CONCLUSIONS

l. Mercury salts of carboxylic acids are readily added on to bis(trifluoromethyl) ketene and its N-phenylimine, forming mixed anhydrides or imides of α -mercuriobishexafluoro-isobutyric acid.

2. The mixed anhydride of trifluoroacetic and α -mercuriobishexafluoroisobutyric acids is readily decomposed to bis(trifluoromethyl) ketene, trifluoroacetic anhydride, and the internal salt of α -mercuriohexafluoroisobutyric acid. On decarboxylation in pyridine this salt is converted to hexafluoroisopropylidenemercury.

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SYNTHESIS OF BIS[ORGANOCYCLOTRI(TETRA, PENTA)SILOXY]POLYDIMETHYLSILOXANES

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Organocyclosiloxanes with a functional group at the silicon atom are obtained by a double decomposition reaction between 1,5-disodiooxyhexamethyltrisiloxane and methyltrichlorosilane [1] and by heterofunctional condensation of organotrichlorosilanes with α,ω dihydroxydimethylsiloxanes [2, 3]. In the present work the condensation of α,ω -dihydroxydimethylsiloxanes with organotrichlorosilanes and with the organocyclosiloxanes which form was investigated.

The optimum concentrations of the initial compounds for the synthesis of organocyclotri(tetra)siloxanes are 0.13-0.25 M. A common relationship between the yield of the organocyclotrisiloxanes, organocyclotetrasiloxanes, and organocyclopentasiloxanes and the initial concentration of the dihydroxydimethylsiloxanes is not observed (Table 1). The formation of the organocyclosiloxanes is also affected by the rate of addition of the reagents, by the

*Deceased.

(chloro)-	diol, M	cyc losi-	Time, h		Organo - (chloro)-	Concen-	Yield of organo- (chloro)-	Time, h	
			reac- tion	heat- ing		dial M		hana-	heat- ing
(Ib) (Ib) (Ic) (Id) (Ie) * (Ie) (Ie)	0,17 0,18 0,25 0,24 0,13 0,13 0,19	53,6 34,6 50,5 67,3 58,3 54,0 45,0	7 72 48 48 36 5 8	7 2 3 1 - 5 5	(I e) (I e) (I e) (I g) (II) (II)	0,19 0,25 0,27 0,17 0,19 0,22	63,0 58,6 71,3 53,6 66,8 68,9	48 48 72 6 6 20	4 5 2 2 2 2

TABLE 1. The effect of the Reaction Conditions on the Yield of Organo(chloro)cyclosiloxanes (solvent ether)

*Solvent benzene.

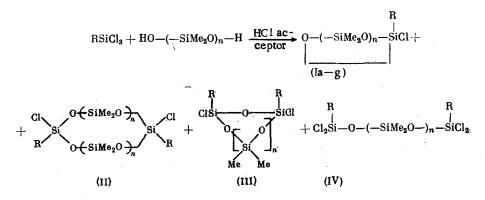
Institute of Heteroorganic Compounds, Academy of Sciences of the USSR, Moscow. Translated from Izvestiya Akademii Nauk SSSR, Seriya Khimicheskaya, No. 8, pp. 1835-1841, August, 1979. Original article submitted April 4, 1978.

Com- pound	Yield, %	bp, °C (p, mm Hg)	n _D ²⁰	d_{4}^{20}	Molecular formula	Found/calculated				
						MR	C, %	H, %	Si, %	CI, %
(Ia)	46,7	77-78 (1)	1,4668	1,1131	C10H17Si3ClO3	75,98	39,97	5,71	27,85	10,82
(Ib)	53,6	100-101 (2)	1,4736	1,1864	C10H16Si3Cl2O3	75,37 80,34 80,21	39,39 35,21 35,40	5,62 4,71 4,72	27,63 24,89 24,78	11,63 20,54 20,94
(Ic) [1] (Id) [2]	75,2	188-190 (760) 106-107 (2)	1,4592	1,1049	$C_7H_{24}Si_4ClO_4$ $C_{12}H_{23}Si_4ClO_4$					
(Ie)					$C_{12}H_{22}Si_4Cl_2O_4$	98,95 98,85 112,68	35,43 34,87 37,80	5,82 5,33	27,12 27,12 30,47	16,51 17,19 7,60
(If)		118-119 (1)	1,4519	ļ	C14H29Si5ClO5 C14H28Si5Cl2O5	112,68 112,65 117,79	37,10 35,05	6,54 6,45 5,75	30,98 28,18	7,82
(Ig) (VC) [6]	88,0				$C_{14}H_{28}SI_5CI_2O_5$ $C_7H_{22}SI_4O_5$	117,49	34,50	5,75	28,75	14,60
(VC) [0] (Vd) [2] (Ve)	84,8			1,0857	$C_{12}H_{24}Si_5O_4$ $C_{12}H_{23}Si_4O_5Cl$	95,25	36,35	5,54	28,04	9,36
		1	l	l .	1 .	95,15	36,50	5,83	28,39	9,00

