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Selective laccase-catalyzed dimerization of phenolic compounds derived from lignin: towards original symmetrical bio-based (bis)aromatic monomers

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Highlights

A selective enzymatic process of vanillin dimerization is described.

The divanillin is easily recovered as a precipitate.

The selective formation of dimers by C-C coupling was extended to six *ortho*-methoxy-*para*-substituted phenols

Abstract

A laccase-catalyzed process was developed to prepare, selectively, in high yield, dimers of lignin-based phenolic compounds without any purification. The influence of experimental parameters such as laccase loading, nature of solvent and the presence of oxygen on the conversion of vanillin was investigated. After the dimerization, the product obtained as a precipitate is filtered off and the solution containing the enzyme can be re-used several times, which improves the process economics. A phenolic-substrate screening reveals that such process enables to dimerize regioselectively, six *ortho*-methoxy-*para*-substituted phenols (vanillin, 4-hydroxy-3-methoxybenzonitrile, acetovanillon, methyl vanillate, 2-methoxy-4-methylphenol, and eugenol) with yields ranging from 87% to 96% and one *ortho*-disubstituted phenol (2,6-dimethoxyphenol) with 80% yield.

KEYWORDS: Laccase, lignin, vanillin, dimerization, enzymatic catalysis.

1. Introduction

Nowadays, the partial replacement of fossil feedstocks by renewable resources attracts a thriving interest due to the petrol depletion and the growth of environmental concerns.[1, 2] In this purpose, new molecules and monomers issued from available biomass have to be developed.[3-6] Lignin is the main source of aromatic bio-based substrates. Despite extensive researches on efficient ways of recovering aromatic products from lignin,[7] nowadays, the only commercial process is the production of vanillin and vanillic acid by hydrothermal pretreatment under alkaline conditions of lignosulfonates, by-products of the sulfite paper industry.[8-12]

Vanillin can be derived into divanillin, also called dehydrodivanillin, which is used mainly as flavoring[13] and antioxidant agent in food, cosmetic and pharmaceutical industry but can also be employed in microlithography[14] and in polymer synthesis.[15, 16] Over the years, divanillin has been synthesized by different methods. It is commonly produced by oxidative phenol-coupling using iron(III) chloride (FeCl_3) or iron(II) sulfate (FeSO_4).[17-22] These non-sustainable processes require a high amount of iron catalyst, long reaction times and are not fully selective, thus generating a mixture of products and a difficult work up. In order to avoid the use of inorganic salts and toxic agents (sodium persulfate), enzymatic pathways were developed. In 1972, the formation of divanillin was observed for the first time after oxidation of vanillin in aqueous solution with peroxidase in the presence of hydrogen peroxide.[23] In 2004, Dordick and coworkers studied the structural diversity of peroxidase-catalyzed oxidation products of o-methoxyphenols, leading to oligomers in the case of vanillin.[24] Further improvements of the conditions were needed to reach a rather good selectivity in dimer formation.[25]

Laccase is another very well-known class of oxidative enzyme studied since 1883.[26] The latter were identified in several plants, insects, bacteria and fungus, where they have different

biological functions.[27-29] Contrary to peroxidases, laccases employ dioxygen as oxidant. Currently, a lot of studies report the use of laccases as biocatalysts for the oxidation of functional moieties or the oxidative coupling of phenolic substrates.[30-37] Laccases generate radical intermediates on phenolic compounds, which can undergo self-coupling reactions generally resulting in the formation of a mixture of products from dimers to higher oligomers. The selectivity of the coupling and the size of the oligomers depend on a broad range of parameters such as laccase source, pH, temperature, substitution of the phenolic compound, solvents, etc. The use of laccases is limited due to their lack of selectivity. Recently, Beifuss and coworkers described a method on the coupling of vanillidene derivatives catalyzed by laccase from *Trametes versicolor* which provided the best result, in terms of yield/selectivity, of dimer synthesis by laccase catalysis.[38] Some specific substrates selectively led to one dimer in yield of over 80% but the authors did not investigate further the coupling reaction.

This study extends previous works in laccase-catalyzed dimer formation of *ortho*-methoxy-*para*-substituted phenols by improving dimerization process, product yields and extending the range of molecules studied for this reaction. Indeed, different reaction parameters such as reaction time, laccase loading and type of solvent were investigated on the example of vanillin. A refill procedure was also developed in order to recycle the catalyst solution. Afterwards, the same reaction conditions were applied on several phenolic substrates and the structures of the resulting products investigated.

