# Enantiodiscrimination of racemic electrophiles by diketopiperazine enolates: asymmetric synthesis of methyl 2-amino-3-aryl-butanoates and 3-methyl-aspartates 

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#### Abstract

Enolates of ( $S$ )- $N, N^{\prime}$-bis-( $p$-methoxybenzyl)-3-iso-propylpiperazine-2,5-dione exhibit high levels of enantiodiscrimination in alkylations with ( $R S$ )-1-aryl-1-bromoethanes and ( $R S$ )-2-bromoesters, affording substituted diketopiperazines containing two new stereogenic centres in high de. Deprotection and hydrolysis of the resultant substituted diketopiperazines provides a route to the asymmetric synthesis of homochiral methyl 2-amino-3-aryl-butanoates and 3-methyl-aspartates in high de and ee.


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## 1. Introduction

The design and synthesis of novel peptides incorporating conformationally constrained amino acid residues are currently an area of much scientific attention. ${ }^{1} \beta$-Alkyl- $\alpha-$ amino acids are one class of conformationally constrained amino acids that have been shown to modulate peptide secondary structure and produce beneficial changes in the action of biologically active peptides. ${ }^{2}$ These compounds are also non-proteinogenic $\alpha$-amino acid components of a number of natural products ${ }^{3}$ and the asymmetric synthesis of this class of $\alpha$-amino acid, requiring the stereoselective formation of two contiguous stereogenic centres, is a growing field of research. ${ }^{4}$ Although the application of chiral auxiliary strategies for the selective generation of a single stereogenic centre is well established, the application of chiral auxiliaries to discriminate between the enantiomers of racemic electrophiles to afford selectively products containing two contiguous stereogenic centres are less common. ${ }^{5}$

Previous investigations from this laboratory have introduced a diketopiperazine derived chiral auxiliary ( $S$ )- $N, N^{\prime}$-bis-(p-methoxybenzyl)-3-iso-propylpiperazine-2,5-dione 1 for the asymmetric synthesis of homochiral $\alpha$-amino acids. Alkylations of the lithium enolate of 1 proceed with high

[^0]levels of trans-selectivity, affording ( $R$ )- $\alpha$-amino acids in homochiral form after $N$-deprotection and hydrolysis. ${ }^{6}$ In an extension of this methodology, we report herein our studies directed toward the selective alkylation of the lithium and potassium enolates $\mathbf{2}$ and $\mathbf{3}$ of parent diketopiperazine $\mathbf{1}$


Figure 1. Proposed enantiodiscrimination strategy for the asymmetric synthesis of 2-amino-3-aryl-butanoates and 3-methyl-aspartates.
with one enantiomer of ( $R S$ )-1-aryl-1-bromoethanes and ( $R S$ )-2-bromoesters. This strategy would allow the formation of two stereogenic centres in a single reaction step, one by asymmetric synthesis and the other by enantiodiscrimination, and facilitate the asymmetric synthesis of methyl 2-amino-3-aryl-butanoates and 3-methyl-aspartates after N -deprotection and hydrolysis of intermediates 4 (Fig. 1). Part of this work has been communicated previously. ${ }^{7}$

## 2. Results and discussion

### 2.1. Enantiodiscrimination of (RS)-1-aryl-1-bromoethanes for the asymmetric synthesis of 2-amino-3-aryl-butanoates

Initial investigations focused upon the reaction of $(R S)$ -1-aryl-1-bromoethanes with the lithium enolate 2 of ( $S$ )- $N, N^{\prime}$-bis-( $p$-methoxybenzyl)-3-iso-propylpiperazine-2,5dione 1. Treatment of lithium enolate $\mathbf{2}^{8}$ with 10 equiv of ( $R S$ )-1-phenyl-1-bromoethane 5 gave a 91:9 mixture of two diastereoisomers 6 and 7 ( $82 \%$ de). Fractional crystallisation of the crude reaction mixture furnished the major diastereoisomer 6 in $60 \%$ yield and $>98 \%$ de. When lithium enolate 2 was allowed to react with 1 equiv of $(R S)-5$ for 3 h the reaction proceeded to $56 \%$ conversion, and unreacted 5 was recovered in $43 \%$ yield. The specific rotation of the recovered $5\left\{[\alpha]_{\mathrm{D}}^{21}-25.9\right.$ (c 4.8 in $\mathrm{CHCl}_{3}$ ); lit. ${ }^{9}[\alpha]_{\mathrm{D}}^{23}$ -90.8 ( $c 2.8$ in $\mathrm{CHCl}_{3}$ ) for $81 \%$ ee \} indicated that it was enriched in the ( $S$ )-enantiomer ( $24 \%$ ee), consistent with the preferential reaction of enolate 2 with $(R)-5$ and partial racemisation of the residual electrophile by bromide ion. ${ }^{10}$ The diastereoselectivity of this reaction proved to be insensitive to the nature of the enolate metal counterion since treatment of the potassium enolate $\mathbf{3}^{11}$ with 2.2 equiv of $(R S)-\mathbf{5}$ afforded a 91:9 mixture of $\mathbf{6}$ and 7, from which the major diastereoisomer 6 was isolated in $57 \%$ yield ( $>98 \%$ de) by recrystallisation (Scheme 1).


Scheme 1. Reagents and conditions: (i) $(R S)-\mathrm{PhCH}(\mathrm{Br}) \mathrm{Me}$ (2.2 equiv), THF, $-78^{\circ} \mathrm{C}, 12 \mathrm{~h}$.

The $\mathrm{C}(3)$ and $\mathrm{C}(6)$ trans-relative configuration within both diastereoisomers 6 and 7 was initially assigned by analysis of ${ }^{1} \mathrm{H}$ NMR spectroscopic data, with both diastereoisomers 6 and 7 exhibiting iso-propyl group chemical shifts diagnostic for the trans-relative configuration. ${ }^{12}$ The ( $1^{\prime} S$ )-configuration within the major diastereoisomer 6 was then assigned by consideration of the configuration of the recovered ( $S$ )-electrophile, assuming the major reaction pathway follows an $\mathrm{S}_{\mathrm{N}} 2$ displacement. This assignment was


Figure 2. Chem 3D representation of the X-ray crystal structure of 6 (some H atoms omitted for clarity).
unequivocally confirmed by single crystal X-ray diffraction of the major diastereoisomer $\mathbf{6}$, with the absolute $\left(3 S, 6 S, 1^{\prime} S\right)$ configuration following from the known configuration of the $(S)$-valine derived stereogenic centre (Fig. 2).

The ability of the enolate of $\mathbf{1}$ to discriminate between the enantiomers of a range of $(R S)$-1-aryl-1-bromoethanes 8 13 was next examined. Preliminary studies using lithium enolate 2 afforded low levels of conversion; however, treatment of potassium enolate $\mathbf{3}$ with 2.2 equiv of racemic electrophiles 8-13 afforded diketopiperazines 14-25 in 70\% de to $>95 \%$ de, as assessed by ${ }^{1} \mathrm{H}$ NMR spectroscopic analysis of the crude reaction product (Scheme 2). Purification of the crude reaction product in each case by chromatography and/ or recrystallisation afforded diketopiperazines 14-19 in $45-75 \%$ yield, and in $>98 \%$ de in each case. These results indicate that this enantiodiscrimination protocol is tolerant of both ortho- and para-substituted aryl groups and for both electron poor and electron rich aryl groups within the 1-aryl-1-bromoethane structure. Notable results within this series indicate that the potassium enolate $\mathbf{3}$ reacts with lower stereoselectivity with electronically activated ( $R S$ )-1-( $p$-methoxyphenyl)-1-bromoethane $\mathbf{1 0}$ than the parent ( $R S$ )-1-phenyl-1-bromoethane system, affording 16 in 70\% de. However, the potassium enolate 3 reacts with the electronically deactivated ( $R S$ )-1-(2'-pyridyl)-1-bromoethane $\mathbf{1 1}$ to give $\mathbf{1 7}$ in $92 \%$ de. Furthermore, potassium enolate 3 showed superior levels of enantiodiscrimination in the reactions with the bulky o-tolyl- $(R S)-9$, 1-naphthyl- $(R S)$ - 12 and 2-naphthyl-( $R S$ )-13 electrophiles, affording 15, 18 and 19 in $>95,91$ and $90 \%$ de, respectively (Scheme 2).

The ( $3 R, 6 S, 1^{\prime} S$ ) configuration of the major diastereoisomers 14-19 isolated from this protocol was assigned initially by analogy with that determined unambiguously for the alkylation reaction with ( $R S$ )-1-phenyl-1-bromoethane 5. In support of this assignment, the relative configuration of $2^{\prime}$-pyridyl-17 was established by X-ray crystallographic analysis, with the absolute ( $3 R, 6 S, 1^{\prime} S$ ) configuration following from the ( $S$ )-valine derived stereogenic centre (Fig. 3).

Having demonstrated the ability of the potassium enolate 3 to discriminate readily between the antipodes of


| Electrophile | Ar | Conversion \% | dr \% ${ }^{\mathrm{a}}$ | Product | Yield (de) $\mathbf{\%}^{\mathrm{b}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{5}$ | Ph | 85 | $91: 9$ | $\mathbf{6}$ | $57(>98)$ |
| $\mathbf{8}$ | $p$-tolyl | 100 | $91: 9$ | $\mathbf{1 4}$ | $61(>98)$ |
| $\mathbf{9}$ | $o$-tolyl | 100 | $>97.5:<2.5$ | $\mathbf{1 5}$ | $69(>98)$ |
| $\mathbf{1 0}$ | $p-\mathrm{OMeC}_{6} \mathrm{H}_{4}$ | 100 | $85: 15$ | $\mathbf{1 6}$ | $64(>98)$ |
| $\mathbf{1 1}$ | 2-pyridyl | 100 | $96: 4$ | $\mathbf{1 7}$ | $85(>98)$ |
| $\mathbf{1 2}$ | 1-naphthyl | 55 | $95.5: 4.5$ | $\mathbf{1 8}$ | $47(>98)$ |
| $\mathbf{1 3}$ | 2-naphthyl | 83 | $95: 5$ | $\mathbf{1 9}$ | $68(>98)$ |

Scheme 2. Reagents and conditions: (i) $(R S)-\mathrm{ArCH}(\mathrm{Br}) \mathrm{Me}\left(2.2\right.$ equiv), THF, $-78{ }^{\circ} \mathrm{C}, 12 \mathrm{~h}$. [ ${ }^{\mathrm{a}} \mathrm{As}$ indicated by ${ }^{1} \mathrm{H}$ NMR analysis of the crude reaction product; ${ }^{\mathrm{b}}$ Purified yield of major diastereoisomer.]


Figure 3. Chem 3D representation of the X-ray crystal structure of $\mathbf{1 7}$ (some H atoms omitted for clarity).
( $R S$ )-1-aryl-1-bromoethanes 5 and $\mathbf{8 - 1 3}$, the deprotection and hydrolysis of a representative set of substrates to the corresponding 2-amino-3-aryl-butanoates was investigated. $N$-Deprotection of 6 ( $>98 \%$ de) with ceric ammonium nitrate (CAN) afforded diketopiperazine 26 in $94 \%$ isolated yield and $>98 \%$ de, which was hydrolysed by prolonged treatment with 5 M HCl at $100^{\circ} \mathrm{C}$. The resultant mixture of $\alpha$-amino acid hydrochloride salts was converted to the corresponding methyl esters, with chromatographic purification giving methyl ( $2 R, 3 R$ )-2-amino-3-phenyl-butanoate 28 in $45 \%$ overall yield and $>98 \%$ de (Scheme 3). Following the same protocol, $N$-deprotection of $o$-tolyl-15 ( $>98 \%$ de) with CAN afforded diketopiperazine 27 in $88 \%$ yield and $>98 \%$ de. Although the hydrolysis of diketopiperazine 27 with hydrochloric acid proved prohibitively slow, treatment with concentrated hydroiodic acid at reflux led to clean hydrolysis within 24 h . Conversion of the resultant crude product mixture of $\alpha$-amino acid hydroiodide salts to the corresponding methyl esters afforded 29 in $75 \%$ yield and $>98 \%$ de after the volatile ( $S$ )-valine methyl ester was
evaporated (Scheme 3). The enantiomeric excess of $\mathbf{2 8}$ was determined as $>98 \%$ ee by examination of the ${ }^{19} \mathrm{~F}$ NMR spectrum of the Mosher's amide derivative and comparison with authentic racemic samples, and the ee of 29 was assigned by analogy.


Scheme 3. Reagents and conditions: (i) CAN, $\mathrm{MeCN} / \mathrm{H}_{2} \mathrm{O}$ (v/v 2:1); (ii) $\mathrm{HCl}(5 \mathrm{M}, \mathrm{aq})$, reflux, four days; (iii) HI , reflux, 24 h ; (iv) $\mathrm{MeOH}, \mathrm{SOCl}_{2}$; (v) $\mathrm{NaHCO}_{3}$, then chromatography; (vi) evaporation.

### 2.2. Enantiodiscrimination of (RS)-2-bromoesters for the asymmetric synthesis of 3-methyl-aspartates

Having established that lithium and potassium enolates 2 and 3 effectively discriminate between the enantiomers of ( $R S$ )-1-aryl-1-bromoethanes, allowing the asymmetric synthesis of methyl 2-amino-3-aryl-butanoates, subsequent investigations focused upon the reaction of lithium enolate 2 with ( $R S$ )-2-bromoesters. Treatment of lithium enolate 2 with ( $R S$ )-ethyl 2-bromopropanoate $\mathbf{3 0}$ (10 equiv or 2.2 equiv) gave a 94.5:5.5 mixture of $\mathbf{3 1}$ and $\mathbf{3 2}$, from which
$\mathbf{3 1}$ and $\mathbf{3 2}$ were isolated in 93 and 3\% yield, respectively, as single diastereoisomers after chromatography (Scheme 4). The relative trans-configuration of the $\mathrm{C}(3)$ and $\mathrm{C}(6)$ diketopiperazine ring substituents within $\mathbf{3 1}$ and $\mathbf{3 2}$ was supported by the diagnostic iso-propyl group chemical shifts that indicate this relative configuration. ${ }^{12}$ The configuration of the $\left(2^{\prime} R\right)$-stereogenic centre within major diastereoisomer 31 was preliminarily assigned from analysis of the unreacted electrophile, as ethyl 2-bromopropanoate 30 recovered from reaction of enolate 2 with ( $R S$ )-30 ( 2.2 equiv) was enantiomerically enriched in the $(S)$-enantiomer ( $16 \%$ yield, $34 \%$ ee) $\left\{[\alpha]_{D}^{23}-11.1\right.$ ( $c 1.1$ in $\mathrm{CHCl}_{3}$ ), lit. ${ }^{13}$ for enantiomer $[\alpha]_{\mathrm{D}}^{23}+37.0\left(c 1.0\right.$ in $\left.\left.\mathrm{CHCl}_{3}\right)\right\}$. Assuming an $\mathrm{S}_{\mathrm{N}} 2$ process in this reaction, this specific rotation indicates that enolate 2 reacts preferentially with $(R)-\mathbf{3 0}$, affording the major diastereoisomer 31 with $\left(2^{\prime} R\right)$-configuration. The $34 \%$ ee obtained for the recovered electrophile is lower than the calculated value of $74 \%$ ee that is expected given the 94.5:5.5 ratio of alkylation products $\mathbf{3 1}: 32$; this discrepancy presumably reflects the known capacity of bromide ions to racemise ethyl 2-bromo-propanoate 30. ${ }^{14}$


Scheme 4. Reagents and conditions: (i) ( $R S$ )-30 (2.2 equiv or 10 equiv), THF, $-78^{\circ} \mathrm{C}, 12 \mathrm{~h}$.

