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A Short Synthesis of Argatroban: A Potent Selective Thrombin Inhibitor

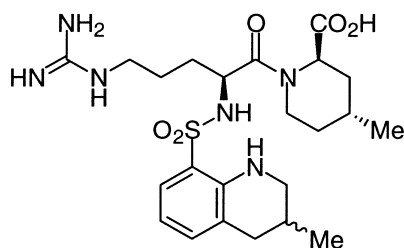
Janine Cossy* and Damien Belotti

Laboratoire de Chimie Organique associé au CNRS, ESPCI, 10 rue Vauquelin, 75231 Paris Cedex 05, France

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Abstract—Argatroban was synthesized in seven steps from 4-methylpiperidine. The condensation of (\pm)-*trans*-benzyl 4-methylpiperidic acid ester with *N*²-Boc-*N*¹⁰-nitro-L-arginine led to two diastereomers that were separated. One of them is the precursor of argatroban. © 2001 Elsevier Science Ltd. All rights reserved.

Thrombotic vascular disease is a major cause of mortality in the industrialized world. Thrombin, a trypsin-like serine protease and a key enzyme in the blood coagulation cascade, plays a major role in the development of the disease state, catalyzing the formation of polymerizable fibrin from fibrinogen as well as stimulating platelet aggregation. The currently used antithrombotics, heparin and coumarins, suffer from well-documented liabilities. Antithrombotics with an immediate onset of action are attractive targets. Considerable effort has recently been directed towards the development of inhibitors of thrombin. Hirudin,¹ a polypeptide isolated from the medicinal leech, is in phase III clinical trials² as is hirulog,³ one of a series of peptide inhibitors derived from hirudin. A variety of low molecular weight thrombin inhibitors are also under investigation.⁴ Independent lines of development led to the identification of the lead inhibitor argatroban.

Argatroban **1**

Argatroban **1**, (2*R*,4*R*)-4-methyl-1-[*N*²-(3-methyl-1,2,3,4-tetrahydro-8-quinolinesulfonyl)-L-arginyl]-2-piperidincarboxylic acid, is a known potent competitive inhibitor of the enzyme thrombin, with a 50% inhibition (IC₅₀) of 9 nM against thrombin-induced platelet aggregation and has clinical potential in maintenance anticoagulation therapy.^{5–10} This compound is a potent, selective efficacious reversible-binding thrombin inhibitor¹¹ with a short duration of action that has been approved as a parenteral antithrombotic in Japan.¹² The synthesis of argatroban was achieved from 4-methyl-2-piperidine carboxylic acid. Although the 4-methyl-2-piperidine carboxylic acid moiety is introduced as a stereochemically and enantioselectively defined synthon, the final step of the synthesis of argatroban creates an additional stereochemical center during the reduction of the 3-methylquinoline sulfonamide **8'** and concomitant deprotection of the nitroguanidine. This results in the generation of argatroban as a roughly 64/36 mixture of 21-(*R*)- and 21-(*S*)-diastereomers **1a** and **1b** (Scheme 1). This synthesis of argatroban requires the synthesis of the optically pure **7'** from the ethyl (2*R*,4*R*)-4-methylpiperidic acid ester **5'**. This latter compound was obtained either from 2,4-dimethylpyridine or 4-methylpyridine in, respectively, six and seven steps after resolution by crystallization with L-tartaric acid.¹³ Argatroban was synthesized in 11 and 12 steps, respectively, from 2,4-dimethylpyridine or 4-methylpyridine.

For our part, we envisaged the synthesis of argatroban from a mixture of diastereomeric benzyl esters **7**. Compounds (L,*R,R*)-**7a** and (L,*S,S*)-**7b** should be the result of the coupling reaction between (\pm)-*trans*-benzyl 4-

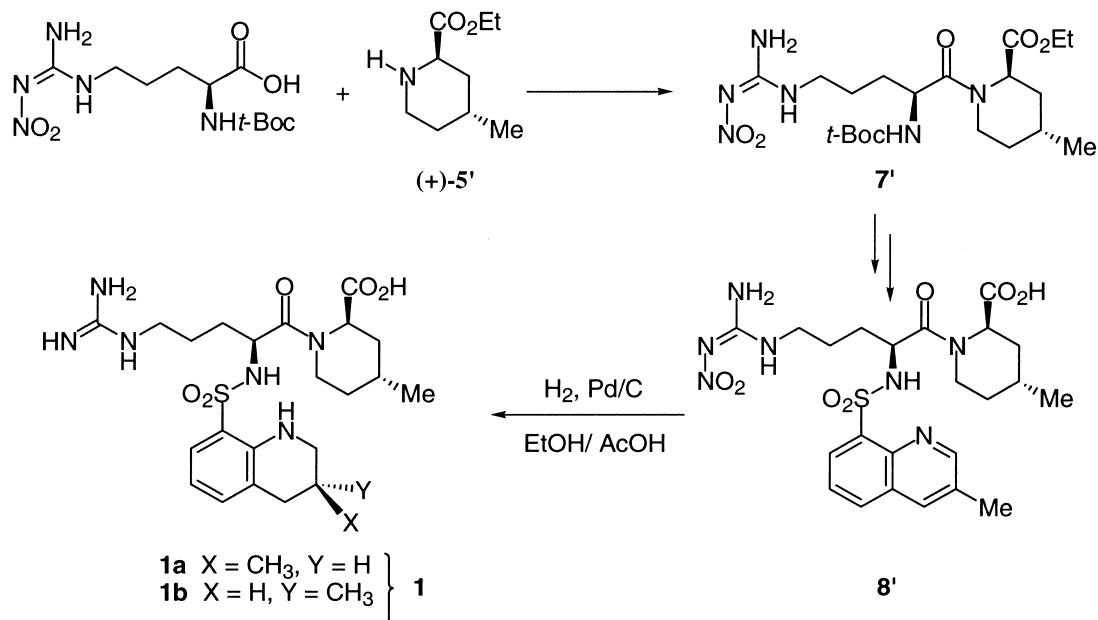
*Corresponding author. Tel.: +33-1-4079-4429; fax: +33-1-4079-4660; e-mail: janine.cossy@espci.fr

