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Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry

Publication details, including instructions for authors and subscription information: <u>http://www.tandfonline.com/loi/lsyc20</u>

SYNTHESIS OF N-(MORPHOLINOMETHYL) BENZAMIDES AS MOCLOBEMIDE ANALOGS

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To cite this article: Hernán Pessoa-Mahana , Claudio I. Astudillo O. & R. Araya-Maturana (2002) SYNTHESIS OF N-(MORPHOLINOMETHYL) BENZAMIDES AS MOCLOBEMIDE ANALOGS, Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry, 32:9, 1437-1445, DOI: <u>10.1081/SCC-120003642</u>

To link to this article: <u>http://dx.doi.org/10.1081/SCC-120003642</u>

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SYNTHESIS OF N-(MORPHOLINOMETHYL) BENZAMIDES AS MOCLOBEMIDE ANALOGS

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ABSTRACT

Syntheses of new morpholinomethylbenzamides 6 bearing both electron-withdrawing and electron-releasing groups at the aromatic ring are described. The strategy involved synthesis of hippuric acid ethyl esters 3, their hydrolysis to hippuric acids 4, subsequent oxidative decarboxylation to acetate 5 and morpholine addition to provide 6.

Moclobemide, *p*-chloro-*N*-2-(morpholinoethyl) benzamide (1) is a short acting, selective and reversible inhibitor of MAO-A,^{1,2} well tolerated, widely available for clinical use, and an effective antidepressant. Monoamine oxidase (MAO) is a flavoprotein of the mitochondrial outer membranes of neuronal cells, involved in the biodegradation of aromatic

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monoamines, including classical neurotransmitters such as serotonin, adrenaline, and dopamine, playing a central role in several psychiatric and neurological disorders.

A variety of moclobemide derivatives has been prepared, and studies on structure-activity relationships reveal that both the morpholine and phenyl rings are necessary for antidepressant activity.^{3,4} However effects of changes in the aliphatic chain length on biological activity have not been reported. We report herein new and facile syntheses of *N*-(morpholinomethyl) benzamides as moclobemide analogs.



Several studies regarding the synthesis and reactivity of N-(morpholinomethyl) benzamides have been reported.^{5,6} Katritzky⁷ et al. examined syntheses of monoacylaminals as constituent units of retro-peptide intermediates for obtaining heterocycles.

The synthesis of our analogs started with the classical reaction of substituted benzoyl chlorides 2(a-d) with glycine hydrochloride^{8,9} to afford the ethyl esters of hippuric acids 3(a-d) (Scheme 1).



Scheme 1.



Reagents : a) $\text{KOH} - \text{C}_2\text{H}_5\text{OH}$; H_3O^+ ; b) $\text{Pb}(\text{OAc})_4 - \text{Cu}(\text{OAc})_2 / \text{CH}_3\text{CN}$; d) Morpholine-Triethylamine / CH_3CN .

Scheme 2.

The hippuric esters 3(a-d) were subsequently hydrolyzed with methanolic-potassium hydroxide at room temperature, to afford the corresponding hippuric acids 4(a-d) (Scheme 2). Special care must be taken with the ester 3(d), to avoid competitive hydrolysis of the amide which was detected as a side reaction (See Experimental).

The hippuric acids $4(\mathbf{a}-\mathbf{d})$ were reacted with a mixture of anhydrous lead tetraacetate and cupric acetate, in acetonitrile giving the acetates $5(\mathbf{a}-\mathbf{d})^{10}$ in good yield, (Table 1). This oxidative decarboxylation gave better yields using acetonitrile rather than benzene; when compounds $4(\mathbf{a}-\mathbf{d})$ were decarboxylated in benzene,¹¹ their solubilities were low with decreased yields.

In summary we have developed efficient syntheses which afford N-(morpholinomethyl) benzamides. Further studies on applications of these compounds will be reported.

