

## Solvent-Free Coumarin Synthesis

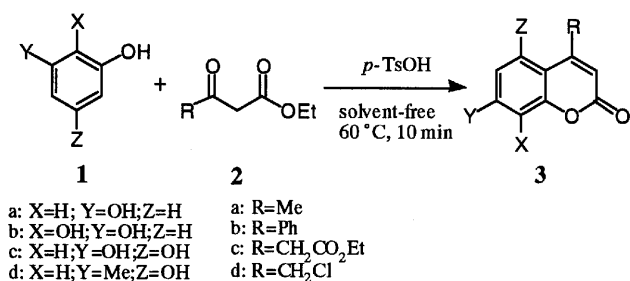
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(Received November 20, 2000; CL-001048)

The synthesis of coumarins via Pechmann and Knoevenagel condensation reactions under solvent-free conditions is reported, in which waste minimization, simple operation and easier product work-up can be achieved.

Coumarin derivatives are important chemicals in the perfume, cosmetic, agricultural and pharmaceutical industries.<sup>1</sup> However, the conventional methods for coumarin synthesis require drastic conditions. For example, 4-methyl-7-hydroxycoumarin has been prepared by stirring a mixture of resorcinol and ethyl acetoacetate in concd  $\text{H}_2\text{SO}_4$  for 12–24 h.<sup>2</sup> The development of alternative environmentally friendly synthetic methods of coumarins is strongly requested. Recently, synthesis of 7-hydroxycoumarin derivatives via the Pechmann reaction catalyzed by solid acid catalysts (e.g., zeolite H-beta) in refluxing toluene has been reported.<sup>3</sup> The solid base catalyzed synthesis of coumarin-3-carboxylic acids derivatives by Knoevenagel reaction in refluxing toluene has also been reported.<sup>4</sup> Here, we report a simple and efficient synthesis of coumarins via the Pechmann and Knoevenagel condensation reactions under solvent-free conditions.

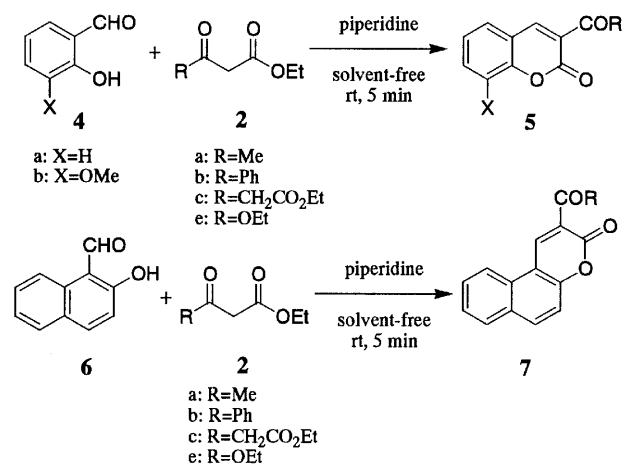


**Table 1.** Solvent-free Pechmann reactions of phenols (1) and  $\beta$ -keto esters (2)

3	X	Y	Z	R	Yield / %	
					solvent-free	in $\text{H}_2\text{SO}_4^a$
a	H	OH	H	Me	98	82-90
b	H	OH	H	Ph	92	0
c	H	OH	H	CH <sub>2</sub> CO <sub>2</sub> Et	79	40
d	H	OH	H	CH <sub>2</sub> Cl	0	0
e	OH	OH	H	Me	69	0
f	H	OH	OH	Me	81	0
g	H	Me	OH	Me	66	68

<sup>a</sup>Ref. 2 and 5.

To an equivalent mixture of resorcinol (**1a**, 1.1 g, 10.0 mmol) and ethyl acetoacetate (**2a**, 1.3 g, 10.0 mmol) was added TsOH (0.09 g, 0.5 mmol) in a mortar and ground well with a pestle at room temperature. The mixture was heated at 60 °C for 10 min under atmosphere. After cooling, water was added to the reaction mixture and the crystalline products were collected by filtration to give 7-hydroxy-4-methylcoumarin (**3a**, 1.73 g) in 98% yield. The crude crystals thus obtained were recrystallized from EtOH to give pure **3a** as colorless prisms (mp 185–187 °C). Similarly, solvent-free Pechmann reactions of **1** and **2** afforded **3b**, **3c**, **3e**, **3f**, and **3g** in 92, 79, 69, 81, and 66% yields, respectively (Table 1). This method is very useful because **3b**, **3d**, **3e** and **3f** have not hitherto been obtained from the reaction in  $\text{H}_2\text{SO}_4$ ;<sup>5</sup> however **3d** was not formed either in  $\text{H}_2\text{SO}_4$  or in the absence of a solvent.



