An Efficient Method for the Glycosylation of Isoflavones

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The isoflavone phytoestrogens are still of current interest for their positive and negative health benefits. However, there are still many unanswered questions regarding their absorption, metabolism and bioavailability. Studies in this area require access to samples of both the isoflavone 7-O-glucosides, the form found in plants and the 7-O-glucuronides, which are important mammaliam metabolites. A new efficient, high-yielding glycosylation procedure is described for isoflavones, which employs 2,2,2-trifluoro-N-(p-methoxyphenyl)acetamidates as the glycosyl donors. This meth-

Introduction

The isoflavone phytoestrogens are a group of polyphenolic compounds with weak estrogenic and antiestrogenic activity, present in the human diet.^[1,2] The main dietary sources are soybeans and soy-derived products.^[3,4] Epidemiological studies have shown that the consumption of an isoflavone-rich diet is associated with a decrease in the incidence of hormone-related cancers, such as breast^[5] and prostate cancer.^[6] It has also been suggested that isoflavones may possess other health-promoting activities, including chemoprevention of osteoporosis^[7] and cardiovascular disease^[8] and lessening of menopausal symptoms.^[9,10] However, the biological effects of isoflavones on human health cannot be fully understood until their absorption, metabolism and bioavailability have been fully established.^[11–13]

In plants and foodstuffs isoflavones occur predominantly as glycosides (**2a**–**c**),^[14] and so these water-soluble derivatives are the forms ingested by humans. The glycosides are then hydrolysed by intestinal glucosidases, both from the host^[15] and intestinal bacteria,^[16] to give the aglycones, daidzein (**1a**), genistein (**1b**) and glycitein (**1c**). Some studies have reported that the isoflavone aglycones are absorbed more readily than the parent glycosides,^[17,18] whereas data from other studies have implied that the bioavailability of genistein and daidzein glycosides is actually better than that of the aglycones.^[19] The aglycones can then be metabolised to other biologically active metabolites. For example, daidzein is converted to equol and *O*-demethylangolensin

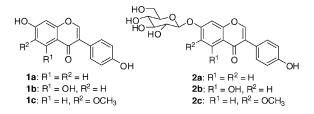
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odology was used to prepare the 7-O-glycosides of the three main isoflavones, daidzein, genistein and glycitein. The isoflavones were protected with hexanoyl groups which improved their solubility in organic solvents and improved the efficiency of the reaction. The same methodology was then adapted for the synthesis of the analogous 7-O-glucuronides. The new synthesis will provide access to large quantities of these compounds for further biological studies.

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(ODMA),^[20] whereas genistein gives 6-hydroxy-ODMA.^[21] When the aglycones and their metabolites are absorbed, they are then transported to the liver, where they can undergo conjugation catalysed by hepatic enzymes to give *O*-glucuronides,^[22] and to a lesser extent *O*-sulfates.^[23]



In order to better understand the absorption, metabolism and bioavailability of isoflavones, there is an urgent need for the development of efficient synthetic routes for the synthesis of pure standards of isoflavone *O*-glucosides and *O*glucuronides to allow their accurate quantification in biological fluids and to study their possible biological roles in vivo. Recently, in our laboratory, Fairley et al. developed an efficient synthesis of isoflavone *O*-sulfates,^[24] and now we wish to report herein a new, sophisticated and high-yielding procedure for the synthesis of isoflavone 7-*O*-glucosides and 7-*O*-glucuronides.^[25]

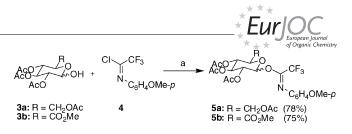
Results and Discussion

Previous methods for the glycosidation of polyhydroxyisoflavones are low-yielding (<30%).^[26,27] Reaction of daidzein (1a) or its protected derivatives 4'-*O*-acetyldaidzein and 4'-*O*-TBDMS-daidzein with α -acetobromoglucose, employing Koenig–Knorr techniques, in CH₂Cl₂ with Ag₂CO₃ as catalyst and in the presence of either lutidine or



collidine as a base, afforded the glycosidation product in low yields (10-15%). Lewis et al.^[26] reported the synthesis of daidzin (2a) in 40% yield from α -acetobromoglucose and daidzein (1a) by using phase-transfer catalysis. However, in our hands this procedure afforded daidzin (2a) in less than 10% yield as indicated by ¹H NMR spectroscopy. Thus, it was necessary to search for sophisticated glycosyl donors outside the conventional glycosidation reagents. Alternative glycosyl donors were prepared, allowing glycosidation to be carried out under non-basic conditions, avoiding the use of silver salts. Among these, treatment of phenyl selenoglycoside with daidzein in CH₂Cl₂, employing TMSOTf, Br₂ or I₂ as activator, afforded an intractable mixture of per-acetylated daidzin and per-acetylated daidzein-4'-yl glucoside in low yields. Glycosyl phosphates have emerged as useful glycosyl donors for stereoselective glycosidic bond formation in the synthesis of oligosaccharides and phenolic glycosides.^[28] Unfortunately, attempts to adapt this approach for the glucosidation of 4'-O-acetyldaidzein proved to be lowyielding and gave irreproducible results.

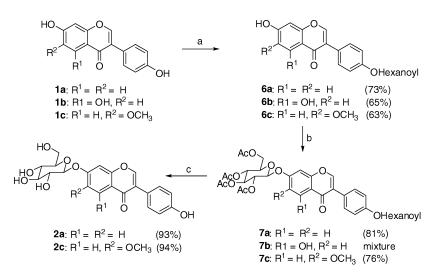
Recently, Li et al. reported an efficient and facile synthesis of flavonoid 7-O-glycosides by employing a newly developed benzoyl-protected glycosyl trifluoroacetimidate donor.^[29] The method is based on a Lewis acid promoted coupling of a glycosyl trifluoroacetimidate donor with the 7-OH group of flavonoid esters. 2,3,4,6-Tetra-O-acetyl-Dglycopyranosyl 2,2,2-trifluoro-N-(p-methoxyphenyl)acetamidate (5a) and methyl 2,3,4-tri-O-acetyl-D-glycopyranosi-2,2,2-trifluoro-N-(p-methoxyphenyl)acetamidate duronvl (5b) were readily prepared in 78 and 75% yield, respectively, by treatment of the corresponding 1-hydroxy sugar, 3a or **3b**, with 2,2,2-trifluoro-*N*-(*p*-methoxyphenyl)acetimidoyl chloride (4) in the presence of K_2CO_3 in wet acetone at room temperature for 4 h (Scheme 1). The glucuronyl trifluoroacetimidate 5b was not stable for long periods at room temperature and had to be stored at -78 °C.



Scheme 1. Reagents and conditions: (a) K_2CO_3 , wet acetone, room temp., 4 h.

To overcome the regioselectivity problem and to increase the solubility of the isoflavone in CH₂Cl₂, we sought to acylate the phenolic 4'-hydroxy group. The 7-hydoxy group in isoflavones is more acidic than that at C-4' because of the electron-withdrawing effect of the para-carbonyl group in ring C.^[30] Therefore, use of an excess of KOtBu in DMF allows the generation of the 4',7-diphenolate of either daidzein (1a) or glycitein (1c), or the 4',5,7-triphenolate of genistein (1b). The electron-withdrawing carbonyl groups para to the 7-oxy group and in the ortho position to the 5oxy group significantly diminish their nucleophilicity, thus acylation with 1.0 equiv. of acyl chlorides produces the 4'acetylated isoflavone selectively. Acylation of daidzein (1a), and glycitein (1c) with an equivalent amount of hexanoyl chloride in the presence of KOtBu (2.1 equiv.) in dry DMF at room temp. gave the isoflavone 4'-hexanoates 6a,c in 65-78% yield (Scheme 2).

With the isoflavone 4'-hexanoates **6a,b,c** in hand, we proceeded to investigate their glycosidation with the very reactive trifluoroacetamidate donor **5a**. The glycosyl donor α/β -*O*-acetylglycopyranosyl 2,2,2-trifluoro-*N*-(*p*-methoxyphenyl)acetamidate (**5a**) (1.5 equiv.) was thus treated with the acceptor **6a,b,c** (1.0 equiv.) by employing BF₃·Et₂O as a promoter in dry CH₂Cl₂ and in the presence of freshly dried 4 Å molecular sieves at room temperature. The desired peracetylated isoflavonoid 7-*O*-glycosides **7a,c** were obtained in 81 and 76% yield, respectively (Scheme 2).