TABLE 2. The Properties of the Organocyclosiloxanes (Ia-g) and (Vc-e) $% \left(V_{c}^{2}\right) =0$

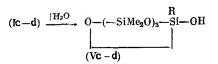
temperature, by the reaction time, and (according to published data [4, 5]) by the basicity of the amine (hydrogen chloride acceptor) and the polarity of the solvent. However, it follows from the results of the present work (Table 1) that change in the polarity of the solvent in the reaction of organotrichlorosilanes with dihydroxydimethylsiloxanes through replacement of benzene or toluene by diethyl ether hardly changes the yield of the functionally substituted organocyclosiloxanes at all. The relation which we found between the yield of the organocyclosiloxanes and the basicity of the hydrogen chloride acceptor was opposite to that observed in [4]: the yield of the organocyclosiloxane increases with decrease in the basicity of the amine (75-80% with aniline and 50-60% with triethylamine).

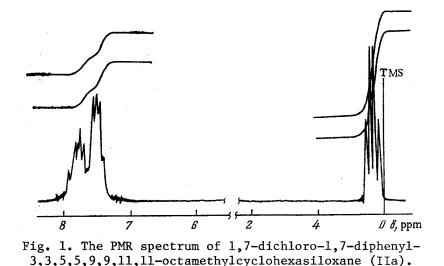
The organochlorocyclosiloxanes (I) with n = 2, 3, and 4 (yields 50-75%, Table 2) were obtained by condensation of the organotrichlorosilanes with 1,3-, 1,5-, and 1,7-dihydroxy-dimethylsiloxanes. In addition to compounds (I), dichloro(organo)cyclosiloxanes (II) and (III) and also tetrachloro(organo)polysiloxanes (IV) and a small amount (5%) of nondistilling products are formed in this reaction:



n = 2, R = Ph (Ia); n = 2, R = ClPh (Ib); n = 3, R = Me (Ic); n = 3, R=Ph (Id); n = 3, R = ClPh (Ie); n = 4, R = Ph (If); n = 4, R = ClPh (Ig).

The hydroxy derivatives (Vc-e) were obtained by hydrolysis of compounds (Ic-e) (Table 2):



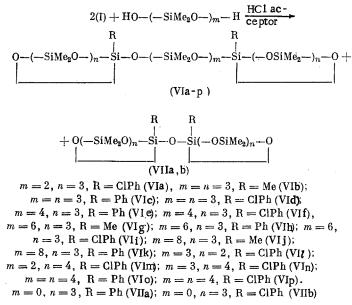


The presence of two signals of identical intensity at δ 0.20 and 0.30 ppm in the PMR spectrum of (Ia) and of four signals with intensity ratios 1:2:1:2 at δ 0.12, 0.15, 0.20, and 0.28 ppm in the spectrum of (Id) corresponds to the number of nonequivalent positions of the CH₃ groups in the rings. In the spectrum of the siloxane (If) three signals with intensity ratios 1:2:1 are observed at δ 0.08, 0.14, and 0.26 ppm as a result of the fact that the signals of the two types of CH₃ groups coincide. The siloxanes (I) with R = Ph and ClPh have analogous PMR spectra.

From the PMR spectrum of 1,7-dichloro-1,7-diphenyl-3,3,5,5,9,9,11,11-octamethylcyclohexasiloxane (IIa), which contains four signals for CH_3 groups at δ 0.08, 0.15, 0.20, and 0.28 ppm (Fig. 1), it follows that there is a mixture of cis and trans isomers in a ratio of 1:2. The assignment was made with due regard to data on the screening of the protons of the CH_3 groups in the cyclosiloxanes by the Ph groups and Cl atoms [7].

