Tetrahedron Letters 55 (2014) 6423-6426

Contents lists available at ScienceDirect

Tetrahedron Letters

journal homepage: www.elsevier.com/locate/tetlet

Chiron approach to formal synthesis of both antipodes of *cis* 3-hydroxypipecolic acid

Subhash P. Chavan *, Lalit B. Khairnar, Prakash N. Chavan, Nilesh B. Dumare, Dinesh B. Kalbhor, Rajesh G. Gonnade †

Division of Organic Chemistry, CSIR-NCL (National Chemical Laboratory), Pune 411008, India

ARTICLE INFO

Article history: Received 13 August 2014 Revised 23 September 2014 Accepted 25 September 2014 Available online 2 October 2014

Keywords: Piperidine alkaloids 3-Hydroxypipecolic acid Aziridine-2-carboxylate Aziridine ring opening Selective debenzylation

The 3-hydroxypiperidine, one of the most privileged scaffolds, is present in a variety of natural products.¹ Among the family of 3-hydroxypiperidines, 3-hydroxy derivatives of pipecolic acid (Fig. 1) are a constituent of many compounds having potent biological activities² and are used in the preparation of conformationally restricted peptides and ligand binding studies.³ The *cis*-isomer **1** is a structural unit of the antitumor antibiotic tetrazomine $\mathbf{3}^{4}$, while reduced analogue of ent-1 viz. ent-2 is component of isofebrifugine, an antimalarial agent.⁵ Non-peptidic NK-1 receptor antagonists viz. 5⁶ and 6⁷ have a *cis*-relationship between the phenyl and ether groups on the piperidine ring (Fig. 1). trans (2R,3R)-3-Hydroxypipecolic acid has been used as a precursor in the synthesis of (-)-swainsonine,⁸ a potent anti-cancer drug and specific inhibitor of α -D-mannosidase.⁹ Enantiomer *trans* (2S,3S)-3-hydroxypipecolic acid is found in (+)-febrifugine, a potent antimalarial agent,¹⁰ and its reduced derivatives have been the components of (+)-prosopinine and (+)-prosophylline which exhibit analgesic, anaesthetic and antibiotic activities.¹¹

As a consequence of its biological significance, stereoisomeric 3-hydroxypipecolic acid has become an important target for many synthetic organic chemists and several synthetic strategies have been reported in the literature.^{12,13} Synthetically, *cis* derivatives

A B S T R A C T

The efficient and practical formal syntheses of both enantiomers of *cis* 3-hydroxypipecolic acid were accomplished from *cis* aziridine-2-carboxylate as the common synthetic precursor. The key steps involved are stereo and regioselective aziridine ring opening, reductive cyclization and selective N-debenzylation over O-debenzylation reactions.

© 2014 Elsevier Ltd. All rights reserved.

are relatively less explored compared to their *trans* counterparts. However, among the chiral pool approaches towards the synthesis of *cis* 3-hydroxypipecolic acid, most of the reported syntheses have





Figure 1. 3-Hydroxypipecolic acid and its derivatives.







CrossMark

^{*} Corresponding author. Tel.: +91 020 25902286; fax: +91 020 25902629. E-mail address: sp.chavan@ncl.res.in (S.P. Chavan).

 $^{^\}dagger$ Center for Materials Characterization (CMC), CSIR-NCL (National Chemical Laboratory), Pune 411008, India.

utilized serine derivatives as the precursor.^{13a-f} The two approaches had incorporated D-glucose^{13g,h} while L-proline¹³ⁱ and D-glycal^{13j} were utilized to incorporate chirality. To the best of our knowledge, based on literature survey, only one synthesis has been reported to access *cis* 3-hydroxypipecolic acid enantiomers from the common starting material.^{13f}

The potential application of 3-hydroxypipecolic acids coupled with our continued interest towards the development of efficient and practical approaches towards piperidine alkaloids,^{13k,14} led us to explore a new method towards their synthesis. We herein report the stereoselective syntheses of both the antipodes of *cis* 3-hydroxypipecolic acid starting from *cis* aziridine-2-carboxylate as the common synthetic precursor which could be easily derived from D-mannitol diacetonide.