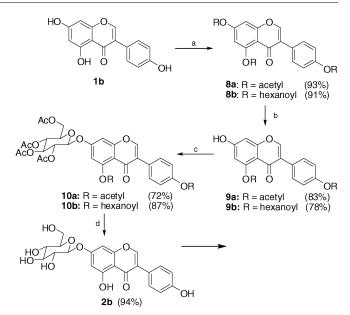
Scheme 2. Reagents and conditions: (a) 2.1 equiv. of KOtBu, DMF, 1 equiv. of hexanoyl chloride, room temp.; (b) 5a, 0.3 equiv. of BF_3 ·Et₂O, CH₂Cl₂, 4 Å MS, room temp., 6 h; (c) K₂CO₃, H₂O/MeOH, THF, 40 °C, 5 h.

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Unfortunately, glycosidation of genistein 4'-hexanoate (6b) with the glycosyl trifluoroacetimidate donor 5a under the above conditions afforded an intractable mixture. Therefore, it was concluded that the 5- and 4'-OH groups on genistein (1b) both had to be protected. Treatment of a solution of genistein (1b) in pyridine with acetic anhydride or hexanoyl chloride (4 equiv.) afforded 4',5,7-tri-O-acylgenistein (8a) and 8b in 93 and 91% yield, respectively (Scheme 3). The 7-O-acyl group on the peracylated genistein 8a,b, which is in *para* position to the electronwithdrawing pyrone carbonyl group, is the most electrophilic entity. Taking advantage of this fact, regioselective release of 7-OH was accomplished in good yield by nucleophilic attack of PhSH (1.2 equiv.) on the 7-ester group in the presence of imidazole in N-methyl-2-pyrrolidinone (NMP) as solvent at 0 °C (Scheme 3). Glycosylation of both the acceptors 9a,b with the glycosyl donor 5a by employing the conditions described above resulted in 10a and 10b in 72 and 87% yield, respectively.

This attractive synthetic route also allowed us to synthesise the major three soybean isoflavone 7-O-glucuronides in good vields. Isoflavon-7-yl-β-D-glucopyranosiduronic methyl esters 11a-d were synthesised in excellent yields by coupling of the acceptors 6a,c, 9a,b with glucuronyl 2,2,2trifluoro-N-(p-methoxyphenyl)acetamidate donor 5b under standard glycosylation conditions described for their corresponding isoflavone 7-O-glucosides (Scheme 4).

Final removal of the acyl groups to provide the isoflavone 7-O-glycosides and 7-O-glucuronides was achieved by using K₂CO₃ in MeOH/THF/H₂O (5:5:1). The glycosides were purified by dissolving the crude material in a few drops of water and precipitating with ethanol, whereas the glucuronides were purified by means of C18 reversed-phase chromatography using water/acetonitrile (9:1) as eluant. The purity of both glycosides and glucuronides was confirmed by HPLC using water/acetonitrile (70:30 for the glycoside; 90:20 for the glucuronides) as eluant.



Scheme 3. Reagents and conditions: (a) Ac₂O, Py, room temp., 8 h, or hexanoyl chloride, Py, DMAP, CHCl₃, 0 °C; (b) PhsH, NMP, Im; (c) 5a, BF_3 ·Et₂O, CH_2Cl_2 , 4 Å MS, room temp., 6 h; (d) K₂CO₃, MeOH, THF, H₂O, 40 °C, 5 h.

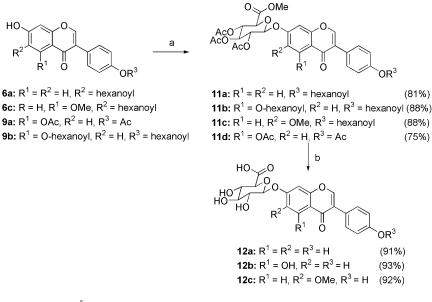
Conclusions

A new glycosylation procedure has been developed for isoflavones, which employs 2,2,2-trifluoro-N-(p-methoxyphenyl)acetamidates as the glycosyl donors. This methodology was used to prepare the 7-O-glycosides of the three main isoflavones, daidzein, genistein and glycitein. The isoflavones were protected with hexanoyl groups which had the added bonus of improving their solubility in organic solvents and improved the efficiency of the reaction. The same methodology was then adapted for the synthesis of the analogous 7-O-glucuronides, which are mammalian metabolites of the isoflavones. The new synthesis will provide

(81%)

(88%)

(75%)



Scheme 4. (a) 5a, BF₃·Et₂O, CH₂Cl₂, 4 Å MS, room temp., 6 h; (d) K₂CO₃ MeOH, THF, H₂O, room temp., 5 h.



access to large quantities of these compounds and enable further study of their biological properties. This efficient, high-yielding methodology is also suitable for the synthesis of ¹³C-labelled derivatives, and studies on isotopic labelling are currently underway.

Experimental Section

General: NMR spectra were recorded with a Varian Gemini 2000 (¹H 300 MHz, ¹³C 75.45 MHz) or a Bruker Avance 300 (¹H 300 MHz, ¹³C 75.45 MHz) spectrometer. Chemical shifts (δ) in ppm are given relative to Me₄Si, coupling constants (J) in Hz. Elemental analyses were carried out in the departmental microanalytical laboratory. IR spectra were recorded with a Perkin-Elmer series 1420 FT IR spectrophotometer. The samples were prepared as Nujol mulls or thin films between sodium chloride discs and recorded in cm⁻¹. EI mass spectra were recorded with a Micromass GC-T. Electrospray mass spectra were recorded with a Micromass LC-T. UV spectra were recorded with a Kontron Uvikon 930 spectrometer. Melting points were recorded with an electrothermal melting point apparatus and are uncorrected. Analytical TLC was carried out on Merck 5785 Kieselgel 60F254 fluorescent plates. Flash chromatography was performed according to the procedure of Still^[31] by using silica gel of 35-70 µm particle size. Dimethylformamide was distilled from magnesium sulfate. Diethyl ether and tetrahydrofuran were distilled from sodium metal and benzophenone.

2,3,4,6-Tetra-O-acetyl-D-glycopyranosyl 2,2,2-Trifluoro-N-(p-methoxyphenyl)acetamidate (5a): *N*-(*p*-Methoxyphenyl)acetimidoyl chloride (0.327 g, 1 mmol) was slowly added to a suspension of sugar hemiacetal (1 mmol) and K₂CO₃ (0.276 g, 2 mmol) in wet acetone at room temp. After 4 h of stirring at room temp., the solid was filtered, and the solvent was evaporated under reduced pressure. The residue was subjected to flash chromatography by using petroleum ether/EtOAc (4:1) to give the title compound as an α/β mixture (0.428 g, 78%) as white foam. ¹H NMR (300 MHz, CDCl₃): δ = 2.017, 2.027, 2.032, 2.043, 2.051, 2.58, 2.66, 2.083 (8 s, 24 H, 8 Ac), 3.78, 3.79 (2 s, 6 H, OCH₃), 4.07-4.15 (m, 4 H), 4.24 (d, J = 4.8 Hz, 1 H), 4.28 (d, J = 4.8 Hz, 1 H), 5.08-5.25 (m, 6 H), 5.52 (t, J = 9.9 Hz, 1 H), 5.74 (br. s, 1 H, 1-H^{β}), 5.74 (br. s, 1 H, 1-H^{α}), 6.76–6.89 (m, 4 H, Ph) ppm. MS (ES): m/z (%) = 572 (100) [M + Na⁺], 353 (28). HRMS: calcd. for C₂₃H₂₆NF₃O₁₁Na 572.1356; found 572.1348.

