

**Efficient biotransformation of luteolin to isoorientin  
through adjusting induction strategy, controlling acetic  
acid and increasing UDP-glucose supply in *Escherichia coli***

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1 **Efficient biotransformation of luteolin to isoorientin through adjusting induction**  
2 **strategy, controlling acetic acid and increasing UDP-glucose supply in**  
3 ***Escherichia coli***

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26 **Abstract**

27 Isoorientin is a C-glycosylated derivative of luteolin and exhibits a number of  
28 biological properties. In this study, multiple strategies were adopted to improve  
29 isoorientin production from luteolin in *Escherichia coli*. Isoorientin production was  
30 improved substantially by adjusting induction strategies and controlling acetic acid  
31 accumulation, with maximum isoorientin production reaching 826 mg/L. Additionally,  
32 a novel UDP-glucose synthesis pathway was reconstructed in *E. coli* through  
33 cellobiose phosphorylase-catalyzed phosphorolysis of cellobiose for the production of  
34 glucose 1-phosphate, which serves as a precursor in UDP-glucose formation. The  
35 results from two mechanisms of UDP-glucose formation in *E. coli*, cellobiose  
36 phosphorolysis and sucrose phosphorolysis, were compared. Increasing the  
37 UDP-glucose supply resulted in maximal isoorientin production reaching 1371 mg/L.  
38 Finally, isoorientin (1059 mg) was obtained from 1 L of fermentation broth by simple  
39 purification steps with a yield of 81.5%. Therefore, this study provides an efficient  
40 method for isoorientin production and a novel UDP-glucose synthesis pathway.

41 **Keywords:** Isoorientin; C-Glucosyltransferase; Cellobiose phosphorylase; Acetic acid;  
42 UDP-glucose

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## 51 **Introduction**

52 *C*-glycosylflavones, which are conjugated with sugar residues through *C*-glycosidic  
53 bonds, are present in food and health-care products such as wheat, maize, rice, mung  
54 bean, blueberries, lemon juice, acai pulp, rooibos tea and bamboo leave extracts<sup>1-7</sup>.  
55 Compared with *O*-glycosylation, *C*-glycosylation is highly stable to acid and resistant  
56 to glycosidase hydrolysis<sup>8</sup>. Isoorientin (3',4',5,7-tetrahydroxy-6-*C*-glucopyranosyl  
57 flavone), a naturally occurring *C*-glycosylflavone, is found in many plants<sup>7, 9-11</sup>.  
58 Isoorientin has been reported to have many pharmacological activities, such as  
59 anticancer, antioxidant, hypotensive, anti-inflammatory, antispasmodic, antimicrobial,  
60 hepatoprotection, and antiglycation activities<sup>12-19</sup>. Although some *C*-glycosylflavones,  
61 including isoorientin, have been extracted from bamboo leaves and *Atractylodes*  
62 *japonica*<sup>7, 20</sup>, it is difficult to prepare them because of their low concentration and  
63 complex composition in plants. Therefore, large-scale and low-cost *C*-glycosylflavone  
64 production has become important.

65 In plants, *C*-glycosylflavones are synthesized by *C*-glucosyltransferases.  
66 *C*-glycosylflavone-related genes from different plants have been reported<sup>21-26</sup>.  
67 *C*-glucosyltransferases can be divided into two groups on the basis of their substrate  
68 specificity. The *C*-glucosyltransferases in the first group, which catalyze the  
69 conversion of only the open-chain form of 2-hydroxyflavanone to *C*-glycosylflavone,  
70 were identified in rice, maize, and buckwheat<sup>21-24</sup>. 2-Hydroxyflavanone is generated  
71 from flavanone by the cytochrome P450 flavanone 2-hydroxylase in plants<sup>27-28</sup>.  
72 Subsequent to this discovery, Brazier-Hicks reconstructed a biosynthetic pathway of  
73 *C*-glycosylflavone in yeast by introducing a cytochrome P450 flavanone  
74 2-hydroxylase gene and a *C*-glucosyltransferase gene from *Oryza sativa*. The  
75 recombinant yeast biosynthesized 2-hydroxynaringenin-*C*-glucoside from flavanone,

76 with a maximum titer of 7.2 mg/L<sup>28</sup>. Because it is difficult to express cytochrome  
77 P450 flavanone 2-hydroxylase genes in *Escherichia coli* and to prepare the  
78 open-chain form of 2-hydroxyflavanone, recombinant *E. coli* was not engineered to  
79 produce orientin, vitexin, isoorientin, or isovitexin using the first group of  
80 C-glucosyltransferases.

81 The second group of C-glucosyltransferases directly C-glucosylates the C-6  
82 position of flavones, which has been identified only in *Gentiana triflora*<sup>25</sup>. A  
83 C-glucosyltransferase (Gt6CGT) gene from *G. triflora* was introduced to first  
84 construct a recombinant *E. coli* strain to optimize the UDP-glucose synthetic pathway,  
85 and the maximum titer of isoorientin in this strain reached 34 mg/L<sup>29</sup>. Thus, it is  
86 necessary to improve C-glycosylflavone production towards low-cost production.

87 The soluble expression of key enzymes, enzymatic activity, supply of UDP-glucose,  
88 regulation of metabolic processes, and fermentation conditions all affect  
89 C-glycosylflavone production in *E. coli*. Many recombinant proteins from plants often  
90 fail to fold into their native state and accumulate as inclusion bodies when the  
91 respective genes expressed in *E. coli*<sup>30</sup>. Thus, expression of genes encoding  
92 C-glucosyltransferases with high specific activity is essential to improve the  
93 production of C-glycosylflavone in *E. coli*. On the other hand, the most common  
94 byproduct, acetic acid, which is synthesized by phosphotransacetylase/acetate kinase  
95 and pyruvate oxidase in *E. coli*, can reduce the level of recombinant enzymes and  
96 inhibit the growth of *E. coli*<sup>31-32</sup>. Therefore, avoiding the accumulation of acetic acid  
97 in the fermentation process is crucial to the expression of Gt6CGT and  
98 C-glycosylflavone production.

99 In addition, a reasonable supply of UDP-glucose *in vivo* is also important to  
100 produce C-glycosylflavone<sup>33</sup>. Supply of UDP-glucose must meet the catalytic

101 efficiency of C-glucosyltransferase. Two methods, strengthening the endogenous  
102 UDP-glucose synthesis pathway and introducing the exogenous UDP-glucose  
103 synthesis pathway, have been used to improve the UDP-glucose supply in *E. coli*<sup>30</sup>,  
104 <sup>34-35</sup>. In this study, a novel UDP-glucose synthetic pathway was reconstructed in *E.*  
105 *coli* by introducing the cellobiose phosphorylase gene (*cep*) from *Saccharophagus*  
106 *degradans* and the UTP-glucose-1-phosphate uridylyltransferase gene (*ugpA*) from  
107 *Bifidobacterium bifidum*<sup>33, 36</sup>. Cellobiose phosphorylase can split cellobiose into  
108 glucose and glucose 1-phosphate. Subsequently, glucose 1-phosphate will be  
109 converted into UDP-glucose by UgpA. Cellobiose phosphorylase-catalyzed  
110 phosphorolysis of cellobiose has many advantages such as its circumvention of  
111 catabolite repression, better tolerance of common inhibitors under both anaerobic and  
112 aerobic conditions, control of favorable energy metabolism and increases in the  
113 expression of heterologous genes<sup>36-37</sup>. Thus, introducing *cep* and *ugpA* genes into *E.*  
114 *coli* might improve isoorientin production.

