SYNTHESIS OF OPTICALLY ACTIVE FORMS OF IPSDIENOL AND IPSENOL†

THE PHEROMONE COMPONENTS OF IPS BARK BEETLES

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(Received in Japan 19 August 1978)

Abstract—(R)-(-)-Ipsdienol 1' and its antipode 1' were synthesized from (R)-(+)-glyceraldehyde acetonide and (R)-(+)-malic acid, respectively. This established the S-configuration of the naturally occurring (+)-ipsdienol. A new synthesis of (R)-(+)-ipseuol 2' and its antipode 2' was also described. Chiral epoxides were shown to be useful intermediates for the synthesis of these chiral alcohols.

The pheromone in the frass of male Ips paraconfusus Lanier boring in ponderosa pine attracts both males and females. Three terpene alcohols were identified as the principal components of the attractants: (+)-ipsdienol 1, (-)-ipsenol 2 and (+)-cis-verbenol $3.^{1.2}$ The absolute configurations of two of these pheromone components have been rigorously determined. Thus starting from a chiral epoxide 4, (S)-(-)-ipsenol 2 was synthesized via an α -methylene- γ -lactone 5. Starting from (-)- α -pinene 6, optically pure (1S, 4S, 5S)-pin-2-en-4-ol [(S)-cis-verbenol] 3 was synthesized. They were shown to be biologically active enantiomers, while their antipodes were inactive. In this paper we report the synthesis of (R)-(-)-ipsdienol 1 and its enantiomer 1, establishing the hitherto unknown absolute configuration of the natural and dextrorotatory pheromone to be S (1).

Although there are many syntheses of (±)-ipsdienol,*-13 none of them is applicable to the preparation of optically active ipsdienol of known absolute configuration. The present synthesis of (R)-(-)-ipsdienol was based on our previous synthesis of ipsenol, employing a chiral epoxide 11 and an α -methylene- γ -lactone 13 as key intermediates. In contrast with the ipsenol synthesis which started from an amino acid (leucine),3 the starting material in this case was a sugar derivative, (R)-(+)glyceraldehyde acetonide 7 which was readily obtainable from D-mannitol.14 The Wittig reaction between 7 and isopropylidene triphenylphosphorane yielded an olefin 8. The oxymercuration-demercuration of 8 with Hg(OAc). and NaBH₄¹⁵ gave an alcohol 9. The acetonide protecting group was removed to give a triol 100 as a crude oil. This was treated with 1 eq of TsCl to yield a monotosylate 10b. Without further purification, this was reacted with KOH aq soln to give the chiral epoxide 11, $[\alpha]_D^{23} - 13.7^\circ$ (CHCl₂). Hereafter we followed our route for the synthesis of ipsenol enantiomers3 with an additional step to reintroduce the trisubstituted double bond $(14 \rightarrow 15)$. Diethyl malonate was alkylated with the epoxide 11 and the resulting hydroxy ester was hydrolyzed and lactonized to an a-carboxy-y-lactone 12. This was treated

The unsatisfactory optical purity of our synthetic 1" was due to the partial racemization in the course of the multi-step synthesis. The Wittig reaction employed in the conversion of 7 to 8 seemed to be responsible for the racemization. We therefore turned our attention to the preparation of chiral epoxide 11' by other routes. The two newly developed alternate routes to 11' employed chiral lactones 28' and 28a as intermediates.

A chloro alcohol 17, readily obtainable from chloral and isobutene, was heated with KOH aq soin to give a mixture of 18 and 19. The latter was lactonized to give a racemic lactone 20. The optical resolution of 20 was successfully carried out with (+)-a-phenyl-8-(ptolyl)ethylamine as the resolving agent to give a (+)hactone 20', $[a]_D^{21} + 23.9^\circ$ (MeOH). The high optical purity (>95%) of 20 was confirmed by converting it to the corresponding (S)-(-)- α -methoxy- α -trifluoromethylphenylacetic acid (MTPA) ester (20', PhCCF₂(OMe)CO instead of H). 18 It showed a sharp 3H-singlet (-OMe) in its NMR spectrum while the MTPA ester of the racemic lactone 20 showed a pair of singlets due to -OMe's of the diastercomers. The absolute configuration of (+)-20' was assigned to be R by the ORD measurement: it showed a negative plain curve, while (S)-(+)-pantolactone by showed a positive plain curve. The optically pure (R)-hydroxy-lactone 20 was

with CH₂O aq soln and Et₂NH to give an α-methyleney-lactone 13, $[\alpha]_D^{22}$ – 32.6° (EtOH). The methylene group was protected by the Michael addition of C₆H₃SeH. 16 The resulting seleno compound 14 was dehydrated with POCI₃ to give an olefinic lactone 15 after chromatographic purification over SiO2-AgNO3." Reduction of 15 with i-Bu₂AlH gave a lactol 16. This was converted by the Wittig reaction with methylene triphenylphosphorane to (R)-ipsdienol 1", $[a]_D^{20} - 5.0^\circ$ (MeOH), with concomitant removal of the protecting group by a retro-Michael reaction. Its spectral properties (IR, NMR and MS) were identical with those of the natural or racemic ipsdienol. 10,17 The optical rotation of the natural ipsdienol was reported to be: $[\alpha]_D^{20} + 10^{\circ} \pm 0.9^{\circ}$ (MeOH). [2.17 Although our synthetic (R)-(-)-ipsdienol 1" was therefore of rather low optical purity, the present synthesis unambiguously established the S-configuration of the natural and dextrorotatory ipsdienol 1'. It should be noted that this absolute stereochemistry 1' is the opposite of that of the natural insenol 2.

[†]Pheromone Synthesis XXIV. Part XXIII, K. Mori, T. Suguro and M. Uchida, Tetrahedron 34, 3119 (1978).

[&]quot;Attempts to prepare ill from i or il failed.

^bThis was kindly given to us by Dr. T. Nishioka of Susnitomo Chemical Co.

Fig. 1.

converted to the corresponding tetrahydropyranyi (THP) ether 22 and reduced with LAH to yield a diol 23. This was hydrolyzed to (R)-triol 10u' and converted to (R)-(+)-epoxide 11', $[\alpha]_D^{23} + 21.6^\circ$ (CHCl₃), via 10b'. Although the optical purity of 11' was better than that of the (S)-enantiomer 11 ($[\alpha]_D^{23} - 13.7^\circ$ (CHCl₃)), it was still

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unsatisfactory considering the fact that the optical purity of 11 was rather low as shown by its eventual conversion to (R)-(-)-ipsdienol with $[\alpha]_D^{20} - 5.0$ (the $[\alpha]_D$ value of the natural ipsdienol was $+10.0^{\circ}$). The epoxide 11' was converted to (S)-(+)- α -methylene- γ -lactone 13', $[\alpha]_D^{20} + 58.2^{\circ}$ (EtOH). The low over-all yield of the lactone 13'

III

Fig. 2.

Fig. 3.

from the resolved intermediate 20', in addition to the failure to retain the high optical purity of 20', made us abandon this approach."