2. Results and discussion

2.1 Coupling process development and optimization on the example of vanillin

Vanillin dimerization, catalyzed by laccase from *Trametes versicolor*, was performed at room temperature in a solution saturated in oxygen (Scheme 1). Prior to the addition of the acetate buffer (90 vol%, pH = 5), vanillin was dissolved into acetone (10 vol%). Hence, the reactant stays in solution while the resulting product precipitated. After addition of the laccase, the colorless solution turned yellow, which either indicate the formation of radicals or quinone structures. After few minutes, a brown solid precipitated. The first reactions were performed on 1.5 g scale of vanillin, employing 100 U of laccase, in 200 mL solvent, for 24 h. The precipitate was filtered off, washed with water and analyzed by mass spectrometry, NMR and HPLC (Figures S1 to S4, SI). These analyses revealed the selective formation of a symmetric dimer, divanillin **1** (Scheme 1). Particularly, the NMR spectroscopy analyses were in agreement with the study of Eswaran and coworkers.[14]

The selectivity and yield of coupling reactions catalyzed by laccase depend on the reaction conditions. [39] In this work, the influence of various parameters (enzyme loading, solvent, pH and saturation in oxygen) was investigated. The enzyme loading can be decreased down to 20 U without affecting the yield of divanillin, which after 24 h, remained over 80% (Figure 1). Below this value, the yield decreased drastically to 50%. Thus, the quantity of laccase for the following reactions was set at 20 U for 1.5 g of substrate.

Vanillin conversion under different reaction conditions was followed by ^1H NMR spectroscopy (Figure 2).

After 8 h, 85% conversion of vanillin into divanillin was achieved for an acetone/acetate buffer ratio of 10/90 under O₂ bubbling (a). In the following samples, the concentration of vanillin in the solution was too low to be detected (Figure S5, SI). Instead of bubbling O₂, the reaction was carried out in a beaker with a large surface in contact with air, under vigorous stirring. The vanillin conversion (b) was similar to the conversion obtained in a solution saturated in oxygen (a). However, if the quantity of O₂ in the solution is limited by bubbling N₂ into the solution, after 25 h, the vanillin conversion (d) only reached 25%. The saturation of the solution with O₂ is thus a key parameter to reach high yield in divanillin.

When the acetate buffer is substituted by water, the conversion profile (c) follows the reference curve (a) until 5 h of reaction. Beyond this time, the reaction speed decreased and, only 75% conversion was achieved after 24 h. An increase of the pH from 5 to 7 was observed after the reaction was stopped, that can explain the low conversion in the last hours. Indeed, the optimal pH zone for laccase ranges from 4 to 6; off this range, the laccase activity decreases.

The amount and nature of solvent also influence the laccase activity. Increasing the acetone/buffer ratio to 40% dramatically decreased the reaction speed (e). When the reaction was carried out with 70% of acetone, no conversion of the starting compound was observed (f). It is thus crucial to use the minimum amount of solvent required to dissolve the starting material in order to achieve high yields. Acetone can be substituted by other organic solvents provided the latter do not inhibit the laccase. However, depending on the solvent and quantity, the reaction yield can be affected.[40, 41] For instance, 10% of DMSO was tested as alternative co-solvent and led to a yield around 90% after 8 h.

In this process, the recovery of divanillin as a precipitate presents three advantages: (i) as vanillin is soluble into the solution, the purity of the obtained dimer is very high (95% by NMR) and no purification is needed (ii) the precipitation shifts the reaction equilibrium to divanillin formation and prevent divanillin from further phenolic coupling, (iii) after filtration, the filtrate can be re-used for a new reaction. Indeed, after reaction, the precipitate was filtered off. The filtrate, which still contains the laccase, was saturated again with oxygen and another batch of vanillin was added. After few seconds, vanillin was dissolved and after few minutes, a brown solid started to precipitate (Figure S6, SI). Even after 8 runs of recharging the catalyst with the substrat, more than 80% of product was isolated (Figure 3). The combination of the easy recovery method without a marginal loss of activity constitutes the main advantage of this process.

2.2 Substrate screening

The dimerization procedure developed previously was applied on several substrates with the objective to selectively produce dimers. First, the dimerization of *ortho*-methoxy phenols with different *para* substituents was investigated.

