Synthesis of the enantiomers of *myo*-inositol 1,2,4,5-tetrakisphosphate, a regioisomer of *myo*-inositol 1,3,4,5-tetrakisphosphate

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Routes for the synthesis of racemic *myo*-inositol 1,2,4,5-tetrakisphosphate DL-Ins $(1,2,4,5)P_4$ 5ab and the chiral antipodes D- and L-*myo*-inositol 1,2,4,5-tetrakisphosphate 5a and 5b, respectively, are described. For the synthesis of racemate 5ab, 3,6-di-*O*-benzoyl-1,2:4,5-di-*O*-isopropylidene-*myo*-inositol 7ab is prepared in two steps from *myo*-inositol. The ketals are hydrolysed under acidic conditions to give DL-1,4-di-*O*-benzoyl-*myo*-inositol 8ab. Phosphitylation of compounds 8ab using chloro(diethoxy)-phosphine in the presence of base, followed by oxidation and a three-step deprotection strategy, gives DL-Ins $(1,2,4,5)P_4$ 5ab.

The chiral tetrakisphosphates 5a and 5b are synthesized using a different route. The 4,5-isopropylidene group of DL-3,6-di-O-benzyl-1,2:4,5-di-O-isopropylidene-myo-inositol 13ab are selectively removed under mild acidic conditions to give diol 14ab. p-Methoxybenzylation at the 4,5-positions followed by acid hydrolysis of the *cis*-isopropylidene ketal affords *cis*-diol 16ab. Selective coupling of (S)-(+)-O-acetylmandelic acid with diol 16ab at the equatorial hydroxy group provides two diastereoisomers 18 and 19, which are separated by chromatography. Basic hydrolysis of the individual diastereoisomers provides the enantiomers 16a and 16b. Acidic hydrolysis gives D- and L-3,6-di-O-benzyl-myo-inositol 20a and 20b, respectively. Phosphitylation and oxidation of tetraols 20a and 20b gives the fully blocked derivatives, which are deprotected to give tetrakisphosphates 5a and 5b, respectively. The absolute configuration of compound 20a is established by a chemical method. DL-1,2:4,5-Di-O-isopropylidene-myo-inositol 12ab is coupled to (S)-(+)-O-acetylmandelic acid to give a mixture of bis-esters 26 and 27 and crystallisation of the mixture of diastereoisomers affords pure isomer 27. Basic hydrolysis gives the pure enantiomer 12a (for which the absolute configuration is known) and benzylation followed by acid hydrolysis gives tetraol 20a with the same physical properties as compound 20a prepared by a different route described previously. D-Ins $(1,2,4,5)P_4$ 5a is a potent mobiliser of intracellular Ca²⁺ ions in permeabilised platelets, while L-Ins $(1,2,4,5)P_4$ 5b is inactive.

Introduction

The involvement of myo-inositol polyphosphates in signal transduction via the polyphosphoinositide pathway has stimulated the need for the synthesis of molecules that will somehow interfere with, or modulate, the processes of cellular signalling,¹ whether it be at phospholipase C, the intracellular D-myoinositol 1,4,5-trisphosphate receptor, or even further downstream, where the second messenger D-myo-inositol 1,4,5trisphosphate $[Ins(1,4,5)P_3, 1]$ is deactivated and the signal is terminated. The process of signal transduction via $Ins(1,4,5)P_3$ starts when a cell-surface receptor activates the enzyme phospholipase C- β via a G-protein. This enzyme hydrolyses the minor membrane phospholipid, phosphatidylinositol 4,5bisphosphate, to provide the hydrophobic diacylglycerol and hydrophilic $Ins(1,4,5)P_3$ as signalling molecules. $Ins(1,4,5)P_3$ interacts specifically at an N-terminal binding site of a tetrameric $Ins(1,4,5)P_3$ receptor-operated Ca^{2+} channel, in order to release Ca²⁺ from non-mitochondrial stores.¹ After the Ca²⁺release event, the signal must be deactivated by one or more metabolic pathways. First, an $Ins(1,4,5)P_3$ 5-phosphatase removes a 5-phosphate moiety from $Ins(1,4,5)P_3$ to give D-*myo*inositol 1,4-bisphosphate $Ins(1,4)P_2$ 2 which is inactive for Ca^{2+} release, but has been reported to be an allosteric activator of the enzyme 6-phosphofructo-1-kinase,² and also activates the enzyme DNA polymerase α .³ Second, Ins(1,4,5) P_3 can also be phosphorylated to give D-myo-inositol 1,3,4,5-tetrakisphosphate $[Ins(1,3,4,5)P_4, 3]$, and the production of $Ins(1,4)P_2$ and $Ins(1,3,4,5)P_4$ is considered as an off signal. The function of $Ins(1,3,4,5)P_4$ has not been unambiguously resolved; however, it may gate a plasma membrane Ca^{2+} channel.⁴ An Ins(1,3,4,5) P_4 binding protein has been purified from platelets⁵ and is a GTPase activating protein-1 (GAP-1) family member. The GTPase activating protein-1 site has been designated GAP1^{IP4BP}. When $Ins(1,3,4,5)P_4$ binds at this site it may possibly have a second messenger function in its own right. The synthesis of regioisomeric inositol tetrakisphosphates is therefore of clear current interest.



DL-*myo*-Inositol 2,4,5-trisphosphate [Ins(2,4,5) P_3 , **4ab**] is an unnatural trisphosphate, which has a potency some 30-fold lower than Ins(1,4,5) $P_3^{6,7}$ but has been used as a metabolic

resistant analogue⁶ of Ins(1,4,5) P_3 , since it is a weak substrate for Ins(1,4,5) P_3 5-phosphatase and a poor substrate for Ins(1,4,5) P_3 3-kinase.^{6,8} Recently, Bird and Putney, Jr,⁹ microinjected Ins(2,4,5) P_3 into mouse lacrimal acinar cells and it stimulated intracellular Ca²⁺ mobilisation and Ca²⁺ entry. However, microinjection of purified D-Ins(1,3,4,5) P_4 into these cells was ineffective at Ca²⁺ mobilisation or activation of Ca²⁺ entry. Thus, the introduction of high concentrations (final cellular concentration 100–200 μ M) of Ins(1,3,4,5) P_4 somehow blocked the Ins(2,4,5) P_3 Ca²⁺ entry phase. These results indicated that physiological concentrations of Ins(1,3,4,5) P_4 in this cell type do not cause Ca²⁺ mobilisation ¹⁰⁻¹² nor do they potentiate Ins(1,4,5) P_3 induced Ca²⁺ entry.

Since it was unclear whether substitution at the 2-hydroxy group or the lack of a phosphate at the 1-hydroxy moiety was responsible for the properties described above, we synthesized the unnatural tetrakisphosphate myo-inositol 1,2,4,5-tetrakisphosphate, DL-Ins $(1,2,4,5)P_4$ **5ab**, first in racemic form and then as the individual enantioners D-Ins $(1,2,4,5)P_4$ 5a and L-Ins- $(1,2,4,5)P_4$ **5b**. D-Ins $(1,2,4,5)P_4$ **5a** could be considered as a relative of $Ins(1,4,5)P_3$ but with a charged phosphate at the 2-position (several articles have focused upon substitution at the 2-position with neutral bulky groups).^{1,7,13} This analogue can also be related to $Ins(1,3,4,5)P_4$, but with a 3-phosphate being transposed onto the adjacent 2-hydroxy moiety. These compounds were synthesized in order to evaluate structureactivity profiles with respect to the $Ins(1,4,5)P_3$ and Ins- $(1,3,4,5)P_4$ binding proteins and the enzymes $Ins(1,4,5)P_3$ 3kinase and $Ins(1,4,5)P_3$ 5-phosphatase, the latter of which also hydrolyses $Ins(1,3,4,5)P_4$.

Ins $(1,2,4,5)P_4$ has previously been synthesized in racemic¹⁴ and chiral¹⁵ form and a preliminary report of the present work concerning the racemic modification has appeared.^{14a} However, only D-Ins $(1,2,4,5)P_4$ **5a** has been reported in chiral form. We now report here a useful route to the synthesis of both enantiomers of Ins $(1,2,4,5)P_4$ **(5a** and **5b**) by resolution of partially blocked *myo*-inositol derivatives, using the chiral auxiliary (*S*)-(+)-*O*-acetylmandelic acid **17**.

