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Title: A High-Detergent-Performance, Cold-Adapted Lipase from *Pseudomonas stutzeri* PS59 Suitable for Detergent Formulation

Author: Xiao-Lu Li Yan Shi Wen-Hui Zhang Yu-Jie Dai  
Hui-Tu Zhang Yue Wang Hai-Kuan Wang Fu-Ping Lu



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1 **A High-Detergent-Performance, Cold-Adapted Lipase from *Pseudomonas stutzeri* PS59 Suitable for**2 **Detergent Formulation**

3 Xiao-Lu Li, Yan Shi, Wen-Hui Zhang, Yu-Jie Dai, Hui-Tu Zhang, Yue Wang, Hai-Kuan Wang<sup>2\*</sup>, Fu-  
4 Ping Lu<sup>1\*</sup>,

5 Key Laboratory of Industrial Fermentation Microbiology, Ministry of Education, College of  
6 Biotechnology, Tianjin University of Science and Technology, Tianjin, People's Republic of China

7 **Abstract**

8 A high-detergent-performance and cold-adapted lipase was purified and characterised from  
9 *Pseudomonas stutzeri* PS59, which was isolated from Daqing oil fields (Heilongjiang, PR China). The  
10 lipase was purified to homogeneity using ammonium sulphate precipitation, dialysis, freeze-drying, ion  
11 exchange chromatography and gel filtration chromatography. The molecular weight of the lipase was  
12 approximately 55 kDa, as measured by SDS-PAGE. The lipase showed optima activity at pH 8.5 and 20  
13 °C. The lipase activity was activated by metal ions, such as Ca<sup>2+</sup> and Mn<sup>2+</sup>, and surfactants, such as  
14 Tween 80, Tween 20, sodium dodecyl benzene sulfonate and urea. Oxidising agents, such as H<sub>2</sub>O<sub>2</sub> and  
15 NaClO, were found to have little effect on the activity of the lipase, and most organic solvents can  
16 enhance the activity of the lipase. The broad substrate specificity and the compatibility of the lipase in the  
17 presence of surfactants, oxidising agents, and other detergent additives clearly indicate its potential  
18 application in the laundry industry. The hydrolysis resolution of (R, S)-ethyl 2-Methylbutyrate by *P.*  
19 *stutzeri* PS59 lipase was carried out with the yield of 31.2% for R-ethyl 2-Methylbutyrate, the  
20 enantiomeric excess of residual substrate (ee<sub>s</sub>) was 85.7%. Thus, the lipase also showed an attractive  
21 potency for application in biocatalysis.

22 Keywords: *Pseudomonas stutzeri*; Lipase; Purification; Washing performance; Detergent.

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<sup>1</sup>, \* Corresponding author; E-mail: [lfp@tust.edu.cn](mailto:lfp@tust.edu.cn)

Tel: ++86 22 6060 1958; fax: 86 22 6060 2298.

<sup>2</sup>, \* Corresponding author; E-mail: [hkwang@aliyun.com](mailto:hkwang@aliyun.com)

Tel: ++86 22 6060 1958; fax: 86 22 6060 2298.

## 1 1. Introduction

2 Microbial lipases are one of the largest groups of industrial enzymes and have applications in a  
3 wide range of industrial and household products, including detergents, leather, silk, food and  
4 pharmaceuticals [23,10]. However, the single largest market for their use is in the detergent industry.  
5 For this reason, increasing numbers of lipases have been exploited by researchers in the detergent  
6 industry. Lipases from *P. alcaligenes* (Lipomax<sup>®</sup>) and *P. mendocina* (Lumafast<sup>®</sup>) are produced as  
7 detergent additives by Genencor [15]. These enzymes have been widely used in the detergent  
8 industry since their introduction in 1913 by Rohm. Various commercial detergent lipases, such as  
9 Lipolase and Polarzyme (Novozymes, Denmark), Lumafast (Genencor, USA), and Lipofast  
10 (Advanced Biochemicals, India) are available in the market [11]. The lipases produced by *Candida*  
11 *cylindracea* and *Aspergillus niger* have been tested to determine their efficiency in an aqueous  
12 solution of lipase with or without surfactants under various conditions for the removal of olive oil  
13 from cotton fabric [7,18]. A novel alkaline lipase from *Burkholderia cepacia* RGP-10, which is used  
14 in detergent formulations, exhibits better stability toward commercial detergents and oxidants [26].  
15 All of these lipases are used in the detergent industry for the removal of fatty residues in laundry.

16 The performance of lipases in detergents depends on various factors, such as the pH of the  
17 detergent, ionic strength, washing temperature, detergent composition, washing procedure, and wash-  
18 water hardness. However, one of the most important factors for the application of detergent enzymes  
19 is the detergency of the enzymes. There is always a need for novel enzymes with novel properties  
20 that can further enhance the washing performance of the currently used enzyme-based detergents;  
21 however, few novel enzymes have been recently exploited based on their detergency.

22 To generate a novel lipase with a high washing performance, Lipolase was modified by  
23 Novozymes using protein engineering, and Lipolase Ultra was achieved by replacing serine 96 in the  
24 active centre of Lipolase with leucine. In washing experiments, the detergency of Lipolase Ultra was  
25 found to be four-fold higher than that of Lipolase under the same washing conditions [30]. Lipases  
26 with cold activity, thermostability, alkaline stability and resistance to metal ions, organic solvent, and  
27 various detergent additives are attractive to researchers and have been isolated for use in detergents  
28 [21,2,14]. However, the washing performance was usually ignored. The *Ralstonia pickettii* lipase  
29 retains high activity in the presence of most detergents but achieves only a 39.5% removal rate of

1 olive oil from cotton fabric in the same washing test [12]. The removal rates of olive oil from cotton  
2 fabric in the presence of lipase from *Cryptococcus* sp. S-2 under its optimum conditions was found to  
3 be only 19.6 and 43.1 % at 20 and 37 °C, respectively [31]. Kamini et al. demonstrated that the oil  
4 removal rate from cotton fabric by the lipase produced by *Aspergillus niger* is approximately 55%  
5 [18]. In this article, the lipase from *Pseudomonas stutzeri* PS59 shows about 75% of removal rate of  
6 olive oil. The lipase shows the maximum activity at 20°C and keeps high stability at a wide range of  
7 pH 4-11. Based on these reports, all novel detergent lipases should be evaluated based on their  
8 washing performances. In addition, even though these novel lipases exhibit good properties, it is  
9 obvious that the lipase with superior washing performance is the most desirable lipase to be included  
10 in the formulation of a detergent.

11 In present study, a number of bacterial strains were isolated, and the washing performances of  
12 their lipases were evaluated. A strain producing a high-washing-performance lipase was isolated and  
13 identified as *Pseudomonas stutzeri*. This lipase from the novel isolated bacterium *P. stutzeri* PS59  
14 was also purified and characterised.

## 15 2. Materials and Methods

### 16 2.1. Materials

17 p-Nitrophenyl palmitate (p-NPP) was obtained from Sigma (St. Louis, OH, USA). The surfactants  
18 Tween<sup>®</sup> 80, Tween<sup>®</sup> 20, Triton<sup>®</sup> X-100, sodium dodecyl sulphate (SDS), sodium dodecyl sodium  
19 sulphate (SDBS) and sodium lauryl sulphate (IPC-SDS) were obtained from Sinopharm Chemical  
20 Reagent Co. Ltd. All other chemicals were of analytical grade.

