Selective Aerobic Oxidation of Alcohols by Using Manganese Oxide Nanoparticles as an Efficient Heterogeneous Catalyst

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Abstract: Manganese oxide (Mn_3O_4) nanoparticles have been successfully innovated to be efficient catalysts not only for the aerobic oxidation of various alcohols to aldehydes or ketones, but also for the selective aerobic oxidation of mixed alcohols.

Keywords: alcohols; heterogeneous catalysts; manganese oxide; nanoparticles; oxidation

The oxidation of alcohols to the corresponding carbonyl products is one of the most fundamental reactions in organic chemistry.^[1] A variety of methods has been reported for the selective oxidation of alcohols. However, most of them have to be performed with a stoichiometric amount of toxic or expensive oxidants.^[2] From the environmental and economic points of view, the aerobic oxidation of alcohols has attracted considerable attention during the past decade,^[3] among which the development of efficient and recyclable heterogeneous catalysts is of particular interest. Several excellent heterogeneous catalysts have been reported,^[4] most of these catalysts involved expensive noble metals as the components. Innovating cheap transition metal-based heterogeneous catalytic systems with simple manipulation for this important transformation is thus highly desirable but challenging. Among these systems, there are few reports on the use of Mn species as catalysts for the oxidation of alcohols.^[5] Herein, we report that Mn₃O₄ nanoparticles catalyzed the aerobic oxidation of various alcohols to corresponding aldehydes or ketones with high efficiency and very good recyclability. Moreover, Mn_3O_4 nanoparticles exhibited very high selectivity in the aerobic oxidation of mixed alcohols.

Mn₃O₄ nanoparticles were prepared according to a modified literature procedure.^[6] Selective-area electron diffraction (ED) and X-ray diffraction (XRD) patterns (see Figure S1d and Figure S3a in the Supporting Information) confirm the phase of as-synthesized nanoparticles to be tetragonal Mn₃O₄ (JCPDS 24-0734). Afterwards, the as-synthesized Mn_3O_4 nanoparticles and other Mn-based compounds were examined as potential catalysts for the aerobic oxidation of benzyl alcohol in CH₃CN at 80°C. As shown in Table 1, Mn_3O_4 nanoparticles gave a better result after reaction for 8 h (Table 1, entry 1) whereas commercial Mn₃O₄ and other manganese oxides showed poorer catalytic activities (Table 1, entries 2-4). Mansalts, such as MnCl₂·4H₂O and Mnganese $(OAc)_2 \cdot 4H_2O$, could only gave the corresponding product with the yields of 20% and 25%, respectively (Table 1, entries 5 and 6). Without catalyst the reaction hardly occurred (Table 1, entry 7). We also pre-pared octahedral Mn_3O_4 nanocrystals^[7] and examined them in the reaction. Our experimental results indicated that octahedral Mn₃O₄ nanoparticles showed lower catalytic activity than polyhedral Mn₃O₄ nanoparticles (Table 1, entry 8). The higher activity of polyhedral Mn₃O₄ nanoparticles could be attributed to their high specific surface area since the catalyst can expose a large number of active sites.

Inspired by these intriguing results, we optimized the reaction conditions further. After a series of experiments, DMF proved to be the best solvent, affording benzaldehyde with an isolated yield of 84%

	PhCH ₂ OH – 1a	Mn catalyst CH ₃ CN, 80 °C	PhCHO 2a
Entry	Catalyst	Conv. [%	%] ^[b] Yleld [%] ^[b]
1	Mn_3O_4 nanoparticle	es 65	65
2 ^[c]	Mn_3O_4	48	48
3	Mn_2O_3	46	46
4	MnO ₂	40	40
5	MnCl ₂ •4 H ₂ O	20	20
6	Mn(OAc) ₂ •4 H ₂ C	29	29
7	-	<5	<5
8	Mn ₃ O ₄ octahedron	is 15	15

Table 1. Aerobic oxidation of benzyl alcohol catalyzed by different Mn-based catalysts.^[a]

 [a] Reaction conditions: benzyl alcohol (1 mmol) and 5 mol% Mn catalyst in CH₃CN at 80 °C for 8 h.

^[b] Determined by GC-MS analysis.

^[c] Commercial Mn₃O₄.