Aziridine-2-carboxylates have been considered as prominent precursors towards the synthesis of α and β -amino acid building blocks because of their inherent ability towards nucleophilic ring opening reactions.¹⁵ In spite of that, aziridines are relatively less explored compared to their oxygenated three-membered ring partner and even termed as 'ugly cousins' of oxiranes^{15c} because of their less reactivity and selectivity towards ring opening by nucleophiles. However, proper manipulations of functionalities attached to the aziridine ring can greatly enhance their reactivity and improve their applicability as important synthons towards the preparation of various amino building blocks. The desymmetrization of cis aziridine-2-carboxylate 7 (having latent plane of symmetry element) by nucleophilic ring opening at either side of aziridine ring would generate enantiomeric amines. In an attempt to exploit this aspect of aziridine 7 as shown in retrosynthetic analysis (Scheme 1), it was envisioned that desired syn 1,2-amino-alcohol stereochemistry of piperidine skeleton of cis-3-hydroxypipecolic acid viz. 1 and ent-1 can be achieved from respective amino-alcohols 9 and 11 having requisite chirality. The amino-alcohols 9 and 11 in turn can be accessed by regio and stereoselective aziridine ring opening reaction of appropriate α,β -unsaturated aziridine esters 8 and 10 by the hydroxyl group as the nucleophile. The required aziridines 8 and 10 can be easily prepared by regioselective functionalization on either side of *cis* aziridine-2-carboxylate 7. Ester and acetonide functionalities of aziridine 7 can serve as a handle for desymmetrization.

Actual synthesis began with *cis*-aziridine-2-carboxylate **7** which was prepared from *D*-mannitol diacetonide using known literature procedure.¹⁶ We recently exploited *cis* aziridine **7** towards the total



Scheme 1. Retrosynthetic analysis for cis-3-hydroxypipecolic acid.

syntheses of (R) and (S)-pipecolic acid.^{14e} In continuation of our work, cis-aziridine-2-carboxylate 7 was reduced using LAH/THF to give alcohol 12 in 90% yield. The hydroxyl group of compound 12 was protected as its benzyl ether using benzyl bromide and NaH in DMF to furnish benzyl ether 13 in 95% yield. Compound 13 was subjected to acetonide deprotection using PTSA/MeOH to afford diol 14 in 85% yield. Diol 14 on oxidative cleavage using sodium metaperiodate in acetone/water provided aldehyde which was used as such for Wittig olefination with PPh₃CHCO₂Et and catalyst benzoic acid in refluxing toluene (a method used for the formation of *E* as major isomer)¹⁷ to furnish compound **8** in 85% yield over two steps. The resultant α , β -unsaturated ester aziridine **8** was subjected to regio and stereoselective aziridine ring opening reaction in acidic conditions¹⁸ (TFA, 2 equiv) by water as nucleophile to form vicinal amino alcohol 9. Once the stereocentres at amine and hydroxyl functionality of amino-alcohol 9 were fixed with the desired stereochemistry, the hydroxyl group of amino-alcohol 9 was selectively protected as its TBS ether derivative 15 using TBSCl, imidazole and catalyst DMAP under reflux condition in dichloromethane with 90% yield. Compound 15 on hydrogenation using 10% Pd(OH)₂ in ethanol¹⁹ underwent concomitant double bond reduction, selective N-debenzylation and cyclization to furnish desired stereoisomer lactam 16 in 88% yield with requisite piperidine skeleton. Further, lactam 16 was reduced to amine using BH₃·DMS to furnish crude amine, which without purification was protected as its N-Boc derivative using Boc-anhydride and triethylamine as the base to give intermediate 17 in 80% yield. Intermediate 17 is well reported in the literature and can be converted into (2S,3R)-3-hydroxypipecolic acid **1** in three steps in 73% yield.²⁰ Spectral and analytical data of compound 17 thus obtained are in good agreement with reported one.²⁴ Thus, this constitutes the formal synthesis of (2S,3R)-3-hydroxypipecolic acid 1 (Scheme 2).