2,3,4-Tri-*O*-acetyl-D-glycopyranosiduronyl **2,2,2-Trifluoro**-*N*-(*p*-methoxyphenyl)acetamidate (5b): Compound 5b (0.40 g, 75%) was obtained as a yellow viscous oil from hemiacetal **3b** and **4** by employing the procedure described for the synthesis of **5a**. ¹H NMR (300 MHz, CDCl₃): δ = 2.016, 2.019, 2.027, 2.035, 2.053 (5 s, 18 H, 6 Ac), 3.738, 3.765, 3.773 (3 s, 12 H, 2 CO₂CH₃, 2 OCH₃), 4.42 (d, *J* = 10.5 Hz, 1 H), 5.14 (dd, *J* = 10.2, 3.9 Hz, 1 H), 5.21–5.34 (m, 3 H), 5.58 (m, 1 H), 5.85 (br. s, 1 H, 1-H^β), 6.46 (br. s, 1 H, 1-H^α), 6.72–6.85 (m, 8 H, Ph) ppm. MS (ES): *m/z* (%) = 558 (100) [M + Na]⁺. HRMS: calcd. for C₂₂H₂₄NF₃O₁₁Na 558.1199; found 558.1203.

General Procedure for Regioselective Acylation of Isoflavones: A solution of isoflavone (2 mmol) and dry *t*BuOK (4.2 mmol) in dry DMF was stirred at room temp. under nitrogen for 10 min. Hexanoyl chloride (0.29 mL, 2.1 mmol) was added dropwise and the mixture stirred for 2 h until TLC showed almost complete disappearance of the substrate. After addition of ice-cold water, the mixture was extracted with EtOAc (3×50 mL). The combined organic

extracts were dried with MgSO₄, concentrated at reduced pressure, and the residue was purified by flash chromatography on silica gel by using DCM/EtOAc ($5 \rightarrow 15\%$) as eluant.

4'-O-Hexanoyldaidzein (6a): Compound **6a** (0.514 g, 73%) was obtained as a white solid; m.p. 190 °C. ¹H NMR (300 MHz, CDCl₃): $\delta = 0.92$ (t, J = 6.9 Hz, 3 H, CH₂CH₂CH₃), 1.33–1.47 (m, 4 H, CH₂CH₂CH₃), 1.75 (quint, J = 7.2 Hz, 2 H, O₂CCH₂CH₂CH₂), 2.56 (t, J = 7.2 Hz, 2 H, O₂CCH₂), 6.84 (d, J = 2.3 Hz, 1 H, 8-H), 6.93 (dd, J = 8.8, 2.3 Hz, 1 H, 6-H), 7.13 (d, J = 8.7 Hz, 2 H, 3'-, 5'-H), 7.54 (d, J = 8.7 Hz, 1 H, 2'-, 6'-H), 7.91 (s, 1 H, 2-H), 8.10 (d, J = 8.8 Hz, 1 H, 5-H) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 13.9$ (C-CH₃), 22.3 (C-CH₂CH₂), 24.6 (C-CH₂CH₂CH₃), 31.3 (C-O₂CCH₂CH₂), 34.4 (C-O₂CCH₂CH₂), 102.7 (C-8), 115.7 (C-6), 117.3 (C-4a), 121.7 (5, C-3), 124.2 (C-3), 127.8 (C-1'), 129.6 (C-5), 130.2 (C-2', -6'), 150.6 (C-2), 153.0 (C-8a), 158.2 (C-4'), 162.7 (C-7), 172.5 (C-4), 176.2 (C-CO₂) ppm. MS (EI): m/z (%) = 352 (5) [M]⁺, 254 (100), 137 (11). HRMS: calcd. for C₂₁H₂₀O₅ 352.1311; found 352.1317.

4'-O-Hexanoylgenistein (6b): Compound **6b** (0.478 g, 65%) was obtained as a white foam. ¹H NMR (300 MHz, CDCl₃): $\delta = 0.99$ (t, J = 6.9 Hz, 3 H, CH₂CH₂CH₃), 1.38–1.43 (m, 4 H, CH₂CH₂CH₃), 1.76–1.83 (m, 2 H, O₂CCH₂CH₂CH₂), 2.60 (t, J = 7.5 Hz, 2 H, O₂CCH₂), 6.01 (s, 1 H, 7-OH), 6.23 (d, J = 2.1 Hz, 1 H, 6-H), 6.29 (d, J = 2.1 Hz, 1 H, 8-H), 7.16 (d, J = 8.7 Hz, 2 H, 3'-, 5'-H), 7.54 (d, J = 8.7 Hz, 1 H, 6'-, 2'-H), 7.84 (s, 1 H, 2-H), 12.80 (s, 1 H, 5-H) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 13.9$ (C-CH₃), 22.3 (C-CH₂CH₃), 24.6 (C-O₂CCH₂CH₂), 31.3 (C-O₂CCH₂CH₂), 34.4 (C-CH₂CH₂CH₃), 94.2 (C-8), 99.8 (C-6), 105.9 (C-4a), 121.8 (C-3', -5'), 123.0 (C-3), 128.4 (C-1'), 130.0 (C-2', -6'), 150.8 (C-4'), 153.3 (C-2), 157.9 (C-8a), 162.7 (C-5), 167.8 (C-7), 173.0 (C-O₂C), 180.4 (C-4) ppm. MS (EI): m/z (%) = 368 (87) [M]⁺, 270 (100). HRMS: calcd for C₂₁H₂₀O₆ 368.1260; found 368.1256.

4'-Hexanoylglycitein (6c): Compound **6c** (0.481 g, 63%) was obtained as a white foam. ¹H NMR (300 MHz, CDCl₃): $\delta = 0.93$ (t, J = 7.0 Hz, 3 H, CH₃), 1.37–1.44 (m, 4 H, $CH_2CH_2CH_3$), 1.74–1.80 (m, 2 H, O₂CCH₂ CH_2), 2.57 (t, J = 7.5 Hz, 2 H, O₂CCH₂), 4.00 (s, 3 H, OCH₃), 6.46 (s, 1 H, 7-OH), 6.98 (s, 1 H, 8-H), 7.15 (d, J = 8.7 Hz, 2 H, 3', 5'-H), 7.58 (d, J = 8.7 Hz, 1 H, 2', 6'-H), 7.64 (s, 1 H, 5-H), 7.95 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 13.9$ (C- CH_3), 22.3 (C- $CH_2CH_2CH_2CH_3$), 24.6 (C- $O_2CCH_2CH_2$), 31.3 (C- $CH_2CH_2CH_3$), 34.4 (C- O_2CCH_2), 56.5 (C-OCH₃), 102.7 (C-8), 104.7 (C-5), 117.8 (C-4a), 121.6 (C-3', -5'), 123.7 (C-3), 129.6 (C-3), 130.0 (C-2', -6'), 145.5 (C-6), 150.6 (C-7), 151.4 (C-8a), 152.5 (C-4'), 152.6 (C-2), 172.8 (C- O_2C), 175.8 (C-4) ppm. MS (EI): m/z (%) = 382 (10) [M]⁺ 284 (100). C₂₂H₂₂O₆ (382.41): calcd. C 69.10; H, 5.80; found C 69.58, H 5.36.

5,7,4'-Triacetylgenistein (8a): Acetic anhydride (1.4 mL, 14.8 mmol) was added to a solution of genistein (1b, 1 g, 3.7 mmol) in pyridine (10 mL) and dry chloroform (5 mL) at room temp. under nitrogen. After stirring at room temp. overnight, the mixture was diluted with CH2Cl2 (100 mL) and washed with 1 N HCl $(3 \times 100 \text{ mL})$, and brine subsequently. The organic layer was dried with MgSO₄, and concentrated to give yellow solid, which was recrystallised from MeOH to give 8a (1.35 g, 93%) as a white solid; m.p. 137 °C (ref.^[32] 139–141 °C). ¹H NMR (300 MHz, CDCl₃): δ = 2.31, 2.34, 2.42 (3 s, 9 H, O_2CCH_3), 6.86 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 8.7 Hz, 2 H, 3'-, 5'-H), 7.25 (d, J = 2.4 Hz, 1 H, 8-H), 7.49 (d, J = 8.7 Hz, 2 H, 2'-, 6'-H), 7.89 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 21.2 (3 C-O₂CCH₃), 109.0 (C-8), 114.0 (C-6), 115.2 (C-4a), 121.7 (C-3', -5'), 125.7 (C-3), 128.8 (C-1'), 130.2 (C-2', -6'), 150.64, 150.75 (C-8a, -4'), 152.0 (C-2), 153.8 (C-8a), 157.7 (C-5), 167.9, 169.4 (3 C-O₂C), 174.2 (C-4) ppm.