Although the observed major product $\mathbf{3 1}$ in this reaction is expected to arise from a stereospecific and enantioselective $\mathrm{S}_{\mathrm{N}} 2$ alkylation of the electrophile, it may potentially derive from thermodynamic equilibration of the $2^{\prime}$-stereogenic centre $\alpha$ to the ester functionality of the kinetic product under the basic reaction conditions. In order to establish that the predominant isomer 31 did not derive from equilibration of the kinetic product, the epimerisation of the $2^{\prime}$-stereogenic centre was examined. Treatment of the 94.5:5.5 mixture of $\mathbf{3 1 : 3 2}$ with lithium ethoxide in dry ethanol, in the presence of methyl iodide as an electrophilic scavenger, afforded a 20:80 mixture of 31:32. The highly crystalline 32 was readily isolated via recrystallisation of the crude reaction mixture in $66 \%$ yield. The $20: 80$ ratio of $\mathbf{3 1 : 3 2}$ represents the thermodynamic equilibrium position, since similar treatment of a homochiral sample of either 31 or 32 gave identical 20:80 mixtures of 31:32 (Scheme 5).

The relative configuration of $\mathbf{3 2}$ was unequivocally confirmed by single crystal X-ray analysis, with the absolute $\left(3 R, 6 S, 2^{\prime} S\right)$ configuration determined from the $(S)$-valine derived stereogenic centre (Fig. 4).

The generality of this enantiodiscrimination process was then explored. Variation of the alkyl ester group within the ( $R S$ )-2-bromopropanoate structure did not markedly affect the level of enantiodiscrimination: alkylation of enolate 2


Scheme 5. Reagents and conditions: (i) LiHMDS, MeI, anhydrous EtOH.


Figure 4. Chem 3D representation of the X-ray crystal structure of $\mathbf{3 2}$ (some H atoms omitted for clarity).
with ( $R S$ )-methyl 2-bromopropanoate 33 gave diketopiperazine 37 in $92 \%$ de, and in $87 \%$ yield and $>98 \%$ de after chromatography, while alkylation of 2 with (RS)-tert-butyl 2-bromopropanoate $\mathbf{3 4}$ gave diketopiperazine $\mathbf{3 8}$ in $92 \%$ de, and in $83 \%$ yield and $>98 \%$ de after chromatography. Enolate 2 was also found to discriminate efficiently between the enantiomers of ( $R S$ )-ethyl 2-bromobutyrate $\mathbf{3 5}$ and $(R S)$ ethyl 2-bromoheptanoate $\mathbf{3 6}$ to afford trans-alkylated diketopiperazines 39 and 40, respectively, in 84 and $88 \%$ de, which after chromatographic purification gave 39 and 40 in 82 and $86 \%$ yield, respectively, and in $>98 \%$ de in each case. ${ }^{1} \mathrm{H}$ NMR data for the major diastereoisomeric reaction products $\mathbf{3 7 - 4 0}$ were similar in each case to that of $\mathbf{3 1}$ derived from alkylation of enolate 2 with ( $R S$ )-ethyl 2-bromopropanoate 30, with the absolute ( $3 R, 6 S, 2^{\prime} R$ ) configuration of these products assigned by analogy to that unambiguously assigned in the related ( $R S$ )-ethyl 2-bromopropanoate system (Scheme 6).

Having observed effective enantiodiscrimination of ( $R S$ )-2bromoalkylacetates 5 and 8-13 and (RS)-1-aryl-1-bromoethanes $\mathbf{3 0}$ and 33-36 with enolates 2 and 3, the reaction of enolate 2 with ( $R S$ )-ethyl 2-bromophenylacetate $\mathbf{4 5}$ was undertaken. Treatment of lithium enolate 2 with $(R S)-45$ gave a 95:5 mixture of $\mathbf{4 6 : 4 7}(90 \%$ de) from which 46 was isolated in $75 \%$ yield and $>98 \%$ de (Scheme 7 ). The relative configuration within 46 was established by single crystal X-ray diffraction, while the absolute ( $3 R, 6 S, 2^{\prime} S$ ) configuration derives from the known ( $S$ )-valine derived stereocentre


Scheme 6. Reagents and conditions: (i) $(R S)-\mathrm{R}{ }^{1} \mathrm{CH}(\mathrm{Br}) \mathrm{CO}_{2} \mathrm{R}^{2}$ (2.2 equiv), THF, $-78{ }^{\circ} \mathrm{C}$. [ ${ }^{\mathrm{a}} \mathrm{As}$ indicated by ${ }^{1} \mathrm{H}$ NMR analysis of the crude reaction product; ${ }^{\mathrm{b}}$ Purified yield of major diastereoisomer.]
(Fig. 5). The major diastereoisomer 46 does not derive from equilibration of the kinetic product since treatment of 46 ( $>98 \%$ de) with lithium ethoxide catalysed regioselective $C\left(2^{\prime}\right)$ epimerisation to afford a 67:33 mixture of 46:47. Attempts to establish the thermodynamic equilibrium position in this reaction via prolonged epimerisation were hampered by decomposition of the materials. The identification of $\mathbf{4 6}$ as the major diastereoisomer in this reaction is consistent with enolate 2 preferentially reacting with the $(S)$-enantiomer of ( $R S$ )-ethyl 2-bromophenylacetate 45 in an $\mathrm{S}_{\mathrm{N}} 2$ process.


Scheme 7. Reagents and conditions: (i) ( $R S$ )-45 (2.2 equiv), THF, $-78^{\circ} \mathrm{C}$; (ii) LiHMDS, anhydrous EtOH .

The deprotection and hydrolysis of $\mathbf{3 1}$ and $\mathbf{3 2}$ to the corresponding 3-methyl-aspartates was then investigated. Attempted $N$-deprotection by treatment of $\mathbf{3 1}$ with CAN in $\mathrm{MeCN} / \mathrm{H}_{2} \mathrm{O}$ afforded diketopiperazine 48 in low yield, possibly due to ester hydrolysis under the acidic reaction conditions. However, $N$-deprotection of $\mathbf{3 1}$ was readily achieved by treatment with refluxing TFA, affording diketopiperazine 48 in $60 \%$ yield and $>98 \%$ de. Initial attempts to hydrolyse 48 under strongly acidic conditions led to partial epimerisation at the $2^{\prime}$-stereogenic centre and, in order to circumvent this problem, conversion of 48 to bis-lactim ether 49 was investigated in the expectation that hydrolysis would then proceed readily under mild acid conditions. ${ }^{15}$ Treatment of 48 with trimethyloxonium tetrafluoroborate $\left(\mathrm{Me}_{3} \mathrm{OBF}_{4}\right)$ in DCM over a period of four days gave a 60:20:20 mixture of the desired bis-lactim ether 49, and two more polar components, tentatively assigned as the corresponding


Figure 5. Chem 3D representation of the X-ray crystal structure of 46 (some H atoms omitted for clarity).
mono-lactim ethers of 48. Attempted chromatographic purification of bis-lactim ether 49 proved difficult, resulting in significant mass loss and low isolated yield ( $\sim 50 \%$ ). In order to drive this methylation to completion, treatment of $\mathbf{4 8}$ with $\mathrm{Me}_{3} \mathrm{OBF}_{4}$ in the ionic liquid solvent $N$-butyl- $N^{\prime}$-methylimidazolium tetrafluoroborate $\left(\mathrm{Bmim} \cdot \mathrm{BF}_{4}\right)^{16}$ was followed, affording bis-lactim ether 49 as the sole reaction product in $95 \%$ yield. The ionic liquid solvent system presumably serves to stabilise the intermediate hydrotetrafluoroborate salts of the lactim ethers and facilitates the reaction by solvation of both $\mathrm{Me}_{3} \mathrm{OBF}_{4}$ and charged intermediates that are poorly soluble in organic solvents. Subsequent hydrolysis of bis-lactim ether 49 with 0.5 M aq TFA at rt afforded a mixture of $\mathbf{5 0}$ and ( $S$ )-valine methyl ester as the trifluoroacetate salts, which were converted to free amines and separated by distillation giving $\mathbf{5 0}$ in $76 \%$ yield, $>95 \%$ de and $>98 \%$ ee ${ }^{17}$ (Scheme 8). Following the success of this protocol, the deprotection and hydrolysis of 32 by a similar protocol was then investigated. $N$-Deprotection of 32 by treatment with refluxing TFA afforded diketopiperazine $\mathbf{5 1}$ in $55 \%$ yield and $>98 \%$ de, with subsequent treatment of 51 with $\mathrm{Me}_{3} \mathrm{OBF}_{4}$ in Bmim $\cdot \mathrm{BF}_{4}$ affording bis-lactim ether 52 in $99 \%$ yield. Hydrolysis of bis-lactim ether 52 afforded 53 and ( $S$ )-valine methyl ester as the trifluoroacetate salts,
which after conversion to the corresponding free amines and distillation gave 53 in $73 \%$ yield, $>95 \%$ de and $>98 \%$ ee (Scheme 8).




32
(ii) $\downarrow 99 \%$


Scheme 8. Reagents and conditions: (i) TFA, reflux; (ii) $\mathrm{Me}_{3} \mathrm{OBF}_{4}$ (4 equiv), Bmim $\cdot \mathrm{BF}_{4}$, four days; (iii) 0.5 M aq TFA, then $\mathrm{NaHCO}_{3}$.

### 2.3. Models for enantiorecognition

For the reaction of the potassium enolate $\mathbf{3}$ with $(R S)$-1-aryl-1-bromoethanes $\mathbf{5}$ and 8-13, the observed enantiodiscrimination must be controlled by steric interactions between the enolate and electrophile in the alkylation transition state. The ( $3 R, 6 S, 1^{\prime} S$ ) configuration of the major diastereoisomer in each case and the observed specific rotation of the recovered electrophiles from these alkylations indicate that the reaction preferentially proceeds via approach of the $(R)$ electrophile to enolate 3 anti to the $\mathrm{C}(3)$ iso-propyl group. Assuming that this reaction takes place in an $\mathrm{S}_{\mathrm{N}} 2$ process and that the substituents of the electrophile are staggered relative to the carbon framework of the enolate, the bromide leaving group will be electronically activated when orientated perpendicular to the adjacent $\pi$-system of the aromatic ring. ${ }^{18}$ Analysis of the X-ray crystal structures indicates that trans-substituted $N$-alkylated diketopiperazines 6, 17, 32 and 46 all have a conformational preference in which the small $\mathrm{C}\left(1^{\prime}\right) H$ substituent occupies the most sterically crowded position adjacent to the $N(4)-p$-methoxybenzyl substituent, minimising syn-pentane interactions. Assuming




Figure 6. Generic model for enantiodiscrimination.
that the reaction of enolate 3 with ( $R S$ )-1-aryl-1-bromoethanes $\mathbf{5}$ and $\mathbf{8 - 1 3}$ occurs via a late, product-like transition state, and using this crystal structure analysis of the products as a basis for the transition state, a simple model may be used to predict the more reactive enantiomer of the electrophile. In the transition state, the overriding assumption of this model is that the $\mathrm{C}(1) \mathrm{H}$ of the $(R S)$-1-aryl-1-bromoethane electrophile occupies the sector above the $N(4)$ - $p$-methoxybenzyl substituent, minimising syn-pentane interactions (Fig. 6).

Following this rationale, in considering the reaction of the two enantiomers of ( $R S$ )-1-aryl-1-bromoethanes 5 and 8-13 with the enolate of 1, $(R)$-1-aryl-1-bromoethanes approach with the planar aryl group over the diketopiperazine ring with the $\mathrm{sp}^{3}$ hybridised methyl group oriented away from the diketopiperazine ring; a similar approach of the ( $S$ )-1-aryl-1-bromoethanes places the $\mathrm{sp}^{3}$ methyl group in a sterically encumbered position where it suffers steric interactions with the diketopiperazine ring framework, disfavouring reaction of this enantiomer (Fig. 7).


Figure 7. Model for the preferential reaction of enolate $\mathbf{3}$ with $(R)$ $\mathrm{ArCH}(\mathrm{Br}) \mathrm{Me}$.


Figure 8. Model for the preferential reaction of enolate 2 with ( $R$ )$\mathrm{R}^{1} \mathrm{CH}(\mathrm{Br}) \mathrm{CO}_{2} \mathrm{R}^{2}$.


Figure 9. Model for preferential reaction of enolate 2 with ( $S$ )$\mathrm{PhCH}(\mathrm{Br}) \mathrm{CO}_{2} \mathrm{Et}$.

For the reactions of lithium enolate 2 with ( $R S$ )-2-bromoesters 30, 33-36 and $\mathbf{4 5}$ the enantiodiscrimination may be controlled either by chelation between the ester group and the enolate counterion or by steric factors similar to those above. Again assuming the overall requirement for the $\mathrm{C}(2) H$ of the (RS)-2-bromoester to occupy the sector above the $N(4)$ - $p$-methoxybenzyl substituent, the discrimination reactions involving $\mathbf{3 0}$ and $33-\mathbf{3 6}$ are consistent with the reaction proceeding under steric control ${ }^{19}$ with preferential reaction of the ( $R$ )-electrophile (Fig. 8: planar ester group over ring, $\mathrm{sp}^{3}$ alkyl group away from ring) while the reaction involving 45 proceeds under chelation control (Fig. 9: planar aryl group over ring, planar ester chelating to enolate counterion).

## 3. Conclusion

In conclusion, enolates derived from ( $S$ ) $-N, N^{\prime}$-bis-( $p$ -methoxybenzyl)-3-iso-propylpiperazine-2,5-dione 1 exhibit a high degree of enantiodiscrimination in alkylations with a range of $(R S)$-1-aryl-1-bromoethanes 5 and $8-13$, and ( $R S$ )-2-bromoesters $\mathbf{3 0}, \mathbf{3 3}-\mathbf{3 6}$ and 45 to afford trans-alkylated products in high de. The deprotection and hydrolysis of representative recognition products within each series
has established the efficacy of this process for the asymmetric synthesis of methyl 2-amino-3-aryl-butanoates and 3-methyl-aspartates and in high de and ee.

## 4. Experimental

### 4.1. General

All reactions involving organometallic or other moisturesensitive reagents were carried out under a nitrogen or argon atmosphere using standard vacuum line techniques and glassware that was flame dried and cooled under nitrogen before use. Solvents were dried according to the procedure outlined by Grubbs and co-workers. ${ }^{20}$ Water was purified by an Elix ${ }^{\circledR}$ UV-10 system. All other solvents were used as supplied (analytical or HPLC grade) without prior purification. Organic layers were dried over $\mathrm{MgSO}_{4}$. Thin layer chromatography was performed on aluminium plates coated with $60 \mathrm{~F}_{254}$ silica. Plates were visualised using UV light ( 254 nm ), iodine, $1 \%$ aq $\mathrm{KMnO}_{4}$, or $10 \%$ ethanolic phosphomolybdic acid. Flash column chromatography was performed on Kieselgel 60 silica.

