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Synthesis of Oseltamivir and Tamiphosphor from N-Acetyl-D-glucosamine

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Abstract

Using *N*-acetyl-D-glucosamine as a starting material, the anti-influenza drugs oseltamivir and tamiphosphor were synthesized via a pivotal intermediate of aldehyde **8**. An intramolecular Horner–Wadsworth–Emmons reaction was utilized to construct the highly functionalized cyclohexene ring. The existing *N*-acetyl group was transformed into an azido group for the subsequent aziridination, followed by implantation of a 3-pentoxy group in the desired stereochemistry.

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Introduction

Influenza has been a long-standing health threat to human. In addition to season's influenza epidemics, emergence of new influenza strains may become global pandemics and claims enormous number of lives as that occurred in Spanish flu (H1N1, 1918), Asian flu (H2N2, 1957), Hong Kong flu (H3N2, 1968), bird flu (H5N1, 2003), swine flu (H1N1, 2009), and the recent flu transmission from avian to human (H7N9, 2013). Influenza virus is a negative-sense single-strain RNA virus of the Orthomyxoviridae family.¹ There are 8 pieces of segmented RNA in influenza virus for production of 11 proteins, among which hemagglutinin (HA), neuraminidase (NA) and M2 channel proteins are located on the surface of virus.^{2, 3} Use of amantadine and rimantadine in treatment of influenza infection is limited due to the high drug resistance of these M2 channel blockers.⁴⁻⁶ At present, the most effective anti-influenza drugs are NA inhibitors⁷⁻¹⁰ including zanamivir,^{11, 12} oseltamivir (1 in Figure 1),^{13, 14} peramivir^{15, 16} and laninamivir^{17, 18}. Tamiflu[®], the phosphate salt of oseltamivir, is currently the most popular orally available drug for influenza treatment. However, oseltamivir-resistant viruses have emerged over the years due to the extensive use of oselt@soiltaminvinflisenconthertady.by endogenous esterase to the active carboxylate, which with three arginine residues (Arg118, Arg292 and Arg371) in the active site of NA.¹⁹⁻²¹ We

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have previously found that tamiphosphor^{22, 23} (**2** in Figure 1), designed by replacement of the carboxylate group in oseltamivir with a phosphonate group, showed better NA inhibition, presumably due to the stronger electrostatic interactions of the phosphonate group with the three arginine residues in the active site of influenza NA. The cell-based assays and mouse tests²³ further indicate that tamiphosphor is a potent anti-influenza agent to improve the survival rate of mice challenged by lethal doses of avian (H5N1) and human (H1N1) viruses including the oseltamivir-resistant strain.

The current industrial synthesis of oseltamivir is originally designed by Kim and coworkers in Gilead,²⁴ and then developed by the research teams in Roche using naturally occurring shikimic acid as a starting material.^{25, 26} This industrial process was further by Karpf and coworkers.^{27, 28} To cope with the potential need of large quantity of oseltamivir during influenza pandemics, chemists have also devised various methods for the synthesis of oseltamivir without using shikimic acid.^{29, 30} In contrast, only a few methods are reported for the synthesis of tamiphosphor.^{22, 31–33} Carbohydrates are abundant and inexpensive natural source of chiral molecules suitable for construction of the scaffold of highly functionalized cyclohexene ring in oseltamivir and tamiphosphor. For example, the total synthesis of oseltamivir has been achieved by using D-glucose,³⁴ D-glucal,³⁵ D-mannose,^{36, 37} D-mannitol,³⁸

and D-ribose³⁹ as the starting materials, and we have utilized D-xylose as a starting material the synthesis of both oseltamivir and tamiphosphor.²² In a different approach to tamiphosphor, Streicher's group³² and Gunasekera³³ have converted the carboxylic acid group in oseltamivir derivatives to iodine and bromine atoms by Hunsdiecker–Barton halodecarboxylation, and subsequently carried out the palladium-catalyzed phosphonylation^{31, 40} to furnish tamiphosphor.



Figure 1 Retrosynthetic analysis of oseltamivir (1) and tamiphosphor (2)

We report herein the syntheses of oseltamivir and tamiphosphor using D-GlcNAc as a starting material (Figure 1). Our retrosynthetic analysis shows that aziridine **A** can be a good

candidate for implantation of pentan-3-ol and amino groups in the desired stereochemistry at

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the 3- and 5-positions, respectively. Intermediate **B** having three substituents in all-*trans* configuration on the cyclohexene core structure can be constructed by an intramolecular Horner–Wadsworth–Emmons (HWE) reaction⁴¹ of compound **C**, which can exist as a furanoside tautomer **D**. Thus, D-GlcNAc appears to be an appropriate chiral-pool precursor for the synthesis of oseltamivir and tamiphosphor. This approach is evolved from an idea using the existing acetamido group of D-GlcNAc to construct aziridine **A** in the desired stereochemistry, and to avoid extra steps for introduction of acetamido group in our previous synthesis using D-xylose.²² Thus, the syntheses of oseltamivir and tamiphosphor are expected to be accomplished in a straightforward manner with reduced synthetic steps.

Results and discussion

Scheme 1 shows a synthesis of oseltamivir from D-GlcNAc. The reaction of D-GlcNAc with acetone in the presence of $Et_2O:BF_3$ gave oxazolidine 4.⁴² This reaction was considered to proceed with an initial acetalization of the terminal 5,6-diol to form a furanose derivative, which was then promoted by Lewis acid to give an oxonium ion intermediate **E** for the intramolecular reaction with the adjacent acetamide group. Compound 4 was treated with

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BnBr under basic condition to give the benzyl ether 5.⁴³ Treatment of 5 with benzyl alcohol in the presence of a TFA catalyst afforded the β -anomer of benzyl furanoside 6 as the exclusive product in 80% yield. After deacetalization, the NOESY spectrum of diol product 7 showed the correlation of β -anomeric proton (H-1) with the adjacent acetamido proton (AcNH). Diol 7 was subjected to an oxidative cleavage by $NaIO_4$ to give aldehyde 8, which underwent Knoevenagel condensation with triethyl phosphonoacetate in the presence of TiCl₄ and Et₃N to give compound 9.^{44, 45} Such Knoevenagel condensation could not be realized in conventional conditions using piperidine/HOAc, NH₄OAc or NaH, presumably due to the low nucleophilicity of the anion of triethyl phosphonoacetate. Compound 9 contained the E- and Z-isomers in a ratio of 1:1. As shown in ${}^{1}H{}^{-1}H$ COSY spectrum, the E-isomer having H-5 on the same side of phosphonate group occurred at $\delta_{\rm H}$ 7.67 with a relatively small coupling constant ($J_{H-P} = 14.5$ Hz), whereas the Z-isomer having H-5 on the opposite side of phosphonate group appeared at $\delta_{\rm H}$ 7.23 with a large coupling constant ($J_{\rm H-P}$ = 46.0 Hz).⁴⁵ Catalytic hydrogenation of 9 rendered a simultaneous debenzylation and saturation of the C=C bond to provide a lactol (structure **D** in Scheme 1, $E = CO_2Et$), which readily tautomerized in basic conditions to form an aldehyde intermediate for intramolecular HWE reaction,⁴¹ giving the product of cyclohex-1-enecarboxylate **10**. As the scaffold of

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polysubstituted cyclohexene ring was constructed, elaboration of substituents by functional-group transformations was executed. The acetamido group in **10** was first hydrolyzed in refluxing HCl–EtOH solution (1 M), and the intermediate product of amine was subsequently treated with imidazole-1-sulfonyl azide⁴⁶ in the presence of CuSO₄ and K₂CO₃ to give an azide **11** in 81% yield. Diol **11** was smoothly converted to the dimesylated derivative **12**, which has been transformed into aziridine **A** (LG = MsO and E = CO₂Et) for the synthesis of (–)-oseltamivir.^{28,47} We thus accomplished a formal synthesis of oseltamivir from D-GlcNAc.



Scheme 1 Synthesis of (–)-Oseltamivir from D-GlcNAc. *Reagents and conditions*: (a) BF₃·Et₂O, acetone, reflux, 20 min; 59%; (b) BnBr, NaH, DMF, 0 °C to rt, 2 h; 91%; (c) cat. TFA, BnOH, rt, 12 h; 80%; (d) 70% HOAc–H₂O, rt, 12 h; 95%; (e) NaIO₄, acetone, H₂O, 0 °C, 3 h, 96%; (f) EtO₂CCH₂PO(OEt)₂, TiCl₄, NEt₃, THF, 0 °C, 1 h; 76%; (g) Pd/C, H₂, EtOH, rt, 24 h; (h) NaH, THF, 0 °C, 1 h; 62% yield of 10 (from 9); (i) HCl–EtOH (1 M), reflux, 12 h; (j) imidazole-1-sulfonyl azide, K₂CO₃, CuSO₄·5H₂O, EtOH, rt, 2 h; 81% yield of 11 (from 10); (k) MsCl, NEt₃, EtOAc, 0 °C, 2 h; 85%.

During this study, we have encountered several unexpected hurdles. In the beginning, we

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planned to introduce triethyl phosphonoacetate moiety via the substitution reaction of mesvlate 15 (Figure 2). Thus, compound 13 was subjected to an oxidative cleavage with NaIO₄, followed by reduction with NaBH₄, to give 14. The selective mono-mesylation of the primary hydroxyl group in 14 was accomplished by using a stoichiometric amount of MsCl at 0 °C in the presence of Et₃N to provide mesylate 15. However, several attempts to substitute the mesyl group of 15 with the anion of triethyl phosphonoacetate in THF solution failed, even in the presence of 15-crown-5.⁴¹ Under such conditions, an intramolecular $S_N 2$ reaction by the adjacent 3-OH group might occur to give an oxetane product, of which structure was inferred from the ¹H NMR and MS spectra of the crude reaction mixture. Alternatively, the mesylate 17 and its triflate analog with the 3-OH protected as benzyl ether were prepared alcohol 16. However, the nucleophilic substitution reactions with triethyl from phosphonoacetate also failed in various reaction conditions (in THF or DMF solution with or without 15-crown-5, 25-70 °C, 12-24 h).^{22, 48}

Our initial plan was to take advantage of the existing acetamido group to transform D-GlcNAc into aziridine **A** for an azide-free synthesis of oseltamivir. Thus, diol **10** was activated as the dimesylate derivative **18**, and treated with base (e.g., NaH, LDA, KHMDS and DMAP) in attempt to render the intramolecular substitution reactions to generate the

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N-acetylaziridine product. Instead, we obtained ethyl 3-acetamidobenzoate $(19)^{47, 49}$ in such basic conditions due to elimination of two MsOH molecules from 18. Alternatively, dimesvlate 23 having t-BocNH substituent at the C-3 position was prepared from compound 9 via a five-step sequence: (i) treatment of 9 with Boc₂O to give 20, (ii) Michael-type reduction of 20 with NaBH₄ to give 21, (iii) debenzylation of 21 by catalytic hydrogenation to give a lactol, (iv) intramolecular HWE reaction of the lactol to afford cyclohexene-1-carboxylate 22, and (v) dimesylation with excess MsCl to give 23. After removal of the t-Boc group from 23, the amine intermediate in THF solution was treated with Et₃N in order to form the desired aziridine product. Again, only ethyl 3-acetamidobenzoate (19) was obtained by elimination reactions. It was interesting to note that an unexpected product of cyclic carbamate 24 was obtained when the reaction was performed in aqueous media (e.g., EtOH-H₂O or CH₃CN–H₂O solution) with excess NaHCO₃ instead of Et₃N.



Figure 2 Chemical structures of side products 13-24, 35 and 36.

For the synthesis of tamiphosphor, aldehyde **8** was reacted with tetraethyl methylenediphosphonate in the presence of TiCl₄ and Et₃N to give the condensation product **25** (Scheme 2).^{44, 45} By a procedure similar to that for cyclohexene-1-carboxylate **10**, diphosphonate **25** was subjected to catalytic hydrogenation, followed by treatment with NaH to furnish the intramolecular HWE reaction, giving cyclohexene-1-phosphonate **28a**.