115 In this paper, the aim was to increase isoorientin biosynthesis in recombinant *E.*  
116 *coli* by optimizing the soluble expression of C-glucosyltransferase (Gt6CGT),  
117 adjusting induction strategies, controlling acetic acid accumulation and increasing the  
118 supply of UDP-glucose, which resulted in successful improvement in isoorientin  
119 production on the fermentation level (Fig. 1).

120

## 121 **Materials and methods**

### 122 **Strains, plasmids, media, and chemicals**

123 All plasmids and strains used in this research are listed in Table 1. The strains were  
124 grown at 37°C in Luria-Bertani (LB) medium that was supplemented with antibiotics  
125 when required. Luteolin was purchased from Shaanxi Huike Botanical Development

126 Co., Ltd (Xian, China). Isoorientin was purchased from MUST Bio-Technology  
127 (Chengdu, China). LB medium contained 10 g/L tryptone, 5 g/L yeast extract, and 10  
128 g/L NaCl; TB-Gly medium contained 12 g/L tryptone, 24 g/L yeast extract, 2.32 g/L  
129  $\text{KH}_2\text{PO}_4$ , 12.54 g/L  $\text{K}_2\text{HPO}_4$ , and 10 g/L glycerol; TB-Glc contained 12 g/L tryptone,  
130 24 g/L yeast extract, 2.32 g/L  $\text{KH}_2\text{PO}_4$ , 12.54 g/L  $\text{K}_2\text{HPO}_4$ , and 10 g/L glucose;  
131 TB-Dex contained 12 g/L tryptone, 24 g/L yeast extract, 2.32 g/L  $\text{KH}_2\text{PO}_4$ , 12.54 g/L  
132  $\text{K}_2\text{HPO}_4$ , and 10 g/L dextrin; and TB-Mal contained 12 g/L tryptone, 24 g/L yeast  
133 extract, 2.32 g/L  $\text{KH}_2\text{PO}_4$ , 12.54 g/L  $\text{K}_2\text{HPO}_4$ , and 10 g/L maltodextrin.

#### 134 **Plasmid construction**

135 Gt6CGT (AB985754.1) was synthesized to incorporate *E. coli* codons. The *NcoI* site  
136 was added to the 5' ends of the gene, the *BamHI* site was added to the 3' ends of the  
137 gene, and six histidine residues were fused to the C-termini of recombinant enzyme.  
138 *Gt6CGT* was digested with *NcoI* and *BamHI* and subcloned into the expression vector  
139 pCDFDuet-1 at the *NcoI* and *BamHI* sites to create pCDFDuet-Gt6CGT.

140 A cellobiose phosphorylase gene (*cep*, GenBank no. ABD80580.1) was synthesized  
141 to incorporate *E. coli* codons. An *NcoI* site was added to the 5' end of the gene, and an  
142 *EcoRI* site was added to the 3' end of the gene. The synthesized gene (*cep*) was  
143 subcloned into pACYCDuet-1 at the *NcoI* and *EcoRI* sites to create  
144 pACYCDuet-Cep.

145 A UTP-glucose-1-phosphate uridylyltransferase gene (*ugpA*, GenBank no.  
146 YP\_003971086.1) was obtained from pACYCDuet-cscB-Basp-UgpA and digested  
147 with *NdeI* and *KpnI*. Then, *ugpA* was subcloned into pACYCDuet-Cep at the *NdeI*  
148 and *KpnI* sites to produce pACYCDuet-Cep-UgpA.

#### 149 **Expression of Gt6CGT**

150 The plasmid pCDFDuet-Gt6CGT was use for the transformation of *E. coli* BL21(DE3)

151 to obtain the recombinant strain BL21-CGT-I. The plasmids pCDFDuet-Gt6CGT and  
152 pG-KJE8 were used for the co-transformation of *E. coli* BL21 (DE3) cells to obtain  
153 the recombinant strain BL21-CGT-KJE8. The plasmids pCDFDuet-Gt6CGT and  
154 pGro7 were used for the co-transformation of *E. coli* BL21 (DE3) cells to obtain the  
155 recombinant strain BL21-CGT-pGro7. The plasmids pCDFDuet-Gt6CGT and pKJE7  
156 were used for the co-transformation of *E. coli* BL21 (DE3) cells to obtain the  
157 recombinant strain BL21-CGT-pKJE7. The plasmids pCDFDuet-Gt6CGT and  
158 pG-Tf2 were used for the co-transformation of *E. coli* BL21 (DE3) cells to obtain the  
159 recombinant strain BL21-CGT-Tf2. The plasmids pCDFDuet-Gt6CGT and pTf16  
160 were used for the co-transformation of *E. coli* BL21 (DE3) cells to obtain the  
161 recombinant strain BL21-CGT-pTf16. Recombinant strains were cultured in 5 mL of  
162 LB with appropriate antibiotics overnight. Seed culture (1 mL) was added to 50 mL of  
163 fresh LB medium with appropriate antibiotics. Cultures were incubated at 37°C until  
164 the OD<sub>600</sub> reached 0.5-0.6, then induced to express recombinant Gt6CGT by adding  
165 isopropyl-β-D-thiogalactopyranoside (IPTG) to a final concentration between 0.1 and  
166 0.2 mM, and incubated further at 20°C for 24 h, 30°C for 12 h or 37°C for 8 h.  
167 Expression of Gt6CGT was examined by SDS-PAGE and the detection of  
168 C-glucosyltransferase activity.

#### 169 **C-glucosyltransferase activity**

170 C-glucosyltransferase activity was measured as described previously<sup>25</sup>. The reaction  
171 mixture, which contained 0.5 mM luteolin as a substrate, 1 mM UDP-glucose, 50 mM  
172 phosphate buffer (pH 7.5), and various amounts of Gt6CGT in 100 μL, was incubated  
173 for 30 min at 50°C. The reaction was stopped by adding 400 μL of methanol, and its  
174 products were assayed via high-performance liquid chromatography (HPLC). One  
175 unit of enzyme activity was defined as the amount of enzyme necessary to synthesize



176 1  $\mu\text{mol}$  of isoorientin per min under the assay conditions.

### 177 **Isoorientin production by recombinant strains**

178 The recombinant strains (BL21-CGT-I) were added to 50 mL of fresh medium in  
179 250-mL shake flasks containing appropriate antibiotics and grown at 37°C until the  
180  $\text{OD}_{600}$  reached 0.6. A total of 900 mg/L luteolin and 0.1 mM IPTG were added to  
181 BL21-CGT-I. Fermentation broths were incubated at 20°C and 180 rpm for 24 h or 48  
182 h. Methanol (five volumes) was added directly to the fermentation broths. The  
183 supernatant was harvested by centrifugation at 12,000 x g for 5 min and analyzed  
184 using HPLC.

185 The effects of the induction temperature on isoorientin production were determined  
186 by induction at different temperatures (20°C, 30°C, and 37°C) with 0.1 mM or 0.2  
187 mM IPTG. To determine the effects of induction strategies on isoorientin production,  
188 BL21-CGT-I was first induced at 20°C with 0.1 mM IPTG for 3 h, 6 h, or 9 h, and  
189 then 900 mg/L luteolin was added to produce isoorientin for 48 h. The effects of  
190 different carbon sources on isoorientin production were determined by growth in  
191 different media (LB, TB-Gly, TB-Glc, TB-Dex, TB-Mal) in 250-mL shake flasks.  
192 The samples were measured using a method similar to that described above.