Another route to the optically active epoxide 11' started from (R)-(+)-malic acid 24a. Dimethyl malate 24b was converted to the corresponding THP ether 25. LAH

°Later it was found that the α -tetrahydropyranyloxy lactone 22 racemized very easily upon standing. It should be noted that the attempted synthesis of 11' from ν by the removal of the protecting group and base treatment invariably afforded a tetrahydrofuran derivative ν l as the major product. The only successful route to 11' was therefore the preparation of the monotosylate 166' from the triol 10a' followed by the base treatment of 100'.

reduction of 25 afforded a diol 26a. Removal of the THP protecting group gave a triol 26b. The glycol system was protected by acetonide formation yielding 27. This was oxidized with pyridinium chlorochromate to an aldehyde 28. Further oxidation of 28 with Jones CrO₃ followed by hydrolysis and lactonization yielded (R)-(+)- β -hydroxy-butyrolactone 29a. The corresponding THP ether 29b was treated with MeMgI to give the diol 23. This was converted to the triol 16a' and thence to the key chiral epoxide 11', $[\alpha]_{25}^{24} + 19.7^{\circ}$ (CHCl₃).

For the synthesis of (S)-(+)-ipadienol from the epoxide 11', we adopted the method recently developed by Kondo et al. 20 They synthesized (±)-ipsenol 2 by the reaction of (±)-epoxide 4 with 2-(1,3-butadienyl)magnesium chloride

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936 K. Mori et al.

30.²⁰ Prior to employing the precious epoxide 11' to complete the ipsdienol synthesis, we prepared optically pure enantiomers of ipsenol by this method in order to secure sufficient amount of the pheromone enantiomers requested by entomologists. The reactions between 30 and the (S)-epoxide 4' or its enantiomer 4^{13} gave (S)-ipsenol 2' or its (R)-enantiomer 2', whose $[a]_D$ value proved its high optical purity (Experimental). The yield increased a little when CuI was added to the THF soln of 30 before the addition of the epoxide. This new synthesis of ipsenol enantiomers was shorter than the previous one.

In order to complete the ipsdienol synthesis, the chiral epoxide 11' was reacted with 30 in the presence of CuI to give 31a. The corresponding monoacetate 31b was dehydrated with POCl₃ to give a mixture of 32 and 33a. This was reduced with LiAlH₄ to afford a mixture of (S)-(+)-ipsdienol 1' and its double bond isomer 33b. Fortunately these two were separable by preparative TLC to give pure (S)-(+)-ipsdienol 1', $[\alpha]_D^{21}+11.9^\circ$ (MeOH).

After the publication of our preliminary communication, Ohloff and Giersch reported a synthesis of optically active ipsdienol from verbenone. They reported the $[\alpha]_D$ value of (R)-(-)-ipsdienol 1 (91% optical purity) to be -12° and the (S)-(+)-enantiomer 1 to be $+11.1^\circ$ (80% optical purity). This means that the optically pure ipsdienol should show the $[\alpha]_D$ value of 13.2–13.9. Our synthetic ipsdienol enantiomers were therefore of 38% (for R) and 90% (for S) optical purity, respectively.

EXPERIMENTAL

All b.ps and m.ps were uncorrected. IR spectra refer to films unless otherwise specified and were determined on a Jasco IRA-1 spectrometer. NMR spectra were recorded as CCl₄ solas at 60 MHz with TMS as an internal standard on a Hitachi R-24A spectrometer. Optical rotations were measured on a Jasco DIP-4 polarimeter. GLC analyses were performed on a Yanaco G 80 gas chromatograph.

(S)-4-Methylpent-3-ene-1,2-diol acetonide 8. To a soln of NaCH₂SOMe (from 16.0 g of 50% NaH) in DMSO (400 ml) was

added tripheaylisopropylphosphonium iodide (150 g) under N₂ with ice-cooling and stirring. The mixture was stirred for 10 min at room temp, to yield a deep red soln of the Wittig reagent. A soln of 7 (30 g) in ether (30 ml) was added dropwise at 15-30° to the stirred soln and the mixture was left to stand 2 days at room temp. Then it was poured into ice-water and extracted with ether. The ether extract was washed with water and brine, dried (K2CO3) and concentrated. The residue was triturated with nhexane and filtered to remove triphonylphosphine oxide. The filtrate was concentrated in pacuo. The residue was distilled to give 16.6 g (46%) of 8, b.p. 72-75°/20 mm, n_D^{22} 1.4374; $[\alpha]_0^2$ - 16.7° $(c = 2.98, C_6H_4); \nu_{max} 2980 (s), 2940 (s), 2860 (m), 1680 (w), 1455$ (m), 1385 (s), 1380 (s), 1300 (w), 1250 (s), 1230 (s), 1160 (s), 1060 (vs), 1025 (m), 980 (w), 910 (w), 870 (m) cm⁻¹; 8 1.26 (6H, s), 1.68 (6H, br. s), 3.34 (1H, dd, $J_1 = J_2 = 7$ Hz), 3.90 (1H, dd, $J_1 = 7$ Hz, $J_2 = 6 \text{ Hz}$), 4.62 (1H, dt, $J_1 = 6 \text{ Hz}$, $J_2 = 8 \text{ Hz}$), 5.12 (1H, br. d). (Found: C, 69.44; H, 10.19. C₂H₁₆O₂ requires: C, 69.19; H, 10.32%).

(S)-(+)-4-Methylpentane-1,2,4-triol acetonide 9. To a suspension of Hg (OAc)₂ (102.5 g) in THF (320 ml) and water (320 ml) was added \$ (50 g) and the mixture was stirred for 20 min at room temp to yield a clear yellow soln. Then NaOH soln (38 g in 320 ml of water) followed with NaBH_NaOH soln (6.1 g of NaBH4 and 38 g of NaOH in 320 ml of water) were added to the mixture. After stirring for 30 min at room temp., the mixture was saturated with NaCl and extracted with ether. The ether soln was washed with brine, dried (K2CO3) and concentrated in vacuo. The residue was distilled to give 49.5 g (88%) of 9, b.p. 75-77°/7 mm, π_D^{22} 1.4344; $[\alpha]_D^{22} + 10.6^{\circ}$ (c = 2.87, acetone); ν_{max} 3440 (m), 2980 (s), 2940 (s), 1460 (w), 1385 (s), 1380 (s), 1255 (s), 1220 (s), 1160 (s), 1105 (m), 1060 (vs), 830 (m) cm⁻¹; 8 1.16 (3H, s), 1.18 (3H, s), 1.30 (3H, s), 1.36 (3H, s), 1.5-1.8 (2H, m), 2.74 (1H, s), 3.44 (1H, t, J = 7 Hz), 3.9-4.5 (2H, m), (Found: C, 61.79; H, 10.26. C₉H₁₈O₃ requires: C, 62.04; H, 10.41%).

