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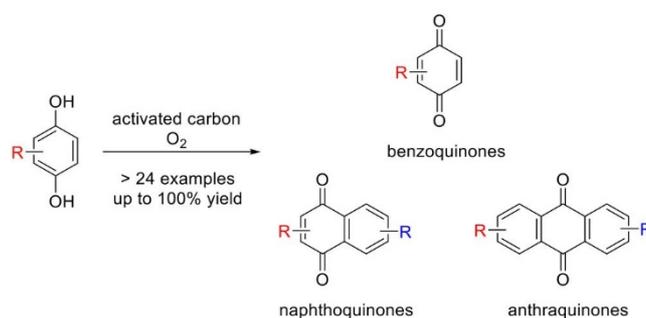
Activated Carbon-Promoted Dehydrogenation of Hydroquinones to Benzoquinones, Naphthoquinones, and Anthraquinones under Molecular Oxygen Atmosphere

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Supporting Information Placeholder

ABSTRACT: We found activated carbon-molecular oxygen system promotes the conversion of hydroquinones to benzoquinones, naphthoquinones, and anthraquinones, which are often found in natural products and pharmaceuticals. In particular, the one-pot synthesis of naphthoquinones and anthraquinones involving a Diels-Alder reaction is a useful protocol for this purpose.



Benzoquinones, naphthoquinones, and anthraquinones are remarkable scaffolds in the synthesis of natural products and pharmaceutical compounds. For example, benzoquinone has been considered a privileged structure in compounds that show antitumor, antimalarial or leishmanicidal activity, such as coenzyme Q₁₀,¹ embelin,² and geldanamycin.³ The naphthoquinone skeleton is also found in the precursors of bioactive molecules that have antimalarial,⁴ anticancer,⁵ antitumor,⁶ wound healing,⁷ antiparasitic⁸ and antibacterial properties⁹ (Figure 1).

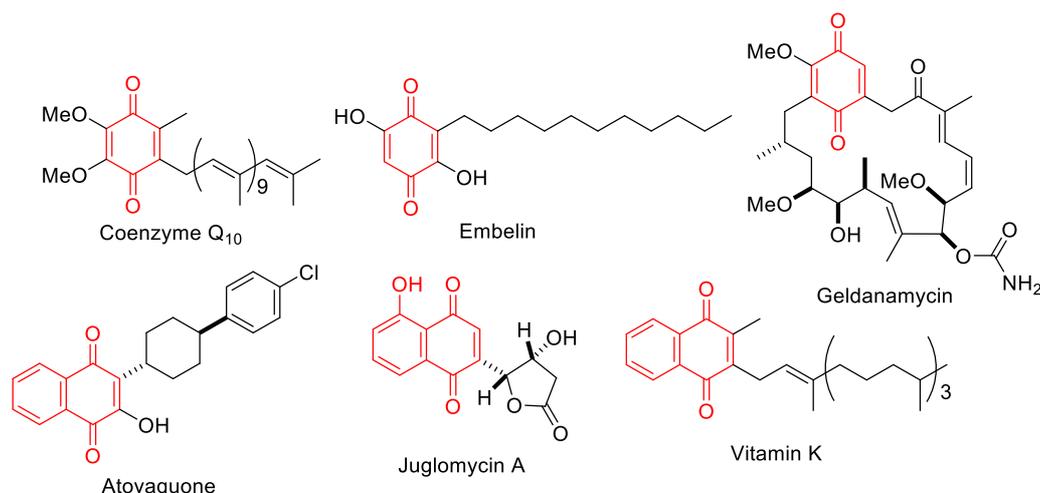
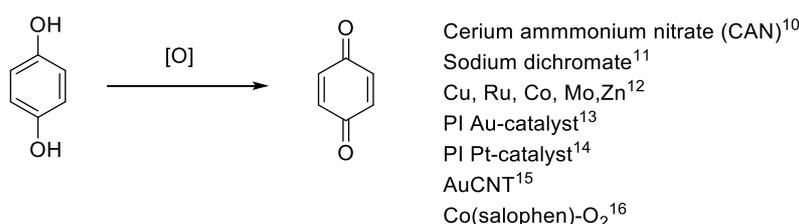


Figure 1. Benzoquinone and naphthoquinone moieties found in natural products and pharmaceuticals.

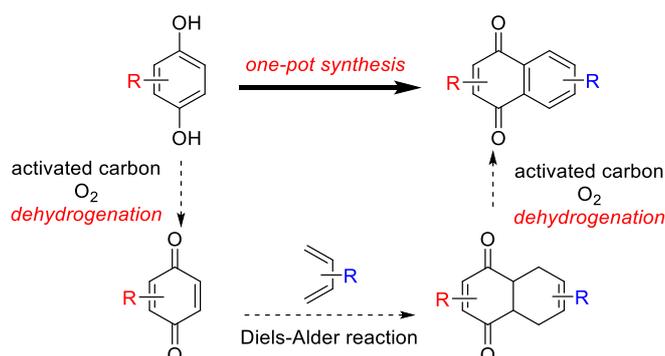
As shown in Scheme 1, numerous catalysts and promoters have been developed for the conversion of hydroquinones to benzoquinones, including cerium ammonium nitrate (CAN),¹⁰ chromium (VI),¹¹ or metal complexes¹² In 2008, Kobayashi and co-workers reported the aerobic oxidation of hydroquinone derivatives to quinones catalyzed by a polymer-incarcerated gold catalyst (PI Pt).¹³ They also reported a polymer incarcerated platinum catalyst (PI Au) system.¹⁴ In 2014, Namboothiri, Doris, and co-workers reported the aerobic oxidation of phenols, and related compounds, including hydroquinones to 1,4-benzoquinones using a carbon nanotube-gold nanohybrid catalyst (AuCNT).¹⁵ More recently, Stahl and co-workers reported the Co(salophen)-catalyzed aerobic oxidation of *p*-hydroquinones.¹⁶

Scheme 1. Previously reported methods for conversion of hydroquinone to benzoquinone.