The enantiomers of $Ins(1,2,4,5)P_4$ were synthesized by a different route from that for the racemic mixture. Previously,^{14a} we demonstrated that DL-Ins $(1,2,4,5)P_4$ 5ab competitively inhibited the dephosphorylation of $[^{3}H]Ins(1,4,5)P_{3}$ by human erythrocyte membrane $Ins(1,4,5)P_3$ 5-phosphatase with a K_i -value of 15.9 µM. However, either isomer could potentially inhibit the enzyme. The reasons for synthesizing the title compounds were, first, to establish which isomer was responsible for the inhibition of the 5-phosphatase, and second, to discover the true EC_{50} -value for Ca^{2+} release of D-Ins(1,2,4,5) P_4 5a in comparison with those of $Ins(1,4,5)P_3$ and *scyllo*-Ins(1,2,4,5)P_4. It is also known that L-Ins $(2,4,5)P_3$ can release Ca²⁺ from intracellular stores, albeit with a low potency (EC₅₀-value of $110 \,\mu\text{M}$) and thus it would be interesting to discover if L-Ins $(1,2,4,5)P_4$ **5b** made some contribution to the Ca²⁺-releasing properties observed for DL-Ins $(1,2,4,5)P_4$.

Results and discussion

DL-3,6-Di-*O*-benzoyl-1,2:4,5-di-*O*-isopropylidene-*myo*-inositol **7ab** (Scheme 1) was prepared using the method developed by Gigg *et al.*¹⁶ A mixture of *myo*-inositol **6**, 2,2-dimethoxy-propane and toluene-*p*-sulfonic acid (PTSA) was stirred at 100 °C in *N*,*N*-dimethylformamide (DMF). After benzoylation the highly insoluble product **7ab** was suspended in aq. acetic acid and the mixture was heated under reflux to give DL-1,4-di-*O*-benzoyl-*myo*-inositol **8ab**. This tetraol has also been synthesized by Meek *et al.*¹⁷

Commerically available chloro(diethoxy)phosphine (δ_P 167) was used to phosphitylate tetraol **8ab**. The ³¹P NMR spectrum of the intermediate 1,2,4,5-tetrakisphosphite **9ab**, operating at 36.2 MHz with a sweep width of 2500 KHz (higher field



Scheme 1 Reagents and conditions: i, 2,2-dimethoxypropane, PTSA (cat), DMF, 100–120 °C, 2 h; then pyridine, benzoyl chloride, 2 h (30%); ii, 80% (aq.) AcOH, reflux, 30 min (93%); iii, (EtO)₂PCl, DIPE, DMF, 1 h; then 70% *tert*-butyl hydroperoxide (83%); iv, TMSBr, CH₂Cl₂, room temp. overnight then water, and final purification by Q-Sepharose Fast Flow ion-exchange chromatography (81%); v, 1 mol dm⁻³ NaOH, 60 °C, 1 h; then purification by Q-Sepharose Fast Flow ion exchange chromatography (80%). All compounds are racemic.

strengths may not show the following effect due to chemicalshift anisotropy), showed eight peaks resulting from two ${}^{5}J_{PP}$ AB coupling systems¹⁸ centred around $\delta_{P} = 141.8$ and 141.3 (for the 4,5-positions) and $\delta_{P} = 140.4$ and 139.8 (for the 1,2-positions), for each doublet of the AB coupling pattern demonstrating phosphitylation of a pair of vicinal diols at the 1,2-positions (${}^{5}J_{PP}$ 1.8 Hz) and for the 4,5-positions (${}^{5}J_{PP}$ 3.7 Hz). Oxidation of phosphites 9ab provided crystalline DL-3,6-di-O-benzoyl-1,2,4,5-tetrakis-O-(diethoxyphosphoryl)myo-inositol 10ab. The eight ethyl groups of compound 10ab were replaced by transesterification quantitatively (checked by ³¹P NMR spectroscopy) using bromotrimethylsilane in methylene dichloride. Hydrolysis with water gave DL-3,6-di-O-benzoyl- $Ins(1,2,4,5)P_4$ **11ab** quantitatively. A small sample was purified by ion-exchange chromatography using a gradient of triethylammonium hydrogen carbonate (TEAB) on Q-Sepharose Fast Flow to give pure tetraol **11ab**. DL-Ins $(1,2,4,5)P_4$ **5ab** was prepared by basic hydrolysis of the two benzoate esters. Pure DL-Ins $(1,2,4,5)P_4$ **5ab** was obtained as the triethylammonium salt after ion exchange chromatography and eluted at ca. 550 mmol dm⁻³ TEAB buffer and was quantified by phosphate analysis.

Racemic 1,4-di-*O*-benzyl-5,6-bis-*O*-(*p*-methoxybenzyl)-*myo*inositol **16ab** was prepared according to Scheme 2 and has also been synthesized by another group.¹⁹ Basic methanolysis of the two benzoyl esters of compound **7ab** gave DL-1,2:4,5-di-*O*isopropylidene-*myo*-inositol **12ab**. Benzylation of diol **12ab** with benzyl bromide provided fully blocked DL-3,6-di-*O*benzyl-1,2:4,5-di-*O*-isopropylidene-*myo*-inositol **13ab**. The less stable *trans*-acetal was removed selectively using a catalytic quantity of PTSA and ethane-1,2-diol to provide DL-1,4-di-*O*benzyl-2,3-*O*-isopropylidene-*myo*-inositol **14ab** in **80**% yield. This compound has also been prepared from **13ab** by Gigg *et al.*²⁰ under different acidic conditions in only 55% yield. Diol **14ab** was alkylated with *p*-methoxybenzyl chloride to provide fully blocked product **15ab**. The *cis* isopropylidene group was removed by careful acid treatment to give diol **16ab**. Caution must be taken at this stage, to avoid hydrolysis of the *p*-methoxybenzyl group. It was envisaged that the introduction of a chiral auxiliary at the equatorial position of the *cis* diol **16ab** would result in the formation of two separable diastereo-isomers.



Scheme 2 Reagents and conditions: i, NaOH, MeOH, reflux, 30 min (82%); ii, BnBr, NaH, DMF, 2 h; room temp. (91%); iii, ethane-1,2-diol, methylene dichloride, PTSA (cat), rt (80%); iv, *p*-methoxybenzyl chloride, NaH, DMF, rt, 2 h (80%); v, MeOH-1 mol dm⁻³ HCl (aq), (9:1), 50 °C, 30 min (90%); vi, DMAP, DCC, methylene dichloride, -20 °C, (36% for **18**; 37% for **19**); vii, NaOH, MeOH, reflux, 30 min (99% for **16a**, 91% for **16b**); viii, EtOH-1 mol dm⁻³ HCl (aq), (2:1), reflux, 4 h (86% for **20a**, 83% for **20b**)

(S)-(+)-O-Acetylmandelic acid **17** was chosen for resolution of the *cis*-diol because it is relatively inexpensive and is 99% pure by GLC, and unlike the enantiomers of the commonly used camphanic acid chloride, both R and S isomers are cheaply available. (S)-(+)-O-Acetylmandelic acid has not been widely used for the resolution of *myo*-inositol derivatives, so we took the opportunity to investigate its potential as a resolving reagent. Previously, it was used successfully to resolve several blocked myo-inositol derivatives. Two diastereoisomers were derived, by coupling (S)-(+)-O-acetylmandelic acid to DL-1,4,5,6-tetra-O-benzyl-myo-inositol²¹ at the equatorial 1hydroxy position and were easily separated by flash chromatography and used to synthesize previously inaccessible hexoses²¹ and the β -glucosidase and α -mannosidase inhibitors (+)and (-)-norjirimycin.²² We have recently employed (S)-(+)-Oacetylmandelic acid as a chiral auxiliary to resolve partially

blocked *myo*-inositol derivatives for the synthesis of D- and L-Ins $(1,4,6)P_4$.²³

Coupling of DL-1,4-di-*O*-benzyl-5,6-bis-*O*-(*p*-methoxybenzyl)-*myo*-inositol **16ab** with (*S*)-(+)-*O*-acetylmandelic acid **17** at low temperature afforded the two diastereoisomers **18** and **19** (structure established retrospectively, after the determination of the chirality of derived tetraols **20a** and **20b** respectively, *vide infra*). By keeping the temperature at -20 °C, selectivity was achieved and there was no acylation at the 2-hydroxy position (by ¹H NMR analysis); isomers **18** and **19** were separated by flash chromatography and were obtained as crystalline solids.