The reaction of some of the phenols led to complex mixtures. Vanillic acid led to oligomers up to 5 units, probably due to a decarboxylation reaction (Figure S7, SI). Indeed, in literature, decarboxylation reactions were reported for the reaction of syringic acid with laccase (Figure S8 SI). The postulated reaction mechanism is explained by the formation of phenoxy radicals which can couple each other to give the quinoide-type intermediates. The dimer is formed by release of carbon dioxide from the intermediate. Further couplings lead to the formation of poly(phenylene oxide).[42] Similarly, under our reaction conditions, poly(phenylene oxide) was produced from syringic acid (Figure S9, SI). The coupling of vanillyl alcohol resulted in a mixture of dimers,

trimers and tetramers (Figure S10, SI). The latter has already been reported in literature and, depending on the conditions, dimers with three different structures, trimers or tetramers were produced.[43, 44] In the case of substrates bearing a *para* substituent containing a double bond conjugated to the aromatic ring, the radical generated by laccase oxidation is delocalized over the extended π -system. This conjugation leads to the formation of further coupling products. In this case, the formation of β -5 dimers, 5,5' dimer, phenylcoumaran and β - β' dimers were reported in literature.[45-48] These dimers further recombine with other radical species, resulting in complex oligomeric structures. We investigated the coupling of coniferaldehyde (Figure S11, SI), 2-methoxy-4-vinylphenol (Figure S12, SI) and isoeugenol (Figure S13, SI) which, respectively, led to a complex mixture of dimers to pentamers, oligomers up to 6 000 g/mol and mainly dimers (90%) plus oligomers (10%) in which coumaran and β - β' units were observed (Table 1).

The selective formation of dimers by C-C coupling was achieved under the above mentioned conditions with six *ortho*-methoxy-*para*-substituted phenols bearing aldehyde, nitrile, ketone, ester, methyl and alkylene as *para* substituents. 4-Hydroxy-3-methoxybenzonitrile dimer, **2**, diacetovanillon, **3**, methyl vanillate dimer, **4**, 2-methoxy-4-methylphenol dimer, **5**, and dieugenol, **6**, selectively precipitated with yields ranging from 87% to 96% (Scheme 2).

The HPLC profiles of each reaction product show a single peak and the mass spectrum reveals the formation of the corresponding dimer (see SI). The symmetry of the molecule was demonstrated by NMR spectroscopy and fully assigned (Figure 4). The main difference between substrate and dimer is the disappearance of an aromatic proton.

Furthermore, the coupling of 2,6-dimethoxyphenol was also investigated at the aforementioned conditions. The reaction led selectively to the formation of dimer **8** in 80% yield, contrary to a previously reported study, where four demethylated products were also observed employing laccase from *Trametes pubescens*.^[49] During the oxidative coupling of 2,6-dimethoxyphenol, **Q1** is produced by recombination of two *para* radical species. Further reaction of this compound with laccase can lead either to its re-aromatization into compound **8** or to the formation of the very stable quinone **7** (Scheme 3) which show different molar masses. In the literature, depending on the study, the formation of **8** or **7** was reported.^[49, 50] In this experiment, mass spectroscopy resulted in a molar mass of 304 g/mol attributed to the quinone **7**. The nature of the *ortho* substituents plays an important role in the coupling selectivity. For instance, the coupling of 2,6-dimethylphenol led to a mixture of dimers (around 15%) and oligomers of phenylene oxide with a molar mass of 1 300 g/mol. This difference in selectivity may be attributed to different inductive effects.

3. Conclusion

A green and easy way to synthesize divanillin in high yield (95%) and purity was developed and scale up to 15 g. This process presents several advantages: (i) the divanillin formation occurs at room temperature, under oxygen which could be replaced by air, (ii) the employed (co)solvent, 10% of acetone, shows a low toxicity, (iii) the product extraction is easy and the purity is high (95%) because the solvent conditions enable the reactant solubility while the so-formed dimer precipitates, (iv) a low quantity of enzyme is required and the catalyst-containing solution can be re-used to dimerize a new batch of substrate. Some parameters such as a minimal amount of

organic solvent, sufficient oxygen content and the use of a buffer solution appeared to be crucial to reach a high vanillin conversion. Furthermore, this dimerization procedure was extended to several substrates. In addition to vanillin, the coupling of 4-hydroxy-3-methoxybenzonitrile, methyl vanillate, 4-methyl-2-methoxyphenol, 2,6-dimethoxyphenol and eugenol yielded selectively dimers with yields over 85%, with a high purity and without further purification. Such a platform of symmetrical and functional aromatic dimers is of high interest for the design of novel rigid (semi)aromatic bio-based polymers.

4. Experimental

4.1. Material

Laccase from *Trametes versicolor*, acetic acid, eugenol, isoeugenol, 2,6-dimethoxyphenol, coniferaldehyde and 2-methoxy-4-vinylphenol were purchased from Sigma Aldrich. Vanillic acid, vanillin and 2-methyl-4-methoxyphenol were purchased from Alfa Aesar. Acetovanillon was purchased from Acros Organics. All products and solvents (reagent grade) were used as received.