The formal synthesis of enantiomeric (2*R*,3*S*)-3-hydroxypipecolic acid *ent*-**1** (Scheme 3) started with common synthetic precursor viz. *cis*-aziridine-2-ester **7** which on propagation from ester side using DIBAL-H reduction to crude aldehyde followed by Wittig homologation gave α , β -unsaturated aziridine-ester **10**. Aziridine



Scheme 2. Reagents and conditions: (a) LAH, THF, 0 °C, 1 h, 90%; (b) BnBr, NaH, cat. TBAI, DMF, 95%; (c) PTSA, CH₃OH, 85%; (d) (1) NaIO₄, $(CH_3)_2CO/H_2O$ (2:1), (2) Ph₃PCHCO₂Et, cat. PhCO₂H, PhMe, reflux, 85% (over two steps); (e) TFA, CH₃CN/H₂O (9:1), 85%; (f) TBSCI, Imd, cat. DMAP, CH₂Cl₂, reflux, 90%; (g) H₂, 10% Pd(OH)₂/C, EtOH, 88%; (h) (1) BH₃-DMS, THF, (2) (Boc)₂O, CH₂Cl₂, Et₃N, 80% (over two steps).



ester **10** on treatment with trifluoroacetic acid in CH₃CN-H₂O¹⁸ underwent regio and stereoselective aziridine ring opening reaction to furnish δ-hydroxy, γ-amino, α,β-unsaturated ester **11** with requisite stereocentres. Compound **11** was subjected to transfer hydrogenation condition²¹ using the catalyst Pd/C (10%) and ammonium formate in refluxing methanol, which underwent concomitant double bond reduction, N-debenzylation and cyclization to afford 3-hydroxy substituted δ-lactam **18** with excellent yield (90%). Absolute stereochemistry of lactam **18** was confirmed by a single crystal XRD spectroscopy which clearly showed the *cis* relationship between hydroxy and acetonide (with one fixed stereocentre) functionalities of lactam **18** (Fig. 2).²²

Protection of lactam **18** as its *N*- and *O*-benzyl derivative was carried out using BnBr, NaH and cat. TBAI in DMF to furnish dibenzylated compound **19** in 85% yield. Acetonide group deprotection of lactam **19** in 80% aq acetic acid at 80 °C afforded diol **20**. Crude diol **20** was subjected as such to oxidative cleavage to give crude



Figure 2. ORTEP diagram of compound 18.



Scheme 4. Reagents and conditions: (a) H₂, 10% Pd/C, MeOH, 95%.

aldehyde which, without purification was subjected to concomitant aldehyde and amide reduction using BH₃·DMS in THF to afford *N*-benzyl alcohol **21** in 65% yield over three steps. Further, *N*-benzyl group of compound **21** was selectively deprotected over *O*-benzyl group¹⁸ using 10% Pd(OH)₂/C in ethanol followed by protection of resultant amine as *N*-Boc derivative using Boc-anhydride to furnish compound **22** which is well reported in the literature and can be exploited for the synthesis of (2*R*,3*S*)-3-hydroxypipecolic acid *ent*-**1** over four steps.²³ Spectral and analytical data of compound **22** are in accordance with the reported values.²⁴

In order to establish the enantiomeric purity of *cis* 3-hydroxypipecolic acid enantiomers, compounds **17** and **22** were converted to their respective dihydroxy compounds **23** and *ent*-**23**. Chiral HPLC analysis of both diol showed 99% enantiomeric excess (Scheme 4).²⁵

In conclusion, efficient and practical formal syntheses of *cis* 3-hydroxypipecolic acid enantiomers were accomplished from *cis* aziridine-2-carboxylate as a common chiral synthetic precursor. Syntheses involved stereoselective and regioselective aziridine ring opening, reductive cyclization and selective N-debenzylation over O-debenzylation as the key reactions. Synthesis of (2*S*,3*R*)-3-hydroxypipecolic acid has been accomplished in 8 purification steps with 24% overall yield while (2*R*,3*S*)-3-hydroxypipecolic acid was achieved in 9 purification steps with 12% overall yield starting from *cis* aziridine-2-carboxylate.