EXPERIMENTAL

Melting points were determined on a hot-stage apparatus and are uncorrected. The IR spectra were recorded, on a FT-IR Bruker IFS 55 spectrophotometer for KBr disc and wave numbers are reported in cm⁻¹. The ¹H and ¹³C NMR spectra were performed on Bruker DRX-300 and AM-200 spectrometers in CDCl₃ or DMSO-d₆. Chemical shifts were

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Entry	Substrate	Product	Yield (%)
2-a	R ¹ =OCH ₃ ; R ² =H; R ³ =OCH ₃ ; R ⁴ =H	3-a	85
2-b	$R^1 = OCH_3$; $R^2 = NO_2$; $R^3 = OCH_3$; $R^4 = H$	3-b	84
2-c	$R^1 = OCH_3$; $R^2 = H$; $R^3 = OCH_3$; $R^4 = NO_2$	3-с	79
2-d	$R^{1}=H; R^{2}=Cl; R^{3}=H; R^{4}=H$	3-d	82
3-a	$R^1 = OCH_3$; $R^2 = H$; $R^3 = OCH_3$; $R^4 = H$	4- a	85
3-b	$R^1 = OCH_3$; $R^2 = NO_2$; $R^3 = OCH_3$; $R^4 = H$	4-b	98
3-с	$R^1 = OCH_3; R^2 = H; R^3 = OCH_3; R^4 = NO_2$	4-c	95
3-d	$R^{1}=H; R^{2}=Cl; R^{3}=H; R^{4}=H$	4-d	87
4-a	$R^1 = OCH_3; R^2 = H; R^3 = OCH_3; R^4 = H$	5-a	91
4-b	$R^1 = OCH_3$; $R^2 = NO_2$; $R^3 = OCH_3$; $R^4 = H$	5-b	76
4-c	$R^1 = OCH_3; R^2 = H; R^3 = OCH_3; R^4 = NO_2$	5-с	78
4-d	$R^{1}=H; R^{2}=Cl; R^{3}=H; R^{4}=H$	5-d	58
5-a	$R^1 = OCH_3; R^2 = H; R^3 = OCH_3; R^4 = H$	6-a	71
5-b	$R^1 = OCH_3$; $R^2 = NO_2$; $R^3 = OCH_3$; $R^4 = H$	6-b	63
5-с	$R^1 = OCH_3$; $R^2 = H$; $R^3 = OCH_3$; $R^4 = NO_2$	6-c	46
5-d	$R^{1}=H; R^{2}=Cl; R^{3}=H; R^{4}=H$	6-d	52

Table 1.

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recorded in ppm (δ) relative to TMS as internal standard. *J* values are given in Hz. EIMS were recorded on VB-12-250 spectrometer.

Microanalyses were carried out on a Fisons EA 1108 analizer. Silica gel Merck 60 (70–230 mesh) and DC-alufolien 60 F_{254} were normally used for column and TLC chromatography respectively.

General Procedure for the Synthesis of Hippuric Ester Derivatives (3)

To a solution of glycine ethyl ester hydrochloride (170 mg, 1.22 mmol), triethylamine (333 mg, 0.45 ml 3.33 mmol) in dry THF (50 ml) at 0°C, benzoyl chloride derivative **2** (1.11 mmol) in THF (10 ml), was slowly added under nitrogen atmosphere. The solution was stirred for 1 h at 0°C and then at room temperature. After 3 h water (100 ml) was added and the mixture was extracted with chloroform (3×50 ml). The combined extracts were dried (Na₂SO₄) and evaporated under reduced pressure. The residue was chromatographed on silica gel column (chloroform: ethyl acetate = 1:1) or crystallized to give **3**.

