Synthesis of 7-Hydroxy-6-alkoxy Derivatives of 3,4-Dihydroisoquinoline by Ritter Reaction

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Abstract—1-Substituted 6,7-dialkoxy-3,4-dihydroisoquinolines containing in the position 7 of the isoquinoline ring propoxy- or butoxy groups in the course of maintaining in the concentrated sulfuric acid are converted into 1-substituted 6-alkoxy-7-hydroxy-3,4-dihydroisoquinolines.

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The simplest synthesis of 1-substituted derivaties of 7-hydroxy-6-methoxy-3,3-dimethyl-3,4dihydroisoquinoline, analogs of natural alkaloids, consists in the reaction of 1-(4-benzyloxy-3-methoxyphenyl)-2methyl-1-propanol with nitriles in concentrated sulfuric acid [1] where the cyclization proceeds simultaneously with the removal of the benzyl protection, and this is rather unusual. The removal of the alkoxy group occurs as a rule at heating the corresponding aromatic-aliphatic ethers in hydrohalogenic acid [2–7]. The goal of this research is the investigation of the effect of the substituents in the position 4 of 1-(4-alkoxy-3-methoxyphenyl)-2-methyl-1-propanol on the character of compounds formed in the course of Ritter heterocyclization. Carbinols and styrenes used in the study were obtained from the corresponding derivatives of vanillin or isovanillin and isopropylmagnesium bromide in THF [8].

In the reaction of 1-(3-methoxy-4-ethoxyphenyl)-2-methylpropan-1-ol (**Ia**) with nitriles 1-substituted 3,3-dimethyl-6-methoxy-7-ethoxy-3,4-dihydroisoquinolines **IIa**, **IIb** were obtained (Scheme 1).

The subsequent increasing the length of the substituent in the position 4 of styrenes III, IV led to the formation of a mixture of 6-methoxy-7-alkoxy-substituted Va, Vb, VIa, VIb and 3,3-dialkyl-6-methoxy-7-hydroxy-3,4-dihydroisoquinolines VIIa, VIIb (Scheme 2). Characteristics of compounds VIIa, VIIb were given in [1].

The reactions of alcohols **VIII**, **IX** having propoxy or butoxy substituents in the position *3* and a methoxy group in the position *4* furnished only 6,7-dialkoxy derivatives **Xa**, **Xb**, **XIa**, **XIb**. The absence of 3,4-dihydroisoquinolines having an OH group was proved by the GC-MS investigation of the reaction mixture. The reaction of isobutyric aldehyde with 1,2-diethoxybenzene and nitriles (ethyl





 $R^1 = Et (XIIa, XIIb), Pr (VIII, X), Bu (IX, XI); R^2 = Me (VIII, Xa, Xb, XIa, XIb), Et (XIIa, XIIb).$

cyanoacetate, methyl thiocyanate) resulted in corresponding derivatives of 3,4-dihydroisoquinoline **XIIa**, **XIIb** (Scheme 3) [9].

The reaction with *o*-dipropoxy- or *o*-dibutoxybenzene, with α-branched aldehydes and nitrile within the minimal possible time (~2 min) afforded the corresponding 6,7-dialkoxy-3,4-dihydroisoquinolines **XIIIa**, **XIIIb**, **XIVa**, **XIVb**, **XVa** and the reaction with the *o*-dialkoxybenzenes within 20 min gave the corresponding 6,7-dialkoxy-substituted compounds **XIIIa**, **XIIIb**, **XIVa**, **XIVb**, **XVa** and 3,3-dialkyl-6-alkoxy-7-hydroxy-3,4-dihydroisoquinolines **XVIa**, **XVIIa**, **XVIIb**, **XVIIIa** (Scheme 4) which were isolated by the fractional crystallization.

The structure of compounds obtained was confirmed by ¹H and ¹³C NMR, IR, and mass spectra. In the ¹H NMR spectra of compounds **XVIa**, **XVIIa**, **XVIIb**, **XVIIIa** a singlet is observed in the region 5.47–5.82 ppm, and in the IR spectrum an absorption band is present in the region 3300–3340 cm⁻¹ (OH). The position of the hydroxy group in ethyl [6-butoxy-7-hydroxy-3,3-dimethyl-3,4-dihydroisoquinolin-1(2H)vlidene]ethanoate (XVIIa) was established with the help of the 2D spectrum. The position of the butoxy group at the atom C^{6} is indicated by the presence in the HMBC spectrum of the cross-peak C6/HOCH2-C3H7 (148.1/4.04 ppm). In the 2D NMR spectrum ¹³C–¹H (HMBC) also appeared cross-peaks corresponding to the assumed structure: C¹/H⁸ (155.3/7.22 ppm), C⁶/H⁸ (148.1/7.22 ppm), C⁷/H⁵ (144.2/6.57 ppm), C⁴a/H⁸ (127.8/7.22 ppm), C^{8a}/H⁵ (121.0/6.57 ppm), C^{8a}/H^{NH} (121.0/8.91 ppm), C⁴/H⁵ (41.6/6.57 ppm). At keeping compounds XIIIa, XIVa, XIVb, XVa in concn. sulfuric acid for 2 h at room temperature compounds XVIa, XVIIa, XVIIb, XVIIIa formed in 49–71% yields.

Evidently the primary formed 6,7-dialkoxy-substituted 3,4-dihydroisoquinoline in the concn. sulfuric acid is protonated at the oxygen atom in the position 7 caus-

Scheme 3.



 $R^1 = Et (XIIa, XIIb), Pr (VIII, X), Bu (IX, XI); R^2 = Me (VIII, Xa, Xb, XIa, XIb), Et (XIIa, XIIb).$

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 $R^2 = Me, R^1 = Pr(XIII, XVI), Bu(XIV, XVII); R^1 = Bu, R^2, R^2 = (CH_2)_5(XV, XVIII).$



Scheme 5.

ing the cleavage of a propyl (or butyl) cation and the formation of the 7-hydroxy-3,4-dihydroisoquinoline (Scheme 5).

The calculation performed by the semiempirical method PM3 (HyperChem 7.01) demonstrated that the protonation of oxygen atom in the position 7 is more favorable by energy than the protonation in the position 6. The difference is 20 kJ mol⁻¹. The transition $\mathbf{A} \rightarrow \mathbf{B}$ is accompanied by the enthalpy decrease by 8 kJ mol⁻¹. Analogous calculations for 6-methoxy-7-ethoxy-substituted 3,4-dihydroisoquinoline showed that the protonation by positions 6 and 7 can occur virtually with equal probability, and the cleavage of ethyl cation is unfavorable by energy (increase in the enthalpy by ~48 kJ mol⁻¹).

The heating of esters of isoquinolylideneacetic acids or thiolactim esters in dilute acids results in 1-methyl derivatives of 3,4-dihydroisoquinoline **XIXa–XIXj** and ketones **XXa–XXh** respectively (Scheme 6) with the conservation of the substituents in the aromatic part of the isoquinoline structure.

Compounds **XIXd**, **XIXe**, **XIXh** were isolated in the form of hydrochlorides **XXIa–XXIc** respectively.

Scheme 6.



XXa-XXh

 $R^1 = Me, R^2 = Et (a), Pr (b), Bu (c); R^2 = Me, R^1 = Pr (d), Bu (e); R^1 = R^2 = Et (f), Pr (g), Bu (h); R^2 = OH, R^1 = Pr (i), Bu (j).$

EXPERIMENTAL

Melting points were measured on a PTP device. ¹H and ¹³C NMR spectra were registered on a spectrometer Varian Mercury plus 300 in CDCl₃ at 300 and 75 MHz respectively, internal reference HMDS. IR spectra were

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recorded on a spectrophotometer Specord M80 from mulls in mineral oil. Elemental analysis was carried out on an analyzer CHNS-932 Leco Corporation. The reaction progress was monitored and the purity of compounds obtained was checked by TLC on Sorbfil plates, development with 0.5% solution of chloranil in toluene. Mass spectra were obtained on a GC-MS instrument Agilent 6890N/5975B (EI, 70 eV). At the analysis of compounds **Va, VIa, XIa, XIIIa** the products of their decarboethoxylation were registered formed as a result of the thermolysis of the compounds in the vaporizer, identical to compounds **XIXb**, **XIXc**, **XIXe**, **XIXg** respectively. Mass spectra of compounds **IIa**, **Xa**, **XIIa**, **XIVa**, **XVIa**, **XVIIa** were registered on a mass spectrometer Finnigan MAT.

1-Substituted 3,4-dihydroisoquinolines V, VI, X, XI. *a*. A mixture of 0.01 mol of an appropriate alcohol or alkenylbenzene and 0.01 mol of nitrile was added dropwise to 5 ml of concn. H_2SO_4 cooled to 5–10°C. The mixture was stirred at 20–25°C for 20 min. The reaction mixture was poured into water and neutralized with sodium carbonate to pH 8. The reaction product was extracted into CH₂Cl₂, the extract was washed with water, dried with anhydrous MgSO₄, the solvent was distilled off, the residue was recrystallized.

1-Substituted 3,4-dihydroisoquinolines XIIIa– XVIIIa, XIIIb, XIVb, XVIIb. *b*. A mixture of 0.01 mol of arene, 0.72 g (0.01 mol) of isobutyric aldehyde, and 0.01 mol of nitrile was added dropwise to 5 ml of concn. H_2SO_4 at 5–10°C. Further workup was carried out as in procedure *a*.