4.2. Instrumentations

All NMR experiments were performed at 298 K on a Bruker Avance 400 spectrometer operating at 400 MHz, in DMSO-d₆. Size exclusion chromatography (SEC) analyses were performed in THF (40°C) on a PL-GPC 50 plus Integrated GPC from Polymer laboratories-Varian with a series of four columns from TOSOH (TSKgel TOSOH: HXL-L (guard column 6.0mm ID x 4.0cm L); G4000HXL (7.8mm ID x 30.0cm L); G3000HXL (7.8mm ID x 30.0cm L) and G2000HXL (7.8mm ID x 30.0cm L)). The elution of the filtered samples was monitored using simultaneous refractive index and UV detection. The elution times were converted to molar mass

using a calibration curve based on low dispersity polystyrene standards. HPLC was performed using a Spectra system instrument fitted with a Phenomenex Luna 5 μ C18 100A column and compounds were detected with a Sedere Sedex 85 LT ELSD detector at 40°C (G=4, filter OFF). These analyses were performed in acetonitrile at a flow rate of 1 mL/min. Mass (FD) spectra were performed by the Centre d'Etudes Structurales et d'Analyses des Molécules, CESAMO (Bordeaux, France). The measurements were carried out on a TOF mass spectrometer AccuTOF GCv using an FD emitter with an emitter voltage of 10 kV. One to two microliters solution of the compound is deposited on a 13mm emitter wire.

4.3. Experimental procedure

4.3.1. Synthesis of methylvanillate

Vanillic acid (15.0 g, 0.09 mol) was dissolved in methanol (75 mL). Sulfuric acid (2.1 mL) was added and the mixture was stirred and warmed to reflux for 8 h. After evaporation of methanol, the solid was dissolved in ethylacetate (60 mL), washed with a NaHCO₃ solution (30 mL), water (2 times) and brine (1 time). The organic phase was evaporated under reduced pressure. Yield: 90%.

¹H NMR (400 MHz, CDCl₃, δ (ppm)): δ 7.45 (m, 2H, Ar), 6.88 (d, 1H, Ar), 3.81 (s, 3H, OCH₃), 3.79 (s, 3H, OCH₃ ester).

¹³C NMR (400 MHz, CDCl₃, δ (ppm)): δ 166.03 (OCH₃ ester), 151.22 (Ar-C), 147.20 (Ar-C), 123.38 (Ar-C), 120.30 (Ar-C), 115.13 (Ar-C), 112.42 (Ar-C), 55.27 (OCH₃), 51.60 (OCH₃ ester).

4.3.2. 4-Hydroxy-3-methoxybenzonitrile synthesis

Vanillin (750 mg, 5 mmol) was dissolved in acetic acid (15 mL). $\text{NH}_2\text{OH}\cdot\text{HCl}$ (520 mg, 7.5 mmol) was added and the mixture was stirred and warmed at 110 °C for 2 h. The reaction was stopped by adding H_2O ; the organic product extracted using CH_2Cl_2 , dried and purified by flash chromatography (Ethyl acetate/cyclohexane 3/7).

Yield: 80%. ^1H NMR (400 MHz, DMSO, δ (ppm)): δ 7.34 (1H, s, Ar), 7.27 (d, 1H Ar), 6.88 (d, 1H Ar) 3.81 (s, OCH_3).

^{13}C NMR (400 MHz, DMSO, δ (ppm)) δ 151.79 (Ar-C), 148.41 (Ar-C), 126.92 (Ar-C), 120.06 (CN), 116.68 (Ar-C), 115.56 (Ar-C); 101.1 (Ar-C), 56.39 (OCH_3).

4.3.3. Enzyme activity

The activity of commercial laccase from *Trametes versicolor* was determined spectrophotometrically by monitoring the oxidation of 2,2'-azino-bis-(3-ethylbenzthiazoline-6-sulfonic acid) (ABTS, $\epsilon = 36\,000\text{ mol}^{-1}\cdot\text{cm}^{-2}$). The reaction mixture contained 0.04 mM of ABTS, 50 mM of acetate buffer (pH 5.0) and laccase. The absorbance change was monitored at 414 nm for 5 min at room temperature.[51] The amount of laccase that generated 1 μmol of ABTS radical cation per minute was defined as one unit, U. The activity of laccase batch used in this study was evaluated at 1.6 U/mg.

4.3.4. General procedure for dimerization: synthesis of dimers 1 to 7

A solution of phenol substrate (1-7) (1.5 g) in acetone (20 mL) was added to NaOAc buffer (180 mL, 0.1 M, pH 5.0). O_2 was bubbled into the solution for 5 min. Laccase from *Trametes versicolor* (20 U, 12.4 mg) was added and the reaction was stirred at room temperature for 24 h.

The precipitate was filtered off the solution and the product dried overnight at 80 °C under vacuum.

This procedure was adapted on 15g in the case of vanillin.

Divanillin (1): MW = 302 g/mol, yield: 96%.