2,5-Dimethoxy-hippuric acid ethyl ester (3-a): M.p. $82-83^{\circ}$ C; purified by silica gel chromatography, (chloroform : ethyl acetate = 1 : 1) Anal. calcd

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for C₁₃H₁₇NO₅: C, 58.42; H, 6.37; N, 5.24. Found: C, 57.58; H, 6.55; N, 5.24. IR: 3349, 1755, 1643. ¹H NMR (300 MHz, CDCl₃) δ : 1.33 (t, 3H, J=7.1, OCH₂CH₃), 3.83 (s, 3H, OCH₃), 3.98 (s, 3H, OCH₃), 4.23–4.31 (m, 4H, OCH₂CH₃ and NH-CH₂-CO), 6.95 (d, 1H, J_o =8.70, Ar-3-H), 7.04 (dd, 1H, J_o =8.70, J_m =3.40, Ar 4-H), 7.77 (d, 1H, J_m =3.40, Ar 6-H). ¹³C NMR (75 MHz CDCl₃) δ : 14.6, 42.5, 56.2, 57.0, 61.8, 113.5, 115.9, 120.1, 121.7, 152.5, 154.3, 165.5, 170.6.

2,5-Dimethoxy-4-nitro-hippuric acid ethyl ester (3-b): M.p. 151–152 °C (Ethanol); Anal calcd for C₁₃H₁₆N₂O₇: C, 50.0; H, 5.16; N, 8.97. Found: C, 49.79; H, 5.25; N, 9.02. IR: 3339, 1753, 1649. ¹H NMR (200 MHz CDCl₃) δ : 1.32 (t, 3H, *J*=7.72, OCH₂CH₃), 3.97 (s, 3H, OCH₃), 4.03 (s, 3H, OCH₃), 4.21–4.28 (m, 4H, OCH₂CH₃ and NH-CH₂), 7.50 (s, 1H, Ar 6-H), 8.00 (s, 1H, Ar 3-H), 8.56 (br.s, 1H, NH). ¹³C NMR (75 MHz CDCl₃) δ : 14.2, 42.2, 57.1, 57.1, 61.7, 109.2, 117.8, 125.7, 141.0, 147.1, 150.6, 163.1, 169.7; EIMS *m*/*z* (%): 312 (M⁺, 8), 267 (2), 210 (100), 163 (24).

2,5-Dimethoxy-6-nitro-hippuric acid ethyl ester (3-c): M.p. 86–88°C; (Ethanol). Anal calcd for $C_{13}H_{16}N_2O_7$: C, 50.0; H, 5.16; N, 8.97. Found: C, 49.51; H, 5.39; N, 8.88. IR: 3321, 1740, 1667. ¹H NMR (300 MHz, CDCl₃) δ : 1.23 (t, 3H, J=7.40, OCH₂CH₃), 3.77 (s, 3H, OCH₃), 3.87 (s, 3H, OCH₃), 4.11 (d, 2H, J=3.2, NH-<u>CH₂</u>), 4.17 (q, 2H, J=7.40, OCH₂CH₃), 7.00 (d, 1H, J=6.10, Ar 3-H), 7.10 (d,1H, J=6.10, Ar 4-H), 7.70 (s, 1H, NH). ¹³C NMR (75 MHz, CDCl₃) δ : 14.5, 42.3, 55.7, 57.6, 62.0, 114.7, 116.7, 117.1, 142.6, 145.9, 150.1, 162.0, 170.0.

4-Chloro-hippuric acid ethyl ester (3-d): M.p. $114.5-116^{\circ}C^{8}$; (purified by column chromatography, chloroform : ethyl acetate = 2 : 1) Anal. calcd for C₁₁H₁₂O₃NCl: C, 54.65; H, 4.96; N, 5.80. Found: C, 54.17; H, 5.06; N, 5.97. IR: 3268, 1747, 1647. ¹H NMR (CDCl₃, 300 MHz) δ : 1.30 (t, 3H, J=7.15, OCH₂CH₃), 4.20 (d, 2H, J=5.14, NH-<u>CH₂</u>), 4.24 (q, 2H, J=7.15, OCH₂CH₃), 6.86 (s, 1H, NH), 7.39 (d, 2H, J=13.3, Ar 3-H and Ar 5-H), 7.74 (d, 2H, J=13.3, Ar 2-H and Ar 6-H). ¹³C NMR (75 MHz, CDCl₃) δ : 14.2, 41.9, 61.8, (2 × 128.6) (2 × 128.8), 132.1, 138.1, 170.1, 173.8.