4',5,7-Trihexanoylgenistein (8b): To a solution of genistein (1b, 1 g, 3.7 mmol) in pyridine (10 mL) and dry chloroform (5 mL) was added DMAP (0.045 g, 0.37 mmol), followed by hexanoyl chloride (1.82 mL, 18.57 mmol) at -20 °C under nitrogen. After 9 h of stirring at room temp., the mixture was diluted with CH₂Cl₂ (100 mL) and washed with 1 N HCl (2×100 mL), and brine subsequently. The organic layer was dried with MgSO4 and concentrated to give a yellow solid, which was recrystallised from MeOH to give 8b (1.95 g, 91%) as a white solid; m.p. 86 °C. ¹H NMR (300 MHz, CDCl₃): $\delta = 0.90-0.96$ (m, 9 H, 3 CH₃), 1.38-1.43 (m, 12 H, $CH_2CH_2CH_3$), 1.74–1.80 (m, 6 H, $CO_2CH_2CH_2$), 2.56 (t, J = 7.5 Hz, 2 H, O_2CCH_2), 2.59 (t, J = 7.5 Hz, 2 H, O_2CCH_2), 2.72 (t, J = 7.5 Hz, 2 H, O₂CCH₂), 6.84 (d, J = 2.4 Hz, 1 H, 6-H), 7.13 (d, J = 8.4 Hz, 2 H, 3'-, 5'-H), 7.23 (d, J = 2.4 Hz, 1 H, 8-H), 7.49 (d, J = 8.4 Hz, 1 H, 2'-, 6'-H), 7.88 (s, 1 H, 2-H) ppm. ¹³C NMR $(75 \text{ MHz}, \text{CDCl}_3)$: $\delta = 13.88, 13.90, 113.94 (3 \text{ C-CH}_3), 22.3, 22.4,$ 24.5, 24.1, 24.4, 24.6 (3 C-CH2CH2CH3) 31.2, 31.3 (3 C-O₂CH₂CH₂), 34.1, 34.4 (3 C-O₂CCH₂), 108.9 (C-8), 114.0 (C-6), 115.2 (C-4a), 121.8 (C-3', -5'), 125.7 (C-3), 128.8 (C-1'), 130.2 (C-2', -6'), 150.8 (C-7, -4'), 152.0 (C-2), 154.0 (C-8a), 157.7 (C-5), 170.9, 172.2, 172.3 (3 C-O₂C), 174.2 (C-4) ppm. MS (EI): m/z =564 (100) [M]⁺. C₃₃H₄₀O₈ (564.68): calcd. C 70.19, H 7.14; found C 70.35, H 6.98.

General Procedure for the Regioselective Deacylation: Thiophenol (0.309 mL, 3.03 mmol) was slowly added to a solution of peracylated isoflavone **7a,b** (2.5 mmol) and imidazole (0.06 g, 0.88 mmol) in NMP (3 mL) at 0 °C under nitrogen. The mixture was stirred at room temp. until disappearance of the starting material as monitored by TLC. The reaction mixture was diluted with CH_2Cl_2 (100 mL) and washed with 1 N HCl and brine subsequently. The organic layer was dried with MgSO₄, filtered, and the solvent was removed at reduced pressure. The yellow semisolid was subjected to flash chromatography in DCM/EtOAc (5 \rightarrow 15%) to give the title compound.

5,4'-Diacetylgenistein (9a): Compound **9a** (0.734 g, 83%) was obtained as a white solid; m.p. 202 °C. ¹H NMR (300 MHz, CDCl₃): $\delta = 2.33$, 2.34 (2 s, 6 H, 2 O₂CCH₃), 6.60 (d, J = 2.1 Hz, 1 H, 6-H), 6.77 (d, J = 2.1 Hz, 1 H, 8-H), 7.19 (d, J = 8.7 Hz, 2 H, 3'-, 5'-H), 7.55 (d, J = 8.7 Hz, 2 H, 2'-, 6'-H), 7.97 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 21.19$ (2 C-O₂CCH₃), 101.0 (C-8), 105.7 (C-6), 109.5 (C-4a), 122.0 (C-3', -5'), 123.7 (C-3), 128.0 (C-1'), 130.0 (C-2', -6'), 151.0 (C-4'), 153.9 (C-2), 156.1 (C-8a), 156.9 (C-7), 162.4 (C-5), 168.3, 169.4 (2 C-O₂CCH₃), 181.0 (C-4) ppm. MS (EI): *m/z* (%) = 354 (4) [M]⁺, 312 (27), 270 (100). HRMS: calcd. for C₁₉H₁₄O₇ 354.0740; found 354.0744. C₁₉H₁₄O₇ (354.32): calcd. C 64.41, H 3.98; found C 63.93, H 3.78.

5,4'-Dihexanoylgenistein (9b): Compound **9b** (0.909 g, 78%) was obtained as a white solid; m.p. 145 °C. ¹H NMR (300 MHz, CDCl₃): $\delta = 0.88-0.97$ (m, 6 H, 2 CH₃), 1.31–1.42 (m, 8 H, $CH_2CH_2CH_3$), 1.77 (quint, J = 7.4 Hz, 4 H, O₂CCH₂ CH_2), 2.56 (t, J = 7.5 Hz, 2 H, O₂C CH_2), 2.71 (t, J = 7.7 Hz, 2 H, O₂C CH_2), 6.40 (d, J = 2.4 Hz, 1 H, 6-H), 6.47 (d, J = 2.4 Hz, 1 H, 8-H), 7.08 (d, J = 8.7 Hz, 2 H, 3', 5'-H), 7.44 (d, J = 8.7 Hz, 2 H, 2', 6'-H), 7.75 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 13.95$, 13.99 (2 C-CH₃), 22.3, 22.4, 24.1, 24.6 (2 C- $CH_2CH_2CH_3$) 31.2, 31.3 (2 C-O₂CCH₂ CH_2), 34.2, 34.4 (2 C-O₂C CH_2), 101.4 (C-8), 109.6 (C-6), 111.2 (C-4a), 121.7 (C-3', -5'), 125.0 (C-3), 129.1 (C-1), 130.3 (C-2', -6'), 150.7, 150.8 (C-4', 8a), 152.0 (C-2), 158.7 (C-7), 161.2 (C-5), 172.9, 173.4 (2 C-O₂C), 174.8 (C-4) ppm. MS (EI): m/z = 466 (100) [M]⁺. C₂₇H₃₀O₇ (466.53): calcd. C 69.51, H 6.48; found C 69.22, H 6.59.

General Procedure for the Glycosylation: To a mixture of the peracetylated glycosyl trichloroacetimidate donor 4 or 11 (3.0 mmol), isoflavonoid acceptor **3** or **9** (.20 mmol) and freshly dried molecular sieves 4 Å (2 g) in dry dichloromethane (20 mL), BF₃·Et₂O (0.073 mL, 0.6 mmol) was added under nitrogen. After stirring at room temperature for 5 h, Et₃N (0.5 mL) was added and stirring was continued for 15 min. The solids were removed by filtration through a pad of Celite[®], and the filtrate was concentrated. The residue was purified by flash chromatography with petroleum ether/ EtOAc (20 \rightarrow 40%) to give the title compound.