(Table 2, entry 3) in the presence of 5 mol% catalyst. When the catalyst loading was increased to 10 mol%, benzaldehyde can be obtained with an isolated yield of 96% after reaction for 4 h (Table 2, entries 8–10). Even with a very low catalyst loading (1 mol%), a 93% yield of benzaldehyde could still be obtained after prolonging the reaction time to 18 h (Table 2, entry 11). More importantly, an almost equal yield of benzaldehyde was obtained when the oxidant air was replaced with an oxygen balloon under the same condition (Table 2, entry 12). Thus, the optimum reaction conditions were obtained as follows: 10 mol% Mn_3O_4 nanoparticles as catalyst, DMF as solvent, air as the oxidation and the reaction temperature at 80°C for 4 h.

With the optimal conditions in hand, the generality of alcohol substrates was examined. As shown in Table 3, both electron-rich and electron-poor benzylic alcohols could be efficiently oxidized to aldehydes. Moreover, the over-oxidized carboxylic acid were not observed even when the reaction time was prolonged (Table 3, entries 1–10). As for the oxidation of alcohols containing heteroatoms which are hardly amenable to catalyzed reaction, the Mn_3O_4 nanoparticles also exhibit quite high catalytic activity (Table 3, entry 10). When a primary aliphatic alcohol was employed as the reaction substrate, the oxidation can be carried out smoothly to afford the corresponding product with good yield after prolonging the reaction

Table 2. Optimization of 1	the r	reaction	conditions	for	oxidiz-
ing benzyl alcohol to benz	alde	hyde. ^[a]			

	Mn ₃ O ₄ nanoparticles		
1a	solvent, 80 °C	2a	
Entry	Solvent	Yleld [%] ^[b]	
1	CICH ₂ CH ₂ CI	21	
2	CH ₃ CN	65	
3	DMF	84	
4	CHCl ₃	40	
5	EtOH	48	
6	toluene	20	
7	1,4-dioxane	17	
8[c]	DMF	96	
9 ^[d]	DMF	85	
10 ^[e]	DMF	82	
11 ^[f]	DMF	93	
12 ^[g]	DMF	96	

 [a] Reaction conditions: benzyl alcohol (1 mmol), 5 mol% Mn₃O₄ nanoparticles, 80°C, 8 h.

^[b] Isolated yield.

^[c] 10 mol% Mn_3O_4 nanoparticles, 4 h.

^[d] 15 mol% Mn_3O_4 nanoparticles, 4 h.

^[e] 20 mol% Mn_3O_4 nanoparticles, 4 h.

[f] 1 mol% Mn_3O_4 nanoparticles, 18 h.

^[g] An O_2 ballon was employed.

time a little (Tables 3, entry 11). An allylic alcohol, such as cinnamyl alcohol, could be selectively oxidized to cinnamaldehyde and no epoxidized product was detected (Tables 3, entry 12). Secondary alcohols could also be efficiently oxidized to the corresponding ketones although a prolonged reaction time was required (Tables 3, entries 13-15). It is noteworthy that this reaction can be scaled up to a gram scale, giving the product with 93% isolated yield (Table 3, entry 16). A high turnover frequency (TOF) of $1678 h^{-1}$ at 80 °C was achieved in the initial 30 min (see the Supporting Information). The TOF of the reaction catalyzed by Mn₃O₄ nanoparticles is higher than that of the Mn oxide catalysts reported previously,^[8] which could be attributed to its high specific surface area.

Besides the high catalytic activity, these Mn_3O_4 nanoparticles exhibited good catalytic selectivity for different alcohols in the aerobic oxidation (Table 4).

Table 3. Oxidation of various alcohols catalyzed by $Mn_{3}O_{4}$ nanoparticles. $^{\left[a\right] }$

	OH Mn ₃ (O ₄ nanoparticles		0
		DMF, 80 °C		R ^M R ¹
Entry	R	R ¹	2	Conv. ^[b] /Yield [%] ^[c]
1	2-CH ₃ OC ₆ H ₄	Н	2b	100/95
2	4-CH ₃ OC ₆ H ₄	н	2c	100/91
3	2-CH ₃ C ₆ H ₄	н	2d	100/92
4	4-CH ₃ C ₆ H ₄	н	2e	100/93
5	2-CIC ₆ H ₄	н	2f	100/95
6	4-CIC ₆ H ₄	н	2g	100/93
7	2-NO ₂ C ₆ H ₄	н	2h	96/90
8	4-NO ₂ C ₆ H ₄	н	2 i	100/94
9	2,4,6-(CH ₃) ₃ C ₆ H ₂	₂ H	2j	88/80
10	$4-CF_3C_6H_4$	н	2k	100/92
11	2-Py	н	21	95/90
12 ^[d]	CH ₃ (CH ₂) ₅	Н	2m	80/75
13 ^[e]	C ₆ H ₅ CH=CH	Н	2n	100/92
14 ^[f]	cyclohexanol	-	20	87/80
15 ^[f]	C_6H_5	CH ₃	2р	90/84
16 ^[f]	C_6H_5	C_6H_5	2q	87/80
17 ^[g]	C_6H_5	Н	2a	100/93