Elemental analyses were recorded by the microanalysis service of the Inorganic Chemistry Laboratory, University of Oxford, UK. Melting points were recorded on a Gallenkamp Hot Stage apparatus and are uncorrected. Optical rotations were recorded on a Perkin-Elmer 241 polarimeter with a water-jacketed 10 cm cell. Specific rotations are reported in $10^{-1}$ deg $\mathrm{cm}^{2} \mathrm{~g}^{-1}$ and concentrations in gram per 100 mL . IR spectra were recorded on Bruker Tensor 27 FTIR spectrometer as either a thin film on NaCl plates (film) or a KBr disc $(\mathrm{KBr})$, as stated. Selected characteristic peaks are reported in $\mathrm{cm}^{-1}$. NMR spectra were recorded on Bruker Avance spectrometer in the deuterated solvent stated. The field was locked by external referencing to the relevant deuteron resonance. Low-resolution mass spectra were recorded on either a VG MassLab 20-250 or a Micromass Platform 1 spectrometer. Accurate mass measurements were run on either a Bruker MicroTOF and were internally calibrated with polyanaline in positive and negative modes, or a Micromass GCT instrument fitted with a Scientific Glass Instruments BPX5 column ( $15 \mathrm{~m} \times 0.25 \mathrm{~mm}$ ) using amyl acetate as a lock mass.
4.1.1. General procedure 1: alkylation of 1 . To a stirred solution of 1 (1.0 equiv) in degassed THF ( $50 \mathrm{~mL} \mathrm{~g} \mathrm{~g}^{-1}$ ) at $-78{ }^{\circ} \mathrm{C}$ was added a solution of LiHMDS (1.0 M in THF, 1.1 equiv) or KHMDS ( 0.5 M in $\mathrm{PhMe}, 0.9$ equiv). The resultant solution was allowed to stir at $-78^{\circ} \mathrm{C}$ for 1 h prior to the addition of the electrophile. The mixture was stirred at $-78^{\circ} \mathrm{C}$ for 12 h then allowed to warm to rt before $\mathrm{NH}_{4} \mathrm{Cl}$ (satd aq) was added. The mixture was partitioned between EtOAc and $\mathrm{H}_{2} \mathrm{O}$. The aqueous phase was extracted twice with EtOAc and the combined organic layers were dried and concentrated in vacuo to yield the crude product.
4.1.1.1. ( $3 S, 6 S, 1^{\prime} S$ )- $N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-6-iso-propyl-3-( $1^{\prime}$-phenylethyl)piperazine-2,5-dione 6. Compound $1(200 \mathrm{mg}, 0.50 \mathrm{mmol})$ in THF ( 10 mL ), LiHMDS (1.0 M in THF, $0.55 \mathrm{~mL}, 0.55 \mathrm{mmol})$ and ( $R S$ ) -5 ( 944 mg , 5.0 mmol ) were reacted according to Section 4.1.1 to afford
a crude solid. Recrystallisation from EtOAc gave 6 as colourless blocks ( $151 \mathrm{mg}, 60 \%$ ); mp $214-216^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}^{23}$ +43.5 ( $c 1.1$ in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\max }(\mathrm{KBr}) 1655(\mathrm{C}=\mathrm{O}) ; \delta_{\mathrm{H}}$ $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.64\left(3 \mathrm{H}, \mathrm{d}, J 6.8, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.98$ $\left(3 \mathrm{H}, \mathrm{d}, J 6.8, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.50\left(3 \mathrm{H}, \mathrm{d}, J 7.3, \mathrm{ArCHCH}_{3}\right)$, $2.08\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 3.03\left(1 \mathrm{H}, \mathrm{d}, J 2.5,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right)$, $3.60(1 \mathrm{H}, \mathrm{m}, \mathrm{PhCHCH} 3), 3.79\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.82(3 \mathrm{H}, \mathrm{s}$, $\left.\mathrm{OCH}_{3}\right), 3.91\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.04(1 \mathrm{H}, \mathrm{d}, J$ $\left.15.0, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.10(1 \mathrm{H}, \mathrm{d}, J 1.9, \mathrm{C}(3) H), 4.54(1 \mathrm{H}$, d, $\left.J 15.0, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.49\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, $6.70-7.40(13 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 15.3,16.5$, $19.2,30.5,41.0,46.2,47.3,55.2,55.3,62.8,63.2,113.8$, $114.2,127.2,128.3,128.6,129.6,130.4,140.3,158.9$, 159.4, 165.5, 165.7; m/z (CI ${ }^{+} 501\left([\mathrm{M}+\mathrm{H}]^{+}, 8 \%\right), 121$ (100); HRMS (ESI $\left.{ }^{+}\right) \mathrm{C}_{31} \mathrm{H}_{36} \mathrm{~N}_{2} \mathrm{NaO}_{4}^{+}\left([\mathrm{M}+\mathrm{Na}]^{+}\right)$requires 523.2567, found 523.2553.
4.1.1.2. X-ray crystal structure determination for 6. Data were collected using an Enraf-Nonius к-CCD diffractometer with graphite monochromated Mo $\mathrm{K} \alpha$ radiation using standard procedures at 124 K . The structure was solved by direct methods (SIR97). All non-hydrogen atoms were refined with anisotropic thermal parameters. Hydrogen atoms were added at idealised positions. The structure was refined using CRYSTALS. ${ }^{21}$

Crystal data for $6\left[\mathrm{C}_{31} \mathrm{H}_{36} \mathrm{~N}_{2} \mathrm{O}_{4}\right]: M=500.64$; monoclinic; space group $P 1211, a=7.5802(2) \AA, \quad b=28.1447$ (6) $\AA$, $c=12.4766(4) \AA ; \quad \beta=94.4890(11)^{\circ} ; \quad V=2653.62 \AA^{3} ; Z=4$; $\mu=0.073 \mathrm{~mm}^{-1}$; colourless plate; crystal dimensions $=$ $0.04 \times 0.04 \times 0.26 \mathrm{~mm}^{3}$. A total of 5600 unique reflections were measured for $3<\theta<27$ and 5598 reflections were used in the refinement. The final parameters were $w R_{2}=$ 0.1290 and $R_{1}=0.0955$ (all data).

Crystallographic data (excluding structure factors) have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication number CCDC280792. Copies of the data can be obtained, free of charge, on application to CCDC, 12 Union Road, Cambridge, CB2 1EZ, UK [fax: +44 1223336033 or e-mail: deposit@ccdc.cam.ac.uk].
4.1.1.3. Alkylation of potassium enolate 3 with (RS)-5. Compound $1(2.0 \mathrm{~g}, 5.0 \mathrm{mmol})$ in THF ( 100 mL ), KHMDS ( 0.5 M in $\mathrm{PhMe}, 9.1 \mathrm{~mL}, 4.5 \mathrm{mmol}$ ) and ( $R S$ ) -5 ( 2.03 g , 11.0 mmol ) were reacted according to Section 4.1.1, to yield a suspension of colourless solid in a brown oil. Analysis of the high field ${ }^{1} \mathrm{H}$ NMR spectrum of the crude product indicated that the diastereoisomers 6 and 7 were formed in a de of $82 \%, 85 \%$ of the starting 1 being converted to alkylated products. Fractional recrystallisation from EtOAc/ hexane led to the isolation of $6(1.41 \mathrm{~g}, 57 \%)$.
4.1.1.4. Recovery of $\alpha$-methylbenzyl bromide ( $\boldsymbol{S}$ )-5. To $\mathbf{1}(500 \mathrm{mg}, 1.26 \mathrm{mmol})$ in degassed THF $(20 \mathrm{~mL})$ at $-78^{\circ} \mathrm{C}$ was added a solution of LiHMDS ( $1.39 \mathrm{~mL}, 1 \mathrm{M}$ in THF, $1.39 \mathrm{mmol})$. The resultant solution was allowed to stir at $-78{ }^{\circ} \mathrm{C}$ for 1 h prior to the addition of (RS)-5 (233 mg, $1.26 \mathrm{mmol})$. The mixture was stirred at $-78^{\circ} \mathrm{C}$ for 3 h , $\mathrm{NH}_{4} \mathrm{Cl}$ (satd aq) was added, and the mixture was allowed to warm to rt. The mixture was partitioned between EtOAc and $\mathrm{H}_{2} \mathrm{O}$. The aqueous phase was extracted with EtOAc and the combined organic layers were dried and
concentrated in vacuo to yield the crude product. Chromatography (alumina, eluent $30-40^{\circ}$ petrol $/ \mathrm{Et}_{2} \mathrm{O} 9: 1$ ) gave ( S )-5 as a colourless oil ( $100 \mathrm{mg}, 43 \%$ ); $[\alpha]_{\mathrm{D}}^{23}-25.9$ (c 4.8 in $\mathrm{CHCl}_{3}$ ); $\left\{\right.$ lit. ${ }^{9}[\alpha]_{\mathrm{D}}^{23}-90.8\left(c 2.8\right.$ in $\left.\mathrm{CHCl}_{3}\right)$ for $81 \%$ ee sample $\}$.

### 4.1.2. General procedure 2: preparation of (RS)-1-aryl-1-

 bromo-ethanes 8-10. Concentrated HBr ( $48 \%$ in $\mathrm{H}_{2} \mathrm{O}$, 10 mL ) was added to alcohol in $\mathrm{PhMe}(6 \mathrm{~mL}$ per 7 mmol$)$ and the resulting mixture was rapidly stirred for 12 h then partitioned between $\mathrm{Et}_{2} \mathrm{O}$ and $\mathrm{H}_{2} \mathrm{O}$. The organic phase was washed sequentially with $\mathrm{H}_{2} \mathrm{O}$ and $\mathrm{NaHCO}_{3}$ (satd aq), dried and concentrated in vacuo.4.1.2.1. (RS)-1-(1'-Bromoethyl)-4-methyl-benzene (RS)-8. 1-(4-Methylphenyl)ethanol ( $5.0 \mathrm{~g}, 37 \mathrm{mmol}$ ) was treated as described in Section 4.1.2 to give $(R S)-\mathbf{8}$ as a yellow oil ( $5.7 \mathrm{~g}, 78 \%$ ) which was used without further purification; $\nu_{\text {max }}$ (film) $1514,1441,817,719 ; \delta_{\mathrm{H}}\left(500 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 2.11$ $\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{ArCHBrCH}_{3}\right), 2.4\left(3 \mathrm{H}, \mathrm{s}, \mathrm{ArCH}_{3}\right), 5.29(1 \mathrm{H}, \mathrm{q}$, $J 6.9, \mathrm{ArCHBrCH} 3), 7.22-7.42(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}(125 \mathrm{MHz}$, $\mathrm{CDCl}_{3}$ ) 21.2, 26.8, 49.8, 126.7, 129.3, 138.2, 140.3; m/z $\left(\mathrm{APCI}^{+}\right) 119\left(\left[\mathrm{C}_{9} \mathrm{H}_{11}\right]^{+}, 100 \%\right)$.
4.1.2.2. (RS)-1-(1'-Bromoethyl)-2-methyl-benzene (RS)-9. 1-(2-Methylphenyl)ethanol ( $5.0 \mathrm{~g}, 37 \mathrm{mmol}$ ) was treated as described in Section 4.1.2 to give ( $R S$ )-9 as a yellow oil ( $6.4 \mathrm{~g}, 87 \%$ ), which was used without further purification; $\nu_{\text {max }}($ film $) 1491,1463,761,723 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right)$ $2.10\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{ArCHBrCH}_{3}\right), 2.43\left(3 \mathrm{H}, \mathrm{s}, \mathrm{ArCH}_{3}\right)$, $5.45(1 \mathrm{H}, \mathrm{q}, J 6.9, \mathrm{ArCHBrCH} 3), 7.16-7.58(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar})$; $\delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 19.0,25.6,46.1,125.8,126.6,128.2$, 130.7, 135.4, 140.8; m/z ( $\left.\mathrm{APCI}^{+}\right) 119\left(\left[\mathrm{C}_{9} \mathrm{H}_{11}\right]^{+}, 100 \%\right)$.
4.1.2.3. (RS)-1-( $\mathbf{1}^{\prime}$-Bromoethyl)-4-methoxy-benzene (RS)-10. 1-(4-Methoxyphenyl)ethanol $(5.0 \mathrm{~g}, 33 \mathrm{mmol})$ was treated as described in Section 4.1.2 to give $(R S)$ - $\mathbf{1 0}$ as a colourless oil ( $6.0 \mathrm{~g}, 84 \%$ ), which was used without further purification; $\nu_{\max }$ (film) 1610, 1513, 1252, 831; $\delta_{\mathrm{H}}$ $\left(500 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 2.07\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{ArCHBrCH}_{3}\right), 3.83$ $\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 5.27\left(1 \mathrm{H}, \mathrm{q}, J 6.9, \mathrm{ArCHBrCH}_{3}\right), 6.89-$ $7.41(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}\left(125 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 22.4,50.0,55.2$, $114.0,128.0,135.4,159.4 ; m / z\left(\mathrm{APCI}^{+}\right) 135\left(\left[\mathrm{C}_{9} \mathrm{H}_{11} \mathrm{O}\right]^{+}\right.$, $100 \%)$.
4.1.3. General procedure 3: preparation of (RS)-1-aryl-1-bromo-ethanes 11-13. The alkyl aromatic substrate (1.0 equiv), NBS ( 1.1 equiv) and benzoylperoxide ( 0.01 equiv) were dissolved in $\mathrm{CCl}_{4}$ ( 8.0 mL per mmol of aromatic substrate) and then refluxed at $70^{\circ} \mathrm{C}$ for 3 h . The solution was filtered, and the filtrate concentrated in vacuo.
4.1.3.1. (RS)-2-( $\mathbf{1}^{\prime}$-Bromoethyl)pyridine (RS)-11. 2Ethylpyridine ( $10.0 \mathrm{~g}, 93 \mathrm{mmol})$, NBS $(16.5 \mathrm{~g}, 102 \mathrm{mmol})$, benzoylperoxide ( $200 \mathrm{mg}, 0.93 \mathrm{mmol}$ ) and $\mathrm{CCl}_{4}(744 \mathrm{~mL})$ were reacted according to Section 4.1.3 to yield a yellow oil, containing a $2: 1$ mixture of $(R S)-\mathbf{1 1}$ and $2-\left(1^{\prime}, 1^{\prime}\right.$-dibromoethyl)pyridine. Chromatography (silica, eluent $\mathrm{Et}_{2} \mathrm{O} /$ hexane 1:1) gave $(R S)$ - $\mathbf{1 1}$ as an oil ( $7.4 \mathrm{~g}, 43 \%$ ) and $2-\left(1^{\prime}, 1^{\prime}\right.$-dibromoethyl)pyridine as an oil ( $5.6 \mathrm{~g}, 23 \%$ ).

