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New Fluorine-containing Building Blocks from Trifluoroethanol. 1.

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Abstract: A new fluorine containing acyl anion equivalent 1,1-difluoro-2-lithio-2-[(methoxyethoxy)methoxy]ethene 12 has been prepared from trifluoroethanol and trapped with a number of electrophiles in good yield. Effective electrophiles included Group(IV) halides and carbonyl compounds. Attempts to alkylate using iodomethane were unsuccessful.

The synthesis of highly-functionalised molecules containing a limited number of fluorine atoms remains a significant challenge to synthetic organic chemists. A well-tried approach involves the transformation of suitable functional groups by fluorinating agents.¹ For example, a difluoromethylene (CF₂) group can be introduced by the transformation of a ketonic carbonyl group directly by the use of DAST (diethylaminosulfur trifluoride) as shown in Scheme 1.²



Scheme 1

More recent developments have involved the conversions of dithioketals, hydrazones and oximes to CF_2 -containing compounds.³ The fluorination approach is ideal when a ketonic precursor to the CF_2 compound is readily available. In carbohydrate chemistry, protection and functional group manipulation chemistry has advanced to the stage where almost any ketone should be available.

The DAST reagent is compatible with many of the commonly-used protecting groups for the hydroxyl function, and reacts with densely functionalised aliphatic ketones, unlike many of the newer reagents. For example, Castillón and co-workers described a recent synthesis of 2-deoxy-2,2-difluoro-D-glucose 2 in which an efficient fluorination of ulose 1 with DAST was used to install the CF₂ centre (Scheme 1).⁴ Typically though, the optimised reaction used DAST in excess (6 equivalents) to obtain a good yield of the protected difluorosugar.⁵ The orientation of functional groups *adjacent* to the carbonyl group also exerts an influence on the course of the difluorination reaction; the reaction only proceeds cleanly when the substituents are present in

a pseudoequatorial orientation, imposing a significant limitation upon the methodology.⁶ In addition, in complex non-carbohydrate molecules, the installation of the appropriate (additional) carbonyl precursor to the CF₂ group may be far from straightforward. There are additional limitations imposed by the nature of the mechanism of the DAST fluorination reaction. Fluorination with DAST and related species occurs *via* pathways in which the development of positive charge on carbon is well advanced. High electron demand or carbenium ion character leads to the activation of pathways involving elimination, rearrangement, 1,2-hydride shifts and neighbouring group participation. The tranformation of 3, depicted in Scheme 2 illustrates a number of these pathways.



Scheme 2

The two significant side reactions involved elimination (*path b*) and 1,2-hydride shift (*path c*). Both competed effectively with the desired fluorination (*path a*). The protection regime chosen for the amino group was critical. More conventional carbamate protecting groups (BOC, Z, etc.) led to the formation of products arising from neighbouring group participation.⁷ Together with the high cost of the reagent (and the necessity to employ a large excess), these factors have imposed a significant barrier to the large scale use of DAST.

An alternative strategy uses fluorine-containing building blocks. The Lilly synthesis of the anti-tumour compound Gemcitabine 6 (C = cytosine), outlined in **Scheme 3**, illustrates the approach.⁸



The introduction of the fluorine atoms is achieved via carbon-carbon bond formation to a manipulable fluorine-containing starting material or "building block". The key step in the sequence involves the Reformatsky reaction between ethyl bromodifluoroacetate and protected glyceraldehyde which afforded adduct 4 as a mixture of diastereoisomers. Benzoylation of the secondary hydroxyl group, hydrolysis of the ketal and cyclisation afforded a mixture of lactones, from which 5 crystallised in high purity. Nucleoside analogue 6 was elaborated using standard procedures. Indeed, the Reformatsky reagent prepared from ethyl bromodifluoroacetate has been used to prepare a range of biologically-interesting compounds⁹ including inhibitors of Renin,¹⁰ Interleukin-1 β converting enzyme,¹¹ human Leukocyte Elastase¹² and an analogue of arginine.¹³ Of the two strategies, the building block approach is potentially more versatile. However, for that potential to be realised to the full, general synthetic methods that allow the elaboration of readily-available fluorine-containing starting materials must be developed.¹⁴ A general building block approach to compounds containing a CF₂ group would be required to address targets in which the fluorine-bearing carbon was located in a range of molecular environments. We envisaged a general solution to the problem based on commercially available and inexpensive trifluoroethanol starting material. Scheme 4 outlines the strategy.