(S)-4-Methylpentane-1,2,4-triol 10a. A soin of 9 (30 g) in 95% EtOH (25 ml) and N-HCl (75 ml) was stirred and heated at 60-70° for 30 min and then neutralized with conc aq NH₃ soin. The soin was concentrated in vacuo. The residue was triturated with EtOH and filtered to remove NH₄Cl. The filtrate was concentrated in vacuo, triturated with CHCl₃ and filtered. The filtrate was concentrated in vacuo, triturated with EtOAc and filtered. The filtrate was concentrated in vacuo to give 21 g(84%) of crude 10a as dark oil, v_{max} 3320 (vs), 2980 (a), 2940 (s), 2880 (sh), 1470 (m), 1410 (m), 1390 (s), 1375 (s), 1220 (m), 1155 (s), 1075 (s), 1030 (s), 905 (m), 850 (m) cm⁻¹. This was employed for the next step without further purification.

Fig. 5.

(S)-4-Methylpentane-1,2,4-triol 1-tosylate 10b. Powdered p-TsCl (31.5 g) was added to a stirred and ice-cooled soln of 10a (21 g) in dry C₅H₅N (150 ml). After 14 hr at room temp., the mixture was poured into ice-dil HCl and extracted with EtOAc. The EtOAc soln was washed with dil HCl, CuSO₄ soln and brine, dried (MgSO₄) and concentrated in vacuo to give 21 g (48%) of crude 10b, ν_{max} 3360 (m), 2970 (m), 2920 (m), 1600 (m), 1450 (m), 1365 (s), 1190 (s), 1180 (s), 1100 (m), 980 (m), 900 (m), 830 (m), 810 (m) cm⁻¹. This was employed for the next step without further purification.

(S)-(-)-1,2-Oxido-4-methylpentan-4-ol 11. The tosylate (10b, 21 g) was stirred with KOH aq soln (10 g in 50 ml of water) for 1 hr. The mixture was saturated with NaCl and extracted with ether. The ether soln was washed with brine, dried (K2CO3) and concentrated in vacuo. The residue was distilled to give 3.8 g (47%) of 11, b.p. 78–80°/10 mm, n_D^{23} 1.4368; $[\alpha]_D^{23}$ – 13.7° (c = 1.91,CHCl₃); ν_{max} 3380 (s), 2960 (s), 2910 (m), 2840 (m, sh.), 1380 (m), 1360 (m), 1160 (m), 1130 (m), 1040 (m) cm⁻¹; δ 1.25 (6H, s), 1.45-1.95 (2H, m), 2.40 (1H, q, J = 3 Hz), 2.68 (1H, q, J = 5 Hz) 2.8-3.2 (1H, m), 2.95 (1H, br. s, -OH). (Found: C, 61.43; H, 10.25. C₆H₁₂O₂ requires: C, 62.04; H, 10.41%).

(4R)-2-Carboxy-4.6-dihydroxy-6-methylheptanoic acid lactone 12. Diethyl malonate (16 g) was added to a soln of NaOEt (prepared from 2.1 g of Na) in dry EtOH (65 ml). A soln of 11 (3.6 g) in dry EtOH (10 ml) was added dropwise to a stirred soln of NaCH (CO₂Et)₂. The mixture was stirred and heated under reflux for 2 hr and left to stand overnight at room temp. Then a soln of KOH (9 g) in water (60 ml) was added and the mixture was stirred and heated under reflux for 1 hr to effect hydrolysis. The mixture was concentrated in vacuo to remove EtOH, diluted with water and extracted with ether to remove neutral impurities. The aq. layer was acidified with ice-dil H2SO4 and extracted with EtOAc. The EtOAc extract was washed with brine, dried (MgSO₄) and concentrated in vacuo to give ca. 5 g of crude 12, $\nu_{\rm max} \sim 3400$, ~ 3200 , ~ 2600 , 1780–1700, 1250, 1150 cm⁻¹. This was employed for the next reaction without further purification.

(R)-(-)-2-Methylene-4,6-dihydroxy-6-methylheptanoic acid 1 → 4 lactone 13. The crude 12 (ca. 5 g) was mixed with 37% CH₂O aq soln (30 ml) and Et₂NH (6 ml) and heated at 80-90° for 30 min. The mixture was diluted with water and extracted with EtOAc. The EtOAc soln was washed with dil HCl and brine, dried (MgSO₄) and concentrated in vacuo. The residue was distilled to give 1.7 g (32%) of 13, b.p. 130–132°/1.2 mm, n_D^{22} 1.4754; $[\alpha]_D^{22}$ – 32.6° (c = 1.25, EtOH); ν_{max} 3420 (m), 2980 (m), 2950 (sh), 1770 (vs), 1670 (w), 1295 (s), 1260 (m), 1200 (m), 1130 (s), 1040 (m), 990 (m), 940 (m), cm⁻¹; δ (CDCl₃) 1.32 (6H, s), 1.8–2.0 (2H, t), 2.4–3.4 (2H, m), 4.28 (1H, -OH), 4.65-5.10 (1H, m), 5.70 (1H, t, J = 3 Hz), 6.28 (1H, t, J = 3 Hz). (Found: C, 63.22; H, 8.00. $C_9H_{14}O_3$ requires: C, 63.51; H, 8.29%).

(4R) - 2 - Phenylselenomethyl - 4,6 - dihydroxy - 6 - methyl heptanoic acid 1-4 lactone 14. NaBH₄ (0.5 g) was added portionwise to an ice-cooled and stirred suspension of C₆H₅SeSeC₆H₅ (1.9 g) in 95% EtOH (30 ml) under N₂. The mixture was stirred for 30 min to yield a clear soln. Then a soln of 13 (1.7 g) in 95% EtOH (15 ml) was added to the above soln of C₆H₅SeNa and the mixture was stirred for 2 hr under N₂. Then it was poured into 0.1 N HCl (200 ml) and extracted with ether. The ether soln was washed with water and brine, dried (MgSO₄) and concentrated to give 2.4g of crude 14. This was chromatographed over Mallinckrodt AR 100 mesh silicic acid (30 g, 8.5 × 3.5 cm) in n-hexane. Elution with n-hexane-ether $(3:2 \sim 1:1)$ gave 2.3 g (71%) of pure 14, ν_{max} 3450 (m), 3080 (w), 2990 (s), 2950 (s), 2880 (m), 1775 (vs), 1580 (m), 1490 (s), 1445 (s), 1370 (s), 1300 (m), 1190 (vs), 1150 (s), 1025 (m), 750 (s), 700 (s) cm⁻¹; δ (CDCl₃) 1.26 (6H, s), 1.70-1.90 (2H, m), 2.2-3.6 (5H, m), 4.4-4.9 (1H, m), 7.2-7.7 (5H, m).

