

Appearance	Clear colourless liquid	Clear colourless liquid
DMAC Assay %	$\geq 99.90$	99.96
Color, Hazen	$\leq 10$	4
Water, ppm	$\leq 200$	50
Iron, ppm	$\leq 0.05$	0
Acidity, wt ppm	$\leq 50.0$	14
Basicity, ppm	$\leq 3.0$	0.4
Conductivity us/cm	$\leq 0.10$	0.01