The whole strategy pivots around metallated difluoroenol derivative 7; we chose to exploit the well known¹⁵ ability of the MEM group to form a chelate structure including a lithium cation to stabilise our metallated difluoroenol derivative against elimination of lithium fluoride.¹⁶ Trapping 7 with an aldehyde would afford difluoroallylic alcohol¹⁷ 8 with synthetic potential.¹⁸ Allylic transposition *via* a [3,3]-Claisen or [2,3]-Wittig rearrangement¹⁹ would allow us to locate the CF₂ group within a mid-chain position in 9. Alternatively, removal of the MEM group would release the carbonyl function latent in 9 leading to chainend difluoroketone 10.

We now wish to report in full,²⁰ our studies concerning the generation of a metallated difluoroenol derivative, and its reaction with electrophiles. Scheme 5 depicts the typical reaction sequence. Acetal 11 was prepared by the slow addition of a THF solution of trifluoroethanol to a suspension of sodium hydride in THF. Alkoxide formation was complete within one hour at 0 °C. The addition of commercial MEM chloride as a solution in THF followed by vigorous stirring of the thick suspension overnight and aqueous work-up afforded the acetal in good yield (80 %). The base of choice for generating the organometallic reagent 12 was LDA.²¹ Slow addition of the acetal to a cold (-78 °C) solution of LDA (2 equivalents) in THF resulted in an exothermic reaction.



Reagents and Conditions: i, NaH, THF, 0 °C; ii, MEM-Cl; iii, 2.0 LDA, THF, inverse addition, -78 °C, 30 minutes; iv, $1.1 E^+$, -78 °C, 2 hours; v, warm to -30 °C then NH₄Cl/MeOH.

Scheme 5

Slow addition was essential to achieve control of the exotherm. Metallated species 12 was stable at -78 °C but decomposed rapidly at -65 °C or above, leading to the formation of black intractable material. The stability of 12 resembles that displayed by other metallated fluoroalkene derivatives described by the groups of Normant, Nakai, and Alcock.¹⁶ The detailed mechanism of the reaction is unknown though we suspect that dehydrofluorination occurred *via* an E2-mechanism which appeared to determine the rate of the whole sequence. Treatment of 11 with one equivalent of LDA, followed by the addition of methanolic ammonium chloride resulted in the formation of difluoroenol acetal 13 in poor yield, with the recovery of starting material, implying that metallation of 13, once formed, is rapid with respect to its formation.²²

A range of electrophiles reacted with 12. Table 1 shows the scope of the reaction and the yields of products 13-27. Quenching a solution of 12 with methanolic ammonium chloride allowed the isolation of volatile difluoroenol acetal 13 in good yield. Silicon and tin electrophiles reacted efficiently.²³ A wide range of carbonyl electrophiles afforded good yields of allylic alcohol products. With aldehydes, alkyl substitution at the α -carbon led to no loss in yield. Unreactive aldehydes such as anisaldehyde were trapped efficiently. Clean, high yielding 1,2-addition occurred with acrolein.



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| Electrophile | Produ | | (Yield, %) |
|---|--|--|----------------------|
| NH ₄ Cl/MeOH | OMEM | 13 ; $R^1 = H$ | (88) |
| Me ₃ SiCl | $F R^1$ | 14 ; $R^1 = SiMe_3$ | (79) |
| Bu ₃ SnCl | | 15 ; $R^1 = SnBu_3$ | (70) |
| Formaldehyde | OMEM | 16 ; R ² = H | (61) |
| Propanal | F OH | 17; $R^2 = CH_2CH_3$ | (83) |
| 2-Methylpropanal | | 18 ; $R^2 = CH(CH_3)$ | 2 (68) |
| Trimethylacetaldehyde | | 19 ; $R^2 = C(CH_3)_3$ | (74) |
| Propenal | | 20 ; R ² = C H =CH ₂ | (94) |
| Benzaldehyde | | 21 ; $R^2 = C_6 H_5$ | (67) |
| 4-Methoxybenzaldehyde | | 22 ; $R^2 = C_6 H_4 OM_6$ | 2 (74) |
| Propan-2-one | $\mathbf{OMEM}_{\mathbf{E}} = \mathbf{I} \mathbf{R}^{3}$ | 23 ; $R^3 = R^4 = CH_3$ | (68) |
| Pentan-3-one | F OH | 24 ; $R^3 = R^4 = CH_2$ | CH ₃ (79) |
| 4-(tButyl)cyclohexanone | | 25 F HO | Bu ^t (50) |
| 1-(Methoxymethyl)-5- norbornen-2-one | | 26 F OH | (56))Me |
| 2-Chlorocyclohexanone | | 27 F H Cl | (44) |