Data for $(R S)-11: \nu_{\max }($ film $) 1590,1571,787 ; \delta_{\mathrm{H}}(400 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 2.07\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CHBrCH}_{3}\right), 5.25(1 \mathrm{H}, \mathrm{q}, J 6.9$, $\mathrm{CHBrCH} 3), 7.19-8.60(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right)$
$25.0,49.2,121.6,123.1,137.2,149.1,169.2 ; \mathrm{m} / \mathrm{z}\left(\mathrm{CI}^{+}\right) 188$ $\left([\mathrm{M}+\mathrm{H}]^{+},{ }^{81} \mathrm{Br}, 42 \%\right), 186$ (41).

Data for 2-( $1^{\prime}, 1^{\prime}$-dibromoethyl)pyridine: $\nu_{\max }$ (film) 1754, 1787, 1586; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 3.01\left(3 \mathrm{H}, \mathrm{s}, \mathrm{CH}_{3} \mathrm{CBr}_{2}\right)$, 6.95-8.53 (4H, m, Ar); $\delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 39.3,62.4$, $122.5,123.5,137.1,147.5,162.0 ; \mathrm{m} / \mathrm{z}\left(\mathrm{CI}^{+}\right) 268\left([\mathrm{M}+\mathrm{H}]^{+}\right.$, ${ }^{81} \mathrm{Br}^{81} \mathrm{Br}, 49 \%$ ), 266 (100), 264 (50), 186 (28), 184 (22), 105 (10).
4.1.3.2. (RS)-1-( $\mathbf{1}^{\prime}$-Bromoethyl)naphthalene (RS)-12. 1-Ethylnaphthalene $(5.0 \mathrm{~g}, \quad 32 \mathrm{mmol})$, NBS $(6.3 \mathrm{~g}$, 35 mmol ), benzoylperoxide ( $70 \mathrm{mg}, 0.29 \mathrm{mmol}$ ) and $\mathrm{CCl}_{4}$ $(256 \mathrm{~mL})$ were reacted according to Section 4.1.3. Trituration with hot pentane and concentration of the supernatant in vacuo gave $(R S)-\mathbf{1 2}$ as a brown oil ( $7.0 \mathrm{~g}, 94 \%$ ); $\nu_{\text {max }}$ (film) 1691, 1598, 1511, 775; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 2.32$ $\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{ArCHBrCH}_{3}\right), 6.06\left(1 \mathrm{H}, \mathrm{q}, J 6.9, \mathrm{ArCHBrCH}_{3}\right)$, $7.50-8.31\left(7 \mathrm{H}, \mathrm{m}, \mathrm{Ar} \mathrm{CHBrCH}_{3}\right) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right)$ 25.5, 45.1, 123.6, 123.8, 125.5, 126.0, 126.9, 128.6, 128.7, 130.4, 133.6, 138.0; m/z (EI $\left.{ }^{+}\right) 236\left([M]^{+},{ }^{81} \mathrm{Br}, 10 \%\right)$, 234 (12), 155 (100), 127 (12); HRMS ( $\mathrm{EI}^{+}$) $\mathrm{C}_{12} \mathrm{H}_{10}^{81} \mathrm{Br}^{+}$ $\left([\mathrm{M}+\mathrm{H}]^{+},{ }^{81} \mathrm{Br}\right)$ requires 234.9945, found 234.9941; $\mathrm{C}_{12} \mathrm{H}_{10}^{79} \mathrm{Br}^{+}\left([\mathrm{M}+\mathrm{H}]^{+},{ }^{79} \mathrm{Br}\right)$ requires 232.9966, found 232.9961.
4.1.3.3. ( $R S$ )-2-( $1^{\prime}$-Bromoethyl)naphthalene ( $R S$ )-13. 2-Ethylnaphthalene $(5.0 \mathrm{~g}, \quad 32 \mathrm{mmol})$, NBS $(6.3 \mathrm{~g}$, 35 mmol ), benzoylperoxide ( $70 \mathrm{mg}, 33 \mathrm{mmol}$ ) and $\mathrm{CCl}_{4}$ $(256 \mathrm{~mL})$ were reacted according to Section 4.1.3. Trituration with hot pentane and concentration of the supernatant in vacuo gave $(R S)-13$ as a brown solid ( $7.2 \mathrm{~g}, 97 \%$ ); $\operatorname{mp} 50-53{ }^{\circ} \mathrm{C}$; $\nu_{\max }(\mathrm{KBr}) 1691,1599,1597,751 ; \delta_{\mathrm{H}}$ ( $400 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $2.17\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{ArCHBrCH}_{3}\right), 5.43$ $(1 \mathrm{H}, \mathrm{q}, J 6.9, \mathrm{ArCHBrCH} 3), 7.27-8.18(7 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}$ ( $100 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) 26.7, 50.1, 125.1, 126.5, 127.9, 128.1, $128.5,128.7,131.0,133.0,133.1,140.4 ; \mathrm{m} / \mathrm{z}\left(\mathrm{EI}^{+}\right) 235$ ([M+H] $\left.{ }^{+},{ }^{81} \mathrm{Br}, 53 \%\right), 233$ (55), 155 (100), 127 (32).
4.1.3.4. (3R,6S, $\left.1^{\prime} S\right)$ - $N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-6-iso-propyl-3-( $\mathbf{1}^{\prime}$-(4-methylphenyl)ethyl)piperazine- 2,5 -dione 14. Compound 1 ( $200 \mathrm{mg}, 0.5 \mathrm{mmol}$ ) in THF ( 10 mL ), KHMDS ( 0.5 M in $\mathrm{PhMe}, 1.24 \mathrm{~mL}, 0.6 \mathrm{mmol}$ ) and $(R S)-\mathbf{8}$ $(0.17 \mathrm{~mL}, 1.1 \mathrm{mmol})$ were reacted according to Section 4.1.1 to afford a brown oil. Chromatography (silica gel, eluent $30-40^{\circ}$ petrol/ $\mathrm{Et}_{2} \mathrm{O} 4: 1$ ) gave $\mathbf{1 4}$ as a colourless solid ( $160 \mathrm{mg}, 61 \%$ ); mp $133-135^{\circ} \mathrm{C}$; $[\alpha]_{\mathrm{D}}^{21}+46.5$ (c 1.3 in $\mathrm{CHCl}_{3}$ ) ; $\nu_{\text {max }}(\mathrm{KBr}) 1653,1515,1441 ; \delta_{\mathrm{H}}(500 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 0.65\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.96(3 \mathrm{H}, \mathrm{d}$, $\left.J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.49\left(3 \mathrm{H}, \mathrm{d}, J 7.3, \mathrm{ArCHCH}_{3}\right), 2.08$ $\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 2.40\left(3 \mathrm{H}, \mathrm{s}, \mathrm{ArCH}_{3}\right), 3.04(1 \mathrm{H}, \mathrm{d}$, $J$ 2.4, $\left.\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 3.56(1 \mathrm{H}, \mathrm{m}, \mathrm{ArCHCH} 3), 3.79$ $\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.82\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.93(1 \mathrm{H}, \mathrm{d}, J 14.5$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.00\left(1 \mathrm{H}, \mathrm{d}, J 15.0, \quad \mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, $4.07\left(1 \mathrm{H}, \mathrm{d}, J 1.9, \mathrm{CHCH}\left(\mathrm{CH}_{3}\right) \mathrm{Ar}\right), 4.61(1 \mathrm{H}, \mathrm{d}, J 15.0$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.49\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.72-$ 6.76 (4H, m, Ar), 6.86-6.88 (2H, m, Ar), 7.08-7.14 (6H, $\mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}\left(125 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 15.2,16.7,19.8,21.0,30.3$, $40.3,46.0,47.0,55.2,55.1,62.4,63.1,113.7,114.1$, $127.0,127.1,128.1,129.1,129.6,130.4,136.7,136.9$, $158.8,159.3,165.4,165.5 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 515\left([\mathrm{M}+\mathrm{H}]^{+}\right.$, $100 \%$ ), 121 (45); HRMS ( $\left.\mathrm{CI}^{+}\right) \mathrm{C}_{32} \mathrm{H}_{39} \mathrm{~N}_{2} \mathrm{O}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$ requires 515.2909, found 515.2921.
4.1.3.5. (3R,6S,1'S)- $N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-6-iso-propyl-3-(1'-(2-methylphenyl)ethyl)piperazine-2,5-dione 15. Compound 1 ( $200 \mathrm{mg}, 0.5 \mathrm{mmol}$ ) in THF ( 10 mL ), KHMDS ( 0.5 M in $\mathrm{PhMe}, 1.24 \mathrm{~mL}, 0.6 \mathrm{mmol}$ ) and $(R S)-9$ $(0.17 \mathrm{~mL}, 1.1 \mathrm{mmol})$ were reacted according to Section 4.1.1 to afford a brown oil. Chromatography (silica gel, eluent cyclohexane/EtOAc 1:1) gave 15 as a colourless solid ( $179 \mathrm{mg}, 69 \%$ ); mp $120-122^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}^{21}+80.8$ (c 1.0 in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\max }(\mathrm{KBr}) 1652,1514 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right)$ $0.64\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.04(3 \mathrm{H}, \mathrm{d}, J 6.9$, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.40(3 \mathrm{H}, \mathrm{d}, \mathrm{J} 7.2, \mathrm{ArCHCH} 3), 2.22(1 \mathrm{H}, \mathrm{m}$, $\left.\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 2.38\left(3 \mathrm{H}, \mathrm{s}, \mathrm{ArCH}_{3}\right), 3.26(1 \mathrm{H}, \mathrm{d}, J 2.3$, $\left.\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 3.52\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.77$ $\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.79\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.87\left(1 \mathrm{H}, \mathrm{m}, \mathrm{ArCHCH}_{3}\right)$, $4.23\left(1 \mathrm{H}, \mathrm{d}, J 14.9, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.24(1 \mathrm{H}, \mathrm{d}, J 1.4$, $\left.\mathrm{CHCH}\left(\mathrm{CH}_{3}\right) \mathrm{Ar}\right), 4.72\left(1 \mathrm{H}, \mathrm{d}, J 14.9, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.36$ $\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.74-6.81(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar})$, 6.83-6.85 (2H, m, Ar), 7.04-7.06 (2H, m, Ar), 7.17-7.32 ( $4 \mathrm{H}, \mathrm{m}, \mathrm{Ar);} \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 15.3,15.8,19.7,20.2$, $30.5,39.7,46.4,47.6,55.2,61.7,62.9,113.9,113.9$, $126.1,127.2,127.3,127.5,127.8,129.6,130.1,131.0$, $137.3,139.8,159.0,159.2,165.8,167.0 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 515$ $\left([\mathrm{M}+\mathrm{H}]^{+}, 30 \%\right), 121$ (100); HRMS (CI') $\mathrm{C}_{32} \mathrm{H}_{39} \mathrm{~N}_{2} \mathrm{O}_{4}^{+}$ $\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 515.2909, found 515.2904.
4.1.3.6. (3R,6S,1'S)- $N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-6-iso-propyl-3-(1'-(4-methoxyphenyl)ethyl)piperazine-2,5dione 16. Compound $1(200 \mathrm{mg}, 0.5 \mathrm{mmol})$ in THF $(10 \mathrm{~mL})$, KHMDS ( 0.5 M in $\mathrm{PhMe}, 1.24 \mathrm{~mL}, 0.6 \mathrm{mmol}$ ) and $(R S)$ - $10(0.17 \mathrm{~mL}, 1.1 \mathrm{mmol})$ were reacted according to Section 4.1.1 to afford a brown oil. Chromatography (silica gel, eluent cyclohexane/ $\mathrm{Et}_{2} \mathrm{O} 4: 1$ ) gave 16 as a colourless solid ( $169 \mathrm{mg}, 64 \%$ ); mp $151-153{ }^{\circ} \mathrm{C}$; $[\alpha]_{\mathrm{D}}^{23}+34.0$ (c 1.5 in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\text {max }}(\mathrm{KBr}) 1650,1513,1440,1247 ; \delta_{\mathrm{H}}(400 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 0.64\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.97(3 \mathrm{H}, \mathrm{d}$, $\left.J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.49\left(3 \mathrm{H}, \mathrm{d}, J 7.3, \mathrm{ArCHCH}_{3}\right), 2.08$ $\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 3.04\left(1 \mathrm{H}, \mathrm{d}, J 2.4,\left(\mathrm{CH}_{3}\right) 2 \mathrm{CHCH}\right)$, $3.53\left(1 \mathrm{H}, \mathrm{m}, \mathrm{NCHCH}(\mathrm{Ar}) \mathrm{CH}_{3}\right), 3.78\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.82$ $\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.83\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.95(1 \mathrm{H}, \mathrm{d}, J 14.5$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), \quad 4.00\left(1 \mathrm{H}, \mathrm{d}, J 15.0, \quad \mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, $4.04\left(1 \mathrm{H}, \mathrm{d}, J 1.5, \mathrm{CHCH}\left(\mathrm{CH}_{3}\right) \mathrm{Ar}\right), 4.60(1 \mathrm{H}, \mathrm{d}, J 15.0$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.50\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.70-$ 6.76 (4H, m, Ar), 6.83-8.89 (4H, m, Ar), 7.08-7.16 (4H, $\mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 15.3,17.6,19.9,30.3,39.9$, $46.2,47.0,55.2,55.3,62.6,63.2,113.8,113.8,114.2$, $127.0,127.1,128.9,129.3,129.6,130.5,131.8,158.9$, $158.9,159.4,165.5,165.5 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 531\left([\mathrm{M}+\mathrm{H}]^{+}\right.$, $45 \%), 121$ (100); HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{32} \mathrm{H}_{39} \mathrm{~N}_{2} \mathrm{O}_{5}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 531.2858, found 531.2867.
4.1.3.7. ( $3 R, 6 S, 1^{\prime} S$ )- $N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-6-iso-propyl-3-(1'-(2-pyridyl)ethyl)piperazine-2,5-dione 17. Compound 1 ( $200 \mathrm{mg}, 0.5 \mathrm{mmol}$ ) in THF ( 10 mL ), KHMDS ( 0.5 M in $\mathrm{PhMe}, 1.24 \mathrm{~mL}, 0.6 \mathrm{mmol}$ ) and ( $R S$ ) $\mathbf{- 1 1}(0.17 \mathrm{~mL}$, 1.1 mmol ) were reacted according to Section 4.1.1 to afford a brown oil. Chromatography (silica gel, eluent cyclohexane $/ \mathrm{Et}_{2} \mathrm{O} 4: 1$ ) gave 17 as a yellow solid ( $216 \mathrm{mg}, 85 \%$ ); $\mathrm{mp} 109-112{ }^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}^{19}+22.8$ (c 1.3 in $\mathrm{CHCl}_{3}$ ); $\nu_{\max }$ (film) $1656,1513,1439 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.72(3 \mathrm{H}, \mathrm{d}$, $\left.J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.04\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.41$ $(3 \mathrm{H}, \mathrm{d}, J 6.0, \operatorname{ArCHCH} 3), 2.25\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right)$, $3.43\left(1 \mathrm{H}, \mathrm{d}, J 2.7,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 3.70(1 \mathrm{H}, \mathrm{d}, J 14.8$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.78\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.80\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right)$,
$3.95\left(1 \mathrm{H}, \mathrm{d}, J 14.8, \mathrm{CH}_{2} \mathrm{ArOMe}\right), 4.46(1 \mathrm{H}, \mathrm{d}, J 1.8$, $\left.\mathrm{CHCH}\left(\mathrm{CH}_{3}\right) \mathrm{Ar}\right), 5.06\left(1 \mathrm{H}, \mathrm{d}, J 14.8, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.31$ $\left(1 \mathrm{H}, \mathrm{d}, J 14.8, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.76-6.82(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar})$, 6.91-6.95 (2H, m, Ar), 7.01-7.05 (2H, m, Ar), 7.17-7.22 $(2 \mathrm{H}, \mathrm{m}$, py $), 7.60\left(1 \mathrm{H}, \mathrm{m}\right.$, py), $8.53\left(1 \mathrm{H}, \mathrm{m}, \mathrm{C}_{6} H-\right.$ py $) ; \delta_{\mathrm{C}}$ $\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 15.1,16.2,20.4,31.7,44.2,46.4,47.3$, $55.7,55.7,62.8,63.2,114.4,114.4,122.3,122.5,127.9$, $128.0,130.3,130.5,137.0,149.6,159.5,162.0,165.8$, $166.8 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 502\left([\mathrm{M}+\mathrm{H}]^{+}, 100 \%\right)$, 121 (75); HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{30} \mathrm{H}_{36} \mathrm{~N}_{3} \mathrm{O}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 502.2706, found 502.2713.
4.1.3.8. X-ray crystal structure determination for 17. Data were collected using a Enraf-Nonius к-CCD diffractometer with graphite monochromated Mo $\mathrm{K} \alpha$ radiation using standard procedures at 190 K . The structure was solved by direct methods (SIR97). All non-hydrogen atoms were refined with anisotropic thermal parameters. Hydrogen atoms were added at idealised positions. The structure was refined using CRYSTALS. ${ }^{21}$