General Procedure for the Synthesis of Hippuric Acid Derivatives (4)

A solution of the ethyl ester **3** (1.90 mmol.) in KOH 0.5 N : EtOH (1 : 1 v/v), (40 ml) was stirred at room temperature for 3 h (except for the chloro derivative (**3-d**) we use 30 min). The mixture was then diluted with water (50 ml), acidified with HCl 0.1 M and extracted with ethyl acetate, (3 × 50 ml). Organic layers were dried (Na₂SO₄) and the solvent was evaporated under

vacuo. Purification was carried out by chromatographic techniques or crystallization.

2,5-Dimethoxy-hippuric acid (4-a): M.p. $107-108^{\circ}$ C (White crystals, column chromatographed, AcOEt). Anal calcd for: C₁₁H₁₃NO₅: C, 55.23; H, 5.44; N, 5.86. Found: C, 54.57; H, 5.61; N, 5.96. IR: 3300–2980, 1732, 1615. ¹H NMR (300 MHz, CDCl₃): δ 3.81 (s, 3H, OCH₃), 3.95 (s, 3H, OCH₃), 4.30 (d, 2H, *J*=4.8, -CH₂-), 6.92 (d, 1H, *J*_o=9.0 Ar 3-H), 7.02 (d, d, 1H, *J*_o=9.0, *J*_m=3.0, Ar 4-H), 7.73 (d, 1H, *J*_m=3.0, Ar 6-H), 8.75 (br s, 1H, NH). ¹³C NMR (75 MHz, CDCl₃) δ : 42.4, 55.9, 56.7, 113.2, 115.6, 120.3, 120.7, 152.3, 154.0, 166.1, 173.3.

2,5-Dimethoxy-4-nitro-hippuric acid (4-b): Yellow crystals (Ethanol) M.p. 197–197.5°C; Anal calcd for $C_{11}H_{12}N_2O_7$: C, 46.48; H, 4.26; N, 9.86. Found: C, 46.67; H, 4.44; N, 9.93. IR: 3379–2850, 3380, 1740, 1613. ¹H NMR (300 MHz, DMSO-d₆) δ : 3.90 (s, 3H, OCH₃), 3.92 (s, 3H, OCH₃), 4.00 (d, 2H, J = 5.7, -CH₂-), 7.68 (s, 1H, Ar 6-H or Ar 3-H), 7.70 (s, 1H, Ar 3-H or Ar 6-H), 8.69 (t, 1H, J = 5.7, NH), 12.7 (s, 1H, COOH); ¹³C NMR (75 MHz, DMSO-d₆) δ : 42.1, 57.4, 57.5, 109.6, 116.6, 127.1, 141.2, 145.7, 150.9, 163.6, 171.4.

2,5-Dimethoxy-6-nitro-hippuric acid (4-c): M.p. $233-235^{\circ}$ C; Anal calcd for: C₁₁H₁₂N₂O₇: C, 46.47; H, 4.26; N, 9.86. Found: C, 46.49; H, 4.57; N, 9.74. IR: 3450, 3350, 1766, 1638, 1532, 1375. ¹H NMR (300 MHz DMSO-d₆): δ 3.80 (s, 3H, OCH₃), 3.90 (s, 3H, OCH₃), 4.05 (d, 2H, J = 5.3, -CH₂-), 7.19 (d, 1H, J = 9.3 Ar 3-H, or 4-H), 7.25 (d, 1H, J = 9.3, Ar 4-H or 3-H), 8.30 (brt, 1H, NH). ¹³C NMR (75 MHz, DMSO-d₆) δ : 41.4, (2 × 57.1), 115.3, 116.0 118.4, 140.2, 144.5, 150.2, 161.8, 170.6.

