

Appearance: Colorless or light brown liquid

2,4-xylidine: $\geq 60.0 \pm 1\%$

Other xylidine: $\geq 40.0 \pm 1\%$

Total xylidine: $\geq 99.5\%$

Water content (by K.Fisher): $\leq 0.30\%$

Freezing point: $-20^{\circ}\text{C} - -15^{\circ}\text{C}$

Consistency: 0.975 (20°C)