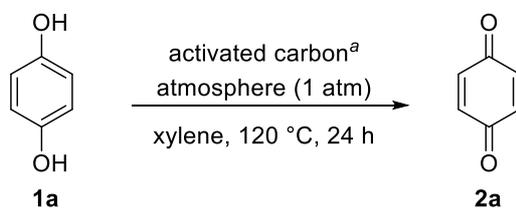
In this paper, we report the synthesis of 1,4-benzoquinones from hydroquinones to quinones using an activated carbon–molecular oxygen system.¹⁷ Furthermore, we carried out the one-pot synthesis of naphthoquinones via a dehydrogenation, Diels-Alder reaction, and dehydrogenation sequence (Scheme 2).

Scheme 2. One-pot synthetic strategy for naphthoquinone .



First, we attempted the reaction of hydroquinone with activated carbon in xylene under molecular oxygen atmosphere at 120 °C for 24 h. As shown in entries 1 to 4 in Table 1, the concentration of the hydroquinone is a crucial factor to obtain high yields of benzoquinone. This may be because of the formation of quinhydrone, which is a 1:1 molecular complex of benzoquinone and hydroquinone, in high concentration.¹⁸ The results in entries 5 and 6 indicated that neither activated carbon nor molecular oxygen was powerful enough to promote the reaction when used alone.

Table 1. Optimization and control experiments for dehydrogenation of hydroquinone to benzoquinone

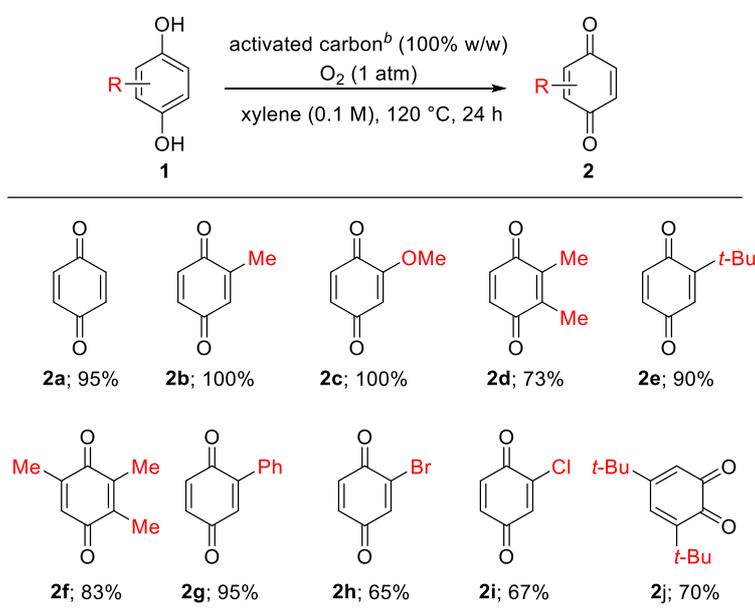


entry	conc/M	activated carbon (%w/w)	atmosphere	yield/% ^b
1	1.0	100	O ₂	10
2	0.5	100	O ₂	33
3	0.25	100	O ₂	56
4	0.1	100	O ₂	95
5	0.1	100	Ar	0
6	0.1	none	O ₂	trace
7	0.1	20	O ₂	15
8	0.1	50	O ₂	40
9	0.1	100	air	56

^a Activated carbon (TCI-2), Tokyo Chemical Industry Co. specific surface area (~1400 m²/g), pore volume (1.3 mL/g). ^b Isolated yield by silica-gel column chromatography.

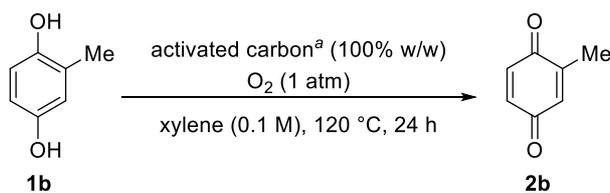
Under the optimized conditions, various substituted hydroquinones (**1a-1j**) were converted to the corresponding benzoquinones (**2a-2j**) in high to excellent yields (Table 2). Notable, 1,2-benzoquinone derivative **2j** was obtained in 70% yield. Hydroquinones possessing a variety of group, such as COCH₃, CO₂CH₃, OH, NO₂, CN and 1,4-dihydroxynaphthalene afforded the corresponding quinones in low yield. Then, we investigated the recyclability of the activated carbon. As shown in Table 3, the activated carbon could be recycled and reused at least five times to obtain the corresponding benzoquinone without loss of yield.

Table 2. Synthesis of benzoquinones from hydroquinones^a



^a Isolated yield by silica-gel column chromatography. ^b Activated carbon (TCI-2), Tokyo Chemical Industry Co.

Table 3. Recyclability of activated carbon.



13

entry	recycling time	yield/% ^b
1	1	91
2	2	91
3	3	93
4	4	93
5	5	94

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21 ^a Activated carbon (TCI-2), Tokyo Chemical Industry Co.