Table 1. Reactions of 12 with Electrophiles

However, aldehydes 28 and 29 with an α -heteroatom (oxygen or nitrogen-based) substituent afforded low yields of adducts (30 and 31 respectively) as mixtures of diastereoisomers.²⁴ Phenylacetaldehyde 32, an electrophile notorious for the ease with which it forms the enolate conjugate base, reacted with 12 to form a complex mixture of products. Signals arising from the presence of allylic alcohol 33 were observed in the ¹⁹F and ¹H NMR spectra, but the alcohol could not be obtained in a sufficiently pure state to allow a rigorous characterisation. Clearly, transmetallation of the lithio-species is required for the successful trapping of more complex and demanding electrophiles.²⁵ Ketones were acceptable electrophiles but the yields were generally lower, reflecting the lower reactivity of the more substituted carbonyl derivatives. However, even with the more hindered electrophiles, nucleophilic attack occurred more rapidly than proton abstraction. Enol acetal 13 was not observed in significant quantities in the ¹⁹F NMR spectra of crude product mixtures. It follows that 12 is a well-behaved nucleophile towards simple carbonyl compounds.

Vinyllithium reagents with and without alkoxy substituents at the α -position are known to react efficiently with alkylating agents.²⁶ However, all attempts to react **12** with iodomethane were unsuccessful. No reaction occurred at low temperature (-78 °C) and allowing the reaction mixture to warm to -30 °C led to decomposition. This result was not entirely unexpected; only one of the metalled fluoroalkenes in the literature has been alkylated.²⁷ The low reactivity of **12** and related species is probably due to the deactivating electron-withdrawing effect of the two fluorine-atom substituents.

We now have access to a range of allylic alcohols which are useful substrates for further transformation. Allylic transposition by sigmatropic rearrangement allows the CF₂-group to be located mid-chain.^{19,28,29} We are now exploring routes to carbocycles containing a CF₂-group based on a rearrangement/cyclisation strategy.

In conclusion, we have shown that trifluoroethanol can function as a precursor to a range of difluoroallylic alcohols and difluoroenol derivatives. The elaboration of these materials to more complex molecules forms the subject of ongoing studies.

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EXPERIMENTAL

¹H-NMR and ¹³C-NMR spectra were recorded on Bruker AC-300 (300.13 and 75.47 MHz respectively) and Bruker AMX-400 (400.14 and 100.6 MHz respectively) spectrometers. All spectra were recorded relative to tetramethylsilane as the internal standard. ¹⁹F-NMR spectra were recorded on JEOL GX-90 (89.70 MHz) or Bruker AMX-400 (376.45 MHz) spectrometers relative to chlorotrifluoromethane as the internal standard. ¹³C NMR spectra were recorded using the JMOD pulse sequence unless otherwise stated. Mass spectra were recorded on a Kratos MS-80 mass spectrometer with a DS-55 data system or a Kratos MS-580 RF mass

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spectrometer. Chemical ionisation (CI⁺) methods used ammonia as the carrier gas. Microanalyses were performed on a Perkin Elmer 240 Elemental Analyser. Fluorine analysis could not be obtained locally. For TLC, precoated aluminium-backed silica gel plates were supplied by E. Merck, A.G. Darmstadt, Germany. (Silica gel 60 F_{254} , thickness 0.2 mm). Anisaldehyde staining was employed for visualisation, unless otherwise stated. Column chromatography was performed using silica gel (E. Merck A. G. Kieselgel 60, Art. 9385). Column fractions were collected and monitored by thin layer chromatography.