From the siloxanes (Ia-g) we obtained bis[organocyclotri(tetra,penta)siloxy]polydimethylsiloxane (VI) (Tables 3 and 4) with a considerably higher yield (59-79%) than that of compound (VI) (R = Me) in [8] (25-30%).

Analysis of the products from the reaction of the siloxanes (I) with dihydroxydimethylsiloxane showed that the oxydi(organocyclosiloxane) (VII) is formed in addition to (VI), irrespective of the value of m in the dihydroxydimethylsiloxane:



Compound (VII) was also obtained by the reaction

Com-	Yield, η_o		n _D ²⁰	d_4^{20}	Molecular formula	Found/calculated				
pound		bp,°C (torr)				MR	C, %	H, %	Si, %	CI, %
								[ľ
(VIIa)	70,9	168-170 (1)	1,4601	1,0867	C24H46Si8O9	177,29	41,12	6,59	32,29	-
						177,12	40,99	6,59	31,95	
(VIIb)	80,6	198-201 (1)	1,4698	1,1400	C24H44Si8Cl2O9	188,92	37,40	5,80	28,81	9,50
						188,24		5,71	29,05	9,21
(VI a)	79,1	216-220 (1)	1,4588	1,1107	C28H56Si10Cl2O11	226,47	36,43	6,00	30,39	7,78
						225,84	36,56	6,09	30,47	7,73
(VIb)	59,7	140-142 (1)	1,4061	1,0197	C20H60Si11O12	193,15		7,31	38,44	-
						193,40		7,50	38,50	
(VIc)	53,2	191-193	1,4464	1,0642	C30H64Si11O12	232,56		7,24		-
		(9·10 ³)				233,04	38,96	6,93	33,33	
(VId)	63,6	217 - 220	1,4550	1,1020	C30H62Si11Cl2O12			<u>6,20</u>	-	7,49
		(2.10-2)				244,52			30,02	7,25
(VIe)	73,4	194-196 (8·10 ⁻³)	1,4431	1,0519	C32H70Si12O13	252,06				<u>~</u>
		1 1				251,68	38,44		33,71	
(VII)	65,9	242-245 (1.10 ⁻²)	1,4502	1,0907	$C_{32}H_{68}Si_{12}Cl_2O_{13}$		36,03	$\frac{6,43}{2,05}$	31,36	6,38
(****)						263,36	35,99	6,37	31,49	6,65
(VIG)	67,5	132-135 $(2\cdot 10^{-2})$	1,4059	1,0133	C ₂₆ H ₇₈ Si ₁₄ O ₁₅	248,20	30,72	7,72	38,32	(
(7.777.)		l` '	4 (000			249,32	30,49	7,68	38,40	
(VIh)	55,1	217-222 (1.10 ⁻²)	1,4382	1,0466	C36H82Si14O15	288,06		$\frac{7,38}{7,30}$	33,91	-
(377 -)	01 E	· ~	1 1/200	1.0799		288,96	37,66	7,20	34,25	0.40
(11)	01,5	234-236 (8·10-3)	1,4439	1,0722	C ₃₆ H ₈₀ Si ₁₄ Cl ₂ O ₁₅			$\frac{6,51}{6,58}$	32,48	6,10
(3/15)	50 5	175-176	4 4055	4 0025	C30H90Si16O17	301,04 286,67		0,50	32,26 38,11	5,84
((1))	00,0	(8.10^{-3})	1,4000	1,0035	C3011905116U17	286.60	$\frac{30,03}{30.74}$	$\frac{7,02}{7,74}$	38.33	<u>-</u>
WID	72 0	238-241	1 4337	1 0335	C40H94Si16O17	, .		· ·	· · .	
(VIK)	12,0	(2.10^{-4})	1,4007	1,0555	1	326,51	37,18	$\frac{7,15}{7,04}$	34,74	-
		(- 10)	ł	ł	J .	326,24	37,06	7,31	34,66	1

TABLE 3. The Properties of the Bis(organocyclotetrasiloxy)polydimethylsiloxanes (VIa-k) and Oxydi(organocyclotetrasiloxanes) (VIIa, b)

 $\begin{array}{c|c} & & & R & & R \\ & & & & \\ O-(SiMe_2O)_n - SiCl + HO - Si - (OSiMe_2)_n - O \xrightarrow{HCl ac}_{ceptor} (VII) \\ & & & \\ | & & & \\ \end{array}$

Compounds (VIa-p) and (VIIa, b) are transparent mobile liquids readily soluble in normal solvents. Their structures were confirmed by their PMR spectra (Fig. 2).