(4R) - 2 - Phenylselenomethyl - 4 - hydroxy - 6 - methylhept - 5 enoic acid 1→4 lactone 15. POCl₃ (1.5 ml) was added to an ice-cooled and stirred soln of 14 (2.1 g) in dry C₅H₅N (10 ml) and the mixture was left to stand overnight at room temp. Then it was poured into ice-dil HCl and the mixture was extracted with ether. The ether soln was washed with dil HCl and brine, dried (MgSO₄) and concentrated in vacuo to give 2.0 g of crude 15. This was chromatographed over SiO₂-AgNO₃ (1.8 g of AgNO₃ in

3.6 ml of water was added to 18 g of Mallinckrodt AR 100 mesh silicic acid) in n-hexane. Elution with n-hexane-C₆H₆ (1:1) gave 843 mg (42%) of pure 15, $\nu_{\rm max}$ 3080 (w), 2980 (w), 2930 (m), 2860 (w), 1770 (vs), 1680 (w), 1620 (w), 1580 (m), 1480 (s), 1440 (m), 1385 (w), 1330 (m), 1290 (w), 1195 (s), 1180 (s), 1080 (w), 1020 (m), 1000 (w), 980 (w), 910 (w), 840 (w), 740 (m), 690 (m) cm⁻¹; δ 1.66 (3H, d, J = 2 Hz), 1.70 (3H, d, J = 2 Hz), 1.9-3.6 (5H, m), 4.80 (1H, m)m), 5.10 (1H, m), 7.2-7.7 (5H, m). Further elution with C_6H_6 gave a double-bond isomer of 15 with a terminal methylene

(4R) - 2 - Phenylselenomethyl - 4 - hydroxy - 6 - methylhept - 5 enal 1→4 lactol 16. i-Bu₂AlH (25% in n-hexane, 4 ml) was added dropwise to a stirred and cooled soln of 15 (0.8 g) in dry THF (10 ml) at -55 to -60° under N_2 . The soln was stirred for 1 h at -60°. The reaction was quenched by the addition of sat NH₄Cl ag soln (5 ml) at -60° . The mixture was diluted with ether and water with shaking. After 30 min the mixture was filtered through Celite 545 to remove Al(OH)3. The solid was washed with ether. The combined ether soln was washed with brine, dried (MgSO₄) and concentrated in vacuo to give 746 mg (93%) of 16, ν_{max} 3380 (s), 3060 (w), 2970 (s), 2930 (vs), 2850 (s), 1680 (w), 1630 (w), 1580 (m), 1480 (s), 1440 (s), 1380 (m), 1270 (w), 1210 (w), 1120 (m), 1060 (s), 1020 (vs), 740 (s), 700 (s) cm $^{-1}$; δ 1.68 (3H, s), 1.73 (3H, s), 2.0-2.6 (3H, m), 2.7-3.2 (2H, m), 4.45 (1H, m), 4.6-5.1 (1H, m), 5.1-5.6 (2H, m), 7.2-7.8 (5H, m). This was employed for the next reaction without further purification.

(R) - (-) - Ipsdienol (6 - methylene - 2 - methylocta - 2,7 - dien -4 - ol) 1". Triphenylmethylphosphonium bromide (3.5 g) was added to a soln of NaCH2SOMe (from 0.4g of 50% NaH) in DMSO (15 ml) under N₂ with stirring at room temp. The mixture was stirred for 10 min to yield an orange soln of the Wittig reagent. A soln of 16 (0.7 g) in THF (7 ml) was added dropwise to the stirred soln. The mixture turned red. This soln was stirred for 2 hr under N₂ at room temp. Then it was poured into water and extracted with ether. The ether soln was washed with water and brine, dried (MgSO₄) and concentrated in vacuo. The residue was chromatographed over Woelm neutral alumina (activity grade II, 10 g, 11.2 × 1.5 cm) in n-hexane. After elution with n-hexane to remove hydrocarbon impurities, 1" was eluted with n-hexaneether (3:1). The chromatographically pure 1" (215 mg, 61%) was distilled to give 122 mg (35%) of pure 1", b.p. (bath temp.) 80-90°/7 mm, $n_D^{20}1.4893$; $[\alpha]_D^{20}-5.0°$ (c = 0.558, MeOH); ν_{max} 3320 (s), 3080 (m), 2970 (s), 2850 (sh), 1800 (w), 1670 (w), 1630 (w), 1595 (vs), 1450 (s), 1380 (m), 1320 (w), 1290 (w), 1260 (w), 1210 (w), 1160 (w), 1110 (w), 1050 (sh), 1020 (s), 990 (vs), 960 (w), 895 (vs), 870 (w), 840 (m) cm⁻¹; δ (CDCl₃, 100 MHz) 1.66 (3H, s), 1.71 (3H, s), 2.37 (2H, d, J = 7 Hz), ~ 3.5 (1H, -OH), 4.45 (1H, dt, $J_1 = 7 \text{ Hz}, J_2 = 6 \text{ Hz}, 4.90-5.40 (5H, m, 5.00, 5.04, 5.10, 5.20, 5.30,$ 5.38), 6.34 (1H, dd, $J_1 = 16 \text{ Hz}$, $J_2 = 10 \text{ Hz}$); MS (70 eV): m/e41.0321 (C₃H₅, 72%), 51.0225 (C₄H₉, 22%), 53.0389 (C₄H₉, 22%), 55.0555 (C₄H₇, 18%), 65.0405 (C₅H₅, 16%), 67.0558 (C₅H₇, 18%), 77.0376 (C₆H₅, 30%), 79.0549 (C₆H₇, 100%), 81.0684 (C₆H₉, 16%), 85.0637 (C₅H₉O, 90%). 91.0543 (C₇H₇, 74%), 92.0596 (C₇H₈, 26%), 93.0687 (C_7H_9 , 36%), 105.0684 (C_8H_9 , 24%), 115.0535 (C_9H_7 , 10%), 119.0852 (C₉H₁₁, 40%), 121.1034 (C₉H₁₃, 24%), 134.1118 $(C_{10}H_{14}, M^+-H_2O, 18\%)$; GLC (Column 5% LAC 2R-446, 1.5 m × 3 mm i.d. at 110°, Carrier gas, N₂, 1.0 kg/cm²): R_t 8.0 min (92% purity) with minor peaks at 2.7, 4.1, 5.7, 8.5 and 10.0 min. (Found: C, 78.35; H, 10.41. C₁₀H₁₆O requires: C, 78.89; H, 10.59%).

(±)-4-Methyl-2,4-dihydroxypentanoic acid $1 \rightarrow 4$ lactone 20. The trichloroalcohol (17, 220 g) was added to a vigorously stirred KOH ag soln (220 g in 1540 ml). At the end of the initial exothermic reaction, the mixture was stirred and heated under reflux for 20 hr. After cooling, the soln was acidified to pH 2 with 10% HCl and extracted four times with CH2Cl2 to remove 18. The aq layer was concentrated in vacuo and the residual semi-solid was thoroughly extracted with ether and CH₂Cl₂. The organic soln was concentrated in vacuo. The residue was dissolved in conc HCl (60 ml) and stirred and heated at 60-65° for 3.5 hr. Then it was neutralized with K2CO3 aq soln, saturated with NaCl and extracted with CH2Cl2. The extract was dried (MgSO4) and concentrated in vacuo. The residue was distilled to give 20.3 g (14%) of 20, b.p. 90-93°/0.7 mm, ν_{max} 3400, 1770 cm⁻¹. This was immediately employed for the optical resolution.