Gas chromatographic analyses were carried out on a Pye Unicam series 304 chromatograph, fitted with a Pye Unicam computing integrator or on a Carlo-Erba 8000 series chromatograph. The chromatograph was fitted with a wall-coated fused silica capillary column, type CP-SIL-19 CB (50 m). Infra red spectra were obtained from a Perkin Elmer 1600 series FTIR spectrophotometer, in the region 4000-625 cm⁻¹. The samples were run as films.

Tetrahydrofuran was dried by refluxing with sodium metal and benzophenone under dry nitrogen, until a deep purple colour persisted. The solvent was then collected by syringe as required. MEM chloride was purchased from the Aldrich Chemical Company and used without further purification. Trifluoroethanol was purchased from Fluorochem. All electrophiles were purchased from the Aldrich Chemical Company and distilled before use, or freshly prepared by literature procedures.

Products 13-15 could be stored for extended periods in the freezer. However, the stabilities of the allylic alcohol products were variable and some decomposed upon storage producing HF. All products were purified to >98% purity by Kugelrohr distillation or flash column chromatography and analysed immediately. In some cases, product instability prevented satisfactory microanalyses from being obtained.

Preparation of acetal (11). 1,1,1-Trifluoroethanol (34.5 ml, 47.4 g, 0.474 mol) in dry THF (45 ml) was added dropwise over 1 hour to sodium hydride (18.7 g at 60 % dispersion from which the oil had been removed with toluene) in dry THF (45 ml) at 0 °C. The olive green suspension was stirred for 1 hour, then MEMCl (71.2 ml, 0.568 mol assuming 90 % purity) in dry THF (75 ml) was added dropwise over 90 minutes at 0 °C. The white suspension was allowed to warm to room temperature, and stirred overnight. Cautious addition of water (450 ml) and extractive workup with diethyl ether (3 x 200 ml) followed. The combined ether extracts were washed with water (2 x 250 ml), dried (MgSO₄), and concentrated *in vacuo*. The *acetal* 11 (71.2 g, 80 %) was isolated as a colourless liquid, b.p. 110 °C/100 mmHg; (Found: C, 38.60; H, 6.02. Calc. for C₆H₁₁F₃O₃: C, 38.30; H, 5.89 %); v_{max} (CHCl₃)/cm⁻¹ 3422 ; $\delta_{\rm H}(300 \text{ MHz}; \text{ CDCl₃}) 4.70 (2H, s, OCH₂OCH₃), 3.30 (3H, s, OCH₃); <math>\delta_{\rm F}(90 \text{ MHz}; \text{ CDCl₃}) -77.4 (3F, t, ³J_{H-F} 9.0); <math>\delta_{\rm C}(300 \text{ MHz}; \text{CDCl₃}) 123.9 (q, ¹J_{C-F} 277.8), 95.4, 71.4, 67.3, 64.6 (q, ²J_{C-F} 34.6), 58.6;$ *m/z*206 (100, [M+NH₄]⁺), 189 (20, [M+H]⁺), 188 (1 %, M⁺), 89 (90, CH₂OCH₂OCH₃)⁺).

Preparation of (13). In a typical procedure, acetal 11 (0.94 g, 5.0 mmol) was added slowly to a stirred solution of LDA (generated from slow addition of *n*-butyllithium (7.0 ml of a 1.5 M

