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Yu-Qing Cao^a, Guo-Qiang Wu^a, Ya-Bin Li^a, Zhi Dai^a & Bao-Hua Chen^a ^a College of Pharmacy, Hebei University, Baoding, China Published online: 23 Nov 2006.

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Practical Preparation of Esters and Thioacetates from Alkyl Halides and Carboxylates or Thioacetate Catalyzed by PEG400 without Solvent

Yu-Qing Cao, Guo-Qiang Wu, Ya-Bin Li, Zhi Dai, and Bao-Hua Chen

College of Pharmacy, Hebei University, Baoding, China

Abstract: Carboxylic esters and thioacetates were conveniently prepared in good to excellent yields under mild conditions by the reaction of alkyl halides with sodium carboxylates or sodium thioacetate catalyzed by PEG400 in the absence of solvents.

Keywords: Alkyl halides, carboxylic esters, PEG400, solventless, thioacetates

INTRODUCTION

Carboxylic esters and thioesters were widely used as intermediates in organic synthesis and as products in pharmaceutical and spice industries^[1] and had attracted a great deal of attention. For example, they can be applied in the synthesis of α , β -unsaturated esters and lactones under very mild conditions.^[2] One of traditional methods for the preparation of carboxylic esters was the reaction of an alcohol with a carboxylic acid, which usually was catalyzed by acids. Long reaction times were needed.^[3] Another way to make esters was to turn the acid into acyl chloride and then added the alcohol along with base.^[4] On the other hand, the most traditional methods for the preparation of thiolesters were the coupling of a thiol with a carboxylic acid.^[5] However, the former strategy

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Address correspondence to Yu-Qing Cao, College of Pharmacy, Hebei University, Baoding 071002, China. E-mail: pharm_hbu@yahoo.com

needs long reaction times and the latter needs the participation of precious dehydrating agents such as dicyclohexylcarbodimide (DCC), because of its small equilibrium constants.

The reaction of alkyl halides with sodium carboxylates or sodium thioacetate was a common method for the preparation of carboxylic esters or thioacetates.^[7,8] The advantages of this reaction were shorter reaction times, mild conditions, and higher yields. This method was especially applicable for the preparation of carboxylic esters or thioacetates that had unsaturated bonds, but the most of reactions were carried out in organic solvents. Developing green chemistry is one of the most important purposes of organic synthesis at present. Organic synthesis in the absence of solvent was of great value.^[9,10] In this respect, a method that involves the application of readily available reagents, such as alkyl halides and sodium carboxylates or sodium thioacetates in solvent-free conditions, should be interesting and easily put into industrial production.

Polyethylene glycols (PEGs) could be regarded as the acyclic crown ether and had been widely used as phase-transfer catalysts (PTC) in many organic reactions owing to their stability, low cost, low toxicity, and easy availability.^[11,12] PEG with 7–9 units was more effective in catalyzing the reactions in which Na⁺ salts participated. Especially because of the liquid property, perfect solubility in water, and the participation of two hydroxy groups during the destructing crystal lattice of the solids, PEG400 was more suitable for solid–liquid-phase solvent-free organic reactions. The carboxylate anions or thioacetic anions could easily enter the liquid phase and become strong nucleophilic reagents that could promptly undertake nucleophilic substitution.

In continuation of our research on the use of PEGs as PTCs in organic synthesis without solvents,^[13–15] we herein report a facile method for the preparation of carboxylic esters or thioacetates by the reaction of alkyl halides with sodium carboxylates or sodium thioacetate, catalyzed by PEG400 in the absence of solvents (Scheme 1). The experimental results are listed in Table 1.

Scheme 1.