1,3,3-Trimethyl-3,4-dihydroisoquinolines XIXa–**XIXj.** *c*. Compounds **XIXa–XIXj** were obtained by heating the corresponding ethyl 3,4-dihydroisoquinolin-1(2*H*)-ideneacetates in 20% H_2SO_4 within 2.5 h. Further workup was carried out as in procedure *a*.

6,7-Dialkoxy-3,3-dimethyl-3,4-dihydroisoquinolin-1(2*H*)-ones XXa–XXh. *d*. Compounds IIb, Vb, VIb, Xb–XIVb were heated in 80% CH₃COOH for 2 h in the presence of a catalytic quantity of sodium acetate. Further workup was carried out as in procedure *a*.

Hydrochlorides XXIa–XXIc were obtained by passing gaseous HCl thorough the ethyl acetate solution of compounds **XIXd**, **XIXe**, **XIXh** respectively. The separated precipitate was filtered off and recrystallized.

Ethyl [3,3-dimethyl-6-methoxy-7-ethoxy-3,4dihydroisoquinolin-1(2*H*)-ylidene]ethanoate (IIa). Yield 1.12 g (35%), mp 136–138°C (EtOH). IR spectrum, cm⁻¹: 3250, 1648, 1600, 1570, 1520. ¹H NMR spectrum, δ , ppm: 1.27 s (6H, 2Me), 1.29 m (3H, OCH₂<u>Me</u>), 1.46 t (3H, Me, *J* 7.1 Hz), 2.74 s (2H, CH₂), 3.89 s (3H, OMe), 4.12 m (4H, 2OC<u>H</u>₂Me), 5.00 s (1H, CH=), 6.60 s (1H_{arom}), 7.12 s (1H_{arom}), 8.92 br.s (1H, NH). ¹³C NMR spectrum, δ , ppm: 14.6 (Me), 14.7 (Me), 28.4 (C³<u>C</u>H₃), 41.6 (C⁴), 49.3 (C³), 55.8 (OCH₃), 58.3 (OCH₂), 64.5 (OCH₂), 76.4 (CH=), 109.5 (C⁸), 111.4 (C⁵), 120.6 (C^{8a}), 128.7 (C^{4a}), 146.9 (C⁷), 151.5 (C⁶), 155.4 (C¹), 171.0 (C=O). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 319 (49), [*M*-Me]⁺ 304 (20), [*M*-OC₂H₅]⁺ 274 (17), 258 (100), 247 (32), 232 (32). Found, %: C 67.40; H 7.79; N 4.37. C₁₈H₂₅NO₄. Calculated, %: C 67.69; H 7.89; N 4.39.

3,3-Dimethyl-1-methylsulfanyl-6-methoxy-7ethoxy-3,4-dihydroisoquinoline (IIb). Yield 0.84 g (30%), mp 79–80°C (EtOH). IR spectrum, cm⁻¹: 1596, 1566, 1514. ¹H NMR spectrum, δ , ppm: 1.16 s (6H, 2Me), 1.43 t (3H, Me, *J* 6.9 Hz), 2.38 s (3H, SMe), 2.58 s (2H, CH₂), 3.85 s (3H, OMe), 4.08 q (2H, OCH₂), 6.59 s (1H_{arom}), 7.14 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 12.2 (Me), 14.8 (SMe), 28.3 (C³CH₃), 38.9 (C⁴), 55.7 (C³), 55.9 (OMe), 64.5 (OCH₂), 109.6 (C⁸), 111.0 (C⁵), 121.3 (C^{8a}), 129.3 (C^{4a}), 146.6 (C⁷), 151.3 (C⁶), 159.4 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 279 (25), [*M* – Me]⁺ 264 (100), 250 (14), 162 (10). Found, %: C 64.00; H 7.44; N 5.00; S 11.16. C₁₅H₂₁NO₂S. Calculated, %: C 64.48; H 7.58; N 5.01; S 11.48.

2-Methoxy-4-(2-methylprop-1-enyl)-1-propoxybenzene (III). Yield 60%, bp 124–143°C (2 mm Hg). ¹H NMR spectrum, δ , ppm: 1.02 t (3H, Me, *J* 7.5 Hz), 1.81–1.87 m (8H, 2Me + CH₂), 3.84 s (3H, OMe), 3.96 t (2H, OCH₂, *J* 6.8 Hz), 6.19 s (1H, CH), 6.74–6.83 m (3H_{arom}). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 220 (96), 179 (12), 178 (100), 163 (32), 147 (12), 131 (38).

1-Butoxy-2-methoxy-4-(2-methylprop-1-enyl)benzene (IV). Yield 58%, bp 115–135°C (2 mm Hg). ¹H NMR spectrum, δ , ppm: 0.94–1.00 m (3H, Me), 1.44–1.52 m (2H, CH₂), 1.79–1.88 m (8H, 2Me + CH₂), 3.84 s (3H, OMe), 4.00 t (2H, OCH₂, *J* 6.9 Hz), 6.19 s (1H, CH), 6.74–6.84 m (3H_{arom}). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 234 (70), 179 (12), 178 (100), 163 (25), 131 (28).

Ethyl [3,3-dimethyl-6-methoxy-7-propoxy-3,4dihydroisoquinolin-1(2*H*)-ylidene]ethanoate (Va). Yield 1.40 g (42%), mp 134–135°C (EtOH). IR spectrum, cm⁻¹: 3265, 1652, 1598, 1574, 1520. ¹H NMR spectrum, δ, ppm: 1.04 t (3H, Me, *J* 7.5 Hz), 1.27 s (6H, 2Me), 1.29 m (3H, OCH₂<u>Me</u>), 1.86 m (2H, CH₂), 2.73 s (2H, CH₂), 3.88 s (3H, OMe), 3.96 t (2H, OCH₂, *J* 6.8 Hz), 4.15 q (2H, OC<u>H</u>₂Me), 5.00 s (1H, CH=), 6.60 s (1H_{arom}), 7.13 s (1H_{arom}), 8.93 br.s (1H, NH). ¹³C NMR spectrum, δ , ppm: 10.4 (OCH₂CH₂<u>C</u>H₃), 14.6 (OCH₂<u>C</u>H₃), 22.4 (OCH₂<u>C</u>H₂Me), 28.4 (C³<u>C</u>H₃), 41.6 (C⁴), 49.3 (C⁴), 55.8 (OMe), 58.3 (O<u>C</u>H₂Me), 70.7 (O<u>C</u>H₂CH₂Me), 76.4 (CH=), 109.7 (C⁸), 111.5 (C⁵), 120.6 (C⁸a), 128.6 (C⁴a), 147.2 (C⁷), 151.6 (C⁶), 155.5 (C¹), 171.0 (C=O). Found, %: C 68.60; H 7.84; N 4.19. C₁₉H₂₇NO₄. Calculated, %: C 68.44; H 8.16; N 4.20.

3,3-Dimethyl-1-methylsulfanyl-6-methoxy-7propoxy-3,4-dihydroisoquinoline (Vb). Yield 0.79 g (27%), mp 72–74°C (EtOH). IR spectrum, cm⁻¹: 1702, 1600, 1568, 1518. ¹H NMR spectrum, δ , ppm: 1.04 t (3H, Me, *J* 7.7 Hz), 1.18 s (6H, 2Me), 1.85 m (2H, CH₂), 2.41 s (3H, SMe), 2.60 s (2H, CH₂), 3.87 s (3H, OMe), 3.98 t (2H, OCH₂, *J* 7.7 Hz), 6.61 s (1H_{arom}), 7.16 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 10.4 (Me), 12.1 (SMe), 22.4 (OCH₂<u>C</u>H₂Me), 28.3 (C³<u>C</u>H₃), 38.9 (C⁴), 55.7 (C³), 55.9 (OMe), 70.8 (OCH₂), 109.9 (C⁸), 111.1 (C⁵), 121.2 (C^{8a}), 129.2 (C^{4a}), 146.8 (C⁷), 151.4 (C⁶), 159.4 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 293 (24), [*M* – Me]⁺ 278 (100), 250 (15), 236 (11), 162 (11). Found, %: C 65.61; H 7.82; N 4.85; S 10.88. C₁₆H₂₃NO₂S. Calculated, %: C 65.49; H 7.90; N 4.77; S 10.93.