### 193 **Effects of UDP-glucose supply on isoorientin production**

194 To determine the effects of UDP-glucose supply on isoorientin production in *E. coli*,  
195 the plasmids pCDFDuet-Gt6CGT and pACYCDuet-cscB-Basp-UgpA were used for  
196 the co-transformation of *E. coli* BL21 (DE3) cells to obtain the recombinant strain  
197 BL21-CGT-II. The plasmids pCDFDuet-Gt6CGT and pACYCDuet-Cep-UgpA were  
198 used for the co-transformation of *E. coli* BL21(DE3) cells to obtain the recombinant  
199 strain BL21-CGT-III. The recombinant strains were cultured in 5 mL of LB with  
200 streptomycin (50  $\mu\text{g}/\text{mL}$ ) and chloramphenicol (40  $\mu\text{g}/\text{mL}$ ) overnight. Seed culture (1

201 mL) was added to 50 mL of fresh TB-Gly medium containing streptomycin and  
202 chloramphenicol and was grown at 37°C until the OD<sub>600</sub> reached 0.6. The broth was  
203 incubated at 20°C for 6 h after the addition of 0.1 mM IPTG. Then, 900 mg/L luteolin  
204 was added to the broth, which was incubated at 20°C for 116 h, and different  
205 concentrations of cellobiose were added to the broth at different times after the  
206 addition of luteolin.

### 207 **Preparation and structural identification of isoorientin**

208 BL21-CGT-III was cultured in 50 mL of LB with streptomycin and chloramphenicol  
209 overnight. Seed culture (50 mL) was added to 1000 mL of fresh TB-Gly medium in  
210 3000-mL shake flasks containing 50 µg/mL streptomycin and 40 µg/mL  
211 chloramphenicol and was grown at 37°C until the OD<sub>600</sub> reached 0.6. The broth was  
212 incubated at 20°C for 6 h after the addition of 0.1 mM IPTG. Then, 900 mg/L luteolin  
213 was added to the broth, which was incubated at 20°C for 116 h, and 2% cellobiose  
214 was added to the broth at 12 h after adding luteolin. The broth was harvested by  
215 centrifugation (20,000 g, 4°C, 10 min) to remove the cells and then applied to an  
216 AB-8 column macroporous resin (2.5 x 30 cm, Jianghua, China) equilibrated with  
217 distilled water (10 volumes) and eluted with 100 mL of different concentrations of  
218 ethanol (5%, 30%, 50% and 80%). The sample was evaporated to dryness and  
219 analyzed by LC/MS and HPLC.

### 220 **Acetic acid quantitation**

221 The acetic acid concentration of the culture was determined by Agilent 7890A gas  
222 chromatography, and the sample was prepared as described previously<sup>32</sup>. The column  
223 temperature began at an initial temperature of 70°C for 3 min; then, it was raised to  
224 230°C at an incremental rate of 8°C per minute, and it was held for 3 min (30 m x  
225 0.25 mm x 0.25 µm, HP-INNOWAX, Agilent) with N<sub>2</sub> (2 mL/min) as the carrier gas.

226 The detector temperature was 300°C. The flow rate of the tail gas (N<sub>2</sub>) was 25  
227 mL/min, the H<sub>2</sub> flow rate was 30 mL/min, and the air flow rate was 400 mL/min.

### 228 **Sugar analysis**

229 Maltodextrin and dextrin were determined by the phenol-sulfuric acid method<sup>38</sup>.  
230 Glucose and sucrose were determined with an HPLC 1200 system (Agilent, USA) and  
231 a Prevail Carbohydrate ES 5 μm column (250 mm×4.6 mm; Grace, USA) according  
232 to a previous method<sup>30</sup>. Glycerol was determined using the Glycerol Assay Kit  
233 (Jiancheng Bioengineering Institute, Nanjing, China).

### 234 **HPLC and LC/MS analysis**

235 HPLC analysis of luteolin and isoorientin was performed using an HPLC 1200 system  
236 (Agilent, USA) and a C18 (250 × 4.6 mm; i.d., 5 μm) column with methanol (A) and  
237 distilled water (B) at an A/B ratio of 55:45 for 15 min. The flow rate was 0.8 mL/min,  
238 and detection was performed by monitoring the absorbance at 368 nm. LC/MS  
239 analysis for luteolin and isoorientin was performed with an LTQ Orbitrap XL  
240 (ThermoFisher Scientific, USA) in negative mode with an ion trap analyzer. The ion  
241 spray was operated at 25 arbitrary units N<sub>2</sub>/min, 3.5 kV, and 300°C.

242

## 243 **Results and discussion**

### 244 **Effects of soluble expression of Gt6CGT on isoorientin production**

245 Recently, several *C*-glucosyltransferase genes have been cloned and characterized  
246 from plants<sup>21-26</sup>. *C*-glucosyltransferase from *Oryza sativa* (rice) has been used for  
247 synthesizing natural and novel *C*-glycosylflavones from UDP-glucose *in vitro*<sup>39</sup>.  
248 Brazier-Hicks reconstructed the recombinant yeast to produce *C*-glycosylflavones by  
249 co-expressing the rice *C*-glucosyltransferase gene with the flavanone 2-hydroxylase  
250 gene derived from either licorice, or rice<sup>28</sup>. But most of *C*-glucosyltransferases

251 catalyze the conversion of only the open-chain form of 2-hydroxyflavanone to  
252 C-glycosylflavone. C-glycosyltransferase (Gt6CGT, AB985754.1) catalyzes the  
253 generation of C-glycosylflavones (isoorientin and isovitexin) using flavones (luteolin,  
254 apigenin) as substrates and has been reported only in *G. triflora*<sup>25</sup>. Luteolin is  
255 inexpensive and comparatively easy to prepare. Thus, it is feasible to reconstruct a  
256 recombinant strain for producing C-glycosylflavone from luteolin. A recombinant *E.*  
257 *coli* strain was successfully constructed by introducing the *Gt6CGT* gene, and the  
258 maximum titer of isoorientin was 34 mg/L<sup>29</sup>. Because the expression and activities of  
259 key enzymes were closely related to metabolite production in *E. coli*, to increase the  
260 expression of Gt6CGT, *Gt6CGT* was optimized by utilizing the codons preferred by *E.*  
261 *coli*.

262 The recombinant Gt6CGT protein was expressed by adding 0.1 mM IPTG and  
263 incubating the culture at 37°C for approximately 6 h. However, the overexpression of  
264 Gt6CGT resulted in the production of large amounts of inclusion bodies. The activity  
265 of Gt6CGT was only 0.1 nmol/min/mg in the recombinant strain BL21-CGT-I (Fig.  
266 2A, lane 3-4). Molecular chaperones were introduced by plasmids pG-KJE8, pGro7,  
267 pKJE7, pG-Tf2, and pTf16 to reduce inclusion body formation by Gt6CGT in  
268 BL21-CGT<sup>40-41</sup>. However, compared to those in BL21-CGT, the activity of Gt6CGT  
269 and isoorientin production in these recombinant strains did not improve (data not  
270 shown). To reduce inclusion body formation by Gt6CGT, we expressed the gene  
271 using different strategies such as the use of low-temperature induction and low  
272 inducing agent concentrations<sup>30, 42</sup>. Only a small proportion of Gt6CGT was soluble in  
273 the cell-free extracts, and most of the enzyme was in inclusion bodies under induction  
274 at 30°C with 0.1 mM IPTG (Fig. 2A). Expression at 20°C with 0.1 mM IPTG  
275 decreased the inclusion body formation, and the activity of Gt6CGT reached 3.2