Entry	R'	Alkyl halides	Time (h)	Yield (%)	Bp (°C/mmHg) or mp (°C)	
					Found	Reported
1	CH ₃ -	n-butyl-Cl	5	89	124-125/760	124-126/760 ^[16]
2	CH ₃ -	n-butyl-Br	4	90	7	,
3	CH ₃ -	n-butyl-I	2	90		
4	CH ₃ -	n-C ₆ H ₁₃ Br	4	92	171-172/760	171-173/760 ^[17]
5	CH ₃ -	n-C ₈ H ₁₇ Br	5	91	121-122/50	$210 - 212/760^{[16]}$
6	CH ₃ -	s-butyl-Br	5	68	39-40/50	111-112/760 ^[16]
7	CH ₃ -	t-butyl-Br	7	41	30-31/50	98-99/760 ^[16]
8	CH ₃ -	c-C ₆ H ₁₁ -Br	6	85	87-88/50	172-173/760 ^[16]
9	CH ₃ -	C ₆ H ₅ CH ₂ Cl	4.5	94	115-116/50	206-208/760 ^[16]
10	CH ₃ -	CH2=CHCH2Br	3	86	103-104/760	103-105/760 ^[17]
11	CH ₃ -	C ₆ H ₅ COCH ₂ Br	2	77	49-50	49-51[16]
12	CH ₃ -	C ₂ H ₅ OOCCH ₂ Br	2.5	81	178-179/760	179-180/760 ^[17]
13	CH ₃ CH ₂ CH ₂ -	n-butyl-Br	3.5	90	163-164/760	164-165/760 ^[16]
14	CH ₃ CH ₂ CH ₂ -	C ₆ H ₅ CH ₂ Cl	4	95	144-145/50	240-241/760 ^[16]
15	CH ₃ (CH ₂) ₄ -	CH ₂ =CHCH ₂ Br	4	88	183-184/760	184-186/760 ^[16]
16	CH ₃ (CH ₂) ₅ -	CH2=CHCH2Br	5	89	209-210/760	210-211/760 ^[16]
17	Ph-	n-butyl-Br	5	87	166-167/50	248-250/760 ^[16]
18	Ph-	n-C ₆ H ₁₃ Br	6	88	182-183/50	272-273/760 ^[16]
19	Ph-	C ₆ H ₅ CH ₂ Cl	6.5	90	18-20	19-20 ^[16]
20	Ph-	CH ₂ =CHCH ₂ Br	4	86	162-163/50	243-244/760 ^[17]
21	p-NO ₂ C ₆ H ₄ -	n-butyl-Br	10	76	36-37	37-38 ^[17]
22	p-CH ₃ OC ₆ H ₄ -	n-butyl-Br	4	90	183-184/40	$184 - 185/40^{[17]}$
23	furfuryl	C ₂ H ₅ Br	5	82	110-111/50	196-197/760 ^[17]
24	C ₂ H ₅ OCH=CH-	C ₂ H ₅ Br	4	81	109-110/50	195-195/760 ^[17]

Table 1. Esterification of sodium carboxylate with alkyl halides

Practical Preparation of Esters and Thioacetates

RESULTS AND DISCUSSION

Taking the reaction of sodium acetate and benzyl chloride as an example, we found that a yield as low as 67% was obtained after the reaction was performed over 12 h without the presence of PEG400. However, when 3 mol% of PEG400 was added, the reaction period was greatly shortened, and the yield was 94%. This amount, 3% mol of PEG400, was adequate to catalyze the reaction effectively. The more PEG400 was employed, the more products were lost during washing with water.

To shorten the reaction time, the reactions of sodium carboxylates and alkyl halides were heated at $65-70^{\circ}$ C. As shown as in Table 1, the yield of n-butyl acetate was slightly lower than benzyl acetate because some of esters with low molecular weight were lost in the washing process. Longer reaction periods were needed for the reactions of sodium benzoate than sodium acetate. The esterification of sodium benzoate with electron-donating groups such as -OCH₃ in the aromatic ring and alkyl halides could be carried out in relatively shorter time than with electron-withdrawing groups such as -NO₂. Especially for entries 11 and 12, the yields were relatively lower, because some condensation products were obtained as the high activity of the α -position of carbonyl group.