Ethyl [7-butoxy-3,3-dimethyl-6-methoxy-3,4dihydroisoquinolin-1(2H)-ylidene]ethanoate (VIa). Yield 1.25 g (36%), mp 92–93°C (EtOH). IR spectrum, cm⁻¹: 1646, 1602, 1576, 1516. ¹H NMR spectrum, δ, ppm: 1.12 t (3H, Me), 1.41 s (6H, 2Me), 1.42 t (3H, OCH₂Me), 1.63 m (2H, OCH₂CH₂CH₂Me), 1.96 m (2H, OCH₂CH₂CH₂Me), 2.88 s (2H, CH₂), 4.01 s (3H, OMe), 4.14 t (2H, OCH₂), 4.29 q (2H, OCH₂Me), 5.15 s (1H, CH=), $6.73 \text{ s} (1 \text{H}_{\text{arom}})$, $7.27 \text{ s} (1 \text{H}_{\text{arom}})$, 8.92 br.s (1 H, NH). ¹³C NMR spectrum, δ , ppm: 13.7 (OCH₂CH₂CH₂CH₃), 14.6 (OCH₂CH₃), 19.1 (OCH₂CH₂CH₂Me), 28.4 (C³<u>C</u>H₃), 31.2 (OCH₂<u>C</u>H₂CH₂Me), 41.6 (C⁴), 49.3 (C³), 55.8 (OMe), 58.3 (OCH₂Me), 68.9 (OCH₂CH₂CH₂Me), 76.4 (CH=), 109.7 (C⁸), 111.5 (C⁵), 120.5 (C⁸a), 128.6 (C⁴a), 147.2 (C⁷), 151.6 (C⁶), 155.4 (C¹), 171.0 (C=O). Found, %: C 69.03; H 8.47; N 3.98. C₂₀H₂₉NO₄. Calculated, %: C 69.14; H 8.41; N 4.03.

7-Butoxy-3,3-dimethyl-1-methylsulfanyl-6methoxy-3,4-dihydroisoquinoline (VIb). Yield 0.77 g (25%), mp 69–70°C (EtOH). IR spectrum, cm⁻¹: 1600, 1566, 1516. ¹H NMR spectrum, δ , ppm: 0.97 t (3H, Me, *J* 7.4 Hz), 1.18 s (6H, 2Me), 1.49 m (2H, OCH₂CH₂CH₂Me), 1.82 m (2H, OCH₂CH₂CH₂Me), 2.40 s (3H, SMe), 2.60 s (2H, CH₂), 3.87 s (3H, OMe), 4.02 t (2H, OCH₂), 6.61 s (1H_{arom}), 7.16 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 12.0 (Me), 13.7 (SMe), 19.1(OCH₂CH₂CH₂Me), 28.2 (C³CH₃), 31.1 (OCH₂CH₂CH₂Me), 38.8 (C⁴), 55.6 (C³), 55.8 (OMe), 68.9 (OCH₂), 109.8 (C⁸), 111.0 (C⁵), 121.2 (C^{8a}), 129.1 (C^{4a}), 146.8 (C⁷), 151.4 (C⁶), 159.3 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 307 (20), [*M* – Me]⁺ 292 (100), 250 (15), 236 (11), 162 (10). Found, %: C 66.17; H 8.16; N 4.54; S 10.21. C₁₇H₂₅NO₂S. Calculated, %: C 66.41; H 8.20; N 4.56; S 10.43.

2-Methyl-1-(4-methoxyphenyl-3-propoxy)propan-1-ol (VIII). Yield 55%, mp 66–67°C (hexane). ¹H NMR spectrum, δ , ppm: 0.77 d (3H, Me, *J* 6.9 Hz), 0.99–1.05 m (6H, Me + OCH₂CH₂<u>Me</u>), 1.80–1.95 m (4H, OH + CH + CH₂), 3.85 s (3H, OMe), 3.97 t (2H, OCH₂, *J* 7.1 Hz), 4.25 d (1H, CH, *J* 7.2 Hz), 6.81 s (2H_{arom}), 6.87 s (1H_{arom}). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 238 (12), 220 (19), 195 (100), 163 (14), 125 (38).

2-Butoxy-1-methoxy-4-(2-methylprop-1-enyl) benzene (IX). Yield 65%, bp 130°C (2 mm Hg). ¹H NMR spectrum, δ, ppm: 0.93–0.98 m (3H, Me), 1.41–1.54 m (2H, CH₂), 1.73–1.89 m (8H, 2Me + CH₂), 3.83 s (3H, OMe), 4.00 t (2H, OCH₂, *J* 6.8 Hz), 6.18 s (1H, CH), 6.70–6.82 m (3H_{arom}).

Ethyl [3,3-dimethyl-7-methoxy-6-propoxy-3,4dihydroisoquinolin-1(2H)-ylidenelethanoate (Xa). Yield 1.17 g (35%), mp 122–123°C (EtOH). IR spectrum, cm⁻¹: 3265, 1641, 1596, 1568, 1509. ¹H NMR spectrum, δ, ppm: 1.04 t (3H, Me, J 7.4 Hz), 1.26 s (6H, 2Me), 1.29 t (3H, OCH₂Me), 1.87 m (2H, CH₂), 2.73 s (2H, CH₂), 3.87 s (3H, OMe), 3.99 t (2H, OCH₂, J 6.8 Hz), $4.15 q (2H, OCH_2Me), 5.03 s (1H, CH=), 6.60 s (1H_{arom}),$ 7.12 s (1H_{arom}), 8.93 br.s (1H, NH). ${}^{13}C$ NMR spectrum, δ , ppm: 10.3 (Me), 14.6 (OCH₂CH₃), 22.3 (OCH₂CH₂Me), 28.4 (C³<u>C</u>H₃), 41.5 (C⁴), 49.3 (C³), 56.0 (OMe), 58.3 (OCH₂Me), 70.3 (OCH₂), 76.3 (CH=), 108.3 (C⁸), 112.3 (C⁵), 120.4 (C^{8a}), 128.6 (C^{4a}), 147.8 (C⁶), 150.8 (C⁷), 155.5 (C¹), 171.0 (C=O). Mass spectrum, m/z (I_{rel} , %): $[M]^+ 333 (51), [M - Me]^+ 318 (18), [M - OC_2H_5]^+ 288$ (19), 273 (18), $[M - OOC_2H_5]^+$ 272 (100), 261 (30), 246 (40), 230 (12). Found, %: C 68.13; H 7.85; N 4.06. C₁₉H₂₇NO₄. Calculated, %: C 68.44; H 8.16; N 4.20.

3,3-Dimethyl-1-methylsulfanyl-7-methoxy-6propoxy-3,4-dihydroisoquinoline (Xb). Yield 1.11 g (38%), mp 71–72.5°C (EtOH). IR spectrum, cm⁻¹: 1597, 1566, 1511. ¹H NMR spectrum, δ, ppm: 1.04 t (3H, Me, *J* 7.4 Hz), 1.18 s (6H, 2Me), 1.87 m (2H, CH₂), 2.41 s (3H, SMe), 2.60 s (2H, CH₂), 3.88 s (3H, OMe), 4.00 t (2H, OCH₂), 6.62 s (1H_{arom}), 7.16 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 10.3 (Me), 12.1 (SMe), 22.3 (OCH₂<u>C</u>H₂Me), 28.2 (C³<u>C</u>H₃), 38.8 (C⁴), 55.6 (C³), 56.2 (OMe), 70.3 (OCH₂), 108.5 (C⁸), 112.0 (C⁵), 121.1 (C^{8a}), 129.2 (C^{4a}), 147.5 (C⁷), 150.6 (C⁶), 159.4 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]+293 (39), 279 (18), [*M*-Me]+ 278 (100), 236 (24). Found, %: C 65.27; H 7.93; N 4.72; S 10.85. C₁₆H₂₃NO₂S. Calculated, %: C 65.49; H 7.90; N 4.77; S 10.93.

Ethyl [6-butoxy-3,3-dimethyl-7-methoxy-3,4dihydroisoquinolin-1(2H)-ylidene]ethanoate (XIa). Yield 1.42 g (41%), mp 80–81°C (EtOH). IR spectrum, cm⁻¹: 3270, 1650, 1602, 1547, 1516. ¹H NMR spectrum, δ, ppm: 0.97 t (3H, Me, J15.3 Hz), 1.25 s (6H, 2Me), 1.28 t (3H, OCH₂Me, J7.7 Hz), 1.49 m (2H, OCH₂CH₂CH₂Me), 1.82 m (2H, OCH₂CH₂CH₂Me), 2.71 s (2H, CH₂), 3.85 s (3H, OMe), 4.02 t (2H, OCH₂, J 6.9 Hz), 4.15 q (2H, OCH₂Me), 5.03 s (1H, CH=), 6.60 s (1H_{arom}), 7.12 s $(1H_{arom})$, 8.92 br.s (1H, NH). ¹³C NMR spectrum, δ , ppm: 13.7 (Me), 14.6 (OCH₂<u>C</u>H₃), 19.0 (OCH₂CH₂<u>C</u>H₂Me), 28.3 (C³CH₃), 31.0 (OCH₂CH₂CH₂Me), 41.5 (C⁴), 49.2 (C³), 56.0 (OMe), 58.2 (OCH₂Me), 68.5 (OCH₂), 76.4 (CH=), 108.4 (C⁸), 112.4 (C⁵), 120.4 (C⁸a), 128.6 (C⁴a), 147.9 (C⁶), 150.9 (C⁷), 155.4 (C¹), 171.0 (C=O). Found, %: C 69.07; H 8.45; N 3.92. C₂₀H₂₉NO₄. Calculated, %: C 69.14; H 8.41; N 4.03.