 [a] Reaction conditions: alcohol (1 mmol), 10 mol% Mn₃O₄ nanoparticles, DMF (0.5 mL), 80 °C, 4 h.

^[b] Determined by GC-MS analysis.

^[d] 24 h.

^[f] 12 h.

[g] Benzyl alcohol (10 mmol), 10 mol% of Mn₃O₄ nanoparticles, 80 °C, 18 h.

When a mixture of 4-methylbenzyl alcohol and 1phenylethanol was employed as the reaction substrate, 4-methylbenzyl alcohol was fully converted to 4-methylbenzaldehyde with 92% isolated yield whereas only a 5% isolated yield of acetophenone was obtained from the oxidation of 1-phenylethanol (Table 4, entry 1). When a mixture of 4-methylbenzyl alcohol and cinnamyl alcohol was oxidized, cinnamyl alcohol was selectively converted into cinnamaldehyde with an isolated yield of 83% (Table 4, entry 2) while 4-methylbenzaldehyde was obtained with a lower yield of 12%. When cinnamyl alcohol coexisting with secondary alcohols was used as the reactant, cinnamyl alcohol was selectively oxidized to the corresponding aldehyde and very low conversion of the secondary alcohol was observed (Table 4, entry 3). For the competition between 4-methylbenzyl alcohol and 1-heptanol, an isolated yield of 86% for 4-methylbenzyaldehyde was achieved but no oxidation product of 1-heptanol was observed (Table 4, entry 4). As for the mixture of 1-phenylethanol and 1-heptanol, 1-phenylethanol was selectively oxidized and 1-heptanol remained unconverted (Table 4, entry 5). When the primary and the secondary benzylic alcohol sites coexisted in the same molecule, only the primary alcohol was selectively oxidized (Table 4, entry 6). Thus the catalytic selectivity of these polyhedral Mn₃O₄ nanoparticles towards alcohols in the aerobic oxidation could be deduced to the order as below: allylic primary alcohols>benzylic primary alcohols>benzylic secondary alcohols > aliphatic alcohols. In contrast, when commercial Mn₃O₄ was employed as the catalyst for this oxidation, no catalytic selectivity was observed (see Table S1 in the Supporting Information). Similarly, no catalytic selectivity was detected either when pyridinium chlorochromate (PCC) was used as a catalyst in this oxidation (see Table S2 in the Supporting Information). These results clearly demonstrate the advantage of our polyhadral Mn₃O₄ nanoparticles in the selective aerobic oxidation of alcohols.

The catalytic selectivity perhaps originated from the selective chemisorption of alcohols on the surface of the Mn₃O₄ nanoparticles. The infrared spectrum of Mn₃O₄ nanoparticles exposed to the of 1-heptanol and 1-phenylethanol (purple line in Figure S7 in the Supporting Information) was more similar to that exposed to 1-phenylethanol than to that exposed to 1heptanol, which implied that the chemisorption of 1phenylethanol was stronger than that of 1-heptanol. This was consistent with the selective aerobic oxidation of 1-phenylethanol in the mixture of 1-phenylethanol and 1-heptanol (Table 4, entry 5). Similarly, the IR spectra of Mn₃O₄ nanoparticles exposed to individual 4-methylbenzyl alcohol (blue line in Figure S8 in the Supporting Information), individual cinnamyl alcohol (red line in Figure S8 in the Supporting Information) and the mixture of 4-methylbenzyl alcohol and cinnamyl alcohol (purple line in Figure S2 in the Supporting Information) demonstrated the selective chemisorption of cinnamyl alcohol, agreeing with the selective aerobic oxidation of cinnamyl alcohol in the mixture of 4-methylbenzyl alcohol and cinnamyl alcohol (Table 4, entry 2). Therefore, the Mn₃O₄ nanoparticles exhibited a high selectivity for the chemisorption of mixed alcohols, leading to a high selectivity for the subsequent aerobic oxidation of mixed alco-

^[c] Isolated yield.