Crystal data for $17\left[\mathrm{C}_{30} \mathrm{H}_{35} \mathrm{~N}_{3} \mathrm{O}_{4}\right]: M=501.62$; monoclinic; space group $P 1211 ; a=7.5984(1) \AA, \quad b=28.2598(5) \AA$, $c=12.3274(2) \AA ; \beta=94.2499(9)^{\circ} ; V=2639.8 \AA^{3} ; Z=4 ; \mu=$ $0.084 \mathrm{~mm}^{-1}$; colourless plate; crystal dimensions $0.1 \times 0.3 \times 0.6 \mathrm{~mm}^{3}$. A total of 6119 unique reflections were measured for $1<\theta<27$ and 5622 reflections were used in the refinement. The final parameters were $w R_{2}=0.033$ and $R_{1}=0.038$ (all data).

Crystallographic data (excluding structure factors) have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication number CCDC280651. Copies of the data can be obtained, free of charge, on application to CCDC, 12 Union Road, Cambridge, CB2 1EZ, UK [fax: +44 1223336033 or e-mail: deposit@ccdc.cam.ac.uk].
4.1.3.9. ( $3 R, 6 S, 1^{\prime} S$ )- $N, N^{\prime}$-Bis( $p$-methoxybenzyl)-6-iso-propyl-3-(1'-(1-naphthyl)ethyl)piperazine-2,5-dione 18. Following Section 4.1 .1 using $\mathbf{1}(200 \mathrm{mg}, 0.5 \mathrm{mmol})$, KHMDS ( 0.5 M in toluene, $1.24 \mathrm{~mL}, 0.6 \mathrm{mmol}$ ), THF $(10 \mathrm{~mL})$ and $(R S)-\mathbf{1 2}(0.12 \mathrm{~mL}, 1.1 \mathrm{mmol})$ afforded a crude solid containing 55:45 mixture of 18 and $\mathbf{1}$. Chromatography (silica gel, eluent $30-40^{\circ}$ petrol $/ \mathrm{Et}_{2} \mathrm{O} 9: 1$ ) gave $\mathbf{1 8}$ as a colourless oil ( $130 \mathrm{mg}, 47 \%$ ); $[\alpha]_{\mathrm{D}}^{22}+60.6\left(c 1.2\right.$ in $\mathrm{CHCl}_{3}$ ); $\nu_{\text {max }}$ (film) 1642, 1513, 1454; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.67(3 \mathrm{H}, \mathrm{d}$, $\left.J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.11\left(3 \mathrm{H}, \mathrm{d}, J 7.0,\left(\mathrm{CH}_{3}\right) \mathrm{CHCH}_{3}\right), 1.43$ $\left(3 \mathrm{H}, \mathrm{d}, J 7.1, \mathrm{ArCHCH}_{3}\right), 2.36\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 3.18$ $\left(1 \mathrm{H}, \mathrm{d}, J 14.3, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.62\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.70$ $\left(1 \mathrm{H}, \mathrm{d}, J 3.0,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 3.80\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 4.03$ ( $1 \mathrm{H}, \mathrm{d}, J$ 14.7, $\mathrm{NCH}_{2} \mathrm{ArOMe}$ ), $4.61\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHAr}\right)$, $4.67\left(1 \mathrm{H}, \mathrm{s}, \mathrm{CHCH}\left(\mathrm{CH}_{3}\right) \mathrm{Ar}\right), 5.14\left(1 \mathrm{H}, \mathrm{d}, J 14.3, \mathrm{NCH}_{2} \mathrm{Ar}-\right.$ OMe), $5.31\left(1 \mathrm{H}, \mathrm{d}, J 14.7, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.15-6.17(2 \mathrm{H}$, $\mathrm{m}, \mathrm{Ar}), 6.37-6.39(2 \mathrm{H}, \mathrm{m}, \mathrm{Ar}), 6.87-6.90(2 \mathrm{H}, \mathrm{m}, \mathrm{Ar})$, 7.19-7.21 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{Ar}$ ), 7.45-8.54 (7H, m, naphthyl); $\delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 13.4, \quad 15.5,20.1,30.7,41.0$, $46.6,46.7,55.1,55.3,61.8,62.3,113.3,114.2,123.6$, $124.6,125.2,125.9,126.8,127.0,127.4,128.1,128.7$, $130.0,130.7,131.9,134.0,138.8,158.7,159.3,165.9$, 167.6; m/z ( $\mathrm{APCI}^{+}$) $551\left([\mathrm{M}+\mathrm{H}]^{+}, 100 \%\right), 121$ (78); HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{35} \mathrm{H}_{39} \mathrm{~N}_{2} \mathrm{O}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 551.2909, found 551.2908.
4.1.3.10. ( $\left.3 R, 6 S, 1^{\prime} S\right)-N, N^{\prime}-\operatorname{Bis}(p-m e t h o x y b e n z y l)-6-$ iso-propyl-3-(1'-(2-naphthyl)ethyl)piperazine-2,5-dione 19. Following Section 4.1 .1 using $1(200 \mathrm{mg}, 0.5 \mathrm{mmol})$, THF ( 8 mL ), KHMDS ( 0.5 M in toluene, 1.24 mL , $0.6 \mathrm{mmol})$ and ( $R S$ )-13 ( 259 mg in 2 mL of THF, 1.1 mmol ) afforded a brown solid containing 83:17 mixture of 19 and 1 . Chromatography (silica gel, eluent cyclohexane/ EtOAc 9:1) gave 19 as a colourless solid ( $180 \mathrm{mg}, 68 \%$ ); $\mathrm{mp} 188-191{ }^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}^{21}-48.6\left(c 1.5\right.$ in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\text {max }}(\mathrm{KBr})$ 1654,$1514 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.67(3 \mathrm{H}, \mathrm{d}, J$ $\left.7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.9\left(3 \mathrm{H}, \mathrm{d}, J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.64$ $(3 \mathrm{H}, \mathrm{d}, J 7.3, \mathrm{ArCHCH} 3), 2.06\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 3.01$ $\left(1 \mathrm{H}, \mathrm{d}, J 2.5,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 3.68\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.80$ $\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}\left(\mathrm{CH}_{3}\right) \mathrm{Ar}\right), 3.79\left(1 \mathrm{H}, \mathrm{d}, J 14.9, \mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, $3.82\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 4.05\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, $4.19\left(1 \mathrm{H}, \mathrm{d}, J 1.4, \mathrm{CHCH}\left(\mathrm{CH}_{3}\right) \mathrm{Ar}\right), 4.71(1 \mathrm{H}, \mathrm{d}, J 14.9$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.56\left(1 \mathrm{H}, \mathrm{d}, J 14.5, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.27-$ 6.34 (4H, m, Ar), 6.84-6.89 (2H, m, Ar), 7.14-7.16 (2H, $\mathrm{m}, \mathrm{Ar}), 7.32-7.90\left(7 \mathrm{H}, \mathrm{m}\right.$, naphthyl); $\delta_{\mathrm{C}}(100 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 15.4,17.0,19.7,30.2,40.6,45.7,45.8,55.1,55.3$, $61.9,63.2,113.6,114.2,125.9,126.3,126.3,126.6,126.9$, 126.9, 127.6, 128.1, 128.1, 129.4, 130.6, 132.6, 133.5, 137.6, 158.7, 159.4, 165.3; m/z $\left(\mathrm{APCI}^{+}\right) 551\left([\mathrm{M}+\mathrm{H}]^{+}\right.$, $80 \%$ ), 121 (100); HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{35} \mathrm{H}_{39} \mathrm{~N}_{2} \mathrm{O}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$ requires 551.2909, found 551.2923.
4.1.3.11. ( $3 R, 6 S, 1^{\prime} S$ )-6-iso-Propyl-3-(1'-phenylethyl)-piperazine-2,5-dione 26. Compound 6 ( 450 mg , 0.9 mmol ) and CAN ( $1.7 \mathrm{~g}, 5.4 \mathrm{mmol}$ ) in acetonitrile $(10 \mathrm{~mL})$ and water $(5 \mathrm{~mL})$ were stirred at rt for 12 h . After the addition of satd aq $\mathrm{K}_{2} \mathrm{CO}_{3}(20 \mathrm{~mL})$ the mixture was extracted with dichloromethane and the organic fractions combined, dried and concentrated in vacuo. Trituration of the resultant solid with hexane gave 26 as a colourless solid ( $218 \mathrm{mg}, 94 \%$ ); mp $253-255^{\circ} \mathrm{C}$; $[\alpha]_{\mathrm{D}}^{21}+74.8$ (c 1.0 in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\max }(\mathrm{KBr}) 3189,3056,1668 ; \delta_{\mathrm{H}}(400 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 0.89\left(3 \mathrm{H}, \mathrm{d} J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.02(3 \mathrm{H}, \mathrm{d}, J 7.0$, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.35\left(3 \mathrm{H}, \mathrm{d}, J 7.1, \mathrm{PhCHCH}_{3}\right), 2.41(1 \mathrm{H}, \mathrm{m}$, $\left.\left.\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 3.70-3.72(1 \mathrm{H}, \mathrm{m}, \mathrm{PhCHCH})_{3}\right), 3.76(1 \mathrm{H}, \mathrm{d}$, $\left.J 1.6,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 4.17\left(1 \mathrm{H}, \mathrm{d}, J 1.5, \mathrm{CHCH}\left(\mathrm{CH}_{3}\right) \mathrm{Ph}\right)$, $5.64(1 \mathrm{H}, \mathrm{s}, \mathrm{N} H), 6.16(1 \mathrm{H}, \mathrm{s}, \mathrm{N} H), 7.27-7.42(5 \mathrm{H}, \mathrm{m}$, $\mathrm{Ar}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 11.9,15.7,18.5,32.1,41.9$, $56.0,60.2,127.6,127.7,129.2,140.3,167.2,167.5 ; \mathrm{m} / \mathrm{z}$ $\left(\mathrm{APCI}^{+}\right) 261\left([\mathrm{M}+\mathrm{H}]^{+}, 100 \%\right) ;$ HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{15} \mathrm{H}_{21} \mathrm{~N}_{2} \mathrm{O}_{2}^{+}$ $\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 261.1603, found 261.1604.
4.1.3.12. (3R,6S,1'S)-6-iso-Propyl-3-(1'-(2-methyl-phenyl)ethyl)piperazine-2,5-dione 27. Compound 15 ( $300 \mathrm{mg}, 0.6 \mathrm{mmol}$ ) and CAN ( 3.6 mmol ) in acetonitrile $(3 \mathrm{~mL})$ and water $(3 \mathrm{~mL})$ were stirred for 1 h at rt . The organic solvent was evaporated, ether was added ( 20 mL ) and the resultant solid filtered and washed with ether to give 27 as a colourless solid ( $145 \mathrm{mg}, 88 \%$ ); mp 166$168{ }^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}^{25}+64.0\left(c 1.0\right.$ in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\text {max }}($ film $) 1683 ; \delta_{\mathrm{H}}$ $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.89\left(3 \mathrm{H}, \mathrm{d}, J 6.8,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 1.03$ $\left(3 \mathrm{H}, \mathrm{d}, J 6.8,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 1.31\left(1 \mathrm{H}, \mathrm{d}, J 7.0, \mathrm{CH}_{3} \mathrm{CH}\right)$, 2.40-2.47 (1H, m, $\left.\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 2.43\left(3 \mathrm{H}, \mathrm{s}, \mathrm{CH}_{3} \mathrm{Ph}\right), 3.87$ $\left(1 \mathrm{H}\right.$, br s, $\left.\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 3.97-4.04\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CHCH}_{3}\right)$, $4.04\left(1 \mathrm{H}, \mathrm{br}\right.$ s, $\left.\mathrm{CHCHCH}_{3}\right), 5.62(1 \mathrm{H}, \mathrm{s}, \mathrm{NH}), 6.14(1 \mathrm{H}, \mathrm{s}$, $\mathrm{N} H), 7.19-7.29(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 12.3$, $15.8,18.5,19.3,32.2,37.8,57.6,60.0,126.4,126.7$, $127.4, \quad 131.4, \quad 136.1, \quad 138.5, \quad 167.5 ; \quad H R M S \quad\left(\mathrm{CI}^{+}\right)$ $\mathrm{C}_{12} \mathrm{H}_{18} \mathrm{NO}_{2}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 275.1760, found 275.1761.
4.1.3.13. (2R,3S)-Methyl 2-amino-3-phenyl-butanoate 28. Compound 26 ( $380 \mathrm{mg}, 1.32 \mathrm{mmol}$ ) was heated in HCl $(5 \mathrm{M} \mathrm{aq}, 50 \mathrm{~mL})$ at $100^{\circ} \mathrm{C}$ for 24 h . After this the volatile material was removed in vacuo and the resulting mixture was subjected to these conditions twice more. The resulting mixture of amino acids was then dissolved in MeOH ( 20 mL ) and $\mathrm{SOCl}_{2}(5 \mathrm{~mL})$ added (CARE!) and the mixture then refluxed for 2 h , cooled to rt and the volatile material removed in vacuo. The residue was partitioned between satd aq $\mathrm{NaHCO}_{3}(30 \mathrm{~mL})$ and $\mathrm{DCM}(30 \mathrm{~mL})$, the organic layer washed with satd brine ( 30 mL ), dried and the solvent removed in vacuo. Chromatography (silica, ether/dimethylethylamine 20:1) afforded a mixture of ( $S$ )-valine methyl ester and 28. ( $S$ )-Valine methyl ester was removed in vacuo to give 28 as a colourless oil ( $126 \mathrm{mg}, 49 \%$ ); $[\alpha]_{\mathrm{D}}^{23}-49.9$ (c 1.5 in $\mathrm{CHCl}_{3}$ ); $\nu_{\text {max }}$ (film) 3386, 3311, 3029, 2952, 1740, 1602; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 1.31\left(3 \mathrm{H}, \mathrm{d}, J 7.1, \mathrm{CHCH}_{3}\right), 1.43(2 \mathrm{H}$, br s, $\mathrm{NH}_{2}$ ), $3.20(1 \mathrm{H}, \mathrm{m}, \mathrm{CHPh}), 3.62\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.64$ $(1 \mathrm{H}, \mathrm{d}, J 5.4, \mathrm{CHNH} 2), 7.20-7.33(5 \mathrm{H}, \mathrm{m}, \mathrm{Ph}) ; \delta_{\mathrm{C}}$ $\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 15.2,43.8,52.2,61.0,127.2,128.1$, $128.8,143.4,175.5 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 194\left([\mathrm{M}+\mathrm{H}]^{+}, 58 \%\right), 133$ (100); HRMS (ESI $\left.{ }^{+}\right) \quad \mathrm{C}_{11} \mathrm{H}_{16} \mathrm{NO}_{2}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 194.1181, found 194.1176.
4.1.3.14. (2R,3S)-2-Amino-3-(2-methylphenyl)-butyric acid methyl ester 29. Compound 27 ( $100 \mathrm{mg}, 0.4 \mathrm{mmol}$ ) in hydroiodic acid ( $57 \%$ in water, 15 mL ) was refluxed for 24 h then the solvent was evaporated in vacuo to afford a mixture of amino acids, which were dissolved in $\mathrm{MeOH}(20 \mathrm{~mL})$ and cooled to $0^{\circ} \mathrm{C}$ and thionyl chloride ( 1.0 mL ) added. The mixture was subject to reflux overnight then concentrated in vacuo. The mixture of the methyl ester amino hydrochlorides was partitioned between DCM and aq $\mathrm{NaHCO}_{3}$, the organic phase dried and concentrated in vacuo. Removal of ( $S$ )-valine methyl ester under vacuum gave 29 as a colourless oil ( $62 \mathrm{mg}, 75 \%$ ); $[\alpha]_{\mathrm{D}}^{25}-18.1$ (c 1.0 in $\mathrm{CHCl}_{3}$ ); $\nu_{\text {max }}$ (film) 1738; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 1.29(3 \mathrm{H}, \mathrm{d}, J 7.1$, $\left.\left.\mathrm{C} \mathrm{H}_{3} \mathrm{CH}\right), 2.38\left(3 \mathrm{H}, \mathrm{s}, \mathrm{CH}_{3} \mathrm{Ph}\right), 2.69(2 \mathrm{H}, \mathrm{br} \mathrm{s}, \mathrm{NH})_{2}\right), 3.51-$ $3.57\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CHCH}_{3}\right), 3.66\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.71(1 \mathrm{H}, \mathrm{d}$, $\left.J 5.3, \mathrm{CHNH}_{2}\right), 7.12-7.27(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}(100 \mathrm{MHz}$, $\mathrm{CDCl}_{3}$ ) 14.7, 19.4, 37.9, 52.0, 58.3, 126.1, 126.6, 126.7, 130.6, 135.6, 140.7, 174.3; m/z (ES $\left.{ }^{+}\right) 208\left([\mathrm{M}+\mathrm{H}]^{+}, 100 \%\right.$,); HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{12} \mathrm{H}_{18} \mathrm{NO}_{2}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 208.1338, found 208.1345 .
4.1.3.15. $\left(3 R, 6 S, 2^{\prime} R\right)$ - and $\left(3 R, 6 S, 2^{\prime} S\right)-N, N^{\prime}-\operatorname{Bis}(p-$ methoxybenzyl)-3-iso-propyl-6-( $2^{\prime}$-ethylpropanoate)piper-azine-2,5-dione 31 and 32. Compound 1 ( 200 mg , 0.5 mmol ) in THF ( 10 mL ), LiHMDS ( $0.55 \mathrm{~mL}, 1 \mathrm{M}$ in THF, 0.55 mmol$)$ and ( $R S$ )-30 ( $0.64 \mathrm{~mL}, 5.0 \mathrm{mmol}$ ) were reacted according to Section 4.1.1 to give a crude oil from which excess of $(R S)$ - $\mathbf{3 0}$ was removed under vacuum ( 1 mmHg , ambient temperature). Chromatography (silica, ether/hexane 1:1) gave $\mathbf{3 1}$ as a colourless solid (first to elute, $230 \mathrm{mg}, 93 \%$ ) and 32 as a colourless solid (second to elute, $15 \mathrm{mg}, 3 \%)$.