EXPERIMENTAL

The PMR spectra were recorded in carbon tetrachloride solution on a Hitachi-Perkin-Elmer R-20 spectrometer at 60 MHz with TMS as internal standard. The molecular weight of compound (IIa) was determined on an AEIMS-30 mass spectrometer with a DS-50 data processing system at an ionizing potential of 70 V and with the direct-inlet system at 25°C.

<u>Tetramethyl(phenyl)(chloro)cyclotrisiloxane (Ia).</u> To 100 ml of absolute ether, while stirring and cooling to -10° C, we added simultaneously from two dropping funnels 42.5 g (0.20 mole) of phenyltrichlorosilane in 250 ml of absolute ether and a solution of 30.0 g (0.18 mole) of 1,3-dihydroxytetramethyldisiloxane and 33.7 g (0.36 mole) of aniline in 250 ml of absolute ether. The mixture was stirred at 20°C for 72 h. The precipitated aniline hydrochloride was filtered off, and the solvent was distilled. By distillation of 51.2 g of the product we isolated 25.8 g (46.7%) of (Ia) (Table 2) and 6.1 g (11.1%) of 1,7-dichloro-1,7-diphenyl-3,3,5,5,9,9,11,11-octamethylcyclohexasiloxane (IIa); bp 175-177°C (1 mm Hg). Found, %: Si 26.96; Cl 12.67; M⁺ 609.1. Relative intensity $H_{Me}:H_{Ph} = 2.36:1.00.$ C₂₀H₃₄Si₆-O₆Cl₂. Calculated, %: Si 27.63; Cl 11.63. Mol. wt. 609.9. $H_{Me}:H_{Ph} = 2.40:1.00.$

Hexamethyl(phenyl)(chloro)cyclotetrasiloxane (Id). To 100 ml of absolute ether at -10°C we added simultaneously 39.6 g (0.187 mole) of phenyltrichlorosilane in 250 ml of absolute

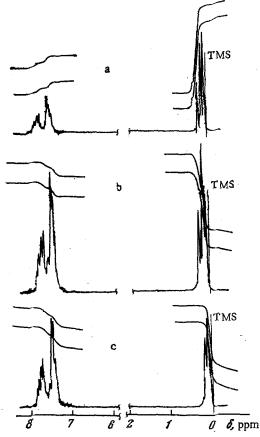


Fig. 2. The PMR spectra: c) Oxydi-[hexamethy1(pheny1)cyclotetrasiloxane] (VIIa); b) 1,7-bis[hexamethy1(pheny1)cyclotetrasiloxy]octamethy1tetrasiloxane (VIe); a) 1,7-bis[octamethy1(pheny1)cyclopentasiloxy]octamethy1tetrasiloxane (VId).

TABLE 4. The Properties of the Bis[organocyclotri(penta)siloxy]polydimethylsiloxanes (VIZ-p)

Com- pound	Yield, %	bp, °C	n 20 n D	2 ²⁰	Molecular formula	Found/calculated				
						MR	C, %	н, %	5i, %	C1,%
(VI1)	57,2	227-228	1,4602	1,1179	C24H50Si9Cl2O10	207,37	37,24	6,05	29,70	8,25
(V[m]	55,7	(1,5) 203–207	1,4519	1,0940	C12H68Si12Cl2O13		36,92 36,18	$5,92 \\ 6,53$	29,82 31,05	8,40 6,70
(VIn)	58,7	(7.10-3) 202-204	1,4480	1,0847	C34H74Si13Cl2O14	263,44 281,60	35,99 35,95	6,37 6,56	31,49 31,56	6,65 6,18
(VIo)	51,2	$(8 \cdot 10^{-3})$ 215-217	1,4398	1,0487	C36H82Si14O15	282,24 288,45	35,76 38,23	6,49 7,30	31,90 33,73	6,22
(VIp)	53,4	$(4 \cdot 10^{-2})$ 220-222	1,4459	1,0804	C36H80Si14Cl2O15	288,96 300.36	· ·	7,20 6.57	34,24 32,24	5.74
•		(6-10-3)	l			301,04		6,58	32,26	5,84

ether and a solution of 40.0 g (0.167 mole) of 1,5-dihydroxyhexamethyltrisiloxane and 31.1 g (0.334 mole) of aniline in 250 ml of absolute ether. The mixture was stirred for 96 h. By distillation of 60.4 g of the product we isolated 39.8 g (66.2%) of compound (Id) (Table 2). By distillation of the residue (15.3 g) on a fractionating column we isolated 3.2 g (5.1%) of 1,3-dichloro-1,3-diphenyl-5,5,7,7,9,9-hexamethylcyclopentasiloxane (IIIa); bp 160-162°C

