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## Synthesis of (-)-Methyl Shikimate via Enzymatic Resolution of (1S<sup>\*</sup>, 4R<sup>\*</sup>, 5R<sup>\*</sup>)-4-Hydroxy-6oxabicyclo[3.2.1]oct-2-en-7-one

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# Synthesis of (-)-Methyl Shikimate *via* Enzymatic Resolution of $(1S^*, 4R^*, 5R^*)$ -4-Hydroxy-6-oxabicyclo[3.2.1]oct-2-en-7-one

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The synthesis of methyl (-)-shikimate [(-)-2] was achieved via lipase-catalyzed optical resolution of  $(1S^*, 4R^*, 5R^*)$ -4-hydroxy-6-oxabicyclo[3.2.1]oct-2-en-7-one (3). Transesterification of  $(\pm)$ -3 and vinyl acetate with lipase MY and subsequent hydrolysis gave optically pure (-)-3. This compound was converted to (-)-2 in two steps.

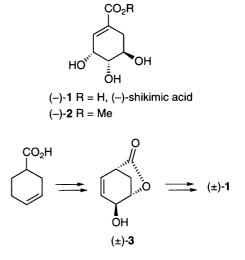
**Key words:** lipase; (1*S*\*, 4*R*\*, 5*R*\*)-4-hydroxy-6oxabicyclo[3.2.1]oct-2-en-7-one; shikimic acid; hydrolysis; transesterification

(-)-Shikimic acid [(-)-1] is an important key compound for the biosynthesis of aromatic constituents in plants such as aromatic amino acids, coumarins, flavonoids and lignans.<sup>1)</sup> The biosynthetic pathway involved is called "the shikimic acid pathway," and shikimic acid and its related compounds are consequently promising candidates for plantgrowth regulators and antimicrobial agents. To meet this expectation, a practical preparation of optically active shikimic acid is necessary. Although there have been a number of reports on the synthesis of shikimic acid, the methods were not practical.<sup>2,3)</sup> To supply (-)-1 in a multi-gram quantity, we investigated the preparation by using enzyme-catalyzed optical resolution.<sup>4)</sup>

Bartlett et al. have reported a practical synthesis of  $(\pm)$ -1 from commercially available 3-cyclohexenecarboxylic acid (Scheme 1).5) We identified the possible suitability of  $(1S^*, 4R^*, 5R^*)$ -4-hydroxy-6oxabicyclo[3.2.1]oct-2-en-7-one  $[(\pm)-3]$ , a key intermediate of this synthesis, as a substrate for resolution by using hydrolytic enzymes. The substrate  $[(\pm)-3]$ for the enzyme-catalyzed reaction was synthesized according to Bartlett's procedure. Table 1 shows the results of transesterification with vinyl acylates. Among several enzymes examined, lipase MY (Meito) showed moderate selectivity (E = 9.5).<sup>6)</sup> This was not improved by using vinyl chloroacetate as an acyl donor. Enzyme-catalyzed hydrolysis of the corresponding acetate (4)<sup>7)</sup> was also examined, although all enzymes gave poor results: the E values for lipase MY, pancreatin (Nacalai) and protease D-150 (Nagase) were 7.4, 6.8 and 5.4, respectively. For lipase MY, we tried to improve the selectivity by changing the reaction conditions, the results being summarized in Table 2. The E value was increased to 14 by adding DMSO as a co-solvent.<sup>8)</sup> To obtain optically enriched compound, these reactions were combined: the transesterification of  $(\pm)$ -3 and subsequent hydrolysis of intermediary acetate (-)-4 (64%ee) gave (-)-3(97%ee) (Scheme 2) which was further purified by recrystallization (>99%ee). The enantiomeric purity was determined by an HPLC analysis of the corresponding benzoate. Finally, epoxidation of (-)-3gave (-)-6 and subsequent alkaline hydrolysis afforded enantiomerically pure (-)-2 in an 80%yield.

#### **Experimental**

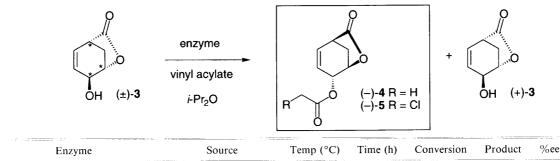
Melting point (mp) data are uncorrected. Optical rotation values were measured by a Horiba Sepa-300 polarimeter, and mass spectra was recorded with a Jeol JMS – 700 spectrometer. HPLC was performed



Scheme 1. (-)-Shikimic Acid [(-)-1] and Bartlett's Synthesis of  $(\pm)-1$ .