Acknowledgments

L.B.K., P.N.C., N.B.D. and D.B.K. thank CSIR, New Delhi, India for a fellowship. We also thank Dr. U. R. Kalkote and Dr. H. B. Borate for helpful discussion. The authors thank CSIR, New Delhi, India for financial support as of XII year plan programme under title ORIGIN (CSC-0108) and ACT (CSC-0301).

Supplementary data

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.tetlet.2014. 09.118.

References and notes

- 1. Wijdeven, M. A.; Willemsen, J.; Rutjes, F. P. J. T. Eur. J. Org. Chem. 2010, 2831.
- (a) Buffat, M. G. P. Tetrahedron 2004, 60, 1701; (b) Weintraub, P. M.; Sabol, J. S.; Kane, J. A.; Borcherding, D. R. Tetrahedron 2003, 59, 2953; (c) Laschat, S.; Dickner, T. Synthesis 2000, 13, 1781.
- For reviews, see: (a) Hanessian, S.; McNaughton-Smith, G.; Lombart, H.-G.; Lubell, W. D. *Tetrahedron* **1997**, 53, 12789; (b) Cowell, S. M.; Lee, Y. S.; Cain, J. P.; Hruby, V. J. *Curr. Med. Chem.* **2004**, *11*, 2785; (c) Copeland, T. D.; Wondrak, E. M.; Toszer, J.; Roberts, M. M.; Oraszan, S. Biochem. Biophys. Res. Commun. **1990**, *169*, 310; (d) Quibell, M.; Benn, A.; Flinn, N.; Monk, T.; Ramjee, M.; Wang, Y.; Watts, J. Bioorg. Med. Chem. **2004**, *12*, 5689.
- 4. Scott, J. D.; Williams, R. M. J. Am. Chem. Soc. 2002, 124, 2951.