276 nmol/min/mg, which was approximately 32 times higher than that at 37°C with 0.1  
277 mM IPTG (Fig. 2A). But expression at 16°C with 0.05 or 0.1 mM IPTG did not  
278 improve the activity of Gt6CGT. These results suggested that it was difficult to  
279 further improve the activity of Gt6CGT by reducing the expression of Gt6CGT in *E.*  
280 *coli*. Isoorientin production under different induction conditions indicated the same  
281 behavior in BL21-CGT. The highest isoorientin production was 47 mg/L, which  
282 occurred when the recombinant strain was induced at 20°C with 0.1 mM IPTG; this  
283 production was higher than that at 30°C or 37°C with 0.1 mM IPTG (Fig. 2B). These  
284 results indicated that the activity of Gt6CGT was closely related to isoorientin  
285 production, and it was difficult to further improve isoorientin production by reducing  
286 the amount of Gt6CGT inclusion bodies in *E. coli*. Some fusion tags such as  
287 maltose-binding protein (MBP), thioredoxin (Trx), N-utilization substance (NusA)  
288 and glutathione-S-transferase (GST) have been used to enhance the solubility of  
289 expressed proteins in *E. coli*<sup>43</sup>. Want et al. developed an activity-independent form of  
290 SE-PACE (soluble expression phage-assisted continuous evolution) to correct  
291 folding-defective variants of maltose-binding protein (MBP) and to improve the  
292 solubility of proteins<sup>44</sup>. These methods provide opportunities for further improving the  
293 soluble expression of Gt6CGT in *E. coli*.

#### 294 **Effects of induction strategies on isoorientin production**

295 Flavonoids always have antibacterial activity and inhibit the growth of *E. coli*<sup>45-46</sup>, so  
296 adding luteolin might affect the expression of Gt6CGT in the recombinant strain. The  
297 expression of Gt6CGT would be inhibited if luteolin is added too early, and  
298 recombinant strains would enter the death phase if luteolin is added too late. Thus, to  
299 improve isoorientin production, a reasonable induction and conversion strategy was  
300 adopted. The recombinant strain BL21-CGT-I was first induced for a period of time to

301 express Gt6CGT, after which luteolin was added for the production of isoorientin. As  
302 shown in Fig. 3, isoorientin production significantly increased when the recombinant  
303 strain was induced according to this strategy. The best strategy was performing the  
304 first induction for 6 h, and then adding luteolin. The maximum isoorientin production  
305 was 168 mg/L in LB medium for 48 h of bioconversion; this amount was  
306 approximately 2 times higher than that of the control (Fig. 3A). The same results were  
307 found in TB-Gly medium, and the maximum isoorientin production according to this  
308 strategy was 545 mg/L, which was approximately 4.3 times higher than that of the  
309 control (Fig. 3B). These results indicated that adjusting the timing of luteolin addition  
310 to improve isoorientin production is an effective method despite being very simple.

### 311 **Effects of carbon sources on the accumulation of acetic acid and isoorientin** 312 **production**

313 Acetic acid inhibits the expression of enzymes and the growth of *E. coli*<sup>32</sup>. Because  
314 the activity of Gt6CGT was closely related to isoorientin production, acetic acid could  
315 decrease isoorientin production through inhibiting the expression of Gt6CGT. The  
316 main cause of acetic acid production was that the capacity of the tricarboxylic acid  
317 cycle or cellular respiration could not keep up with the carbon flooding into the  
318 central metabolic system<sup>31</sup>.

319 Different carbon sources could affect acetic acid production through adjusting the  
320 carbon metabolism rate in recombinant strains. Thus, the effects of different carbon  
321 sources (those in TB-Gly, TB-Glc, TB-Dex, and TB-Mal) on isoorientin production  
322 were determined. As shown in Fig. 4, the highest isoorientin production was 826  
323 mg/L, which was found at 80 h in TB-Gly and was approximately 730% of that (113  
324 mg/L) in TB-Glc (Fig. 4C,D). Isoorientin production reached 376 and 358 mg/L at 80  
325 h in TB-Mal and TB-Dex, respectively, which were also higher than that in TB-Glc

326 (Fig. 4A,B,D). In contrast, the consumption rate of glucose was far higher than those  
327 of dextrin and maltodextrin in *E. coli* (Fig. 4A,B), and the concentration of acetic acid  
328 in TB-Glc was 1655 mg/L at 32 h, which was higher than those in TB-Dex (371 mg/L)  
329 and TB-Mal (317 mg/L) (Fig. 4A,B,D). Glycerol as the carbon source could improve  
330 the expression of recombinant enzymes by decreasing specific growth rate and acetic  
331 acid accumulation.

332 The concentration of glycerol could also affect acetic acid accumulation in *E. coli*.  
333 As shown in Fig. 5, acetic acid accumulation increased significantly with increasing  
334 concentrations of glycerol, which resulted in a reduction in isoorientin production.  
335 Isoorientin production was only 265 mg/L in TB-Gly medium containing 4% glycerol,  
336 which was 33% of that in TB-Gly medium containing 1% glycerol. However, the  
337 concentration of acetic acid in TB-Gly medium containing 4% glycerol was  
338 approximately 2.4 times higher than that in medium containing 1% glycerol (Fig. 5).

339 The flux of additional carbon into the central metabolic system could cause  
340 metabolic imbalance, which results in excessive acetic acid production by *E. coli*<sup>32</sup>  
341 and acetic acid can inhibit the expression of recombinant enzymes. These results  
342 indicated that decreasing the rate of carbon source consumption to inhibit acetic acid  
343 accumulation is critical to improving isoorientin production in *E. coli*. However,  
344 consuming carbon sources too slowly could also not be conducive to improving  
345 isoorientin production in *E. coli*. The consumption rates of dextrin and maltodextrin  
346 were slower than those of glycerol, and isoorientin production in TB-Dex and TB-Mal  
347 was only 50% of that in TB-Gly, although the concentration of acetic acid in TB-Dex  
348 and TB-Mal was lower than that in TB-Gly. Thus, controlling the concentration of  
349 acetic acid by adding appropriate carbon sources was crucial to improving isoorientin  
350 production in *E. coli*.

### 351 **Effects of UDP-glucose supply on isoorientin production**

352 The UDP-glucose supply in *E. coli* is another important factor in isoorientin  
353 production because Gt6CGT catalyzes the transfer of a glucose residue from its  
354 activated form (UDP-glucose) to flavone to form isoorientin<sup>25</sup>. The intracellular  
355 UDP-glucose pool can be efficiently increased by introducing sucrose permease  
356 (*cscB*), sucrose phosphorylase (*Basp*) and uridylyltransferase (*UgpA*) genes<sup>30, 33-34</sup>.  
357 These enzymes use sucrose to synthesize UDP-glucose. The plasmids  
358 pCDFDuet-Gt6CGT and pACYCDuet-*cscB*-*Basp*-*UgpA* were used for the  
359 co-transformation of *E. coli* to obtain the recombinant strain BL21-CGT-II. However,  
360 isoorientin production in BL21-CGT-II was only 445 mg/L in TB-Gly medium  
361 without the addition of sucrose, which was far lower than that in BL21-CGT-I (Fig.  
362 6A, 4C). These results indicated that the expression of *cscB*, *BasP* and *ugpA* could  
363 affect the expression of Gt6CGT or the physiological state of *E. coli*. With increasing  
364 addition of sucrose, isoorientin production decreased continuously, and the  
365 concentration of acetic acid increased continuously (Fig. 6A). The recombinant strains  
366 harboring the *cscB*, *Basp* and *ugpA* genes have proven that sucrose could be rapidly  
367 transferred and metabolized, resulting in an accumulation of acetic acid and a  
368 reduction in isoorientin production<sup>30</sup>. Thus, manipulating the UDP-glucose synthesis  
369 pathway in this manner was not suitable for isoorientin production in this study.