6-Butoxy-3,3-dimethyl-1-methylsulfanyl-7methoxy-3,4-dihydroisoquinoline (XIb). Yield 1.54 g (50%), mp 53–55°C (EtOH). IR spectrum, cm⁻¹: 1594, 1560, 1514. ¹H NMR spectrum, δ, ppm: 0.96 t (3H, Me, J 7.4 Hz), 1.18 s (6H, 2Me), 1.48 m (2H, OCH₂CH₂CH₂Me), 1.82 m (2H, OCH₂CH₂CH₂Me), 2.40 s (3H, SMe), 2.59 s (2H, CH₂), 3.86 s (3H, OMe), 4.02 t (2H, OCH₂, J 6.8 Hz), 6.62 s (1H_{arom}), 7.15 s (1H_{arom}). ¹³C NMR spectrum, δ, ppm: 12.0 (Me), 13.7 (SMe), 19.0 (OCH₂CH₂CH₂Me), 28.2 (C³CH₃), 31.0 (OCH₂<u>C</u>H₂CH₂Me), 38.8 (C⁴), 55.6 (C³), 56.1 (OMe), 68.5 (OCH₂), 108.3 (C⁸), 111.9 (C⁵), 120.9 (C⁸a), 129.1 (C^{4a}), 147.4 (C⁷), 150.5 (C⁶), 159.3 (C¹). Mass spectrum, m/z (I_{rel} , %): $[M]^+ 307$ (25), $[M - Me]^+ 292$ (100), 250 (13), 236 (25), 162 (14). Found, %: C 66.11; H 8.29; N 4.62; S 10.21. C₁₇H₂₅NO₂S. Calculated, %: C 66.41; H 8.20; N 4.56; S 10.43.

E thyl [3,3-dimethyl-6,7-diethoxy-3,4dihydroisoquinolin-1(2*H*)-ylidene]ethanoate (XIIa). Yield 1.73 g (52%), mp 71–72°C (EtOH). IR spectrum, cm⁻¹: 1715, 1640, 1590, 1560, 1505. ¹H NMR spectrum, δ, ppm: 1.20 s (6H, 2Me), 1.22 m (3H, OCH₂Me), 1.39 q (6H, 2Me), 2.67 s (2H, CH₂), 4.04 m (6H, 2OCH₂ + OC<u>H₂</u>Me), 4.95 s (1H, CH=), 6.54 s (1H_{arom}), 7.08 s (1H_{arom}), 8.87 br.s (H, NH). Mass spectrum, *m/z* (I_{rel} , %): [*M*]+ 333 (57), [*M* – Me]+ 318 (20), [*M* – OC₂H₅]+ 288 (17), 272 (100), 261 (31), 248 (34), 232 (13). Found, %: C 68.37; H 8.21; N 4.25. C₁₉H₂₇NO₄. Calculated, %: C 68.44; H 8.16; N 4.20.

3,3-Dimethyl-1-methylsulfanyl-6,7-diethoxy-3,4dihydroisoquinoline (XIIb). Yield 1.17 g (40%), mp 71–73°C (EtOH). IR spectrum, cm⁻¹: 1660, 1596, 1566, 1514. ¹H NMR spectrum, δ , ppm: 1.17 s (6H, 2Me), 1.44 m (6H, 2Me), 2.40 s (3H, SMe), 2.59 s (2H, CH₂), 4.09 m (4H, 2OCH₂), 6.61 s (1H_{arom}), 7.16 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 12.0 (SMe), 14.6 (Me), 14.7 (Me), 28.2 (C³CH₃), 38.8 (C⁴), 55.6 (C³), 64.3 (OCH₂), 64.8 (OCH₂), 110.5 (C⁵), 112.4 (C⁸), 121.2 (C^{8a}), 129.3 (C^{4a}), 146.8 (C⁷), 150.9 (C⁶), 159.3 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 293 (27), [*M* – Me]⁺ 278 (100), 265 (15). Found, %: C 65.65; H 7.79; N 4.63; S 10.74. C₁₆H₂₃NO₂S. Calculated, %: C 65.49; H 7.90; N 4.77; S 10.93.

Ethyl [3,3-dimethyl-6,7-dipropoxy-3,4dihydroisoquinolin-1(2*H*)-ylidene]ethanoate (XIIIa). Yield 1.41 g (39%), mp 93–94°C (EtOH). IR spectrum, cm⁻¹: 1700, 1596, 1564, 1516. ¹H NMR spectrum, δ , ppm: 1.04 t (6H, 2Me, J7.5 Hz), 1.26 s (6H, 2Me), 1.27 t (3H, OCH₂<u>Me</u>, J7.5 Hz), 1.84 m (4H, 2CH₂), 2.71 s (2H, CH₂), 3.95 m (4H, 2OCH₂), 4.14 q (2H, OC<u>H</u>₂Me), 5.00 s (1H, CH=), 6.59 s (1H_{arom}), 7.14 s (1H_{arom}), 8.92 br.s (1H, NH). ¹³C NMR spectrum, δ , ppm: 10.3 (2C, Me), 14.6 (OCH₂<u>C</u>H₃), 22.4 (OCH₂<u>C</u>H₂Me), 22.6 (OCH₂<u>C</u>H₂Me), 28.4 (C³<u>C</u>H₃), 41.5 (C⁴), 49.3 (C³), 58.3 (O<u>C</u>H₂Me), 70.3 (OCH₂), 71.0 (OCH₂), 76.3 (CH=), 110.8 (C⁸), 113.0 (C⁵), 120.5 (C^{8a}), 128.8 (C^{4a}), 147.5 (C⁷), 151.5 (C⁶), 155.5 (C¹), 171.0 (C=O). Found, %: C 69.89; H 8.59; N 3.98. C₂₁H₃₁NO₄. Calculated, %: C 69.78; H 8.64; N 3.87.

3,3-Dimethyl-1-methylsulfanyl-6,7-dipropoxy-3,4-dihydroisoquinoline (XIIIb). Yield 1.06 g (33%), mp 54–57°C (EtOH). IR spectrum, cm⁻¹: 1596, 1564, 1516. ¹H NMR spectrum, δ , ppm: 1.03 t (6H, 2Me, *J*7.2 Hz), 1.17 s (6H, 2Me), 1.81 m (4H, 2OCH₂CH₂Me), 2.39 s (3H,SMe), 2.58 s (2H, CH₂), 3.96 t (4H, 2OCH₂, *J* 6.6 Hz), 6.60 s (1H_{arom}), 7.17 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 10.4 (2C, Me), 12.0 (SMe), 22.5 (OCH₂CH₂CH₃), 22.6 (OCH₂CH₂Me), 28.3 (C³CH₃), 38.9 (C⁴), 55.7 (C³), 70.5 (OCH₂), 71.2 (OCH₂), 111.1 (C⁵), 112.9 (C⁸), 121.3 (C⁸a), 129.5 (C⁴a), 147.3 (C⁷), 151.4 (C⁶), 159.4 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]+ 321 (26), $[M - Me]^+$ 306 (100), $[M - C_3H_7]^+$ 278 (15), 264 (12), 222 (13). Found, %: C 66.92; H 8.50; N 4.40; S 9.77. $C_{18}H_{27}NO_2S$. Calculated, %: C 67.25; H 8.47; N 4.36; S 9.97.

Ethyl [6,7-dibutoxy-3,3-dimethyl-3,4dihydroisoquinolin-1(2H)-ylidene]ethanoate (XIVa). Yield 0.47 g (12%), mp 72–73°C (EtOH). IR spectrum, cm⁻¹: 1648, 1602, 1572, 1516. ¹H NMR spectrum, δ, ppm: 0.92 t (6H, 2Me, J7.2 Hz), 1.21 s (6H, 2Me), 1.24 t (3H, OCH₂Me, J 7.7 Hz), 1.44 m (4H, 2OCH₂CH₂CH₂Me), 1.74 m (4H, 2OCH₂CH₂CH₂Me), 2.67 s (2H, CH₂), 3.94 m (4H, 2OCH₂), 4.09 q (2H, OCH₂Me), 4.95 s (1H, CH=), 6.54 s (1H_{arom}), 7.08 s (1H_{arom}), 8.88 br.s (1H, NH). ¹³C NMR spectrum, δ, ppm: 13.7 (2C, Me), 14.6 (OCH₂<u>C</u>H₃), 19.1 (2C, OCH₂CH₂CH₂Me), 28.3 (C³<u>C</u>H₃), 31.1 (OCH₂CH₂CH₂Me), 31.2 (OCH₂CH₂CH₂Me), 41.5 (C^4) , 49.2 (C^3) , 58.2 (OCH_2Me) , 68.6 (OCH_2) , 69.2 (OCH₂), 76.3 (CH=), 110.7 (C⁸), 113.0 (C⁵), 120.5 (C⁸a), 128.7 (C⁴a), 147.6 (C⁷), 151.5 (C⁶), 155.5 (C¹), 171.0 (C=O). Mass spectrum, m/z (I_{rel} , %): $[M]^+$ 389 (66), [M- $Me^{+}374(24), [M - OC_{2}H_{5}]^{+}344(16), 328(100), [M - OC_{2}H_{5}]^{+}M_{2}$ $COOC_{2}H_{5}^{+} 317 (48), [M - OC_{4}H_{9}^{+} 316 (12), 302 (30),$ 272 (16). Found, %: C 70.85; H 9.10; N 3.57. C₂₃H₃₅NO₄. Calculated, %: C 70.92; H 9.06; N 3.60.