^1H NMR (400 MHz, CDCl_3 , δ (ppm)): δ 9.85 (s, CHO), 7.50 (s, 2H Ar), 4.00 (s, OCH_3).

^{13}C NMR (400 MHz, CDCl_3 , δ (ppm)): δ 191.04 (CHO), 150.70 (Ar-C), 147.95 (Ar-C), 128.30 (Ar-C), 127.69 (Ar-C), 124.52 (Ar-C), 109.10 (Ar-C), 55.88 (OCH_3).

4-Hydroxy-3-methoxybenzonitrile dimer (2): MW = 296 g/mol, yield: 95%.

^1H NMR (400 MHz, CDCl_3 , δ (ppm)): δ 9.91 (s, 2H, HO), 7.57(s, 2H, Ar), 7.42 (s, 2H, Ar), 3.93 (s, 6H, OCH_3).

^{13}C NMR (400 MHz, CDCl_3 , δ (ppm)): δ 148.63 Ar-C), 147.85 (Ar-C), 128.05 (Ar-C), 124.56 (Ar-C), 119.45 (Ar-C), 114.03 (Ar-C), 100.30 (CN), 56.15 (OCH_3).

Diacetovanillon (3): MW = 330 g/mol, yield: 92%.

^1H NMR (400 MHz, CDCl_3 , δ (ppm)): δ 7.49 (s, 4H, Ar), 3.93 (s, 6H, OCH_3), 2.56 (s, 6H, $\text{C}=\text{OCH}_3$).

^{13}C NMR (400 MHz, CDCl_3 , δ (ppm)): δ 196.07 (OCH), 149.22 (Ar-C), 147.06 (Ar-C), 127.81 (Ar-C), 124.23 (Ar-C), 124.04 (Ar-C), 109.03 (Ar-C), 55.76 (OCH_3), 26.25 (CH_3).

Dimethyl divanillate (4): MW = 362 g/mol, yield: 90%.

^1H NMR (400 MHz, CDCl_3 , δ (ppm)): δ 9.60 (s, 2H, HO), 7.46 (s, 4H, Ar), 3.90 (s, 6H, OCH_3), 3.80 (s, 6H, OCH_3 ester).

^{13}C NMR (400 MHz, CDCl_3 , δ (ppm)): δ 166.04 (OCH_3 ester), 148.60 (Ar-C), 147.27 (Ar-C), 125.25 (Ar-C), 123.93 (Ar-C), 119.21 (Ar-C), 110.89 (Ar-C), 55.97 (OCH_3), 51.75 (OCH_3 ester).

2-Methoxy-4-methyl phenol dimer (5): MW = 274 g/mol, yield: 92%.

^1H NMR (400 MHz, CDCl_3 , δ (ppm)): δ 6.73 (s, 2H, Ar) , 6.53 (s, 2H, Ar), 3.79 (s, 6H, OCH_3), 2.23 (s, 6H, CH_3).

^{13}C NMR (400 MHz, CDCl_3 , δ (ppm)): 147.52 (Ar-C), 140.99 (Ar-C), 126.92 (Ar-C), 125.68 (Ar-C), 123.04 (Ar-C), 111.61 (Ar-C), 55.85 (OCH_3), 20.65 (CH_3).

Dieugenol (6): MW = 326 g/mol, yield: 87%.

^1H NMR (400 MHz, CDCl_3 , δ (ppm)): δ 6.74 (s, 2H Ar), 6.52 (s, 2H Ar), 5.94 (q, 2H CH- CH_2), 5.03 (d, 4H CH- CH_2), 3.79 (s, OCH_3), 3.27 (d, 2H CH_2).

^{13}C NMR (400 MHz, CDCl_3 , δ (ppm)): δ 147.80 (Ar-C), 141.62 (Ar-C), 138.38 (CH-CH_2), 129.57 (Ar-C), 125.67 (Ar-C), 122.62 (Ar-C), 115.28 (CH- CH_2), 105.56 (Ar-C), 55.64 (OCH_3), 39.19 (CH_2).

2,6-Dimethoxyphenol dimer (7): MW = 304 g/mol, yield: 80%.

^1H NMR (400 MHz, CDCl_3 , δ ppm): δ 8.32 (s, 2H, HO), 6.82 (s, 4H, Ar), 3.84 (s, 12H, OCH_3).

4.3.5. Refill procedure

After filtration of the dimer, the solution is kept, refilled with 1.5 g of vanillin O_2 again. After 24h, the precipitate is filtered and the refill procedure followed again up to 9 times.

4.3.6 Conversion investigation

Dioxane was used as an internal reference. 0.4 mL of solution is sampled regularly, filtered and diluted in acetone- d_6 . The samples are analyzed by ^1H NMR spectroscopy. The vanillin conversion is extracted from the ratio of CHO peak integration at 9.81 ppm and the dioxane peak integration at 3.63 ppm.