solution in hexane) to diisopropylamine (1.3 ml, 10.5 mmol) in dry THF (5.0 ml)) at -78 °C. The dark orange suspension was stirred at -78 °C for half an hour then treated with methanolic ammonium chloride (5.0 ml). The mixture was allowed to warm to room temperature and poured into water (50 ml). The mixture was extracted with diethyl ether (3 x 50 ml) and the combined organic extracts were dried (MgSO₄), filtered and evaporated cautiously *in vacuo* (not less that 100 mmHg). Kugelrohr distillation afforded *alkene* **13** (0.73 *g*, 88 %) as a colourless oil, b.p. 70-72 °C/20 mmHg; (Found: C, 42.71; H, 5.73. Calc. for C₆H₁₀F₂O₃: C, 42.86; H, 5.99 %); $\delta_{\rm H}$ (300 MHz; CDCl₃) 5.82 (1H, *dd*, ³*J*_H-Ftrans 16.0, ³*J*_H-Fcis 3.0, CF₂=CH(OMEM)), 4.82 (2H, *s*, OCH₂O), 3.75-3.71 (2H, *m*, OCH₂CH₂OCH₃), 3.57-3.52 (2H, *m*, OCH₂CH₂OCH₃), 3.37 (3H, *s*, OCH₃); $\delta_{\rm F}$ (90 MHz; CDCl₃) 155.4 (*dd*, ²*J*_{F-F} 76.3, ³*J*_H-Ftrans 16.0, ³*J*_H-Fcis 3.0), -119.7 (1F, *d*, ²*J*_{F-F} 76.3); $\delta_{\rm C}$ (300 MHz; CDCl₃) 155.4 (*dd*, ¹*J*_{C-F} 287.8, 275.6), 105.3 (*dd*, ²*J*_{C-F} 15.8, 15.4), 96.1, 71.5, 67.8, 58.9; *m/z* 186 (35 %, [M+NH₄]+), 169 (5, [M+H]+), 89 (95, OCH₂OCH₂CH₂OCH₃+), 59 (100, CH₂CH₂OCH₃+).

Preparation of (14). As for 13 but trimethylsilyl chloride (0.75 ml, 6.0 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (5 mmol). The mixture was allowed to warm to -30 °C over 2 hours then quenched with aqueous ammonium chloride (10 ml).³⁰ Work-up in the usual way followed by Kugelrohr distillation afforded *vinyl silane* 14 (0.95 g, 79 %) as a colourless oil, b.p. 87-89 °C/11 mmHg; (Found: C, 45.04; H, 7.68. Calc. for C₉H₁₈F₂O₃Si: C, 44.98; H, 7.55 %); $\delta_{\rm H}$ (300 MHz; CDCl₃) 4.77 (2H, *s*, OCH₂O), 3.79-3.74 (2H, *m*, OCH₂CH₂OCH₃), 3.55-3.51 (2H, *m*, OCH₂CH₂OCH₃), 3.36 (3H, *s*, OCH₃), 0.16 (9H, *s*, 3 x Si(CH₃)₃); $\delta_{\rm F}$ (90 MHz; CDCl₃) -82.3 (1F, *d*, ²*J*_{F-F} 51.9); $\delta_{\rm C}$ (300 MHz; CDCl₃) 161.2 (*dd*, ¹*J*_{C-F} 312.7, 282.3), 110.3 (*dd*, ²*J*_{C-F} 16.3, 15.7), 96.9, 71.6, 68.0, 58.9, -1.8; *m*/z 258 (73, [M+NH₄]+), 241 (22, [M+H]+), 240 (0.2 %, M⁺), 89 (100, OCH₂OCH₂CH₂OCH₃), 59 (97, CH₂CH₂OCH₃+).

Preparation of (15). As for 13 but tributyltin chloride (1.95 g, 6.0 mmol) in THF (2.0 ml) was added to a cold (-78 °C) solution of the organometallic reagent (5 mmol). The mixture was allowed to warm to -30 °C over 2 hours then quenched with aqueous ammonium chloride (10 ml). Work-up in the usual way followed by filtration of the oily product through a short column of alumina (Brockmann, Activity 1) with toluene as eluant afforded *stannane* 15 (1.59 g, 70 %) as a colourless oil; (Found: C, 47.61; H, 7.68. Calc. for C₁₈H₃₆F₂O₃Sn: C, 47.29; H, 7.94 %); $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3)$ 4.73 (2H, *s*, OCH₂O), 3.76-3.72 (2H, *m*, OCH₂CH₂OCH₃), 3.55-3.51 (2H, *m*, OCH₂CH₂OCH₃), 3.37 (3H, *s*, OCH₃), 1.60-0.90 (27H, *envelope*, 3 x CH₂CH₂CH₂CH₃); $\delta_{\rm F}(90 \text{ MHz}; \text{CDCl}_3)$ -85.6 (1F, *d*, ²*J*_{F-F} 64.1), -110.1 (1F, *d*, ²*J*_{F-F} 64.1); $\delta_{\rm C}(300 \text{ MHz}; \text{CDCl}_3)$ 159.7 (*dd*, ¹*J*_{C-F} 317.1, 267.2), 116.3 (*dd*, ²*J*_{C-F} 15.8, 15.4), 96.1, 71.6, 67.7, 58.9, 28.7, 27.1, 13.5, 10.2; *m/z* 458 (0.5 %, [M+H]⁺), 89 (57, OCH₂OCH₂CH₂OCH₃⁺).