methylpiperolic acid ester **5** and *N*^α-Boc-*N*^ω-nitro-L-arginine **6** and should be separable. After the transformation of **7a** into compound **8**, *N*-Boc deprotection and a one-pot three-step hydrogenation should lead to argatroban. This hydrogenation should cleave the benzyl ester group, the nitro group of the arginine, and reduce the pyridine ring (Scheme 2).

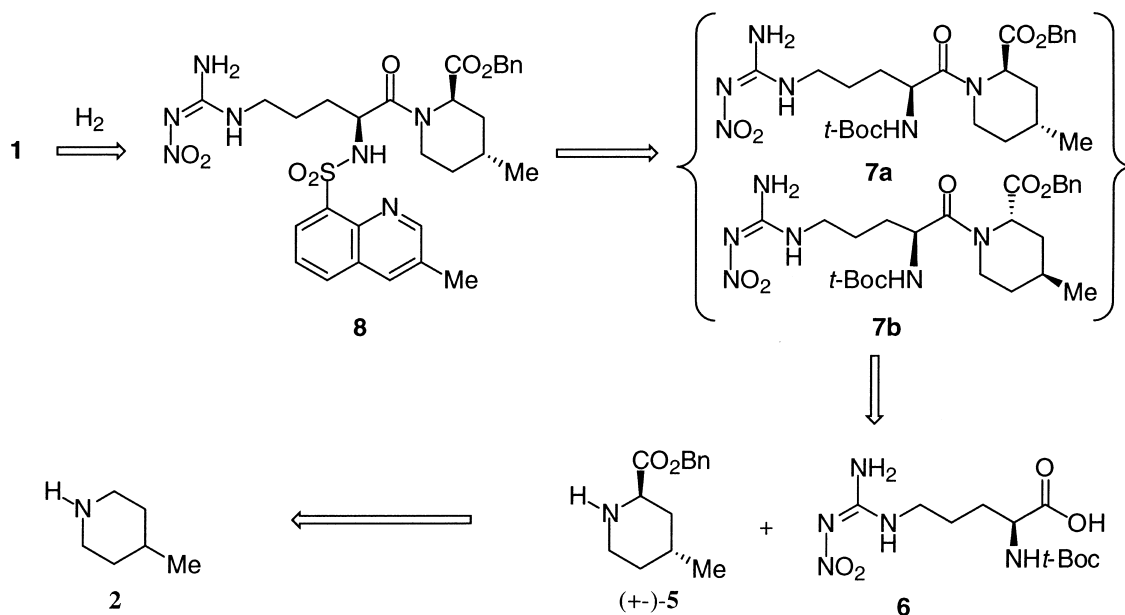
The synthesis of (±)-*trans*-benzyl 4-methyl piperolic acid ester was achieved in three steps. The 4-methylpiperidine **2** was transformed to the *N*-Boc piperidine **3** (Boc₂O, Et₃N, CH₂Cl₂, 0 °C to rt) in quantitative yield, which after a lithiation-alkoxycarbonylation sequence using benzyl chloroformate (*s*-BuLi, TMEDA, Et₂O, -90 °C; ClCO₂Bn, -90 °C to rt; yield = 35%) afforded

the benzyl *trans*-*N*-Boc-4-methylpiperolic acid ester (±)-**4** with a *trans/cis* diastereoselectivity up to 95/5.¹⁴ After *N*-Boc deprotection (HCl, AcOEt, 0 °C to rt, yield: 99%), the desired benzyl 4-methyl piperolic acid ester (±)-**5** was obtained with an overall yield of 34% from 4-methylpiperidine (Scheme 3).

