## **Isopropylamine Synthesis catalyst**

Isopropylamine is a useful organic synthesis intermediates. JL-M-03 isopropylamine Synthetic catalyst is produced by Zibo Jiulong Chemical Co., Ltd . It takes acetone , liquid ammonia and hydrogen as feed used to synthetise isopropylamine process. The catalyst can be made black sphere,cylinder or trilope extrudates according to customers'requirements. The catalyst possesses the characteristices of steady performance, high conversion,good selectivity. The catalyst consumption is about 0.4-0.5 kgs per ton with conversion 99% (min) and selectivity 98% (min). The reaction principle as follows

CH3COCH3 + NH3 + H2 
$$\rightarrow$$
 CH3CHCH3 + H2O NH2

## i.Physical and chemical properties:

| Item                           | index        |
|--------------------------------|--------------|
| Appearance                     | Black sphere |
| Particle size,mm               | ∮ 3-4        |
| Active components              | Ni+promoter  |
| Crushing strenght,N/particle ≥ | 80           |
| Bulk density,kg/L              | 0.78-0.88    |

## ii. Operating conditions:

| Operating condition s | Temperature, °C | pressure,M<br>Pa | Acetone<br>space<br>velocity( V<br>), hr-1 | Acetone:ammonia:Hydro gen (mol) |  |
|-----------------------|-----------------|------------------|--|---------------------------------|--|
|                       | 150             | 1.0              | 0.5  | 1:3:3                           |  |
| Conversio n rate      | ≥99%            |                  |  |                                 |  |
| selectivity           | ≥98%            |                  |  |                                 |  |

iii.package:Cardboard drum lined with plastic bags or according to customer requirements.