### 21 2.2. Screening and isolation of high-detergent-performance and cold-adapted lipase producing strains

22 Soil samples were collected from the areas contaminated by crude oil in the Daqing oil fields in PR  
23 China. In the first screen, those microorganisms with high detergent performance were screened using an  
24 enriched medium (1% yeast extract, 0.1% K<sub>2</sub>HPO<sub>4</sub>, 0.2% MgSO<sub>4</sub>•7H<sub>2</sub>O, and 2% olive oil emulsion, pH=  
25 9.0). The flasks were incubated at 30 °C and 180 rpm for 72 h. The cultures were then acclimated by their  
26 successive transfer to a fresh enrichment medium three times. The enriched culture was spread after its  
27 serial dilution on Victoria blue agar plates (0.1% K<sub>2</sub>HPO<sub>4</sub>, 0.3% NaNO<sub>3</sub>, 0.05% MgSO<sub>4</sub>•7H<sub>2</sub>O, 0.001%  
28 FeSO<sub>4</sub>•7H<sub>2</sub>O, 2% olive oil emulsion with 0.2% Victoria blue B, and 1.5% agar, pH= 9.0). The screening

1 plates were incubated at 30 °C for 48 h. The colonies with dark blue zones were isolated and transferred  
2 to slant medium (1% peptone, 0.5% yeast extract, and 1% NaCl, pH= 8.0).

3 In the second screen, those strains identified in the first screen were inoculated into the second  
4 screen medium (4% peptone, 2% sucrose, 0.1% K<sub>2</sub>HPO<sub>4</sub>, 0.05% MgSO<sub>4</sub>•7H<sub>2</sub>O, and 1% olive oil, pH=  
5 8.0). The flasks were incubated at 30 °C and 180 rpm for 36 h in a rotary shaker. The crude lipases were  
6 obtained by centrifugation at 8000 rpm and 4 °C for 15 min. Cloth washing experiments were then  
7 performed using the crude lipases as the detergent. In particular, the high-detergent-performance lipase  
8 producing strains were screened through repeated washing experiments. The strain producing the lipase  
9 with higher detergent performance was selected for further studies.

### 10 2.3. Assay of lipase activity

11 The lipase activity was determined by alkali titration using olive oil as the substrate, as described by  
12 Wang et al. with some modifications [34]. In brief, an assay mixture consisting of 1 ml of olive oil, 3 ml  
13 of 2% polyvinyl alcohol, 5 ml of phosphate buffer (20 mM, pH= 8.5), and 1 ml of suitably diluted culture  
14 broth was incubated at 30 °C and 180 rpm for 15 min. The reaction was terminated by the addition of 15  
15 ml of 95% ethanol, and the amount of liberated fatty acids was titrated with 50 mM NaOH in the presence  
16 of two or three drops of phenolphthalein (0.5%, w/v in ethanol) as the indicator. One unit of lipase  
17 activity was defined as the amount of enzyme required to liberate 1 μmol of free fatty acid per minute  
18 under the experimental conditions.

19 A different lipase assay was performed using spectrophotography, as described previously by Wang  
20 et al. with some modifications [33]. The substrate solution was prepared by dissolving 30 mg of pNPP in  
21 10 ml of isopropanol. The assay mixture consisted of 100 μl of suitably diluted enzyme, 810 μl of buffer,  
22 and 90 μl of the substrate solution. The mixture was incubated at 30 °C for 15 min, and the amount of  
23 liberated *p*-nitrophenol was determined at 410 nm. One unit of enzyme activity was defined as the amount  
24 of enzyme that liberated 1 μmol of *p*-nitrophenol per minute under the assay conditions.

### 25 2.4. Evaluation of enzymes for detergent performance

26 To determine the efficiency of the employed lipases, which were produced from the strains identified  
27 in the first screen, for use as a bio-detergent additive, 10 X 5 cm white cotton fabric cloths were stained  
28 with olive oil and washed in phosphate buffer (pH = 8.0) in the presence of the studied lipases.

1 The cotton cloths were previously degreased in boiling chloroform to ensure that all lipids were  
2 removed from the cotton cloths prior to soiling. Both sides of the cotton cloth were impregnated with 0.5  
3 ml of olive oil in acetone solution (100 mg/ml) and dried for 15 min at room temperature. The stained  
4 cloth pieces were incubated for 1 h at 30 °C on a rotary shaker (180 rpm) in 250 ml Erlenmeyer flasks  
5 containing 100 ml of the washing solution, which consists of phosphate buffer (pH= 8.0) and the crude  
6 lipases (total of 100 U).

7 The weight of the cotton cloths was measured before and after the addition of olive oil. The weight  
8 of the stained cotton cloth was also measured after washing. The efficiency of olive oil removal,  $\omega$ , was  
9 calculated taking into account the weight of the cotton cloths before and after the addition of olive oil and  
10 the weight of the stained cotton cloths after washing and is expressed by the following equation:

$$11 \quad \% \omega = \frac{Wb - Wa}{Wb - Wc} \times 100$$

12 Where  $Wa$  and  $Wb$  represent the weights of the cotton cloth before and after the addition of olive oil,  
13 respectively, and  $Wc$  is the weight of the stained cotton cloth after washing. All of the washing tests were  
14 performed three times, and the standard error was also calculated [31,18,9].

#### 15 2.5. Bacterial strain identification

16 Strain PS59 was identified through 16S ribosomal DNA (rDNA) analysis. The 16S rDNA sequence  
17 of the isolated strain was determined by Shanghai Sunny Biotechnology Co, Ltd. A homology search  
18 using the reference strains registered in DDBJ/EMBL/GenBank was performed using NCBI BLAST.

#### 19 2.6. Enzyme production medium and culture condition

20 *P. stutzeri* strain PS59 was cultured in the seed medium (Luria-Bertani broth medium) containing  
21 (w/v) 1% peptone, 0.5% yeast extract, and 0.5% NaCl (pH= 8.0). A 2% inoculum of the seed medium  
22 was then transferred into the lipase-producing medium (1% peptone, 0.8% sucrose, 0.1% K<sub>2</sub>HPO<sub>4</sub>, 0.05%  
23 MgSO<sub>4</sub>•7H<sub>2</sub>O, 0.02% CaCl<sub>2</sub>, and 1% olive oil, pH= 8.5). The cultivations were performed in 500 ml  
24 Erlenmeyer flasks containing 60 ml of medium on a rotary shaker (180 rpm/min) for 36 h at 30 °C. The  
25 crude lipase was obtained by centrifugation at 8000 rpm and 4 °C for 15 min.

## 1 2.7. Purification of the lipase

2 The cell-free supernatant (800 ml) was precipitated overnight at 60% saturation with  $(\text{NH}_4)_2\text{SO}_4$  at 4  
3 °C, and the pellet was collected after centrifugation. The precipitate was dissolved in 120 ml of phosphate  
4 buffer (pH= 8.0) and dialysed in deionised water for two days. The removal of ammonium sulphate was  
5 monitored with  $\text{BaCl}_2$ . A partially purified lipase powder was obtained by freeze-drying the lipase  
6 solution on a vacuum freeze drier. The partially purified lipase was then subjected to ion exchange  
7 chromatography. Approximately 5 ml of the partially purified enzyme was loaded onto a Hitrap Q HP  
8 column (5 X 5 cm) pre-equilibrated with 20 mM phosphate buffer (pH= 7.0). The fractions were eluted  
9 from the column using a linear NaCl gradient (0-1 M). Fractions of 1 ml each were collected at a flow  
10 rate of 1 ml  $\text{min}^{-1}$ . The active fractions were pooled and concentrated by ultrafiltration. The concentrated  
11 fraction was then chromatographed on a Superdex 200 column pre-equilibrated with 20 mM phosphate  
12 buffer (pH= 8.0) at a flow rate of 0.5 ml  $\text{min}^{-1}$ . The fractions were monitored continuously at 280 nm for  
13 protein and also assayed individually for lipase activity. The active fractions were stored at -20 °C. The  
14 purity of the fractions showing maximum activity were further analysed by electrophoresis.