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However, this transformation also yielded an unidentified side product, which could not be separated from 28a. Attempts to improve the HWE reaction by using different bases (e.g., K_2CO_3 , NaOEt and Et₃N/MgBr₂) in various conditions failed to give a clean cvclization product 28a. Alternatively, we treated 25 with Boc₂O in the presence of DMAP to give the derivative 26. Because saponification of 26 with K_2CO_3 in EtOH often caused undesired double bond migration, we thus utilized NaBH₄ reduction to remove the acetyl group, giving 27 by concurrent saturation of the C=C double bond in aqueous EtOH solution. In an attempt to remove benzyl groups by catalytic hydrogenation in EtOH solution, we unexpectedly obtained appreciable amounts of ethyl glycoside 35 and cyclic carbamate 36 (Figure 2) in addition to the desired lactol product. Fortunately, the catalytic hydrogenation was successfully conducted in THF solution to remove both benzyl groups. Thus, the subsequent intramolecular HWE reaction was carried out to give a pure cyclization product 28b (53%) yield from 27) after chromatography on a silica gel column. The t-Boc group in 28b was removed by TFA, and azide 29 was prepared by reaction with imidazole-1-sulfonyl azide. Compound 29 was subjected to mesylations with excess MsCl, and the dimesylated product **30** was treated with a freshly distilled $(EtO)_3P$ in anhydrous toluene solution to give a phosphoryl aziridine **31**.²⁸ If the purchased (EtO)₃P reagent was used without prior distillation,

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the reaction with azide **30** would afford a phosphonamide product.⁵⁰ Attempt to convert **30** by using Staudinger reaction⁴⁷ with Ph₃P to an unprotected aziridine product failed. The phosphoryl aziridine **31** was selectively attacked at the allylic position by pentan-3-ol in the presence of BF₃·Et₂O to furnish phosphonamide **32**, which was heated in H₂SO₄–EtOH solution (3 M) under reflux for 4 h to give the corresponding amine product. The NOESY spectrum of **32** supported the correlation of H-3 with NH on the same face. The amino group was subjected to acetylation, and the product **33** underwent an S_N2 reaction with sodium azide to replace the mesyloxy group at the C-5 position, giving compound **34**. Reduction of the azido group, followed by treatment with trimethylsilyl bromide, culminated in the synthesis of (–)-tamiphosphor.²²



Scheme 2 Synthesis of (–)-tamiphosphor from D-GlcNAc. *Reagents and conditions*: (a) $H_2C[PO(OEt)_2]_2$, TiCl₄, NEt₃, 0 °C, 1 h; (b) Boc₂O, DMAP, reflux, 3 h; 32% yield of 26 (from aldehyde 8); (c) NaBH₄, EtOH, H₂O, 0 °C to rt, 12 h; quantitative; (d) Pd/C, H₂, THF, rt, 24 h; (e) NaH, THF, 0 °C, 1 h; 53% of 28b from 27; (f) for 28a, HCl–EtOH (1 M), reflux, 12 h; for 28b, TFA, CH₂Cl₂, rt, 2 h; (g) imidazole-1-sulfonyl azide, K₂CO₃, CuSO₄·5H₂O, EtOH, rt, 2 h; 58% yield of 29 (from 28b); (h) MsCl, NEt₃, EtOAc, 0 °C, 2 h; 84%; (i) P(OEt)₃,

anhydrous toluene, reflux, 1 h; 77%; (j) $BF_3 \cdot Et_2O$, 3-pentanol, rt, 16 h; 87%; (k) H_2SO_4 -EtOH (3 M), 70 °C, 4 h; then pyridine, Ac₂O, 0 °C, 15 min; 80%; (l) NaN₃, DMF, 100 °C, 2 h; 85%; (m) H₂, Lindlar catalyst, EtOH, rt, 16 h; 85%; (n) TMSBr, CHCl₃, rt, 24 h; 85%.

Conclusion

Even though the syntheses of oseltamivir and tamiphosphor from D-GlcNAc were not as straightforward as shown in our initial plan (Figure 1), we have finally overcome hurdles to complete the target syntheses. The intramolecular HWE reaction was applied to construct the scaffold of polysubstituted cyclohexenes. It was not reliable to introduce phosphonoacetate and diphosphorylmethyl moieties by the substitution reactions of triflate or mesylate compounds (e.g., **15**). The better resolution was to perform Knoevenagel reactions of aldehyde **8** followed by Michael-type reduction with NaBH₄. In the previous routes to oseltamivir and tamiphosphor from D-xylose²² or D-glucose³⁴, extra steps are needed to introduce acetamido group and to invert some chiral centers. We thought that D-GlcNAc might be a better starting material because its absolute configuration is preset to manipulate the required stereochemistry in oseltamivir and tamiphosphor. Unfortunately, our experiments

revealed that the devised direct aziridination of dimesylated compounds (e.g., **18** and **23**) with the adjacent NHAc, NHBoc or NH₂ groups could not be realized as our anticipation for azide-free synthesis. In the long run, we still needed to prepare the dimesylated compounds **12** and **30** with an adjacent azido group for the subsequent aziridination. The problems and resolutions encountered in our study may be learned when one will design new methods for the synthesis of oseltamivir and tamiphosphor bearing the highly functionalized cyclohexene ring.

Experimental

General

All the reagents and solvents were reagent grade and were used without further purification unless otherwise specified. All solvents were anhydrous grade unless indicated otherwise. CH_2Cl_2 was distilled from CaH_2 . All non-aqueous reactions were carried out in oven-dried glassware under a slight positive pressure of argon unless otherwise noted. Reactions were magnetically stirred and monitored by thin-layer chromatography on silica gel using aqueous *p*-anisaldehyde and phosphomolybdic acid as visualizing agents. Silica gel (0.040-0.063 mm particle sizes) and reversed-phase RP-18 (0.040-0.063 mm particle sizes) were used for column chromatography. Flash chromatography was performed on silica gel of $60-200 \ \mu m$ particle size. Molecular sieves were activated under high vacuum at 220 °C over 6 h.

Melting points were recorded in open capillaries and are not corrected. Optical rotations were measured on digital polarimeter; $[\alpha]_D$ values are given in units of $10^{-1} \text{ deg cm}^2 \text{ g}^{-1}$. Nuclear magnetic resonance (NMR) spectra were obtained on 400 MHz spectrometer. Chemical shifts (δ) are given in parts per million (ppm) relative to δ_H 7.24 / δ_C 77.0 (central line of t) for CHCl₃/CDCl₃, δ_H 4.80 for H₂O/D₂O, δ_H 3.31 / δ_C 48.2 for CD₃OD, or δ_H 2.49 / δ_C 39.5 for DMSO-*d*₆. The splitting patterns are reported as s (singlet), d (doublet), t (triplet), q (quartet), m (multiplet), dd (double of doublets) and br (broad). Coupling constants (*J*) are given in Hz. Distortionless enhancement polarization transfer (DEPT) spectra were taken to determine the types of carbon signals. The ESI–MS experiments were conducted on a high-resolution mass spectrometer.

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2-Methyl-(1,2-dideoxy-5,6-*O***-isopropylidene-[2,1-***d***]-2-oxazoline)** (**4**). Compounds **4** was prepared from D-GlcNAc according to the previously reported method.⁴² To a suspension of 2-acetamido-2-deoxy-D-glucopyranose (GlcNAc, 21.0 g, 95 mmol) in anhydrous acetone

(300 mL) was added BF₃·Et₂O (37.8 mL, 285 mmol). The mixture was stirred at reflux for 20

min under an atmosphere of nitrogen, cooled in an ice-bath, and treated with triethylamine

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(140 mL). The mixture was added into a cold solution of sodium carbonate (60 g) in water (400 mL) with stirring. Acetone, triethylamine and some water were removed by rotary evaporation while the temperature of water bath was kept below 40 °C. The residue was extracted with Et₂O (300 mL \times 4). The combined extracts were dried (MgSO₄) and concentrated by rotary evaporation while the temperature of water bath was kept below 40 °C to give compound 4 (13.7 g, 59% yield). $C_{11}H_{17}NO_5$; brownish syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.4$; $[\alpha]^{25}_{D} -28.7$ (c 4.2, EtOAc); IR v_{max} (neat) 3377, 2987, 1666 (C=N), 1383, 1211, 1068, 918 cm⁻¹, ¹H NMR (CDCl₃, 400 MHz) δ 6,11 (1 H, d, J = 4.8 Hz), 4.37 (1 H, d, J = 4.8 Hz), 4.31-4.25 (2 H, m), 4.07 (1 H, dd, J = 8.4, 6.4 Hz), 3.96 (1 H, dd, J = 8.8, 4.8 Hz), 3.68 (1 H, dd, J = 7.6, 2.0 Hz), 1.97 (3 H, s), 1.36 (3H, s), 1.29 (3 H, s); ¹³C NMR (CDCl₃, 100 MHz) & 167.2, 109.4, 107.2, 81.8, 78.2, 74.3, 72.7, 67.3, 26.8, 25.1, 14.1; HRMS (ESI)

calcd for $C_{11}H_{18}NO_5$: 244.1185, found: m/z 244.1185 $[M + H]^+$.

2-Methyl-(1,2-dideoxy-3-O-benzyl-5,6-O-isopropylidene-[2,1-d]-2-oxazoline) (5).

Compound 5 was prepared according to the previously reported method.⁴³ NaH (840 mg, 20.9

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mmol; 60% dispersion in oil) was washed with hexane $(2 \times)$ under an atmosphere of nitrogen, then compound 4 (3.38 g, 13.9 mmol) in anhydrous DMF (30 mL) was added dropwise at 0 °C. After 10 min, BnBr (1.83 mL, 15.3 mmol) was added dropwise into the suspension at 0 °C. The ice-bath was removed, and the mixture was stirred for 2 h at room temperature to give a pale yellow clear solution. MeOH was added to quench excess NaH, and the mixture was concentrated under reduced pressure. The residue was extracted with CH₂Cl₂ and water, dried $(MgSO_4)$, filtered, and concentrated to give compound 5, which was used in the next step without further purification. An analytical sample of 5 (4.22 g, 91%) was obtained by chromatography on a silica gel column (packed in EtOAc/hexane (1:3) containing 10% NEt₃) with elution of EtOAc/hexane (1:1) containing 3% NEt₃. C₁₈H₂₃NO₅; pale yellow syrup; TLC (EtOAc/hexane, 2:1) $R_f = 0.5$, $[\alpha]^{24}_{D} - 32.7$ (c 4.0, EtOAc); IR v_{max} (neat) 2986, 1669 (C=N), 1381, 1210, 1071 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.34–7.26 (5 H, m), 6.10 (1 H, d, J = 5.2 Hz), 4.70 (1 H, d, J = 12.0 Hz), 4.63 (1 H, d, J = 11.6 Hz), 4.50 (1 H, d, J = 4.8 Hz), 4.35 (1 H, dd, J = 12.4, 6.0 Hz), 4.10-4.06 (2 H, m), 4.00 (1 H, dd, J = 8.4, 5.6 Hz), 3.82 (1 H, dd, dd)J = 6.8, 2.4 Hz), 2.00 (3 H, s), 1.39 (3 H, s), 1.35 (3 H, s); ¹³C NMR (CDCl₃, 100 MHz) δ 167.1, 137.8, 128.6 (2 ×), 128.0, 127.9 (2 ×), 109.2, 107. 2, 81.8, 81.7, 75.6, 72.8, 72.3, 67.2, 26.9, 25.5, 14.3; HRMS (ESI) calcd for $C_{18}H_{24}NO_5$: 334.1654, found: m/z 334.1660 [M +

H]⁺.

2-Acetamido-1,3-di-O-benzyl-2-deoxy-5,6-O-isopropylidene-B-D-glucofuranose (6). Oxazolidine 5 (4.22 g, 12.67 mmol) was dissolved in BnOH (16 mL), and a catalytic amount of TFA (56 µL) was added. The mixture was stirred for 12 h at room temperature until disappearance of the starting material based on TLC analysis. The mixture was subjected to silica column chromatography (EtOAc/hexane, 1:3) to remove excess BnOH, and then eluted with EtOAc/hexane (1:1) to give the desired product 6 (4.46 g, 80%). $C_{25}H_{31}NO_6$; pale yellow solid, mp 145.2–146.8 °C; TLC (EtOAc/hexane, 2:1) $R_f = 0.4$; $[\alpha]^{25}_{D} -90.1$ (*c* 4.7, EtOAc); IR v_{max} (neat) 1651, 1548, 1371, 1067 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.38–7.26 (10 H, m), 5.88 (1 H, d, J = 7.2 Hz, NH), 5.04 (1 H, s, anomeric), 4.87–4.81 (2 H, m), 4.62 (1 H, d, J =12.0 Hz), 4.55-4.50 (2 H, m), 4.44-4.37 (2 H, m), 4.12 (1 H, dd, J = 8.4, 5.6 Hz), 4.06 (1 H, dd, J = 8.4, 6.4 Hz), 3.99 (1 H, d, J = 5.2 Hz), 1.97 (3 H, s), 1.47 (3 H, s), 1.38 (3 H, s); ¹³C NMR (CDCl₃, 100 MHz) & 169.9, 138.2, 137.5, 128.5 (2 ×), 128.4 (2 ×), 128.0 (2 ×), 127.8 (2 ×), 127.6 (2 ×), 108.7, 105.9, 82.9, 81.8, 74.5, 71.7, 69.6, 66.7, 60.0, 26.8, 25.4, 23.3; HRMS (ESI) calcd for $C_{25}H_{30}NO_6$: 440.2073, found: m/z 440.2064 $[M - H]^-$.