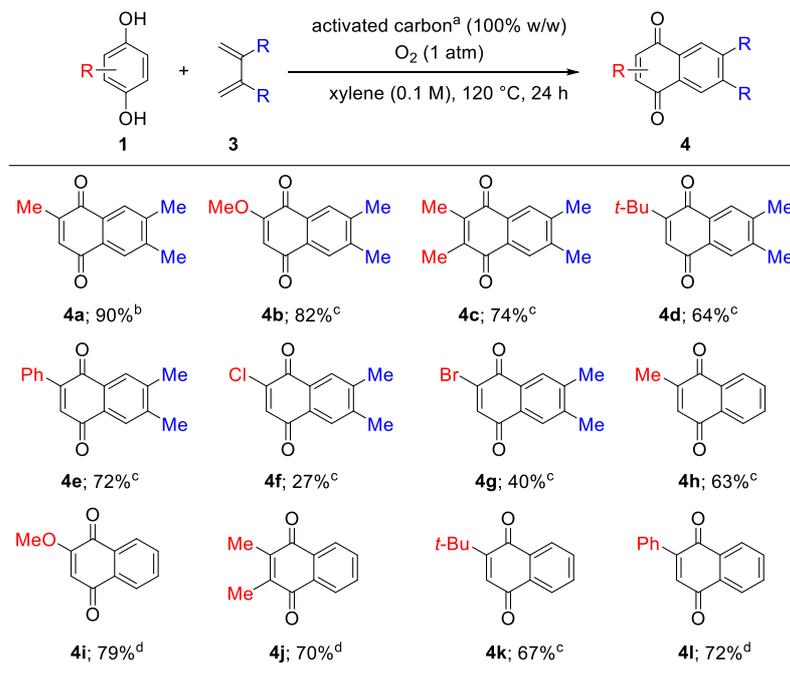
22 ^b Determined by GC analysis using pentadecane as the internal standard.

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25 We next carried out one-pot synthesis of naphthoquinones. The reaction of benzoquinones
26 (**1a-1j**) with 2,3-dimethyl-1,3-butadiene or 1,3-butadiene proceeded smoothly to afford
27 the corresponding naphthoquinone derivatives (**4a-4l**) in good to high yields except for
28 2-chloro-6,7-dimethyl-1,4-naphthoquinone (**4f**) and 2-bromo-6,7-dimethyl-1,4-
29 naphthoquinone (**4g**), which gave low yield (27% and 40% yield, respectively) (Table 4).
30 The reaction involves dehydrogenation of hydroquinone by the activated
31 carbon–molecular oxygen system to give benzoquinone, followed by Diels-Alder
32 reaction with 1,3-butadiene to form tetrahydronaphthoquinone, and finally,
33 dehydrogenation by the activated carbon–molecular oxygen system to give the desired
34 naphthoquinones.
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42 **Table 4. One-pot synthesis of naphthoquinone derivatives**

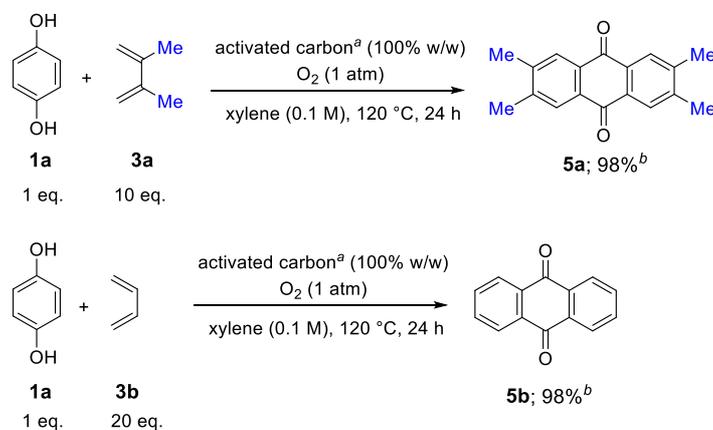
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28 ^a Activated carbon (TCI-2), Tokyo Chemical Industry Co. ^b Sufficient pure without further
 29 purification. ^c Isolated yield by silica-gel column chromatography. ^d Isolated yield by
 30 recrystallization.

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34 During the investigation of the synthesis of naphthoquinones, we found that when we
 35 used excess amount of 1,3-dienes, anthraquinone derivatives were obtained including two
 36 times of Diels-Alder reaction. After optimization, we established the conditions for one-
 37 pot synthesis of anthraquinones in excellent yield (Scheme 3).¹⁹
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41 Scheme 3. One-pot synthesis of anthraquinones from hydroquinones.



58 ^a Activated carbon (TCI-2) Tokyo Chemical Industry Co. ^b 15 % (w/w) of 1,3-butadiene
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6 solution in toluene. ^c Isolated yield by silica-gel column chromatography.
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9 As for the role of activated carbon, we previously reported the relationship between the
10 nature of activated carbon and reactivity in the oxidation reaction. We have shown in a
11 number of previous studies that the key role of activated carbon in these oxidations is not
12 associated with metal contaminants, specific surface area, pore volume, or the mean pore
13 diameter. Instead, it is associated with oxygenated functional groups in the pore, for
14 example, carbonyl and carboxyl groups.^{17d}
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19 In conclusion, we have developed a simple and environment-friendly method for the
20 synthesis of benzoquinones, naphthoquinones, and anthraquinones from hydroquinones
21 using an activated carbon–molecular oxygen system. Further investigation toward the
22 application of this protocol to natural product synthesis is on-going.
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26 EXPERIMENTAL SECTION