6,7-Dibutoxy-3,3-dimethyl-1-methylsulfanyl-3,4dihydroisoquinoline (XIVb). Yield 0.52 g (15%), mp 41-43°C (EtOH). IR spectrum, cm⁻¹: 1585, 1550, 1505. ¹H NMR spectrum, δ, ppm: 0.97 t (6H, 2Me, J 7.4 Hz), 1.17 s (6H, 2Me), 1.50 m (4H, 2OCH₂CH₂CH₂Me), 1.80 m (4H, 2OCH₂CH₂CH₂Me), 2.40 s (3H, SMe), 2.59 s (2H, CH₂), 4.00 t (4H, 2OCH₂, J 5.9 Hz), 6.60 s (1H_{arom}), 7.15 s (1H_{arom}). Mass spectrum, m/z (I_{rel} , %): $[M]^+$ 349 (23), $[M - Me]^+$ 334 (100), $[M - C_4H_9]^+$ 292 (18), 278 (16), 222 (15). ¹³C NMR spectrum, δ, ppm: 11.9 (Me), 13.7 (SMe), 19.1 (2C, OCH₂CH₂CH₂Me), 28.2 (C³CH₃), 31.1 (OCH₂CH₂CH₂Me), 31.2 (OCH₂CH₂CH₂Me), 38.8 (C⁴), 55.5 (C³), 68.6 (OCH₂), 69.2 (OCH₂), 110.9 (C⁸), 112.7 (C⁵), 121.2 (C⁸a), 129.3 (C⁴a), 147.2 (C⁶), 151.3 (C⁷), 159.3 (C¹). Found, %: C 68.82; H 8.78; N 4.08; S 9.06. C₂₀H₃₁NO₂S. Calculated, %: C 68.72; H 8.94; N 4.01; S 9.17.

Ethyl [6,7-dibutoxy-3,3-pentamethylene-3,4dihydroisoquinolin-1(2*H*)-ylidene]ethanoate (XVa). Yield 0.39 g (9%), mp 97–100°C (EtOH). IR spectrum, cm⁻¹: 3244, 3124, 1722, 1634, 1600, 1570, 1514. ¹H NMR spectrum, δ, ppm: 0.92 t (6H, 2Me, *J* 7.7 Hz), 1.25 t (7H, OCH₂<u>Me</u> + 2OCH₂CH₂CH₂CH₂Me, *J* 7.1 Hz), 1.38–1.55 m (10H, 5CH₂), 1.75 m (4H, 2OCH₂CH₂CH₂Me), 2.68 s (2H, CH₂), 3.94 m (4H, 2OCH₂), 4.11 q (2H, OC<u>H</u>₂Me), 4.96 s (1H, CH=), 6.55 s (1H_{arom}), 7.07 s (1H_{arom}), 9.33 br.s (1H, NH). ¹³C NMR spectrum, δ , ppm: 13.6 (Me), 13.7 (Me), 14.6 (OCH₂<u>C</u>H₃), 19.1 (OCH₂CH₂<u>C</u>H₂Me), 21.7 (C³<u>C</u>H₂), 25.5 (C³<u>C</u>H₂), 31.1 (OCH₂<u>C</u>H₂CH₂Me), 31.2 (OCH₂<u>C</u>H₂CH₂Me), 36.3 (C³<u>C</u>H₂), 40.3 (C⁴), 50.9 (C³), 58.2 (O<u>C</u>H₂Me), 68.6 (OCH₂), 69.2 (OCH₂), 76.3 (CH=), 110.7 (C⁸), 113.1 (C⁵), 120.7 (C^{8a}), 128.4 (C^{4a}), 147.5 (C⁷), 151.5 (C⁶), 155.3 (C¹), 171.1 (C=O). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺429 (100), 386 (22), [*M*-OC₂H₅]⁺ 384 (10), [*M*-OC₄H₉]⁺357 (31), 341 (13), 340 (39), 328 (10), 327 (37). Found, %: C 72.75; H 9.12; N 3.22. C₂₆H₃₉NO₄. Calculated, %: C 72.69; H 9.15; N 3.26.

Ethyl [7-hydroxy-6-propoxy-3,3-dimethyl- 3,4-dihydroisoquinolin-1(2H)-ylidene]ethanoate (XVIa). Yield 0.10 g (3%), mp 132–141°C (EtOH). IR spectrum, cm⁻¹: 3300, 3210, 1628, 1575. ¹H NMR spectrum, δ, ppm: 0.99 t (3H, Me, J 7.5 Hz), 1.20 s (6H, 2Me), 1.23 t (3H, OCH₂CH₃, J7.5 Hz), 1.80 m (2H, OCH₂CH₂Me), 2.66 s (2H, CH₂), 3.96 m (2H, OCH₂), 4.07 q (2H, OCH₂Me), 4.96 s (1H, CH=), 5.51 br.s (1H, OH), 6.52 s (1H_{arom}), $7.17 \text{ s} (1 \text{H}_{\text{arom}})$, 8.86 br.s (1H, NH). ¹³C NMR spectrum, δ , ppm: 10.4 (Me), 14.7 (OCH₂<u>C</u>H₃), 22.5 (OCH₂<u>C</u>H₂Me), 28,5 (C³CH₃), 41.9 (C⁴), 49,4 (C³), 58.4 (OCH₂Me), 70.5 (OCH₂), 77.0 (CH=), 111.3 (C⁸), 111.3 (C⁵), 121.4 (C⁸a), 127.9 (C⁴a), 144.4 (C⁷), 148.0 (C⁶), 155.3 (C¹), 171.4 (C=O). Mass spectrum, m/z (I_{rel} , %): [M]+ 319 (56), [M- $Me^{+}304$ (26), $[M - OC_{2}H_{5}]^{+}274$ (17), 258 (100), 232 (41). Found, %: C 67.81; H 7.93; N 4.34. C₁₈H₂₅NO₄. Calculated, %: C 67.69; H 7.89; N 4.39.

Ethyl [6-butoxy-7-hydroxy-3,3-dimethyl-3,4-dihydroisoquinolin-1(2H)-ylidene]ethanoate (XVIIa). Yield 0.07 g (2%), mp 141–145°C (EtOH). IR spectrum, cm⁻¹: 3340, 3292, 1684, 1636, 1594. ¹H NMR spectrum, δ , ppm: 0.97 t (3H, Me, J 7.4 Hz), 1.24 s (6H, 2Me), 1.27 m (3H, OCH₂CH₃), 1.44-1.54 m (2H, OCH₂CH₂CH₂Me), 1.74–1.84 m (2H, OCH₂CH₂CH₂Me), 2.69 s (2H, CH₂), 4.04 t (2H, OCH₂, J 6.6 Hz), 4.09–4.16 q (2H, OCH₂Me), 5.01 s (1H, CH=), 5.82 br.s (1H, OH), 6.57 s (1H_{arom}), 7.22 s (1H_{arom}), 8.91 br.s (1H, NH). ¹³C NMR spectrum, δ, ppm: 13.7 (Me), 14.6 (OCH₂CH₃), 19.1 (OCH₂CH₂CH₂Me), 28.3 $(C^{3}CH_{3}), 31.0 (OCH_{2}CH_{2}CH_{2}Me), 41.6 (C^{4}), 49.3 (C^{3}),$ 58.3 (OCH₂Me), 68.5 (OCH₂), 76.6 (CH=), 111.1 (C⁸), 111.2 (C⁵), 121.0 (C⁸a), 127.8 (C⁴a), 144.2 (C⁷), 148.1 (C⁶), 155.3 (C¹), 171.2 (C=O). Mass spectrum, m/z (I_{rel} , %): $[M]^+333(45)$, $[M-Me]^+318(21)$, $[M-OC_2H_5]^+288$ (18), 272 (100), 260 (11), 246 (34). Found, %: C 68.35;

H 8.07; N 4.24. $C_{19}H_{27}NO_4$. Calculated, %: C 68.44; H 8.16; N 4.20.

6-Butoxy-3,3-dimethyl-1-methylsulfanyl-3,4dihydroisoquinolin-7-ol (XVIIb. Yield 0.03 g (1%), mp 95–100°C (EtOH). IR spectrum, cm⁻¹: 1594, 1560, 1514. ¹H NMR spectrum, δ, ppm: 0.98 t (3H, CH₃, *J* 7.4 Hz), 1.17 s (6H, 2Me), 1.49 m (2H, OCH₂CH₂CH₂Me), 1.80 m (2H, OCH₂CH₂CH₂Me), 2.58 s (2H, CH₂), 2.39 s (3H, SMe), 4.06 m (2H, OCH₂), 5.50 br.s (1H, OH), 6.58 s $(1H_{arom})$, 7.24 s $(1H_{arom})$. ¹³C NMR spectrum, δ , ppm: 12.2 (Me), 13.8 (SMe), 19.2 (OCH₂CH₂CH₂Me), 28.3 (C³<u>C</u>H₃), 31.2 (OCH₂<u>C</u>H₂CH₂Me), 39.1 (C⁴), 55.8 (C³), 68.7 (OCH₂), 110.9 (C⁵), 111.1 (C⁸), 121.8 (C⁸a), 128.4 (C^{4a}) , 144.0 (C⁷), 147.9 (C⁶), 159.9 (C¹). Mass spectrum, m/z (I_{rel} , %): $[M]^+ 293$ (37), $[M - Me]^+ 278$ (100), $[M - Me]^+ 2$ C₄H₉]⁺ 236 (9), 222 (35). Found, %: C 65.53; H 7.87; N 4.80; S 10.82. C₁₆H₂₃NO₂S. Calculated, %: C 65.49; H 7.90; N 4.77; S 10.93.