## 15 2.8 Sodium dodecyl sulphate polyacrylamide gel electrophoresis

16 SDS-PAGE was conducted to determine the purity and molecular weight of the enzymes using 5%  
17 (w/v) stacking and 12% (w/v) separating gels. The samples were prepared by mixing the purified  
18 enzymes (v/v) with distilled water containing 10 mM Tris-HCl (pH 8.0), 2.5% SDS, 10% glycerol, 5%  $\beta$ -  
19 mercaptoethanol and 0.002% bromophenol blue. The samples were heated at 100 °C for 5 min before  
20 electrophoresis. After electrophoresis, the gels were stained with 0.25% Coomassie Brilliant Blue R-250  
21 in 45% ethanol/ 10% acetic acid and destained with 10% ethanol/ 10% acetic acid. The molecular weights  
22 of the purified lipases were estimated using a low-molecular-weight calibration kit as the marker.

## 23 2.9 Effects of pH on the activity and stability of the lipase

24 The optimum pH of the lipase was measured by varying the pH of the assay reaction mixture using  
25 the following buffers (0.1 M): sodium phosphate (pH 6-9) and glycine NaOH (pH 9.0-10.5). The stability  
26 of the lipase was analysed after the lipase was pre-incubated for 20 min, 40 min, and 1 h in the various  
27 buffer solutions (pH 4-11). The residual enzyme activity was then measured under the standard assay  
28 conditions.

1 2.10 Effects of temperature on the lipase activity and stability

2 The optimal temperature of the lipase was evaluated by measuring the lipase activity at different  
3 temperatures (0-50 °C) in 0.1 M phosphate buffer (pH= 8.0). The effect of temperature on the lipase  
4 stability was determined by measuring the residual activity of the lipase after its incubation in 0.1 M  
5 phosphate buffer (pH 8.0) at temperatures ranging from 30 to 80 °C for 15 min, 30 min, and 60 min.

6 2.11 Effect of various metal ions, surfactants, and oxidising agents on the stability of the lipase.

7 The effects of different metal ions ( $Zn^{2+}$ ,  $Cu^{2+}$ ,  $Fe^{2+}$ ,  $Ba^{2+}$ ,  $Mn^{2+}$ ,  $K^+$ ,  $Ca^{2+}$ , and  $Mg^{2+}$ ) and EDTA  
8 were investigated by pre-incubating the lipase with 1 and 10 mM solutions of these ions and EDTA for 4  
9 h at 30 °C, and aliquots were withdrawn at half-hour time intervals and analysed for residual lipase  
10 activity. The enzyme activity was determined as a percentage of the relative activity compared to that of  
11 the control (without metal ions and EDTA), which was considered 100%.

12 To evaluate the stability of the lipase in the presence of additives, the lipase preparation was  
13 incubated in the presence of various surfactants and oxidising agents at a concentration of 1% (v/v) in  
14 assay buffer (0.1 M phosphate buffer, pH= 8.0). Bile salt, sodium deoxycholate, SDS, CTAB, and SDBS  
15 were used at a concentration of 0.1% (w/v), and sodium perborate was used at concentration of 0.1% and  
16 0.5%. The experiment was performed on a rotary shaker (150 rpm) for 4 h to simulate laundry-washing  
17 conditions. Lipase samples were collected at 30 min intervals to analyse the lipase activity by the pNPP  
18 method. The control test was performed under the same conditions without the additives. The residual  
19 activity in each sample was calculated with respect to that of the control, which was considered 100%.

20 2.12 Effect of organic solvents on the lipase activity

21 The effects of organic solvents at a concentration of 15% (v/v) on the activity of the lipase were  
22 investigated. The lipase was mixed with the organic solvents (DMSO, acetone, glycerol, ethanol,  
23 isopropanol, dichloromethane, butyl alcohol, caprylic alcohol, and caproic acid) and incubated at 30 °C  
24 and 150 rpm on a shaker. The residual lipase activity with respect to that of the control, which was  
25 considered as 100%, was measured at appropriate time intervals over a period of 4 h under the optimised  
26 assay conditions.

27 2.13 Analysis of the substrate specificity of the *P. stutzeri* PS59 lipase

1 An assay mixture consisting of 1 ml of liquid ester or 1 g of solid ester, 3 ml of isopropanol, 5 ml of  
2 phosphate buffer (pH= 8.0), and 1 ml of the lipase solution was incubated for 15 min at 30 °C with  
3 stirring at 180 rpm. The reaction was terminated by the addition of 95% ethanol, and the amount of  
4 liberated fatty acids after incubation was determined by titrating with 50 mM NaOH in the presence of  
5 two drops of phenolphthalein solution as the indicator. The control experiment was performed under the  
6 same conditions with the addition of 95% ethanol prior to the reaction. One unit of lipase activity was  
7 defined as the amount of enzyme required to liberate 1  $\mu$ mol of free fatty acid per minute under the  
8 experimental conditions.

#### 9 2.14 Bioresolution of (R, S)-ethyl 2-Methylbutyrate by *P. stutzeri* PS59 lipase

10 The kinetic resolution of (R, S)-ethyl 2-Methylbutyrate was carried out in 10 ml phosphate buffer  
11 (50mM) containing 2 mM (R, S)-ethyl 2-Methylbutyrate catalyzed by 10 mg *P. stutzeri* PS59 lipase at 30  
12 °C with shaking at 180 rpm.

13 The amounts of optical isomers were determined by GC using Agilent- $\beta$ -DEX-120-Chiral  
14 cyclodextrin capillary GC column (30 m  $\times$  0.25 mm  $\times$  0.25  $\mu$ m). The chromatographic conditions  
15 employed were: carrier gas, hydrogen at 60 kPa; the flow rate, 2.0 ml/min split ratio, 1:100; injection  
16 volume, 1 $\mu$ l; injector temperature, 250 °C; detector temperature, 300°C; oven temperature program,  
17 initially at 40 °C and increased at 10 °C/min to 120 °C; total time of analysis, 10 min.

#### 18 2.14 Statistical analysis

19 The experimental results are expressed as the means  $\pm$  standard deviation (S.D.). In this study, all of  
20 the experiments were performed in triplicate, and the samples were analysed in duplicate or triplicate. The  
21 Origin8.0 software (OriginLab, USA) was used for the statistical evaluations.

### 22 3. Results and Discussions

#### 23 3.1 Isolation of high-washing-performance-lipase-producing bacteria

24 The first screen analysed a total of 278 lipase-producing bacterial strains that were isolated from the  
25 soil samples collect for this study. Forty-five of these strains, which produced larger fading rings, were  
26 isolated and subjected to the washing performance test. In the first washing experiment, the lipases of the  
27 tested eight strains showed superior washing performance (Fig. 1a). Of these eight strains, five lipase-

1 producing strains exhibiting high washing performance were used for the repeated washing test (Fig. 1b),  
2 which revealed that strain PS59 secreted an extracellular lipase with high washing performance at low  
3 temperature and high alkaline conditions. Thus, this strain was therefore selected for the subsequent  
4 experiments.