The proton 1-H (shifted downfield due to esterification of 1-OH) could not be identified in either diastereoisomer (**18** and **19**) because the methylene AB coupling pattern of the benzyl group overlapped with the expected dd for 1-H. However, 2-H was identified as a broad doublet at δ 4.15 (*J* 1.8 Hz) for compound **18** and as a broad doublet (*J* 1.8 Hz) at δ 4.40 for compound **19**. The 2-OH signal was also significant because it was seen at δ 2.16 for compound **18** and at δ 2.69 for compound **19**, which indicated that the proton and hydroxy groups attached to C-2 were more deshielded than for the less polar diastereoisomer **18**. The unique singlet at δ 5.94 for isomer **18**, and at δ 5.98 for isomer **19**, of CH₃CO₂CH(Ph)CO₂Ins is indicative of the high purity of each diastereoisomer and no other impurities were detected in either the ¹H or the ¹³C NMR spectra.

Deacylation of isomers **18** and **19** under basic conditions gave the pure enantiomers **16a** and **16b** and the optical rotations of products **16a** and **16b** were equal and opposite. The two chiral 1,2,4,5-tetraols were prepared by acid hydrolysis of the *p*methoxybenzyl ethers in aq. HCl at reflux temperature. The resulting solid was filtered off, and recrystallised from ethanol to give the pure enantiomers D- **20a** and L-3,6-di-*O*-benzyl-*myo*inositol **20b** which had specific rotations of +16 and -16 × 10^{-1} deg cm² g⁻¹, respectively. The mp of the racemic mixture (lit., ¹⁶ 205-207 °C) was considerably higher than for the chiral antipodes (172-173 °C).

The absolute configuration of antipodes 20a and 20b was determined by a chemical method. A simple way to establish the absolute configuration of D-3,6-di-O-benzyl-myo-inositol 20a would be to resolve DL-1,2:4,5-di-O-isopropylidene-myoinositol 12ab, followed by benzylation and acidic hydrolysis of the isopropylidene groups to give the individual enantiomers 20a and 20b. The resolution of DL-1,2:4,5-di-O-isopropylidene-myo-inositol has been previously accomplished using the chiral auxiliary (S)-(-)- ω -camphanoyl chloride.²⁴ In this resolution, the 3-position was blocked by using tert-butyldiphenylsilyl chloride, the 6-position was acylated with the chiral auxiliary, and separation of the diastereoisomers was achieved by tedious HPLC. Therefore, a simple resolution to provide the chiral diol would be appropriate, because single-crystal X-ray analysis of the 6-O-camphanate has been determined, and derived from this the specific rotation, $[a]_{D}$ +22, and mp (159– 161 °C) for L-1,2:4,5-di-O-isopropylidene-myo-inositol has been established.²⁴ Moreover, in a recent article, D-1,2:4,5-di-Oisopropylidene-myo-inositol was synthesized from D-mannitol, however, the mp was found to be 176-177 °C with a specific rotation of $[a]_{D}$ -21.7.²⁵ Thus, the specific rotation is in agreement for both enantiomers, but there appears to be some discrepancy over the mp

DL-1,2:4,5-Di-*O*-isopropylidene-*myo*-inositol **12ab** was acylated with (*S*)-(+)-*O*-acetylmandelic acid **17** in the presence of a coupling reagent to afford a mixture of diastereoisomers (**26** and **27**) which could not be separated by chromatography (see later, Scheme 4). The mixture of diastereoisomers was recrystallised from hot methanol and one compound, **27**, was in abundance by a factor of 2.5 by ¹H NMR spectroscopy; further recrystallisation from the same solvent gave the pure diastereoisomer **27** in 18% yield (unoptimised). Basic methanolysis of the two acyl groups followed by chromatography and recrystallisation of the diol from ethyl acetate gave D-1,2:4,5-di-*O*-

isopropylidene-*myo*-inositol **12a**, $[a]_D$ –22, with a mp of 174– 176 °C. These physical properties agreed with the data published by Chiara and Martín-Lomas.²⁵ Gigg and co-workers²⁶ have synthesized L-1,2:4,5-di-O-isopropylidene-myo-inositol by a different route, $[a]_{D}$ +23.3, (mp 175–177 °C). The dispute over the mp of the chiral diol has now been resolved because the value (159-161 °C) stated by Young and co-workers²⁴ appeared to be a little low. Compound 12a was then benzylated to give D-3,6-di-O-benzyl-1,2:4,5-di-O-isopropylidene-myoinositol **13a**, ($[a]_D$ –44, mp 157–159 °C). Recently, Gigg and co-workers²⁶ synthesized L-3,6-di-*O*-benzyl-1,2:4,5-di-*O*-isopropylidene-myo-inositol 13b, $[a]_{D}$ +85, which had a mp of 159-161 °C. The acetal protecting groups at the 1,2- and 4,5positions were removed by acid hydrolysis and the solvents were evaporated off in vacuo. The resulting solid was recrystallised from ethanol to give D-3,6-di-O-benzyl-myo-inositol 20a, which was identical (¹H NMR, mp, specific rotation) with the previously described compound.



Scheme 3 *Reagents and conditions:* i, 1*H*-tetrazole **22**, methylene dichloride, reagent **21**, room temp., 15 min, add tetraols **20a** and **20b** in separate experiments, 10 min; ii, MCPBA, 0 °C, 30 min (94% for **25a**, 88% for **25b**); iii, Na/liquid NH₃, then purification by ion-exchange chromatography

A P^{III} approach was adopted to introduce the phosphate substituents, as shown in Scheme 3. Thus, phosphitylating agent²⁷ **21** (2 mole equivalents per hydroxy group) and 1*H*-tetrazole **22** (4 mole equivalents per hydroxy group) reacted to form the tetrazolide intermediate **23** ($\delta_{\rm p}$ +126.73 ppm; *cf.* $\delta_{\rm p}$ +147.86 ppm for compound **21**). Any moisture present in the solvent is indicated by the formation of *H*-phosphonate ($\delta_{\rm p}$ +7.54 ppm). The procedure was carried out for both enantiomers in the same way. Thus, in separate experiments the enantiomers of 3,6-di-*O*-benzyl-*myo*-inositol **20a** and **20b** were allowed to react with intermediate **23**. The ³¹P NMR spectrum again showed eight peaks and the distinctive five-bond ³¹P-³¹P spin-spin coupling systems ¹⁸ for isomers **24a** and **24b** (⁵*J*_{1,2} 1.8 Hz; ⁵*J*_{4,5} 3.7 Hz). Oxidation of the tetrakisphosphite intermediates afforded the fully protected D **25a** and L-3,6-di-*O*-benzyl-1,2,4,5tetrakis-*O*-(dibenzyloxyphosphoryl)-*myo*-inositol **25b** in high yields. Use of *m*-chloroperbenzoic acid (MCPBA) is preferable to *tert*-butyl hydroperoxide since the latter gives lower yields resulting from the formation of polar by-products. All the benzyl protective groups were removed from the fully blocked compound in one step by using sodium in liquid ammonia.²⁸ Purification of crude D-Ins(1,2,4,5) P_4 **5a** and L-Ins(1,2,4,5) P_4 **5b** was carried out by ion-exchange chromatography on Q-Sepharose Fast Flow and both compounds were eluted at ~700 mmol dm⁻³ TEAB buffer and were isolated as their triethylammonium salts and quantified by phosphate analysis.



Scheme 4 Reagents and conditions: i, DCC, DMAP, methylene dichloride, 0 °C (18% for 27); ii, NaOH, MeOH, reflux, 30 min (86%); iii, NaH, BnBr, DMF, 2 h (91%); iv, 1 mol dm⁻³ HCl-MeOH (1:9), reflux, 30 min (95%)

Full experimental data for DL-Ins $(1,2,4,5)P_4$ **5ab** have been published for Ca²⁺ release ²⁹ and its interaction with the enzymes Ins $(1,4,5)P_3$ 3-kinase and 5-phosphatase.³⁰ The full data for antipodes **5a** and **5b** will be published elsewhere. However, notably L-Ins $(1,2,4,5)P_4$ **5b** was not found to release intracellular Ca²⁺ and D-Ins $(1,2,4,5)P_4$ **5a** was only ~2-fold less potent than was Ins $(1,4,5)P_3$ at Ca²⁺ release in rabbit platelets.

Experimental

TLC was performed on pre-coated plates (Merck TLC aluminium sheets silica 60 F_{254} , Art. no. 5554): the product was visualised by spraying with methanolic phosphomolybdic acid, followed by heating. Flash chromatography refers to the procedure developed by Still *et al.*³¹ and was carried out on Sorbsil C60 silica gel.

