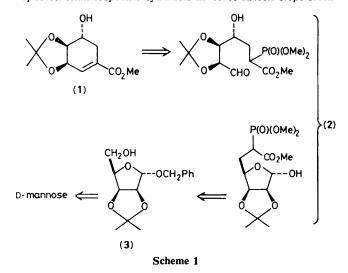
An Entry to Chiral Cyclohexenes from Carbohydrates: A Short, Efficient, and Enantiospecific Synthesis of (-)-Shikimic Acid from D-Mannose

George W. J. Fleet* and Tony K. M. Shing

Dyson Perrins Laboratory, Oxford University, South Parks Road, Oxford OX1 3QY, U.K.

A short, efficient, and enantiospecific synthesis of (3R,4S,5R)-shikimic acid from benzyl 2,3-O-isopropylidene- α -D-lyxofuranoside (readily available from D-mannose) is described.

Of the successful syntheses of racemic shikimic acid (7),¹ an important intermediate in the biosynthesis of aromatic amino acids and other compounds of biological importance, the most recent is a seven-step synthesis from 1,4-dihydrobenzoic acid proceeding in an overall yield of 13%.² The only previously reported enantiospecific synthesis involves fifteen steps from



D-arabinose and produces (-)-shikimic acid in an overall yield of 2%.³

The strategy for the short enantiospecific synthesis of (-)shikimic acid from D-mannose described in this paper is shown in Scheme 1; the key step is the formation of methyl O,Oisopropylideneshikimate (1) from the phosphonate (2) by an intramolecular Wadsworth-Emmons⁴ olefination. The lactol form of the phosphonate (2) may be derived by a two-carbon chain extension of the suitably protected lyxofuranoside (3)⁵ *via* nucleophilic substitution of a modified C-5 hydroxygroup by a phosphonate stabilised carbanion. D-Mannose was converted into 2,3:5,6-di-O-isopropylidene- α -D-mannofuranose⁶ and subsequently, without isolation of any other intermediates, into crystalline benzyl 2,3-O-isopropylidene- α -Dlyxofuranoside (3)⁵ in a 66% yield on a large scale (Scheme 2).

The lyxo alcohol (3) was esterified with trifluoromethanesulphonic anhydride⁷ (1.3 equiv.) in methylene dichloride containing pyridine (2 equiv., -30 °C, 25 min) to give the trifluoromethanesulphonate (4), $[\alpha]_{20}^{20} + 69.8^{\circ}$, (c, 2.0, CHCl₃) in quantitative yield. Alkylation of (4) with the sodium salt of trimethylphosphonoacetate (1.5 equiv.) in *N*,*N*-dimethylformamide (50 °C, 4 h) in the presence of 18-crown-6 afforded a mixture of diastereoisomeric phosphonates (5) (74% yield) in *ca.* 1:1 ratio as determined by ¹H n.m.r. (4 Me singlets at δ 1.30, 1.31, 1.45, and 1.46), $[\alpha]_{20}^{20} + 57.0$ (c, 0.5, CHCl₃). Palladium catalysed hydrogenolysis (H₂, MeOH, 10 h, room

P(0)(OMe)₂ CH₂OR CO₂Me OCH2PH -OR D-mannose (5) $R = CH_2Ph$ (3) R = H $R = SO_2CF_3$ (6) R = H(4) OH HO (1)HON CO,R (7) R=H (8) R = Me Scheme 2 temp.) of the phosphonate benzyl furanosides (5) gave a mix-

temp.) of the phosphonate benzyl turanosides (3) gave a mixture of lactols (6) which, without isolation, was treated with methanolic sodium methoxide (3 equiv., 2 h, room temp.) to form methyl *O*,*O*-isopropylideneshikimate (1) which was deacetonated under mild conditions (Dowex 50 W X-8 resin, H⁺ form, methanol, room temp.) to give crystalline methyl shikimate (8), in 62% yield from (5), m.p. 115–116.5 °C (lit.⁸ 113–114 °C), $[\alpha]_{D}^{20} - 125^{\circ}$ (c, 1.8, EtOH) {lit.⁸ $[\alpha]_{D}^{20} - 130^{\circ}$ (c, 1.88, EtOH) }. Although the yields of the alkylation and cyclisation steps have not yet been optimised, the overall yield of pure methyl shikimate (8)† is 46% from benzyl 2,3-*O*-iso-

 \dagger The synthetic sample was shown to be identical to an authentic sample prepared from (-)-shikimic acid (Aldrich).

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propylidene- α -D-lyxofuranoside (3) and 31% from D-mannose.

Methyl shikimate (8) can be hydrolysed under alkaline conditions⁹ to shikimic acid (80%). Thus the overall yield of (3R,4S,5R)-shikimic acid from D-mannose is 25%; this procedure may be particularly suitable for the synthesis of isotopically labelled shikimic acid. There are still only a few examples of the synthesis of cyclohexene derivatives from carbohydrates; the application of intramolecular olefination reactions has considerable potential for the general enantiospecific synthesis of chiral cyclohexenes including other shikimic acid metabolites.

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