(1 mm Hg), $n_D^{2^\circ}$ 1.4812, $d_4^{2^\circ}$ 1.1508. Found, %: C 40.08; H 5.86; Si 26.33; Cl 13.14. MR 132.53 $H_{Me}:H_{Ph} = 2.03:1.00.$ $C_{18}H_{28}Si_5O_5Cl_2$. Calculated, %: C 40.35; H 5.27; Si 26.21; Cl 13.23. MR 132.10, $H_{Me}:H_{Ph} = 1.80:1.00.$ In addition to (IIIa), we isolated 2.8 g (4.6%) of 1,9-tetrachloro-1,9-diphenyl-3,3,5,5,7,7-hexamethylpentasiloxane (IVa); bp 180-182°C (1 mm Hg), $n_D^{2^\circ}$ 1.4781, $d_4^{2^\circ}$ 1.1595. Found, %: C 36.65; H 4.95; Si 24.48; Cl 20.80. MR 144-22, $H_{Me}:H_{Ph} = 2.06:1.00.$ $C_{18}H_{28}Si_5O_4Cl_4.$ Calculated, %: C 36.61; H 4.75; Si 23.73; Cl 24.08. MR 143.00, $H_{Me}:H_{Ph} = 1.80:1.00.$

Compounds (Ia-g) (Table 2) were synthesized similarly.

<u>Hexamethyl(phenyl)(hydroxy)cyclotetrasiloxane (Vd).</u> To 2.8 g (0.153 mole) of water, 9.6 g (0.103 mole) of aniline, and 1 g of acetone in 300 ml of etherat -5° C we added 39.0 g (0.103 mole) of (Id) in 200 ml of ether. The mixture was stirred at $\sim 20^{\circ}$ C for 1 h. The precipitated aniline hydrochloride was filtered off, and the ether solution was washed three times with an equal volume of water and dried over sodium sulfate. The ether was distilled. By distillation of the residue (35.1 g) we isolated 31.4 g (84.8%) of compound (Vd) (Table 2).

Compounds (Vc) and (Ve) were obtained similarly.

<u>Oxydi[hexamethyl(phenyl)cyclotetrasiloxane]</u> (VIIa). To 16.2 g (0.043 mole) of (Id) in 150 ml of absolute ether at -10° C we added 15.4 g (0.043 mole) of (Vd) and 4.3 g (0.043 mole) of triethylamine in 150 ml of absolute ether. The mixture was stirred at $\sim 20^{\circ}$ C for 5 days. The precipitated triethylamine hydrochloride was filtered off, and the ether was distilled. By distillation of the residue (28.2 g) we isolated 22.7 g (70.9%) of (VIIa) (Table 3).

Compound (VIIb) was obtained similarly.

<u>1,7-Bis[hexamethyl(phenyl)cyclotetrasiloxy]octamethyltetrasiloxane (VIe).</u> To 22.7 g (0.06 mole) of (Id) in 250 ml of absolute ether at -10° C we added a solution of 9.4 g (0.03 mole) of 1,7-dihydroxyoctamethyltetrasiloxane and 6.1 g (0.06 mole) of triethylamine in 200 ml of absolute ether. The mixture was stirred at $\sim 20^{\circ}$ C for 5 days. By distillation (27.5 g) we isolated 20.2 g (73.4%) of (VIe) (Table 3). Compounds (VIa-p) were obtained similarly.

The authors thank B. D. Lavrukhin for interpreting and discussing the PMR spectra.

CONCLUSIONS

l. The heterofunctional condensation of organotrichlorosianes with α, ω -dihydroxydimethylsiloxanes leads to condensation products, i.e., chlorine- and dichlorine-substituted organocyclosiloxanes and linear tetrachlorine-substituted organodimethylsiloxanes.

2. By the condensation of organo(chloro)cyclosiloxanes with α,ω -dihydroxydimethylsiloxanes 16 new bis(organocyclosiloxy)polydimethylsiloxanes were obtained. The oxydi(organocyclosiloxane) is also formed in this reaction, irrespective of the length of the diol.

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