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Efficient DMF-Catalyzed Coupling of Epoxides with CO₂ under Solvent-Free Conditions to Afford Cyclic Carbonates

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Abstract: To develop a simple, low-molecule, and cost-effective organocatalyst for the coupling of epoxides with CO_2 , we have screened this coupling reaction in different organic solvents and found that DMF is an efficient organic catalyst for the coupling of epoxides with CO_2 to give cyclic carbonates in high yield. In some cases, the catalytic activity of DMF can be significantly increased by the addition of catalytic amount of H_2O .

Keywords: Carbon dioxide, catalysis, cyclic carbonate, DMF, epoxide

1. INTRODUCTION

Carbon dioxide fixation into organic substrates is a very important and a challenge research area in CO_2 chemistry.^[1] Because cyclic carbonates are valuable intermediates in synthetic organic chemistry,^[2] recently a variety of efficient catalyst systems such as alkali metal compounds,^[3] ionic liquids,^[4] and transition metal complexes^[5] have been developed.

In recent years, organocatalytic reactions using metal-free organic molecules as catalysts have been extensively investigated.^[6] The catalytic reaction can be carried out under air, and the catalysts are usually inexpensive

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and stable. In this work, with the purposes of screening and developing simple, low molecule organocatalysts for the reaction of epoxides with CO_2 to afford cyclic carbonates, we have studied the coupling of 1-chloro-2,3-epoxypropane **1a** with CO_2 in difference solvents. DMF was found to be an efficient organic catalyst for the coupling of epoxides with CO_2 to afford cyclic carbonates in good to excellent yields.

2. RESULTS AND DISCUSSION

The coupling reaction was carried out using 5.0 mmol of 1a in 1.0 mL of solvent in an autoclave with stirring at 110° C for 20 h, and CO₂ (5.0 MPa) was pressurized directly into the autoclave under an air atmosphere at ambient temperature. Table 1 lists the results of 1a with CO₂, affording 4-chloromethyl-[1,3]dioxolan-2-one 2a in different solvents. The coupling reactions were markedly influenced by the nature of the employed solvents. Under the identified reaction conditions, neither polymerization of 1a nor copolymerization of 1a with CO₂ occurred under the chosen solvents. The unreacted 1a could be recovered.

At first, we heated **1a** under CO_2 at $110^{\circ}C$ for 20 h without using any solvents; the coupling reaction did not proceed at all with the recovery of

	+ CO ₂ <u>solvent (1</u> 110 °C fo	1.0 mL) 0 0
5.0 mmol	5.0 MPa	CI—⁄ 2a
Entry	Solvent	Yield of 2a $(\%)^a$
1		0
2	CHCl ₂ CHCl ₂	0
3	CH ₃ CN	0
4	THF	~ 1
5	CH ₃ NO ₂	~ 1
6	Toluene	3
7	1,4-Dioxane	73
8	CH ₃ OH	90
9	C ₂ H ₅ OH	90
10	Benzyl alcohol	12
11	CH ₃ COCH ₃	8
12	CH ₃ COOC ₂ H ₅	45
13	DMF	>99

Table 1. Effect of solvent on the coupling of 1a with CO_2

^aGC yield based on 1a.