Data for 31: mp 112-114 ${ }^{\circ} \mathrm{C}$ (ether); $[\alpha]_{\mathrm{D}}^{23}-13.3$ (c 1.0 in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\text {max }}(\mathrm{KBr}) 1730,1646 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right)$ $0.77\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.13(3 \mathrm{H}, \mathrm{d}, J 6.9$, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.14\left(3 \mathrm{H}, \mathrm{d}, \mathrm{J} 7.2\right.$, $\left.\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 1.15$ $\left(3 \mathrm{H}, \mathrm{t}, J 7.2, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 2.30\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.48$ $\left(1 \mathrm{H}, \mathrm{dq}, J 1.6,7.2,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.69(1 \mathrm{H}, \mathrm{d}, J 15.2$,
$\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.79\left(4 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{3}\right.$ and $\left.6-H\right), 3.80(3 \mathrm{H}, \mathrm{s}$, $\left.\mathrm{OCH}_{3}\right), 3.89\left(1 \mathrm{H}, \mathrm{d}, J 14.7, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.95(1 \mathrm{H}, \mathrm{m}$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.14\left(1 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.57(1 \mathrm{H}, \mathrm{s}, 3-H)$, $5.28\left(1 \mathrm{H}, \mathrm{d}, J 15.2, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.34(1 \mathrm{H}, \mathrm{d}, J 14.7$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.84(4 \mathrm{H}, \mathrm{m}, \mathrm{ArH}), 7.18$ (4H, m, ArH$) ; \delta_{\mathrm{C}}$ ( $100 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) 11.8, 14.0, 16.4, 19.8, 31.3, 42.4, 46.0, 47.1, 55.2, 61.2, 113.9, 114.2, 127.4, 127.7, 129.4, 129.9, $159.1,159.3,165.7,165.8,173.7 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 497$ $\left([\mathrm{M}+\mathrm{H}]^{+}, 50 \%\right), 121$ (100); HRMS ( $\left.\mathrm{CI}^{+}\right) \mathrm{C}_{28} \mathrm{H}_{37} \mathrm{~N}_{2} \mathrm{O}_{6}^{+}$ $\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 497.2645, found 497.2652.

Data for 32: $\mathrm{C}_{28} \mathrm{H}_{36} \mathrm{~N}_{2} \mathrm{O}_{6}$ requires $\mathrm{C}, 67.7 ; \mathrm{H}, 7.3 ; \mathrm{N}, 5.6 \%$. Found C, 67.7; H, 7.3; N, 5.6\%; mp $136{ }^{\circ} \mathrm{C}$ (ethyl acetate/ hexane) ; $[\alpha]_{\mathrm{D}}^{23}+62.4$ ( c 1.0 in $\mathrm{CHCl}_{3}$ ); $\nu_{\max }(\mathrm{KBr}) 2984$, 2933, 1739, 1640; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.83(3 \mathrm{H}, \mathrm{d}$, $\left.J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.98\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right)$, $1.10\left(3 \mathrm{H}, \mathrm{d}, J 7.0,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 1.26(3 \mathrm{H}, \mathrm{t}, J 7.1$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 2.30\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.10(1 \mathrm{H}, \mathrm{dq}$, $\left.J ~ 1.6,6.9,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.778(1 \mathrm{H}, \mathrm{d}, J 3.1,6-H)$, $3.782\left(1 \mathrm{H}, \mathrm{d}, J 14.7, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.81\left(6 \mathrm{H}, \mathrm{s}, 2 \times \mathrm{OCH}_{3}\right)$, $3.99\left(1 \mathrm{H}, \mathrm{d}, J 14.9, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.14-4.38(2 \mathrm{H}, \mathrm{m}$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.70(1 \mathrm{H}, \mathrm{d}, J 3.2,3-H), 5.27(1 \mathrm{H}, \mathrm{d}, J 14.9$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.43$ ( $1 \mathrm{H}, \mathrm{d}, J$ 14.7, $\mathrm{NCH}_{2} \mathrm{ArOMe}$ ), $6.86-$ $6.88(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}), 7.14-7.27(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}(100 \mathrm{MHz}$, $\mathrm{CDCl}_{3}$ ) 8.6, 11.8, 14.1, 31.7, 40.0, 46.1 46.2, 55.23, 55.26, $60.0,60.8,62.2,114.0,114.2,126.9,127.3,130.0,130.2$, $159.3,159.4,164.4,165.8,172.0 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 497$ $\left([\mathrm{M}+\mathrm{H}]^{+}, 10 \%\right), 121$ (100).
4.1.3.16. X-ray crystal structure determination for 32. Data were collected using an Enraf-Nonius Mach 3 diffractometer with graphite monochromated Cu radiation using standard procedures at 193 K . The structure was solved by direct methods (SIR97). All non-hydrogen atoms were refined with anisotropic thermal parameters. Hydrogen atoms were added at idealised positions. The structure was refined using CRYSTALS. ${ }^{21}$

Crystal data for $32\left[\mathrm{C}_{28} \mathrm{H}_{36} \mathrm{~N}_{2} \mathrm{O}_{6}\right]: M=496.6$, monoclinic; space group $P 1211 ; \quad a=9.220$ (2) $\AA, \quad b=12.304(2) \AA$, $c=12.354(3) \AA ; \beta=105.376(18)^{\circ} ; V=1351.3 \AA^{3} ; Z=2 ; \mu=$ $0.697 \mathrm{~mm}^{-1}$; colourless plate; crystal dimensions $0.02 \times$ $0.6 \times 0.6 \mathrm{~mm}^{3}$. A total of 2892 unique reflections were measured for $19<\theta<23$ and 2789 reflections were used in the refinement. The final parameters were $w R_{2}=0.061$ and $R_{1}=0.046$ (all data).