5 Fig. 1.

6 Strain PS59, which produces a high-washing-performance, cold-adapted lipase, was identified as  
7 *Pseudomonas stutzeri* based on an analysis of its 16S rDNA sequences, which revealed 100% homology.

### 8 3.2 Enzyme purification

9 Table 1

10 The lipase from *P. stutzeri* PS59 was purified to homogeneity, and the results are shown in Table 1.  
11 The lipase was precipitated using ammonium sulphate (60% saturated) to yield an active fraction with a  
12 93% yield and a 3.75-fold increase in its specific activity. The precipitate was dissolved in double  
13 distilled H<sub>2</sub>O, and the enzyme solution was dialysed using a MD77 bag to remove the salt. During  
14 dialysis, a yield of 88.7% was achieved with 3.64-fold purification. The lipase solution was freeze-dried  
15 to yield the crude lipase with a loss of approximately 5.0% of the enzyme activity. The crude lipase  
16 powder was used as a starting material for further purification. After ion exchange chromatography (Q-  
17 Sepharose), a specific activity of 330.6 U/mg was obtained with 11.7-fold purification. The purification  
18 using ion exchange chromatography resulted in a peak of the active fraction at 60% NaCl. Further  
19 purification using gel filtration chromatography resulted in two peaks, and the first peak contained the  
20 active fraction with a specific activity of 631 U/mg and 22.45-fold purification. SDS-PAGE analysis of  
21 the first peak obtained through gel filtration chromatography clearly revealed a single protein band  
22 corresponding to a molecular mass of approximately 55 kDa (Fig. 2). The SDS-PAGE analysis indicated  
23 that the first peak exhibited a high purity of the active lipase fraction.

24 Fig. 2

25 The lipases of *Pseudomonas* were mainly classified into three groups [15]. Group □ lipases have a  
26 higher molecular mass (approximately 55 kDa) than the other lipases. Thus, based on the molecular mass  
27 of the lipase investigated in our study, the lipase produced by *P. stutzeri* PS59 is a group □ lipase.

### 1 3.3 Effects of pH on the lipase activity and stability

2 Fig. 3.

3 The lipase characterised herein was found to be functionally active in the pH range of 7.0 to 11.0.  
4 The lipase showed optimal activity at pH 8.5 (100%) and showed approximately 80% residual activity at  
5 pH 9.0 (Fig. 3a). The *P. stutzeri* PS59 lipase was found to be active and stable over a wide pH range of 4  
6 to 11, which indicates its potential applicability in the laundry industry (Fig. 3b). These findings are in  
7 accordance with several earlier reports. For example, the lipase from *Ralstonia pickettii* was stable at high  
8 pH [12], and a novel lipase from the fungus *Talaromyces thermophilus* was stable in a wide pH range of 9  
9 to 11 [2].

### 10 3.4 Effects of temperature on the lipase activity and stability

11 The activity of the lipase was determined at a wide range of temperatures (0-50 °C). The optimum  
12 temperature for lipase activity was determined to be 20 °C. The lipase activity was almost constant  
13 between 20-30 °C and gradually declined at temperatures below 15 °C and beyond 35 °C (Fig. 3c).  
14 Similar cold-active lipases with optimal temperatures ranging from 15 to 30 °C have been identified from  
15 other microbial strains, such as *Yarrowia lipolytica* NCIM 3639 (25 °C), *Acinetobacter* sp. strain no 6 (20  
16 °C), and *Geotrichum* sp. SYBC WU-3 (two cold active lipases, 20 and 15 °C) [35,29,3]. Moreover, a  
17 cold-active lipase of marine Antarctic origin exhibited maximum activity at 20 °C [24]. A lipase from  
18 *Aeromonas* sp. LPB 4 was described to be highly active at 10 °C [20]. In general, fat stains are not easy to  
19 remove at low temperatures using conventional detergents; therefore, it is necessary to identify cold  
20 active lipases that can be used in detergent formulations. The cold active lipases used in detergent  
21 formulations can reduce the energy consumption as well as the wear and tear on textile fibres to maintain  
22 the texture and quality of fabrics [6]. The lipase investigated in this study was also found to be stable at a  
23 broad temperature range (30-60 °C) (Fig. 3d). The activity and stability profile of the lipase was better or  
24 comparable with that of other cold active lipases that have been reported to be compatible with detergent  
25 formulations [17,35].

26 In most developing countries like China and India, cold water was usually adopted for cloth washing.  
27 Therefore, a detergent enzyme, which exhibits high activity at low temperature, will be more practical  
28 than those thermophilic ones. In this article, a high-detergent-performance and cold-adapted lipase was

1 isolated and characterized. The lipase shows high specific activity of 631 U/mg, which is comparable to  
 2 the commercialized Lipase TL ([http://www5.mediagalaxy.co.jp/meito/kaseihin/lipase/data/lip\\_tl.html](http://www5.mediagalaxy.co.jp/meito/kaseihin/lipase/data/lip_tl.html)).  
 3 But, compared with lipase TL, the newly isolated lipase exhibits the optimum activity at lower  
 4 temperature of 20 °C and it shows high stability at a wide pH range from 4 to 11. According to our  
 5 research, the *P. stutzeri* PS59 lipase is more suitable for washing at low temperature than lipase TL.  
 6 These superior properties make the lipase an ideal candidate for application in detergent industry.

7 3.5 Stability of the lipase in the presence of various metal ions, surfactants, and oxidising agents

8 Fig. 4.

9 The compatibility of the *P. stutzeri* PS59 lipase with various concentrations of metal ions,  
 10 surfactants, and oxidising agents was investigated. Of the metal ions tested at concentration of 1 mM and  
 11 10 mM, the *P. stutzeri* PS59 lipase showed high activity and stability in the presence of  $\text{Ca}^{2+}$  and was  
 12 inhibited by EDTA (Fig. 4a and 4b). In the initial phase,  $\text{Ca}^{2+}$  addition activated the lipase (up to 24.1%  
 13 and 19% compared with the control at 1 mM and 10 mM, respectively). It suggests that the enzyme needs  
 14 calcium as a catalytic activator. The activity of most lipases from *Pseudomonas* has been found to be  
 15 enhanced by  $\text{Ca}^{2+}$  [37,1,19,4]. This increase in the activity of the lipase is observed because calcium plays  
 16 a vital role in the construction of a stable catalytic enzyme structure, which is a result of the calcium ions  
 17 binding to the internal structure of the enzyme. At metal ion concentrations of 1 mM and 10 mM, the  
 18 lipase was also slightly activated by  $\text{Zn}^{2+}$ ,  $\text{Mn}^{2+}$  and  $\text{K}^{+}$  during the first half-hour and repressed by  $\text{Cu}^{2+}$ ,  
 19  $\text{Fe}^{2+}$ ,  $\text{Ba}^{2+}$ , and  $\text{Mg}^{2+}$  (Fig. 4a and b). After 30 min of incubation with 1 mM and 10 mM  $\text{Cu}^{2+}$ ,  $\text{Fe}^{2+}$ ,  $\text{Ba}^{2+}$ ,  
 20 and  $\text{Mg}^{2+}$ , the lipase retained approximately 80 and 70% residual activity, respectively. Two hours later,  
 21 the lipase exhibited more than 50% residual activity in the presence of most metal ions (except 10 mM  
 22  $\text{Cu}^{2+}$  and  $\text{Fe}^{2+}$ ). The results shown in Fig. 4a and 4b reveal that  $\text{Ca}^{2+}$ ,  $\text{Zn}^{2+}$ , and  $\text{Mn}^{2+}$  can enhance the  
 23 enzyme activity, whereas  $\text{Cu}^{2+}$ ,  $\text{Fe}^{2+}$ ,  $\text{Ba}^{2+}$ , and  $\text{Mg}^{2+}$  inhibited the enzyme activity.  $\text{K}^{+}$  had little effect on  
 24 the enzyme activity. Most *Pseudomonas* lipases are inhibited by heavy metal ions such as  $\text{Zn}^{2+}$ ,  $\text{Hg}^{2+}$ ,  
 25  $\text{Cu}^{2+}$ ,  $\text{Ni}^{+}$ ,  $\text{Cd}^{+}$ ,  $\text{Fe}^{2+}$ , and  $\text{Co}^{2+}$ , and activated by  $\text{Ca}^{2+}$  and  $\text{Mg}^{2+}$  [28]. An alkaline lipase from the newly  
 26 isolated *Pseudomonas mendocina* PK-12CS was found to be inhibited by  $\text{Hg}^{2+}$ ,  $\text{Fe}^{2+}$ ,  $\text{Zn}^{2+}$  and activated  
 27 by  $\text{Mg}^{2+}$  [16]. The activity of the lipase produced by *Pseudomonas gessardii* was found to be significantly  
 28 enhanced by  $\text{Ca}^{2+}$ , slightly less enhanced by  $\text{Mg}^{2+}$ , and inhibited by other metal ions, such as  $\text{Zn}^{2+}$ ,  $\text{Fe}^{2+}$   
 29 and  $\text{Cu}^{2+}$  [25].