It can be inferred that alkyl iodide was more active than alkyl bromide, which was also more active than alkyl chloride. We can consider the mechanism as SN_2 substitution reactions. Longer reaction time was needed for cyclohexyl bromide because of the steric effect of the cyclohexyl ring. The reaction of sodium acetate and s-butyl bromide could be carried out in lower yields than n-butyl bromide, whereas very low yields were obtained in the reactions of sodium acetate and t-butyl bromide. We proposed that the side reaction of the competitive elimination for the t-butyl bromide and s-butyl bromide might be the main reason for the low yields.

Bp ($^{\circ}C/mmHg$) or mp ($^{\circ}$) Time Yield Alkyl halides Entry (h) (%) Found Reported 163-164/760[18] n-butyl-Cl 4 91 162-164/760 1 2 n-butyl-Br 3 93 3 n-butvl-I 1.5 93 $90-91/15^{[18]}$ 4 c-C₆H₁₁-Br 5 79 116-118/50 128-131/24[18] 4 95 5 n-C₈H₁₇-Br 146-148/50 130/760[18] 62 6 t-butyl-Br 7 56 - 57/50247-250/760[18] 7 C₆H₅CH₂-Cl 3 93 160-162/50 126-128/760[18] 2 91 125-127/760 8 CH2=CH-CH2-Br 108-110/18^[18] 9 C₆H₅COCH₂-Br 1.5 85 130-132/50 64-65/18[18] 10 C₂H₅OOCCH₂-Br 89 82-83/50 1.5

Table 2. Esterification of sodium thioacetate with alkyl halides

Practical Preparation of Esters and Thioacetates

Based on the results listed in Table 2, the substitution of some alkyl halides with sodium thioacetates could be carried out at room temperature, and relatively higher yields could be obtained than with sodium acetates, especially for entry 6 in Table 2. The reason was that thioacetic ion had stronger nucleophilicity and weaker basicity than the carboxylic ion.

In conclusion, we have demonstrated a convenient and efficient method for preparing esters or thioacetates from the corresponding alkyl halides and sodium carboxylates or sodium thioacetate catalyzed by PEG400 without solvent. The advantages of this procedure are higher yield, operational simplicity, low cost, and less pollution to environment. We assume that the method is suitable for industrial application.

EXPERIMENTAL

GC-17A is a column packed with SE30 on Chromsorb using o-terphenyl as an internal standard. Thin-layer chromatography was GF254 TLC with petroleum ether/ethyl acetate (10/1) as eluent. Alkyl halides, sodium carboxylate, sodium thioacetate, and PEG400 were commercially available and used without further purification. Melting points were determined on a microscopy apparatus and are uncorrected

Typical Procedure for the Preparation of Benzyl Acetate

A mixture of sodium acetate (18 g, 0.22 mol), benzyl chloride (25.4 g, 0.2 mol), and PEG400 (2.4 g, 0.006 mol) was stirred in a 50 mL, threenecked, round-bottomed flask equipped with a mechanical stirrer. Then the mixture was vigorously stirred at $65-70^{\circ}$ C. The progress of the reaction was monitored by TLC. Upon completion, the reaction mixture was washed with 50 ml of water three times. The organic phase was separated and dried over magnesium sulfate. Then 28.2 g of benzyl acetate were collected at $115-116^{\circ}$ C/50 mmHg. Identification was based on comparison with physical data reported in the literature.

Typical Procedure for the Preparation of Benzyl Thioacetate

A mixture of sodium thioacetate (21.6 g, 0.22 mol), benzyl chloride (25.4 g, 0.2 mol), and PEG400 (2.4 g, 0.006 mol) was stirred in a 50 mL, threenecked, round-bottomed flask equipped with a mechanical stirrer. Then the mixture was vigorously stirred at room temperature. The progress of the reaction was monitored by TLC. Upon completion, the reaction mixture was washed with 50 ml of water three times. The organic phase was separated and dried over magnesium sulfate. Then 31.9 g of benzyl thioacetate was collected at $160-162^{\circ}C/50$ mmHg. The product was identified by comparison with physical data reported in the literature.

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