Ethyl [6-butoxy-7-hydroxy-3,3-pentamethylene-3,4-dihydroisoquinolin-1(2*H*)-ylidene]ethanoate (XVIIIa). Yield 0.04 g (1%), mp 127–135°C (hexane). ¹H NMR spectrum, δ, ppm: 0.98 t (3H, Me, *J* 7.4 Hz), 1.30 t (3H, OCH₂Me, *J* 6.9 Hz), 1.37–1.60 m (12H, 5CH₂ + OCH₂CH₂CH₂Me), 1.81 m (2H, OCH₂CH₂CH₂Me), 2.71 s (2H, CH₂), 4.05 t (2H, OCH₂, *J* 6.6 Hz), 4.14 q (2H, OCH₂Me), 5.02 s (1H, CH=), 5.47 br.s (1H, OH), 6.56 s (1H_{arom}), 7.20 s (1H_{arom}), 9.25 br.s (1H, NH). Mass spectrum of thermolysis product, *m/z* (I_{rel} , %): [*M*]+ 301 (48), [*M* – Me]+ 286 (10), 258 (100), 245 (25). Found, %: C 70.63; H 8.41; N 3.71. C₂₂H₃₁NO₄. Calculated, %: C 70.75; H 8.37; N 3.75.

1,3,3-Trimethyl-6-methoxy-7-ethoxy-3,4-di-hydroisoquinoline (XIXa). Yield 1.63 g (66%), mp 80–82°C (hexane). IR spectrum, cm⁻¹: 1622, 1606, 1572, 1516. ¹H NMR spectrum, δ , ppm: 1.18 s (2H, 2Me), 1.46 t (3H, OCH₂C<u>H</u>₃, *J* 6.9 Hz), 2.32 s (3H, Me), 2.60 s (2H, CH₂), 3.89 s (3H, OMe), 4.10 q (2H, OCH₂), 6.62 s (1H_{arom}), 6.99 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 14.8 (OCH₂CH₃), 23.2 (Me), 27.9 (C³CH₃), 38.6 (C⁴), 53.5 (C³), 55.8 (OMe), 64.9 (OCH₂), 111.1 (C⁸), 111.2 (C⁵), 121.4 (C⁸a), 130.1 (C⁴a), 146.5 (C⁷), 151.4 (C⁶), 160.6 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]+247 (100), [*M* – Me]+232 (74), [*M* – C₂H₅]+218 (11), 205 (36). Found, %: C 72.71; H 8.63; N 5.61. C₁₅H₂₁NO₂. Calculated, %: C 72.84; H 8.56; N 5.66.

1,3,3-Trimethyl-6-methoxy-7-propoxy-3,4dihydroisoquinoline (XIXb). Yield 2.11 g (81%), mp 58–60°C (ethyl ether). IR spectrum, cm⁻¹: 1768, 1628, 1606, 1574, 1516. ¹H NMR spectrum, δ , ppm: 1.04 t (3H, Me, *J* 7.2 Hz), 1.17 s (2H, 2Me), 1.85 m (2H, OCH₂C<u>H</u>₂Me), 2.32 s (3H, Me), 2.59 s (2H, CH₂), 3.88 s (3H, OMe), 3.97 t (2H, OCH₂, *J* 6.8 Hz), 6.62 s (1H_{arom}), 6.99 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 10.3 (OCH₂CH₂CH₃), 22.7 (OCH₂CH₂Me), 23.1 (Me), 28.0 (C³CH₃), 38.8 (C⁴), 53.6 (C³), 56.1(OMe), 71.7 (OCH₂), 112.0 (C⁵), 112.3(C⁸), 121.8 (C^{8a}), 130.4 (C^{4a}), 147.2 (C⁷), 152.1 (C⁶), 160.4 (C⁷). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺261 (100), [*M*-Me]⁺246 (99), [*M*-C₃H₇]⁺ 219 (43), 204 (95). Found, %: C 73.41; H 8.95; N 5.29. C₁₆H₂₃NO₂. Calculated, %: C 73.53; H 8.87; N 5.36.

7-Butoxy-1,3,3-trimethyl-6-methoxy-3,4dihydroisoquinoline (XIXc). Yield 2.45 g (89%), mp 50-56°C (hexane). IR spectrum, cm⁻¹: 1628, 1604, 1574, 1516. ¹H NMR spectrum, δ, ppm: 0.98 t (3H, Me, J 7.4 Hz), 1.18 s (2H, 2Me), 1.50 m (2H, OCH₂CH₂CH₂Me), 1.80 m (2H, OCH₂CH₂CH₂Me), 2.33 s (3H, Me), 2.60 s (2H, CH₂), 3.88 s (3H, OMe), 4.01 t (2H, OCH₂, J 6.8 Hz), 6.62 s (1H_{arom}), 6.99 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 13.8 (OCH₂CH₂CH₂CH₂), 19.2 (OCH₂CH₂CH₂Me), 23.4 (Me), 28.0 (C³CH₃), 31.4 (OCH₂<u>C</u>H₂CH₂Me), 38.6 (C⁴), 53.5 (C³), 56.0 (OMe), 69.4 (OCH₂), 111.3 (C⁸), 111.4 (C⁵), 121.6 (C⁸a), 130.1 (C^{4a}), 146.9 (C⁷), 151.6 (C⁶), 160.6 (C¹). Mass spectrum, m/z ($I_{\rm rel}$, %): $[M]^+ 275$ (100), $[M - Me]^+ 260$ (53), 233 $(15), [M - C_4H_9]^+ 218 (11), 204 (56).$ Found, %: C 74.01; H 9.11; N 5.12. C₁₇H₂₅NO₂. Calculated, %: C 74.14; H 9.15; N 5.09.

1,3,3-Trimethyl-6,7-diethoxy-3,4-dihydroisoquinoline (XIXf). Yield 1.64 g (63%), mp 93–96°C (hexane). IR spectrum, cm⁻¹: 1602, 1560, 1505. ¹H NMR spectrum, δ , ppm: 1.12 s (2H, 2Me), 2.53 s (2H, CH₂), 1.39 m (6H, 2OCH₂CH₃), 2.26 s (3H, Me), 4.05 m (4H, 2OCH₂), 6.57 s (1H_{arom}), 6.95 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 14.4 (OCH₂CH₃), 14.3 (OCH₂CH₃), 22.8 (Me), 27.5 (C³CH₃), 38.1 (C⁴), 53.0 (C³), 64.8 (OCH₂), 63.9 (OCH₂), 111.8 (C⁵), 112.3 (C⁸), 121.0 (C^{8a}), 129.8 (C^{4a}), 146.4 (C⁷), 150.7 (C⁶), 160.0 (C⁷). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]+ 261 (100), [*M* – Me]+ 246 (47), [*M* – C₂H₅]+ 232 (42), 219 (28), 204 (15), 190 (16). Found, %: C 73.70; H 8.81; N 5.42. C₁₆H₂₃NO₂. Calculated, %: C 73.53; H 8.87; N 5.36.

1,3,3-Trimethyl-6,7-dipropoxy-3,4-dihydroisoquinoline (XIXg). Yield 1.71 g (59%), light-yellow oily substance. IR spectrum, cm⁻¹: 1636, 1600, 1560, 1516. ¹H NMR spectrum, δ , ppm: 1.04 t (6H, 2Me, *J* 7.4 Hz), 1.17 s (6H, 2Me), 1.84 m (4H, 2CH₂), 2.32 s (3H, Me), 2.58 s (2H, CH₂), 3.97 q (4H, 2OCH₂), 6.61 s (1H_{arom}), 7.00 s (1H_{arom}). Mass spectrum, m/z (I_{rel} , %): [M]⁺ 289 (100), [M – Me]⁺ 274 (95), [M – C₃H₇]⁺ 246 (89), 232 (46), 204 (73), 190 (94). Found, %: C 74.55; H 9.47; N 5.00. C₁₈H₂₇NO₂. Calculated, %: C 74.70; H 9.40; N 4.84.

1,3,3-Trimethyl-6-propoxy-3,4-dihydroisoquinolin-7-ol (XIXi). Yield 0.05 g (2%), mp 145– 153°C (hexane). ¹H NMR spectrum, δ , ppm: 0.99 t (3H, Me, J 7.4 Hz), 1.14 s (6H, 2Me), 1.80 m (2H, CH₂), 2.25 s (3H, Me), 2.54 s (2H, CH₂), 4.05 t (2H, OCH₂), 6.55 s (1H_{arom}), 7.04 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 10.4 (Me), 22.5 (OCH₂CH₂Me), 23.3 (Me), 28.0 (C³CH₃), 38.8 (C⁴), 53.7 (C³), 70.5 (OCH₂), 111.2 (C⁵), 112.0 (C⁸), 121.9 (C^{8a}), 129.0 (C^{4a}), 147.8 (C⁶), 144.1 (C⁷), 159.8 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]+ 247 (95), [*M* – Me]+232 (33), [*M* – C₃H₇]+ 204 (100), 190 (47), 163 (34). Found, %: C 72.94; H 8.39; N 5.71. C₁₅H₂₁NO₂. Calculated, %: C 72.84; H 8.56; N 5.66.