2-Acetamido-1,3-di-O-benzyl-2-deoxy-β-D-glucofuranose (7). Compound 6 (7.5 g, 17

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mmol) was dissolved in 70% aqueous HOAc (80 mL), and stirred for 12 h at room temperature. After disappearance of the starting material based on TLC analysis, the mixture was added to saturated NaHCO3(aq) cooled in an ice-bath. The mixture was extracted with CH₂Cl₂ and H₂O, dried (MgSO₄), filtered, and concentrated to give diol 7 (6.45 g, 95%), which was used in the next step without further purification. $C_{22}H_{27}NO_6$; pale yellow syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.3$; $[\alpha]_{D}^{25} - 118.4$ (*c* 4.6, EtOAc); IR v_{max} (neat) 3399, 3283, 1651, 1550, 1372, 1044 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.38–7.29 (10 H, m), 6.95 (1 H, d, J = 7.6 Hz, NH), 5.05 (1 H, s, anomeric), 4.92 (1 H, d, J = 11.6 Hz), 4.75 (1 H, d, J = 11.6Hz), 4.64 (1 H, d, J = 7.6 Hz, 2-CH), 4.60 (1 H, d, J = 12.0 Hz), 4.48 (1 H, d, J = 12.0 Hz), 4.34 (1 H, dd, J = 8.8, 6.0 Hz, 4-CH), 4.14–4.08 (2 H, m), 3.83 (1 H, d, J = 11.2 Hz, 6-CH), 3.75 (1 H, d, J = 10.8 Hz, 6'-CH), 3.44 (1 H, d, J = 4.0 Hz, 5-OH), 3.39 (1 H, br s, 6-OH),1.96 (3 H, s); 13 C NMR (CDCl₃, 100 MHz) δ 170.4, 137.5, 137.4, 128.6 (2 ×), 128.4 (2 ×), 128.0, 127.9 (2 ×), 127.8, 127.7 (2 ×), 106.0, 82.8, 80.1, 71.7, 70.7, 69.3, 63.9, 59.3, 22.9; HRMS (ESI) calcd for $C_{22}H_{26}NO_6$: 400.1760, found: m/z 400.1768 [M – H]⁻.

2-Acetamido-5-oxo-1,3-di-O-benzyl-2,5-deoxy-β-D-xylofuranose (8). Diol 7 (6.45 g,

16.1 mmol) was dissolved in acetone (200 mL), then NaIO₄ (5.17 g, 24.1 mmol) in water (40

mL) was added at 0 °C. The mixture was stirred for 3 h at 0 °C to give a white suspension. Acetone was removed by rotary evaporation. The residue was extracted with Et₂O and water, dried (MgSO₄), filtered, and concentrated to give aldehyde 8 (5.73 g, 96%), which was used in the next step without further purification. C₂₁H₂₃NO₅; colorless syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.4$; $[\alpha]_{D}^{25} - 121$ (c 9.6, EtOAc); IR v_{max} (neat) 3281, 1734, 1655, 1547, 1373, 1120 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 9.64 (1 H, s), 7.37–7.27 (10 H, m), 6.20 (1 H, br, NH), 5.20 (1 H, s, anomeric), 4.96 (1 H, d, J = 12.0 Hz), 4.83 (1 H, d, J = 12.0 Hz), 4.65–4.57 $(4 \text{ H}, \text{m}), 4.33 (1 \text{ H}, \text{d}, J = 7.2 \text{ Hz}), 1.95 (3 \text{ H}, \text{s}); {}^{13}\text{C} \text{ NMR} (\text{CDCl}_3, 100 \text{ MHz}) \delta 199.8, 170.1,$ 137.4, 137.1, 128.6 (2 ×), 128.5 (2 ×), 128.0 (2 ×), 127.95, 127.9, 127.8 (2 ×), 106.6, 85.6, 84.6, 72.1, 69.5, 59.8, 23.1; HRMS (ESI) calcd for C₂₁H₂₂NO₅: 368.1498, found: m/z 368.1498 [M – H]⁻.

Ethyl

2-acetamido-1,3-di-*O***-benzyl-2,5,6-trideoxy-6-diethoxyphosphoryl-β-D-xylo-hept-5-ene-f** uranuronate (9). Aldehyde 8 (356 mg, 0.96 mmol) was dissolved in anhydrous THF (20 mL) at 0 °C, and TiCl₄ (1 M in CH₂Cl₂, 1.06 mL) was added dropwise. The mixture was stirred for

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5 min at 0 °C, and a solution of triethyl phosphonoacetate (238 mg, 1.06 mmol) and triethylamine (585 mg, 5.8 mmol) in anhydrous THF (5 mL) was added dropwise. The resulting brownish red suspension was stirred for 1 h at 0 °C, diluted with Et₂O (80 mL), and quenched with 1 M HCl_(aq) (10 mL). The mixture was extracted with Et₂O and 1 M HCl_(aq), dried (MgSO₄), filtered, and concentrated to give pale yellow syrup. Purification by silica gel column chromatography (EtOAc/hexane gradients, 1:1 to 3:1, then CH₂Cl₂/MeOH, 15:1) gave the alkene product 9 as a mixture of Z/E isomers (1:1, 421 mg, 76%). C₂₉H₃₈NO₉P; colorless syrup, TLC (CHCl₃/MeOH, 10:1) $R_f = 0.5$; IR v_{max} (neat) 1724, 1656, 1550, 1453, 1239, 1025 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.67 (0.5 H, dd, J = 46.0, 8.0 Hz, vinvl H of Z-isomer), 7.34–7.19 (10.5 H, m), 6.24 (0.5 H, d, J = 7.6 Hz, NH), 5.99–5.95 (0.5 H, m), 5.90 (0.5 H, d, J = 7.6 Hz, NH), 5.58-5.54 (0.5 H, m), 5.06 (0.5 H, s, anomeric), 5.05 (0.5 H, s, m)anomeric), 4.86–4.76 (2 H, m), 4.61–4.43 (3 H, m), 4.25–4.07 (4 H, m), 4.03–3.85 (3 H, m), 1.95 (1.5 H, s), 1.93 (1.5 H, s), 1.31–1.09 (9 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 170.2/170.0, 164.6 (d, $J^2_{C-P} = 15.3 \text{ Hz})/164.3$ (d, $J^2_{C-P} = 14.5 \text{ Hz}$), 161.1 (d, $J^2_{C-P} = 6.4$ Hz)/159.6 (d, $J^2_{C-P} = 5.9$ Hz), 138.2/137.7, 138.0/137.4, 128.6–127.5 (10 ×), 124.7 (d, $J^1_{C-P} =$ $182.0 \text{ Hz}/124.2 \text{ (d, } J^{1}_{C-P} = 183.3 \text{ Hz}\text{)}, 107.2/106.3, 85.4/84.7, 80.8 \text{ (d, } J^{3}_{C-P} = 18.0 \text{ Hz}\text{)}/79.4$ (d, $J_{C-P}^3 = 4.8$ Hz), 72.2/71.9, 69.3, 63.1–62.9 (2 ×), 61.7/61.6, 59.8/59.7, 23.3/23.2,

16.5–16.3 (2 ×), 14.3/14.2; ³¹P NMR (CDCl₃, 162 MHz) δ 12.70/11.07; HRMS (ESI) calcd for C₂₉H₃₇NO₉P: 574.2206, found: *m/z* 574.2203 [M – H]⁻.

Ethyl (3S,4R,5R)-3-acetamido-4,5-dihydroxycyclohex-1-ene-1-carboxylate (10).

Compound **9** (2.31 g, 4.02 mmol) was treated with Pd/C (300 mg) in EtOH (50 mL) at room temperature for 24 h under an atmosphere of hydrogen. After disappearance of the starting material based on TLC analysis, the mixture was filtered through a pad of Celite. The filtrate was concentrated by rotary evaporation to give the desired lactol (1.55 g) as colorless syrup.

NaH (177 mg, 4.42 mmol; 60% dispersion in oil) was washed with hexane (2 ×) under an atmosphere of nitrogen, and then the above-prepared lactol (1.55 g) in anhydrous THF (40 mL) was added dropwise at 0 °C. The mixture was stirred for 1 h at 0 °C, and quenched with NH₄Cl_(aq). THF and H₂O were removed by rotary evaporation. The residue was purified by silica gel column chromatography (CH₂Cl₂/MeOH, 15:1 to 10:1) to give the product **10** (603 mg, 62%). C₁₁H₁₇NO₅; white solid, mp 183.6–184.3 °C; TLC (CHCl₃/MeOH, 5:1) $R_f = 0.4$; $[\alpha]^{21}_{\text{D}}$ +58.0 (*c* 2.2, MeOH); IR ν_{max} (KBr) 3478, 3391, 3302, 2977, 2925, 1709, 1634, 1549, 1376, 1329, 1278, 1231 cm⁻¹; ¹H NMR (CD₃OD, 400 MHz) δ 6.56 (1 H, s), 4.50 (1 H, br s), 4.20 (2 H, br d, *J* = 6.4 Hz), 3.77 (1 H, br s), 3.52 (1 H, br s), 2.79 (1 H, br d, *J* = 17.2 Hz),

2.22 (1 H, br s), 2.02 (3 H, s), 1.29 (3 H, br s); ¹³C NMR (CD₃OD, 100 MHz) δ 173.4, 167.5, 138.4, 130.1, 75.3, 70.7, 61.9, 54.0, 32.9, 22.7, 14.5; HRMS (ESI) calcd for C₁₁H₁₆NO₅: 242.1028, found: *m/z* 242.1030 [M – H]⁻.

Ethyl (3S,4R,5R)-3-azido-4,5-dihydroxycyclohex-1-ene-1-carboxylate (11). Compound **10** (210 mg, 0.87 mmol) was dissolved in EtOH (99.5%, 6.7 mL), and 12 M HCl (0.7 mL) was added. The mixture was stirred at reflux for 12 h under an atmosphere of nitrogen. After disappearance of the starting material based on TLC analysis, the mixture was concentrated by rotary evaporation to give an amine product (174 mg).

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A mixture of the above-prepared amine product (174 mg), CuSO₄·5H₂O (22 mg, 0.09 mmol) and K₂CO₃ (360 mg, 2.61 mmol) in EtOH (4 mL) was treated with imidazole-1-sulfonyl azide (300 mg, 1.74 mmol) in EtOH (1 mL). The mixture was stirred for 2 h at room temperature. After disappearance of the amine starting material based on TLC analysis, the mixture was neutralized with NH₄Cl_(aq), and concentrated by rotary evaporation. The residue was extracted with CH₂Cl₂ and H₂O, dried (MgSO₄), filtered, and concentrated to give an azide product **11** (160 mg, 81% yield from acetamide **10**), which was used in the next step without further purification. C₉H₁₃N₃O₄; pale yellow syrup, TLC (EtOAc/hexane, 1:1) R_f

= 0.3; $[\alpha]^{19}{}_{D}$ +6.4 (*c* 2.2, EtOAc); IR v_{max} (neat) 3415, 2100 (N₃), 1714, 1654, 1248, 1098, 1067 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.59 (1 H, t, *J* = 2.4 Hz), 4.18 (2 H, q, *J* = 7.2 Hz), 4.09–4.06 (1 H, m), 3.79–3.73 (1 H, m), 3.57 (1 H, m), 2.87 (1 H, dd, *J* = 18.0, 5.2 Hz), 2.27–2.18 (1 H, m), 1.26 (3 H, t, *J* = 7.2 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 165.9, 134.1, 130.8, 75.9, 69.7, 63.7, 61.5, 32.3, 14.3; HRMS (ESI) calcd for C₁₈H₂₇N₆O₈: 455.1890, found: *m/z* 455.1886 [2M + H]⁺.