4'-O-Hexanoyldaidzein-7-yl 2'',3'',4'',6''-Tetra-O-acetyl-β-D-glucopyranoside (7a): Compound 7a (1.10 g, 81%) was obtained as a white solid. m.p. 182 °C. $[a]_{D} = -24.4$ (c = 1, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ = 0.92 (t, J = 7.0 Hz, 3 H, CH₃), 1.37–1.42 (m, 4 H, CH₂CH₂CH₃), 1.74–1.80 (m, 2 H, O₂CCH₂CH₂), 2.05, 2.07, 2.02, 2.08, 2.10 (4 s, 12 H, 4 O₂CCH₃), 2.57 (t, J = 7.5 Hz, 2 H, O₂CCH₂), 3.96 (ddd, J = 10.0, 5.6, 2.5 Hz, 1 H, 5-H), 4.21 (dd, J = 12.3, 2.5 Hz, 1 H, 6''-H^a), 4.29 (dd, J = 12.3, 5.6 Hz, 1 H, 6''-H^b), 5.15–5.35 (m, 4 H, 1^{$\prime\prime$}-, 2^{$\prime\prime$}-, 3^{$\prime\prime$}-, 4^{$\prime\prime$}-H), 7.04 (d, J = 2.4 Hz, 1 H, 8-H), 7.05 (dd, J = 8.4, 2.4 Hz, 1 H, 6-H), 7.16 (d, J = 8.7 Hz, 2 H, 3'-, 5'-H), 7.57 (d, J = 8.7 Hz, 1 H, 2'-, 6'-H), 7.97 (s, 1 H, 2-H), 8.26 (d, J = 8.4 Hz, 1 H, 5-H) ppm. ¹³C NMR (75 MHz, $CDCl_3$): $\delta = 13.9 (C-CH_3), 20.69, 20.74 (4 Ac), 22.3 (C-$ CH₂CH₂CH₃), 24.6 (C-O₂CCH₂CH₂), 31.2 (C-CH₂CH₂CH₃), 34.4 (C-O₂CCH₂), 61.9 (C-6''), 68.1 (C-4''), 71.0 (C-2''), 72.4, 72.5 (C-3'', -5''), 98.3 (C-1''), 104.3 (C-8'), 115.4 (C-6), 120.2 (C-4a), 121.8 (C-3', -5'), 124.8 (C-3), 128.2 (C-5), 129.1 (C-1'), 130.0 (C-2', -6'), 150.8 (C-8a), 152.8 (C-2), 157.4 (C-4'), 160.5 (C-7), 169.2, 169.4, 170.2, 170.5 (C-O₂CCH₃), 172.3 (C-O₂CCH₂), 175.4 (C-4) ppm. MS (ES): m/z (%) = 705 (57) [M + Na]⁺, 703 (68), 661 (5), 413 (17), 371 (100). HRMS: calcd. for C35H38O14Na 705.2159; found 705.2164. C₃₅H₃₈O₁₄ (682.68): calcd. C 61.58, H 5.61; found C 61.45, H 5.49.

4'-O-Hexanoylglycitein-7-yl 2'',3'',4'',6''-Tetra-O-acetyl-β-D-glucopyranoside (7c): Compound 7c (1.08 g, 76%) was obtained as a white solid, m.p. 86 °C. $[a]_D$ = -22.4 (c = 1, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ = 0.87 (t, J = 7.0 Hz, 3 H, CH₃), 1.31–1.36 (m, 4 H, CH₂CH₂CH₃), 1.71 (quint, J = 7.5 Hz, 2 H, CH₂CH₂), 1.99, 2.00, 2.03, 2.05 (4 s, 12 H, 4 O₂CCH₃), 2.50 (t, J = 7.5 Hz, 2 H, O₂CCH₂), 3.86 (s, 3 H, OCH₃), 3.81-3.87 (m, 1 H, 5"-H), 4.14-4.25 (m, 2 H, 6"-Ha, -Hb), 5.02-5.13 (m, 2 H, 2"-, 3"-H), 5.19-5.20 (m, 2 H, 1''-, 4''-H), 7.16 (d, J = 8.7 Hz, 2 H, 3'-, 5'-H), 7.21 (s, 1 H, 8-H), 7.58 (d, J = 8.7 Hz, 1 H, 2'-, 6'-H), 7.66 (s, 1 H, 5-H), 7.97 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 13.9 (C-CH₃), 20.6, 20.7 (4 Ac), 22.3 (C-CH₂CH₂CH₃), 24.6 (C-O₂CCH₂CH₂), 31.3 (C-CH₂CH₂CH₃), 34.4 (C-O₂CCH₂), 56.4 (C-OCH₃), 61.9 (C-6''), 68.3 (C-4''), 70.9 (C-2''), 72.3, 72.4 (C-3'', -5''), 99.9 (C-1''), 106.3 (C-8), 107.1 (C-5), 120.5 (C-4a), 121.7 (C-3', -5'), 124.1 (C-3), 129.4 (C-1'), 130.0 (C-2', -6'), 148.8 (C-6), 150.7 (C-8a), 150.9 (C-7), 151.2 (C-4a), 152.8 (C-2), 169.3, 169.4, 170.2, 170.6 (C-O₂CCH₃), 172.3 (C-O₂CCH₂), 175.2 (C-4) ppm. MS (ES): m/z (%) = 735 (100) [M + Na]⁺, 713 (17) [M + H]⁺, 661 (7), 405 (23), 383 (12), 371 (11). HRMS: calcd. for $C_{36}H_{40}O_{15}Na$ 735.2265; found 735.2247. C₃₆H₄₀O₁₅ (712.70): calcd. C 60.67, H 5.66; found C 60.50, H 5.22.

5,4'-O-Diacetylgenistein-7-yl 2'',3'',4'',6''-Tetra-O-acetyl-β-D-glucopyranoside (10a): Compound **10a** (0.985 g, 72%) was obtained as a white solid, m.p. 169 °C. $[a]_D = -24.7$ (c = 1, CHCl₃). ¹H NMR (300 MHz, CDCl₃): $\delta = 2.05$, 2.07, 2.08, 2.11 (4 s, 12 H, 4 O₂CCH₃), 2.31 (s, 3 H, 4'-O₂CCH₃), 2.41 (s, 3 H, O₂CCH₃), 3.96 (ddd, J = 12.5, 5.7, 2.7 Hz, 1 H, 5''-H), 4.20 (dd, J = 12.3, 2.6 Hz, 1 H, 6''-H^a), 4.29 (dd, J = 12.3, 5.7 Hz, 1 H, 6''-H^b), 5.13–5.23 (m, 2 H, 3''-, 2''-H), 5.31–5.34 (m, 2 H, 1''-, 4''-H), 6.69 (d, J = 2.4 Hz, 1 H, 8-H), 6.93 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 8-H), 6.93 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 2.4 Hz, 1 H, 6-H),



8.7 Hz, 2 H, 3'-, 5'-H), 7.49 (d, J = 8.7 Hz, 1 H, 2'-, 6'-H), 7.85 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 20.6$, 21.2 (6 O₂CCH₃), 61.90 (C-6''), 68.0 (C-4''), 70.8 (C-2''), 72.4 (C-3'', -5''), 98.0 (C-8), 102.5 (C-6), 109.8 (C-1), 113.7 (C-4a), 121.7 (C-3', -5'), 125.6 (C-3), 128.8 (C-1'), 130.2 (C-2', -6'), 150.7 (C-8a), 151.7 (C-4'), 151.8 (C-2), 158.4 (C-7), 159.8 (C-5), 169.2, 169.4, 170.1, 170.5, 172.4 (C-0₂CCH₃), 175.8 (C-4) ppm. MS (ES): *m/z* (%) = 707 (100) [M + Na]⁺, 661 (48), 371 (38). HRMS: calcd. for C₃₃H₃₂O₁₆Na 707.1563; found 707.1588. C₃₃H₃₂O₁₆ (684.61): calcd. C 57.90, H 4.51; found C 57.92, H 4.41.