Details experiments Figure 3:

- (a) 10% acetone-90% acetate buffer/ O_2 : general procedure described above.

- (b) 10% acetone-90% acetate buffer/air: the solution is not bubbled with O₂ but is carried out under high stirring in an open beaker.
- (c) 10% acetone-90% water/O₂: the acetate buffer is replaced by distilled water.
- (d) 40% acetone-60% acetate buffer/O₂: the solvent ratio is modified.
- (e) 10% acetone-90% acetate buffer/N₂: the solution is not bubbled with O₂ but with N₂.
- (f) 70% acetone-30% acetate buffer/O₂: the solvent ratio is modified.

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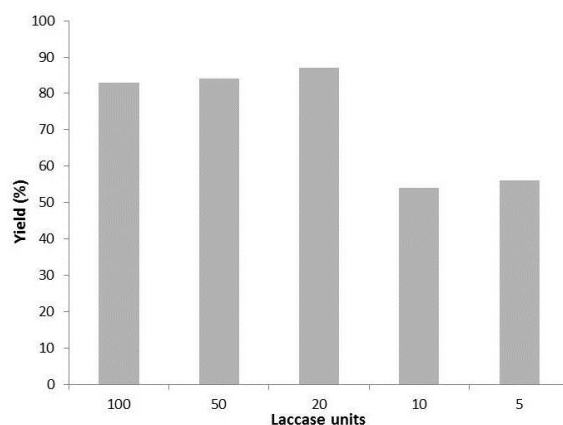


Figure 1. Divanillin yields depending on laccase quantity for 1.5 g of vanillin, in 200 mL of solvent, after 24 h.

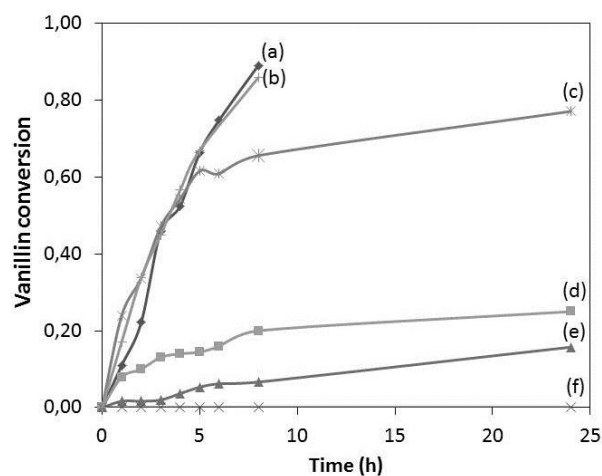


Figure 2. Vanillin conversion versus time using data extracted from ^1H NMR spectra (aldehyde signal): different conditions: (a) 10% acetone-90% acetate buffer/ O_2 , (b) 10% acetone-90% acetate buffer/air, (c) 10% acetone-90% water/ O_2 , (d) 40% acetone-60% acetate buffer/ O_2 , (e) 10% acetone-90% acetate buffer/ N_2 , (f) 70% acetone-30% acetate buffer/ O_2 .

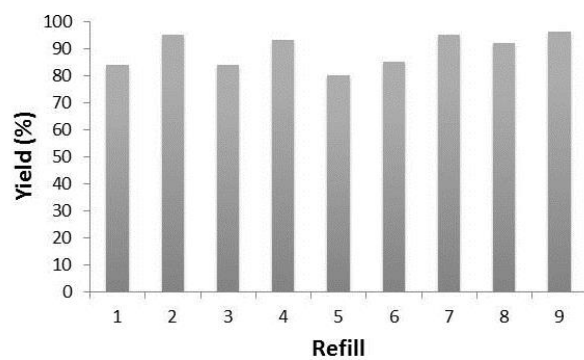


Figure 3. Divanillin yield, after 24 h of reaction under optimized conditions (20 U, acetate buffer) for the first reaction plus 8 refills.