Coupling of Epoxides with CO₂

1a (entry 1). In CHCl₂CHCl₂ or CH₃CN, 2a was not detectable by gas chromatography (GC) analysis (entries 2 and 3). The same reaction produced a trace amount of 2a when tetrahydrofuran (THF), CH₃NO₂, and toluene were used as solvents (entries 4-6). Compared to THF, however, in 1,4dioxane, 2a was formed in moderate yield (73% GC, entry 7). Protic alcohol solvents, such as methanol and ethanol, were good solvents for the formation of 2a; 2a was obtained in 90% and 82% GC yield in methanol and ethanol, respectively (entries 8 and 9). Although methanol and ethanol were suitable solvents for the formation of 2a, the use of the higher-molecular-weight alcohols, such as benzyl alcohol, resulted in the decrease of 2a (12% GC yield, entry 10). In other solvents, such as acetone and ethyl acetate, 2a was formed in 8% and 45% GC yield, respectively (entries 11 and 12). Among the chosen solvents, DMF was the most efficient solvent for the formation of 2a; in this case, 2a was obtained in quantitative yield (entry 13). DMF-scCO₂ had been reported to be a good solvent system for the coupling of 1,2-epoxyethylbenzene with CO₂ to give styrene carbonate.^[7] Therefore, we examined the same reaction in the presence of differet amounts of DMF and found that the present coupling reaction could proceed using a catalytic amount of DMF. As shown in entries 1 and 2 of Table 2, in the presence of 20% or 10% DMF, the coupling of **1a** with CO_2 at $110^{\circ}C$ for 15 h afforded **2a** in 95% and 84% GC yield, respectively. Interestingly, although the addition of methanol (10%) could not improve the coupling reaction (Table 2, entry 3), H₂O was a good additive to accelerate the DMF-catalyzed coupling of 1a with CO_2 . Thus, in the presence of DMF (10 mol%) and H_2O (10 mol%), 87% yield of **2a** could be obtained at 110°C in 4 h (Table 2, entry 4). However, when using H_2O as additive, a trace amount of diol, which arose from the hydration of 1a, was detectable by GC.

The results of DMF-catalyzed coupling reactions of other epoxides with CO₂ under different conditions are shown in Table 2. Compared with **1a**, 1,2-epoxypropane **1b**, 1,2-epoxybutane **1c**, 1,2-epoxyhexane **1d**, and 1,2-epoxyethylbenzene **1e** were relatively sluggish: at 110°C for 15 h, the corresponding cyclic carbonates **2b**–**e** were formed in 5%, 37%, 10%, and 8% yields, respectively. However, if the reactions were performed at higher temperatures (130–160°C), and/or with the addition of a catalytic amount of H₂O, **2b**–**e** could be obtained in good yields (Table 2, entries 5–20). In the absence of DMF, H₂O could not catalyze the formation of cyclic carbonates at all. For example, in the presence of 20% of H₂O, heating **1e** under an initial CO₂ pressure of 5.0 MPa for 130°C and 160°C for 15 h resulted in the formation of 1-phenyl-1,2-ethanediol, arising from the hydrolysis of **1e** in 6% and 8% yield, respectively. In both cases, no the corresponding cyclic carbonate was detected by GC and GC-MS.

In the presence of 20% DMF, 1,2-epoxy-3-phenoxypropane **1f**, which bears a phenyether group, showed high reactivity toward CO₂. In this

	\wedge	⊢ CO ₂ cat. DMF			
	R 1	solvent-free	e	2	0
Entry	R	Catalyst (mol%)	Temp (°C)		Yield $(\%)^b$
1	CH ₂ Cl (1a)	DMF (20)	110	15	2a 95(91)
2	CH2CI (14)	DMF (10)	110	15	2 a 93(91) 84
3		DMF(10) +	110	4	47
5		CH ₃ OH(10)	110	·	.,
4		DMF $(10) + H_2O (10)$	110	4	87
5	CH ₃ (1b)	DMF (20)	110	15	$2b \sim 5$
6	5 ()	DMF (20)	130	15	44
7		DMF (20)	160	15	71(63)
8	CH_3CH_2 (1c)	DMF (20)	130	15	2c 37
9	5 2 . ,	DMF (20)	160	15	69(52)
10		DMF $(10) + H_2O (10)$	130	15	67
11	<i>n</i> -C ₄ H ₉ (1d)	DMF (20)	110	15	2d 10
12		DMF $(10) + H_2O(10)$	110	15	22
13		DMF (20)	130	15	21
14		DMF $(10) + H_2O(10)$	130	15	45
15		DMF (20)	160	15	52
16		DMF (20)	160	30	87(80)
17	Ph (1e)	DMF (20)	110	15	2e 8
18		DMF $(10) + H_2O(10)$	110	15	20
19		DMF (20)	130	15	62
20		DMF $(10) + H_2O(10)$	130	15	82(76)
21	$PhOCH_2$ (1f) (MeO) ₃	DMF (20)	110	15	2 f > 99(89)
	$Si(CH_2)_3$ OCH ₂ (1g)				
22	2 \ 8	DMF (20)	110	15	2g 3
23		DMF $(10) + H_2O(10)$	130	15	82
24		DMF (20)	160	15	93(86)