5,4'-O-Dihexanoylgenistein-7-yl 2'',3'',4'',6''-Tetra-O-acetyl-β-Dglucopyranoside (10b): Compound 10b (1.38 g, 87%) was obtained as a white solid, m.p. 174 °C. $[a]_D = -26.3$ (c = 1, CHCl₃). ¹H NMR $(300 \text{ MHz}, \text{CDCl}_3): \delta = 0.85-0.90 \text{ (m, 6 H, 2 CH}_3), 1.35-1.42 \text{ (m, })$ 8 H, 2 CH₂CH₂CH₃), 1.72–1.82 (m, 4 H, 2 O₂CCH₂CH₂), 2.05, 2.07, 2.08, 2.12 (4 s, 12 H, 4 O_2CCH_3), 2.56 (t, J = 7.5 Hz, 2 H, O₂CCH₂), 2.72 (t, J = 7.8 Hz, 2 H, O₂CCH₂), 3.96 (ddd, J = 12.3, 5.7, 2.6 Hz, 1 H, 5^{$\prime\prime$}-H), 4.20 (dd, J = 12.3, 2.6 Hz, 1 H, 6^{$\prime\prime$}-H^a), 4.29 (dd, J = 12.3, 5.6 Hz, 1 H, 6''-H^b), 5.13–5.23 (m, 2 H, 4''-, 2''-H), 5.31–5.34 (m, 2 H, 1''-, 3''-H), 6.67 (d, J = 2.4 Hz, 1 H, 8-H), 6.92 (d, J = 2.4 Hz, 1 H, 6-H), 7.13 (d, J = 8.7 Hz, 2 H, 3'-, 5'-H), 7.48 (d, *J* = 8.7 Hz, 2 H, 2'-, 6'-H), 7.84 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 13.9, 14.0 (C-CH₃), 20.59, 20.63 (4 O₂CCH₃), 22.3, 22.4 (C-CH₂CH₂CH₃), 24.1, 24.6 (C-O₂CCH₂CH₂), 31.27, 31.31 (C-CH₂CH₂CH₃), 34.1, 34.4 (C-O₂CCH₂), 61.90 (C-6''), 68.1 (C-4''), 70.9 (C-2''), 72.5 (C-3'', -5''), 98.1 (C-1''), 102.3 (C-8), 109.8 (C-6), 113.7 (C-4a), 121.7 (C-3', -5'), 125.6 (C-3), 128.8 (C-1'), 130.2 (C-2',6'), 150.9 (C-8a), 151.4 (C-4'), 151.7 (C-2), 158.4 (C-7), 159.8 (C-5), 169.2, 169.4, 170.1, 170.5 (C-O₂CCH₃), 172.4 (C-O₂CCH₂), 175.8 (C-4) ppm. MS (ES): m/z (%) = 819 (100) [M + Na]⁺, 803 (23). HRMS: calcd. for C₄₁H₄₈O₁₆Na 819.2840; found 819.2854. C₄₁H₄₈O₁₆ (796.82): calcd. C 61.60, H 6.07; found C 61.22, H 5.69.

Methyl (4'-O-Hexanoyldaidzein-7-yl β-D-2'',3'',4''-triacetylglucopyranosid)urinate (11a): Compound 11a (1.08 g, 81%) was obtained as a white solid, m.p. 205 °C. $[a]_{D}^{20} = -24.2$ (0.001 gmL⁻¹ in CHCl₃). ¹H NMR (300 MHz, CDCl₃): $\delta = 0.94$ (t, J = 6.9 Hz, 3 H, CH₂CH₃), 1.37–1.42 (m, 4 H, CH₂CH₂CH₃), 1.72–1.82 (m, 2 H, CH₂CH₂), 2.04, 2.06, 2.08 (3s, 3×3 H, 3 COCH₃), 2.57 (t, J = 7.5 Hz, 2 H, O₂CCH₂CH₂), 3.73 (s, 3 H, CO₂CH₃), 4.28 (d, J = 9 Hz, 1 H, 5''-H), 5.31–5.40 (m, 4 H, 1'',2''3'',4''-H), 7.04 (d, J = 2.4 Hz, 1 H, 8-H), 7.06 (dd, J = 9.3, 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 9.0 Hz, 2 H, 3',5'-H), 7.57 (d, J = 9.0 Hz, 2 H, 2',6'-H), 7.97 (s, 1 H, 2-H), 7.25 (d, J = 9.3 Hz, 1 H, 5-H) ppm. MS (ES): *m/z* (%) = 691 (87) [M + Na]⁺, 669 (14) [M + H]⁺, 357 (100). C₃₄H₃₆O₁₄ (668.65): calcd. C 61.07; H, 5.43; found C 60.70; H, 5.58.

Methyl (5,4'-O-Dihexanoylgenistein-7-yl β-D-2'',3'',4''-triacetylglucopyranosid)urinate (11b): Compound 9b (1.38 g, 88%) was obtained as a white solid; m.p. 94 °C. $[a]_D = -25.6$ (c = 1, CHCl₃). ¹H NMR (300 MHz, CDCl₃): $\delta = 0.89-0.95$ (m, 6 H, 3 CH₃), 1.37-1.45 (m, 8 H, 2 CH₂CH₂CH₃), 1.72–1.82 (m, 4 H, 2 O₂CCH₂CH₂), 2.06, 2.07, 2.08 (3 s, 9 H, 3 O_2CCH_3), 2.56 (t, J = 7.5 Hz, 2 H, O_2CCH_2), 2.72 (t, J = 7.8 Hz, 2 H, O_2CCH_2), 3.73 (s, 3 H, -CO₂CH₃), 4.29 (m, 1 H, 5"-H), 5.28–5.43 (m, 4 H, 1"-, 2"-, 3"-, 4''-H), 6.67 (d, J = 2.4 Hz, 1 H, 8-H), 6.92 (d, J = 2.4 Hz, 1 H, 6-H), 7.13 (d, *J* = 8.7 Hz, 2 H, 3'-, 5'-H), 7.48 (d, *J* = 8.7 Hz, 1 H, 2'-, 6'-H), 7.84 (s, 1 H, 2-H) ppm. 13C NMR (75 MHz, CDCl₃): $\delta = 13.95, 14.0 \text{ (C-CH}_3), 20.5, 20.6 \text{ (3 } O_2 \text{C}CH_3), 22.3, 22.4 \text{ (C-CH}_3)$ CH₂CH₂CH₃), 24.1, 24.6 (C-O₂CCH₂CH₂), 31.28, 31.32 (C-CH₂CH₂CH₃), 34.1, 34.4 (C-O₂CCH₂), 53.2 (C-CO₂CH₃), 68.7 (C-4''), 70.8 (C-5''), 71.4 (C-3''), 72.8 (C-2''), 98.0 (C-1''), 102.3 (C-6), 109.8 (C-8), 113.8 (C-4a), 121.7 (C-3', -5'), 125.6 (C-3), 128.8

(C-1'), 130.2 (C-2', -6'), 150.9 (C-4'), 151.4 (C-8a), 151.8 (C-2), 158.4 (C-7), 159.6 (C-5), 166.7 (C- CO_2Me), 169.2, 169.3, 170.0, 172.3, 172.4 (3 O_2CCH_3 , 3 O_2CCH_2), 174.1 (C-4) ppm. MS (ES): m/z (%) = 805 (100) [M + Na]⁺, 783 (12). HRMS: calcd. for $C_{40}H_{46}O_{16}Na$ 805.2684; found 805.2665. $C_{40}H_{46}O_{16}$ (782.79): calcd. C 61.37, H 5.92; found C 60.89, H 5.50.

Methyl (4'-O-Hexanoylglycitein-7-yl β-D-2'',3'',4''-triacetylglucopyranosid)urinate (11c): Compound 11c (1.23 g, 88%) was obtained as a white solid; m.p. 129 °C. $[a]_D = -39.1$ (c = 1, CHCl₃). ¹H NMR $(300 \text{ MHz}, \text{CDCl}_3)$: $\delta = 0.92$ (t, $J = 7.0 \text{ Hz}, 3 \text{ H}, \text{CH}_3$), 1.37–1.51 (m, 4 H, $CH_2CH_2CH_3$), 1.72–1.85 (quint, J = 7.5 Hz, 2 H, CH_2CH_2 , 2.06, 2.07, 2.1 (3 s, 9 H, 3 O_2CCH_3), 2.60 (t, J = 7.5 Hz, 2 H, O₂CCH₂), 3.93 (s, 3 H, OCH₃), 4.16–4.24 (m, 1 H, 5"-H), 5.28–5.43 (m, 4 H, 1''-, 2''-, 3''-, 4''-H), 7.16 (d, *J* = 8.7 Hz, 2 H, 3'-, 5'-H), 7.21 (s, 1 H, 8-H), 7.58 (d, J = 8.7 Hz, 2 H, 2'-, 6'-H), 7.66 (s, 1 H, 5-H), 7.97 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, $CDCl_3$): $\delta = 13.9 (C-CH_3), 20.5, 20.6, 20.08 (3 O_2CCH_3), 22.3 (C-$ CH₂CH₂CH₃), 24.6 (C-O₂CCH₂CH₂), 31.2 (C-CH₂CH₂CH₃), 34.4 (C-O₂CCH₂), 53.0, (C-CO₂CH₃), 56.4 (C-OCH₃), 68.9 (C-4''), 70.3 (C-5''), 71.7, 72.7 (C-2'', -3''), 99.6 (C-1''), 106.3 (C-8), 107.7 (C-5), 120.7 (C-4a), 121.7 (C-3', -5'), 124.0 (C-3), 129.4 (C-1'), 130.0 (C-2', -6'), 148.9 (C-5), 150.5 (C-8a), 150.7 (C-7), 151.1 (C-4a), 152.8 (C-2), 166.8, 169.2, 169.3, 170.0, 170.6 (C-O₂CCH₃), 172.3 $(C-O_2CCH_2)$, 175.2 (C-4) ppm. MS (ES): m/z (%) = 735 (100) [M $+ Na^{+}$, 713 (17) [M + H]⁺, 661 (7), 405 (23), 383 (12), 371 (11). HRMS: calcd. for C₃₆H₄₀O₁₅Na 735.2265; found 735.2247. C₃₅H₃₈O₁₅ (698.68): calcd. C 60.17, H 5.48; found C 60.50, H 5.05.