NMR spectra for the nuclei ³¹P, ¹H and ¹³C were recorded on JEOL FX-90Q, GX270 and GX400 spectrometers. Chemical shifts were measured in parts per million (ppm) relative to tetramethylsilane (TMS), deuterium oxide (D_2O) or [²H₆]dimethyl sulfoxide ([²H₆]DMSO). Samples recorded in D_2O were approximately pH 4–5. The ³¹P NMR shifts were measured in ppm relative to external 85% phosphoric acid. M.p.s (uncorrected) were determined using a Reichert-Jung Thermo Galen Kofler block. Microanalysis was carried out by the University of Bath microanalysis service. Low-resolution mass spectra were recorded by the University of Bath Mass Spectrometry Service using +ve and –ve Fast Atom Bombardment

(FAB) with 3-nitrobenzyl alcohol (NBA) as the matrix. Highresolution accurate mass spectrometry was carried out by the EPSERC Mass Spectrometry Service in Swansea. Optical rotations were measured using an Optical Activity Ltd. AA-10 polarimeter; $[a]_{\rm D}$ -values are given in 10^{-1} deg cm² g⁻¹ and all rotations were measured at ambient temperature.

Ion-exchange chromatography was performed on an LKB-Pharmacia Medium-Pressure Ion Exchange Chromatograph using Q-Sepharose and gradients of TEAB as eluent. Fractions containing phosphate were assayed by a modification of the Briggs phosphate test.³²

Light petroleum refers to the fraction with distillation range 60–80 $^\circ \rm C.$

DL-1,4-Di-O-benzoyl-myo-inositol 8ab

DL-3,6-Di-O-benzoyl-1,2:4,5-di-O-isopropylidene-myo-inositol 7ab (9.36 g, 20 mmol) was suspended in 80% aq. acetic acid (200 cm³). The mixture was heated under reflux for 30 min, cooled, and poured into an ice-water mixture (1000 cm³). The precipitated solid was filtered off, washed thoroughly with diethyl ether and recrystallised from DMF-water to give the title compound 8ab (7.25 g, 93%), mp 253-254 °C (from DMF-water) (Found: C, 61.9; H, 5.11. C20H20O8 requires C, 61.85; H, 5.15%); δ_H(270 MHz; [²H₆]DMSO) 3.48 (1 H, dt, J4.65 and 9.3, 5-H), 3.73 (1 H, ddd, J 2.25, 6.9 and 9.5, 3-H), 3.93 (1 H, dt, J 5.5 and 9.5, 6-H), 4.07 (1 H, br t, J2.0, 2-H), 4.83 (1 H, dd, J2.0 and 10.0, 1-H), 4.97 (1 H, d, J6.6, D₂O ex, OH), 5.25-5.33 (2 H, m, D₂O ex, OH), 5.35 (1 H, t, J 9.9, 4-H), 5.38 (1 H, d, J 4.2, D₂O ex, OH), 7.50-7.69 [6 H, m, OC(O)Ph] and 8.00-8.09 [4 H, m, OC(O)Ph]; δ_c(68 MHz; [²H₆]DMSO) 69.83, 70.77, 70.93, 73.07, 75.70, 76.28, 129.34, 130.12, 130.25, 130.64, 131.13, 133.85, 134.14 and 166.58; m/z (FAB⁺) 389 [M + H (100%)], 306 (62), 274 (28), 243 (20), 199 (40) and 105 (88).

DL-3,6-Di-*O*-benzoyl-1,2,4,5-tetrakis-*O*-(diethoxyphosphoryl)*myo*-inositol 10ab

A mixture of DL-1,4-di-O-benzoyl-myo-inositol 8ab (0.776 g, 2 mmol), dry DMF (10 cm³) and dry N,N-diisopropylethylamine (2.8 cm³, 16 mmol) was stirred under nitrogen at room temperature. The solution was cooled in an ice-bath and chloro(diethoxy)phosphine (2.32 cm³, 16 mmol) was added dropwise over a period of 5 min and then the mixture was warmed to room temperature. After being stirred for 1 h, 70% tert-butyl hydroperoxide, (3 cm³, 21.8 mmol) was added to the reaction mixture at -78 °C to give the crude product, $R_{\rm f}$ (ethyl acetate) 0.20. The solvents were evaporated off in vacuo and the remaining solid was partitioned between water and methylene dichloride (50 cm³ of each). The organic layer was washed successively with 10% aq. sodium metabisulfite, brine (20 cm³ of each) and finally water $(2 \times 20 \text{ cm}^3)$. The organic layer was dried over (MgSO₄) and evaporated off to give a solid. The crude product was purified over silica gel (ethyl acetate) and the solvent was evaporated off to give the pure title compound 10ab (1.55 g, 83%), mp 122-123 °C (from ethyl acetate-hexane) (Found: C, 46.1; H, 6.03. $C_{36}H_{56}O_{20}P_4$ requires C, 46.35; H, 6.00%); δ_H (400 MHz; CDCl₃) 0.82-0.88 [9 H, m, OP(O)OCH₂CH₃], 1.20-1.33 [15 H, m, OP(O)OCH₂CH₃], 3.52-3.85 [6 H, m, OP(O)OCH₂CH₃], 4.01-4.21 [10 H, m, OP(O)OCH₂CH₃], 4.79 (2 H, q, J9.5, 1- and 5-H), 5.15 (1 H, q, J9.2 and 9.5, 4-H), 5.25 (1 H, td, J2.4 and 9.2, 2- or 3-H), 5.29 (1 H, td, J2.1 and 10.1, 3- or 2-H), 5.90 (1 H, t, J10.1, 6-H), 7.43-7.59 [6 H, m, OC(O)Ph] and 8.17-8.24 [4 H, m, OC(O)Ph]; $\delta_{\rm C}$ (68 MHz; CDCl₃) 14.34, 15.24, 15.79, 15.89, 63.66, 63.79, 64.22, 70.02, 73.27, 75.05, 75.37, 76.35, 129.02, 129.70, 128.11, 128.21, 130.12, 130.38, 133.14, 133.37 and 165.32; $\delta_P(162 \text{ MHz}; \text{ CDCl}_3) -1.53$, -2.11, -2.18 and -2.49 (¹H-³¹P decoupled); m/z (FAB⁺) 933 [M + H (18%)], 779 (5) and 105 (100).

DL-3,6-Di-*O*-benzoyl-*myo*-inositol 1,2,4,5-tetrakisphosphate 11ab

DL-3,6-Di-O-benzoyl-1,2,4,5-tetrakis-O-(diethoxyphosphoryl)-

myo-inositol 10ab (0.932 g, 0.1 mmol) in dry methylene dichloride (5 cm³) was stirred at room temperature under nitrogen. Bromotrimethylsilane (0.264 cm³, 2 mmol) was added to the dry solution, and the mixture was stirred overnight. The solvents were evaporated off and the residue was stirred with water (2 cm³) for 1 h. Final purification of one-third of the compound was carried out by ion-exchange chromatography, on Q-Sepharose Fast Flow, using a buffer gradient of TEAB $(200-1000 \text{ mmol dm}^{-3})$ and flow rate 5 cm³ min⁻¹. The fractions which gave a positive Briggs test and eluted at ~500 mmol dmbuffer were pooled to give pure title compound 11ab (27 µmol, 81%), $\delta_{\rm H}(270~{\rm MHz};{\rm D_2O})$ 4.54–4.62 (2 H, m, 1- and 5-H), 4.80 (1 H, 4-H, obscured by HDO peak), 5.07 (1 H, d, J 10.25, 3-H), 5.23 (1 H, d, J10.1, 2-H), 5.61 (1 H, t, J9.9, 6-H), 7.47-7.66 [6 H, m, Ins-OC(O)Ph] and 8.09-8.16 [4 H, m, Ins-OC(O)Ph]; $\delta_{\rm C}(68$ MHz; D₂O) 71.51, 72.39, 73.88, 74.95, 128.04, 128.56, 128.79, 128.98, 129.54, 129.70, 133.22, 167.52 and 167.74; $\delta_{\rm P}(162 \text{ MHz; } D_2 O) -0.22 \text{ (d, } J \text{ 9.8, } CHOPO_3^{2-}), -0.39 \text{ (d, } J \text{ 10.7, } CHOPO_3^{2-}), -0.49 \text{ (d, } J \text{ 11.9, } CHOPO_3^{2-}) \text{ and } -0.79 \text{ (d, } J \text{ 11.9, } CHOPO_3^{2-})$ J, 8.8, CHOPO₃²⁻); m/z (FAB⁻) 707 [M – H (100%)], 460 (12), 387 (30), 232 (95), 177 (20), 159 (44) and 97 (30) [Found: m/z 706.9730. $C_{20}H_{24}O_{20}P_4$ requires $(M - H)^-$, 706.9732].