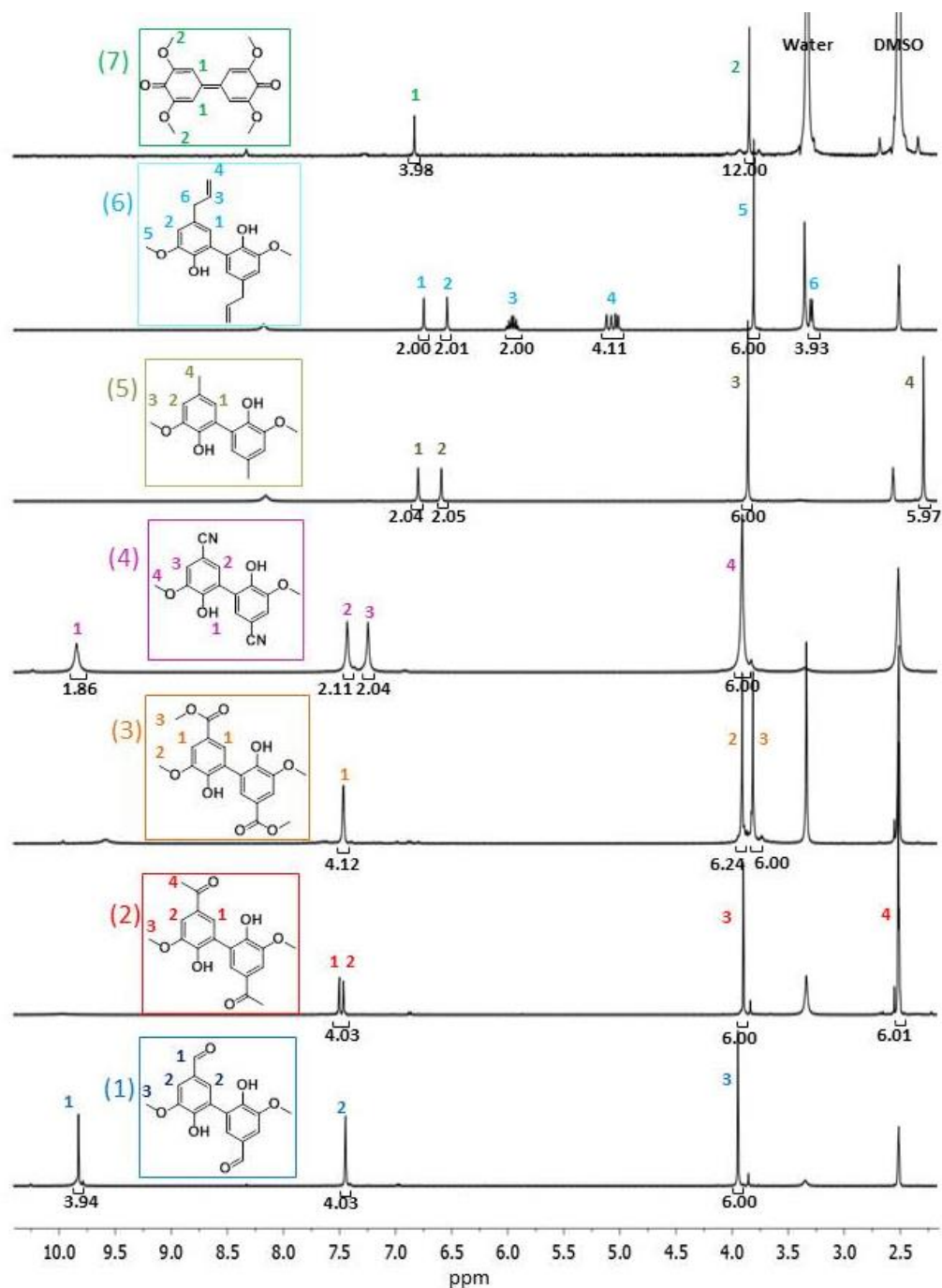
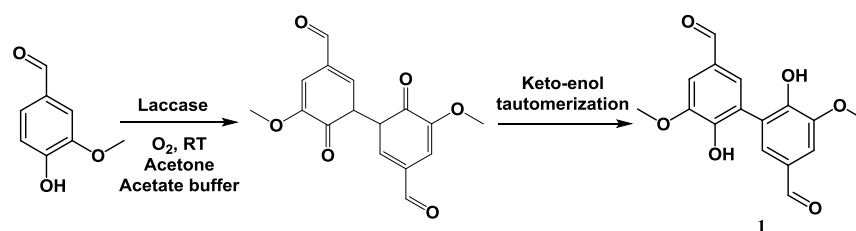
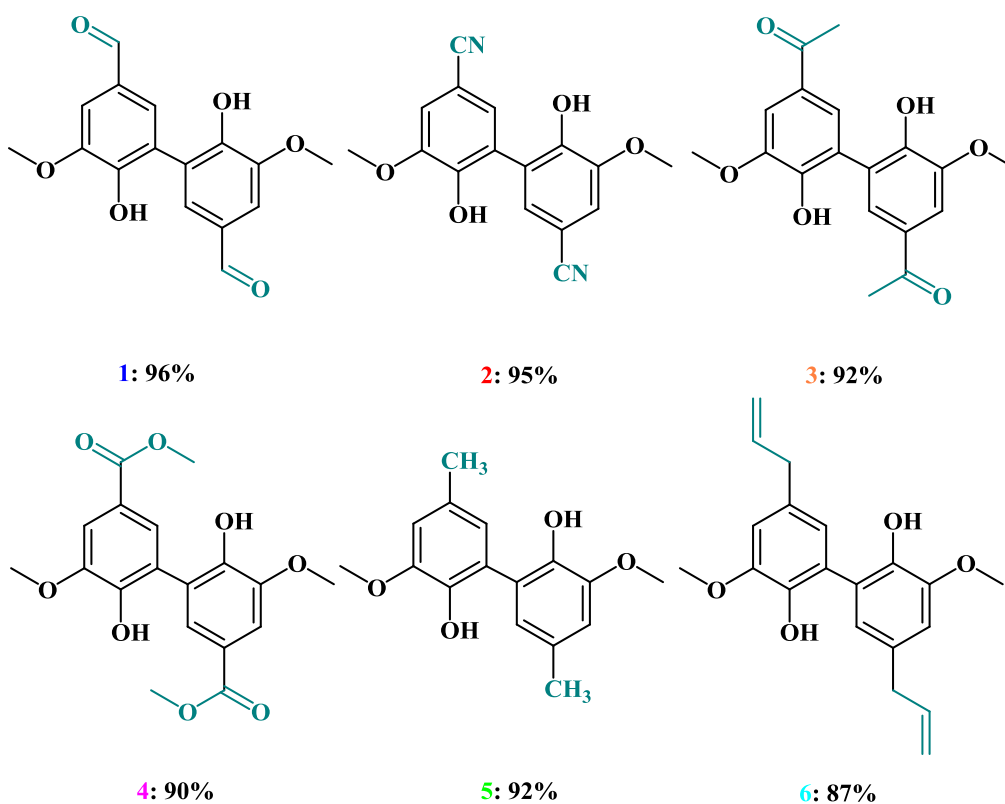