370 Cellobiose phosphorylase-catalyzed cellobiose assimilation has many advantages  
371 such as its circumvention of catabolite repression, tolerance of common inhibitors,  
372 and ability to increase the expression of recombinant protein<sup>36-37</sup>. Thus, a novel  
373 UDP-glucose synthesis pathway was reconstructed in the recombinant strain by  
374 introducing the cellobiose phosphorylase gene (*cep*) from *S. degradans* and the  
375 uridylyltransferase gene (*ugpA*) from *B. bifidum*<sup>33, 36-37</sup>. As shown in Fig. 6B,



376 isoorientin production decreased when the UDP-glucose synthesis pathway was  
377 introduced into *E. coli*, resulting in 610 mg/L titer in BL21-CGT-III without the  
378 addition of cellobiose. However, as cellobiose was added into fermentation broth,  
379 isoorientin production increased significantly. Isoorientin production reached 1176  
380 mg/L with the addition of 2% cellobiose, which was 193% of that in samples without  
381 added cellobiose (Fig. 6B). Furthermore, the concentration of acetic acid was low,  
382 even when the cellobiose concentration reached 40 g/L. These results suggested that  
383 the reconstruction of the UDP-glucose synthesis pathway by introducing *cep* and  
384 *ugpA* genes could enhance the supply of UDP-glucose and was conducive to  
385 increasing isoorientin production in BL21-CGT-III. On the other hand, the merits of  
386 cellobiose phosphorylase-catalyzed cellobiose assimilation could also be helpful for  
387 the metabolism and growth of bacteria<sup>36-37</sup>, which is crucial for metabolite production  
388 in *E. coli*. Therefore, the method described herein for the generation of UDP-glucose  
389 from cellobiose could be widely used for the glycosylation of flavonoids and other  
390 bioactive substances.

391 Subsequently, the optimal time to add cellobiose was determined in BL21-CGT-III.  
392 As shown in Table 2, isoorientin production changed according to the time at which  
393 cellobiose was added. The maximum isoorientin production reached 1206 mg/L in  
394 BL21-CGT-III when cellobiose was added 12 h after the luteolin had been added.  
395 Isoorientin production increased slightly with the addition of cellobiose at the end of  
396 fermentation, reaching only 766 mg/L when cellobiose was added 60 h after luteolin  
397 had been added.

398 Time courses for isoorientin production in BL21-CGT-III under the optimal  
399 conditions are shown in Fig. 7. The concentration of acetic acid remained moderately  
400 low for the whole period of growth in BL21-CGT-III with the addition of cellobiose,

401 and the consumption rate of cellobiose in BL21-CGT-III was 0.13 g/L/h. These  
402 results indicated that the recombinant strain harboring the novel UDP-glucose  
403 synthesis pathway could slowly phosphorylate cellobiose to produce UDP-glucose  
404 and avoid acetic acid accumulation. At the beginning of bioconversion, the specific  
405 productivity was 3.6 mg/L/h during hours 8-32 of bioconversion time. With the  
406 addition of cellobiose, the specific productivity gradually increased. The specific  
407 productivity was 15.3 mg/L/h during hours 32-116 of bioconversion, which was  
408 approximately 4 times higher than that at the beginning of bioconversion. Finally,  
409 maximal isoorientin production reached 1371 mg/L at 116 h with a corresponding  
410 molar conversion of 97.4%, which was the highest titer of isoorientin reported to date  
411 and the first to reach the gram scale in *E. coli*<sup>29</sup>. Thus, this study presented a novel  
412 UDP-glucose synthesis pathway with two distinct characteristics: it avoided acetic  
413 acid accumulation and slowly and continuously generated UDP-glucose.

414 In the previous decade, several flavonoid glycosides have already been produced in  
415 recombinant strains, which were constructed by introducing UDP-dependent  
416 glycosyltransferase genes and the UDP-glucose synthesis pathway<sup>30, 33-34</sup>. De Bruyn et  
417 al. developed *in vivo* glycosylation platform in *E. coli* W, resulting in production of  
418 hyperoside and quercitrin reaching 0.94 g/L and 1.12 g/L, respectively<sup>33-34</sup>. But most  
419 research has focused on *O*-glycosylflavones and the production of *C*-glycosylflavones  
420 was also low in recombinant strains. In this study, isoorientin production was the first  
421 to reach the gram scale by adjusting induction strategies, controlling acetic acid  
422 accumulation and increasing UDP-glucose supply in *E. coli*. The general  
423 phenylpropanoid pathway has been clarified in plants and some intermediate  
424 metabolites such as pinocembrin (429 mg/L) and naringenin (329 mg/L) have been  
425 produced in *E. coli* by constructing the phenylpropanoid biosynthesis pathway<sup>47-49</sup>.

426 C-glycosylflavones are synthesized from flavones by flavone synthases and  
427 C-glucosyltransferases. Thus, based on this result, an efficient isoorientin synthesis  
428 pathway from glucose could be reconstructed in *E. coli*.

#### 429 **Preparation of isoorientin from fermentation broth**

430 The broth was harvested by centrifugation to remove the cells and residual luteolin.  
431 Most of the residual luteolin was removed by centrifugation, and the yield of  
432 isoorientin reached 90.1% (Table 3, Fig. 8C) because luteolin had poor water  
433 solubility compared with isoorientin. Then, the sample was applied to an AB-8  
434 macroporous resin column equilibrated with distilled water, and isoorientin was eluted  
435 with 30% ethanol and evaporated to dryness (Fig. 8D). Isoorientin (1059 mg) was  
436 obtained by these simple purification steps with a yield of 81.5% (Table 3, Fig. 8).  
437 The purity of the product was more than 95% as determined by LC/MS and HPLC  
438 (Fig. 8). An analysis of the  $m/z$  value of the molecular ion  $[M-H]^-$  of the  
439 bioconversion product (447.0930) showed that its value corresponded to a D-glucose  
440 adduct of luteolin (Fig. 8E), and the product had a retention time similar to that of  
441 authentic isoorientin (Fig. 8). These results confirmed that the bioconversion product  
442 was isoorientin.

443

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599 **Figure legends**

600 **Fig. 1** The schematic diagram for improvement of isoorientin production from  
601 luteolin in *E. coli*. Abbreviations for enzymes: LacY, lactose permease; Cep,  
602 cellobiose phosphorylase; UgpA, uridylyltransferase.

603 **Fig. 2** Effects of soluble expression of Gt6CGT on isoorientin production. (A)  
604 SDS-PAGE analysis of recombinant Gt6CGT in BL21-CGT-I. Lane M: protein  
605 marker, lane 1, 3, 5, 7, 9: total protein in BL21-CGT-I; lane 2, 4, 6, 8, 10: soluble  
606 protein in BL21-CGT-I. (B) Isoorientin production in BL21-CGT-I. Arrow  
607 represented recombinant Gt6CGT.

608 **Fig. 3** Effects of induction strategies on isoorientin production in LB medium (A) and  
609 TB-Gly medium (B).

610 **Fig. 4** Effects of carbon sources on accumulation of acetic acid and isoorientin  
611 production. (A) Accumulation of acetic acid and isoorientin production in TB-Mal. (B)  
612 Accumulation of acetic acid and isoorientin production in TB-Dex. (C) Accumulation  
613 of acetic acid and isoorientin production in TB-Gly. (D) Accumulation of acetic acid  
614 and isoorientin production in TB-Glc.