Ethyl (3*S*,4*R*,5*R*)-3-azido-4,5-di(methanesulfonyloxy)cyclohex-1-ene-1-carboxylate (12).^{28,47} Diol 11 (59 mg, 0.26 mmol) and methanesulfonyl chloride (89 mg, 0.78 mmol) were dissolved in anhydrous EtOAc (5 mL) at 0 °C. NEt₃ (108 μ L, 0.78 mmol) was added dropwise at 0 °C. The mixture was stirred for 2 h at 0 °C. H₂O was added to quench the excess methanesulfonyl chloride. The mixture was extracted with EtOAc and 1 M HCl_(aq). The organic layer was washed with saturated NaHCO_{3(aq)}, dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (EtOAc/hexane gradients, 1:2 to 1:1) to give the dimesylated product **12** (85 mg, 85 %). C₁₁H₁₇N₃O₈S₂; colorless syrup; TLC (EtOAc/hexane, 1:1) *R_f* = 0.4; ¹H NMR (CDCl₃, 400 MHz) δ 6.70 (1 H, s), 4.88–4.82 (1 H, m), 4.74–4.70 (1 H, m), 4.32–4.30 (1 H, m), 4.20 (2 H, q, *J* = 7.2 Hz), 3.17 (3 H, s),

3.14–3.07 (1 H, m), 3.11 (3 H, s), 2.67–2.59 (1 H, m), 1.27 (3 H, t, J = 7.2 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 164.3, 132.1, 130.5, 79.2, 74.0, 61.9, 61.3, 39.6, 39.2, 31.3, 14.3; HRMS (ESI) calcd for C₁₁H₁₇N₃O₈NaS₂: 406.0355, found: *m/z* 406.0359 [M + Na]⁺.

2-Acetamido-1-O-benzyl-2-deoxy-β-D-glucofuranose (13). Oxazolidine 4 (100 mg, 0.41 mmol) was dissolved in BnOH (3 mL), and a catalytic amount of TFA (50 µL) was added. The mixture was stirred for 24 h at room temperature until disappearance of the starting material based on TLC analysis. The mixture was subjected to silica column chromatography (EtOAc/hexane, 1:3) to remove excess BnOH, followed by elution with CH₂Cl₂/MeOH (10:1) to give the desired product **13** (83 mg, 65%). $C_{15}H_{21}NO_6$; TLC (CH₂Cl₂/MeOH, 10:1) $R_f = 0.3$; ¹H NMR (CD₃OD, 400 MHz) δ 7.36–7.24 (5 H, m), 4.96 (1 H, s, anomeric), 4.73 (1 H, d, J = 12.0 Hz, 4.53 (1 H, d, J = 12.0 Hz), 4.23-4.21 (2 H, m), 4.11-4.07 (1 H, m), 4.03-3.98 (1 H, m)m), 3.83 (1 H, dd, J = 11.2, 3.2 Hz), 3.65 (1 H, dd, J = 11.2, 5.6 Hz), 1.95 (3 H, s); ¹³C NMR (CD₃OD, 100 MHz) δ 173.0, 138.9, 129.3 (2 ×), 129.0 (2 ×), 128.7, 107.3, 82.6, 76.2, 71.9, 70.7, 65.2, 64.3, 22.6; HRMS (ESI) calcd for $C_{15}H_{20}NO_6$: 310.1291, found: m/z 310.1295 $[M - H]^{-}$.

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2-Acetamido-1-O-benzyl-2-deoxy-β-D-xylofuranose (14). Compound 13 (100 mg, 0.32

mmol) was dissolved in EtOH (4 mL), and NaIO₄ (110 mg, 0.48 mmol) in water (2 mL) was added at 0 °C. The mixture was stirred for 3 h at 0 °C to give a white suspension, then NaBH₄ (27 mg, 0.48 mmol) was added. After stirring for 12 h at room temperature, the mixture was concentrated by rotary evaporation. The residue was extracted with CH₂Cl₂ and water. The organic phase was dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (CH₂Cl₂/MeOH, 15:1) to give product 14 (54 mg, 60%). C₁₄H₁₉NO₅; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.3$; ¹H NMR (CDCl₃, 400 MHz) δ 7.36–7.27 (5 H, m), 5.91 (1 H, br s, NH), 4.99 (1 H, s, anomeric), 4.77 (1 H, d, J = 11.6 Hz), 4.54 (1 H, d, J = 12.0 Hz), 4.33-4.28 (3 H, m), 4.16-4.14 (1 H, m), 3.91-3.87 (1 H, m), 3.83-3.80 (1 H, m), 2.81 (1 H, br s, OH), 1.98 (3 H, s); ¹³C NMR (CDCl₃, 100 MHz) δ 171.1, 136.7, 128.7 (2 ×), 128.3, 128.2 (2 ×), 105.2, 81.8, 76.8, 70.2, 63.6, 62.5, 23.4; HRMS (ESI) calcd for $C_{14}H_{18}NO_5$: 280.1185, found: m/z 280.1188 [M – H]⁻.

2-Acetamido-1-*O*-benzyl-2-deoxy-5-methanesulfonyl-β-D-xylofuranose (15).

Compound 14 (53 mg, 0.19 mmol) and methanesulfonyl chloride (26 mg, 0.23 mmol) were dissolved in anhydrous CH_2Cl_2 (5 mL) at 0 °C. NEt₃ (78 μ L, 0.57 mmol) was added dropwise

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at 0 °C, and the mixture was stirred for 2 h at room temperature. After disappearance of the starting material based on TLC analysis, H₂O was added to guench the excess methanesulforyl chloride. The mixture was diluted with CH₂Cl₂ (15 mL), and extracted with CH_2Cl_2 and 1 M $HCl_{(aq)}$. The organic phase was washed with saturated NaHCO_{3(aq)}, dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography $(CH_2Cl_2/MeOH, 25:1)$ to give the mono-mesylated product 15 (56 mg, 82%). $C_{15}H_{21}NO_7S$; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.4$; ¹H NMR (CDCl₃, 400 MHz) δ 7.38–7.28 (5 H, m), 5.61 (1 H, d, J = 5.2 Hz, NH), 5.04 (1 H, s), 4.82 (1 H, d, J = 11.6 Hz), 4.56 (1 H, d, J = 11.6 Hz),4.53–4.40 (3 H, m), 4.34–4.31 (1 H, m), 4.27–4.24 (1 H, m), 3.66 (1 H, d, J = 8.0 Hz), 3.04 (3 H, s), 1.99 (3 H, s); ¹³C NMR (CD₃OD, 100 MHz) δ 173.1, 138.8, 129.3 (2 ×), 129.0 (2 ×), 128.7, 107.3, 81.2, 76.2, 71.7, 70.7, 64.5, 37.5, 22.7; HRMS (ESI) calcd for C₁₅H₂₀NO₇S: 358.0960, found: *m*/*z* 358.0967 [M – H]⁻.

2-Acetamido-1,3-di-*O*-benzyl-2-deoxy- β -D-xylofuranose (16). Diol 7 (733 mg, 1.83 mmol) was dissolved in EtOH (10 mL), and NaIO₄ (600 mg, 2.8 mmol) in water (5 mL) was added at 0 °C. The mixture was stirred for 3 h at 0 °C to give a white suspension, then NaBH₄ (110 mg, 2.8 mmol) was added. The mixture was stirred for 12 h at room temperature, and

concentrated by rotary evaporation. The residue was extracted with CH₂Cl₂ and water, dried

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(MgSO₄), filtered, and concentrated to give white solids of **16** (quantitative yield), which were used in the next step without further purification. An analytical sample of **16** (640 mg, 94%) was obtained by silica gel column chromatography (CH₂Cl₂/MeOH, 20:1). C₂₁H₂₅NO₅; white solid, mp 147.5–148.1 °C; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.4$; $[\alpha]^{23}_{D}$ –149.5 (*c* 3.4, CHCl₃); IR ν_{max} (neat) 3276, 1650, 1560, 1374, 1139, 1057 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.37–7.28 (10 H, m), 5.93 (1 H, d, *J* = 7.2 Hz, NH), 5.04 (1 H, s, anomeric), 4.87 (1 H, d, *J* = 12.0 Hz), 4.83 (1 H, d, *J* = 12.0 Hz), 4.60 (1 H, d, *J* = 12.0 Hz), 4.55–4.52 (2 H, m), 4.36 (1 H, dd, *J* = 11.2, 5.2 Hz), 4.11 (1 H, dd, *J* = 6.4, 1.6 Hz), 3.93–3.82 (2 H, m), 2.59 (1 H, t, *J* = 6.0 Hz, OH), 1.96 (3 H, s); ¹³C NMR (CDCl₃, 100 MHz) δ 169.9, 137.8, 137.5, 128.63 (2 ×), 128.6 (2 ×), 128.1 (2 ×), 128.02, 128.0 (2 ×), 127.9, 105.4, 83.3, 81.4, 72.1, 69.4, 62.4, 60.4,

2-Acetamido-1,3-di-*O***-benzyl-2-deoxy-5-methanesulfonyl-β-D-xylofuranose** (17). Alcohol 16 (64 mg, 0.17 mmol) and methanesulfonyl chloride (30 mg, 0.26 mmol) were dissolved in anhydrous CH_2Cl_2 (5 mL) at 0 °C. NEt₃ (36 μL, 0.26 mmol) was added dropwise at 0 °C, and the mixture was stirred for 2 h at room temperature. After disappearance of the

23.3; HRMS (ESI) calcd for $C_{21}H_{24}NO_5$: 370.1654, found: m/z 370.1645 [M – H]⁻.

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starting material based on TLC analysis, H₂O was added to quench the excess methanesulfonyl chloride. The mixture was diluted with CH₂Cl₂ (15 mL), and extracted with CH_2Cl_2 and 1 M $HCl_{(aq)}$. The organic phase was washed with saturated NaHCO_{3(aq)}, dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (EtOAc/hexane, 2:1) to give the mesylated product 17 (60 mg, 78%). C₂₂H₂₇NO₇S; white solid, mp 140.2–140.9 °C; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.5$; $[\alpha]^{22}_{D} - 87.8$ (*c* 1.0, EtOAc); IR v_{max} (neat) 1653, 1554, 1454, 1352, 1175, 1056, 958 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.33-7.25 (10 H, m), 5.84 (1 H, d, J = 7.6 Hz, NH), 5.03 (1 H, s, anomeric), 4.84-4.78 (2 H, m), 4.55-4.51 (4 H, m), 4.43-4.42 (2 H, m), 4.07 (1 H, dd, J = 6.4, 0.8 Hz), 2.89 (3 H, s), 1.95 (3 H, s); ¹³C NMR (CDCl₃, 100 MHz) δ 170.0, 137.7, 137.4, 128.62 (2 ×), 128.6 (2 ×), 128.1 (2 ×), 128.0, 127.94, 127.9 (2 ×), 106.0, 82.4, 79.4, 72.1, 70.5, 69.5, 60.0, 37.4, 23.3; HRMS (ESI) calcd for $C_{22}H_{26}NO_7S$: 448.1430, found: m/z 448.1426 [M – H]⁻.

Ethyl

(3*S*,4*R*,5*R*)-3-acetamido-4,5-di(methylsulfonyloxy)cyclohex-1-ene-1-carboxylate (18). Diol 10 (12 mg, 0.05 mmol) in anhydrous pyridine (2 mL) at 0 $^{\circ}$ C was added methanesulfonyl chloride (12 μ L, 0.15 mmol). The mixture was stirred for 2 h at 0 $^{\circ}$ C, diluted with CH₂Cl₂ (20

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mL), and washed with 1 M HCl_(aq) (2 × 10 mL). The organic phase was dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (EtOAc/hexane gradients, 1:1 to 3:1) to give the dimesylated product **18** (15 mg, 75%). C₁₃H₂₁NO₉S₂; white solid, mp 64.3–65.2 °C; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.5$; $[\alpha]^{20}_{D} + 24.6$ (*c* 1.1, EtOAc); IR v_{max} (neat) 1714, 1661, 1540, 1354, 1253, 1174 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.70 (1 H, s), 5.93 (1 H, d, J = 7.6 Hz, NH), 4.99 (1 H, dd, J = 13.6, 7.6 Hz), 4.86–4.79 (2 H, m), 4.21 (2 H, q, J = 7.2 Hz), 3.15 (3 H, s), 3.11–3.05 (1 H, m), 3.09 (3 H, s), 2.74–2.68 (1 H, m), 2.02 (3 H, s), 1.29 (3 H, t, J = 7.2 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 170.8, 165.0, 135.4, 128.3, 77.6, 75.1, 61.7, 50.1, 39.2, 39.0, 29.8, 23.3, 14.4; HRMS (ESI) calcd for C₁₃H₂₀NO₉S₂: 398.0580, found: *m/z* 398.0584 [M – H]⁻.