938 K. Mori et al.

(R)-(+)-4-Methyl-2,4-dihydroxypentanoic acid $1 \rightarrow 4$ lactone 20'. The racemic lactone 20 (54g) was mixed with 4N NaOH (130 ml) and the mixture was stirred and heated under reflux for 1.5 hr to effect hydrolysis. After cooling, the mixture was diluted with water (100 ml) and neutralized with N HCl (ca. 90 ml) to pH 7. A neutral soln (pH 7) of (+)- α -phenyl- β -(p-tolyl) ethylamine hydrochloride was prepared from the amine (78.0 g) and N HCl (ca. 350 ml). The carboxylate soln and the amine salt soln were combined and stirred and heated for 2 hr at 100°. On the next day, another batch of the amine hydrochloride soln (prepared from 5.2 g of the amine) was added to the mixture and it was stirred and heated at 100° for 2 hr. The soln was concentrated in vacuo. The residue was diluted with 99% EtOH (ca. 500 ml), warmed at 40° and filtered to remove NaCl. The filtrate was concentrated in vacuo. The residual crystalline mass was triturated with ether and filtered. The collected crystals were washed with ether to yield 91.6 g (65%) of crude 21. This was twice recrystallized from acetone to give 13.10 g (9%) of pure 21, m.p. 138.7° ; $[\alpha]_D^{21} + 85.2^{\circ}$ (c = 0.51, MeOH); ν_{max} (Nujol) 3400 (br), 3200 (br), 2600 (br), 1640 (m), 1620 (m), 1560 (s), 1520 (s), 1150 (s), 810 (s), 760 (s) cm⁻¹. The salt 21 (22.8 g) was mixed with 2.5 N HCl (78 ml). The mixture was stirred and heated at 60-65° for 30 min, cooled, neutralized with NaHCO3 aq soln to pH 5, saturated with NaCl and filtered. The solid on the filter was thoroughly washed with ether and the filtrate was extracted with ether. The combined ether soln was dried (MgSO₄) and concentrated in vacuo to give 7.0 g (84% recovery from 21) of 20'. This was recrystallized from EtOAc-light petroleum to give 4.81 g of 20' as needles, m.p. $< 25^{\circ}$; $[\alpha]_D^{21} + 23.9^{\circ}$ (c = 0.564, MeOH); ν_{max} 3400 (s), 2970 (m), 2940 (m), 2880 (m), 1770 (vs), 1380 (m), 1315 (s), 1280 (m), 1205 (s), 1160 (s), 1110 (s), 1035 (w), 1000 (m), 950 (m), 920 (m), 800 (m), 700 (m) cm⁻¹; δ 1.42 (3H, s), 1.54 (3H, s), 2.08 (1H, q, $J_1 = 10 \text{ Hz}$, $J_2 = 14 \text{ Hz}$), 2.56 (1H, q, $J_1 = 10 \text{ Hz}$, $J_2 = 14 \text{ Hz}$), 3.82 (1H, br), 4.72 (1H, t, J = 10 Hz); MS: m/e 130 (M⁺); ORD: $(c = 0.106\%, MeOH), [\phi]_{290} 0^{\circ} [\phi]_{250} - 1350^{\circ} cf ORD$ of (S)-(+)-pantolactone (c = 0.062%, MeOH): $[\phi]_{300} + 420^\circ$, $[\phi]_{250} + 3570^{\circ}$.

(R)-(+)-20'-(S)-(-)-MTPA ester was prepared in the usual manner: δ 1.40 (3H, s), 1.48 (3H, s), 2.12 (1H, q, J₁ = 10 Hz, J₂ = 14 Hz), 2.54 (1H, q, J₁ = 10 Hz, J₂ = 14 Hz), 3.48 (3H, s, -OMe), 5.70 (1H, t, J = 10 Hz), ~7.3-~7.7 (5H, m). (±)-20-(S)-(-)-MTPA ester was also prepared in the usual manner: δ 3.48 (1.5 H, s, -OMe) and 3.60 (1.5 H, s, OMe).

(R)-(+)-4-Methyl-2,4-dihydroxypentanoic acid $1\rightarrow 4$ lactone THP ether 22. p-TsOH (500 mg) was added to a soln of 20', (4.78 g) in dihydropyran (7.9 g) and dry ether (40 ml). The mixture was stirred overnight at room temp. Then it was washed with NaHCO₃ aq soln and brine, dried (MgSO₄) and concentrated in vacuo to give 7.92 g (quantitative) of 22, $n_{\rm c}^{23}$ 1.4633; $[\alpha]_{\rm b}^{23}$ +63.9° (c = 0.522, MeOH); $\nu_{\rm max}$ 2960 (s), 1780 (vs), 1280 (m), 1210 (m), 1165 (s), 1140 (s), 1120 (s), 1100 (s), 1080 (m), 1040 (s), 1020 (m), 1005 (m), 965 (m), 950 (m), 930 (m), 915 (m), 870 (m) cm⁻¹. This was employed for the next step without further purification.

(R)-(+)-4-Methylpentane-1,2,4-triol 2-THP ether 23. A soln of 22 (9g) in dry ether (10 ml) was added to a stirred suspension of LAH (1.7 g) in dry ether (40 ml) at 0-10°. The mixture was stirred or 30 min at room temp. and then heated under reflux for 1 hr. Then the excess LAH was destroyed by the addition of EtOAc (5 ml). Subsequent addition of water (1.7 ml), 4N NaOH (1.7 ml) and water (5 ml) to the stirred and ice-cooled mixture was followed by 1 hr's stirring at room temp. Then the mixture was filtered and the filter cake was thoroughly washed with ether. The combined ether soln was washed with brine, dried (MgSO₄) and concentrated in vacuo to give 8.1 g (quantitative) of 23, n_D^{22} 1.4659; $[\alpha]_D^{22} + 34.6^\circ$ (c = 0.532, MeOH); $\nu_{\rm max}$ 3400 (s), 2960 (s), 2880 (m), 1080 (s), 1030 (s) cm⁻¹.

(R)-(+)-1,2-Oxido-4-methylpentan-4-ol 11'. Removal of the THP protecting group of 23 with p-TsOH in MeOH gave 10a' which was converted to 11' with $[\alpha]_D^{23} + 21.6^\circ$ (CHCl₃) in the same manner as described for 11. The spectral properties were identical with those of (S)-11.

(S) - (+) 2 - Methylene - 4,6 - dihydroxy - 6 - methylheptanoic acid $1 \rightarrow 4$ lactone 13'. This was prepared in the same manner as described for the preparation of 13. After chromatographic

purification over Mallinckrodt AR 100 silicic acid, 11.0 mg of 13', $[\alpha]_{23}^{23} + 58.2^{\circ}$ (c = 0.11, EtOH), was obtained. The spectral properties were identical with those of (R)-(-)-13.