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28 **General experiment.** All reactions were carried out in flame-dried and well cleaned
29 glasswares with magnetic stirring. Dehydrogenation of hydroquinones to benzquinones
30 was conducted in a two-neck test tube with balloon which is filled with oxygen gas, unless
31 otherwise noted. Dehydrogenation of hydroquinones to naphthoquinones and
32 anthraquinones was conducted in a 30 mL Schlenk flask which is filled with oxygen gas.
33 In the case of the synthesis of benzoquinones, all of reagents were added under dry argon
34 atmosphere then the atmosphere was changed from argon to oxygen by vacuum
35 techniques thrice. In the case of the synthesis of naphthoquinones and anthraquinones, all
36 of the reagents were added under dry argon atmosphere then the atmosphere was changed
37 from argon to oxygen in an ice bath to prevent evaporation of diene derivatives. All
38 starting materials were obtained from commercial sources. Melting points were measured
39 on a Yanaco MP-500D and are not corrected. ¹H and ¹³C{¹H} NMR were recorded on a
40 Bruker Avance III HD 400 using TMS (0 ppm) and CDCl₃ (¹³C{¹H}: 77.0 ppm) as an
41 internal standard, respectively (¹H NMR, 400 MHz; ¹³C{¹H}NMR, 100 MHz). The
42 following abbreviations are used in connection with NMR; s = singlet, d = doublet, t =
43 triplet, q = quartet, m = multiplet. Mass spectra were measured using an IsoleraTM Dalton
44 Mass Detector. HRMS spectra were measured using a JOEL JMS-T100LP (DART
45 ionization method, TOF analyzer). GC analyses were performed using a Hitachi G-5000
46 or Shimadzu GC-2025 gas chromatograph equipped with GL Science InertCAP 5.
47 Preparative column chromatography was performed using Kanto Chemical silica gel 60
48 N (spherical, neutral), Fuji Silysia BW: 10MH silica gel or YMC_GEL Silica gel 60
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6 F₂₅₄aluminium sheets. Safety precautions: Although we have not experienced explosion
7 after hundreds times of oxidation experiments, mixing volatile hydrocarbons with pure
8 oxygen has a potential risk for explosion. Safety measures against static discharge should
9 be taken.
10

11 **General Procedure**

12 **General method for the dehydrogenation of hydroquinones to benzoquinones (2a- 13 2j)**

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17 A flame-dried two-necked test tube was prepared with balloon connected via three
18 ways cock. After cooling down to room temperature, hydroquinone derivatives (0.5-5.0
19 mmol, 1.0 eq.) and activated carbon (100% w/w) were added under argon atmosphere.
20 Then, xylene (5-50 mL, 0.1 M) was slowly added with stirring. After addition of all of
21 reagents, the atmosphere was changed from argon to oxygen by using vacuum technique
22 for 3 times. The reaction solution was heated up to 120 °C with oil bath and carefully
23 stirred for 24 h. The reaction was monitored by TLC and GC. After confirmation of
24 completion of the reaction, the reaction mixture was cooled down to room temperature
25 and filtered through Celite by washing with dichloromethane. Then, the yellow solution
26 was evaporated with reduced pressure because benzoquinone derivatives were volatile.
27 After evaporation, the obtained residue was purified by the silica-gel column
28 chromatography.
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34 **Recyclability of activated carbon**

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37 Firstly, substrate (**1b**) was dehydrogenated by activated carbon—O₂ promoting system
38 and 91% of desired benzoquinone (**2b**) was obtained by gas chromatography (GC)
39 analysis with pentadecane as an internal standard. After the reaction, the activated carbon
40 was filtered through the Büchner funnel by washing with enough ethyl acetate and
41 hexane. Then the washed activated carbon was dried overnight in vacuum. This recycling
42 process was investigated for 5 times (Table 3).
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47 **General method for the dehydrogenation of hydroquinones to naphthoquinones 48 with 2,3-dimethyl-1,3-butadiene (4a-4g)**

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51 A flame-dried 30 mL Schlenk flask was prepared. After cooling down to room
52 temperature, hydroquinone derivatives (0.5-1.2 mmol, 1.25 eq.) and activated carbon
53 (100% w/w) were added under argon atmosphere. Then, xylene (5-12 mL, 0.1 M based
54 on hydroquinone derivatives) was slowly added with stirring. The reaction solution was
55 cooled down in an ice bath before introduction of 2,3-dimethylbutadiene. After cooling
56 down, 2,3-dimethylbutadiene (0.4-0.96 mmol, 1.0 eq.) was added dropwise into the
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6 reaction mixture. After addition of 2,3-dimethylbutadiene, the reaction atmosphere was
7 changed to oxygen by using three ways cock (one is for balloon with oxygen, another is
8 for vacuum pump and the other is for Schlenk flask). The atmosphere was changed for
9 10 times by quickly converting the cock position. After changing the atmosphere, the
10 reaction mixture was heated up to 120 °C with oil bath and carefully stirred for 36 h. The
11 reaction was monitored by TLC and GC. After confirmation of completion of the reaction,
12 the reaction mixture was cooled down to room temperature and filtered through Celite by
13 washing with ethyl acetate. Then, all of solvents were removed under reduced pressure.
14 After removal of solvents, the obtained residue was purified by recrystallization or silica-
15 gel column chromatography.
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21 **General method for the dehydrogenation of hydroquinones to naphthoquinones** 22 **with 1,3-butadiene (4h-4l)** 23