1

Fig. 5.

2       The industrial applications of surfactants and oxidising agents are mainly related to detergents.  
3       These chemicals can destroy the activity of a lipase by changing the lipase's tertiary structure. However,  
4       these additives may preserve lipase activity and stability by inhibiting lipase aggregation. Hence their  
5       addition may enhance lipase activity. As shown in Fig. 5a, the lipase investigated in the present study was  
6       stable in the presence of most ionic and non-ionic surfactants. The lipase activity can be promoted by the  
7       presence of Tween 20, Tween 80, SDBS and urea by 35%, 47%, 27% and 33%, respectively for the first  
8       15 min of incubation, and the lipase retained approximately 80% or more residual activity after longer  
9       incubation period. In addition, the lipolytic activity was inhibited by the presence of SDS, sodium  
10       deoxycholate, bile salt, IPC-SDS, and CTAB, whereas Triton X-100 had little effect on the lipase activity.  
11       It was obvious that the ionic interaction between most ionic surfactants (SDS, IPC-SDS, and CTAB) and  
12       the enzyme plays an important role in the inactivation of globular proteins [27,4]. In contrast, the absence  
13       of nonionic surfactants can reduce the harmful electrostatic interactions to preserve the activity of the  
14       enzyme. The activation and promotion of the enzyme by some nonionic surfactants such as Tween 80 (up  
15       to 126%), was due to the increase in the conformation flexibility of the active site, which is a result of the  
16       formation of hydrogen bond between the surfactant molecules and the enzyme [36]. As previously  
17       reported, Lipolase<sup>®</sup> maintains 68.5%, 52.3%, 31.6% and 26.7% residual activity after one hour of  
18       incubation in the presence of Triton X-100, Tween 80, Tween 20 and SDS [21], respectively, whereas the  
19       *P. stutzeri* PS59 lipase maintained 78.2%, 126%, 80.1%, and 40.8% residual activity, respectively.  
20       Compared with commercial Lipolase<sup>®</sup>, some properties of the *P. stutzeri* PS59 lipase suggest that it can  
21       potentially be applied in the detergent industry. In addition, the choice of surfactants is notably important  
22       in detergent formulations containing lipases. The activity of the lipase produced from indigenous  
23       *Pseudomonas aeruginosa* was found to be strongly inhibited by Tween 80 [9], whereas Tween 80 was  
24       found to significantly promote the activity of the lipase of *P. stutzeri* PS59 in our study.

25       Furthermore, the lipase produced by *P. stutzeri* PS59 was evaluated in the presence of oxidising  
26       agents (Fig. 5b). Stability of lipases in the presence of oxidising agents is an important property of lipases  
27       in detergent formulations and has been achieved through protein engineering or site-directed mutagenesis  
28       [8]. Compared with Lipolase<sup>®</sup> (Novozyme, Denmark), which maintains 82.5% and 46.3% residual  
29       activity after one hour of incubation in the presence of H<sub>2</sub>O<sub>2</sub> and NaClO, respectively, the lipase produced

1 by *P. stutzeri* PS59 retained 77 and 56.6% residual activity. In addition, a low concentration (1%) of  
2 sodium perborate can promote the activity of the lipase during the first 1.5 h of incubation, the activity of  
3 the lipase declined to approximately 80% residual activity after 1.5 h. Moreover, the activity of the lipase  
4 was inhibited by a high concentration (5%) of sodium perborate.

### 5 3.6 Effect of organic solvents on the lipase

6 Fig. 6.

7 The hydrolysis of water-insoluble substrates by lipases must take place at an interface. Mixtures  
8 of water and organic solvents contribute to the bioconversion of water-insoluble substrates by lipases.  
9 Although organic solvents damage the activity of enzymes, the activity of enzymes in mixtures of water  
10 and organic solvents has been reported [5]. In general, enzymes would lose their activity in the presence  
11 of organic solvents at concentrations of 10-20%. The activity and stability of the enzymes in organic  
12 solvents depend not only on the properties and concentration of the organic solvents but also on the nature  
13 of the enzyme [32]. For this reason, the effects of various organic solvents at a concentration of 15% (v/v)  
14 on the lipase from *P. stutzeri* PS59 were determined, and the results are presented in Fig. 6.

15 The *P. stutzeri* PS59 lipase retained more than 100% residual activity (containing 100%) in the  
16 presence of isopropanol, ethanol, butyl alcohol, glycerol, DMSO, and caprylic alcohol during the first half  
17 hour of incubation and retained 139.1%, 126%, and 107.5% relative activity after 1 h of incubation in the  
18 presence of caprylic alcohol, glycerol, and DMSO, respectively (Fig. 6). However, the lipase activity  
19 declined to 69 and 58.2% after one hour of incubation in the presence of ethanol and butyl alcohol.  
20 Isopropanol had no effect on the lipase activity. In addition, the lipase activity suffered some inhibition in  
21 the presence of acetone, dichloromethane and caproic acid. The *P. stutzeri* PS59 lipase maintained high  
22 activity and stability in the presence of caprylic alcohol, glycerol, DMSO, butyl alcohol, ethanol, and  
23 isopropanol. The stability of the lipase in these organic solvents is due to the fact that these solvents play  
24 a key role in stabilising the enzymatic activity in the solution. However, the inhibition of the lipase by  
25 acetone, dichloromethane, and caproic acid may be due to the adsorption of the solvents on the substrate  
26 and the resulting repression of the enzyme's interaction with the substrate [22]. In addition, the residual  
27 activity of the lipase after one hour of incubation in several other organic solvents was listed in table 2.