- Frederick, A. K., Jr.; Spencer, C. F.; Folkers, K. J. Am. Chem. Soc. 1948, 70, 2091.
 Kramer, M. S.; Cutler, N.; Feighner, J.; Shrivastava, R.; Carman, J.; Sramek, J. J.; Reines, S. A.; Liu, G.; Snavely, D.; Wyatt-Knowles, E.; Hale, J. J.; Mills, S. G.; MacCoss, M.; Swain, C. J.; Harrison, T.; Hill, R. G.; Hefti, F.; Scolnick, E. M.; Cascieri, M. A.; Chicchi, G. G.; Sadowski, S.; Williams, A. R.; Hewson, L.; Smith, D.; Carlson, E. J.; Hargreaves, R. J.; Rupniak, N. M. J. Science 1998, 1640.
- (a) Baker, R.; Cutis, N. R.; Elliott, J. M.; Harrison, T.; Hollingworth, G. J.; Jackson, P. S.; Kulagowski, J. J.; Sewxard, E. M.; Swain, C. J.; Williams, B. J. Int. Patent WO 97/49710, 1997.; (b) Kulagowski, J. J.; Curtis, N. R.; Swain, C. J.; Williams, B. J. Org. Lett. 2001, 3, 667.
- 8. Ferreira, F.; Greck, C.; Genet, J. P. Bull. Soc. Chim. Fr. 1997, 134, 615.
- (a) Humphries, M. J.; Matsumoto, K.; White, S. L.; Molyneux, R. J.; Olden, K. Cancer Res. **1988**, 48, 1410; (b) Dennis, J. W. Cancer Res. **1986**, 46, 5131; (c) Galustian, C.; Foulds, S.; Dye, J. F.; Guillou, P. J. Immunopharmacology **1994**, 27, 165; (d) Das, P. C.; Roberts, J. D.; White, S. L.; Olden, K. Oncol. Res. **1995**, 7, 425.
- (a) Kuehl, F. A., Jr.; Spencer, C. F.; Folkers, K. J. Am. Chem. Soc. 1948, 70, 2091; (b) Kobayashi, Sh.; Ueno, M.; Suzuki, R. Tetrahedron Lett. 1999, 40, 2175.
- (a) Ratle, G.; Monseur, X.; Das, B. C.; Yassi, J.; Khuong-Huu, Q.; Goutarel, R. Bull. Soc. Chim. Fr. 1966, 2945; (b) Khuong-Huu, Q.; Ratle, G.; Monseur, X.; Goutarel, R. Bull. Soc. Chim. Belg. 1972, 81, 425; (c) Khuong-Huu, Q.; Ratle, G.; Monseur, X.; Goutarel, R. Bull. Soc. Chim. Belg. 1972, 81, 443; (d) Bourinet, P.; Quevauviller, A. Compt. Rend. Soc. Biol. 1968, 162, 1138; (e) Bourinet, P.; Quevauviller, A. Ann. Pharm. Fr. 1968, 26, 787.
- For review on synthesis of 3-hydroxypipecolic acid: (a) Cochi, A.; Gomez Pardo, D.; Cossy, J. Eur. J. Org. Chem. 2013, 90, 809; For some recent synthesis of 3hydroxypipecolic acid: (b) Karjalainen, O. K.; Koskinen, A. M. P. Tetrahedron 2014, 70, 2444; (c) Begliomini, S.; Sernissi, L.; Scarpi, D.; Occhiato, E. G. Eur. J. Org. Chem. 2014. ASAP: For reviews on syntheses of pipecolic acid and its derivatives (containing 3-hydroxypipecolic acid), see: (d) Agami, C.; Couty, F.; Puchot-Kadouri, C. Synlett 1998, 449; (e) Couty, F. Amino Acids 1999, 16, 297; (f) Rutjes, F. P. J. T.; Wolf, L. B.; Schoemaker, H. E. J. Chem. Soc., Perkin Trans. 