4-Chloro-hippuric acid (4-d): White pale crystals (Ethanol). M.p. 141.5–142.5°C Anal. calcd for C₉H₈NClO₃: C, 50.58; H, 3.74; N, 6.55. Found: C, 50.88; H, 3.67; N, 6.42. IR: 3600–2850, 3338, 1746, 1685. ¹H NMR (300 MHz, CDCl₃): $\delta = 4.1$ (s, 2H, -CH₂-), 7.38 (d, 2H, J = 8.35, Ar 3-H, and 5-H), 7.83 (d, 2H, J = 8.35, Ar 2-H, and Ar 6-H), 7.94 (br.d., 1H, J = 4.5, NH), 9.8–11.2 (br.s., 1H, COOH). ¹³C NMR (75 MHz, CDCl₃): $\delta = 39.7$, (2 × 128.4), (2 × 128.8) 132.3, 137.4, 166.4, 171.7.

General Procedure for the Synthesis of N-(Acetoxymethyl) Benzamides (5)

To a solution of carboxylic acid 4 (0.574 mmol), in acetonitrile (40 ml) was added a mixture of anhydrous lead tetraacetate (250 mg, 0.573 mmol) and cupric acetate (104 mg, 0.573 mmol). The mixture was refluxed for 3 h. The reaction mixture was then quenched with water (100 ml), and the resulting solution extracted with ethyl acetate (3×50 ml), dried (Na₂SO₄), and

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concentrated in vacuo. The products were further purified by silica gel column chromatography.

N-(Acetoxymethyl)-2,5-dimethoxybenzamide (5-a): Pale yellow oil (column chromatographed, AcOEt). Anal calcd for: $C_{12}H_{15}NO_5$: C, 56.90; H, 5.97; N, 5.33. Found: C, 57.03; H, 6.29; N, 5.41. IR: 3380, 1733, 1669. ¹H NMR (300 MHz, CDCl₃): δ 2.08 (s, 3H, CH₃), 3.81 (s, 3H, OCH₃), 3.93 (s, 3H, OCH₃), 3.84 (s, 3H, OCH₃), 5.46 (d, 2H, J = 7.18, -CH₂-), 6.92 (d, 1H, $J_o = 9.0$, Ar 3-H), 7.03 (dd, 1H, $J_o = 9.0$, $J_m = 2.90$, Ar 4-H), 7.76 (d, 1H, $J_m = 2.90$, Ar 6-H), 8.95–9.05 (br s, 1H, NH). ¹³C NMR (75 MHz, CDCl₃) δ : 21.0, 55.8, 56.6, 64.7, 113.1, 115.9, 120.3, 120.9, 152.2, 153.9, 165.7, 171.8.

N-(Acetoxymethyl)-4-nitro-2, 5-dimethoxybenzamide (5-b): Yellow crystals (column chromatographed, CHCl₃/AcOEt = 1 : 1). M.p. 123–124.5°C. Anal. calcd for C₁₂H₁₄N₂O₇: C, 48.43; H, 4.73; N, 9.39. Found: C, 48.36; H, 4.85; N, 9.36. IR: 3386, 1747, 1668. ¹H NMR (300 MHz,CDCl₃) δ : 2.10 (s, 3H, CH₃), 3.98 (s, 3H, OCH₃), 4.0 (s, 3H, OCH₃), 5.46 (d, 2H, *J* = 7.0, NH-CH₂-O), 7.49 (s, 1H, Ar 6-H), 8.00 (s, 1H, Ar 3-H), 8.93 (br.t, 1H, *J* = 7.0, NH). ¹³C NMR (75 MHz, CDCl₃) δ : 20.9, 57.1, 57.2, 64.5, 109.4, 118.1, 125.2, 141.2, 147.0, 150.7, 163.8, 171.7.