Crystallographic data (excluding structure factors) have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication number CCDC280790. Copies of the data can be obtained, free of charge, on application to CCDC, 12 Union Road, Cambridge CB2 1EZ, UK [fax: +44 1223336033 or e-mail: deposit@ccdc.cam.ac.uk].
4.1.3.17. Recovery of ethyl 2-bromopropanoate 30 . To $\mathbf{1}(200 \mathrm{mg}, 0.5 \mathrm{mmol})$ in degassed anhydrous THF ( 10 mL ) at $-78{ }^{\circ} \mathrm{C}$ was added a solution of LiHMDS (1.0 M in THF, $0.55 \mathrm{~mL}, 0.55 \mathrm{mmol}$ ). The resultant solution was allowed to stir at $-78{ }^{\circ} \mathrm{C}$ for 1 h prior to the addition of $(R S)-\mathbf{3 0}$ ( $140 \mathrm{mg}, 0.77 \mathrm{mmol}$ ). The mixture was stirred at $-78^{\circ} \mathrm{C}$ for 12 h then allowed to warm to rt when solid $\mathrm{NH}_{4} \mathrm{Cl}$ $(250 \mathrm{mg})$ was added. The solvent was removed in vacuo and the residue distilled ( 1 mmHg , ambient temperature)
to $\operatorname{afford}(S)-30(23 \mathrm{mg}, 16 \%) ;[\alpha]_{\mathrm{D}}^{23}-11.1\left(c 1.1\right.$ in $\left.\mathrm{CHCl}_{3}\right)$; $\left\{\right.$ lit. ${ }^{13}$ for enantiomer $[\alpha]_{\mathrm{D}}^{23}+37.0$ (c 1.0 in $\mathrm{CHCl}_{3}$ ) \}.
4.1.3.18. Epimerisation of 31 and 32. LiHMDS ( $1.6 \mathrm{~mL}, 1 \mathrm{M}$ in THF, 1.60 mmol ) was added to a 94.5:5.5 mixture of $\mathbf{3 1 : 3 2}$ ( $787 \mathrm{mg}, 1.60 \mathrm{mmol}$ ) and methyl iodide ( $100 \mu \mathrm{~L}, 1.60 \mathrm{mmol}$ ) in anhydrous ethanol ( 50 mL ), and the mixture stirred for 12 h at $\mathrm{rt} . \mathrm{NH}_{4} \mathrm{Cl}$ (satd aq) was then added and the mixture was partitioned between EtOAc and $\mathrm{H}_{2} \mathrm{O}$. The aqueous phase was extracted with EtOAc and the combined organic layers were dried and concentrated in vacuo to yield a crude solid 20:80 mixture of 31:32. Crystallisation from EtOAc/hexane gave 32 ( $522 \mathrm{mg}, 66 \%$ ).
4.1.3.19. ( $\left.3 R, 6 S, 2^{\prime} R\right)-N, N^{\prime}-\operatorname{Bis}(p$-methoxybenzyl)-3-iso-propyl-6-( $\mathbf{2}^{\prime}$-methylpropanoate)piperazine-2,5-dione 37. Compound 1 ( $200 \mathrm{mg}, 0.5 \mathrm{mmol}$ ) in THF ( 10 mL ), LiHMDS ( $0.55 \mathrm{~mL}, 1 \mathrm{M}$ in THF, 0.55 mmol ) and ( $R S$ )-33 ( $835 \mathrm{mg}, 5.0 \mathrm{mmol}$ ) were reacted together according to Section 4.1.1 to give a crude oil from which excess of $(R S)$ - $\mathbf{3 3}$ was removed under vacuum ( 1 mmHg , ambient temperature). Chromatography (silica, ether/hexane 1:1) gave 37 as a colourless solid $(212 \mathrm{mg}, 87 \%) ;[\alpha]_{\mathrm{D}}^{23}-10.4$ (c 1.0 in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\max }(\mathrm{KBr}) 2958,1730,1644 ; \delta_{\mathrm{H}}(400 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 0.79\left(3 \mathrm{H}, \mathrm{d}, J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.08(3 \mathrm{H}, \mathrm{d}$, $\left.J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.15\left(3 \mathrm{H}, \mathrm{d}, J 7.2,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right)$, $2.31\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.49(1 \mathrm{H}, \mathrm{dq}, J$ 1.6, 7.2 , $\left.\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.59\left(3 \mathrm{H}, \mathrm{s}, \mathrm{CO}_{2} \mathrm{CH}_{3}\right), 3.68(1 \mathrm{H}, \mathrm{d}$, $J$ 15.2, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.77(1 \mathrm{H}, \mathrm{d}, J 3.4,6-H), 3.79$ $\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.80\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.88(1 \mathrm{H}, \mathrm{d}, J 14.7$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.52(1 \mathrm{H}, \mathrm{d}, J 1.6,3-H), 5.31(1 \mathrm{H}, \mathrm{d}, J$ 15.2, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.36\left(1 \mathrm{H}, \mathrm{d}, J 14.7, \mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, 6.82-6.87 (4H, m, Ar), 7.13-7.21 (4H, m, Ar); $\delta_{\mathrm{C}}$ $\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 12.0,16.4,19.8,26.9,31.3,42.1,45.9$, $47.1,52.1,55.2,55.3,60.2,62.8,113.9,114.2,127.3$, $127.5,129.6,129.9,159.1,159.3,165.7,165.7,174.1 ; \mathrm{m} / \mathrm{z}$ $\left(\mathrm{CI}^{+}\right) 483\left([\mathrm{M}+\mathrm{H}]^{+}, 40 \%\right), 378$ (10), 121 (100); HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{27} \mathrm{H}_{35} \mathrm{~N}_{2} \mathrm{O}_{6}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 483.2495 , found 483.2496.
4.1.3.20. ( $3 R, 6 S, 2^{\prime} R$ )- $N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-3-iso-propyl-6-( $2^{\prime}$-tert-butylpropanoate)piperazine-2,5dione 38. Compound 1 ( $200 \mathrm{mg}, 0.5 \mathrm{mmol}$ ) in THF ( 10 mL ), LiHMDS (1.0 M in THF, $0.55 \mathrm{~mL}, 0.55 \mathrm{mmol})$ and $(R S)$ - 34 $(1.04 \mathrm{~g}, 5.0 \mathrm{mmol})$ were reacted together according to Section 4.1.1 to give a crude oil. Chromatography (silica, ether/hexane 1:1) gave 38 as a colourless solid ( 220 mg , $83 \%$ ); $\mathrm{C}_{30} \mathrm{H}_{40} \mathrm{~N}_{2} \mathrm{O}_{6}$ requires C, 68.7; H, 7.7; N, 5.3\%. Found $\mathrm{C}, 68.2 ; \mathrm{H}, 7.6 ; \mathrm{N}, 5.1 \% ;[\alpha]_{\mathrm{D}}^{23}-10.3\left(c 1.0\right.$ in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\text {max }}$ (KBr) 2965, 1716, 1648; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.65(3 \mathrm{H}, \mathrm{d}, J$ 7.0, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.01\left(3 \mathrm{H}, \mathrm{d}, \mathrm{J} 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.10(3 \mathrm{H}$, d, J 7.3, $\left.\left({ }^{t} \mathrm{BuO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 1.42\left(9 \mathrm{H}, \mathrm{s}, \mathrm{C}\left(\mathrm{CH}_{3}\right)_{3}\right), 2.24(1 \mathrm{H}$, $\left.\mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.41\left(1 \mathrm{H}, \mathrm{dq}, J 1.8,7.3,\left({ }^{t} \mathrm{BuO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right)$, $3.69\left(1 \mathrm{H}, \mathrm{d}, J 14.8, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.72(1 \mathrm{H}, \mathrm{d}, J 3.3,6-H)$, $3.77\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.78\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.92(1 \mathrm{H}, \mathrm{d}, J 14.8$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.61(1 \mathrm{H}, \mathrm{d}, J 1.2,3-H), 5.18(1 \mathrm{H}, \mathrm{d}, J 14.8$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.28\left(1 \mathrm{H}, \mathrm{d}, J 14.8, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.81-$ $6.86(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}), 7.17-7.28(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}(100 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 12.3,16.2,19.8,27.9,31.3,43.4,46.2,47.2$, $55.2,55.2,60.5,62.9,81.6,113.8,114.1,127.5,128.3$, $129.8,130.0,159.1,159.2,165.4,166.0,172.8 ; \mathrm{m} / \mathrm{z}\left(\mathrm{ESI}^{+}\right)$ $547\left([\mathrm{M}+\mathrm{Na}]^{+}, 100 \%\right) ;$ HRMS $\left(\mathrm{ESI}^{+}\right) \mathrm{C}_{30} \mathrm{H}_{40} \mathrm{~N}_{2} \mathrm{NaO}_{6}^{+}$ $\left([\mathrm{M}+\mathrm{Na}]^{+}\right)$requires 547.2784 , found 547.2779 .
4.1.3.21. ( $\left.3 R, 6 S, 2^{\prime} R\right)-N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-3-iso-propyl-6-( $2^{\prime}$-ethylbutanoate)piperazine-2,5-dione 39. Compound $1(200 \mathrm{mg}, \quad 0.5 \mathrm{mmol})$ in THF $(10 \mathrm{~mL})$, LiHMDS ( 1.0 M in THF, $0.55 \mathrm{~mL}, 0.55 \mathrm{mmol}$ ) and ( $R S$ )$35(975 \mathrm{mg}, 5.0 \mathrm{mmol})$ were reacted together according to Section 4.1.1 to give a crude oil. Chromatography (silica, ether/hexane 1:1) gave 39 as a colourless solid ( 212 mg , $82 \%$ ); $[\alpha]_{\mathrm{D}}^{23}-28.3$ (c 1.0 in $\mathrm{CHCl}_{3}$ ); $\nu_{\max }$ (film) 2960 , 1731,$1657 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.79(3 \mathrm{H}, \mathrm{d}, J 7.0$, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.86\left(3 \mathrm{H}, \mathrm{t}, J 7.4, \mathrm{CHCH}_{2} \mathrm{CH}_{3}\right), 1.07(3 \mathrm{H}, \mathrm{d}$, $\left.J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.14\left(3 \mathrm{H}, \mathrm{t}, J 7.2, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 1.49$ $\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CHCH}_{2} \mathrm{CH}_{3}\right), 1.90\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CHCH}_{2} \mathrm{CH}_{3}\right), 2.30$ $\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.12\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{2} \mathrm{CH}_{3}\right)$, $3.73(1 \mathrm{H}, \mathrm{d}, J 3.0,6-H), 3.77\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.77(3 \mathrm{H}, \mathrm{s}$, $\mathrm{OCH}_{3}$ ), 3.80 ( $1 \mathrm{H}, \mathrm{d}, J 14.4, \mathrm{NCH}_{2} \mathrm{ArOMe}$ ), 3.92 ( $1 \mathrm{H}, \mathrm{d}, J$ 14.9, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.96\left(1 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.11(1 \mathrm{H}$, $\left.\mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.34(1 \mathrm{H}, \mathrm{d}, J 2.1,3-H), 5.28(1 \mathrm{H}, \mathrm{d}, J$ 14.4, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.31$ ( $1 \mathrm{H}, \mathrm{d}, J 14.9, \mathrm{NCH}_{2} \mathrm{ArOMe}$ ), 6.82-6.85 (4H, m, Ar), 7.14-7.20 (4H, m, Ar); $\delta_{\mathrm{C}}$ $\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 12.7,14.0,16.2,19.9,21.3,31.0,46.0$, $47.0,49.1,55.2,58.9,61.0,62.8,114.0,127.4,127.4$, $129.7,130.0,159.2,159.2,165.4,165.6,172.9 ; m / z\left(\mathrm{ESI}^{+}\right)$ $533\left([\mathrm{M}+\mathrm{Na}]^{+}, 100 \%\right) ;$ HRMS $\left(\mathrm{ESI}^{+}\right) \mathrm{C}_{29} \mathrm{H}_{38} \mathrm{~N}_{2} \mathrm{NaO}_{6}^{+}$ $\left([\mathrm{M}+\mathrm{Na}]^{+}\right)$requires 533.2628, found 533.2622 .
4.1.3.22. ( $\left.3 S, 6 R, 2^{\prime} R\right)-N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-3-iso-propyl-6-( $\mathbf{2}^{\prime}$-ethylhexanoate)piperazine-2,5-dione 40. Compound 1 ( $200 \mathrm{mg}, 0.5 \mathrm{mmol}$ ) in THF ( 10 mL ), LiHMDS ( $0.55 \mathrm{~mL}, 1 \mathrm{M}$ in THF, 0.55 mmol ) and ( $R S$ )-36 $(1.11 \mathrm{~g}, 5.0 \mathrm{mmol})$ were reacted together according to Section 4.1.1 to give a crude oil. Chromatography (silica, ether/hexane 1:1) gave 40 as a colourless oil $(233 \mathrm{mg}$, $86 \%) ;[\alpha]_{\mathrm{D}}^{23}-30.1\left(c \quad 1.0\right.$ in $\left.\mathrm{CHCl}_{3}\right)$; $\nu_{\max }$ (film) 1731, $1658,1513,1248 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.78(3 \mathrm{H}, \mathrm{d}$, $\left.J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.84\left(3 \mathrm{H}, \mathrm{t}, J 7.4, \mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{CH}_{3}\right), 1.07$ ( $3 \mathrm{H}, \mathrm{d}, \mathrm{J} 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}$ ), $1.14\left(3 \mathrm{H}, \mathrm{t}, J 7.2, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right)$, 1.10-1.42 $\left(3 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{CH}_{3}\right.$ and $\left.\mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{CH}_{3}\right), 1.82$ $\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{CH}_{3}\right), 2.30\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.21$ $\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CH}\left(\mathrm{CH}_{2}\right)_{2} \mathrm{CH}_{3}\right), 3.74(1 \mathrm{H}, \mathrm{d}, J 3.2,6-H)$, $3.77\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.78\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.79(1 \mathrm{H}, \mathrm{d}$, $J$ 14.6, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 3.91(1 \mathrm{H}, \mathrm{d}, J 14.6), 3.94(1 \mathrm{H}, \mathrm{m}$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.13\left(1 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.38(1 \mathrm{H}, \mathrm{d}, J 1.6$, $3-H), 5.30\left(1 \mathrm{H}, \mathrm{d}, J 14.6, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 5.33(1 \mathrm{H}, \mathrm{d}$, $J$ 14.6, $\mathrm{NCH}_{2} \mathrm{ArOMe}$ ), 6.81-6.86 (4H, m, Ar), 7.13-7.21 $(4 \mathrm{H}, \mathrm{m}, \mathrm{Ar}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 13.9,14.0,16.3,19.9$, $22.6,27.5,30.5,31.1,46.0,47.1,47.7,55.2,59.3,61.0$, $62.8,114.0,114.1,127.4,127.4,129.7,130.0,159.2$, $159.3,165.5,165.6,173.2 ; \mathrm{m} / \mathrm{z}\left(\mathrm{CI}^{+}\right) 539\left([\mathrm{M}+\mathrm{H}]^{+}, 20 \%\right)$ 121 (100); HRMS ( $\left.\mathrm{CI}^{+}\right) \mathrm{C}_{31} \mathrm{H}_{43} \mathrm{~N}_{2} \mathrm{O}_{6}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 538.3121 , found 539.3114 .
4.1.3.23. ( $3 R, 6 S, 1^{\prime} S$ )-1,4- $N, N^{\prime}$-Bis-( $p$-methoxybenzyl)-6-iso-propyl-3-(1-phenylethylethanoate)piperazine-2,5dione 46. Compound $1(200 \mathrm{mg}, 0.5 \mathrm{mmol})$ in THF ( 10 mL ), LiHMDS ( 1.0 M in THF, $0.62 \mathrm{~mL}, 0.6 \mathrm{mmol}$ ) and $(R S)-45$ $(0.14 \mathrm{~mL}, 1.1 \mathrm{mmol})$ were reacted together according to Section 4.1.1 to give a brown oil. Chromatography (silica, ether/hexane 1:9) gave 46 as a colourless crystalline solid ( $210 \mathrm{mg}, 75 \%$ ); $\mathrm{C}_{33} \mathrm{H}_{38} \mathrm{~N}_{2} \mathrm{O}_{6}$ requires $\mathrm{C}, 70.9 ; \mathrm{H}, 6.9 ; \mathrm{N}$, $5.0 \%$. Found C, $70.6 ; \mathrm{H}, 6.9$; N, $5.0 \%$; mp $115-118{ }^{\circ} \mathrm{C}$ ( $\mathrm{EtOAc} /$ hexane ) $[\alpha]_{\mathrm{D}}^{23}+81.2$ (c 1.0 in $\mathrm{CHCl}_{3}$ ); $\nu_{\text {max }}$ (film) $1744,1645,1513 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.63(3 \mathrm{H}, \mathrm{d}$, J 7.0, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.95\left(3 \mathrm{H}, \mathrm{d}, J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.27$
$\left(3 \mathrm{H}, \mathrm{t}, J 7.1, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 2.09\left(1 \mathrm{H}, \mathrm{m},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 3.10(1 \mathrm{H}$, d, $\left.J 2.8,\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CHCH}\right), 3.78\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.82(3 \mathrm{H}, \mathrm{s}$, $\left.\mathrm{OCH}_{3}\right), 3.96\left(1 \mathrm{H}, \mathrm{d}, J 14.9, \mathrm{NCH}_{2} \mathrm{ArOMe}\right), 4.10(1 \mathrm{H}, \mathrm{d}, J$ 14.9, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, 4.19-4.34 (3H, m, $\mathrm{OCH}_{2} \mathrm{CH}_{3}$ and $\left.\mathrm{NCHCH}(\mathrm{Ph}) \mathrm{CO}_{2} \mathrm{Et}\right), 4.74\left(1 \mathrm{H}, \mathrm{d}, J 14.9, \mathrm{NCH}_{2} \mathrm{ArOMe}\right)$, $5.00\left(1 \mathrm{H}, \mathrm{d}, J 3.2, \mathrm{CHCH}\left(\mathrm{CO}_{2} \mathrm{Et}\right) \mathrm{Ph}\right), 5.48(1 \mathrm{H}, \mathrm{d}, J 14.9$, $\left.\mathrm{NCH}_{2} \mathrm{ArOMe}\right), 6.76-6.93(6 \mathrm{H}, \mathrm{m}, \mathrm{Ar}), 7.22-7.35(7 \mathrm{H}, \mathrm{m}$, $\mathrm{Ar}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 14.1,15.7,19.8,31.0,46.1$, $47.4,51.3,55.2,55.3,60.8,61.3,62.8,114.0,114.2,126.9$, $126.9,128.1,128.4,129.8,130.5,130.7,132.3,159.1$, $159.5,164.7,165.4,169.9 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right) 559\left([\mathrm{M}+\mathrm{H}]^{+}\right.$, $95 \%), 121$ (100).
4.1.3.24. X-ray crystal structure determination for 46. Data were collected using an Enraf-Nonius Mach 3 diffractometer with graphite monochromated Cu radiation using standard procedures at 293 K . The structure was solved by direct methods (SIR97). All non-hydrogen atoms were refined with anisotropic thermal parameters. Hydrogen atoms were added at idealised positions. The structure was refined using CRYSTALS. ${ }^{21}$

Crystal data for $46\left[\mathrm{C}_{33} \mathrm{H}_{38} \mathrm{~N}_{2} \mathrm{O}_{6}\right]$ : $M=558.67$; monoclinic; space group $P 1211 ; \quad a=10.612(2) \AA, \quad b=12.349(2) \AA$, $c=12.274(2) \AA ; \quad \beta=107.82(2)^{\circ} ; \quad V=1531.4 \AA^{3} ; Z=2 ; \quad \mu=$ $0.674 \mathrm{~mm}^{-1}$; colourless plate; crystal dimensions $0.06 \times$ $0.06 \times 0.6 \mathrm{~mm}^{3}$. A total of 3271 unique reflections were measured for $22<\theta<42$ and 2710 reflections were used in the refinement. The final parameters were $w R_{2}=0.096$ and $R_{1}=0.076$ (all data).