DL-myo-Inositol 1,2,4,5-tetrakisphosphate 5ab

Crude DL-3,6-di-O-benzoyl-myo-inositol 1,2,4,5-tetrakisphosphate 11ab (0.1 mmol) was heated with 1 mol dm⁻³ sodium hydroxide (3 cm³) at 60 °C for 1 h. Dowex (H⁺-form) was added with water (30 cm³) until the pH was ~6. The Dowex was filtered off, washed with water $(2 \times 20 \text{ cm}^3)$, and the benzoic acid was removed by washing with methylene dichloride (2×30) cm³). The aqueous layer was then concentrated and the residue was purified by ion-exchange chromatography, using a gradient of TEAB (0-1000 mmol dm⁻³). The pure title compound 5ab eluted at ~550 mmol dm⁻³ TEAB (80 μ mol, 80%), $\delta_{\rm H}$ (400 MHz; D₂O) 3.70 (1 H, d, J10.1, 3-H), 3.90 (1 H, t, J9.5, 6-H), 3.97-4.04 (2 H, m, 1- and 5-H), 4.29 (1 H, q, J 9.2, 4-H) and 4.80 (1 H, 2-H, obscured by HDO peak); δ_c (68 MHz; D₂O) 69.86, 70.86, 73.91, 74.88, 76.41 and 77.71; δ_P(162 MHz; D₂O) +1.31 (d, *J* 8.0, CHOPO₃^{2–}), +1.15 (d, *J* 7.9, CHOPO₃^{2–}), +1.04 (d, *J* 9.9, CHOPO₃^{2–}) and -0.04 (d, *J* 6.0, CHOPO₃^{2–}); *m*/z (FAB[–]) 499 [M - H (100%)], 481 (5), 401 (5), 154 (10) and 97 (7) [Found: m/z, 498.9210. C₆H₁₆O₁₈P₄ requires (M – H)⁻, 498.9210].

DL-1,4-Di-O-benzyl-2,3-O-isopropylidene-myo-inositol 14ab

DL-3,6-Di-O-benzyl-1,2:4,5-di-O-isopropylidene-myo-inositol¹⁶ 13ab (5.28 g, 12 mmol) was dissolved in methylene dichloride (100 cm³), followed by the addition of a catalytic amount of PTSA (20 mg, 0.1 mmol) and one mole equivalent of ethane-1,2-diol (0.57 cm³, 12 mmol). The mixture was stirred at room temperature until the solvent became slightly turbid. TLC (Et₂O) showed a major product $R_{\rm f} = 0.30$, a trace product $R_{\rm f} = 0.06$, and a trace of starting material $R_{\rm f} = 0.80$. Triethylamine (2 cm³) was added to the reaction mixture and the solvent was evaporated off. Purification by flash chromatography (methylene dichloride-ethyl acetate, 1:1) gave the title compound 14ab (3.84 g, 80%), mp 160-161 °C (from ethyl acetate) (lit.,²⁰ 161–163 °C), δ_H(CDCl₃; 270 MHz) 1.33, 1.48 (6 H, 2 s, CMe2), 2.96 (1 H, br s, D2O ex, OH), 3.01 (1 H, br s, D2O ex, OH), 3.35 (1 H, t, J9.3, 5-H), 3.51 (1 H, d, J10.25, 3-H), 3.52 (1 H, t, J 9.9, 6-H), 3.92 (1 H, t, J 9.5, 4-H), 4.06 (1 H, dd, J 5.3 and 6.8, 1-H), 4.27 (1 H, dd, J 4.2 and 5.1, 2-H), 4.68 and 4.91 (2 H, AB, J 11.5, OCH₂Ph), 4.77 (2 H, apparent s, OCH₂Ph) and 7.24-7.41 (10 H, m, OCH₂Ph); $\delta_{\rm C}$ (68 MHz; CDCl₃) 25.88, 27.99, 71.51, 72.55, 72.97, 73.27, 73.98, 76.93, 79.17, 81.89, 109.85, 127.66, 127.96, 128.02, 128.31, 128.44, 137.78 and 138.07.

DL-3,6-Di-*O*-benzyl-1,2-*O*-isopropylidene-4,5-bis-*O*-(*p*-methoxy-benzyl)-*myo*-inositol 15ab

A mixture of DL-1,4-di-O-benzyl-2,3-O-isopropylidene-myo-

inositol 14ab (2.8 g, 7 mmol) and sodium hydride (0.72 g, 30 mmol) was dissolved in dry DMF (50 cm³). *p*-Methoxybenzyl chloride (2.9 cm³, 20 mmol) was added dropwise at room temperature and the mixture was stirred for 2 h. TLC (diethyl ether-light petroleum, 2:1) showed a new product, $R_{\rm f} = 0.40$. The excess of sodium hydride was destroyed with methanol (10 cm³) and the solvents were evaporated off in vacuo. The remaining syrup was partitioned between water (100 cm³) and diethyl ether (100 cm³), and washed successively with aq. 0.1 mol dm⁻³ HCl (100 cm³), saturated aq. sodium hydrogen carbonate (100 cm³), and water (100 cm³). The organic layer was dried (MgSO₄), the remaining syrup was purified by flash chromatography (diethyl ether-light petroleum, 2:1) and the product 15ab was isolated as a syrup (3.60 g, 80%) (Found: C, 73.0; H, 6.64. $C_{39}H_{44}O_8$ requires C, 73.09; H, 6.93%); δ_H (270 MHz; CDCl₃) 1.35 and 1.51 (6 H, 2 s, CMe₂), 3.39 (1 H, t, J8.8, 5-H), 3.67 (1 H, dd, J 3.6 and 8.8, 3- or 1-H), 3.74-3.80 (1 H, obscured, 1- or 3-H), 3.77 (3 H, s, OCH₂C₆H₄OMe), 3.79 (3 H, s, OCH₂C₆H₄OMe), 3.92 (1 H, t, J8.6, 4- or 6-H), 4.09 (1 H, t, J 6.6, 6- or 4-H), 4.25 (1 H, dd, J 4.0 and 5.3, 2-H), 4.71-4.88 (8 H, m, OCH₂Ph), 6.84 (4 H, 2 d, J 9.1, OCH₂C₆H₄OMe) and 7.21–7.41 (14 H, m, OCH₂Ph and OCH₂C₆H₄OMe); $\delta_{\rm C}$ (68 MHz; CDCl₃) 25.53, 27.59, 55.04, 73.10, 73.65, 74.37, 74.73, 77.00, 78.91, 80.47, 81.70, 82.35, 109.56, 113.52, 113.58, 114.10, 127.30, 127.63, 127.72, 127.82, 128.05, 128.21, 129.44, 130.61, 131.78, 138.04, 138.40 and 158.96; m/z (FAB⁻) 549 (M benzyl, 8%), 519 (M – p-methoxybenzyl, 40)], 335 (10), 258 (30), 137 (OCH₂C₆H₄OMe, 100) and 107 (OCH₂Ph, 70).

DL-1,4-Di-*O*-benzyl-5,6-bis-*O*-(*p*-methoxybenzyl)-*myo*-inositol 16ab

DL-3,6-Di-O-benzyl-1,2-O-isopropylidene-4,5-bis-O-(p-methoxybenzyl)-myo-inositol 15ab (2.25 g, 3.5 mmol) was dissolved in a mixture of methanol-1 mol dm⁻³ aq. HCl (9:1; 30 cm³), which solution was kept at 50 °C for 30 min. TLC (Et₂O) showed a new product, $R_{\rm f}$ 0.40. Sodium hydrogen carbonate (2 g) was added and the solvents were evaporated off under reduced pressure. The product was extracted with methylene dichloride $(3 \times 100 \text{ cm}^3)$, and the organic solvent was evaporated off to give a solid. The crude product was purified by flash chromatography (diethyl ether-chloroform, 3:1) to give the title compound 16ab (1.9 g, 90%), mp 130-132 °C (from ethyl acetate-hexane) (lit.,¹⁹ 130.4–130.6 °C); $\delta_{\rm H}$ (270 MHz; CDCl₃) 2.53 (1 H, d, J4.4, D₂O ex, OH), 2.62 (1 H, s, D₂O ex, OH), 3.43 (2 H, overlapping, 3- and 1-H), 3.44 (1 H, t, J9.3, 5-H), 3.78 (3 H, s, OCH₂C₆H₄OMe), 3.79 (3 H, s, OCH₂C₆H₄OMe), 3.81 (1 H, t, J9.3, 4- or 6-H), 3.94 (1 H, t, J9.5, 6- or 4-H), 4.25 (1 H, br s, 2-H), 4.70-4.96 (8 H, m, OCH₂Ph and OCH₂C₆H₄OMe), 6.83 (2 H, d, J 8.8, OCH₂C₆H₄OMe), 6.84 (2 H, d, J 8.8, OCH₂C₆H₄OMe) and 7.21-7.36 (14 H, m, OCH₂Ph and OCH₂C₆H₄OMe); $\delta_{\rm C}$ (68 MHz; CDCl₃) 55.04, 69.15, 71.71, 72.68, 75.34, 75.50, 80.01, 81.28, 81.37, 82.93, 113.74, 127.82, 127.89, 128.54, 129.41, 129.54, 130.68, 130.84, 138.49, 138.81 and 159.12; m/z (FAB⁻) 753 (M + NBA, 40%), 599 (M - H, 100), 509 (M - benzyl, 10), 479 (M - p-methoxybenzyl, 20), 335 (15), 137 (OCH₂C₆H₄OMe, 30) and 107 (OCH₂Ph, 30).