Dimethyl (R)-(+)-malate 24b. (R)-(+)-Malic acid (24a, 150 g, Aldrich, $[\alpha]_{2}^{12}+24.9^{\circ}$ (c=5.6, C_3H_3N)) was dissolved in 3% HCl-MeOH prepared by adding 50 ml of acetyl chloride to 11 of MeOH. The soln was left to stand overnight at room temp. and then concentrated in vacuo. The residue was distilled to give 113 g of 24b b.p. 120-125°/15 mm. The residual materials in the distillation flask was dissolved in 3% HCl-MeOH (300 ml) and processed as above. Distillation afforded additional 30.1 g of 24b raising the total yield to 90%, n_2^{20} 1.4366, $[\alpha]_{1}^{20}+9.1^{\circ}$ (c=2.2, EtOH); $\nu_{max} \sim 3480$ (m), 1750 (s), 1290 (s), 1235 (s), 1180 (s), 1115 (s), 1050 (m), 1000 (m) cm⁻¹; δ 2.68 (2H, d, J = 5 Hz), 3.60 (3H, s), 3.78 (1H, s, -OH), 4.37 (1H, t, J = 5 Hz).

Dimethyl (R)-(+)-malate THP ether 25. Dihydropyran (100 g) and p-TsOH (0.3 g) were added to a soln of 24b (162 g) in dry ether (1.3 l). The soln was left to stand overnight at room temp., washed with Na₂CO₃ aq soln and brine, dried (K₂CO₃) and concentrated in vacuo. The residue was distilled in the presence of a small amount of K₂CO₃ to give 226 g (92%) of 25, b.p. 112-114°/0.55 mm, n_D^{20} 1.4513; $[\alpha]_D^{20} + 48.3^{\circ}$ (c = 2.0, EtOH); ν_{max} 1755 (s), 1300 (m), 1280 (m), 1215 (s), 1180 (s), 1135 (s), 1105 (m), 1080 (m), 1040 (s), 1030 (m), 1000 (m), 980 (m), 875 (m) cm⁻¹; $\delta \sim 1.3 - 2.0$ (6H), 2.63 (2H, dd, J₁ = 6 Hz, J₂ = 3 Hz), $\sim 3.2 - 3.9$ (2H), 3.60 (3H, s), 3.64 (3H, s), 4.39 (1H, dt, J₁ = 6 Hz, J₂ = 12 Hz), 4.69 (1H, bt).

(R)-Butane-1,2,4-triol 2-THP ether 26a. A soln of 25 (225 g) in dry ether (200 ml) was added dropwise to a stirred and ice-cooled suspension of LAH (52 g) in dry ether (1.5 l). The mixture was left to stand overnight at room temp. and then heated under reflux for 1 hr. After cooling, water (52 ml), 15% NaOH aq soln (52 ml) and water (150 ml) were added to the stirred and ice-cooled mixture. After stirring for 1 hr, THF (11.) was added and the mixture was stirred for 30 min. Then it was filtered and the filter cake was washed with THF (300 ml × 4). The combined organic soln was dried (K_2CO_3) and concentrated in vacuo to give 160 g (92%) of crude 26a, $\nu_{\rm max} \sim 3380$, (s), 1140 (s), 1120 (s), 1075 (s), 1025 (s) cm⁻¹. This was employed for the next step without further purification.

(R)-(+)-Butane-1,2,4-triol 26b. p-TsOH (1 g) was added to a soln of 26a (160 g) in MeOH (11.) and the soln was stirred overnight at room temp. The mixture was neutralized with NaHCO₃, filtered and concentrated in vacuo. The residue was distilled to give 81 g (91%) of 26b, b.p. 140-143°/0.9 mm, n_2^{20} 1.4714; $[\alpha]_2^{20} + 22.5^\circ$ (c = 2.3, EtOH); $\nu_{\rm max}$ 3320 (s), 1060 (s), cm⁻¹; δ (100 MHz) 2.10 (2H, m), 3.91 (2H, d, J = 6 Hz), 4.11 (2H, t, J = 6 Hz), 4.30 (1H, m), 6.00 (3H, s, -OH). (Found: C, 45.57; H, 9.63. C₄H₁₀O₃ requires: C, 45.27; H, 9.50%).

(R)-(-)-Butane-1,2,4-triol 1,2-acetonide 27. p-TsOH (0.5 g) was added to a soln of 26b (81 g) in acetone (1.5 l.). The soln was left to stand overnight at room temp. and then neutralized with NaHCO₃. After stirring for 20 min, the mixture was filtered and the filtrate was concentrated in vacuo. The residue was distilled to give 86.4 g (77%) of 27, b.p. $108^{\circ}/20$ mm, $n_D^{20.5} 1.4404$; $[\alpha]_D^{20.5} - 3.7^{\circ}$ (c = 3.6, EtOH); ν_{max} 3400 (s), 3000 (s), 2950 (s), 2855 (s), 1390 (s), 1380 (s), 1230 (s), 1165 (s), 1060 (vs), 860 (m) cm⁻¹; δ 1.24 (3H, s), 1.30 (3H, s), 1.72 (2H, q, J = 6 Hz), 3.03 (1H, br. -OH), 3.2-4.3 (5H, m). (Found: C, 56.55; H, 9.78. $C_7H_{14}O_3$ requires: C, 57.51; H, 9.65%).

(R)-3,4-Dihydroxybutanal acetonide 28. A soln of 27 (14.6 g) in CH₂Cl₂ (20 ml) was added in one portion to a stirred suspension of CrO₃-C₅H₅N·HCl (32.3 g), NaOAc (2.46 g) and Celite (30 g) in CH₂Cl₂ (200 ml) and the mixture was stirred for 2 hr at room temp. The dark mixture was diluted with dry ether (200 ml) and filtered through a Florisil column. The column was washed with ether (50 ml × 3) and the organic soln was concentrated in vacuo to give 11.2 g of 28. The reaction was repeated 6 times and 85.5 g of 27 yielded 66 g of crude 28. This was distilled to give 37.1 g of 28, b.p. 100-110°/48 mm. Some starting material (27, 10.7 g, b.p. 90-120°/20 mm) was recovered. The residue in the distillation flask (15.4 g) was thought to be a dimeric ester. This was reduced with LAH to give 12.9 g of 27 after distillation. Thus recovered 27 (23.6 g) was oxidized to give 11.6 g of 28 after distillation. The

total yield of 28 was 48.7 g. This was fractionated to give 38.9 g (46%) of pure 28, b.p. $105^{\circ}/55$ mm, n_D^{-1} 1.4330; Optical rotation could not be determined owing to a rapid change in $[\alpha]_D$ value; ν_{\max} 3000 (m), 2740 (w), 1735 (a), 1390 (a), 1380 (a), 1225 (a), 1165 (a), 1070 (a, br) cm⁻¹; δ 1.27 (3H, a), 1.32 (3H, a), 2.60 (2H, m), 3.41 (1H, dd, $J_1 = 8$ Hz, $J_2 = 6$ Hz), 4.31 (1H, m), 9.60 (1H, t, J = 2 Hz). (Found: C, 57.66; H, 8.45. C₂H₁₂O₃ requires: C, 58.31; H, 8.39%).