Ethyl

2-(N-acetyl-*tert***-butoxycarbonylamino)-1,3-di-***O***-benzyl-2,5,6-trideoxy-6-diethoxyphosph oryl-β-D-xylo-hept-5-ene-furanuronate (20).** Compound **9** (4.6 g) prepared from aldehyde **8** (2.9 g, 7.8 mmol), was treated with a solution of Boc₂O (5.3 g, 24.3 mmol) and DMAP (200 mg, 1.6 mmol) in anhydrous THF (100 mL). The mixture was heated at reflux for 3 h, and then concentrated by rotary evaporation. The residue was extracted with CH₂Cl₂ and 1 M

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 $HCl_{(aq)}$. The organic phase was dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (EtOAc/hexane gradients, 1:2 to 1:1) to give the *E*-isomer (3.0 g) of compound **20** and the *Z*-isomer (0.3 g). The overall yield of **20** was 63% (from aldehyde **8**).

E-isomer: C₃₄H₄₆NO₁₁P; pale yellow syrup; TLC (EtOAc/hexane, 1:1) $R_f = 0.2$; $[\alpha]^{24}_{\rm D} -78.2$ (*c* 1.1, EtOAc); IR $\nu_{\rm max}$ (neat) 1737, 1693, 1370, 1253, 1222, 1149, 1024 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.35–7.22 (11 H, m), 5.61–5.57 (1 H, m), 5.21/5.20 (1 H, s, anomeric), 5.11 (1 H, t, *J* = 4.4 Hz), 4.86 (1 H, d, *J* = 12.0 Hz), 4.57–4.50 (3 H, m), 4.39 (1 H, d, *J* = 12.0 Hz), 4.30–4.22 (2 H, m), 4.13–4.02 (4 H, m), 2.39 (3 H, s), 1.49 (9 H, s), 1.32–1.24 (9 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 173.1, 164.4 (d, $J^2_{\rm C-P}$ = 14.6 Hz), 156.5 (d, $J^2_{\rm C-P}$ = 5.8 Hz), 152.6, 137.84, 137.8, 128.5 (2 ×), 128.4 (2 ×), 128.0 (2 ×), 127.84, 127.8, 127.75 (2 ×), 125.8 (d, $J^1_{\rm C-P}$ = 181.2 Hz), 104.5, 84.7, 82.2, 78.7 (d, $J^3_{\rm C-P}$ = 18.0 Hz), 72.0, 70.6, 67.4, 62.9–62.8 (2 ×), 61.6, 28.1 (3 ×), 27.2, 16.5–16.4 (2 ×), 14.2; ³¹P NMR (CDCl₃, 162 MHz) δ 12.72; HRMS (ESI) calcd for C₃₄H₄₆NO₁₁NaP: 698.2706, found: *m/z* 698.2702 [M + Na]⁺.

Z-isomer: C₃₄H₄₆NO₁₁P; pale yellow syrup; TLC (EtOAc/hexane, 1:1) $R_f = 0.3$; $[\alpha]_{D}^{23} - 47.7$ (*c* 2.8, EtOAc); IR v_{max} (neat) 1737, 1454, 1369, 1244, 1149, 1024 cm⁻¹; ¹H

NMR (CDCl₃, 400 MHz) δ 7.78 (1 H, dd, J = 45.2, 8.4 Hz), 7.32–7.24 (10 H, m), 6.10–6.06 (1 H, m), 5.24 (1 H, t, J = 4.8 Hz), 5.21/5.20 (1 H, s, anomeric), 4.84 (1 H, d, J = 12.4 Hz), 4.61–4.57 (1 H, m), 4.55–4.51 (2 H, m), 4.3 (2 H, q, J = 14.4, 7.2 Hz), 4.21–4.05 (5 H, m), 2.38 (3 H, s), 1.46 (9 H, s), 1.34 (3 H, t, J = 6.8 Hz), 1.29 (3 H, t, J = 6.8 Hz), 1.23 (3 H, t, J = 6.8 Hz), 1.23 (3 H, t, J = 6.8 Hz), 1.29 (3 H, t, J = 6.8 Hz), 1.23 (3 H, t, J = 6.8 Hz), 1.23 (3 H, t, J = 6.8 Hz), 1.25, 138.0, 137.9, 128.4 (2 ×), 128.4 (2 ×), 127.7 (4 ×), 127.7 (2 ×), 125.5 (d, $J^{1}_{C-P} = 183.3$ Hz), 104.8, 84.6, 82.4, 77.6 (d, $J^{3}_{C-P} = 4.4$ Hz), 72.0, 70.3, 67.0, 62.7–62.6 (2 ×), 61.6, 28.0 (3 ×), 27.2, 16.5–16.3 (2 ×), 14.2; ³¹P NMR (CDCl₃, 162 MHz) δ 11.26; HRMS (ESI) calcd for C₃₄H₄₆NO₁₁NaP: 698.2706, found: *m/z* 698.2702 [M + Na]⁺.

Ethyl

2-(*tert***-butoxycarbonylamino)-1,3-di-***O***-benzyl-2,5,6-trideoxy-6-diethoxyphosphoryl-β-Dxylo-heptofuranuronate (21). Compound 20 (163 mg, 0.24 mmol;** *Z/E* **mixture, 1:10) was dissolved in EtOH/THF (4 mL/4 mL), and NaBH₄ (55 mg, 1.45 mmol) in H₂O was added. The mixture was stirred for 3 h at room temperature, added saturated NH₄Cl_(aq), and then concentrated by rotary evaporation. The residue was extracted with CH₂Cl₂ and H₂O. The organic phase was dried (MgSO₄), filtered, and concentrated to give a crude product 21** (140
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mg, 92%), which was used in the next step without further purification. $C_{32}H_{46}NO_{10}P$; colorless syrup, TLC (EtOAc/hexane, 1:1) $R_f = 0.3$; IR v_{max} (neat) 1730, 1710, 1529, 1366, 1246, 1167, 1047, 1025 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 7.37–7.28 (10 H, m), 4.94 (1 H, s, anomeric), 4.81 (2 H, d, J = 12.0 Hz), 4.62–4.47 (3 H, m), 4.36–4.01 (8 H, m), 3.92 (1 H, dd, J = 14.0, 5.6 Hz), 3.36 (0.6 H, ddd, J = 23.2, 10.8, 4.0 Hz), 3.16 (0.4 H, dt, J = 22.4, 7.2 Hz), 2.52–2.23 (2 H, m), 1.46 (9 H, s), 1.30–1.24 (9 H, m); ¹³C NMR (CDCl₃, 100 MHz) 切 169.4–169.3 (1 ×), 155.0, 138.2/138.1, 137.8/137.76, 128.4 (2 ×), 128.42 (2 ×), 128.0 (2 ×), 127.9 (2 ×), 127.7, 127.66, 105.7/105.6, 82.4/82.2, 80.2, 80.0 (d, $J^{2}_{C-P} = 13.1 \text{ Hz})/78.9$ (d, $J^{3}_{C-P} = 13.9 \text{ Hz}$, 71.6/71.5, 69.3/69.2, 63.0–62.7 (2 ×), 61.6/61.5, 61.3/61.0, 43.0 (d, $J^{1}_{C-P} =$ 130.4 Hz/42.5 (d, $J^{1}_{C-P} = 130.9 \text{ Hz}$), 28.5 (3 ×), 28.3 (d, $J^{2}_{C-P} = 3.7 \text{ Hz}$), 16.5/16.4 (2 ×), 14.3/14.2; ³¹P NMR (CDCl₃, 162 MHz) δ 22.89/22.47; HRMS (ESI) calcd for $C_{32}H_{46}NO_{10}NaP$: 658.2757, found: m/z 658.2764 [M + Na]⁺.

Ethyl

(3*S*,4*R*,5*R*)-3-(*tert*-butoxycarbonylamino)-4,5-dihydroxycyclohex-1-enecarboxylate (22). Compound 21 (300 mg, 0.47 mmol) was treated with Pd/C (100 mg) in EtOH (15 mL) at room temperature for 24 h under an atmosphere of hydrogen. After disappearance of the

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starting material based on TLC analysis, the mixture was filtered through a pad of Celite. The filtrate was concentrated by rotary evaporation to give the desired lactol (200 mg) as colorless syrup.

NaH (10 mg, 0.26 mmol; 60% dispersion in oil) was washed with hexane (2 ×) under an atmosphere of nitrogen, and then the above-prepared lactol (97 mg, 0.21 mmol) in anhydrous THF (6 mL) was added dropwise at 0 °C. The mixture was stirred for 1 h at 0 °C, quenched with NH₄Cl_(aq), and concentrated by rotary evaporation. The residue was purified by silica gel column chromatography (CH₂Cl₂/MeOH, 30:1 to 20:1) to give the product **22** (35 mg, 55% from lactol). C₁₄H₂₃NO₆; TLC (CHCl₃/MeOH, 10:1) R_f = 0.3; IR v_{max} (neat) 3363, 2979, 1713, 1521, 1367, 1244, 1167 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.56 (1 H, s), 4.88 (1 H, br s), 4.28 (1 H, br s), 4.18 (2 H, q, *J* = 7.2 Hz), 3.84–3.77 (1 H, m), 3.48 (1 H, t, *J* = 8.8 Hz), 2.87 (1 H, dd, *J* = 17.6, 4.4 Hz), 2.25–2.17 (1 H, m), 1.44 (9 H, s), 1.27 (3 H, t, *J* = 7.2 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 166.0, 157.2, 136.0, 130.7, 81.1, 77.4, 70.4, 61.3, 54.6, 31.4, 28.5 (3 ×), 14.4; HRMS (ESI) calcd for C₁₄H₂₂NO₆; 300.1447, found: *m*/*z* 300.1448 [M – H]⁻.

Ethyl (3*S*,4*R*,5*R*)-3-(*tert*-butoxycarbonylamino)-4,5-di(methylsulfonyloxy)cyclohex-1-enecarboxylate (23). Diol 22 (94 mg, 0.31 mmol) and methanesulfonyl chloride (214

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mg, 1.87 mmol) were dissolved in anhydrous CH_2Cl_2 (6 mL) at 0 °C, and triethylamine (260
$\mu L,1.87$ mmol) was added. The mixture was stirred for 2 h at 0 $^{o}C.$ H_2O (0.5 mL) was added
to quench the excess methanesulfonyl chloride. The mixture was extracted with $\mathrm{CH}_2\mathrm{Cl}_2$ and 1
M HCl _(aq) . The organic layer was washed with saturated NaHCO _{3(aq)} , dried (MgSO ₄), filtered,
concentrated, and purified by silica gel column chromatography (EtOAc/hexane gradients, 1:2
to 1:1) to give the dimesylated product 23 (100 mg, 71%). $C_{16}H_{27}NO_{10}S_2$; white solid, mp
162.6–163.6 °C; TLC (CHCl ₃ /MeOH, 10:1) $R_f = 0.5$; $[\alpha]^{24}_{D}$ +29.9 (<i>c</i> 2.0, EtOAc); IR v_{max}
(neat) 1712, 1517, 1356, 1247, 1174 cm ⁻¹ ; ¹ H NMR (CDCl ₃ , 400 MHz) δ 6.68 (1 H, s), 4.98
(1 H, d, <i>J</i> = 8.8 Hz), 4.95–4.90 (1 H, m), 4.83 (1 H, m), 4.52 (1 H, br), 4.20 (2 H, q, <i>J</i> = 7.2
Hz), 3.15–3.10 (1 H, m), 3.12 (3 H, s), 3.10 (3 H, s), 2.69–2.63 (1 H, m), 1.43 (9 H, s), 1.28 (3
H, t, <i>J</i> = 7.2 Hz); ¹³ C NMR (CDCl ₃ , 100 MHz) δ 164.9, 155.2, 136.3, 128.2, 81.1, 78.8, 75.2,
61.7, 51.8, 39.2, 39.16, 30.5, 28.5 (3 ×), 14.4; HRMS (ESI) calcd for $C_{16}H_{27}NO_{10}NaS_2$:
480.0974, found: m/z 480.0983 $[M + Na]^+$.