1 2000, 4197; (g) Park, K.-H.; Kurth, M. J. Tetrahedron 2002, 58, 8629; (h) Kadouri-Puchot, C.; Comesse, S. Amino Acids 2005, 29, 101; (i) Cant, A. A.; Sutherland, A. Synthesis 2012, 1935, 44.
- 13. For synthesis of cis 3-hyroxypipecolic acid: Chiral pool approaches: serine derived syntheses: (a) Renee, C. R.; Rapoport, H. J. Org. Chem. 1866, 1989, 54; (b) Jourdant, A.; Zhu, J. P. Tetrahedron Lett. 2000, 41, 7033; (c) Liang, N.; Datta, A. J. Org. Chem. 2005, 70, 10182; (d) Chiou, W. H.; Lin, G. H.; Liang, C. W. J. Org. Chem. 2010, 75, 1748; (e) Pham, V.-T.; Joo, J.-E.; Tian, Y.-S.; Chung, Y.-S.; Lee, K.-Y.; Oh, C.-Y.; Ham, W.-H. Tetrahedron: Asymmetry 2008, 19, 318; (f) Chattopadhyay, S. K.; Roy, S. P.; Saha, T. Synthesis 2011, 16, 2664; D-glucose derived syntheses: (g) Kalamkar, N. B.; Kasture, V. M.; Dhavale, D. D. J. Org. Chem. 2008, 73, 3619; (h) Kumar, P. S.; Baskaran, S. Tetrahedron Lett. 2009, 50, 3489; L-proline: (i) Cochi, A.; Burger, B.; Navarro, C.; Gomez Pardo, D.; Cossy, J.; Zhao, Y.; Cohen, T. Synlett **2009**, 13, 2157; D-glycal: (j) Kokatla, H. P.; Lahiri, R.; Kancharla, P. K.; Doddi, V. R.; Vankar, Y. D. J. Org. Chem. 2010, 75, 4608; Chiral induction approaches: (k) Chavan, S. P.; Dumare, N. B.; Pawar, K. P. RSC Adv. 2014, 4, 32594; (1) Wang, B.; Liu, R. H. Eur. J. Org. Chem. 2009, 2845; (m) Chung, H. S.; Shin, W. K.; Choi, S. Y.; Chung, Y. K.; Lee, E. Tetrahedron Lett. 2010, 51, 707; (n) Horikawa, M.; Busch-Petersen, J.; Corey, E. J. Tetrahedron Lett. 1999, 40, 3843; (o) Pansare, S. V.; Paul, E. K. Org. Biomol. Chem. 2012, 10, 2119; (p) Kim, I. S.; Oh, J. S.; Zee, O. P.; Jung, Y. H. *Tetrahedron* **2007**, *63*, 2622; Enzymatic resolution: (q) Ohara, C.; Takahashi, R.; Miyagawa, T.; Yoshimura, Y.; Kato, A.; Adachi, I.; Takahata, H. Bioorg. Med. Chem. 2008, 16, 8273.
- (a) Chavan, S. P.; Harale, K. R.; Dumare, N. B.; Kalkote, U. R. Tetrahedron: Asymmetry 2011, 22, 587; (b) Chavan, S. P.; Dumare, N. B.; Harale, K. R.;