615 **Fig. 5** Effects of different concentrations of glycerol on accumulation of acetic acid  
616 and isoorientin production.

617 **Fig. 6** Effects of different concentrations of sucrose and cellobiose on accumulation of  
618 acetic acid and isoorientin production. (A) Effects of sucrose on accumulation of  
619 acetic acid and isoorientin production in BL21-CGT-II at 104 h. (B) Effects of  
620 cellobiose on accumulation of acetic acid and isoorientin production in BL21-CGT-III  
621 at 104 h.

622 **Fig. 7** Time course for isoorientin production under optimal conditions.

623 **Fig. 8** HPLC and LC/MS analysis of isoorientin production. (A) Authentic isoorientin  
624 and luteolin. (B) HPLC analysis of fermentation broth. (C) HPLC analysis of the  
625 sample by centrifugation. (D) HPLC analysis of the sample by AB-8 column. (E)  
626 LC/MS analysis of isoorientin production.

Table 1 Plasmids and strains used in this study

Plasmids/strains	Descriptions	References
Plasmids		
pCDFDuet-1	CDF ori; Strep <sup>r</sup>	Novagen
pACYCDuet-1	P15A ori; Cm <sup>r</sup>	Novagen
pCDFDuet-Gt6CGT	pCDFDuet-1 carrying <i>Gt6CGT</i> from <i>Gentiana triflora</i> , T7 promoter.	This study
pACYCDuet-Cep	pACYCDuet-1 carrying cellobiose phosphorylase gene ( <i>cep</i> ) from <i>Saccharophagus degradans</i> , T7 promoter.	This study
pACYCDuet-Cep-UgpA	pACYCDuet-1 carrying <i>cep</i> from <i>Saccharophagus degradans</i> and UTP-glucose-1-phosphate uridylyltransferase gene ( <i>ugpA</i> ) from <i>Bifidobacterium bifidum</i> , T7 promoter.	This study
pACYCDuet-cscB-Basp-UgpA	pACYCDuet carrying sucrose permease gene ( <i>cscB</i> ) from <i>E. coli</i> W, sucrose phosphorylase gene ( <i>Basp</i> ) from <i>B. adolescentis</i> , and <i>ugpA</i> from <i>B. bifidum</i> , T7 promoter.	<sup>30</sup>
pG-KJE8	Carrying chaperone protein DnaK gene ( <i>dnaK</i> ), chaperone protein DnaJ gene ( <i>dnaJ</i> ), chaperone protein GrpE gene ( <i>grpE</i> ), chaperone protein GroES gene ( <i>groES</i> ) and chaperone protein GroEL gene ( <i>groEL</i> ); <i>dnaK</i> , <i>dnaJ</i> and <i>grpE</i> were promoted by <i>araB</i> promoter. <i>grpES</i> and	TaKaRa

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	<i>groEL</i> were promoted by tetR promoter.	
pGro7	Carrying <i>groES</i> and <i>groEL</i> genes; <i>groES</i> and <i>groEL</i> were promoted by araB promoter.	TaKaRa
pKJE7	Carrying <i>dnaK</i> , <i>dnaJ</i> and <i>grpE</i> genes; <i>dnaK</i> , <i>dnaJ</i> and <i>grpE</i> were promoted by araB promoter.	TaKaRa
pG-Tf2	Carrying <i>groES</i> and <i>groEL</i> genes, and trigger factor gene ( <i>tig</i> ); <i>groES</i> , <i>groEL</i> and <i>tig</i> were promoted by Pzt-1 promoter.	TaKaRa
pTf16	Carrying <i>tig</i> ; <i>tig</i> was promoted by araB promoter.	TaKaRa
Strains		
BL21 (DE3)	<i>Escherichia coli</i> BL21 (DE3)	Novagen
BL21-CGT-KJE8	BL21(DE3) harboring pCDFDuet-Gt6CGT and pG-KJE8	This study
BL21-CGT-pGro7	BL21(DE3) harboring pCDFDuet-Gt6CGT and pGro7	This study
BL21-CGT-pKJE7	BL21(DE3) harboring pCDFDuet-Gt6CGT and pKJE7	This study
BL21-CGT-Tf2	BL21(DE3) harboring pCDFDuet-Gt6CGT and pG-Tf2	This study
BL21-CGT-pTf16	BL21(DE3) harboring pCDFDuet-Gt6CGT and pTf16	This study
BL21-CGT-I	BL21(DE3) harboring pCDFDuet-Gt6CGT	This study
BL21-CGT-II	BL21(DE3) harboring pCDFDuet-Gt6CGT and	This study

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	pACYCDuet-cscB-Basp-UgpA
BL21-CGT-III	BL21(DE3) harboring pCDFDuet-Gt6CGT and This study pACYCDuet-Cep-UgpA

Table 2 Effects of cellobiose addition on isoorientin production in BL21-CGT-III

Strains	Cellobiose (g/L)	Time of cellobiose addition	Isoorientin (mg/L) <sup>a</sup>
BL21-CGT-III	10	0 h after adding luteolin	1003 ± 19
	10	12 h after adding luteolin	1206 ± 21
	10	24 h after adding luteolin	998 ± 20
	10	36 h after adding luteolin	934 ± 17
	10	48 h after adding luteolin	831 ± 16
	10	60 h after adding luteolin	766 ± 18

<sup>a</sup> The concentration of isoorientin was determined at 104 h.

Table 3 Purification of isoorientin from fermentation broth

Step	Isoorientin (mg)	Yield (%)	Purity
Fermentation broth	1300 ± 28	100%	ND
Centrifugation	1171 ± 16	90.1 ± 1.2%	ND
AB-8 column	1059 ± 15	81.5 ± 1.2%	95 ± 0.8%

ND: not determined.