Methyl (5,4'-O-Diacetylgenistein-7-yl B-D-2'',3'',4''-triacetylglucopyranosid)urinate (11d): Compound 11d (1.00 g, 75%) was obtained as a white foam; m.p. 205 °C. $[a]_D = -19.4$ (c = 1, CHCl₃). ¹H NMR (500 MHz, CDCl₃): δ = 2.07 (s, 6 H, 2 O₂CCH₃), 2.08, 2.31, 2.42 (3 s, 9 H, 3 O_2CCH_3), 3.74 (s, 3 H, CO_2CH_3), 4.28 (d, J =9.2 Hz, 1 H, 5''-H), 5.31-5.33 (m, 2 H, 2''-, 3''-H), 5.37-5.39 (m, 2 H, 1''-, 4''-H), 6.70 (d, J = 2.4 Hz, 1 H, 8-H), 6.94 (d, J = 2.4 Hz, 1 H, 6-H), 7.15 (d, J = 8.6 Hz, 2 H, 3'-, 5'-H), 7.49 (d, J = 8.6 Hz, 1 H, 2'-, 6'-H), 7.86 (s, 1 H, 2-H) ppm. ¹³C NMR (75 MHz, $CDCl_3$): $\delta = 20.55, 20.64, 20.65, 21.2 (5 O_2CCH_3), 53.2 (C-OCH_3),$ 68.7 (C-5''), 70.7 (C-2''), 71.4 (C-3''), 72.8 (C-4''), 98.0 (C-1''), 102.5 (C-6), 109.8 (C-8), 113.7 (C-4a), 121.8 (C-3', -5'), 125.6 (C-3), 128.9 (C-1'), 130.3 (C-2', -6'), 150.8 (C-8a), 151.2 (C-7), 151.9 (C-2), 158.4 (C-4'), 159.7 (C-5), 166.3 (C-O₂CCH₃), 169.2, 169.3, 169.4, 169.6, 170.0 (5 O₂CCH₃), 174.2 (C-4) ppm. MS (ES): m/z $(\%) = 693 (100) [M + Na]^+$, 671 (12). HRMS: calcd. for $C_{32}H_{30}O_{16}Na$ 693.1432; found 693.1436. $C_{32}H_{30}O_{16}$ (670.58): calcd. C 57.32, H 4.51; found C 56.91, H 4.92.

General Procedure for Deprotection of the Peracylated Isoflavone Glycosides: A mixture of peracylated isoflavone glycoside and K_2CO_3 (2 equiv.) was dissolved in a solution of MeOH/THF/H₂O at room temp. under nitrogen. After stirring at 40 °C for 5 h, the mixture was cooled to room temp., neutralised with Dowex-50 H⁺, and then filtered and concentrated. The pale yellow solid was purified by preparative HPLC using H₂O/CH₃CN (7:3) for the glycosides and H₂O/CH₃CN (9:1) for the glucuronides.

Daidzein-7-yl β-D-Glucopyranoside (Daidzin) (2a): Compound **2a** (0.387 g, 93%) was obtained as a white solid; m.p. 236–237 °C (ref.^[33] 235–237 °C). $[a]_D = -24.6$ (c = 1, DMSO) {ref.^[20] $[a]_D = -24.6$ (c = 1, DMSO)}. ¹H NMR (300 MHz, [D₆]DMSO): $\delta = 3.17-3.21$ (m, 1 H, 4''-H), 3.28–3.36 (m, 2 H, 2''-, 3''-H), 3.45–3.50 (m, 2 H, 5''-, 6b''-H), 3.71–3.74 (m, 1 H, 6a''-H), 4.65 (t, J = 5.5 Hz, 1 H, 6''-OH), 5.115 (d, J = 7.0 Hz, 1 H, 1''-H), 5.12 (d, J = 5.2 Hz, 1 H, 4''-OH), 5.19 (d, J = 4.6 Hz, 1 H, 3''-OH), 5.48 (d, J = 4.7 Hz, 1 H, 2''-OH), 6.83 (d, J = 8.6 Hz, 2 H, 3'-, 5'-H),

7.15 (dd, J = 8.9, 2.2 Hz, 1 H, 6-H), 7.24 (d, J = 2.2 Hz, 2 H, 8-H), 7.42 (d, J = 8.6 Hz, 2 H, 2'-, 6'-H), 8.06 (d, J = 8.9 Hz, 1 H, 5-H), 8.58 (s, 1 H, 2-H), 9.58 (s, 1 H, 4'-OH) ppm. ¹³C NMR (75 MHz, [D₆]DMSO): $\delta = 60.6$ (C-6''), 69.6 (C-4''), 73.1 (C-2''), 76.5 (C-3''), 77.2 (C-5''), 99.9 (C-1''), 103.3 (C-8), 115.0 (C-3', -5'), 115.6 (C-6), 118.4 (C-4a), 122.3 (C-1'), 123.7 (C-3), 127.0 (C-5), 130.1 (C-2', -6'), 153.4 (C-2), 157.0 (C-8a), 157.3 (C-4'), 161.4 (C-7), 174.7 (C-4) ppm. MS (ES): m/z (%) = 439 (100) [M + Na]⁺. HRMS: calcd. for C₂₁H₂₀O₉Na 439.1005; found 439.1010.

Genistein-7-yl B-D-Glucopyranoside (Genistin) (2b): Compound 2b (0.406 g, 94%) was obtained as a white solid; m.p. 256 °C (ref.^[27] 254–255 °C). $[a]_{D} = -28.7$ (c = 1, DMSO) {ref.^[26] $[a]_{D} = -32.0$ (c = 1, DMSO)}. ¹H NMR (500 MHz, [D₆]DMSO): δ = 3.13–3.17 (m, 1 H, 4''-H), 3.26–3.32 (m, 2 H, 2''-, 3''-H), 3.43–3.48 (m, 2 H, 5''-, 6''-H^b), 3.67–3.72 (m, 2 H, 6''-H^a), 4.63 (t, J = 5.5 Hz, 1 H, 6''-OH), 5.07 (d, J = 7.0 Hz, 1 H, 1''-H), 5.10 (d, J = 5.0 Hz, 1 H, 4''-OH), 5.17 (d, J = 5.0 Hz, 1 H, 3''-OH), 5.44 (d, J = 5.0 Hz, 1 H, 2''-OH), 6.47 (d, J = 2.2 Hz, 1 H, 6-H), 6.72 (d, J = 2.2 Hz, 1 H, 6-H), 6.83 (d, J = 8.5 Hz, 2 H, 3'-, 5'-H), 7.40 (d, J = 8.5 Hz, 2 H, 2'-, 6'-H), 8.43 (s, 1 H, 2-H), 9.62 (s, 1 H, 4'-OH), 12.97 (s, 1 H, 5-OH) ppm. ¹³C NMR (125 MHz, [D₆]DMSO): δ = 60.6 (C-6''), 69.6 (C-4''), 73.1 (C-2''), 76.4 (C-3''), 77.2 (C-5''), 94.5 (C-8), 99.6 (C-6), 99.8 (C-1''), 106.1 (C-4a), 115.1 (C-3', -5'), 121.0 (C-1'), 122.5 (C-3), 130.2 (C-2', -6'), 154.6 (C-2), 157.2 (C-8a), 157.5 (C-4'), 161.6 (C-5), 163.0 (C-7), 180.5 (C-4) ppm. MS (ES): m/z (%) = 455 (100) [M + Na]⁺. HRMS: calcd. for C₂₁H₂₀O₁₀Na 455.0954; found 455.0949.