24 A flame-dried 30 mL Schlenk flask was prepared. After cooling down to room
25 temperature, hydroquinone derivatives (0.5 mmol, 1.0 eq.) and activated carbon (100%
26 w/w) were added under argon atmosphere. Then, xylene (5 mL, 0.1 M) was slowly added
27 with stirring. The reaction solution was cooled down in an ice bath before introduction of
28 1,3-butadiene. After cooling down, 15% w/w of 1,3-butadiene in toluene (2.0 mmol, 4.0
29 eq.) was added dropwise into the reaction mixture. After addition of 1,3-butadiene, the
30 reaction atmosphere was changed to oxygen by using three ways cock (one is for balloon
31 with oxygen, another is for vacuum pump and the other is for Schlenk flask). The
32 atmosphere was changed 5 times by quickly changing the position of the cock. After
33 changing atmosphere, the reaction mixture was heated up to 120 °C with oil bath and
34 carefully stirred for 36 h. The reaction was monitored by TLC and GC. After confirmation
35 of completion of the reaction, the reaction mixture was cooled down to room temperature
36 and filtered through Celite by washing with ethyl acetate. Then, the solvent was removed
37 under reduced pressure. After removal of solvents, the obtained residue was purified by
38 recrystallization or silica-gel column chromatography.
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47 **General method for the dehydrogenation of hydroquinones to anthraquinone** 48

49 A flame-dried 30 mL Schlenk flask was prepared. After cooling down to room
50 temperature, hydroquinone derivatives (0.5 mmol, 1.0 eq.) and activated carbon (100
51 w/w%) were added under argon atmosphere. Then, xylene (5 mL, 0.1 M) was slowly
52 added with stirring. The reaction solution was cooled down in ice bath before introduction
53 of diene. After cooling down, 15 w/w% of 1,3-butadiene in toluene (10 mmol, 20 eq.)
54 was added dropwise into the reaction mixture. After addition of diene, the reaction
55 atmosphere change to oxygen by using three ways cock (one is for balloon with oxygen,
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another is for vacuum pump and the other is for Schlenk flask). The atmosphere was changed for 5-10 times by quickly converting the cock position. After changing atmosphere, the reaction mixture were heated up to 120 °C with oil bath and carefully stirred for 48 h. The reaction was monitored by TLC and GC. After confirmation of completion of the reaction, the reaction mixture was cooled down to room temperature and filtered through Celite by washing with ethyl acetate. Then, the solvent was removed under reduced pressure. After evaporation, the obtained residue was purified by silica-gel column chromatography (CHCl₃/hexane = 1:1).

p-benzoquinone **2a**. Yield: 95% (510 mg, 4.75 mmol). Yellow solid, Mp: 113.3–114.2 °C (lit.²⁰ Mp: 114–116 °C); IR (neat) 501, 505, 742, 887, 941, 1072, 1082, 1305, 1342, 1364, 1590, 1641, 1677; ¹H NMR (400 MHz, CDCl₃), δ = 6.79 (s, 4H); ¹³C{¹H} NMR (100 MHz, CDCl₃) δ = 187.2, 136.5.

2-methly-*p*-benzoquinone **2b**. Yield: 100% (610 mg, 5.0 mmol). Yellow solid, Mp: 67.7–68.1 °C (lit.²¹ Mp: 68–69 °C); IR (neat) 531, 536, 680, 822, 884, 922, 998, 1094, 1141, 1300, 1347, 1372, 1597, 1643, 3055, 3071; ¹H NMR (400 MHz, CDCl₃), δ = 6.72 (dd, *J* = 10.1, 2.4 Hz, 1H), 6.63 (dq, *J* = 3.2, 1.6 Hz, 1H), 6.77 (d, *J* = 10.1 Hz, 1H), 2.07 (d, *J* = 1.6 Hz, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃) δ = 187.7, 187.6, 145.8, 136.5, 136.4, 133.3, 15.8.

2-methoxy-*p*-benzoquinone **2c**. Yield: 100% (276 mg, 2.0 mmol). Yellow solid, Mp: 124.6–125.2 °C (lit.²² Mp: 138–139 °C); IR (neat) 556, 593, 632, 694, 793, 843, 879, 982, 1109, 1176, 1313, 1357, 1377, 1445, 1461, 1588, 1617, 1643, 1674, 2947, 2982, 3067; ¹H NMR (400 MHz, CDCl₃), δ = 6.72 (d, *J* = 1.5 Hz, 2H), 5.95 (s, 1H), 3.84 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃) δ = 187.4, 181.7, 158.5, 137.2, 134.4, 107.7, 56.2.

2,3-dimethyl-*p*-benzoquinone **2d**. Yield: 100% (50 mg, 0.36 mmol). Yellow solid, Mp: 51.0–52.1 °C (lit.²³ Mp: 54–55 °C); IR (neat) 624, 754, 803, 840, 1064, 1136, 1307, 1365, 1380, 1600, 1651, 2955, 3052; ¹H NMR (400 MHz, CDCl₃), δ = 6.72 (s, 2H), 2.03 (s, 6H); ¹³C{¹H} NMR (101 MHz, CDCl₃) δ = 187.2, 140.9, 136.1, 12.1.

2-*tert*-butyl-*p*-benzoquinone **2e**. Yield: 90% (74 mg, 0.45 mmol). Yellow solid, Mp: 54.2–55.1 °C (lit.²⁴ Mp: 54–56 °C); IR (neat) 536, 590, 652, 791, 844, 880, 934, 1010, 1042, 1107, 1116, 1198, 1257, 1289, 1337, 1365, 1391, 1459, 1482, 1589, 1651, 2869, 2960, 3055, 3254, 3297; ¹H NMR (400 MHz, CDCl₃), δ = 6.68 (d, *J* = 1.2 Hz, 2H), 6.60 (t, *J* = 1.2 Hz, 1H), 1.28 (s, 9H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 188.2, 187.3, 155.8, 138.5, 134.8, 131.4, 35.1, 29.0.