6-Butoxy-1,3,3-trimethyl-3,4-dihydroisoquinolin-7-ol (XIXj). Yield 0.05 g (2%), mp 91–110°C (hexane). IR spectrum, cm⁻¹: 1620, 1580, 1512. ¹H NMR spectrum, δ, ppm: 0.92 t (3H, Me, *J* 7.4 Hz), 1.14 s (6H, 2Me), 1.43 m (2H, OCH₂CH₂CH₂Me), 1.74 m (2H, OCH₂C<u>H</u>₂CH₂Me), 2.29 s (3H, Me), 2.53 s (2H, CH₂), 3.97 t (2H, OCH₂), 6.59 s (1H_{arom}), 6.88 s (1H_{arom}). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 261 (42), [*M* – Me]⁺ 246 (18), [*M* – C₄H₉]⁺ 204 (45), 190 (37), 163 (34), 149 (25). Found, %: C 73.44; H 8.91; N 5.42. C₁₆H₂₃NO₂. Calculated, %: C 73.53; H 8.87; N 5.36.

3,3-Dimethyl-6-methoxy-7-ethoxy-3,4dihydroisoquinolin-1(2*H***)-one (XXa). Yield 1.99 g (80%), mp 196–198°C (EtOH). IR spectrum, cm⁻¹: 1662, 1604, 1516. ¹H NMR spectrum, \delta, ppm: 1.29 c (6H, 2Me), 1.44 t (3H, Me,** *J* **7.2 Hz), 2.83 s (2H, CH₂), 3.90 s (3H, OMe), 4.14 q (2H, OCH₂), 5.54 br.s (1H, NH), 6.61 s (1H_{arom}), 7.55 s (1H_{arom}). ¹³C NMR spectrum, \delta, ppm: 14.7 (Me), 28.8 (C³CH₃), 41.3 (C⁴), 52.1 (C³), 56.0 (OMe), 64.4 (OCH₂), 110.3 (C⁸), 111.4 (C⁵), 120.3 (C⁸a), 131.0 (C⁴a), 147.2 (C⁷), 152.5 (C⁶), 165.5 (C¹). Mass spectrum,** *m/z* **(***I***_{rel}, %): [***M***]⁺ 249 (82), [***M* **– Me]⁺ 234 (100), [***M* **– C₃H₇]⁺ 206 (23), 192 (74). Found, %: C 67.59; H 7.62; N 5.66. C₁₄H₁₉NO₃. Calculated, %: C 67.45; H 7.68; N 5.62.**

3,3-Dimethyl-6-methoxy-7-propoxy-3,4-dihydroisoquinolin-1(2*H***)-one (XXb). Yield 2.24 g (85%), mp 182–185°C (EtOH). IR spectrum, cm⁻¹: 1660, 1606, 1516. ¹H NMR spectrum, δ, ppm: 1.02 t (3H, Me,** *J* **7.2 Hz),** 1.29 s (6H, 2Me), 1.84 m (2H, CH₂), 2.83 s (2H, CH₂), 3.89 s (3H, OCH₃), 4.02 t (2H, OCH₂, *J* 6.8 Hz), 5.53 br.s (1H, NH), 6.61 s (1H_{arom}), 7.55 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 10.3 (Me), 22.3 (OCH₂CH₂Me), 28.7 (C³CH₃), 41.2 (C⁴), 52.0 (C³), 55.9 (OMe), 70.4 (OCH₂), 110.4 (C⁸), 111.5 (C⁵), 120.3 (C^{8a}), 131.0 (C^{4a}), 147.3 (C⁷), 152.5 (C⁶), 165.5 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 263 (81), [*M* – Me]⁺ 248 (62), 206 (100), 164 (44). Found, %: C 68.29; H 8.11; N 5.27. C₁₅H₂₁NO₃. Calculated, %: C 68.42; H 8.04; N 5.32.

7-Butoxy-3,3-dimethyl-6-methoxy-3,4-dihydroisoquinolin-1(2H)-one (XXc). Yield 1.55 g (56%), mp 150-153°C (EtOH). IR spectrum, cm⁻¹: 3180, 1654, 1602, 1516. ¹H NMR spectrum, δ, ppm: 0.96 t (3H, Me, J 7.4 Hz), 1.29 s (6H, 2Me), 1.47 m (2H, OCH₂CH₂CH₂Me), 1.82 m (2H, OCH₂CH₂CH₂Me), 2.83 s (2H, CH₂), 3.89 s (3H, OMe), 4.06 t (2H, OCH₂, J 6.8 Hz), 5.53 br.s (1H, NH), 6.61 s (1H_{arom}), 7.55 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 13.6 (Me), 19.0 (OCH₂CH₂CH₂Me), 28.6 (C³CH₃), 31.0 (OCH₂CH₂CH₂Me), 41.1 (C⁴), 51.9 (C³), 55.8 (OMe), 68.6 (OCH₂), 110.3 (C⁸), 111.4 (C⁵), 120.3 (C⁸a), 130.9 (C^{4a}), 147.3 (C⁷), 152.4 (C⁶), 165.5 (C¹). Mass spectrum, m/z (I_{rel} , %): $[M]^+$ 277 (72), $[M - Me]^+$ 262 (39), $[M - Me]^+$ C₄H₉]⁺ 220 (47), 206 (100), 192 (10), 164 (56). Found, %: C 69.19; H 8.42; N 5.01. C₁₆H₂₃NO₃. Calculated, %: C 69.29; H 8.36; N 5.05.

6-Propoxy-3,3-dimethyl-7-methoxy-3,4dihydroisoquinolin-1(2*H***)-one (XXd). Yield 0.10 g (38%), mp 173–174°C (EtOH). IR spectrum, cm⁻¹: 3217, 1659, 1604, 1512. ¹H NMR spectrum, \delta, ppm: 1.05 t (3H, Me,** *J* **7.4 Hz), 1.31 s (6H, 2Me), 1.89 m (2H, OCH₂C<u>H</u>₂Me), 2.82 s (2H, CH₂), 3.91 s (3H, OMe), 4.01 t (2H, OCH₂,** *J* **6.6 Hz), 6.27 br.s (1H, NH), 6.63 s (1H_{arom}), 7.55 s (1H_{arom}). ¹³C NMR spectrum, \delta, ppm: 10.3 (Me), 22.2 (OCH₂CH₂Me), 28.7 (C³CH₃), 41.1 (C⁴), 52.1 (C³), 56.0 (OMe), 70.3 (OCH₂), 110.2 (C⁸), 111.1 (C⁵), 120.0 (C⁸a), 131.1 (C⁴a), 148.0 (C⁷), 151.7 (C⁶), 165.6 (C¹). Mass spectrum,** *m/z* **(***I***_{rel}, %): [***M***]+ 263 (48), [***M***-Me]+248 (38), 206 (100), 164 (22), 136 (23). Found, %: C 68.31; H 7.99; N 5.30. C₁₅H₂₁NO₃. Calculated, %: C 68.42; H 8.04; N 5.32.**

6-Butoxy-3,3-dimethyl-7-methoxy-3,4dihydroisoquinolin-1(2*H***)-one (XXe). Yield 1.80 g (65%), mp 138–139°C (EtOH). IR spectrum, cm^{-1}: 3165, 1656, 1599, 1511. ¹H NMR spectrum, \delta, ppm: 0.97 t (3H, Me,** *J* **7.4 Hz), 1.31 s (6H, 2Me), 1.49 m (2H, OCH₂CH₂CH₂Me), 1.84 m (2H, OCH₂CH₂CH₂Me),**

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2.82 s (2H, CH₂), 3.90 s (3H, OMe), 4.04 t (2H, OCH₂, *J* 6.6 Hz), 6.56 br.s (1H, NH), 6.64 s (1H_{arom}), 7.55 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 13.7 (Me), 19.0 (OCH₂CH₂CH₂Me), 28.6 (C³CH₃), 30.9 (OCH₂CH₂CH₂Me), 41.1 (C⁴), 52.0 (C³), 56.0 (OMe), 68.5 (OCH₂), 110.2 (C⁸), 111.1 (C⁵), 120.0 (C^{8a}), 131.1 (C^{4a}), 147.9 (C⁷), 151.8 (C⁶), 165.6 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]⁺ 277 (59), [*M* – Me]⁺ 262 (38), [*M* – C₄H₉]⁺ 220 (43), 206 (100), 164 (38). Haйde-Ho, %: C 69.36; H 8.32; N 4.99. C₁₆H₂₃NO₃. Calculated, %: C 69.29; H 8.36; N 5.05.

