

ENZYMATIC SYNTHESIS OF CYCLODEXTRINS WITH  $\alpha$ -GLUCOSYLFLUORIDE  
 AS A SUBSTRATE FOR CYCLODEXTRIN- $\alpha(1\rightarrow4)$ GLUCOSYLTRANSFERASE

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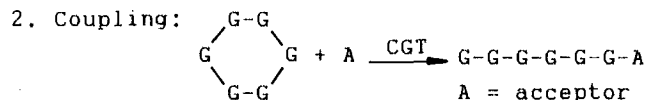
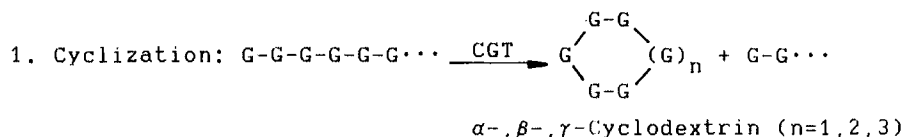
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Summary:

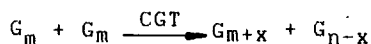
By use of immobilized cyclodextrin- $\alpha(1\rightarrow4)$ glucosyltransferase  $\alpha$ -glucosyl-fluoride is transformed in high yield predominantly into cyclodextrins and maltooligomers as side products.

General Part

Cyclodextrins are well known products obtained by reaction of starch with cyclodextrin- $\alpha(1\rightarrow4)$ glucosyltransferase [E.C. 2.4.1.19] from Bacillus macerans.<sup>1,2</sup> Recently T. Ogawa et al.<sup>3</sup> succeeded in the first chemical synthesis of  $\alpha$ -cyclodextrin. Cyclodextrins form inclusion complexes with a large number of physiologically effective substances and are of great interest in pharmaceutical research.<sup>4</sup> So far the following reactions catalyzed by cyclodextrin-glucosyltransferase (CGT) are known:<sup>5-7</sup>

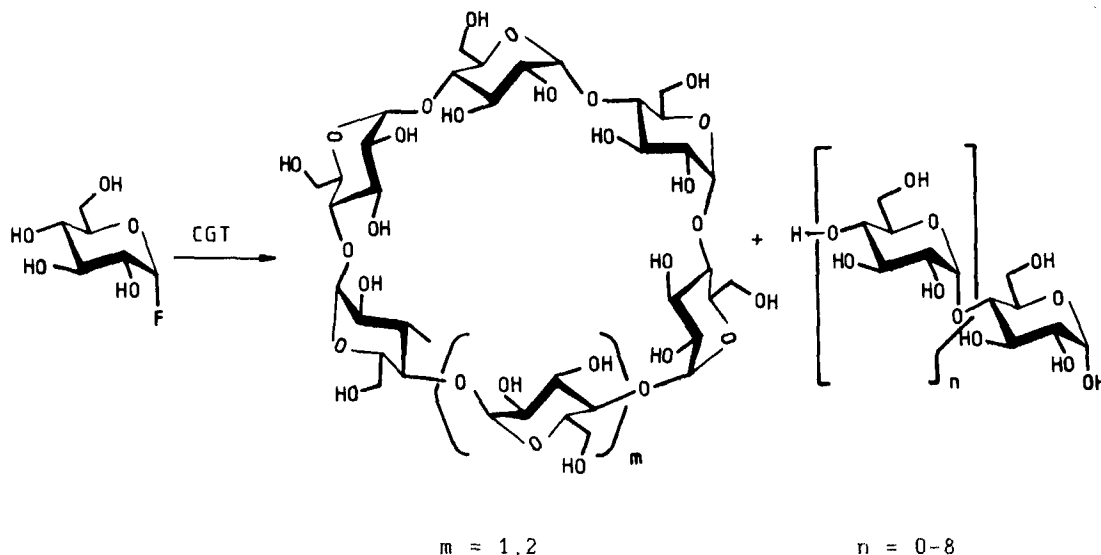


3. Disproportionation:



Recently several studies could demonstrate that certain enzymes in carbohydrate chemistry accept  $\alpha$ -glucosylfluoride as a substrate.<sup>8-10</sup>

We observed that the enzyme cyclodextrin-glucosyltransferase ((1→4)- $\alpha$ -D-glucan: [(1→4)- $\alpha$ -D-glucopyranosyl]-transferase (cyclizing), E.C. 2.4.1.19, CGT) is able to transform glucosylfluoride into a mixture of  $\alpha$ - and  $\beta$ -cyclodextrins as well as maltooligomers:



#### Immobilization of the Enzyme

Cyclodextrin- $\alpha$ (1→4)glucosyltransferase (500 mg = ~9000 units) is dissolved in 0.05 M sodium acetate buffer, pH 6.0 (10 ml) and shaken with a silica gel support functionalized with glutardialdehyde (5 g) for 4 h at 20°C.<sup>11</sup> Subsequently the gel is washed with bidist. water (200 ml). The immobilized enzyme is now directly available for the reaction. It can be stored at 4°C for more than four weeks without any loss of activity.