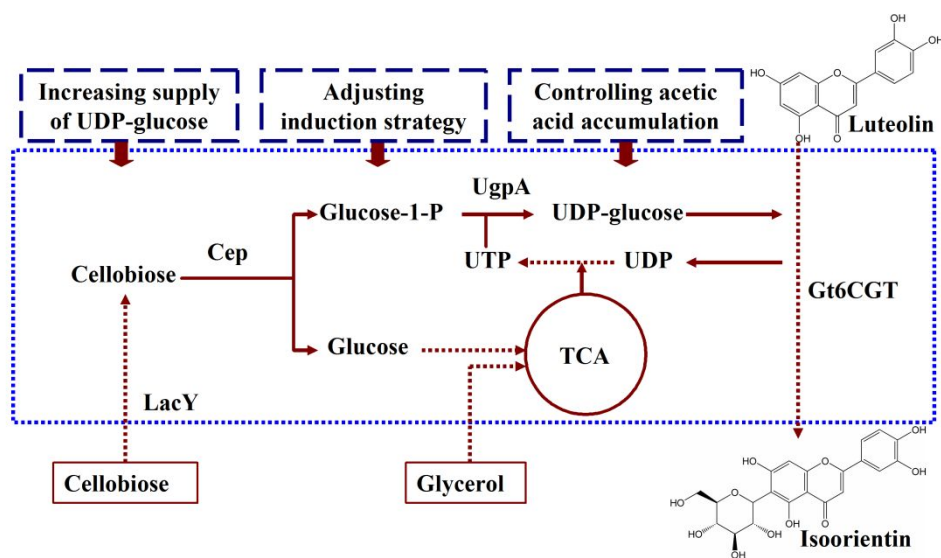


Figure 1

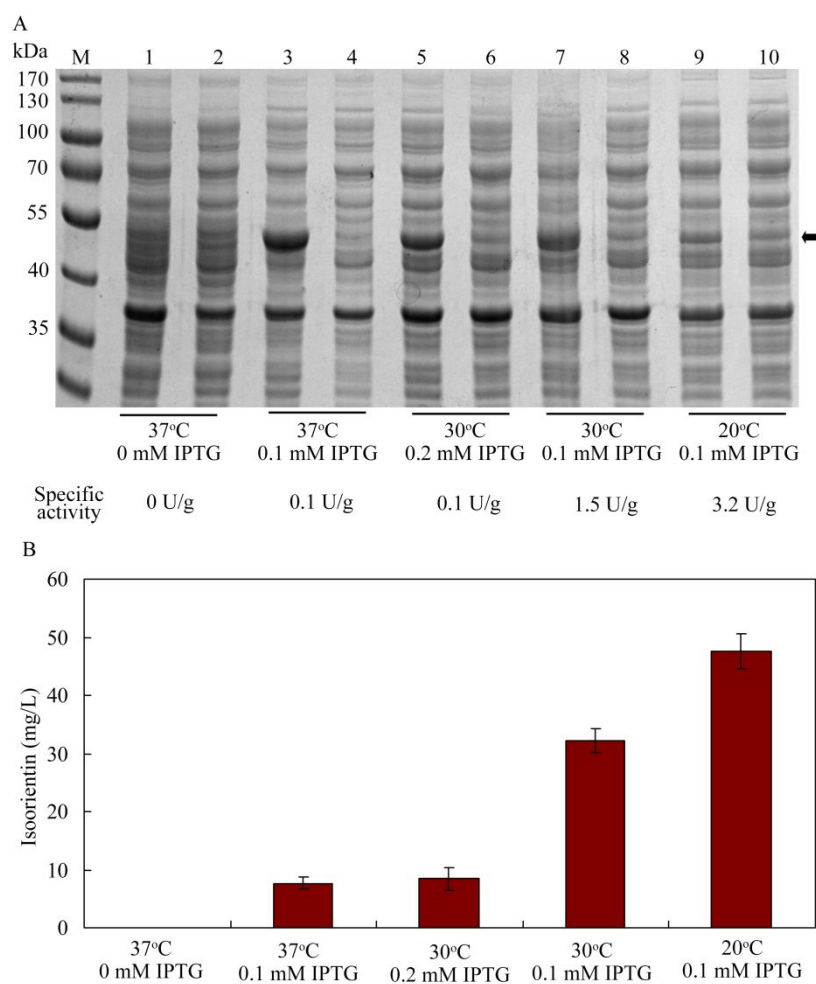


Figure 2

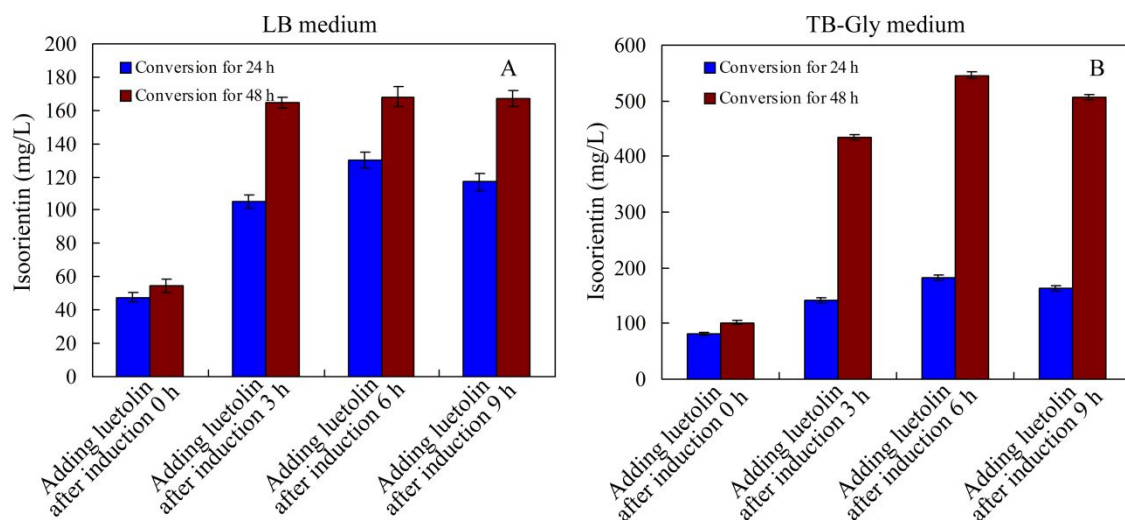


Figure 3

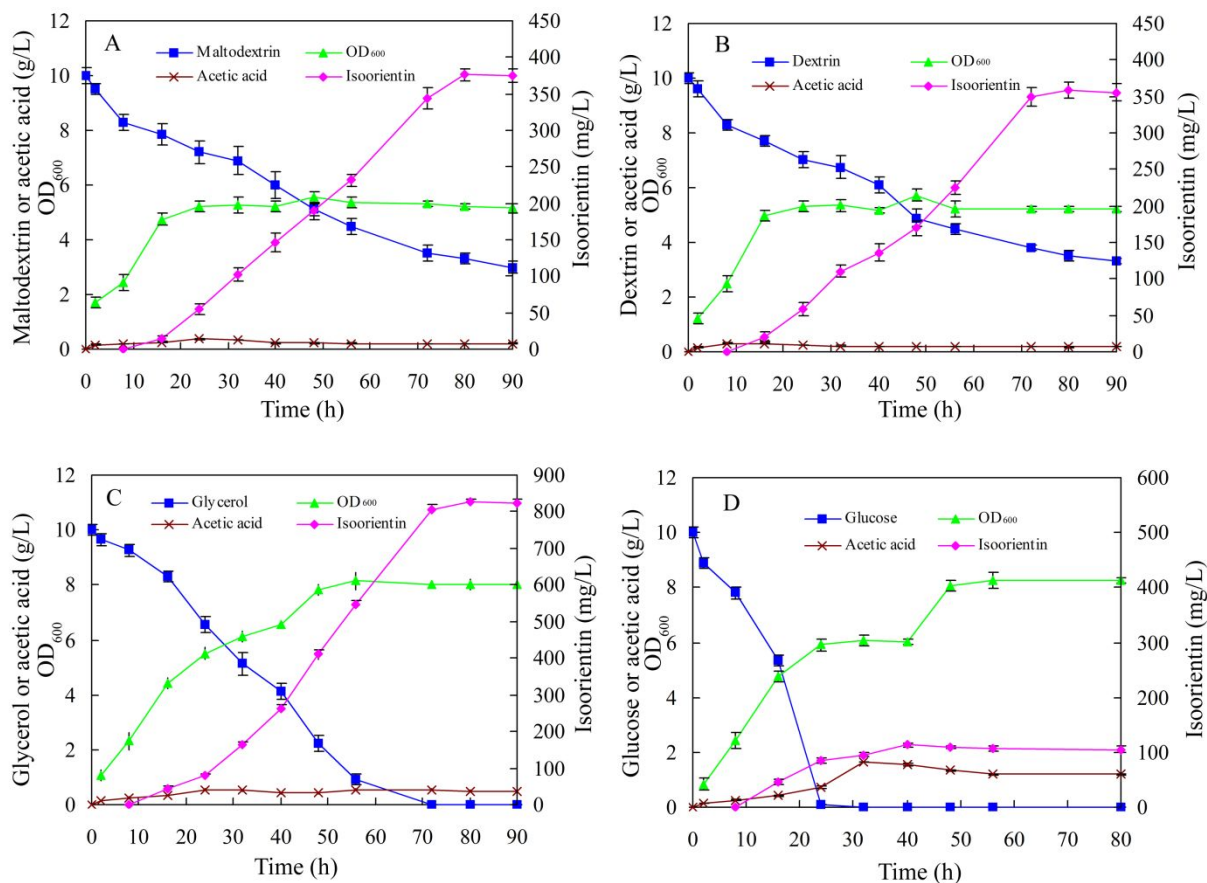
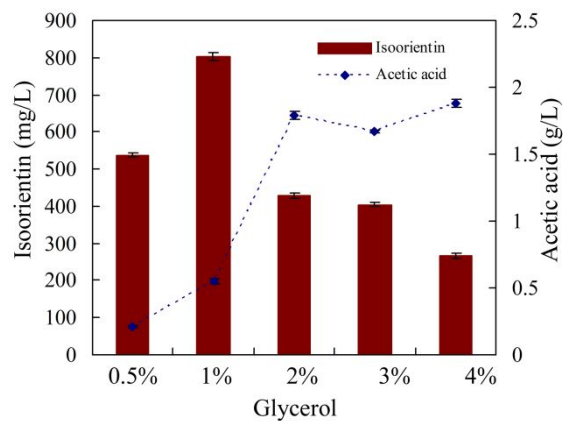
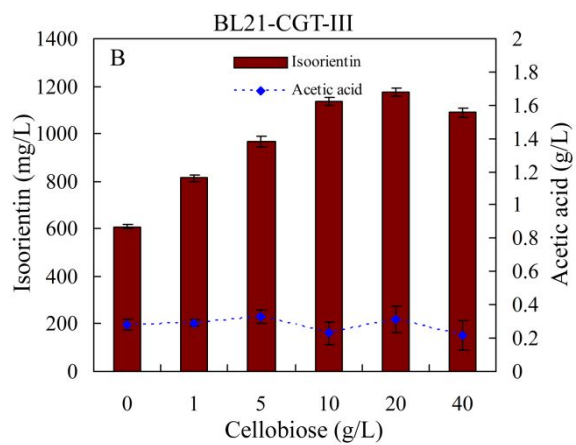
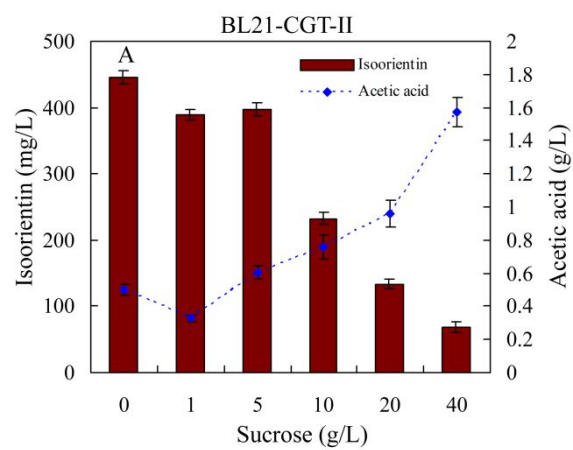