Ethyl

(3aS,7R,7aS)-7-(methylsulfonyloxy)-2-oxo-2,3,3a,6,7,7a-hexahydrobenzo[d]oxazole-5-car boxylate (24). Compound 23 (4 mg, 0.009 mmol) was dissolved in CH₂Cl₂ (1 mL), and TFA

(0.5 mL) was added. The mixture was stirred for 2 h at room temperature. After disappearance of the starting material based on TLC analysis, the mixture was concentrated by rotary evaporation to give an amine product.

The above-prepared compound and excess NaHCO₃ (15 mg, 0.18 mmol) were dissolved in EtOH/H₂O (1.5 mL/0.5 mL). The mixture was stirred for 18 h at room temperature, added saturated NH₄Cl_(aq), and concentrated by rotary evaporation. The residue was extracted with EtOAc and H₂O. The organic phase was dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (EtOAc/hexane, 4:1) to give product **24** (2 mg, 73%). C₁₁H₁₅NO₇S; TLC (EtOAc/hexane, 3:1) R_f = 0.2; ¹H NMR (CDCl₃, 400 MHz) δ 6.73 (1 H, s), 5.40 (1 H, s, NH), 5.03–4.99 (2 H, m), 4.49–4.47 (1 H, m), 4.23 (2 H, q, *J* = 7.2 Hz), 3.12 (3 H, s), 2.85–2.83 (2 H, m), 1.30 (3 H, t, *J* = 7.2 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 165.1, 157.7, 132.2, 130.2, 74.5, 73.7, 61.9, 51.1, 39.2, 25.8, 14.4; HRMS (ESI) calcd for C₁₁H₁₄NO₇S: 304.0491, found: *m/z* 304.0493 [M – H]⁻.

2-Acetamido-1,3-di-*O***-benzyl-2,5,6-trideoxy-6,6-bis(diethoxyphosphoryl)**-β**-***D***-xylo-he x-5-ene-furanose (25).** Aldehyde **8** (4.0 g, 11.0 mmol) was dissolved in anhydrous THF (100 mL) at 0 °C, and TiCl₄ (1 M in CH₂Cl₂, 12.2 mL) was added dropwise. The mixture was

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stirred for 5 min at 0 °C, and a solution of tetraethyl methylenediphosphonate (3.5 g, 12.2
mmol) and triethylamine (6.7 g, 66.3 mmol) in anhydrous THF (20 mL) was added dropwise.
The resulting brownish red suspension was stirred for 1 h at 0 $^{\circ}$ C, diluted with Et ₂ O (400 mL),
and quenched with 1 M $\mathrm{HCl}_{(aq)}$ (50 mL). The mixture was extracted with $\mathrm{Et}_2\mathrm{O}$ and 1 M
$\mathrm{HCl}_{(aq)}$. The organic phase was dried (MgSO ₄), filtered, and concentrated to give product 25
(6.2 g). $C_{30}H_{43}NO_{10}P_2$; pale yellow syrup; TLC (CHCl ₃ /MeOH, 10:1) $R_f = 0.5$; ¹ H NMR
(CDCl ₃ , 400 MHz) δ 7.54 (1 H, ddd, <i>J</i> = 49.6, 28.0, 8.0 Hz), 7.39–7.21 (10 H, m), 6.37 (1 H,
d, J = 7.6 Hz, NH), 5.92–5.88 (1 H, m), 5.12 (1 H, s, anomeric), 4.89–4.84 (2 H, m), 4.66 (1
H, d, <i>J</i> = 7.6 Hz), 4.56 (1 H, d, <i>J</i> = 12.0 Hz), 4.47 (1 H, d, <i>J</i> = 11.6 Hz), 4.28 (1 H, d, <i>J</i> = 6.0
Hz), 4.22–3.87 (8 H, m), 1.97 (3 H, s), 1.34 (3 H, t, <i>J</i> = 7.2 Hz), 1.28 (3 H, t, <i>J</i> = 7.2 Hz), 1.17
(3 H, t, $J = 7.2$ Hz), 1.11 (3 H, t, $J = 7.2$ Hz); ¹³ C NMR (CDCl ₃ , 100 MHz) δ 170.1, 165.5,
138.0, 137.5, 128.5 (2 ×), 128.2 (2 ×), 127.9 (2 ×), 127.7 (2 ×), 127.5 (2 ×), 122.2 (dd, $J^{1}_{C-P} =$
165.1, 164.0 Hz), 106.9, 85.6, 80.7–80.4 (1 ×), 72.0, 69.3, 62.9–62.6 (4 ×), 59.5, 23.2,
16.5–16.2 (4 ×); ³¹ P NMR (CDCl ₃ , 162 MHz) δ 13.89 (d, J^2_{P-P} = 49.7 Hz), 11.73 (d, J^2_{P-P} =
49.7 Hz); HRMS (ESI) calcd for $C_{30}H_{42}NO_{10}P_2$: 638.2284, found: <i>m</i> / <i>z</i> 638.2278 [M – H] [–] .

2-(N-Acetyl-tert-butoxycarbonylamino)-1,3-di-O-benzyl-2,5,6-trideoxy-6,6-bis(dietho

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xyphosphoryl)- β -D-xylo-hex-5-ene-furanose (26). To the above-prepared condensation product 25 (6.2 g) was added a solution of Boc₂O (4.6 g, 20.9 mmol) and DMAP (170 mg, 1.4 mmol) in anhydrous THF (100 mL). The mixture was heated at reflux for 3 h, and then THF was removed by rotary evaporation. The residue was extracted with CH₂Cl₂ and 1 M HCl_(aq). The organic phase was dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (EtOAc/hexane gradients, 1:1 to 3:1) to give the product 26 (2.6 g, 32% from aldehyde 8). $C_{35}H_{51}NO_{12}P_{2}$; pale yellow syrup; TLC (CHCl₃/MeOH, 10:1) $R_f =$ 0.4; $\left[\alpha\right]^{24}$ –49.0 (c 2.0, EtOAc); IR v_{max} (neat) 2981, 1739, 1696, 1604, 1370, 1247, 1150, 1024 cm^{-1} ; ¹H NMR (CDCl₃, 400 MHz) δ 7.62 (1 H, ddd, J = 48.4, 27.6, 8.4 Hz), 7.31–7.22 (10 H, m), 5.93-5.90 (1 H, m), 5.23-5.19 (2 H, m), 4.82 (1 H, d, J = 12.0 Hz), 4.58-4.51 (3 H, d)m), 4.42 (1 H, d, J = 11.6 Hz), 4.20–4.08 (4 H, m), 4.07–3.97 (3 H, m), 3.95–3.93 (1 H, m), 2.38 (3 H, s), 1.45 (9 H, s), 1.35–1.18 (12 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 172.8, 163.4, 152.5, 137.8, 137.75, 128.4 (2 ×), 128.3 (2 ×), 127.9 (2 ×), 127.7 (2 ×), 127.68 (2 ×), 123.3 (dd, $J^{1}_{C-P} = 165.7, 163.5 \text{ Hz}$), 104.8, 84.6, 82.7, 78.6–78.4 (1 ×), 71.9, 70.3, 67.1, 62.8–62.5 $(4 \times)$, 27.9 $(3 \times)$, 27.1, 16.4–16.3 $(4 \times)$; ³¹P NMR (CDCl₃, 162 MHz) δ 14.13 (d, $J^2_{P-P} = 51.2$ Hz). 11.66 (d, $J^2_{P-P} = 51.2$ Hz); HRMS (ESI) calcd for $C_{35}H_{52}NO_{12}P_2$: 740.2965, found: m/z $740.2963 [M + H]^+$.

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2-(Tert-butoxycarbonylamino)-1,3-di-O-benzyl-2,5,6-trideoxy-6,6-bis(diethoxyphosp horvl)-B-D-xvlo-hexofuranose (27). Compound 26 (2.6 g. 3.56 mmol) was dissolved in EtOH (30 mL), and NaBH₄ (807 mg, 21.35 mmol) in H₂O (10 mL) was added at 0 °C. The mixture was stirred for 12 h at room temperature, added saturated NH₄Cl_(aq), and then concentrated by rotary evaporation. The residue was extracted with CH_2Cl_2 and H_2O . The organic phase was dried (MgSO₄), filtered, and concentrated to give a crude product 27 (2.4 g, quantitative yield), which was used in the next step without further purification. $C_{33}H_{51}NO_{11}P_2$; colorless syrup; TLC (EtOAc/hexane, 6:1) $R_f = 0.2$; $[\alpha]^{22}D_{-60.1}$ (c 3.5, EtOAc); IR v_{max} (neat) 2979, 1707, 1531, 1454, 1391, 1365, 1246, 1166 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) & 7.34–7.22 (10 H, m), 4.93 (1 H, s), 4.83–4.77 (3 H, m), 4.73–4.68 (1 H, m), 4.53 (1 H, d, J = 12.0 Hz), 4.47 (1 H, d, J = 12.0 Hz), 4.28 (1 H, d, J = 6.4 Hz), 4.11–4.04 (8 H, m), 3.92 (1 H, d, J = 4.8 Hz), 2.77-2.62 (1 H, m), 2.48-2.33 (1 H, m), 2.31-2.15 (1 H, m)m), 1.43 (9 H, s), 1.27–1.21 (12 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 154.9, 138.1, 137.8, 128.2 (3 ×), 128.21 (2 ×), 128.0, 127.7 (2 ×), 127.5, 127.4, 105.5, 82.0, 79.9, 79.1, 71.3, 68.9, $62.7-62.4 (4 \times), 60.8, 33.4 (t, J^{1}_{C-P} = 132.3 \text{ Hz}), 28.4 (3 \times), 26.9, 16.4-16.3 (4 \times); {}^{31}P \text{ NMR}$ (CDCl₃, 162 MHz) & 23.51/23.29; HRMS (ESI) calcd for C₃₃H₅₀NO₁₁P₂: 698.2859, found:

m/*z* 698.2845 [M – H][–].

Diethyl (*3S*,*4R*,*5R*)-*3*-(*tert*-butoxycarbonylamino)-*4*,*5*-dihydroxycyclohex-1-ene-1phosphonate (28b). Compound 27 (832 mg, 1.19 mmol) was treated with Pd/C (120 mg) in THF (20 mL) at room temperature for 24 h under an atmosphere of hydrogen. After disappearance of the starting material based on TLC analysis, the mixture was filtered through a pad of Celite. The filtrate was concentrated by rotary evaporation to give the desired lactol (615 mg) as colorless syrup.

NaH (54 mg, 1.36 mmol; 60% dispersion in oil) was washed with hexane (2 ×) under an atmosphere of nitrogen, and then the above-prepared lactol (615 mg) in anhydrous THF (20 mL) was added dropwise at 0 °C. The mixture was stirred for 1 h at 0 °C, and quenched with NH₄Cl_(aq). The mixture was concentrated by rotary evaporation. The residue was purified by silica gel column chromatography (CH₂Cl₂/MeOH, 20:1 to 15:1) to give the product **28b** (230 mg, 53%). C₁₅H₂₈NO₇P; colorless foam; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.3$; [α]²⁵_D +61.5 (*c* 2.0, EtOAc); IR ν_{max} (neat) 3365, 2980, 1697, 1522, 1393, 1367, 1226, 1165, 1052, 1020 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.36 (1 H, d, *J* = 21.2 Hz), 5.44 (1 H, d, *J* = 6.0 Hz, NH), 4.49 (1 H, br s, OH), 4.18 (1 H, br s), 4.07–3.97 (4 H, m), 3.80–3.74 (1 H, m), 3.47 (1 H, t, *J* = 8.8

Hz), 2.65–2.58 (2 H, m, mixed with OH), 2.18–2.11 (1 H, m), 1.40 (9 H, s), 1.27 (6 H, t, J = 6.8 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 156.8, 141.1, 127.4 (d, $J^{1}_{C-P} = 182.7$ Hz), 80.5, 75.7, 70.0 (d, $J^{3}_{C-P} = 14.8$ Hz), 62.5–62.4 (2 ×), 54.8 (d, $J^{3}_{C-P} = 22.0$ Hz), 31.8 (d, $J^{2}_{C-P} = 7.5$ Hz), 28.5 (3 ×), 16.5 (2 ×, d, $J^{3}_{C-P} = 6.1$ Hz); ³¹P NMR (CDCl₃, 162 MHz) δ 17.25; HRMS (ESI) calcd for C₁₅H₂₉NO₇P: 366.1682, found: *m/z* 366.1678 [M + H]⁺.

