68 Communications SYNTHESIS

The results of our studies on the Beckmann rearrangement of o-acylphenol oximes 1 using phosphoryl chloride/N,N-dimethylacetamide are summarized in Table 1. The reaction proceeds smoothly at room temperature, and the conversion is almost complete when the addition of phosphoryl chloride is finished. Oximes of 2',4'-dihydroxyacetophenone derivatives (1a-g) were converted into the corresponding 6-hydroxybenzoxazoles (2a-g) in good yields. This method was also applied to acylhydroquinone oximes (1h-j) to produce 5-hydroxybenzoxazoles (2h-j). 6-Hexadecyloxy-2-methylbenzoxazole (2k) was obtained by the action of the reagent on 1k, and was identical with the sample prepared by alkylation of 6-hydroxy-2-methylbenzoxazole (2o).

The results of studies on the Beckmann rearrangement of 1a under various conditions are summarized in Table 2 for comparison. The use of solvents (especially, acetonitrile) and a small excess of N, N-dimethylacetamide afforded the most satisfactory results (run 1). A large excess of the amide caused an undesired coloration of the product and a lowering of the yield (run 2). The Beckmann rearrangement also proceeded in the absence of N, N-dimethylacetamide (run 3-6). In these cases, however, 4-acetylaminoresorcinol (~40%) was formed as a by-product, and hence the yields were considerably lower as compared with cases in the presence of the amide. The different results in the presence and absence of the amide may be accounted for by presuming the attack of a Vilsmeier-type complex instead of the attack of phosphoryl chloride itself and the efficient solvation of carbocation intermediates in the presence of the amide.

Treatment of 1a with hydrogen chloride in acetic acid also gave benzoxazole 2a in a fair yield (run 7). However, the bubbling of hydrogen chloride gas was very tedious and the heating to about 90 °C was necessary. Refluxing formic acid has been reported to be applicable to the rearrangement of 1a, but the yield reported was only 44% (run 8)<sup>6a</sup>. Benzoxazole 2a was obtained also by means of phosphoryl chloride/N.N-dimethylformamide. However, it should be noted that the latter reagent has been reported to cause undesired formylation of the active 2-methyl group of 2a<sup>6b</sup>. The reagent reported in this work was more mild and chemoselective than phosphoryl chloride/dimethylformamide and did not cause such formylation even at a higher temperature.

The related reaction of the acetate of oxime 1a with aqueous sodium hydroxide has been reported to give the same product 2a in 75% yield. However, the acetate of oxime 1h has been found to afford no benzoxazole. In conclusion, the phosphoryl chloride/dimethylacetamide method of the present work is a versatile and convenient tool for preparation of benzoxazoles 2.

## 6-Hydroxy-2-methylbenzoxazole (2a); Typical Procedure:

Phosphoryl chloride (2.4 ml, 0.026 mol) is added dropwise below 30°C during 15 min to a stirred solution of 1a (4.20 g, 0.025 mol) in dimethylacetamide (5.0 ml) and acetonitrile (15 ml). The mixture is stirred for additional 30 min and poured into ice/water (200 ml) containing sodium acetate (6.00 g). The precipitates are collected by filtration to give 2a; yield: 3.08 g (83%); m.p. 194-196°C. A single recrystallization from acetonitrile gives an analytically pure sample.

## The Beckmann Rearrangement by Means of Phosphoryl Chloride/N,N-Dimethylacetamide; A Novel and Convenient Method for Preparing Benzoxazoles

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Benzoxazoles are important intermediates for the syntheses of polyether antibiotics<sup>1</sup>, of fluorescent whitening agents<sup>2</sup>, and of dye releasers in instant color photography<sup>3,4</sup>. Among several synthetic methods, the Beckmann rearrangement of oacylphenol oximes has been reported to produce benzoxazoles as a result of an intramolecular ring closure. However, the conventional reagents used have been applied to a very limited range of starting oximes and often afford low yields of products<sup>5</sup>. Especially, no satisfactory methods have been introduced for preparing hydroxy-substituted benzoxazoles<sup>6</sup>. We report here that phosphoryl chloride/N,N-dimethylacetamide (DMA) is a convenient reagent for the preparation of benzoxazoles and, particularly, for hydroxy-substituted derivatives.

Table 1. Benzoxazoles 2 prepared by Beckmann Rearrangement of Oximes 1 with Phosphoryl Chloride/Dimethylacetamide at Room Temperature