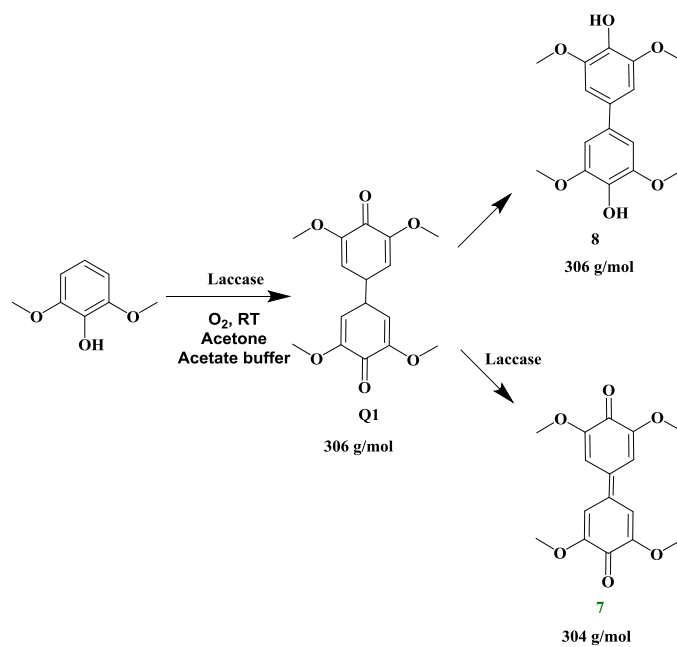
Figure 4. ^1H NMR spectra of the dimers obtained by selective oxidative coupling catalyzed by laccase of vanillin (1), acetovanillon (2), methylvanillate (3), 4-hydroxy-3-methoxybenzonitrile (4), 2-methoxy-4-methyl phenol (5), eugenol (6) and of 2,6-dimethoxyphenol (7).



Scheme 1. Laccase-catalyzed vanillin dimerization, in acetone/acetate buffer 10/90, under oxygen, at room temperature.



Scheme 2. Products of laccase-catalyzed selective dimerization of vanillin, 4-hydroxy-3-methoxybenzonitrile, acetovanillon, methylvanillate, 2-methoxy-4-methyl phenol and eugenol.



Scheme 3. Laccase-catalyzed dimerization of 2,6-dimethoxyphenol.

Table 1. Laccase-catalyzed oxidative coupling of *ortho* mono substituted phenol.

Starting compound	Final product	Yield ^a (%)
Vanillic acid	Oligomers up to 5 units	40
Vanillyl alcohol	Mixture of dimers and tetramers	85
Coniferaldehyde	Several dimers, trimers and tetramers	92
2-Methoxy-4-vinylphenol	Oligomers up to 6 000 g/mol	83
Isoeugenol	Mainly dimers and oligomers	85

^a Yield of the isolated precipitate