Preparation of difluoroallylic alcohols (16-31).

Preparation of (16). As for 6 but an approximately 0.6 M solution of monomeric formaldehyde³¹ (8.86 ml, 5.32 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (2.66 mmol). The reaction mixture was allowed to warm to room temperature overnight. Work-up

in the usual way followed by Kugelrohr distillation afforded *alcohol* **16** (0.32 g, 61%) as a colourless oil, b.p. 85-90 °C/0.1 mmHg; (Found: C, 42.58; H, 6.22. Calc. for C₇H₁₂F₂O₄: C, 42.43; H, 6.10 %); v_{max} . (Film)/ cm⁻¹ 3422, 1759, 1644; $\delta_{\rm H}$ (300 MHz; CDCl₃) 4.86 (2H, *s*, OCH₂O), 4.10 (1H, *d*, one half of an AB quartet, ²J_{Ha-Hb} 2.5, OCH_aH_bOH), 4.09 (1H, *d*, one half of an AB quartet, ²J_{Ha-Hb} 2.5, OCH_aH_bOH), 3.80-3.73 (2H, *m*, OCH₂CH₂OCH₃), 3.53-3.47 (2H, *m*, OCH₂CH₂OCH₃), 3.30 (3H, *s*, OCH₃), OH not observed; $\delta_{\rm F}$ (90 MHz; CDCl₃) -111.3 (1F, *d*, ²J_{F-F} 61.0), -101.2 (1F, *d*, ²J_{F-F} 61.0); $\delta_{\rm C}$ (300 MHz; CDCl₃) 154.5 (*dd*, ¹J_{C-F} 291.6, 284.1), 116.6 (*dd*, ²J_{C-F} 39.0, 11.4), 96.4, 71.4, 67.9, 58.8, 56.6; m/z 216 (92% [M+NH₄]+), 89 (100, CH₂OCH₂CH₂OCH₃+), 59 (41, CH₂CH₂OCH₃+); HRMS calculated for C₇H₁₆F₂NO₄ 216.10474, found 216.10484.

Preparation of (17). As for 13 but propanal (64 ml, 0.6 mol) was added to a cold (-78 °C) solution of the organometallic reagent (0.3 mol). The mixture was allowed to warm up to -30 °C. Work-up in the usual way and Kugelrohr distillation afforded *alcohol* 17 (56.2 g, 83 %) as a clear oil, b.p. 75 °C/0.05 mmHg; (Found: C, 48.05; H, 7.20. Calc. for C9H₁₆F₂O₄: C, 47.78; H, 7.13 %); v_{max}. (CHCl₃)/cm⁻¹ 3434, 1752; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3)$ 4.96 (1H, *d*, one half of an AB quartet, ²J_{Ha-Hb} 7.6, OCH_aH_bO), 4.83 (1H, *d*, one half of an AB quartet, ²J_{Ha-Hb} 7.6, OCH_aH_bO), 4.83 (1H, *d*, one half of an AB quartet, ²J_{Ha-Hb} 7.6, OCH_aH_bO), 4.15-4.05 (1H, *m*, CH(OH)Et), 3.96-3.70 (2H, *m*, OCH₂CH₂OCH₃), 3.60-3.45 (3H, *m*, OCH₂CH₂OCH₃ + OH), 3.25 (3H, *s*, OCH₃), 1.78-1.52 (2H, *m*, CH₂Me), 0.85 (3H, *t*, ³J_{H-H} 7.0, CH₃); $\delta_{\rm F}(90 \text{ MHz}; \text{CDCl}_3)$ -100.9 (1F, *d*, ²J_{F-F} 61.0); $\delta_{\rm C}(300 \text{ MHz}; \text{CDCl}_3)$ 154.8 (*dd*, ¹J_{C-F} 291.9, 285.5), 117.8 (*dd*, ²J_{C-F} 47.9, 47.8), 97.9, 71.4, 68.6, 68.4, 58.9, 27.0, 9.9; *m*/z 244 (17 %, [M+NH4]+), 226 (5, M+), 209 (76, [M-OH]+), 89 (100, CH₂OCH₂CH₂OCH₃+).