D- 18 and L-1-*O*-[(*S*)-(+)-*O*-Acetylmandelyl]-3,6-di-*O*-benzyl-4,5-bis-*O*-(*p*-methoxybenzyl)-*myo*-inositol 19

A mixture of DL-1,4-di-*O*-benzyl-5,6-bis-*O*-(*p*-methoxybenzyl)myo-inositol **16ab** (2.5 g, 4.17 mmol), (*S*)-(+)-*O*-acetylmandelic acid **17** (0.835 g, 4.3 mmol) and 4-(dimethylamino)pyridine (DMAP) (0.03 g, 0.25 mmol) was stirred in methylene dichloride (15 cm³) at -20 °C (solid CO₂ alone). A solution of dicyclohexylcarbodiimide (DCC) (0.877 g, 4.33 mmol) in methylene dichloride (5 cm³) was added dropwise over a period of 90 min with stirring of the reaction mixture, which was then stirred at room temperature overnight after which TLC (chloroform–acetone, 30:1) showed two products, $R_{\rm f}$ 0.44 and 0.34. The mixture was filtered through Celite and washed

thoroughly with methylene dichloride (100 cm³). The solvent was evaporated off to give a solid, and the individual diastereoisomers were separated by flash chromatography (chloroform-acetone, 30:1) to give isomers 18, R_f 0.44 (36% yield); mp 120–121 °C (from EtOH); $[a]_{\rm D}$ +12 (c 1, CH₂Cl₂) and **19**, $R_{\rm f}$ 0.34 (37% yield); mp 147–148 °C (from EtOH); $[a]_{\rm D}$ +42 (c 1, CH₂Cl₂); for isomer 18 (Found: C, 71.1; H, 6.27. C₄₆H₄₈O₁₁ requires C, 71.10; H, 6.23%) and for isomer 19 (Found: C, 70.8; H, 6.22%); isomer **18** $\delta_{\rm H}$ (400 MHz; CDCl₃) 2.16 (1 H, s, D₂O ex, OH), 2.19 [3 H, s, O2CCH(OAc)Ph], 3.44 (1 H, dd, J 2.45 and 9.5, 3-H), 3.49 (1 H, t, J 9.5, 5-H), 3.77 (3 H, s, OCH₂C₆H₄OMe), 3.78 (3 H, s, OCH₂C₆H₄OMe), 3.91 (1 H, t, J 9.5, 4-H), 4.05 (1 H, t, J 10.1, 6-H), 4.15 (1 H, br d, J 1.8), 4.61-4.81 (9 H, m, OCH₂Ph, OCH₂OMe, and 1-H), 5.94 [1 H, s, O₂CCH(OAc)Ph], 6.82 (2 H, d, J 8.5, OCH₂C₆H₄OMe), 6.83 (2 H, d, J 8.85, OCH₂C₆H₄OMe) and 7.16-7.44 [19 H, m, OCH_2Ph , $OCH_2C_6H_4OMe$ and $O_2CCH(OAc)Ph$]; $\delta_C(100 \text{ MHz})$; CDCl₃) 20.70, 55.25, 67.32, 72.80, 74.78, 75.25, 75.46, 75.58, 78.42, 79.61, 80.72, 82.73, 113.77, 127.34, 127.52, 127.76, 127.91, 128.29, 128.47, 128.82, 129.26, 129.42, 129.55, 130.76, 130.81, 133.37, 137.71, 138.31, 159.14, 159.18, 168.27 and 170.75; m/z (FAB⁻) 929 (M + NBA, 30%), 775 (M - H, 58), 599 (50), 193 (55) and 149 (100).

For isomer 19 $\delta_{\rm H}$ (400 MHz; CDCl₃) 2.17 [3 H, s, O₂CCH-(OAc)Ph], 2.69 (1 H, s, D₂O ex, OH), 3.43 (1 H, t, J 9.5, 5-H), 3.49 (1 H, dd, J 2.75 and 9.8, 3-H), 3.75 (3 H, s, OCH₂-C₆H₄OMe), 3.77 (3 H, s, OCH₂C₆H₄OMe), 3.93 (1 H, t, J9.8, 4-H), 4.00 (1 H, t, J 9.8, 6-H), 4.14 and 4.46 (2 H, AB, J 11.0, OCH₂Ph or OCH₂C₆H₄OMe), 4.40 (1 H, br d, J 1.8, 2-H), 4.61-4.84 (7 H, m, OCH2Ph, OCH2C6H4OMe, and 1-H), 5.98 [1 H, s, O₂CCH(OAc)Ph], 6.75 (2 H, d, J 8.5, OCH₂C₆H₄OMe), 6.82 (2 H, d, J 8.85, OCH2C6H4OMe) and 6.83-7.46 [19 H, m, OCH₂*Ph*, OCH₂C₆*H*₄OMe and O₂CCH(OAc)*Ph*]; $\delta_{\rm C}$ (100 MHz; CDCl₃) 20.65, 55.23, 55.27, 67.43, 72.80, 74.94, 74.98, 75.40, 75.58, 78.40, 79.79, 80.74, 82.70, 113.68, 113.75, 127.19, 127.25, 127.89, 128.02, 128.49, 128.84, 129.41, 129.50, 130.65, 130.83, 132.92, 137.63, 138.20, 159.08, 159.16, 168.58 and 170.66; m/z (FAB⁻) 929 (M + NBA, 15%), 775 (M - H, 28), 599 (25), 193 (55) and 149 (100).

D-3,6-Di-*O*-benzyl-4,5-bis-*O*-(*p*-methoxybenzyl)-*myo*-inositol 16a

A mixture of D-1-O-[(*S*)-(+)-O-acetylmandelyl]-3,6-di-O-benzyl-4,5-bis-O-(*p*-methoxybenzyl)-*myo*-inositol **18** (0.956 g, 1.23 mmol), sodium hydroxide (0.40 g, 10 mmol) and methanol (100 cm³) was heated at reflux temperature for 30 min. The mixture was cooled, and neutralised with carbon dioxide. The resulting solid was diluted with water (50 cm³) and evaporated to dryness *in vacuo*. The crude product was extracted with methylene dichloride (4 × 100 cm³) which was then evaporated off to give a solid, *compound* **16a**, $R_{\rm f}$ (Et₂O) 0.40 (0.729 g, 99%); mp 133–134 °C (from ethyl acetate–hexane); $[a]_{\rm D}$ –25 (*c* 1, CH₂Cl₂) (Found: C, 72.1; H, 6.77. C₃₆H₄₀O₈ requires C, 71.98; H, 6.71%). The mass spectrum and NMR data were identical with those of racemate **16ab**.

L-3,6-Di-*O*-benzyl-4,5-bis-*O*-(*p*-methoxybenzyl)-*myo*-inositol 16b

A mixture of L-1-O-[(*S*)-(+)-O-acetylmandelyl]-3,6-di-O-benzyl-4,5-bis-O-(*p*-methoxybenzyl)-*myo*-inositol **19** (0.929 g, 1.19 mmol), sodium hydroxide (0.40 g, 10 mmol) and methanol (100 cm³) was heated at reflux temperature for 30 min. Work-up as for the D-enantiomer gave the title compound **16b** $R_{\rm f}$ (Et₂O) 0.40 (0.655 g, 91%); mp 133–134 °C (from ethyl acetate-hexane); [*a*]_D +25 (*c* 1, CH₂Cl₂) (Found: C, 72.0; H, 6.86%). The mass spectrum and NMR data were identical with those of racemate **16ab**.