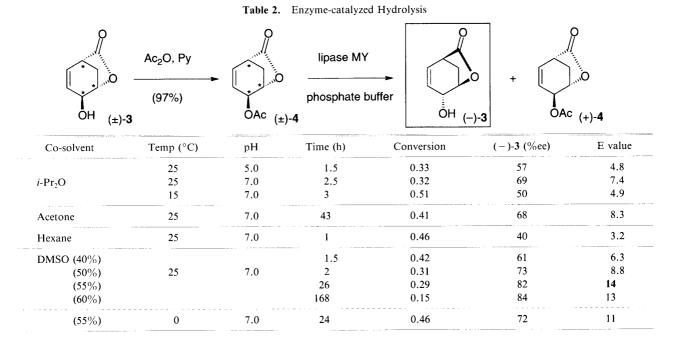
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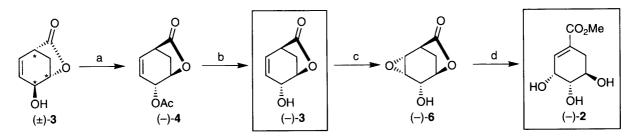
Table 1. Enzyme-catalyzed Transesterification



Enzyme	Source	Temp (°C)	Time (h)	Conversion	Product	%ee	E value <sup>a</sup>
Lipase MY (Meito)	Candida cylindracea	0		0.30		75	9.5
• • • •		25	48	0.20	(-)-4	62	7.1
Crude lipase	Trichoderma viride	25		0.10		26	~ 1
Lipase MY (Meito)	Candida cylindracea		5	0.37		34	2.4
Chirazyme <sup>®</sup> L-2, cf., C2 (Roche)	Candida antarctica	25	8	0.54	( – )-5	48	4.9
Chirazyme <sup><sup>⊕</sup></sup> L-1, cf. (Roche)	Burkholderia cepacia		72	0.22		4	~ 1

<sup>a)</sup> E values were calculated on the basis of the conversion and ee of the remaining substrates.





Scheme 2. Synthesis of (-)-Methyl Shikimate.

a) lipase MY, vinyl acetate, *i*-Pr<sub>2</sub>O, 0°C (37%, 64%ee). b) i. lipase MY, aq. DMSO (55%v/v), phosphate buffer (pH 7.0), 25°C. ii. recrystalization (54%, >99%ee). c) MCPBA neat (80%). d)  $K_2CO_3$ , MeOH (quant).

with Hitachi L-6000 pump and a Hitachi L-4200 UV-VIS detector. Merck silica gel 60 (70 - 230 mesh) was used for column chromatography.

(*IR*\*, 4*S*\*, 5*S*\*)-4-Acetoxy-6-oxabicyclo[3.2.1]oct-2-en-7-one [(±)-4]. A solution of (±)-3 (1.00 g, 7.14 mmol) and acetic anhydride (1.46 g, 14.3 mmol) in pyridine (2.26 g, 28.6 mmol) was stirred for 4 h at 20°C. The reaction mixture was diluted with Et<sub>2</sub>O, successively washed with water, 2 M HCl aq. (twice) and a sat. aq. NaHCO<sub>3</sub> soln., dried (MgSO<sub>4</sub>) and concentrated *in vacuo*. The residue was chromatographed on silica gel. Elution with hexane/EtOAc (3:2) gave (±)-4 (1.26 g, 6.92 mmol, 97%) as colorless powder, mp 91 – 92°C (hexane/EtOAc). The spectral data (<sup>1</sup>H NMR and IR) were identical with those reported.<sup>7</sup>)

Optical resolution. A suspension of  $(\pm)$ -3 (1.00 g, 7.14 mmol), vinyl acetate (922 mg, 10.7 mmol) and lipase MY (500 mg) in *i*-Pr<sub>2</sub>O (50 ml) was stirred with a magnetic bar at 0°C for 5 d. The reaction mixture was filtered through a Celite pad and concentrated *in* vacuo. The resulting residue was chromatographed on silica gel, eluting with hexane/EtOAc to give (+)-3 (599 mg, 4.28 mmol, 59.9%, 37%ee) as colorless needles, mp 93.0-93.5°C (hexane/*i*-PrOH),  $[\alpha]_{D}^{20}$  +194° (c=1.01, CHCl<sub>3</sub>) and (-)-4 (472 mg, 2.59 mmol, 36.3%, 64%ee) as a colorless oil,  $[\alpha]_{D}^{20}$ - 322° (c=1.05, CHCl<sub>3</sub>).