28 Table 2

### 1 3.7 Substrate specificity of the lipase

2 Fig. 7.

3 In general, an oil stain consists of many different long-chain fatty acid esters. The washing  
4 performance of a lipase depends on the hydrolytic ability of a lipase. The substrate specificity of the  
5 lipase to various esters was detected through alkaline titration. As shown in Fig. 7, the lipase from *P.*  
6 *stutzeri* PS59 can hydrolyse most long-chain fatty acid esters. To study the substrate specificity of the  
7 lipase, the activity for triolein was considered to be 100%. The lipase showed 89.3%, 83.3%, and 78.6%  
8 relative activity for stearin, palmitin, and gallicin, respectively. In addition, the activity of the lipase for  
9 ethyl palmitate, ethyl linoleate, and ethyl oleate was 74.7%, 58.4%, and 53%, respectively. In addition,  
10 the lipase showed 72.6%, 51.6%, 33.1%, 31.0%, and 38.1% relative activity for methyl palmitate, methyl  
11 stearate, methyl oleate, methyl linoleate, and methyl laurate, respectively. Based on these data, we  
12 determined that the lipase can effectively hydrolyse triglycerides and has a broad specificity for other  
13 esters. Furthermore, the lipase can be potentially used for the removal of oil stains, as reflected by the  
14 directly measured washing performance of the lipase.

### 15 3.8 Bioresolution of (R, S)-ethyl 2-Methylbutyrate by *P. stutzeri* PS59 lipase in an aqueous system

16 (R, S)-ethyl 2-Methylbutyrate is one of the typical flavor compounds used in food. The (R, S)-ethyl  
17 2-Methylbutyrate was hydrolyzed by *P. stutzeri* PS59 lipase in an aqueous system, and the *P. stutzeri*  
18 PS59 lipase was found to be selective towards (S)-ethyl 2-methylbutyrate (Fig.8). The time course of  
19 resolution of (R, S)-ethyl 2-Methylbutyrate showed that the 66.4% of substrate was converted, and the  
20 residual substrate, (R)-ethyl 2-methylbutyrate, remained with the yield of 31.2% after 12 h of reaction,  
21 and the enantiomeric excess of (R)-ethyl 2-methylbutyrate reached 85.7%, giving an E-value over 5  
22 (Fig.9), which is higher than other lipases such as lipase (E=3.6) produced from *Candida cylindracea*[13].  
23 Thus the *P. stutzeri* PS59 lipase exhibited a relatively high enantioselectivity for ethyl 2-Methylbutyrate.

24 Fig.8.

25 Fig.9.

## 26 4 Conclusions

1 In conclusions, a high-detergent-performance, cold-adapted extracellular lipase from the *P. stutzeri*  
2 PS59 was purified and identified. The lipase has an optimum temperature and pH of 20 °C and 8.5,  
3 respectively. Moreover, the analysis of the stability of the enzyme in the presence of various metal ions,  
4 surfactants, oxidising agents, and solvents, as well as its broad substrate specificity, demonstrates that the  
5 enzyme exhibits potential as a commercial additive in detergents. And the lipase showed good  
6 enantioselectivity towards (R, S)-ethyl 2-Methylbutyrate. These indicated that the lipase can be a very  
7 attractive enzyme for potential application in biocatalysis. Further research is needed to study the  
8 mechanism of the high-washing performance of the *P. stutzeri* PS59 lipase.

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- 1 Figure captions
- 2 Fig. 1. (a) The washing performance of eight lipases analysed in the second screen of the isolated strains.  
3 (b) Repeated assay of five lipases that exhibited the highest washing performance in the second screen.
- 4 Fig. 2. SDS-PAGE of the purified lipase. Band 1: standard protein markers (Da); Band 2: crude lipase  
5 solution (20 mg/ml); Band 3: the lipase purified by Q-sepharose; Band 4: the lipase purified by Superdex  
6 200.
- 7 Fig. 3. (a) Effect of pH on lipase activity. The lipase activities were evaluated at 20 °C in the pH range of  
8 6.0 to 10.5 using buffers with different pH values. The maximum activity was obtained at pH 8.5  
9 (considered 100%). (b) pH stability of the lipase. The lipase activity is determined after 20 min, 40 min,  
10 and 60 min of incubation at 30 °C in the presence of sodium phosphate buffer (pH 3.0-8.0) and glycine  
11 NaOH buffer (pH 9.0-11). (c) Effect of temperature on the activity of the lipase. The lipase activity was  
12 measured at various temperatures. The activities are shown relative to that measured at 20 °C, which was  
13 considered 100%. (d) Temperature stability of the purified lipase. The lipase activity was measured after  
14 15 min, 30 min, and 60 min of incubation at pH 8.0 at the different temperatures. The activity of the  
15 lipase incubated at 30 °C was considered 100%.
- 16 Fig. 4. Percentage of residual lipolytic activity as a function of time in the presence of (a) 1 mM metal  
17 ions and (b) 10 mM metal ions.
- 18 Fig. 5. Percentage of residual lipolytic activity as a function of time in the presence of (a) various  
19 surfactants and (b) various oxidising agents.
- 20 Fig.6. Percentage of residual lipolytic activity as a function of time in the presence of 15% organic  
21 solvents.
- 22 Fig.7. Substrate specificity of the lipase. The activity of the lipase toward various esters was determined,  
23 and the activity of the lipase for triolein was considered 100%.
- 24 Fig.8. Kinetic resolution of (R, S)-ethyl 2-Methylbutyrate catalyzed by *P. stutzeri* PS59 lipase in an  
25 aqueous system
- 26 Fig.9. Time course of bioresolution of (R, S)-ethyl 2-Methylbutyrate catalyzed by *P. stutzeri* PS59 lipase.

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2 Table 1

3 Summary of the steps used to purify the extracellular lipase produced by *Pseudomonas stutzeri*

Purification step	Enzyme activity (U ml <sup>-1</sup> )	Protein (mg ml <sup>-1</sup> )	Specific activity (U mg <sup>-1</sup> )	Total activity (U)	Yield (%)	Fold purification
Cell-free culture supernatant	43	1.53	28.1	27950	100	1
Ammonium sulphate 60% saturation	216.7	2.05	105.4	26004	93	3.75
Dialysis	173.4	0.59	102.3	24800	88.7	3.64
Freeze drying	-	-	-	23400	83.7	
Purified by Q-sepharose	334	1.01	330.6	16200	57.9	11.77
Purified by Superdex 200	120	0.19	631	12040	43.1	22.45

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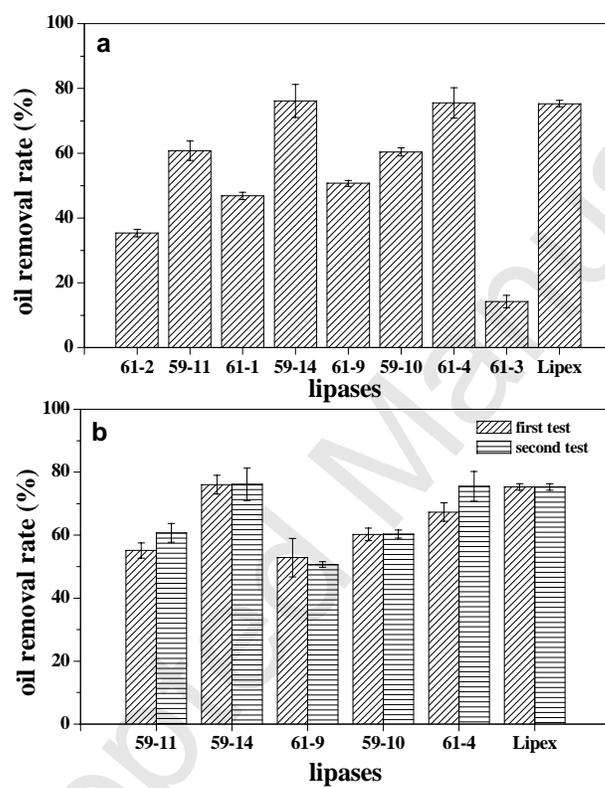
5 Table 2