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6 *2,3,6-trimethyl-p-benzoquinone 2f*. Yield: 83% (62 mg, 0.42 mmol). Yellow solid, Mp: 36.1–36.5 °C (lit.²⁵ Mp: 36 °C); IR (neat) 674, 697, 756, 807, 879, 990, 1030, 1101, 1187, 1260, 1314, 1374, 1434, 1616, 1643, 2918; ¹H NMR (400 MHz, CDCl₃), δ = 6.55 (q, *J* = 1.6 Hz, 1H), 2.04 (d, *J* = 1.6 Hz, 3H), 2.03–2.02 (m, 3H), 2.02–1.98 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 187.7, 187.3, 145.2, 140.7, 140.6, 132.9, 15.7, 12.2, 11.9.

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14 *2-phenyl-p-benzoquinone 2g*. Yield: 95% (88 mg, 0.48 mmol). Yellow solid, Mp: 115.6–116.2 °C (lit.²⁶ Mp: 113–114 °C); IR (neat) 534, 610, 623, 692, 799, 841, 912, 936, 976, 1000, 1077, 1099, 1254, 1276, 1297, 1314, 1342, 1444, 1492, 1572, 1589, 1643, 3036, 3058; ¹H NMR (400 MHz, CDCl₃), δ = 7.52–7.41 (m, 5H), 6.88 (d, *J* = 6.7 Hz, 1H), 6.87 (d, *J* = 1.1 Hz, 1H), 6.84 (dd, *J* = 10.2, 2.2 Hz, 1H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 187.6, 186.6, 145.9, 137.0, 136.2, 132.6, 132.6, 130.1, 129.2, 128.5.

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23 *2-bromo-p-benzoquinone 2h*. Yield: 65% (39 mg, 0.33 mmol). Brown solid, Mp: 50.2–50.7 °C (lit.²⁷ mp 56.5 °C); IR (neat) 527, 532, 540, 547, 553, 559, 565, 778, 830, 915, 972, 1096, 1109, 1197, 1280, 1315, 1372, 1577, 1642, 1658, 3044, 3054; ¹H NMR (400 MHz, CDCl₃), δ = 7.32 (d, *J* = 2.4 Hz, 1H), 6.97 (d, *J* = 10.1 Hz, 1H), 6.83 (dd, *J* = 10.1, 2.4 Hz, 1H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 184.5, 179.1, 138.1, 137.5, 136.6, 135.8.

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33 *2-chloro-p-benzoquinone 2i*. Yield: 67% (476 mg, 3.4 mmol). Brown solid, Mp: 48.2–48.7 °C (lit.²⁸ Mp 51–54 °C); IR (neat) 562, 636, 782, 829, 844, 910, 998, 1105, 1200, 1285, 1320, 1370, 1588, 1651, 1677, 3051; ¹H NMR (400 MHz, CDCl₃), δ = 7.02 (d, *J* = 2.4 Hz, 1H), 6.93 (d, *J* = 10.1 Hz, 1H), 6.82 (dd, *J* = 10.1, 2.4 Hz, 1H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 184.9, 179.2, 144.0, 136.7, 136.0, 133.6.

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49 *3,5-di-tert-butyl-o-benzoquinone 2j*. Yield: 70% (77 mg, 0.35 mmol). Darkish green solid, Mp 103.4–103.8 °C (lit.²⁹ Mp 111–112 °C); IR (neat) 531, 541, 581, 656, 734, 811, 889, 931, 951, 1023, 1069, 1207, 1244, 1274, 1366, 1373, 1392, 1464, 1478, 1567, 1621, 1651, 1659, 1673, 2870, 2954, 3063; ¹H NMR (400 MHz, CDCl₃), δ = 6.93 (d, *J* = 2.3 Hz, 1H), 6.21 (d, *J* = 2.3 Hz, 1H), 1.27 (s, 9H), 1.22 (s, 9H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 180.9, 179.9, 163.2, 149.7, 133.4, 121.9, 35.9, 35.3, 29.1, 27.7.

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60 *2,6,7-trimethyl-1,4-naphthoquinone 4a*. Yield: 90% (216 mg, 1.1 mmol). Yellow solid, Mp: 107.1–107.5 °C (lit.³⁰ Mp 107.5–108.5 °C); IR (neat) 586, 649, 680, 699, 733, 805, 876, 919, 985, 1021, 1067, 1209, 1276, 1298, 1319, 1340, 1381, 1450, 1595, 1623, 1664, 2917, 2945, 3053; ¹H NMR (400 MHz, CDCl₃), δ = 7.83 (s, 1H), 7.80 (s, 1H), 6.76 (q, *J* = 1.5 Hz, 1H), 2.39 (d, *J* = 2.0 Hz, 6H), 2.17 (d, *J* = 1.6 Hz, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 185.5, 185.1, 147.7, 143.2, 143.2, 135.3, 130.0, 129.9, 127.3, 126.9, 20.0, 20.0, 16.3.

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6 *2-methoxy-6,7-dimethyl-1,4-naphthoquinone 4b*. Yield: 82% (89 mg, 0.41 mmol).
7 Brown solid, Mp: 170.6–170.8 °C (lit.³¹ Mp: 169–171 °C); IR (neat) 587, 673, 716,
8 741, 803, 873, 916, 898, 996, 1013, 1076, 1154, 1185, 1196, 1250, 1305, 1325, 1358,
9 1389, 1451, 1567, 1597, 1650, 1685, 2839, 2948, 3051; ¹H NMR (400 MHz, CDCl₃), δ
10 = 7.88 (s, 1H), 7.83 (s, 1H), 6.10 (s, 1H), 3.89 (s, 3H), 2.39 (d, *J* = 2.5 Hz, 6H);
11 ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 185.1, 180.1, 160.2, 144.2, 142.9, 129.8, 128.8,
12 127.6, 127.1, 109.5, 56.3, 20.2, 19.9.