N-(Acetoxymethyl)-6-nitro-2, 5-dimethoxybenzamide (5-c): Yellow crystals (column chromatographed: AcOEt/CHCl₃ 2:1). M.p. 124–125°C. Anal calcd. for $C_{12}H_{14}N_2O_7$: C, 48.32; H, 4.73; N, 9.39. Found: C, 49.09; H, 4.99; N, 9.38. IR: 3357, 1726, 1680, 1539, 1370. ¹H NMR (300 MHz, DMSO-d₆): δ 2.01 (s, 3H, CH₃), 3.79 (s, 3H, OCH₃), 3.84 (s, 3H, OCH₃), 5.17 (d, 2H, J = 6.9, -CH₂-), 7.30 (d, 1H, J = 8.1, Ar 3-H, or 4-H), 7.37 (d, 1H, J = 8.1, Ar 4-H, or 3-H), 9.47 (br.t, 1H, J = 6.9, NH). ¹³C NMR (75 MHz, DMSO-d₆) δ : 21.1, 57.3, 57.7, 64.2, 116.6, 117.3, 119.9, 139.5, 144.8, 150.1, 163.6, 170.5.

N-(Acetoxymethyl)-4-chloro-benzamide (5-d): M.p. 218–219°C White crystals (column chromatographed AcOEt/CHCl₃=1:2) Anal. calcd for $C_{10}H_{10}NClO_3$: C, 52.74; H, 4.39; N, 6.15; Cl, 15.6. Found: C, 53.46; H, 4.50; N, 5.93. IR: 3328, 1737, 1652. ¹H NMR (300 MHz, CDCl₃): δ =2.1 (s, 3H, CH₃), 5.43 (d, 2H, *J*=7.2, CH₂), 7.40 (br t, 1H, NH), 7.41 (d, 2H, *J*=8.1, Ar 2-H, and Ar 6-H), 7.76 (d, 2H, *J*=8.1, Ar 3-H and Ar 5-H). ¹³C NMR (75 MHz, CDCl₃): δ =20.9, 64.7, (2 × 128.7), (2 × 128.9), 131.5, 138.7, 166.4, 172.2.

General Procedure for the Synthesis of *N*-(Morpholinomethyl) Benzamides (6)

To a stirred solution of acetatebenzamide 5 (0.6 mmol) in acetonitrile (20 ml), triethylamine (55.7 mg, 0.080 ml, 0.55 mmol) and Morpholine (48.0 mg, 0.048 ml, 0.55 mmol) were added at 25°C for 4h. The mixture

was poured into ice-water and extracted with ethyl acetate $(3 \times 50 \text{ ml})$. The organic layers were washed with water and dried (Na₂SO₄). Removal of the solvent afforded crude morpholine derivatives **6** which were purified by silica gel column chromatography or crystallization.

2,5-Dimethoxy-*N***-(morpholinomethyl) benzamide (6-a):** Pale yellow oil (column chromatographed), AcOEt). Anal. calcd for $C_{14}H_{20}N_2O_4$: C, 59.99; H, 7.19; N, 9.99. Found: C, 58.12; H, 7.25; N, 9.86. IR: 3391, 1658. ¹H NMR (300 MHz, CDCl₃): δ 2.53 (t, 4H, *J*=4.7, Morpholine 2-H and 6-H, (*N*-CH₂)), 3.61 (t, 4H, *J*=4.7, Morpholine 3-H and 5-H, (O-CH₂)), 3.70 (s, 3H, OCH₃), 3.84 (s, 3H, OCH₃), 4.22 (d, 2H, *J*=6.30, NH-CH₂-N), 6.83 (d, 1H, *J*=9.0, Ar 3-H), 6.90 (dd, 1H, *J*_o=9.0, *J*_m=3.20, Ar 4-H) 7.63 (d, 1H, *J*_m=3.20, Ar 6-H), 8.22 (br t, 1H, NH). ¹³C NMR (75 MHz, CDCl₃) δ : (2 × 50.1), 55.5, 56.3, 61.24, (2 × 66.5), 112.7, 115.5, 119.2, 121.4, 151.5, 153.6, 165.5.