D-3,6-Di-O-benzyl-myo-inositol 20a

D-3,6-Di-O-benzyl-4,5-bis-O-(p-methoxybenzyl)-myo-inositol

16a (0.624 g, 1.04 mmol) was suspended in 1 mol dm⁻³ aq. HCl-ethanol (60 cm³; 1:2). The mixture was heated at reflux temperature for 4 h, cooled and the solvents were evaporated in vacuo. The resulting solid was filtered off and washed with water (10 cm³) and ether (2×10 cm³). The solid was then recrystallised from ethanol to give the pure title compound 20a, $R_{\rm f}$ (chloroform-methanol, 6:1) 0.60 (0.323 g, 86%); mp 172-173 °C (from ethanol); [*a*]_D +16 (*c* 1, MeOH) (Found: C, 66.6; H, 6.73. $C_{20}H_{24}O_6$ requires C, 66.65; H, 6.71%); δ_H (400 MHz; [²H₆]DMSO) 3.11 (1 H, dd, J2.4 and 9.8, 3-H), 3.15 (1 H, dt, J 4.9 and 8.85, D₂O ex, t, J 9.15, 5-H), 3.31 (1 H, ddd, J 2.4, 6.7 and 9.5, D₂O ex, dd, J 2.4 and 9.8, 1-H), 3.44 (1 H, t, J 9.5, 6-H), 3.60 (1 H, dt, J 2.4 and 5.8, D₂O ex, t, J 2.4, 2-H), 4.51 and 4.60 (2 H, AB, J12.2, OCH₂Ph), 4.67 (1 H, d, J6.7, D₂O ex, OH), 4.74-4.81 (4 H, m, OH and OCH₂Ph), 4.84 (1 H, d, J 4.9, D₂O ex, OH) and 7.11–7.44 (10 H, m, OCH₂Ph); $\delta_{\rm C}(100$ MHz; [²H₆]DMSO) 69.73, 70.72, 71.43, 72.25, 73.59, 75.03, 79.79, 81.82, 126.92, 127.08, 127.48, 127.52, 127.63, 127.85, 127.99, 139.32 and 139.94; m/z (FAB⁻) 513 (M + NBA, 100%), 359 (M - H, 75), 291 (50) and 228 (30).

L-3,6-Di-O-benzyl-myo-inositol 20b

L-3,6-Di-*O*-benzyl-4,5-bis-*O*-(*p*-methoxybenzyl)-*myo*-inositol **16b** (0.590 g, 0.98 mmol) was suspended in 1 mol dm⁻³ aq. HCl-ethanol (60 cm³; 1:2). The mixture was heated at reflux temperature for 4 h, cooled, and evaporated *in vacuo*. The resulting solid was filtered off, and washed successively with water (10 cm³) and diethyl ether (2 × 10 cm³). The solid was then recrystallised from ethanol to give the pure *title compound* **20b**, $R_{\rm f}$ (chloroform-methanol, 6:1) 0.60 (0.293 g, 83%); mp 172–173 °C (from EtOH); $[a]_{\rm D}$ –16 (*c* 1, MeOH) (Found: C, 66.4; H, 6.73%). The mass spectrum and NMR data were identical with those of compound **20a**.

D-3,6-Di-O-benzyl-1,2,4,5-tetrakis-O-[di(benzyloxy)phosphoryl]myo-inositol 25a

A mixture of bis(benzyloxy)diisopropylaminophosphine 21 (0.69 g, 2 mmol) and 1H-tetrazole 22 (0.28 g, 4 mmol) in dry methylene dichloride (5 cm³) was stirred at room temperature for 15 min in order to form the tetrazolide intermediate 23. D-3,6-Di-O-benzyl-myo-inositol 20a (0.108 g, 0.30 mmol) was added to compound 23 and the mixture was stirred for a further 10 min before being cooled to 0 °C; MCPBA (0.8 g, 2.3 mmol) (50-60%) was added and the mixture was stirred for a further 30 min, diluted with ethyl acetate (50 cm³), and washed successively with 10% aq. sodium metabisulfite (50 cm³), 1 mol dm⁻³ HCl, saturated aq. sodium hydrogen carbonate, brine and water (50 cm³ of each). The organic layer was separated, then dried (MgSO₄), and evaporated to give a syrup. The product was purified by flash chromatography, $R_{\rm f}$ (chloroform-acetone, 5:1) 0.20, then (ethyl acetate-pentane, 2:1), in order to obtain the *pure title compound* **25a** as a syrup (0.395 g, 94%); $[a]_D - 3.5$ (c 2, CH₂Cl₂) (Found: C, 65.2; H, 5.54. C₇₆H₇₆O₁₈P₄ requires C, 65.14; H, 5.47%); δ_H(400 MHz; CDCl₃) 3.55 (1 H, d, J9.8, 3-H), 3.98 (1 H, t, J 9.5, 6-H), 4.41 (1 H, t, J 9.5, 5-H), 4.48-5.11 [22 H, m, O(O)POCH₂Ph, OCH₂Ph, 1- and 4-H], 5.43 (1 H, d, J 8.9, 2-H) and 6.94-7.41 [50 H, m, O(O)POCH₂Ph and OCH₂*Ph*]; $\delta_{\rm C}(100 \text{ MHz}; \text{ CDCl}_3)$ 69.18, 69.23, 69.29, 69.24, 69.42, 69.47, 69.53, 69.60, 69.65, 72.24, 74.37, 74.37, 74.63, 75.43, 77.38, 78.66, 127.19, 127.39, 127.57, 127.74, 127.85, 127.96, 128.09, 128,16, 128.29, 128.45, 128.51, 128.65, 135.48, 135.55, 135.60, 135.73, 135.78, 135.84, 135.91, 136.01, 136.46 and 137.94; $\delta_{\rm P}(162 \text{ MHz}; \text{CDCl}_3) - 1.16, -1.66, -1.71$ and -2.07 (³¹P-¹H-decoupled); *m/z* (FAB⁺) 1401 (M + H, 7%), 181 (5), 107 (2) and 91 (100).

L-3,6-Di-O-benzyl-1,2,4,5-tetrakis-O-[di(benzyloxy)phosphoryl]myo-inositol 25b

A mixture of bis(benzyloxy)diisopropylaminophosphine **21** (0.69 g, 2 mmol) and 1*H*-tetrazole **22** (0.28 g, 4 mmol) in dry

methylene dichloride (5 cm³) was stirred at room temperature for 15 min in order to form the tetrazolide intermediate **23**. L-3,6-Di-*O*-benzyl-*myo*-inositol **20b** (0.108 g, 0.30 mmol) was added to the solution, which was stirred for a further 10 min. The reaction mixture was cooled to 0 °C, MCPBA (0.8 g, 2.3 mmol) (50–60%) was added and the mixture was stirred for a further 30 min. The *product* **25b** was extracted, and purified by chromatography in the same way as its antipode **25a** (0.37 g, 88%), $[a]_D$ +3.3 (*c* 1.26, CH₂Cl₂) (Found: C, 65.0; H, 5.72%. The mass spectrum and NMR data were identical with those of isomer **25a**.

D-myo-Inositol 1,2,4,5-tetrakisphosphate 5a

Ammonia (80 cm³) was distilled into a three-neck flask (cooled with solid CO₂) and small pieces of freshly cut sodium metal (0.80 g, 34.8 mmol) were added until the solution remained blue. The solid-CO₂ condenser was moved to the reaction flask and ammonia (40 cm³) was gently transferred to the flask by heating. Small slivers of sodium (0.40 g, 17.4 mmol) were added to the ammonia until the colour remained blue once D-3,6-Di-O-benzyl-1,2,4,5-tetrakis-o-[di(benzyloxy)again. phosphoryl]-myo-inositol 25a (0.178 g, 126 µmol) was dissolved in dry 1,4-dioxane (1 cm³), and the solution was then added to the mixture of sodium in liquid ammonia. The reaction was left for 2 min and was then quenched with methanol (20 cm³). The ammonia was evaporated off under a stream of nitrogen and MilliQ water was then added to the residue, which was evaporated to dryness in vacuo. The deprotected phosphate was purified by ion-exchange chromatography on Q-Sepharose, using a gradient of TEAB buffer (0-1000 mmol dm⁻³) and eluted at \sim 800 mmol dm⁻³, to give *title compound* **5a** (50.02 µmol, 40%), $[a]_{\rm D}$ –27.2 (c 0.50, TEAB, pH 8.6); $\delta_{\rm H}$ (400 MHz; D₂O) 3.59 (1 H, d, J9.8, 3-H), 3.76 (1 H, t, J9.5, 6-H), 3.90 (2 H, q, J9.15, 1- and 5-H), 4.16 (1 H, q, J 9.5, 4-H) and 4.59 (1 H, d, J 9.8, 2-H); $\delta_{P}(162 \text{ MHz}; D_{2}O) + 0.65 \text{ (d, } J 9.3, \text{ CHOPO}_{3}^{2-}), +0.27$ (d, J 9.0, CHOPO₃²⁻), -0.01 (d, J 9.0, CHOPO₃²⁻) and -0.33 (d, J 8.1, CHOPO₃²⁻); m/z (FAB⁻) 499 [M – H (100%)], 419 (5), 159 (10) and 97 (9) [Found: m/z, 498.9226 (M - H)⁻ requires *m/z*, 498.9208].