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16 *2,3,6,7-tetramethyl-1,4-naphthoquinone 4c*. Yield: 74% (79 mg, 0.37 mmol). Yellow
17 solid, Mp: 174.5–175.0 °C (lit.³² Mp: 167–168.5 °C); IR (neat) 661, 720, 747, 895, 901,
18 922, 998, 1028, 1087, 1149, 1191, 1217, 1304, 1324, 1367, 1454, 1590, 1613, 1650, 2915,
19 2947, 3031; ¹H NMR (400 MHz, CDCl₃), δ = 7.82 (s, 2H), 2.38 (s, 6H), 2.15 (s, 6H);
20 ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 185.2, 143.1, 143.0, 130.1, 127.2, 20.1, 12.8.

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24 *2-tert-butyl-6,7-dimethyl-1,4-naphthoquinone 4d*. Yield: 64% (77 mg, 0.32 mmol).
25 Yellow solid, Mp. 110.3–110.8 °C; IR (neat) 589, 639, 685, 705, 733, 818, 890, 932, 994,
26 1042, 1095, 1190, 1227, 1258, 1299, 1335, 1356, 1378, 1363, 1378, 1449, 1557, 1573,
27 1598, 1656, 2866, 2915, 2950, 2966, 3047; ¹H NMR (400 MHz, CDCl₃), δ = 7.82 (s, 1H),
28 7.77 (s, 1H), 6.77 (s, 1H), 2.39 (d, *J* = 3.3 Hz, 6H), 1.36 (s, 9H); ¹³C{¹H} NMR (100
29 MHz, CDCl₃), δ = 186.1, 185.1, 157.9, 143.4, 142.9, 133.6, 131.4, 129.4, 127.8, 126.4,
30 35.6, 29.3, 20.2, 20.0; HRMS (DART): *m/z* [M+H]⁺ calcd for C₁₆H₁₉O₂: 243.1385;
31 Found: 243.1379.

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36 *2-phenyl-6,7-dimethyl-1,4-naphthoquinone 4e*. Yield: 72% (94 mg, 0.36 mmol).
37 Yellow solid, Mp. 83.4–84.4 °C; IR (neat) 547, 693, 701, 715, 761, 780, 810, 843, 892,
38 1073, 1190, 1294, 1355, 1344, 1444, 1567, 1598, 1652, 1666, 2978, 2950, 2996, 3031;
39 ¹H NMR (400 MHz, CDCl₃), δ = 7.92 (s, 1H), 7.86 (s, 1H), 7.60–7.52 (m, 2H), 7.51–7.44
40 (m, 3H), 7.01 (s, 1H) 2.43 (s, 6H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 185.2, 184.3,
41 147.6, 143.6, 143.5, 134.9, 133.5, 130.2, 129.9, 129.7, 129.3, 128.3, 127.8, 126.7, 20.1,
42 20.1; HRMS (DART): *m/z* [M+H]⁺ calcd for C₁₈H₁₅O₂: 263.1072; Found: 263.1057.

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48 *2-chloro-6,7-dimethyl-1,4-naphthoquinone 4f*. Yield: 27% (31 mg, 0.14 mmol).
49 Yellow solid, Mp: 141.2–142.0 °C (lit.³³ Mp: 145–147 °C); IR (neat) 575, 626, 711, 891,
50 999, 1023, 1200, 1258, 1282, 1310, 1329, 1375, 1448, 1594, 1659, 1672, 2885, 2918,
51 2942, 3036, 3060; ¹H NMR (400 MHz, CDCl₃), δ = 7.91 (s, 1H), 7.83 (s, 1H), 7.15 (s,
52 1H), 2.41 (s, 6H); ¹³C{¹H} NMR (100 MHz, CDCl₃), δ = 183.0, 178.1, 146.1, 144.6,
53 144.1, 135.7, 129.7, 129.2, 128.5, 127.7, 20.3, 20.2.

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59 *2-bromo-6,7-dimethyl-1,4-naphthoquinone 4g*. Yield: 40% (53 mg, 0.2 mmol).
60 Yellow solid, Mp: 155.6–156.0 °C (lit.³⁴ Mp: 155–156 °C); IR (neat) 560, 613, 678, 705,

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6 797, 812, 892, 993, 1023, 1200, 1260, 1277, 1327, 1311, 1375, 1448, 1566, 1592, 1659,
7 1671, 2889, 2912, 2939, 3033, 3055; ^1H NMR (400 MHz, CDCl_3), δ = 7.91 (s, 1H), 7.83
8 (s, 1H), 7.45 (s, 1H), 2.41 (s, 6H); $^{13}\text{C}\{1\text{H}\}$ NMR (100 MHz, CDCl_3), δ = 182.6, 177.9,
9 144.5, 144.1, 140.1, 139.9, 129.6, 128.8, 128.8, 127.8, 20.2, 20.2.