2,5-Dimethoxy-4-nitro–*N*-(morpholinomethyl) benzamide (6-b): Yellow crystals (Ethanol). M.p. 116–118°C. Anal. calcd for $C_{14}H_{19}N_3O_6$: C, 51.69; H, 5.89; N, 12.92. Found: C, 51.08; H, 5.98; N, 12.42. IR: 3383, 1669, 1511,1342. ¹H NMR (300 MHz, CDCl₃): δ 2.63 (t, 4H, *J*=4.8, Morpholine 2-H and 6-H, (*N*-CH₂)), 3.73 (t, 4H, *J*=4.8, Morpholine 3-H and 5-H, (O-CH₂)), 3.98 (s, 3H,OCH₃), 4.0 (s, 3H, OCH₃), 4.35 (d, 2H, *J*=6.50, NH-CH₂-N), 7.51 (s, 1H, Ar 6-H), 8.0 (s, 1H, Ar 3-H), 8.17 (s, broad, 1H, NH). ¹³C NMR (75 MHz, CDCl₃) δ : (2 × 50.4), (2 × 57.0), (2 × 63.1), 66.8, 109.1, 118.0, 126.1, 140.7, 147.2, 150.3, 163.8.

2,5-Dimethoxy-6-nitro-*N*-(morpholinomethyl) benzamide (6-c): Pale yellow crystals (Ethanol). M.p. 169–172°C Anal. calcd for $C_{14}H_{19}N_3O_6$: C, 51.69; H, 5.89; N, 12.92. Found: C, 51.43; H, 5.80; N, 13.02. IR: 3400, 1669, 1535, 1367. ¹H NMR (300 MHz, CDCl₃): δ 2.63 (t, 4H, *J* = 4.7, (Morpholine 2-H and 6-H, (N-CH₂)), 3.72 (t, 4H, *J* = 4.7, (Morpholine 3-H and 5-H), (O-CH₂)), 3.88 (s, 3H, OCH₃), 3.93 (s, 3H, OCH₃), 4.29 (d, 2H, *J* = 6.35, -NCH₂N-), 7.02 (brt, 1H, NH), 7.07 (d, 1H, *J* = 9.24 Ar 6-H), 7.11 (d, 1H, *J* = 9.24, Ar 3-H). ¹³C NMR (75 MHz, CDCl₃) δ : (2 × 50.3), 57.2, 57.3, 61.7, (2 × 66.9), 114.3, 115.9, 118.8, 142.0, 146.0, 151.0, 162.5.

4-Chloro-*N***-(morpholinomethyl) benzamide (6-d).** Brown pale solid (column chromatographed, CHCl₃–AcOEt = 1:2). M.p. 70.2–71.3°C. Anal. calcd for $C_{12}H_{15}N_2O_2Cl$: C, 56.58; H, 5.89; N, 11.00. Found: C, 56.37; H, 5.79; N, 10.78. IR: 3304, 1658, 1116. ¹H NMR (300 MHz, CDCl₃): $\delta = 2.67$ (t, 4H, J = 4.4, Morpholine 2-H and 6-H, (N-CH₂)), 3.73 (t, 4H, J = 4.4, Morpholine 3-H and 5-H), (O-CH₂)), 4.29 (d, 2H, J = 6.1, -CH₂-), 7.41 (d, 2H, J = 8.4, Ar 3-H and 5-H), 7.79 (d, 2H, J = 8.4, Ar 2-H and 6-H), 8.29 (br.s, 1H, NH). ¹³C NMR (75 MHz, CDCl₃): $\delta = (2 \times 50.3)$, 61.5, (2 × 66.0), (2 × 128.6), (2 × 128.8), 132.1, 138.0, 166.9.

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ACKNOWLEDGMENTS

We thanks to Facultad de Ciencias Químicas y Farmacéuticas. Universidad de Chile y al Centro de Instrumentación CEPEDEQ, for access to the instruments.

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Received in the USA May 14, 2001

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