(R)-(+)-3,4-Dihydroxybutanoic acid 1-4 lactone 29a. Jones CrO₃ (85 ml) was added dropwise to a stirred and well-cooled (Dry Ice-acetone) soln of 28 (38.9 g) in acetone (500 ml) at 0-5°. After the addition, the mixture was stirred at 5-10° for 10 min. MeOH was added to the cooled and stirred mixture to destroy excess CrO2. Water (200 ml) was added to dissolve solid. The sols was concentrated in sucus to remove acetone and MeOH. The residue was acidified with 50% H2SO4 (10 ml) and the mixture was stirred for 1 hr. Then it was continuously extracted with EtOAc for 5 days. The EtOAc soin was dried (MgSO4) and concentrated in packo. The residue was distilled to give 21.8 g (79%) of 29a, b.p. $103-105^{\circ}/0.4$ mm, $\#_{B}^{1}$ 1.4553; $[a]_{B}^{2}+77.3^{\circ}$ (c = 2.0, EtOH); $\nu_{\rm max}$ 3430 (m), 1780 (s), 1180 (s), 1090 (m), 1050 (m), 1020 (w), 995 (m), 970 (m) cm⁻¹; 8 2.45 (1H, dd, J₁ = 18 Hz, $J_2 = 2.5 \text{ Hz}$), 2.68 (1H, dd, $J_1 = 18 \text{ Hz}$, $J_2 = 5 \text{ Hz}$), 4.06 (1H, br, -OH), 4.2-4.8 (3H). (Found: C, 46.34; H, 5.95. C4H4O3 requires: C, 47.06; H, 5.92%).

(R)-3,4-Dihydroxybutanoic acid $1\rightarrow 4$ lactone THP ether 29b. Dihydropyran (19 g) and p-TsOH (0.1 g) were added to a soln of 29a (20 g) in dry ether (600 ml) and the soln was stirred overnight at room temp. Then it was washed with Na₂CO₃ aq soln and brine, dried (K₂CO₃) and concentrated in secue to give 31.3 g (85.5%) of 29b, ν_{max} 1785 (vs), 1165 (s), 1130 (a), 1075 (a), 1030 (s), 1020 (s), 985 (a) cm⁻¹. This was employed for the next step without further purification.

(R)-4-Methylpentane-1,2,4-triol 2-THP ether 23. A Grignard respent was prepared from MeI (100 g) and Mg (16.4 g) in dry ether (270 ml). This was added dropwise to a soln of 296 (31 g) in dry ether (1.21) with stirring and cooling at -20° during 3 hr. The mixture was stirred at -20° for an additional hr after the addition. Then it was left to stand overaight at room temp. The reaction was quenched by the addition of sat NH₄Cl aq soln at -20° with stirring. The mixture was filtered through Celite and the ether layer was separated. The aq soln was extracted with EtOAc. The combined organic soln was dried (K₂CO₃) and concentrated in vacuo to give 24.6 g (67%) of crude 23, v_{max} 3370 (s), 1130 (s), 1070 (s), 1020 (s) cm⁻¹. This was directly employed for the next step.

(R)-(+)-4-Methylpentane-1,2,4-triol 10a'. A soln of 23 (24.6 g) in 95% EtOH (25 ml) and N HCl (75 ml) was stirred and heated at 60-70° for 1 hr. Subsequent work-up as described for 10a gave 18.2 g of crude 10a' which still partially retained the THP protecting group. This was dissolved in p-TsOH-MeOH (0.2g in 500 ml) and stirred for 1 hr at room temp. The mixture was neutralized with NaHCO3, filtered and concentrated in nacuo to give 16.8 g of crude 10a'. This was chromatographed over silicic acid (100 g). Elution with EtOAc and EtOAc-MeOH (10:1) gave 2.05 g of pure 10a' and 1.5 g of impure 10a'. The latter was purified by preparative TLC to give 0.4 g of pure 10st, raising the total yield of 19w to 2.45 g (16%), a_D^{22} 1.4607; $[\alpha]_D^{23} + 17.7^{\circ}$ (c = 2.3, EtOH). The IR spectrum was identical with that of 10s. NMR: 8 (CDCl₂) 1.23 (3H, s), 1.28 (3H, s), 1.4-2.0 (2H), 3.47 (2H, br.), 4.00 (1H, br.), 4.29 (2H, br., -OH), 4.23 (1H, br., -OH). (Found: C, 52.47; H, 10.43. CaH14O3 requires: C, 53.71; H, 10.52%).

(R)-4-Methylpentane-1,2,4-triol 1-tosylate 106. This was prepared in the same manner as described for 106 except that the reaction time was 1 hr at -20°. Thus 10a' (2.45 g) yielded 106' (4.5 g, 85.5%). The IR spectrum was identical with that of 106.

(R)-(+)-1,2-Oxido-4-methylpentan-4-ol 11'. Methanolic KOH (1.42 g in 50 ml) was added dropwise at -30° to a stirred soln of 16h' (4.5 g) in MeOH (50 ml). The mixture was stirred for 1 hr at 10°. Then it was concentrated in oscaro below 30°. The residued was dissolved in water, the aq soln was saturated with NaCl and extracted with ether. The ether soln was washed with brine, dried (K₂CO₃) and concentrated in secso to yield 1.5 g of crude 11'.

This was distilled to give 300 mg (16.5%) of 11', b.p. (bath temp.) 90'/20 mm, a_2^{st} 1.4350; $[a]_2^{st}+19.7^{o}$ (c=2.0, CHCl₂); GLC (Column 5% LAC 2R-446, 1.5 m × 3 mm i.d. at 110°; Carrier gas N₂, 1.0 kg/cm²): R₄ 7.3 min. > 87% purity (Found: C, 60.85; H, 10.49, C₄H₁₂O₂ requires: C, 62.04; H, 10.41%). No further purification was attempted due to the acarcity of the material. The IR and NMR spectra were identical with those of 11.

(S)-(-)-Ipsenol (6-methylene-2-methyloct-7-en-4-ol) 2. The Grignard reagent 30 was prepared from chloroprene (23.5 g) and Mg (7.3 g) in dry THF (100 ml). The reaction was initiated by adding a trace of I2 and ZnCl2 (2.5 g). The mixture was stirred and heated under reflux for 2 hr. A soin of 4' (4.5 g) in dry THF (50 ml) was added to the ice-cooled and stirred soin of 30. The mixture was stirred at 0-5° for 2 hr and at room temp. overnight. Then sat NH₄Cl aq soln was gradually added to the stirred and ice-cooled mixture. The mixture was filtered and the filtrate was extracted with ether. The ether soln was washed with brine, dried (MgSO₄) and concentrated in vacuo to give 7.8 g of an oil. This was chromatographed over Woeim neutral alumina (grade II. 300 g) in a-hexane. Elution with a-hexane-ether (10:1~2:1) gave 3.5 g of 2. This was distilled to give 2.2 g (32%) of pure 2, b.p. 86-88°/15 mm, $n_0^{\infty}1.4667$; $[\alpha]_0^{\infty}-18.4^{\circ}$ (c = 2.3, EtOH) (lit.³ -16.5° (c = 1.47, EtOH); $iit^2 - 17.5 \pm 0.7^{\circ}$ (c = 1, EtOH)); GLC (Column: 5% LAC 2R-446 1.5 m×3 mm i.d. at 120°; Carrier gas, N_2 1.0 kg/cm²): R, 5.6 min (>98% purity). The IR and NMR spectra were identical with those reported previously.