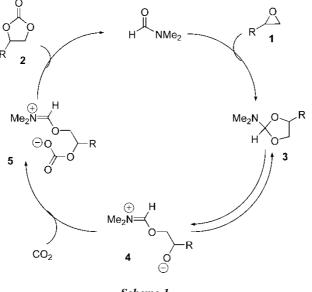
Table 2. DMF-catalyzed coupling of epoxides with CO_2^a

^{*a*}5.0 mmol of **1** in a 25-mL antoclave under an initial pressure of 5.0 MPa.

^bGC yield based on **1**. Number in parenthesis is the isolated yield.

case, at 110° C for 15 h, the corresponding cyclic carbonate **2f** was formed quantitatively (Table 2, entry 21). Although the reaction of 3-glycidoxypropyltrimethoxysilane **1g** with CO₂ catalyzed by DMF at 110° C for 15 h produced only a trace amount of **2g** (Table 2, entry 22), at 130° C and by addition of H₂O, or at 160° C, the reaction was greatly accelerated (Table 2, entries 23 and 24).

Scheme 1 shows a possible mechanism for the DMF-catalyzed coupling of epoxides with CO₂. It involves the formation of N,N-dimethylformamide

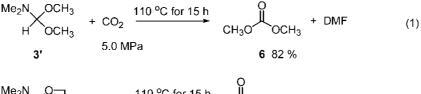


Scheme 1.

ethylene acetal derivative **3** from the reaction of DMF with epoxide. Compound **3** is converted into imine salt **4**, bearing a nucleophilic oxygen ion, which subsequently reacts with CO_2 to give intermediate **5**. Then C–O bond formation affords cyclic carbonate **2** and regenerates DMF.

The reactions of N,N-dimethylformamide dimethyl acetal 3' and N,N-dimethylformamide ethylene acetal 3" with CO₂ at 110° C under solvent-free conditions were examined. Both reactions proceeded smoothly to give dimethyl carbonate 6 (eq 1) and ethylene carbonate 7 (eq 2), together with the formation of DMF. These results strongly support the proposed mechanism.

Although it is not clear that a catalytic amount of H_2O could accelerate the present DMF-catalyzed coupling of epoxides with CO_2 , increasing the solubility of CO_2 might be responsible for such an effect.



$$\begin{array}{c} \text{Me}_2\text{N} \\ \text{H} \\ \text{O} \\ \text{H} \\ \text{O} \\ \text{$$

7 95 %

3"

3145

3. CONCLUSION

In summary, results reported in this article have demonstrated that DMF can effectively catalyze the coupling reaction of epoxides with CO_2 to give good to high yields of cyclic carbonates. Thus, this work has developed a solvent-free, metal-free, and halide-free stable organocatalyzed activation of CO_2 catalytic system.

4. EXPERIMENTAL

A typical experiment for the DMF-catalyzed coupling of 1-chloro-2,3-epoxypropane 1a with CO₂ to give 4-chloromethyl-[1,3]dioxolan-2-one **2a** (Table 2, entry 1) follows. 1-Chloro-2,3-epoxypropane **1a** (5.0 mmol) and DMF (1.0 mmol) were charged in a 25-mL-autoclave, and then CO₂ was introduced at an initial pressure of 5.0 MPa at room temperature. The mixture was heated at 110°C with stirring for 15 h. After the autoclave was cooled to room temperature, CO₂ was released slowly. To the reaction mixture, mesitylene (1.0 mmol, as an internal standard for GC analysis) and CH₂Cl₂ (5.0 mL, as diluent) were added with stirring, and then the resulting mixture was analyzed by GC and GC-MS. Compound **2a** was isolated in 91% yield by Kugelrohr distillation. The analysis of the reaction mixture revealed that **2a** was formed in 95% GC yield.

All the products $(2a-e)^{[3f]} 2f^{[5a]}$ and 2g (patent DE 4423811) were known compounds and identified by ¹H, ¹³C NMR, and GC-MS.

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