#### Synthesis of Cyclodextrins and Maltooligomers

$\alpha$ -Glucosylfluoride (1.0 g, 5.5 mmole) is dissolved in 0.05 M sodium acetate buffer, pH 6.0 (25 ml) and the immobilized enzyme added (1 ml gel ~1000 units). The reaction proceeds under slight shaking at 45°C with the pH-value held constant by automatic titration with 0.5 M NaOH. After 20 min the reaction is terminated and the gel can be filtered. The reaction is followed by the tlc on silica gel plates (propanol/ethanol/water = 5:3:2).<sup>12</sup> Yields:  $\alpha$ -cyclodextrin: 300 mg (30%),  $\beta$ -cyclodextrin: 380 mg (38%), maltooligomers (glucose up to maltononaose): 320 mg (32%).  $R_F$ -values:  $\alpha$ -GlcF: 0.78; Glc: 0.68;  $\alpha$ -cyclodextrin: 0.57;  $\beta$ -cyclodextrin: 0.54; [ $\gamma$ -cyclodextrin: 0.51].

### Analytical Methods

The reaction mixture can be separated<sup>13</sup> on a RP-18 HPLC-column (0.8 × 50 cm, 7 μm, Merck). Using water as the eluent and an elution velocity of 3 ml/min the linear maltooligomers from the mono- to the nonasaccharide are obtained exclusively. The cyclodextrins are retained completely due to strong interactions with the column material. Further elution with water/methanol = 9:1 gives all linear maltooligomers as one unseparated fraction. This is followed by the nicely separable α- and β-cyclodextrins the analytical data of which are fully in agreement with authentic material.<sup>14</sup>

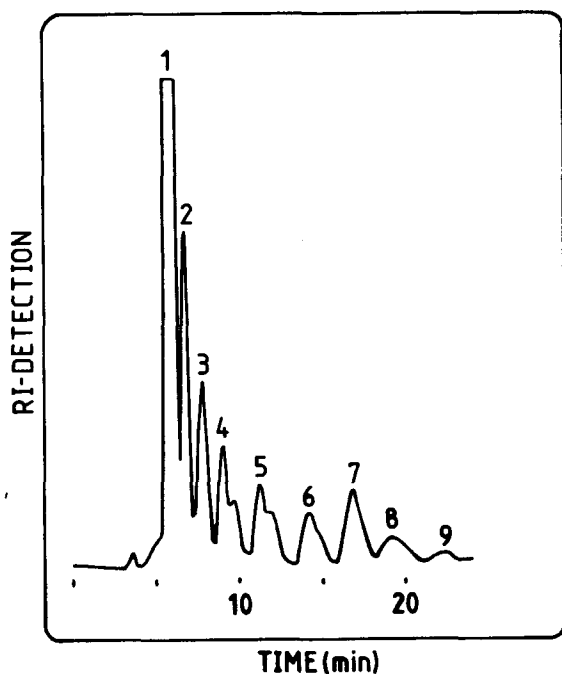


Fig. 1. Elutionprofile of Maltooligomers: Glucose (1) to Maltononaose (9); Column : RP-18 (0.8×50 cm, 7 μm, Merck); Solvent: water; Flow-rate: 3 ml/min; Refraction index detection.

Fig.2. Elutionprofile of Cyclodextrins: Maltooligomers (1), α-Cyclodextrin (2), β-Cyclodextrin (3); Solvent: water/methanol, 9:1; other conditions as in Fig. 1.

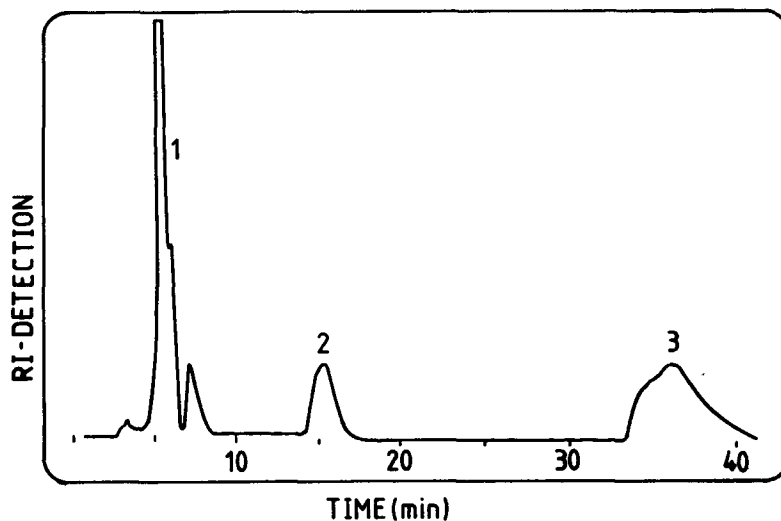


Fig. 2

### Results

The enzyme cyclodextrin- $\alpha$ (1 $\rightarrow$ 4)glucosyltransferase [E.C. 2.4.1.19] is immobilized for the first time using a silica gel support functionalized with glutardialdehyde as favourably applied for other purposes recently.<sup>15</sup> The immobilized enzyme shows no loss of activity after four weeks when stored at 4°C.

$\alpha$ -Glucosylfluoride is accepted as a substrate by the enzyme which results in high yields of cyclodextrins (approx. 70%) and in addition some maltooligomers (approx. 30%). In order to prevent the released hydrogen fluoride from acidolysis of unreacted educt as well as maltooligomers the pH-value must be maintained constant by regular addition of sodium hydroxide.

### Acknowledgement

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14. <sup>1</sup>H-NMR (300 MHz, D<sub>2</sub>O):  $\alpha$ -cyclodextrin:  $\delta$  = 4.89 (d,  $J_{1,2}$  = 3.7 Hz, 1-H);  $\beta$ -cyclodextrin: 4.97 (d,  $J_{1,2}$  = 3.7 Hz, 1-H); [ $\gamma$ -cyclodextrin: 5.05 (d,  $J_{1,2}$  = 4.0 Hz, 1-H)].
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