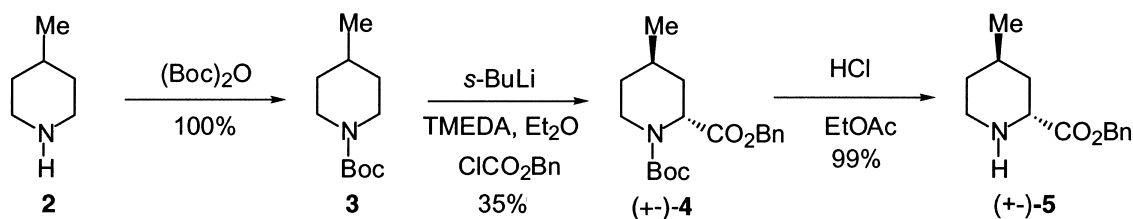
The condensation of compound (±)-**5** with *N*^α-(*tert*-butoxycarbonyl)-*N*^ω-nitro-L-arginine **6**, by the mixed anhydride method,¹⁵ using isobutyl chloroformate (1 equiv) and Et₃N (1 equiv) at -35 °C, led to a mixture of two diastereomers **7a/7b** in a ratio of 1 to 1 in 58% yield. These two diastereomers were separated by flash chromatography on silica gel (eluent, CH₂Cl₂/EtOH: 97/3) to afford the desired (L,R,R)-**7a** in 29% yield.¹⁶



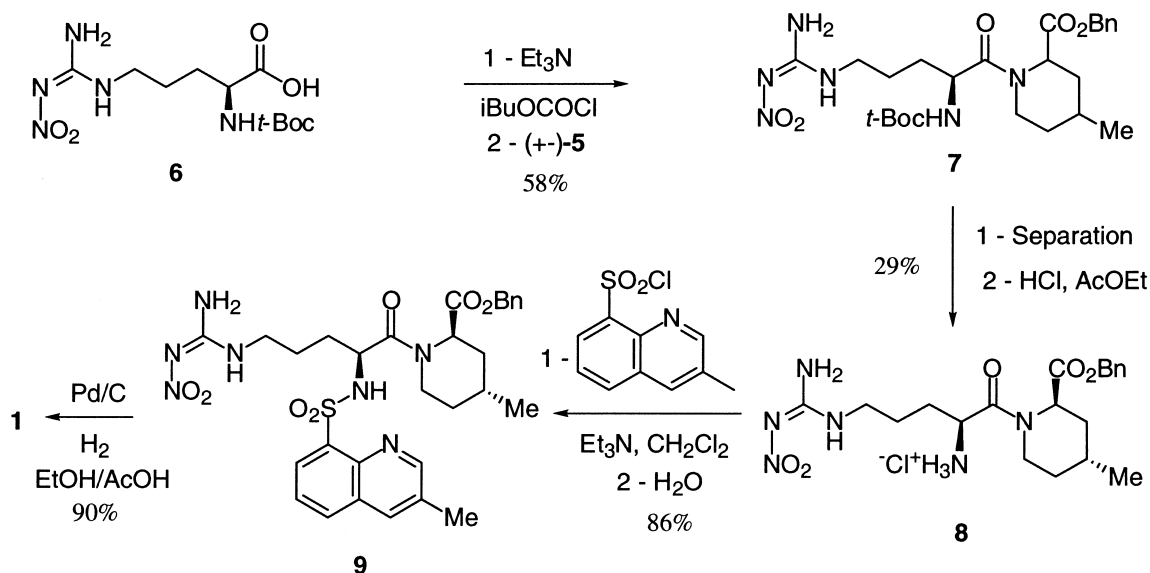
Scheme 1. Synthesis of argatroban **1** by Mitsubishi.



Scheme 2. Retrosynthetic scheme.



Scheme 3. Synthesis of the piperolic acid derivative.



Scheme 4. Synthesis of argatroban.

After removal of the *tert*-butoxycarbonyl group by HCl/AcOEt at rt, in quantitative yield, compound **8** was transformed to **9** by treatment with 3-methyl-8-quinoline sulfonyl chloride (Et_3N , CH_2Cl_2 , 0°C ; yield: 86%). As expected, the hydrogenation of **9** on Pd/C (10% Pd/C; H_2 ; 1 atm; EtOH, AcOH; rt) effected the debenzoylation of the ester group, the cleavage of the nitro group and the hydrogenation of the pyridine ring affording argatroban monohydrate in 90% yield after recrystallization from EtOH/ H_2O , in a 65:35 ratio of the 21-(*R*)/21-(*S*) diastereomers¹³ (mp: $177\text{--}181^\circ\text{C}$, $[\alpha]_{\text{D}}^{25} + 78$ (*c* 1, 0.2 N HCl)^{12a,17} (Scheme 4).

The synthesis of argatroban was achieved in seven steps from (\pm)-4-methylpiperidine. This synthesis is shorter and more efficient than the synthesis described previously due to the separation of the diastereomers **7a** and **7b** and the use of the (\pm)-*trans*-benzyl 4-methylpiperolic acid ester instead of the *trans*-ethyl 4-methylpiperolic acid ester.

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16. Compound **7a** is the more polar diastereomer on silica gel (CH₂Cl₂/EtOH 97:3).
17. Lit., mp: 176–180 °C; $[\alpha]_D^{27} +76$ (c 1, 0.2 N HCl).^{12a}