Kalkote, U. R. *Tetrahedron Lett.* **2011**, *52*, 404; (c) Chavan, S. P.; Harale, K. R.; Pawar, K. P. *Tetrahedron Lett.* **2013**, *54*, 4851; (d) Chavan, S. P.; Praveen, C. *Tetrahedron Lett.* **2004**, *45*, 421; (e) Chavan, S. P.; Khairnar, L. B.; Chavan, P. N.; Kalbhor, D. B. *Tetrahedron: Asymmetry* **2014**.

- 15. For reviews, see: (a) Lindström, U. M.; Somfai, P. Synthesis 1998, 109; (b) Zwanenburg, B.; ten Holte, P. Top. Curr. Chem. 2001, 216, 93; (c) Sweeney, J. B. Chem. Soc. Rev. 2002, 31, 247; (d) Hu, X. E. Tetrahedron 2004, 60, 2701; (e) Tanner, D. Angew. Chem., Int. Ed. Engl. 1994, 33, 599; (f) Osborn, H. M. I.; Sweeney, J. Tetrahedron: Asymmetry 1997, 8, 1693; (g) McCoull, W. M.; Davis, F. A. Synthesis 2000, 1347; (h) Watson, I. D. G.; Yu, L.; Yudin, A. K. Acc. Chem. Res. 2006, 39, 194; (i) Padwa, A.; Murphree, S. S. ARKIVOC 2006, 3, 6; (j) Tsang, D. S.; Yang, S.; Alphonse, F. A.; Yudin, A. K. Chem. Eur. J. 2008, 14, 886; (k) Singh, G. S.; D'hooghe, S. M.; De Kimpe, N. Chem. Rev. 2007, 107, 2080; (l) Schneider, C. Angew. Chem., Int. Ed. 2009, 48, 2082; (m) Stanković, S.; D'hooghe, S.; Catak, M.; Eum, H.; Waroquier, M.; Van Speybroeck, V.; De Kimpe, N.; Ha, H.-J. Chem. Soc. Rev. 2012, 41, 643; (n) Lu, P. Tetrahedron 2010, 66, 2549; (o) Ishikawa, T. Heterocycles 2012, 85, 2837; (p) Ohno, H. Chem. Rev. 2014. ASAP
- Ambrosi, H.-D.; Duczek, W.; Gründemann, E.; Ramm, M.; Jähnisch, K. Liebigs Ann. Chem. 1994, 1013.
- Johnson, W. A. Ylides and Imines of Phosphorous; John Wiley & Sons: New York, 1993; p 238. and pertinent references therein.
- 18. Ajish Kumar, K. S.; Chaudhari, V. D.; Dhavale, D. D. Org. Biomol. Chem. 2008, 6, 703.
- Marzia, M.; Misitib, D. *Tetrahedron Lett.* **1989**, *30*, 6075; (b) Yoshida, K.; Nakajima, S.; Wakamatsu, T.; Bau, Y.; Shibasaki, M. *Heterocycles* **1988**, *27*, 1167; (c) Zilcha, A.; Rachiman, E. S.; Rivlin, J. *J. Org. Chem.* **1961**, *26*, 376.
 Wang, B.; Liu, R.-H. *Eur. J. Org. Chem.* **2009**, 2845.
- 21. Bieg, T.; Szeja, W. Synthesis **1985**, 76.
- 22. Crystallographic data have been deposited with the Cambridge Crystallographic Data Center as supplementary publication no. CCDC 908092. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif.
- 23. Chiou, W.-H.; Lin, G.-H.; Liang, C.-W. J. Org. Chem. 2010, 75, 1748.
- 24. Data for selected compounds: compound **17**: R_{f} : 0.5 (pet. ether–ethyl acetate, 7:3); yield: 80% (over two steps); $[2]_{5}^{5}$ +5.2 (c 1.2, CHCl₃), lit.²⁰ $[2]_{6}^{23}$ +5.3 (c 0.66, CHCl₃); IR (CHCl₃, cm⁻¹): v_{max} 2930, 1691, 1630, 1450, 1289; ¹H NMR (400 MHz, CDCl₃+CCl₄): δ 0.06 (s, 3H), 0.07 (s, 3H), 0.87 (s, 9H), 1.46 (s, 9H), 1.40–1.54 (m, 2H), 1.63–1.66 (m, 2H), 2.72–2.76 (m, 1H), 3.70–3.97 (m, 4H), 4.40–4.62 (m, 3H), 7.27–7.30 (m, 5H); ¹³C NMR (100 MHz, CDCl₃+CCl₄): δ –4.8, 18.1, 24.0, 25.8, 28.4, 29.7, 37.3, 56.1, 64.4, 69.4, 72.6, 79.3, 127.3, 128.2, 138.7, 155.0.MS (ESI): m/z: 458.23 (M+Na)⁺; HRMS: calculated for $C_{24}H_4O_4NSi-436.2878$, found-436.2886. Compound **22**: R_f : 0.5 (pet. ether–ethyl acetate, 7:3); IR (CHCl₃, cm⁻¹): v_{max} 3448, 2986, 1655, 1454, 1371, 1262; $[2]_{5}^{5}$ +16.3 (c 0.3, CHCl₃), lit.²³ { $[14]_{5}^{5}$ +16.7 (c 1.31, CHCl₃)); ¹H NMR (400 MHz, CDCl₃+CCl₄): δ 1.42–1.44 (m, 1H), 1.47 (s, 9H), 1.55–1.68 (m, 1H), 1.63–1.74 (m, 1H), 1.97–2.22 (m, 1H), 2.75 (br s, 2H), 3.61–3.64 (m, 1H), 3.74 (br s, 1H), 3.87 (br s, 1H), 4.02 (dd, J = 6.0 & 12.0 Hz, 1H), 4.61–4.72 (m, 3H), 7.25–7.35 (m, 5H); ¹³C NMR (100 MHz, CDCl₃+CCl₄): δ 23.9, 25.8, 28.4, 39.2, 53.5, 59.1, 70.9, 76.5, 80.1, 127.5, 127.8, 128.5, 137.9; MS (ESI): m/z: 344.16 [M+Na]⁺; HRMS: calculated for $C_{18}H_{26}Q_{4}N=322.2018$.
- 25. HPLC: for racemic compound **23**: chiralcel OJ-H column $(250 \times 4.6 \text{ mm})$, isopropanol: pet. ether = 01:99, flow rate 0.5 ml/min, $\lambda = 210$ nm, retention time (min): rt1 = 73.24, rt2 = 81.33 (1:1); HPLC: for enantiomerically pure compound (2*R*,3*R*)-**23**: rt1 = 73.34 (major); for (2*S*,3*S*)-*ent*-23: rt2 = 81.01 (major).