Produ No.	ict R¹	R <sup>2</sup>	R³	Yield [%]"	m.p. [°C]	Molecular formulab or Lit. m.p. [° C]	<sup>1</sup> H-N.M.R. (DMSO-d <sub>6</sub> , 90 MHz, r.t.) <sup>c</sup>
							δ [ppm]
2a	Н	НО	Н	83	194-196°	196° <sup>7</sup>	2.52 (s, $\sim 3 \text{ H})^d$ ; 6.77 (dd, 1 H, $J=9 \text{ Hz}$ , 3 Hz); 6.98 (d, 1 H, $J=3 \text{ Hz}$ ); 7.42 (d, 1 H, $J=9 \text{ Hz}$ ); 9.63 (br s, 1 H)
2b	CH <sub>3</sub>	НО	Н	82	222-223°	C <sub>9</sub> H <sub>9</sub> NO <sub>2</sub> (163.2)	2.18 (s, 3 H); 2.49 (s, $\sim$ 3 H) <sup>d</sup> ; 6.94 (s, 1 H); 7.28 (s, 1 H); 9.48 (s, 1 H)
2c	t-C <sub>4</sub> H <sub>9</sub>	НО	Н	85	264-266° e	$C_{12}H_{15}NO_2$ (205.3)	1.41 (s, 9 H); 2.49 (s, $\sim$ 3 H) <sup>d</sup> ; 6.96 (s, 1 H); 7.34 (s, 1 H); 9.56 (br s, 1 H)
2d	$C_2H_5$ — $C(CH_3)_2$ —	НО	Н	62	237-238° e	C <sub>13</sub> H <sub>17</sub> NO <sub>2</sub> (219.3)	0.58 (t, 3 H, $J=7$ Hz); 1.35 (s, 6 H); 1.88 (q, 2 H, $J=7$ Hz); 2.50 (s, $\sim 3$ H) <sup>d</sup> ; 6.95 (s, 1 H); 7.29 (s, 1 H); 9.50 (br s, 1 H)
2e	$H_3C-C(C_2H_5)_2-$	НО	Н	87	217-218°°	C <sub>14</sub> H <sub>19</sub> NO <sub>2</sub> (233.3)	0.58 (t, 3 H, $J = 8$ Hz); 1.27 (s, 3 H); 1.3-1.7 (m, 2 H); 2.0-2.4 (m, 2 H); 2.50 (s, $\sim 3$ H) <sup>d</sup> ; 6.94 (s, 1 H); 7.24 (s, 1 H); 9.47 (s, 1 H)
2f	n-C <sub>6</sub> H <sub>13</sub>	НО	Н	68	126-127°	$C_{14}H_{19}NO_2$ (233.3)	0.7-1.1 (m, 3 H); $1.1-1.8$ (m, ~10 H); $2.51$ (s, ~3 H) <sup>d</sup> ; $6.97$ (s, 1 H); $7.27$ (s, 1 H); $9.46$ (br s, 1 H)
2g	t-C <sub>4</sub> H <sub>9</sub>	НО	$CH_3$	85	166-168°	$C_{13}H_{17}NO_2$ (219.3)	1.41 (s, 9 H); 2.32 (s, 3 H); 2.51 (s, $\sim$ 3 H) <sup>d</sup> ; 7.24 (s, 1 H); 8.32 (s, 1 H)
2h	НО	Н	Н	68	164-165°	164°8	2.56 (s, $\sim 3 \text{ H})^d$ ; 6.76 (dd, 1 H, $J = 9 \text{ Hz}$ , 2 Hz); 7.00 (d, 1 H, $J = 2 \text{ Hz}$ ); 7.37 (d, 1 H, $J = 9 \text{ Hz}$ ); 9.33 (s, 1 H)
2i	НО	t-C <sub>4</sub> H <sub>9</sub>	Н	88	203-205°	$C_{12}H_{15}NO_2$ (205.3)	1.42 (s, 9 H); 2.55 (s, $\sim 3 \text{ H})^d$ ; 7.06 (s, 1 H); 7.39 (s, 1 H); 9.41 (s, 1 H)
2j	НО	$4-H_3C-C_6H_4$	Н	92	195-196°	$C_{15}H_{13}NO_2$ (239.3)	2.34 (s, 3 H); 2.55 (s, $\sim$ 3 H) <sup>d</sup> ; 7.1-7.5 (m, 6 H); 9.42 (s, 1 H)
2k	Н	<i>n</i> -C <sub>16</sub> H <sub>33</sub> O	Н	76	56-57°	C <sub>24</sub> H <sub>39</sub> NO <sub>2</sub> (373.6)	1.88 (m, 3 H); 1.2-2.0 (m, 28 H); 2.57 (s, 3 H); 3.96 (t, 2 H); 6.87 (dd, 1 H, $J=8$ Hz, 2 Hz); 6.98 (d, 1 H, $J=2$ Hz); 7.48 (d, 1 H, $J=8$ Hz) <sup>1</sup>

<sup>&</sup>lt;sup>a</sup> Yield of pure, isolated product.

Table 2. Beckmann Rearrangement of 2',4'-Dihydroxyacetophenone Oxime (1a)

Run	Reagent	Solvent	Reaction conditions temperature/time	Yield [%] of <b>2a</b>
1	POCl <sub>3</sub> /DMA	CH <sub>3</sub> CN	30°C/0.5 h	83
2	POCl <sub>3</sub> /DMA	(DMA)	30°C/0.5 h	78
3	POCl <sub>3</sub>	CH <sub>3</sub> CN	30°C/0.5 h	44
4	POCl <sub>3</sub>	THF	30°C/0.5 h	52
5	POCl <sub>3</sub>	acetone	30°C/0.5 h	54
6	POCl <sub>3</sub>	sulfolane	40°C/0.5 h	56
7	HCI	AcOH	reflux/2.5 h	68
86a	НСООН	(HCOOH)	reflux/4.5 h	44

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wherein Dye is a dye moiety and the *n*-hexadecyloxy group is a ballast group. The dye releasers are oxidized to the corresponding o-quinonemonosulfonimides in a photographic developing process and then hydrolyzed to release a diffusible Dye-SO<sub>2</sub>—NH<sub>2</sub><sup>3a,d</sup>,

<sup>&</sup>lt;sup>b</sup> Satisfactory microanalyses obtained: C  $\pm 0.30$ , H  $\pm 0.20$ , N  $\pm 0.20$ .

<sup>&</sup>lt;sup>c</sup> Varian EM-390 spectrometer.

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The 5- and 6-hydroxybenzoxazoles can be converted to o-sulfonamidophenol dye-releasers, which are used as image-providing compounds in instant color photography. For example:

d Overlap with solvent signal.

<sup>&</sup>quot; Measured in a sealed tube.

f CDCl<sub>3</sub> solution.

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