Diethyl (3S,4R,5R)-3-azido-4,5-dihydroxycyclohex-1-ene-1-phosphonate (29). Compound **28b** (140 mg, 0.38 mmol) was dissolved in CH₂Cl₂ (4 mL), and TFA (2 mL) was added. The mixture was stirred for 2 h at room temperature. After disappearance of the starting material based on TLC analysis, the mixture was concentrated by rotary evaporation to give an amine product.

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A mixture of the above-prepared amine product, $CuSO_4 \cdot 5H_2O$ (10 mg, 0.04 mmol) and K_2CO_3 (159 mg, 1.15 mmol) in EtOH (5 mL) was treated with imidazole-1-sulfonyl azide (132 mg, 0.77 mmol) in EtOH (1 mL). The mixture was stirred for 2 h at room temperature. After disappearance of the amine compound based on TLC analysis, the mixture was neutralized with $NH_4Cl_{(aq)}$. EtOH was removed by rotary evaporation. The residue was extracted with CH_2Cl_2 and H_2O . The organic phase was dried (MgSO₄), filtered, and

concentrated to give a crude product, which was purified by silica gel column

chromatography (CH₂Cl₂/MeOH gradients, 20:1 to 15:1) to give azide 29 (65 mg, 58% from

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28b). C₁₀H₁₈N₃O₅P; pale yellow syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.3$; $[\alpha]^{26}_{D} +38.7$ (*c* 1.7, EtOAc); IR ν_{max} (neat) 3369, 2984, 2098 (N₃), 1441, 1225, 1051, 1017 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.32 (1 H, d, J = 21.2 Hz), 4.52 (1 H, s, OH), 4.15 (1 H, s), 4.09–4.02 (4 H, m), 3.77–3.71 (1 H, m), 3.56 (1 H, t, J = 8.8 Hz), 2.72–2.64 (1 H, m), 2.45 (1 H, br s, OH), 2.20–2.12 (1 H, m), 1.30 (6 H, t, J = 6.8 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 138.0 (d, $J^2_{C-P} = 9.1$ Hz), 129.0 (d, $J^1_{C-P} = 182.5$ Hz), 75.9 (d, $J^4_{C-P} = 2.5$ Hz), 69.7 (d, $J^3_{C-P} = 14.9$ Hz), 64.2 (d, $J^3_{C-P} = 22.8$ Hz), 62.9–62.8 (2 ×), 32.4 (d, $J^2_{C-P} = 8.7$ Hz), 16.5 (2 ×, d, $J^3_{C-P} = 6.1$ Hz); ³¹P NMR (CDCl₃, 162 MHz) δ 16.24; HRMS (ESI) calcd for C₁₀H₁₉N₃O₅P: 292.1062, found: m/z 292.1058 [M + H]⁺.

Diethyl (3S,4R,5R)-3-azido-4,5-di(methanesulfonyloxy)cyclohex-1-ene-1-phosphonate (**30).** Diol **29** (50 mg, 0.17 mmol) and methanesulfonyl chloride (60 mg, 0.52 mmol) were dissolved in anhydrous EtOAc (5 mL) at 0 °C. NEt₃ (72 μ L, 0.52 mmol) was added dropwise at 0 °C. The mixture was stirred for 2 h at 0 °C. H₂O was added to quench excess methanesulfonyl chloride. The mixture was extracted with EtOAc and 1 M HCl. The organic

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layer was washed with saturated NaHCO_{3(aq)}, dried (MgSO₄), filtered, concentrated, and purified by silica gel column chromatography (EtOAc/hexane gradients, 1:1 to 3:1) to give the dimesylated product **30** (65 mg, 84%). C₁₂H₂₂N₃O₉PS₂; colorless syrup; TLC (EtOAc/hexane, 3:1) $R_f = 0.3$; $[\alpha]^{25}_{D}$ +66.3 (*c* 1.2, EtOAc); IR ν_{max} (neat) 2924, 2104 (N₃), 1356, 1245, 1175, 1017 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.51 (1 H, dt, *J* = 20.0, 2.4 Hz), 4.89–4.83 (1 H, m), 4.74–4.70 (1 H, m), 4.27–4.24 (1 H, m), 4.13–4.06 (4 H, m), 3.18 (3 H, s), 3.12 (3 H, s), 3.05–2.98 (1 H, m), 2.64–2.55 (1 H, m), 1.32 (6 H, t, *J* = 14.0 Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 135.5 (d, $J^2_{C-P} = 9.3$ Hz), 130.0 (d, $J^1_{C-P} = 183.7$ Hz), 79.13 (d, $J^4_{C-P} =$ 2.4 Hz), 73.8 (d, $J^3_{C-P} = 15.5$ Hz), 62.9 (2 ×, d, $J^2_{C-P} = 5.7$ Hz), 61.8 (d, $J^3_{C-P} = 22.3$ Hz), 39.6, 39.2, 31.8 (d, $J^2_{C-P} = 9.2$ Hz), 16.5 (2 ×, d, $J^3_{C-P} = 6.0$ Hz); ³¹P NMR (CDCl₃, 162 MHz) δ 13.66; HRMS (ESI) calcd for C₁₂H₂₃N₃O₉PS₂: 448.0613, found: *m/z* 448.0615 [M + H]⁺.

Diethyl (1*S*,5*R*,6*S*)-7-(diethoxy-phosphoryl)-5-methanesulfonyloxy-7-aza-bicyclo[4.

1.0] hept-2-ene-3-phosphonate (31). Azide **30** (48 mg, 0.11 mmol) was dissolved in anhydrous toluene (10 mL), and triethyl phosphite (20.2 μ L, 0.12 mmol) was added. The mixture was stirred for 0.5 h at room temperature, and then heated at reflux for 1 h. After disappearance of the starting material based on TLC analysis, the mixture was concentrated

by rotary evaporation to give a crude product. The crude product was purified on a silica gel

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column by elution with EtOAc/hexane (4:1) to remove excess P(OEt)₃, followed by elution with CH₂Cl₂/MeOH (30:1 to 20:1) to give the desired product **31** (38 mg, 77%). C₁₅H₂₉NO₉P₂S; colorless syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.4$; $[\alpha]^{25}_{D} +33.7$ (*c* 1.2, EtOAc); IR ν_{max} (neat) 1358, 1252, 1175, 1023 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.80 (1 H, dt, J = 19.6, 4.0 Hz), 5.00–4.95 (1 H, m), 4.17–4.05 (4 H, m), 4.04–3.98 (4 H, m), 3.32–3.27 (1 H, m), 3.17–3.10 (1 H, m), 3.08 (3 H, s), 2.73–2.64 (1 H, m), 2.46–2.37 (1 H, m), 1.32–1.26 (12 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 136.5–136.3 (1 ×), 130.4 (d, $J^{1}_{C-P} =$ 187.2 Hz), 75.8–75.6 (1 ×), 64.3–64.1 (2 ×), 62.5–62.4 (2 ×), 39.7–39.6 (1 ×), 39.2, 35.1 (dd, $J^{3}_{C-P} = 22.6$ Hz, $J^{2}_{C-P} = 5.9$ Hz), 27.4 (d, $J^{2}_{C-P} = 9.1$ Hz), 16.6–16.4 (4 ×); ³¹P NMR (CDCl₃, 162 MHz) δ 15.34, 10.52; HRMS (ESI) calcd for C₁₅H₃₀NO₉P₂S: 462.1117, found: *m*/*z* 462.1117 [M + H]⁺.

Diethyl (3R,4S,5R)-4-(diethoxy-phosphorylamino)-3-(1-ethyl-propoxy)-5-methane sulfonyloxy-cyclohexene-1-phosphonate (32). Compound 31 (31 mg, 0.07 mmol) was dissolved in 3-pentanol (2 mL), and 48% BF₃·Et₂O (27 µL in Et₂O, 0.10 mmol) was added. The mixture was stirred for 16 h at room temperature. After disappearance of the starting

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material based on TLC analysis, the mixture was concentrated by rotary evaporation. The residue was purified by silica gel column chromatography (CH₂Cl₂/MeOH gradients, 50:1 to 30:1) to give the product 32 (32 mg, 87%). $C_{20}H_{41}NO_{10}P_2S$; colorless syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.5$; $[\alpha]_{D}^{25} - 81.5$ (c 1.5, EtOAc); IR v_{max} (neat) 3208, 2979, 1461, 1356, 1236, 1175, 1096, 1024 cm⁻¹, ¹H NMR (CDCl₃, 400 MHz) δ 6.62 (1 H, d, J = 21.2 Hz), 5.07 (1 H, s), 4.11–4.01 (8 H, m), 3.95 (1 H, s), 3.48–3.42 (1 H, m), 3.35 (1 H, quin, J = 5.6Hz), 3.06 (3 H, s), 2.98 (1 H, t, J = 9.2 Hz, NH), 2.63 (2 H, s), 1.58–1.39 (4 H, m), 1.31–1.27 (12 H, m), 0.89–0.84 (6 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 139.5 (d, J^2_{C-P} = 7.1 Hz), 126.8 (d, $J^{1}_{C-P} = 182.9 \text{ Hz}$), 81.6, 78.3 (d, $J^{3}_{C-P} = 11.7 \text{ Hz}$), 73.9 (dd, $J^{3}_{C-P} = 19.8$, 6.4 Hz), $63.1-62.9 (2 \times), 62.4-62.3 (2 \times), 54.0 (d, J^2_{C-P} = 2.0 \text{ Hz}), 38.7, 29.4 (d, J^2_{C-P} = 9.5 \text{ Hz}), 26.4,$ 25.9, 16.5–16.3 (4 ×), 9.8, 9.6; ³¹P NMR (CDCl₃, 162 MHz) δ 16.18, 7.52; HRMS (ESI) calcd for $C_{20}H_{42}NO_{10}P_2S$: 550.2005, found: m/z 550.2007 $[M + H]^+$.

Diethyl (3R,4S,5R)-4-acetamido-3-(1-ethyl-propoxy)-5-methanesulfonyloxycyclohexene-1-phosphonate (33). Compound 32 (3 mg, 0.005 mmol) was dissolved in concentrated H₂SO₄ (0.4 mL) and EtOH (2 mL). The mixture was heated at 70 °C for 4 h. After disappearance of the starting material based on TLC analysis, pyridine (3 mL) and

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Ac₂O (3 mL) were added at 0 °C. The mixture was stirred at 0 °C for 15 min, and then H₂O (3 mL) was added to guench excess Ac₂O. The mixture was extracted with EtOAc and 1 M HCl_(ag). The organic layer was washed with saturated NaHCO_{3(aq)}, dried (MgSO₄), filtered, and concentrated to give a crude product. The crude product was purified on a silica gel column by elution with EtOAc/hexane (6:1) to remove impurity, followed by elution with $CH_2Cl_2/MeOH$ (15:1) to give the desired product **33** (2 mg, 80%). $C_{18}H_{34}NO_8PS$; colorless syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.4$; $[\alpha]^{22}_{D} - 102.5$ (*c* 0.4, EtOAc); IR v_{max} (neat) 1659, 1549, 1354, 1234, 1175, 1094 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz) δ 6.64 (1 H, dd, J = 21.6, 1.6 Hz), 5.85 (1 H, d, J = 8.0 Hz, NH), 5.19 (1 H, m), 4.29 (1 H, ddd, J = 8.4, 8.4, 2.4 Hz), 4.12–4.02 (4 H, m), 4.00–3.98 (1 H, m), 3.34 (1 H, quin, J = 5.6 Hz), 3.02 (3 H, s), 2.74–2.67 (1 H, m), 2.66–2.58 (1 H, m), 2.00 (3 H, s), 1.51–1.47 (4 H, m), 1.33–1.29 (6 H, m), 0.90-0.86 (6 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 170.8, 140.8 (d, $J^2_{C-P} = 7.1$ Hz), 126.0 (d, $J^{1}_{C-P} = 183.4 \text{ Hz}$, 82.5, 78.3 (d, $J^{3}_{C-P} = 12.6 \text{ Hz}$), 73.0 (d, $J^{3}_{C-P} = 19.8 \text{ Hz}$), 62.6–62.3 (2 ×), 51.8 (d, $J^{4}_{C-P} = 2.2$ Hz), 39.0, 30.1 (d, $J^{2}_{C-P} = 9.9$ Hz), 26.5, 26.0, 23.5, 16.6 (2 ×, d, $J^{3}_{C-P} =$ 6.1 Hz), 9.7, 9.6; ³¹P NMR (CDCl₃, 162 MHz) δ 16.26; HRMS (ESI) calcd for C₁₈H₃₅NO₈PS: 456.1821, found: m/z 456.1818 [M + H]⁺.

