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|---|-----------|-----------|-----------|
| Content of Mono Pentaerythritol                                       | 98% Min   | 95% Min   | 93% Min   |
| Content of Hydroxyl   | 48% Min   | 47.5% Min | 47% Min   |
| Moisture  | 0.2% Max  | 0.8% Max  | 0.8% Max  |
| Ash content   | 0.05% Max | 0.05% Max | 0.1% Max  |
| Melting point   | 240°C Min | 220°C Min | 220°C Min |
| Chrominance of phthalyl resin<br>(Standard Chrominance of Fe, Co, Cu) | 1 Max     | 2 Max     | 2 Max     |