6 Effect of 15% organic solvents on the activity of the lipase from *P. stutzeri* PS59

Organic solvents	Residual activity (%)	Organic solvents	Residual activity (%)
Methyl benzene	98±3.5	Acetic acid	79±3
Cyclohexane	102±2.5	Isoamylol	109±3.8
Tetrahydrofuran	108±5	Glycol	114±5
n-Hexane	93±8.5	Diacetone	65±3
Ethyl acetate	84±1	Diethyl ether	77±3.6

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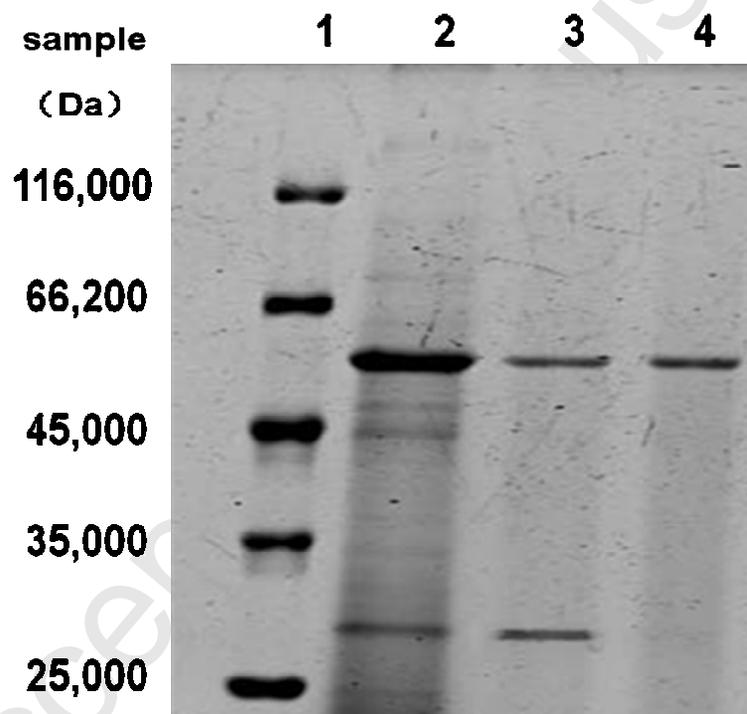
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Fig. 1.

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Fig. 2.

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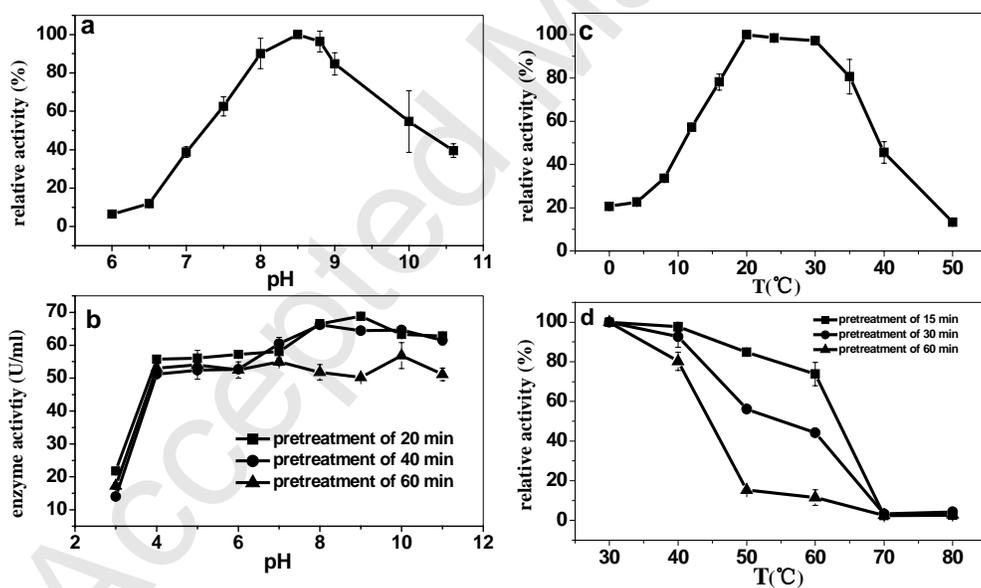
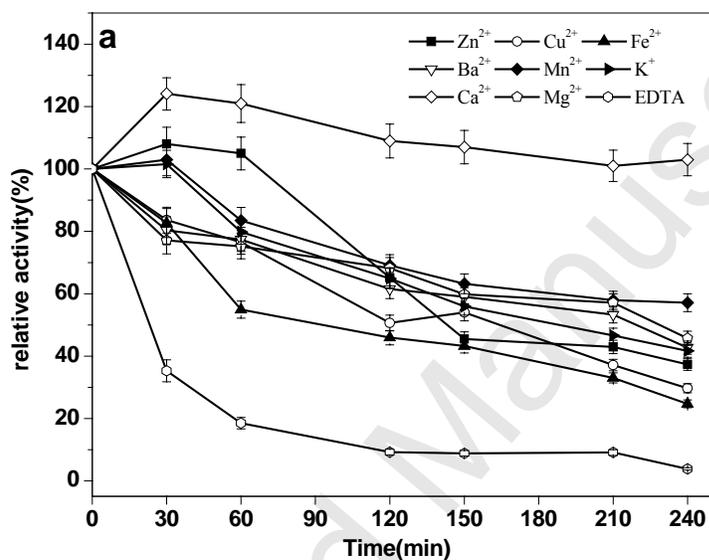
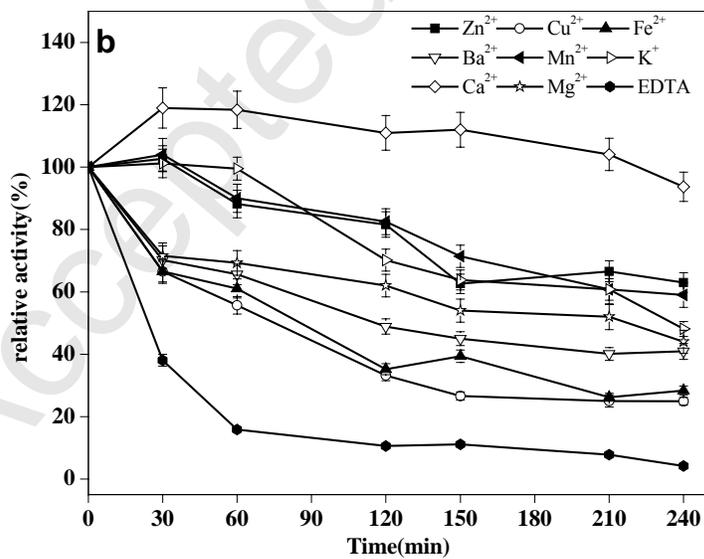