Crystallographic data (excluding structure factors) have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication number CCDC280789. Copies of the data can be obtained, free of charge, on application to CCDC, 12 Union Road, Cambridge CB2 1EZ, UK [fax: +44 1223336033 or e-mail: deposit@ccdc.cam.ac.uk].
4.1.3.25. (3R,6S,2'R)-3-iso-Propyl-6-( $2^{\prime}$-ethylpropa-noate)piperazine-2,5-dione 48. Compound $\mathbf{3 1}$ ( 400 mg , 0.81 mmol ) was stirred in TFA ( 5 mL ) at reflux for 48 h . The mixture was cooled and excess TFA removed in vacuo. Column chromatography $\left(\mathrm{Al}_{2} \mathrm{O}_{3}\right.$; ether/hexane $1: 1$, followed by ethyl acetate/ethanol $3: 1$ ) afforded diketopiperazinedione 48 as a colourless solid ( $124 \mathrm{mg}, 60 \%$ ); mp $204{ }^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}^{23}+88.5\left(c \quad 1.0\right.$ in $\left.\mathrm{CHCl}_{3}\right)$; $\nu_{\max }(\mathrm{KBr}) 1741$, $1673 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{MeOH}-d_{4}\right) 0.98(3 \mathrm{H}, \mathrm{d}, ~ J 6.9$, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.07\left(3 \mathrm{H}, \mathrm{d}, J 7.1, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.23(3 \mathrm{H}$, $\mathrm{d}, J 7.2$, $\left.\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 1.30\left(3 \mathrm{H}, \mathrm{t}, J 7.1, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right)$, $\left.2.32\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}\right)_{3}\right), 3.23(1 \mathrm{H}, \mathrm{dq}, J 2.6,7.2$, $\left.\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.87(1 \mathrm{H}$, dd, $J 3.3,0.8,6-H), 4.21(2 \mathrm{H}$, $\left.\mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.50(1 \mathrm{H}, \mathrm{dd}, J 2.6,0.8,3-H), 7.18-7.56$ $(2 \mathrm{H}, \mathrm{br} \mathrm{s}, \mathrm{N} H) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{MeOH}-d_{4}\right) 11.9,14.8,17.4$, $19.2,34.7,43.7,57.2,61.8,169.5,170.1,175.4 ; \mathrm{m} / \mathrm{z}\left(\mathrm{CI}^{+}\right)$ $257\left([\mathrm{M}+\mathrm{H}]^{+}, 40 \%\right), 211$ (100); HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{12} \mathrm{H}_{21} \mathrm{~N}_{2} \mathrm{O}_{4}^{+}$ $\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 257.1506, found 257.1501.
4.1.3.26. ( $3 R, 6 S, 2^{\prime} R$ )-3-iso-Propyl-2,5-dimethoxy-( $2^{\prime}$ -ethylpropanoate)-3,6-(2H)pyrazine 49. Compound 48 ( $100 \mathrm{mg}, 0.39 \mathrm{mmol}$ ) and $\mathrm{Me}_{3} \mathrm{OBF}_{4}(230 \mathrm{mg}, 1.56 \mathrm{mmol})$ were stirred in 1-butyl-3-1H-methylimidazolium tetrafluoroborate ( 4 mL ) under vacuum $(2 \mathrm{mmHg})$ at rt for four days. The mixture was then poured into satd $\mathrm{NaHCO}_{3}$
( 100 mL ) and extracted with ether, the organic phase dried and the solvent removed under vacuum to provide 49 as a clear oil ( $105 \mathrm{mg}, 95 \%$ ); $[\alpha]_{\mathrm{D}}^{23}+27.3$ (c 0.7 in $\mathrm{CHCl}_{3}$ ); $\nu_{\text {max }}$ (film) 1738,$1696 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.70(3 \mathrm{H}, \mathrm{d}$, $\left.J 6.8, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 0.90\left(3 \mathrm{H}, \mathrm{d}, J 6.9, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.04$ $\left(3 \mathrm{H}, \mathrm{d}, J 6.9,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 1.28(3 \mathrm{H}, \mathrm{t}, J 7.3$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 2.25\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.05(1 \mathrm{H}, \mathrm{dq}$, $\left.J 4.0,6.9,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.63\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.71(3 \mathrm{H}$, $\left.\mathrm{s}, \mathrm{OCH}_{3}\right), 3.97(1 \mathrm{H}, \mathrm{t}, J 3.4,3.7 \mathrm{~Hz}, 6-H), 4.20(2 \mathrm{H}, \mathrm{q}$, $\left.J 7.3, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.57(1 \mathrm{H}, \mathrm{t}, J 4.0,3.7,3-H) ; \delta_{\mathrm{C}}$ $\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 9.9,14.2,16.6,19.0,31.8,42.2,52.41$, $52.46,57.3,60.4,60.8,161.9,164.1,173.9 ; \mathrm{m} / \mathrm{z}\left(\mathrm{APCI}^{+}\right)$ $285\left([\mathrm{M}+\mathrm{H}]^{+}, 100 \%\right) ;$ HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{14} \mathrm{H}_{25} \mathrm{~N}_{2} \mathrm{O}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$ requires 285.1814, found 285.1822.
4.1.3.27. (2R,3R)-3-Methyl-aspartic acid 4-ethyl-1methyl diester 50. Bis-lactim ether 49 ( 200 mg , 0.70 mmol ) was stirred in 0.5 M aq TFA ( 5 mL ) and THF $(10 \mathrm{~mL})$ at rt for 24 h then the solvent removed and the resultant oil was loaded onto a short column of silica. Elution (ether/dimethylethylamine 20:1) gave a mixture of $\mathbf{5 0}$ and $(S)$-valine methyl ester, which were separated by removal of the $(S)$-valine methyl ester under vacuum $(0.5 \mathrm{mmHg}$, ambient temperature) to give $\mathbf{5 0}$ as an oil ( $104 \mathrm{mg}, 76 \%$ ); $[\alpha]_{\mathrm{D}}^{23}-8.6$ (c 0.7 in $\mathrm{CHCl}_{3}$ ); $\nu_{\text {max }}$ (film) 3391, 2980, 1732; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 1.17\left(3 \mathrm{H}, \mathrm{d}, J 7.1,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right)$, $1.26\left(3 \mathrm{H}, \mathrm{t}, J 7.1, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 2.15(2 \mathrm{H}, \mathrm{br} \mathrm{s}, \mathrm{NH} 2), 2.96(1 \mathrm{H}$, $\left.\mathrm{m},\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.75\left(3 \mathrm{H}, \mathrm{s}, \mathrm{CO}_{2} \mathrm{CH}_{3}\right), 3.97(1 \mathrm{H}$, br s, $\mathrm{C} H \mathrm{NH}_{2}$ ) , $4.17\left(2 \mathrm{H}, \mathrm{q}, J 7.1, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right) ; \delta_{\mathrm{C}}(100 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 11.3,14.1,42.7,52.2,55.8,60.9,174.2 ; \mathrm{m} / \mathrm{z}$ $\left(\mathrm{APCI}^{+}\right) 190\left([\mathrm{M}+\mathrm{H}]^{+}, 100 \%\right), 116$ (89); HRMS ( $\mathrm{CI}^{+}$) $\mathrm{C}_{8} \mathrm{H}_{16} \mathrm{NO}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 190.1079, found 190.1082.

The diastereoisomeric excess ( $>95 \%$ ) and enantiomeric excess ( $>98 \%$ ) of $\mathbf{5 0}$ were determined from the ${ }^{19} \mathrm{~F}$ NMR spectrum of the Mosher's amide derivative.
4.1.3.28. (3R,6S,2'S)-3-iso-Propyl-6-( $2^{\prime}$-ethylpropa-noate)piperazine-2,5-dione 51. Compound 32 ( 100 mg , 0.20 mmol ) was stirred in TFA ( 2 mL ) at reflux for 48 h . The mixture was cooled and excess TFA removed in vacuo. Column chromatography $\left(\mathrm{Al}_{2} \mathrm{O}_{3}\right.$; ether/hexane $1: 1$, followed by ethyl acetate/ethanol 3:1) afforded diketopiperazinedione 51 as a colourless solid ( $23 \mathrm{mg}, 60 \%$ ); mp $214{ }^{\circ} \mathrm{C}$; $[\alpha]_{\mathrm{D}}^{23}-23.8\left(c \quad 1.0\right.$ in $\left.\mathrm{CHCl}_{3}\right) ; \nu_{\text {max }}(\mathrm{KBr}) 1739,1664 ; \delta_{\mathrm{H}}$ $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.93\left(3 \mathrm{H}, \mathrm{d}, J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.05$ $\left(3 \mathrm{H}, \mathrm{d}, J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.24\left(3 \mathrm{H}, \mathrm{t}, J 7.2, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right)$, $1.29\left(3 \mathrm{H}, \mathrm{d}, J 7.4, \mathrm{EtO}_{2} \mathrm{CCHCH}_{3}\right), 2.43(1 \mathrm{H}, \mathrm{m}$, $\left.\mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 3.11\left(1 \mathrm{H}, \mathrm{dq}, J 3.4,7.4\right.$, $\left.\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right)$, $3.91(1 \mathrm{H}, \mathrm{s}, 6-H), 4.14\left(2 \mathrm{H}, \mathrm{q}, J 7.2, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.24$ $(1 \mathrm{H}, \mathrm{d}, J 3.4,3-H), 7.26(1 \mathrm{H}$, br s, NH), $7.57(1 \mathrm{H}$, br s, $\mathrm{N} H) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 12.2,14.3,16.0,31.8,42.2$, 56.7, 60.1, 61.0, 62.1, 167.7, 168.7, 171.9; m/z ( $\mathrm{CI}^{+}$) 257 $\left([\mathrm{M}+\mathrm{H}]^{+}, 50 \%\right), 211$ (100); HRMS (ESI $) \mathrm{C}_{12} \mathrm{H}_{2} \mathrm{~N}_{2} \mathrm{NaO}_{4}^{+}$ $\left([\mathrm{M}+\mathrm{Na}]^{+}\right)$requires 279.1321, found 279.1315 .
4.1.3.29. (3R,6S,2'R)-3-iso-Propyl-2,5-dimethoxy-( $2^{\prime}$ -ethylpropanoate)-3,6-(2H)pyrazine 52. Compound 51 ( $100 \mathrm{mg}, 0.39 \mathrm{mmol}$ ) and $\mathrm{Me}_{3} \mathrm{OBF}_{4}$ ( $440 \mathrm{mg}, 2.97 \mathrm{mmol}$ ) were stirred in 1-butyl-3-1H-methylimidazolium tetrafluoroborate ( 2 mL ) under vacuum $(2 \mathrm{mmHg})$ at rt for four days. The mixture was then poured into satd $\mathrm{NaHCO}_{3}$ $(100 \mathrm{~mL})$ and extracted with ether, the organic phase dried
and the solvent removed under vacuum to provide 52 as a clear oil ( $110 \mathrm{mg}, 99 \%$ ); $[\alpha]_{\mathrm{D}}^{23}-15.0$ (c 1.0 in $\mathrm{CHCl}_{3}$ ); $\nu_{\text {max }}(\mathrm{KBr}) 1732,1698 ; \delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 0.71(3 \mathrm{H}, \mathrm{d}$, $\left.J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.04\left(3 \mathrm{H}, \mathrm{d}, J 7.0, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 1.12$ $\left(3 \mathrm{H}, \mathrm{d}, J 7.1,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 1.22(3 \mathrm{H}, \mathrm{t}, J 7.2$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 2.26\left(1 \mathrm{H}, \mathrm{m}, \mathrm{CH}_{3} \mathrm{CHCH}_{3}\right), 2.99(1 \mathrm{H}, \mathrm{dq}$, $\left.J 3.2,6.8,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.67\left(6 \mathrm{H}, \mathrm{s}, 2 \times \mathrm{OCH}_{3}\right), 3.96$ $(1 \mathrm{H}, \mathrm{t}, J 3.8,6-H), 4.12\left(2 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 4.36(1 \mathrm{H}, \mathrm{t}$, $J$ 3.2, $3-H) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 14.1,16.7,18.9$, $20.8,31.9,43.4,52.3,52.4,57.9,60.2,60.9$, 162.0, 164.4, 173.3; m/z (APCI $\left.{ }^{+}\right) 285\left([\mathrm{M}+\mathrm{H}]^{+}, 100 \%\right) ;$ HRMS $\left(\mathrm{CI}^{+}\right) \mathrm{C}_{14} \mathrm{H}_{25} \mathrm{~N}_{2} \mathrm{O}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 285.1814, found 285.1815.
4.1.3.30. ( $2 R, 3 S$ )-3-methyl-aspartic acid 4-ethyl-1methyl diester 53. Bis-lactim ether 52 ( 110 mg , 0.39 mmol ) was stirred in 0.5 M aq TFA ( 5 mL ) and THF $(10 \mathrm{~mL})$ at rt for 24 h then the solvent removed and the resultant oil was loaded onto a short column of silica. Elution (ether/dimethylethylamine 20:1) gave a mixture of $\mathbf{5 3}$ and $(S)$-valine methyl ester, which were separated by removal of the $(S)$-valine methyl ester under vacuum $(0.5 \mathrm{mmHg}$, ambient temperature) to give 53 as an oil ( $55 \mathrm{mg}, 73 \%$ ); $[\alpha]_{\mathrm{D}}^{23}-6.8\left(c 1.2\right.$ in $\left.\mathrm{CHCl}_{3}\right)$; $\nu_{\text {max }}$ (film) 3390, 2979, 1738; $\delta_{\mathrm{H}}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 1.23\left(3 \mathrm{H}, \mathrm{d}, J 7.2,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right)$, $1.24\left(3 \mathrm{H}, \mathrm{t}, J 7.2, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right), 1.87\left(2 \mathrm{H}\right.$, br s, $\left.\mathrm{NH}_{2}\right), 2.95$ $\left(1 \mathrm{H}, \mathrm{dq}, J 5.2,7.2,\left(\mathrm{EtO}_{2} \mathrm{C}\right) \mathrm{CHCH}_{3}\right), 3.60(1 \mathrm{H}, \mathrm{d}, J 5.2$, $\left.\mathrm{CHNH}_{2}\right), 3.73\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 4.15\left(2 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{3}\right) ; \delta_{\mathrm{C}}$ $\left(125 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 13.9,14.1,43.5,53.3,57.0,60.7$, 173.6, 174.5; m/z (APCI $\left.{ }^{+}\right) 190\left([\mathrm{M}+\mathrm{H}]^{+}, 95 \%\right) 144$ (20), 116 (100); HRMS ( $\left.\mathrm{CI}^{+}\right) \mathrm{C}_{8} \mathrm{H}_{16} \mathrm{NO}_{4}^{+}\left([\mathrm{M}+\mathrm{H}]^{+}\right)$requires 190.1079, found 190.1081.

The diastereoisomeric excess ( $>95 \%$ ) and enantiomeric excess ( $>98 \%$ ) of $\mathbf{5 3}$ were determined from the ${ }^{19} \mathrm{~F}$ NMR spectrum of the Mosher's amide derivative.

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