L-myo-Inositol 1,2,4,5-tetrakisphosphate 5b

L-3,6-Di-*O*-benzyl-1,2,4,5-tetrakis-*O*-[di(benzyloxy)phosphoryl]-*myo*-inositol **25b** (0.10 g, 71 µmol) was deprotected as for its antipode **25a** to give pure L-myo-*inositol* 1,2,4,5-*tetrakisphosphate* **5b** after ion-exchange chromatography (15.56 µmol, 22%). The NMR spectra were slightly different due to the different pH of the solution sample; $[a]_D + 25.8$ (*c* 0.31, TEAB, pH 8.6); $\delta_H(270 \text{ MHz}; D_2O)$ 3.72 (1 H, d, J9.7, 3-H), 3.90 (1 H, t, J9.5, 6-H), 4.03 (2 H, q, J9.3, 1- and 5-H), 4.30 (1 H, q, J9.5, 4-H) and 4.71 (1 H, br d, J9.7, 2-H); $\delta_P(109 \text{ MHz}; D_2O) + 1.78$ (d, J10.1, CHOPO₃²⁻), +1.44 (d, J6.7, CHOPO₃²⁻), +1.20 (d, J 6.7, CHOPO₃²⁻) and +0.67 (d, J 6.7, CHOPO₃²⁻); *m/z* (FAB⁻) 499 [M - H (100%)], 419 (10), 159 (10) and 97 (10) [Found: *m/z*, 498.9187].

D-3,6-Bis-*O*-[(*S*)-(+)-*O*-acetylmandelyl]-1,2:4,5-di-*O*-isopropylidene-*myo*-inositol 27

A mixture of DL-1,2:4,5-di-O-isopropylidene-*myo*-inositol **12ab** (2.08 g, 8 mmol), DCC (4.13 g, 20 mmol) and DMAP (0.05 g, 0.4 mmol) in dry methylene dichloride (50 cm³) was stirred at 0 °C under nitrogen. A solution of (*S*)-(+)-O-acetylmandelic acid **17** (3.88 g, 20 mmol) in dry methylene dichloride (30 cm³) was added dropwise over a period of 15 min and the mixture was stirred overnight. The precipitated dicyclohexylurea was filtered off over Celite and the filtrate was evaporated to give a solid. The mixture of diastereoisomers was purified by flash chromatography [R_r (chloroform–acetone, 16:1) 0.30] but they could not be separated. The mixture was recrystallised four times from methanol to give the *single pure diastereoisomer* **27** (0.89 g, 18%) in an unoptimised yield, mp

212–214 °C; $[a]_{\rm D}$ +64 (*c* 1, CH₂Cl₂) (Found: C, 62.7; H, 5.88. C₃₂H₃₆O₁₂ requires C, 62.74; H, 5.92%); $\delta_{\rm H}$ (270 MHz; CDCl₃) 1.21, 1.29, 1.32 and 1.57 (12 H, 4 s, CMe₂), 2.17 and 2.18 [6 H, 2 s, O₂CCH(OA*c*)Ph], 3.23 (1 H, dd, J9.3 and 11.0, 5-H), 4.04 (1 H, t, J10.45, 4-H), 4.15 (1 H, dd, J4.8 and 6.6, 1-H), 4.54 (1 H, t, J4.6, 2-H), 5.08 (1 H, dd, J4.2 and 10.6, 3-H), 5.22 (1 H, dd, J6.6 and 11.0, 6-H), 6.01 [1 H, s, O₂CCH(OA*c*)Ph], 6.11 [1 H, s, O₂CCH(OA*c*)Ph] and 7.33–7.52 [10 H, m, O₂CCH(OA*c*)P*h*]; $\delta_{\rm C}$ (CDCl₃; 68 MHz) 20.59, 20.72, 25.72, 26.56, 26.69, 27.73, 71.34, 74.05, 74.34, 74.48, 75.04, 75.67, 76.37, 78.65, 110.72, 112.61, 127.92, 128.17, 128.54, 128.59, 129.07, 129.20, 167.74, 168.40, 169.85 and 170.54; *m*/*z* (FAB⁺) 613 (M + H, 50%), 555 (30), 149 (90) and 107 (100).

D-1,2:4,5-Di-O-isopropylidene-myo-inositol 12a

A mixture of D-3,6-di-O-[(S)-(+)-O-acetylmandelyl]-1,2:4,5di-O-isopropylidene-myo-inositol 27 (0.74 g, 1.21 mmol), sodium hydroxide (0.40 g, 10 mmol) and methanol (100 cm³) was heated at reflux temperature for 30 min. The mixture was cooled, and neutralised with carbon dioxide. The solid was then diluted with water (50 cm³) and evaporated to dryness in vacuo. The crude product was extracted with methylene dichloride $(4 \times 100 \text{ cm}^3)$ and the solvent was evaporated off to give a solid. The title compound **12a** was purified by flash chromatography (ethyl acetate-methylene dichloride, 1:1), $R_{\rm f}$ (Et₂O) 0.20, and dried (MgSO₄), and the solvent was evaporated off. The remaining solid was recrystallised from ethyl acetate to give compound 12a (0.27 g, 86%), mp 174-176 °C (from ethyl acetate) (lit.,²⁵ 176–177 °C); $[a]_{D} = 22$ (c 1, MeCN) (lit., ²⁴ = 21.7, c 0.46 MeCN) (Found: C, 55.6; H, 7.88. C₁₂H₂₀O₆ requires: C, 55.37; H, 7.74%). The NMR data were identical with those for racemate 12ab.33

D-3,6-Di-*O*-benzyl-1,2:4,5-di-*O*-isopropylidene-*myo*-inositol 13a

A mixture of D-1,2:4,5-di-O-isopropylidene-myo-inositol **12a** (0.209 g, 0.80 mmol), DMF (10 cm³) and sodium hydride (0.096 g, 4 mmol) was stirred at room temperature. Benzyl bromide (0.2 cm³, 2 mmol) was added and the mixture was stirred for a further 2 h. TLC (diethyl ether-light petroleum, 1:1) then showed a new product, $R_f 0.60$. Methanol (2 cm³) was added to destroy the excess of sodium hydride and the solvents were evaporated off in vacuo. The residue was partitioned between water and diethyl ether (30 cm³ each) and the organic layer was evaporated off to give a solid. The title compound 13a was purified by flash chromatography (diethyl ether-pentane, 1:2) and recrystallised from hexane (0.32 g, 91%); mp 157-159 °C (from hexane) (lit.,²⁶ 159–161 °C, for L-enantiomer); $[a]_{\rm D}$ –44 (c 1, CH_2Cl_2) (lit.,²⁶ +85, c 1, $CHCl_3$, for L-enantiomer) (Found: C, 71.1; H, 7.35. C₂₆H₃₂O₆ requires C, 70.89; H, 7.32%). The NMR data were identical with those of racemate 13ab.33

D-3,6-Di-O-benzyl-myo-inositol 20a

A mixture of D-3,6-di-O-benzyl-1,2:4,5-di-O-isopropylidenemyo-inositol **13a** (0.27 g, 0.62 mmol) and methanol–1 mol dm⁻³ HCl (50 cm³; 9:1) was heated at reflux temperature for 30 min. The solution was cooled and the solvents were evaporated off to give a solid, which was recrystallised from ethanol [$R_{\rm f}$ (chloroform–methanol; 6:1) 0.60] (0.21 g, 95%), mp 172– 173 °C (from EtOH); [a]_D +16 (c 1, MeOH). The mass spectrum and NMR data were identical with those of compound **20a** as described previously.

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