Fig. 3

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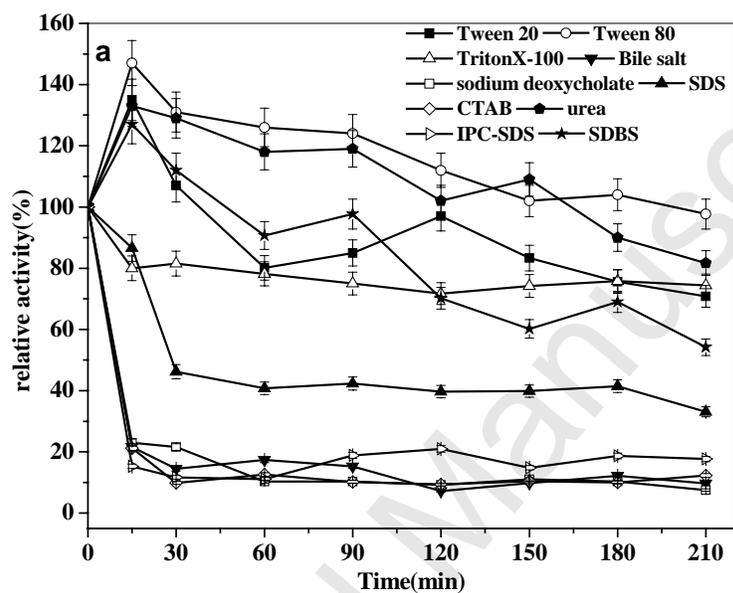
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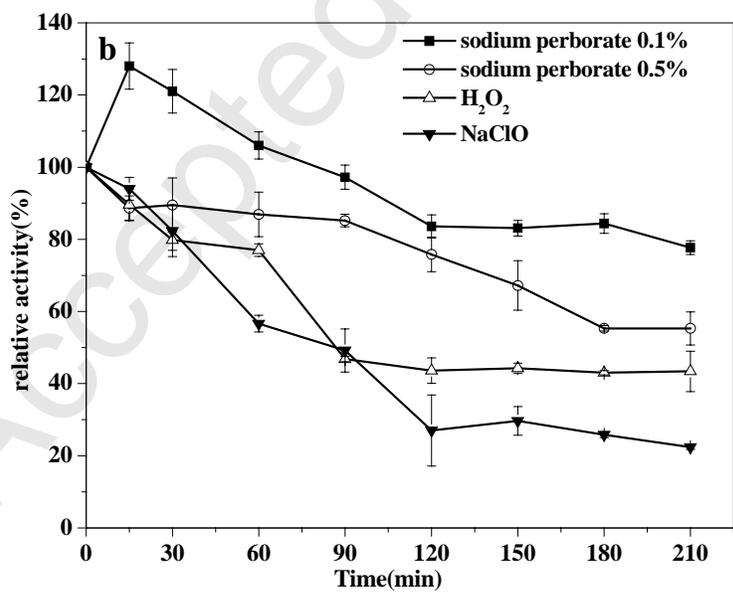
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Fig. 4.

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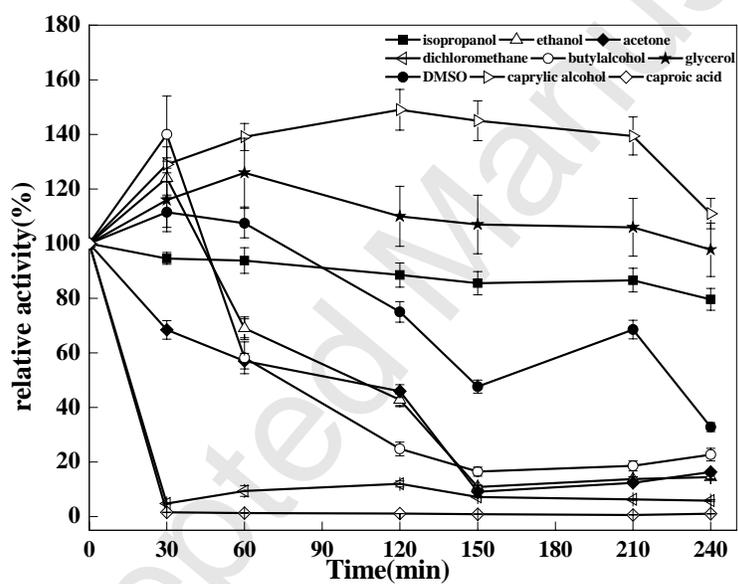
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Fig. 5

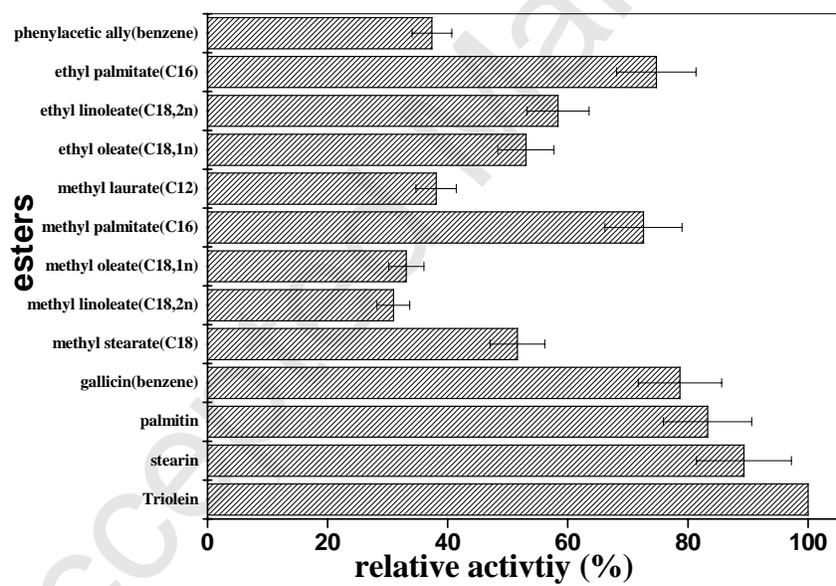
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Fig. 6.

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Fig. 7.

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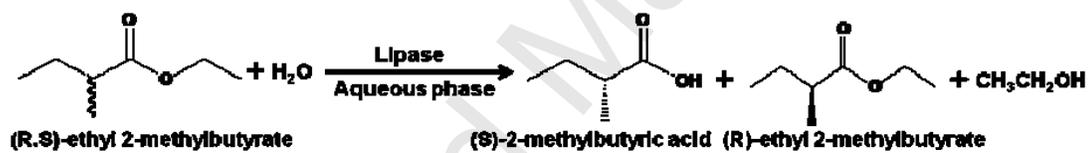


Fig.8.

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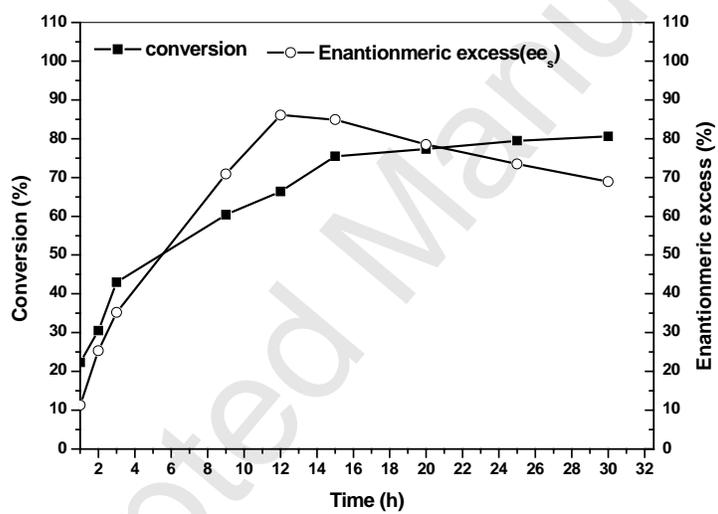
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Fig.9.



1 Highlights

2 a novel method to isolate novel lipase-producing strains for formulation detergent.

3 the lipase produced from *P. stutzeri* PS59 keeps high activity at lower temperature.

4 the better stability of the lipase to metal ions and detergent additives.

5 the lipase showed superior washing performance.

6 the lipase also showed an attractive potency for application in biocatalysis.

7

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Accepted Manuscript