Solvent-free Knoevenagel reactions of salicylaldehydes (**4**) and  $\beta$ -keto esters (**2**) were also found to proceed efficiently and under milder reaction conditions than in EtOH solution.<sup>6</sup> For example, a mixture of salicylaldehyde (**4a**, 1.22 g, 10.0 mmol), diethyl malonate (**2e**, 1.60 g, 10.0 mmol) and a few drops of piperidine was mixed and ground well for 5 min at room temperature. The reaction mixture was neutralized with dil HCl and then the crystalline product was isolated by filtration to give 3-ethoxycarbonylcoumarin (**5c**, 2.07 g) in 95% yield. The crude crystals thus obtained were recrystallized from EtOH to give pure **5c** as colorless prisms (mp 94–95 °C). Similarly, substituted coumarin derivatives were obtained in high yields (Table 2). When 2-hydroxy-1-naphthaldehyde (**6**) reacted with  $\beta$ -keto esters (**2**) under the same reaction conditions in the absence of a solvent, benzocoumarin derivatives (**7**) were obtained in high yields (Table 3). Recently, montmorillonite KSF catalyzed Knoevenagel reaction of salicylaldehyde (**4a**) and diethyl malonate (**2e**) in the absence of solvent at 160 °C was found to give **5c** in 44% yield.<sup>7</sup>

It has been reported that the Knoevenagel reaction of 2-

**Table 2.** Solvent-free Knoevenagel reactions of salicylaldehyde (**4**) and  $\beta$ -keto esters (**2**)

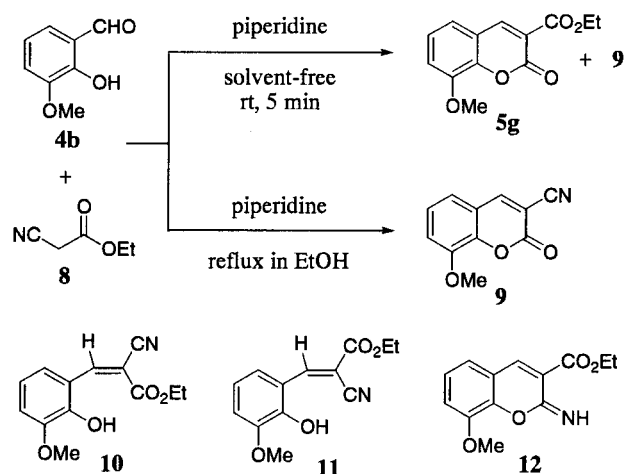
5	X	R	Yield / %
a	H	Me	99
b	H	Ph	97
c	H	OEt	95
d	H	CH <sub>2</sub> CO <sub>2</sub> Et	73
e	OMe	Me	99
f	OMe	Ph	99
g	OMe	OEt	97
h	OMe	CH <sub>2</sub> CO <sub>2</sub> Et	91

**Table 3.** Solvent-free Knoevenagel reactions of 2-hydroxy-1-naphthaldehyde (**6**) and  $\beta$ -keto esters (**2**)

7	R	Yield / %
a	Me	92
b	Ph	93
c	CH <sub>2</sub> CO <sub>2</sub> Et	98
d	OEt	97

hydroxy-3-methoxybenzaldehyde (**4b**) and ethyl cyanoacetate (**8**) affords 8-methoxy-2-oxo-2*H*-chromene-3-carbonitrile (**9**) via intramolecular cyclization of *Z*-**10** in 35% yield under reflux in EtOH.<sup>8</sup> Very interestingly, however, the condensation reaction of **4b** and **8** in the absence of a solvent gave 8-methoxy-2-oxo-2*H*-chromene-3-carboxylic acid ethyl ester (**5g**) in 65% yield along with small amount of **9** (11% yield). Compound **5g**

might be obtained via hydrolysis of iminolactone **12** formed by intramolecular cyclization of *E*-**11**.



In conclusion, this simple solvent-free technique<sup>9</sup> affords various kinds of coumarin derivatives in excellent yields without forming environmentally harmful waste.

#### References and Notes

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