[[]e] 2 h.

Table 4	Coloctivo	aarahia	oridation	of mired	alaahala	antalward	hu Mn	0	nortial og [a]
Table 4.	selective	aerobic	oxidation	or mixed	alconois	catalyzeu	by win	$_{3}O_{4}$ fiand	particles.

Entry	Alcohols	Products	Yield [%] ^[b]
1	$4-CH_3C_6H_4CH_2OH + C_6H_5CH(OH)CH_3$	2e+2p	92+5
2 ^[c]	$4-CH_3C_6H_4CH_2OH + C_6H_5CH = CHCH_2OH$	2e+2n	12+83
3	$C_6H_5CH=CHCH_2OH+C_6H_5CH(OH)CH_3$	2n+2p	87+3
4	$4-CH_3C_6H_4CH_2OH+CH_3(CH_2)_5CH_2OH$	2e + 2m	86 + n.r.
5 ^[d]	$C_6H_5CH(OH)CH_3 + CH_3(CH_2)_5CH_2OH$	2p+20	50 + n.r
6	но	но	87

^[a] 1 mmol each of both alcohols were treated with 10 mol% Mn₃O₄ nanoparticles in DMF (0.5 mL) at 80 °C for 4 h.

^[b] Isolated yield.

^[c] 2 h.

^[d] 8 h.

Table 5. Reuse of Mn₃O₄ nanoparticles.^[a]

PhCH	l₀OH .	Mn ₃ O ₄ nanoparticles			3 			
1a		DMF, 80 °C			2a			
Run	1st	2nd	3rd	4th	5th	6th	7th	11th
Yield [%] ^[b]	96	96	96	96	95	95	95	94

 ^[a] Reaction conditions: benzyl alcohol (1 mmol), 10 mol% Mn₃O₄ nanoparticles, 80°C, 4 h.

^[b] Isolated yield.

hols. These results provide a new vision on the catalytic oxidation of alcohols.

This Mn_3O_4 nanoparticles catalyst was not only highly active and selective but also robust in the aerobic oxidation of alcohols. The recyclability of Mn_3O_4 nanoparticles catalyst was excellent. Its catalytic activity in the aerobic oxidation of benzyl alcohol was not reduced even after 11 cycles of catalytic activity evaluation (Table 5). The TEM image (Figure 1, **b**), XRD pattern (Figure S3b in the Supporting Information), and Mn 2*p* XPS spectrum (Figure S4 in the Supporting Information) of polyhedral Mn_3O_4 nanoparticles after the 10th catalytic activity evaluation experiment



Figure 1. TEM images of (a) fresh polyhedral Mn_3O_4 nanoparticles and (b) Mn_3O_4 nanoparticles after the tenth cycle of use.

were similar to those of as-synthesized Mn_3O_4 nanoparticles, demonstrating that the structure of the Mn_3O_4 nanoparticles changed little after the recycling reactions.

In summary, we have successfully developed a new catalytic system for the selective aerobic oxidation of alcohols by using polyhedral Mn_3O_4 nanoparticles as a cheap, efficient and reuseable heterogeneous catalyst. Benzylic alcohols, allylic alcohols and even aliphatic alcohols could be oxidized to the corresponding aldehydes or ketones efficiently without the formation of over-oxidized carboxylic acids. Moreover, the Mn_3O_4 nanoparticles catalyst exhibited high selectivity and excellent recyclability in the chemisorption of mixed alcohols. These results open up a door for the innovation of economic, green and efficient heterogeneous catalysts for important organic reactions.

Experimental Section

General Procedure

10 mol% Mn_3O_4 nanoparticles was added into a DMF (0.5 mL) solution containing the alcohol (1 mmol). The mixture was stirred at 80 °C for 4 h under an air atmosphere. After completion of the reaction, the catalyst was separated by filtration. Then the solution was extracted with ethyl acetate (20 mL×3). The combined layer was washed sequentially with water and brine, and then dried over anhydrous Na₂SO₄. The organic phase was concentrated under vacuum and purified with column chromatography on silica gel to afford the pure product.

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