Figure 4



**Figure 5**



**Figure 6**



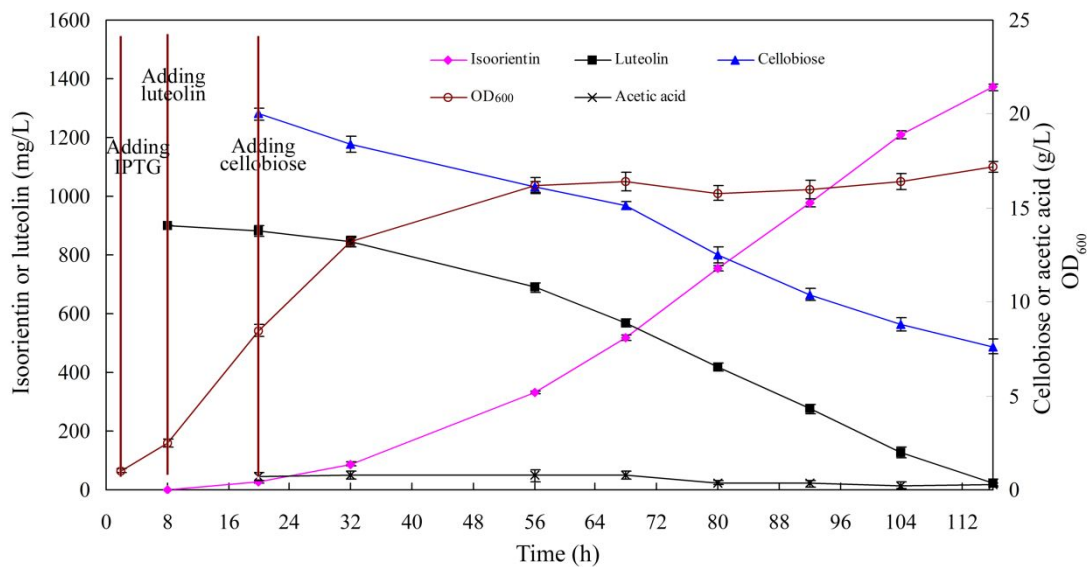


Figure 7

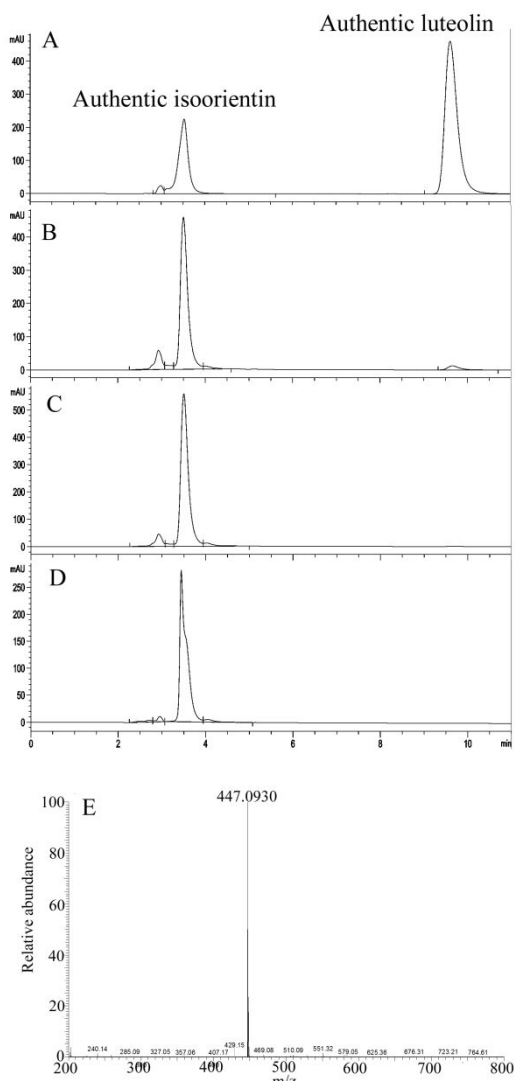
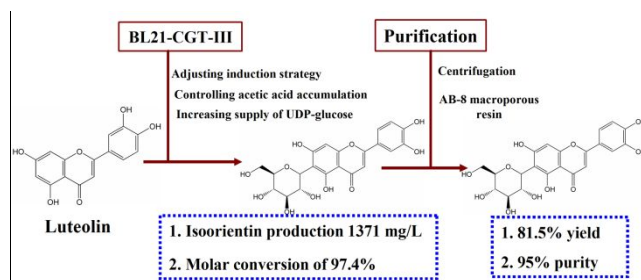


Figure 8



### Abstract graphic