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12 *2-methyl-1,4-naphthoquinone 4h*. Yield: 63% (55 mg, 0.32 mmol). Yellow solid, Mp:
13 104.1–104.9 °C (lit.³³ Mp 106–107 °C); IR (neat) 642, 650, 666, 690, 719, 749, 777, 900,
14 939, 1156, 1192, 1259, 1299, 1352, 1589, 1621, 1661, 1682, 2920, 2961, 3068; ^1H NMR
15 (400 MHz, CDCl_3), δ = 7.85–7.72 (m, 2H), 7.64–7.52 (m, 2H), 3.82 (s, 1H), 1.60 (s, 3H);
16 $^{13}\text{C}\{1\text{H}\}$ NMR (100 MHz, CDCl_3), δ = 185.5, 184.9, 148.1, 135.6, 133.6, 133.5, 132.2,
17 132.1, 126.5, 126.0, 16.5.

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21 *2-methoxy-1,4-naphthoquinone 4i*. Yield: 83% (78 mg, 0.42 mmol). Brown solid, Mp:
22 153.5–154.3 °C (lit.³⁵ Mp: 147 °C); IR (neat) 645, 670, 692, 722, 780, 865, 924, 1022,
23 1043, 1086, 1118, 1156, 1193, 1213, 1241, 1265, 1335, 1445, 1577, 1590, 1602, 1643,
24 1680, 2848, 2947, 2988, 3047; ^1H NMR (400 MHz, CDCl_3), δ = 8.18–8.06 (m, 2H), 7.80–
25 7.67 (m, 2H), 6.18 (s, 1H), 3.91 (s, 3H); $^{13}\text{C}\{1\text{H}\}$ NMR (100 MHz, CDCl_3), δ = 184.8,
26 180.1, 160.4, 134.3, 133.3, 132.0, 131.0, 126.7, 126.2, 109.9, 56.4.

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31 *2,3-dimethyl-1,4-naphthoquinone 4j*. Yield: 70% (65 mg, 0.35 mmol). Yellow solid,
32 Mp: 126.3–127.4 °C (lit.³⁶ Mp: 126 °C); IR (neat) 533, 538, 552, 566, 617, 660, 695, 789,
33 889, 1004, 1189, 1258, 1292, 1313, 1371, 1334, 1592, 1620, 1656, 2848, 2923; ^1H NMR
34 (400 MHz, CDCl_3), δ = 8.09 (dd, J = 5.7, 3.3 Hz, 2H), 7.69 (dd, J = 5.8, 3.3 Hz, 2H), 2.19
35 (s, 6H); $^{13}\text{C}\{1\text{H}\}$ NMR (100 MHz, CDCl_3), δ = 184.7, 143.3, 133.2, 132.0, 126.1, 12.8.

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39 *2-tert-butyl-1,4-naphthoquinone 4k*. Yield: 67% (72 mg, 0.33 mmol). Yellow solid,
40 Mp: 76.0–76.6 °C (lit.³⁷ Mp: 76–77 °C); IR (neat) 626, 670, 719, 785, 891, 903, 1125,
41 1201, 1248, 1307, 1340, 1330, 1591, 1654, 1663, 2869, 2958, 2969, 3068; ^1H NMR (400
42 MHz, CDCl_3), δ = 8.13–8.00 (m, 2H), 7.78–7.65 (m, 2H), 6.85 (s, 1H), 1.37 (s, 9H);
43 $^{13}\text{C}\{1\text{H}\}$ NMR (100 MHz, CDCl_3), δ = 185.9, 184.9, 158.3, 133.8, 133.7, 133.5, 133.3,
44 131.5, 126.9, 125.6, 35.7, 29.4.

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48 *2-phenyl-1,4-naphthoquinone 4l*. Yield: 72% (84 mg, 0.36 mmol). Yellow solid, Mp:
49 107.5–108.9 °C (lit.³⁸ Mp: 107–108 °C); IR (neat) 569, 669, 694, 714, 756, 849, 898,
50 909, 1014, 1044, 1118, 1204, 1244, 1306, 1332, 1442, 1485, 1569, 1588, 1650, 1663; ^1H
51 NMR (400 MHz, CDCl_3), δ = 7.84–7.74 (m, 2H), 7.62–7.54 (m, 2H), 7.52–7.44 (m, 3H),
52 7.09 (s, 1H); $^{13}\text{C}\{1\text{H}\}$ NMR (100 MHz, CDCl_3), δ = 185.1, 184.4, 148.1, 135.2, 133.9,
53 133.8, 133.4, 132.4, 132.1, 130.0, 129.4, 128.4, 127.0, 126.0.
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2,3,6,7-tetramethylantraquinone **5a**. Yield: 98% (129 mg, 0.49 mmol). Light yellow powder, Mp: 331.6–332.5 °C (lit.³⁹ Mp: 330 °C); IR (neat) 593, 717, 908, 927, 967, 1028, 1197, 1299, 1373, 1449, 1556, 1588, 1665; ¹H NMR (400 MHz, CDCl₃), δ = 8.03 (s, 4H), 2.43 (s, 12H); ¹³C {1H} NMR (100 MHz, CDCl₃), δ = 183.6, 143.7, 131.6, 128.0, 20.2.

Anthraquinone **5b**. Yield: 98% (102 mg, 0.49 mmol). Light yellow powder, Mp: 218.7–219.5 °C (lit.⁴⁰ Mp: 269–271 °C); IR (neat) 620, 808, 817, 892, 935, 1168, 1205, 1282, 1331, 1573, 1673; ¹H NMR (400 MHz, CDCl₃), δ = 8.33 (dd, *J* = 5.8, 3.3 Hz, 4H), 7.82 (dd, *J* = 5.8, 3.3 Hz, 4H); ¹³C NMR (100 MHz, CDCl₃), δ = 183.1, 134.1, 133.5, 127.2.

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: copies of ¹H and ¹³C NMR spectra.

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Notes

The authors declare no competing financial interest.

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