Glycitein-7-vl B-D-Glucopyranoside (Glycitin) (2c): Compound 2c (0.419 g, 94%) was obtained as a white solid; m.p. 203-204 °C $(ref.^{[34]} = 192-195 \text{ °C}). [a]_D = -39.4 (c = 1, DMSO) \{ref.^{[34]} [a]_D = -39.4 (c = 1, DMSO) \}$ -13.4 (*c* = 3.65, DMF)}. ¹H NMR (500 MHz, [D₆]DMSO): δ = 3.17-3.20 (m, 1 H, 4"-H), 3.26-3.33 (m, 2 H, 2"-, 3"-H), 3.44-3.49 (m, 2 H, 5"-H, 6"-Hb), 3.68-3.72 (m, 2 H, 6"-Ha), 3.88 (s, 3 H, OCH₃), 4.56 (br. s, 1 H, 6''-OH), 5.05 (br. s, 2 H, 3''-, 4''-OH), 5.17 (d, J = 7.5 Hz, 1 H, 1''-H), 5.36 (br. s, 1 H, 4''-OH), 6.82 (d, J)*J* = 8.5 Hz, 2 H, 3'-, 5'-H), 7.32 (s, 1 H, 8-H), 7.41 (d, *J* = 8.5 Hz, 2 H, 2'-, 6'-H), 7.49 (s, 1 H, 5-H), 8.37 (s, 1 H, 2-H), 9.62 (s, 1 H, 4'-OH) ppm. ¹³C NMR (125 MHz, [D₆]DMSO): δ = 55.8 (C-OCH₃), 60.6 (C-6''), 69.6 (C-4''), 73.0 (C-2''), 76.7 (C-3''), 77.2 (C-5''), 99.6 (C-1''), 103.4 (C-8), 104.7 (C-5), 114.9 (C-3', -5'), 117.8 (C-4a), 122.5 (C-1'), 123.1 (C-3), 130.0 (C-2', -6'), 147.4 (C-6), 151.2 (C-8a), 151.5 (C-7), 153.0 (C-2), 157.2 (C-4), 174.3 (C-4) ppm. MS (ES): m/z (%) = 469 (100) [M + Na]⁺. HRMS: calcd. for C₄₂H₂₂O₁₀Na 469.1111; found 469.1116.

(Daidzein-7-yl β-D-glucopyranosid)uronic Acid (12a): Compound **12a** (0.39 g, 91%) was obtained as a white solid. m.p. 186–187 °C. $[a]_D = -70.7$ (c = 1, H₂O). ¹H NMR (500 MHz, D₂O): $\delta = 3.48$ – 3.55 (m, 3 H, 2''-, 3''-, 4''-H), 3.76 (d, J = 9.0 Hz, 1 H, 5''-H), 4.86 (d, J = 7.5 Hz, 1 H, 1''-H), 6.75 (d, J = 8.5, Hz, 2 H, 3'-, 5'-H), 6.90 (d, J = 2.5 Hz, 1 H, 8-H), 6.94 (dd, J = 9.0, 2.5 Hz, 1 H, 6-H), 7.12 (d, J = 8.5 Hz, 2 H, 2'-, 6'-H), 7.72 (d, J = 9.0 Hz, 1 H, 5-H), 7.86 (s, 1 H, 2-H) ppm. ¹³C NMR (125 MHz, D₂O): $\delta = 71.5$ (C-4'), 72.4 (C-2''), 75.0 (C-3''), 76.1 (C-4''), 99.4 (C-1''), 103.5 (C-8), 115.3 (C-3', -5'), 115.8 (C-6), 118.1 (C-4a), 122.8 (C-1'), 123.4 (C-3), 126.8 (C-5), 130.3 (C-2', -6'), 154.7 (C-2), 155.7 (C-4'), 157.1 (C-8a), 161.0 (C-7), 175.1 (C-6''), 177.8 (C-4) ppm. MS (ES): m/z (%) = 429 (100) [M – H]⁻. HRMS: calcd. for C₂₁H₁₇O₁₀ 429.0822; found 429.0829.

(Genistein-7-yl β-D-glucopyranosid)uronic Acid (12b): Compound 12b (0.414 g, 93%) was obtained as a white solid; m.p. 212–213 °C. $[a]_{D} = -27.6 (c = 1, H_2O)$. ¹H NMR (500 MHz, [D₆]DMSO): $\delta =$ 3.12 (dd, J = 10.0, 9.0 Hz, 1 H, 4′′-H), 3.23–3.30 (m, 2 H, 2′′-, 3′′- H), 3.50 (d, J = 10.0 Hz, 1 H, 5''-H), 5.03 (d, J = 7.5 Hz, 1 H, 1''-H), 5.06 (d, J = 4.5 Hz, 1 H, 4''-OH), 5.35 (d, J = 4.5 Hz, 1 H, 3''-OH), 6.47 (d, J = 2.2 Hz, 1 H, 8-H), 6.72 (d, J = 2.2 Hz, 1 H, 6-H), 6.83 (d, J = 8.4 Hz, 2 H, 3'-, 5'-H), 7.38 (br. s, 1 H, COOH), 7.38 (d, J = 8.4 Hz, 2 H, 2'-, 6'-H), 8.42 (s, 1 H, 2-H), 9.77 (s, 1 H, 4'-OH), 12.94 (s, 1 H, 5-OH) ppm. ¹³C NMR (125 MHz, [D₆]-DMSO): $\delta = 72.0$ (C-4''), 72.9 (C-2''), 73.5 (C-3''), 76.5 (C-5''), 94.5 (C-8), 99.51, 99.54 (C-1'', -6), 105.9 (C-4a), 115.1 (C-3', -5'), 120.7 (C-1'), 122.4 (C-3), 130.0 (C-2', -6'), 154.5 (C-2), 157.1 (C-8a), 157.7 (C-4'), 161.5 (C-5), 163.1 (C-7), 171.7 (C-CO₂H), 180.5 (C-4). MS (ES): m/z (%) = 445 (100) [M – H]⁻. HRMS: calcd. for C₂₁H₁₇O₁₁ 445.0771; found 445.0768.

(Glycitein-7-yl β-D-glucopyranosid)uronic Acid (12c): Compound 12c (0.42 g, 92%) was obtained as a white solid; m.p. 204–206 °C. $[a]_D = -47.6$ (c = 1, H₂O). ¹H NMR (500 MHz, D₂O): $\delta = 3.57$ (quint, J = 9.1, 7.2 Hz, 2 H, 3'', 4''-H), 3.65 (t, J = 8.1 Hz, 1 H, 2''-H), 3.70 (s, 3 H, OCH₃), 3.83 (d, J = 11.5 Hz, 1 H, 5''-H), 4.87 (d, J = 8.1 Hz, 1 H, 1''-H), 6.83 (d, J = 8.2 Hz, 2 H, 3'-, 5'-H), 6.94 (s, 1 H, 8-H), 7.02 (s, 1 H, 5-H), 7.20 (d, J = 8.2 Hz, 2 H, 2'-, 6'-H), 7.87 (s, 1 H, 2-H) ppm. ¹³C NMR (125 MHz, D₂O): $\delta = 58.3$ (C-OCH₃), 74.1 (C-4'), 74.8 (C-2'), 77.6 (C-3''), 78.9 (C-5''), 102.1 (C-1''), 106.0 (C-8), 107.0 (C-4a), 117.8 (C-3', -5'), 120.3 (C-1'), 125.2 (C-5), 125.6 (C-3), 132.7 (C-2', -6'), 149.3 (C-6), 153.3 (C-8a), 154.0 (C-7), 156.8 (C-2), 158.1 (C-4), 177.6 (CO₂H), 179.1 (C-4) ppm. MS (ES): *m*/*z* (%) = 459 (100) [M – H]⁻. HRMS: calcd. for C₂₂H₁₉O₁₁ 459.0927; found 459.0933.

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