A suspension of (-)-4 (471 mg, 2.59 mmol) and lipase MY (200 mg) in a phosphate buffer (pH 7.0, 4 ml) and aq. DMSO (55%v/v, 4.9 ml) was stirred at 25°C for 20 hr. The reaction mixture was filtered through a Celite pad, and the organic layer was separated. The resulting aqueous layer was extracted with EtOAc, and the combined organic layer was washed with brine and concentrated in vacuo. The residue was chromatographed on silica gel, eluting with hexane/EtOAc to give (-)-3 (170 mg, 1.21 mmol, 46.7%, 97% ee) as colorless needles, mp 93.0-93.5°C (hexane/*i*-PrOH),  $[\alpha]_{D}^{20}$  -460° (c=1.05, CHCl<sub>3</sub>) and (-)-4 (213 mg, 1.17 mmol, 45.2%, 27% ee) as a colorless oil. (-)-3 was further purified by recrystallization with hexane/i-PrOH {99.1%ee,  $[\alpha]_{D}^{20} - 478^{\circ} (c = 1.00, \text{ CHCl}_{3})$ 

Determination of the ee value for 3 by an HPLC analysis. Alcohol 3 produced by each enzymatic reaction was treated with benzoyl chloride (BzCl) in pyridine. After the reaction had been completed, the solution was diluted with Et<sub>2</sub>O, successively washed three times with 2 M HCl aq., H<sub>2</sub>O and brine, dried with MgSO<sub>4</sub> and concentrated *in vacuo*. The remaining pyridine was azeotropically removed with toluene. The ee value of the benzoyl ester was analyzed by HPLC (column, Daicel Chiralcel<sup>®</sup> OD, 4.6 × 250 mm; temperature, 20°C; eluent, hexane/*i*-PrOH = 7:1 at 0.5 ml/min; *t*<sub>R</sub>, 22.1 min [benzoate of (-)-3] and 25.0 min [benzoate of (+)-3]; detection at 254 nm. (1S, 2R, 3S, 4R, 5R)-2,3-Epoxy-4-hydroxy-6-oxabicyclo[3.2.1]octan-7-one [(-)-6]. (-)-3 (139 mg, 1.00 mmol) and MCPBA (80%, 688 mg, 3.2 mmol) were mixed in a mortar. The mixture was dissolved in EtOAc, successively washed with a sat. aq. NaHCO<sub>3</sub> soln. and brine, dried with MgSO<sub>4</sub> and concentrated *in vacuo*. The residue was chromatographed on silica gel (hexane/EtOAc=3:2) to give (-)-6 (124 mg, 0.795 mmol, 79.5%) as white powder, mp 127 - 127.5°C (hexane/*i*-PrOH) (lit.,<sup>5)</sup> a white solid, mp 122.5-123°C; lit.,<sup>7)</sup> mp 123-125°C),  $[\alpha]_D^{21} - 203°$ (*c*=1.02, CHCl<sub>3</sub>). The spectral data (<sup>1</sup>H NMR and IR) were identical with those reported.<sup>5)</sup>

Methyl shikimate [(-)-2]. A suspension of (-)-6(40.2 mg, 0.256 mmol) and  $K_2CO_3$ (10 mg)0.07 mmol) in dry MeOH (0.5 ml) was stirred at 20°C for 40 min. The reaction mixture was neutralized with NH<sub>4</sub>Cl and concentrated *in vacuo*. The residue was purified by PTLC (CHCl<sub>3</sub>/EtOH = 9:1) to give (-)-2 (48.0 mg, 0.255 mmol, quant.) as colorless powder, mp 110-111°C (EtOAc),  $[\alpha]_{D}^{21}$  $-131^{\circ}$ (c=0.125, EtOH) {lit.,<sup>3)</sup> colorless crystals, mp 112-113°C,  $[\alpha]_D^{29}$  -130° (c=0.91, EtOH)}. The spectral data (<sup>1</sup>H NMR and IR) were identical with those reported.3)

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- 6) E values were calculated from the following equations: E = ln[(1 - c)(1 - ee<sub>s</sub>)]/ln[(1 - c)(1 + ee<sub>s</sub>)] or E = ln[1 - c (1 + ee<sub>p</sub>)]/ln[1 - c(1 - ee<sub>p</sub>)]; c, conversion; ee<sub>s</sub>, ee of the substrate; ee<sub>p</sub>, ee of the product. See Chen, C.-S., and Sih, C. J., General aspects and optimization of enantioselective biocatalysis in organic solvents: the use of lipases. Angew. Chem. Int. Ed. Engl., 28, 695-707 (1989).
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