(R)-(+)-Ipsenol (6-methylene-2-methyloct-7-en-4-ol) 2. The Grignard reagent 30 was prepared from chloroprese (5.3 g) and Mg (1.6 g) in dry THF (40 ml). The reaction was started at 60° by adding a trace of I2 and ZaCl2 (100 mg). The mixture was stirred at 60° for 1 hr and then cooled to room temp. CuI (300 mg) was added to the Grignard reagent and it was cooled to -50°. To the stirred soln of 30, a soln of 4" (1.6 g) in dry THF (15 ml) was added dropwise at -50°. The mixture was stirred for 30 min at -50° and overnight at room temp. The reaction was quenched by the addition of sat NH₂Cl ag soln under ice-cooling. The mixture was filtered through Celite and the filtrate was extracted with ether. The ether soln was washed with brine, dried (MgSO4) and concentrated in necuo to give 3.0 g of crude 2". This was distilled to give 1.23 g (50%) of pure 2', b.p. 88-96'/21 mm, π_D^2 1.4642; $[a]_D^{31}+17.2^{\circ}$ (c = 2.0, EtOH) (lit. $[a]_D^{31}+17.3^{\circ}$ (c = 1.58, EtOH)); GLC (Column 5% LAC 2R-446 1.5 m×3 mm i.d. at 110°; Carrier gas, N₂ 1.0 kg/cm²): R₄ 7.9 min (>96% purity). The spectral data were identical with those of 2'.

(S)-6-Methylene-2-methyloct-7-ene-2,4-diol 31a. The Grignard reagent 30 was prepared from chloroprene (1.8 g), Mg (520 mg), I_2 (trace) and ZnCl₂ (50 mg) in dry THF (15 ml). After the addition of CuI (100 mg) at room temp., the Grignard soln was cooled with stirring. Then a soln of 11' (300 mg) in dry THF (5 ml) was added dropwise to the stirred soln of 30 at -50° . The mixture was stirred for 1 hr at -50° and overnight at room temp. Then the reaction was quenched with sat NH₂Cl aq soln and filtered through Celite. The filtrate was extracted with EtOAc. The EtOAc soln was washed with brine, dried (MgSO₄) and concentrated in secue to give 625 mg of crude 31a, $\nu_{\rm max}$ 3360 (s), 3100 (m), 2900 (a), 2940 (a), 1600 (m), 1390 (a), 1370 (s), 1160 (s), 990 (a), 900 (a) cm⁻¹. This was employed for the next step without further purification.

(S)-6-Methylene-2-methyloct-7-ene-2,4-diol 4-acetate 31b. Ac₂O (0.9 ml) was added to a soln of 31a (625 mg) in dry C₅H₅Ni (3 ml) and the mixture was left to stand overnight at room temp. Then it was poured into ice-water and extracted with ether. The ether soln was washed with dil HCl, water, NaHCO₃ aq soln, water and brine, dried (MgSO₄) and concentrated in vacuo to give 720 mg of 31h, \(\nu_{max}\) 3450 (m), 3100 (w), 2360 (m), 2330 (m), 1740 (s), 1595 (m), 1380 (m), 1250 (s), 1160 (m), 1025 (m), 990 (m), 900 (m) cm⁻¹. This was further purified by preparative TLC (Merck alumina 5726) to give 240 mg (43.8% from 11) of 31b.

A mixture of (S)-ipadienol acetate 32 and 33a. POCl₃ (0.3 ml) was added to a sola of 31b (240 mg) in dry C₃H₃N (2 ml) under ice-cooling. The mixture was left to stand overnight in a refrigerator, poured into ice-dil HCl and extracted with ether. The ether sola was washed with dil HCl, water, NaHCO₃ aq sola and brine, dried (MgSO₄) and concentrated to give 210 mg of a crude

940 K. Mori et al.

oil. This was purified by preparative TLC (Merck alumina 5726) to give 136 mg (62%) of a mixture of 32 and 33a, ν_{max} 3080 (w), 2980 (m), 2920 (m), 1740 (s), 1630 (w), 1995 (m), 1440 (m), 1375 (m), 1245 (s), 1020 (m), 900 (m) cm⁻¹; GLC (Column: 5% LAC 2R-446 1.5 m \times 3 mm i.d. at 110°; Carrier gns, N₂ 1.0 kg/cm²): R_t 9.1 min (44%, 33a), 9.7 min (56%), 32) R_t of 32 was checked by co-injection with an authentic racensic sample.

(S)-(+)-Ipsdienol 1' and its isomer 33b. LAH (100 mg) was added to a soln of 32 and 33a (136 mg) in dry ether (20 ml). The mixture was stirred for 10 min at room temp. Then water was added to destroy the excess LAH. The mixture was filtered and concentrated in vecuo to give 120 mg of a crude oil. This was purified by proparative TLC (Merck alumina 5726; n-hexano-C4H4 1:2). Pure 1' (26 mg) was obtained from the zone with smaller R_c value (0.09-0.30), π_D^{21} 1.4873; $[\alpha]_D^{21} + 11.9^{\circ} \pm 1.5^{\circ}$ (c = 0.26, MeOH); GLC (Column: 5% LAC 2R-446 1.5 m × 3 mm i.d.; Carrier gas, N₂ 1 kg/cm²): R, 4.8 min (2.5%, 33b), 6.2 min (97.5%, 1'). The IR and NMR spectra were identical with those of 1". The zone with R_c 0.36-0.45 gave 33b, (18 mg), Pmax 3440 (m), 3100 (w), 2950 (m), 1650 (w), 1600 (m), 1450 (m), 1385 (m), 1070 (m), 1030 (m), 1000 (m), 900 (sz), 860 (w) cm⁻¹; 8 1.75 (3H, s), 2.0-2.5 (4H, m), 3.80 (1H, m), 4.6-5.4 (7H, m), 6.33 (1H, dd, $J_1 = 18$ Hz, $J_2 =$ 10 Hz).

Acknowledgements—We thank Emeritus Professor M. Matsui of this Department for encouragements. We are grateful to Ajinomoto Co. and Kyowa Hakko Kogyo Co. for their gifts of L-malic acid. We also thank Dr. K. Aizawa and his associates for MS and elemental analyses.

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