3,3-Dimethyl-6,7-diethoxy-3,4-dihydroisoquinolin-1(2*H***)-one (XXf). Yield 1.97 g (75%), mp 192–193°C (EtOH). IR spectrum, cm⁻¹: 1756, 1660, 1604, 1514. ¹H NMR spectrum, \delta, ppm: 1.29 s (6H, 2Me), 1.46 q (6H, 2OCH₂<u>Me</u>), 2.81 s (2H, CH₂), 4.12 m (4H, 2OCH₂), 5.57 br.s (1H, NH), 6.61 s (1H_{arom}), 7.53 s (1H_{arom}). ¹³C NMR spectrum, \delta, ppm: 14.6 (Me), 14.7 (Me), 28.8 (C³<u>C</u>H₃), 41.2 (C⁴), 52.0 (C³), 64.4 (OCH₂), 64.5 (OCH₂), 111.7 (C⁸), 111.9 (C⁵), 120.2 (C^{8a}), 131.0 (C^{4a}), 147.4 (C⁷), 152.0 (C⁶), 165.6 (C¹). Mass spectrum,** *m/z* **(***I***_{rel}, %): [***M***]⁺ 263 (99), [***M* **– Me]⁺ 248 (100), 220 (26), 206 (97), 178 (61). Found, %: C 68.35; H 8.00; N 5.29. C₁₅H₂₁NO₃. Calculated, %: C 68.42; H 8.04; N 5.32.**

3,3-Dimethyl-6,7-dipropoxy-3,4-dihydroisoquinolin-1(2*H*)-one (XXg). Yield 1.95 g (67%), mp 137–139°C (EtOH). IR spectrum, cm⁻¹: 3180, 1660, 1606, 1560, 1516. ¹H NMR spectrum, δ , ppm: 1.03 m (6H, 2Me), 1.29 s (6H, 2Me), 1.84 m (4H, 2OCH₂C<u>H₂Me)</u>, 2.81 s (2H, CH₂), 3.99 m (4H, 2OCH₂), 5.65 br.s (1H, NH), 6.61 s (1H_{arom}), 7.54 s (1H_{arom}). ¹³C NMR spectrum, δ , ppm: 10.4 (Me), 22.6 (OCH₂CH₂Me), 29.0 (C³CH₃), 41.4 (C⁴), 52.3 (C³), 70.7 (OCH₂), 70.8 (OCH₂), 112.2 (C⁸), 112.5 (C⁵), 120.2 (C^{8a}), 131.1 (C^{4a}), 148.0 (C⁷), 152.6 (C⁶), 165.6 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M*]+ 291 (69), [*M*–Me]+ 276 (39), 234 (100), 192 (76). Found, %: C 69.98; H 8.73; N 4.78. C₁₇H₂₅NO₃. Calculated, %: C 70.07; H 8.65; N 4.81.

6,7-Dibutoxy-3,3-dimethyl-3,4-dihydroisoquinolin-1(2*H***)-one (XXh). Yield 2.97 g (93%), mp 152–153°C (EtOH). IR spectrum, cm⁻¹: 3162, 1660, 1604, 1512. ¹H NMR spectrum, \delta, ppm: 0.97 m (6H, 2Me), 1.29 s (6H, 2Me), 1.50 m (4H, 2OCH₂CH₂CH₂CH₂Me), 1.80 m (4H, 2OCH₂CH₂CH₂CH₃), 2.81 s (2H, CH₂), 4.00 m (4H, 2OCH₂), 6.60 s (1H_{arom}), 7.54 s (1H_{arom}). ¹³C NMR spectrum, \delta, ppm: 13.6 (2C, Me), 18.9 (2C, OCH₂CH₂CH₂Me), 28.5 (C³CH₃), 31.0** (OCH₂<u>C</u>H₂CH₂Me), 31.1 (OCH₂<u>C</u>H₂CH₂Me), 41.0 (C⁴), 51.8 (C³), 68.6 (OCH₂), 68.8 (OCH₂), 111.8 (C⁸), 112.2 (C⁵), 120.2 (C^{8a}), 131.0 (C^{4a}), 147.6 (C⁷), 152.3 (C⁶), 165.6 (C¹). Mass spectrum, m/z (I_{rel} , %): [M]+ 319 (100), [M-Me]+ 304 (41), [M-C₄H₉]+ 262 (53), 248 (83), 220 (17), 207 (71), 192 (72). Found, %: C 71.56; H 9.08; N 4.42. C₁₉H₂₉NO₃. Calculated, %: C 71.44; H 9.15; N 4.38.

1,3,3-Trimethyl-7-methoxy-6-propoxy-3,4dihydroisoquinoline hydrochloride (XXIa). Yield 1.04 g (35%), mp 183–186°C (ethyl acetate). IR spectrum, cm⁻¹: 1650, 1604, 1565, 1517. ¹H NMR spectrum, δ, ppm: 1.07 t (3H, Me, J7.4 Hz), 1.59 s (6H, 2Me), 1.92 m (2H, OCH₂CH₂Me), 2.96 s (2H, CH₂), 2.98 s (3H, Me), 3.94 s (3H, OMe), 4.10 t (2H, OCH₂), 6.77 s (1H_{arom}), 7.18 s (1H_{arom}), 14.37 s (1H, HCl). ¹³C NMR spectrum, δ, ppm: 10.2 (Me), 19.2 (Me), 22.0 (OCH₂<u>C</u>H₂Me), 25.8 (C³<u>C</u>H₃), 39.3 (C⁴), 55.1 (C³), 56.4 (OMe), 70.9 (OCH₂), 111.4 (C⁵), 111.9 (C⁸), 116.6 (C⁸a), 131.8 (C⁴a), 148.7 (C⁶), 156.1 (C⁷), 171.9 (C¹). Mass spectrum, m/z $(I_{rel}, \%)$: 261 $[M - HCl]^+$ (100), 246 $[M - HCl - Me]^+$ (38), 219 (24), 218 (60), 204 (47), 177 (27). Found, %: C 64.61; H 8.08; N 4.64. C₁₆H₂₃NO₂·HCl. Calculated, %: C 64.53; H 8.12; N 4.70.

6-Butoxy-1,3,3-trimethyl-7-methoxy-3,4dihydrooisoquinoline hydrochloride (XXIb). Yield 0.84 g (27%), mp 187–188°C (toluene). IR spectrum, cm⁻¹: 1596, 1560, 1514. ¹H NMR spectrum, δ, ppm: 1.00 t (3H, Me, J7.4 Hz), 1.51 m (2H, OCH₂CH₂CH₂Me), 1.59 s (6H, 2Me), 1.89 m (2H, OCH₂CH₂CH₂Me), 2.94 s (2H, CH₂), 2.96 s (3H, Me), 3.97 q (3H, OMe), 4.13 m (2H, OCH₂), 6.74 s (1H_{arom}), 7.14 s (1H_{arom}), 14.53 s (1H, HCl). ¹³C NMR spectrum, δ, ppm: 13.5 (Me), 18.8 (OCH₂CH₂CH₂Me), 18.9 (OCH₂CH₂CH₂Me), 19.1 (Me), 25.8 (C³CH₃), 30.6 (OCH₂CH₂CH₂Me), 39.3(C⁴), 55.1 (C³), 56.4 (OMe), 69.1 (OCH₂), 111.5 (C⁸), 111.9 (C⁵), 116.6 (C^{8a}), 131.8 (C^{4a}), 148.7 (C⁷), 156.2 (C⁶), 171.8 (C¹). Mass spectrum, m/z (I_{rel} , %): $[M - HCl]^+ 275$ (100), $[M - HCl - Me]^+ 260 (36), 218 (60), 204 (47), 177 (30).$ Found, %: C 65.39; H 8.36; N 4.43. C₁₇H₂₅NO₂·HCl. Calculated, %: C 65.48; H 8.40; N 4.49.

6,7-Dibutoxy-1,3,3-trimethyl-3,4-dihydroisoquinoline hydrochloride (XXIc). Yield 1.52 g (43%), mp 180–187°C (ethyl ether). IR spectrum, cm⁻¹: 1636, 1600, 1558, 1516. ¹H NMR spectrum, δ , ppm: 0.99 t (6H, 2Me, *J* 7.4 Hz), 1.51 m (4H, 2OCH₂CH₂CH₂Me), 1.59 s (6H, 2Me), 1.83 m (4H, 2OCH₂CH₂CH₂Me), 2.93 s (3H, Me), 4.01 t (2H, OCH₂, *J* 6.5 Hz), 4.10 t (2H, OCH₂, *J* 6.5 Hz), 6.71 s (1H_{arom}), 7.16 s (1H_{arom}), 14.49 s (1H, HCl). ¹³C NMR spectrum, δ , ppm: 13.6 (Me), 18.9 (OCH₂CH₂CH₂Me), 19.0 (Me), 25.8 (C³CH₃), 30.6 (OCH₂CH₂CH₂Me), 30.9 (OCH₂CH₂CH₂Me), 39.3 (C⁴), 55.1 (C³), 69.0 (OCH₂), 69.5 (OCH₂), 112.2 (C⁵), 113.5 (C⁸), 116.5 (C^{8a}), 131.8 (C^{4a}), 148.3 (C⁶), 156.8 (C⁷), 171.7 (C¹). Mass spectrum, *m/z* (*I*_{rel}, %): [*M* – HCl]⁺ 317 (100), [*M* – HCl – Me]⁺ 302 (79), 275 (32), [*M* – HCl – C₄H₉]⁺ 260 (77), 246 (39), 204 (71), 190 (77). Found, %: C 67.95; H 9.10; N 3.88. C₂₀H₃₁NO₂·HCl. Calculated, %: C 67.87; H 9.11; N 3.96.

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