Diethyl (3R,4S,5S)-5-azido-4-acetamido-3-(1-ethyl-propoxy)-cyclohexene-1-

phosphonate (34).³¹ Compound **33** (2 mg, 0.004 mmol) and NaN₃ (0.6 mg, 0.009 mmol) were dissolved in DMF (0.5 mL). The mixture was stirred at 100 °C for 2 h. After disappearance of the starting material based on TLC analysis, DMF was removed under reduced pressure. The residue was extracted with EtOAc and H₂O. The organic phase was dried (MgSO₄), filtered, and concentrated to give a crude product. The crude product was purified on a silica gel column by elution with EtOAc/hexane (6:1) to remove impurity, followed by elution with CH₂Cl₂/MeOH (25:1) to give the desired product **34** (1.5 mg, 85%). $C_{17}H_{31}N_4O_5P$; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.5$; ¹H NMR (CDCl₃, 400 MHz) δ 6.56 (1 H, d, J = 21.6 Hz), 5.73 (1 H, d, J = 7.2 Hz, NH), 4.52 (1 H, d, J = 8.8 Hz), 4.32 (1 H, td, J = 10.8, 6.0 Hz), 4.12-4.01 (4 H, m), 3.32-3.23 (2 H, m), 2.71-2.63 (1 H, m), 2.18-2.10 (1 H, m), 2.02 (3 H, s), 1.52–1.44 (4 H, m), 1.33–1.29 (6 H, m), 0.89–0.85 (6 H, m): ¹³C NMR $(CDCl_3, 100 \text{ MHz}) \delta 171.3, 141.9 \text{ (d, } J^2_{C-P} = 7.2 \text{ Hz}), 126.5 \text{ (d, } J^1_{C-P} = 181.7 \text{ Hz}), 82.2, 74.0 \text{ Hz}$ (d, $J^{3}_{C-P} = 21.5$ Hz), 62.3 (2 ×, d, $J^{2}_{C-P} = 5.8$ Hz), 58.6, 57.4 (d, $J^{3}_{C-P} = 14.8$ Hz), 31.2 (d, J^{2} $_{C-P} = 9.4$ Hz), 26.5, 25.7, 23.8, 16.6–16.5 (2 ×), 9.8, 9.5; ³¹P NMR (CDCl₃, 162 MHz) δ 16.58; HRMS (ESI) calcd for $C_{17}H_{32}N_4O_5P$: 403.2110, found: m/z 403.2107 $[M + H]^+$.

2-(Tert-butoxycarbonylamino)-1-ethoxy-3-hydroxy-2,5,6-trideoxy-6,6-bis(diethoxyph

(35)

and

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tetraethyl

2-((3aR,5R,6R,6aR)-4-hydroxy-2-oxohexahydrofuro[3,2-*d***]oxazol-5-yl)ethane-1,1-diphos phonate (36). Compound 27 (1.04 g, 1.49 mmol) was treated with Pd/C (180 mg) in EtOH (16 mL) at room temperature for 24 h under an atmosphere of hydrogen. After disappearance of the starting material based on TLC analysis, the mixture was filtered through a pad of Celite. The filtrate was concentrated by rotary evaporation and purified by silica gel column chromatography (CH₂Cl₂/MeOH gradients, 25:1 to 10:1) to give compound 35** (285 mg, 35%) and compound **36** (232 mg, 35%).

osphoryl)-D-xylo-hexofuranose

Compound **35**: C₂₁H₄₃NO₁₁P₂; pale yellow syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.5$; ¹H NMR (CDCl₃, 400 MHz) δ 5.19 (1 H, d, J = 5.2 Hz), 4.99–4.98 (1 H, m), 4.35 (1 H, br s), 4.14–4.09 (10 H, m), 3.90 (1 H, br s), 3.72–3.68 (1 H, m), 3.43–3.39 (1 H, m), 2.58 (1 H, t, J= 24.0 Hz), 2.21–2.17 (2 H, m), 1.39 (9 H, s), 1.29–1.25 (12 H, m), 1.15–1.12 (3 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 156.8, 105.9, 99.5, 80.1, 75.5, 63.6, 63.4–62.7 (4 ×), 62.2, 32.9 (t, $J^{1}_{C-P} = 132.9$ Hz), 28.5 (3 ×), 25.4, 16.5–16.4 (4 ×), 15.2; ³¹P NMR (CDCl₃, 162 MHz) δ 23.88/23.65, 23.43/23.27; HRMS (ESI) calcd for C₂₁H₄₃NO₁₁P₂Na: 570.2204, found: m/z570.2197 [M + Na]⁺. Compound **36**: $C_{15}H_{29}NO_{10}P_2$; pale yellow syrup; TLC (CHCl₃/MeOH, 10:1) $R_f = 0.2$; ¹H NMR (CDCl₃, 400 MHz) δ 6.98 (1 H, br s), 6.09 (1 H, d, J = 4.4 Hz), 4.35–4.32 (1 H, m), 4.22 (1 H, s), 4.14–4.09 (9 H, m), 2.58–2.20 (4 H, m), 1.31–1.29 (12 H, m); ¹³C NMR (CDCl₃, 100 MHz) δ 158.5, 103.3, 79.9, 74.5, 65.0, 63.7–63.2 (4 ×), 32.8 (t, $J^{1}_{C-P} = 133.6$ Hz), 23.8, 16.5 (4 ×); ³¹P NMR (CDCl₃, 162 MHz) δ 23.55/22.98; HRMS (ESI) calcd for $C_{15}H_{30}NO_{10}P_2$: 446.1339, found: *m/z* 446.1330 [M + H]⁺.

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Supplementary data

Supplementary data (¹H, ¹³C, ³¹P NMR spectra) associated with this article can be found, in

the online version.

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Synthesis of Oseltamivir and Tamiphosphor from N-Acetyl-D-glucosamine

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¹H NMR spectrum of compound **4** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound 4 (CDCl₃, 100 MHz)

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¹H NMR spectrum of compound **5** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **5** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **6** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound 6 (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **7** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound 7 (CDCl₃, 100 MHz)



¹H–¹H COSY NMR spectrum of compound **7** (CDCl₃, 400 MHz)



NOESY NMR spectrum of compound 7 (CDCl₃, 400 MHz)



 $^{1}\text{H}-^{13}\text{C}$ HSQC NMR spectrum of compound 7 (CDCl₃, 400 MHz)



 $^{1}\text{H}-^{13}\text{C}$ HMBC NMR spectrum of compound 7 (CDCl₃, 400 MHz)



¹H NMR spectrum of compound 8 (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound 8 (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **9** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **9** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **9** (CDCl₃, 162 MHz)



¹H–¹H COSY NMR spectrum of compound **9** (CDCl₃, 400 MHz)



 $^{1}\text{H}-^{31}\text{P}$ HMBC NMR spectrum of compound 9 (CDCl₃, 400 MHz)



¹H NMR spectrum of compound **10** (CD₃OD, 400 MHz)



¹³C NMR spectrum of compound **10** (CD₃OD, 100 MHz)



¹H NMR spectrum of compound **11** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **11** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **12** (CDCl₃, 400 MHz)


¹³C NMR spectrum of compound **12** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **13** (CD₃OD, 400 MHz)



¹³C NMR spectrum of compound **13** (CD₃OD, 100 MHz)



¹H NMR spectrum of compound **14** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **14** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **15** (CDCl₃, 400 MHz)







¹H NMR spectrum of compound **16** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **16** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **17** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **17** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **18** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **18** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound (*E*)-**20** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound (*E*)-**20** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound (*E*)-**20** (CDCl₃, 162 MHz)



¹H–¹H COSY NMR spectrum of compound (E)-**20** (CDCl₃, 400 MHz)



¹H NMR spectrum of compound (*Z*)-**20** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound (*Z*)-**20** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound (*Z*)-**20** (CDCl₃, 162 MHz)



¹H NMR spectrum of compound **21** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **21** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **21** (CDCl₃, 162 MHz)



¹H NMR spectrum of compound **22** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **22** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **23** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **23** (CDCl₃, 100 MHz)



¹H NMR spectrum of compound **24** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **24** (CDCl₃, 100 MHz)



¹H–¹H COSY NMR spectrum of compound **24** (CDCl₃, 400 MHz)



 $^{1}\text{H}-^{13}\text{C}$ HSQC NMR spectrum of compound **24** (CDCl₃, 400 MHz)



¹H–¹³C HMBC NMR spectrum of compound **24** (CDCl₃, 400 MHz)



¹H NMR spectrum of compound **25** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **25** (CDCl₃, 100 MHz)

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³¹P NMR spectrum of compound **25** (CDCl₃, 162 MHz)



¹H NMR spectrum of compound **26** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **26** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **26** (CDCl₃, 162 MHz)

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¹H NMR spectrum of compound **27** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **27** (CDCl₃, 100 MHz)



 ^{31}P NMR spectrum of compound **27** (CDCl₃, 162 MHz)



¹H NMR spectrum of compound **28b** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **28b** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **28b** (CDCl₃, 162 MHz)



¹H-¹H COSY NMR spectrum of compound **28b** (CDCl₃, 400 MHz)



¹H–¹³C HSQC NMR spectrum of compound **28b** (CDCl₃, 400 MHz)

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¹H NMR spectrum of compound **29** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **29** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **29** (CDCl₃, 162 MHz)



¹H NMR spectrum of compound **30** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **30** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **30** (CDCl₃, 162 MHz)



¹H NMR spectrum of compound **31** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **31** (CDCl₃, 100 MHz)

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³¹P NMR spectrum of compound **31** (CDCl₃, 162 MHz)



¹H–¹H COSY NMR spectrum of compound **31** (CDCl₃, 400 MHz)

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¹H-¹³C HSQC NMR spectrum of compound **31** (CDCl₃, 400 MHz)



¹H NMR spectrum of compound **32** (CDCl₃, 400 MHz)

S43



¹³C NMR spectrum of compound **32** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **32** (CDCl₃, 162 MHz)

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 $^{1}\text{H}-^{1}\text{H}$ COSY NMR spectrum of compound **32** (CDCl₃, 400 MHz)



NOESY NMR spectrum of compound 32 (CDCl₃, 400 MHz)







 $^{1}\text{H}-^{13}\text{C}$ HMBC NMR spectrum of compound **32** (CDCl₃, 400 MHz)



¹H NMR spectrum of compound **33** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **33** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **33** (CDCl₃, 162 MHz)



¹H–¹H COSY NMR spectrum of compound **33** (CDCl₃, 400 MHz)







¹H NMR spectrum of compound **34** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **34** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **34** (CDCl₃, 162 MHz)


 $^{1}\text{H}-^{1}\text{H}$ COSY NMR spectrum of compound **34** (CDCl₃, 400 MHz)



 $^{1}\text{H}-^{13}\text{C}$ HSQC NMR spectrum of compound **34** (CDCl₃, 400 MHz)

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¹H NMR spectrum of compound **35** (CDCl₃, 400 MHz)



¹³C NMR spectrum of compound **35** (CDCl₃, 100 MHz)

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³¹P NMR spectrum of compound **35** (CDCl₃, 162 MHz)

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¹H NMR spectrum of compound **36** (CDCl₃, 400 MHz)

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¹³C NMR spectrum of compound **36** (CDCl₃, 100 MHz)



³¹P NMR spectrum of compound **36** (CDCl₃, 162 MHz)

Synthesis of Oseltamivir and Tamiphosphor from N-Acetyl-D-glucosamine

Graphical Contents



Anti-influenza drugs oseltamivir and tamiphosphor were synthesized from *N*-acetyl-D-glucosamine via intramolecular Horner–Wadsworth–Emmons reaction to construct the highly functionalized cyclohexene ring.