Preparation of (18). As for 13 but *iso*butyraldehyde (0.109 ml, 1.2 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (1.0 mmol). Work-up in the usual way and Kugelrohr distillation afforded *alcohol* 18 (0.16 g, 68 %) as a clear oil, b.p. 85 °C/0.1 mmHg; (Found: C, 50.04; H, 7.68. Calc. for C₁₀H₁₈F₂O₄: C, 49.99; H, 7.55 %); v_{max.} (CHCl₃)/cm⁻¹ 3410, 1636; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3)$ 4.98 (1H, *d*, one half of an AB quartet, ²J_{HaHb}, 7.0, OCH_aH_bO), 4.83 (1H, *d*, one half of an AB quartet, ²J_{HaHb}, 7.0, OCH_aH_bO), 3.98-3.89 (1H, *m*, CCH(OH)CH(Me)₂), 3.79-3.69 (2H, *m*, OCH₂CH₂OCH₃), 3.61-3.50 (2H, *m*, OCH₂CH₂OCH₃), 3.38 (3H, *s*, OCH₃), 3.45 (1H, *br. s*, OH), 1.93-1.80 (1H, *m*, CH(OH)CH(Me)₂), 1.02 (3H, *d*, ³J_{H-H} 7.5, (CH₃)CH(CH₃)); $\delta_{\rm F}(90 \text{ MHz}; \text{CDCl}_3)$ -101.1 (1F, *d*, ²J_{F-F} 64.1), -111.0 (1F, *d*, ²J_{F-F} 64.1); $\delta_{\rm C}(300 \text{ MHz}; \text{CDCl}_3)$ 155.1 (*dd*, ¹J_{C-F} 291.8, 285.0), 119.6 (*dd*, ²J_{C-F} 34.4, 10.7), 98.0, 73.0, 71.4, 68.5, 59.0, 31.6, 19.1, 18.7; *m*/z 258 (4 %, [M+NH₄]+), 241 (2, [M+H]+), 240 (1, M+), 223 (50, [M-OH]⁺), 59 (100, CH₂CH₂OCH₃+).

Preparation of (19):- As for 13 but trimethylacetaldehyde (0.65 ml, 6 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (5 mmol). Work-up in the usual way followed by flash column chromatography afforded *alcohol* 19 (0.94 g, 74 %) as a clear oil, R_f (0.35, 1:5 EtOAc/Hexane); (Found: C, 51.6; H, 7.97. Calc. for $C_{11}H_{20}F_2O_4$: C, 51.9; H 7.93 %); v_{max} . (CHCl₃)/cm⁻¹ 3454, 1748; δ_H (300 MHz; CDCl₃) 4.98 (1H, *d*, one half of an AB quartet, ²J_{HaHb} 7.0, OCH_aH_bO), 4.79 (1H, *d*, one half of an AB quartet, ²J_{HaHb} 7.0, OCH_aH_bO), 3.94-3.85 (1H, *br. s*,

CH(OH)C(Me)₃), 3.90-3.67 (2H, *m*, OCH₂CH₂OCH₃), 3.55-3.50 (2H, *m*, OCH₂CH₂OCH₃), 3.30 (3H, *s*, OCH₃), 3.20 (1H, *br. s*, OH), 0.90 (9H, *s*, 3 x CH₃); δ_{F} (90 MHz; CDCl₃) -101.4 (1F, *d*, ²*J*_{F-F} 67.1), -109.3 (1F, *d*, ²*J*_{F-F} 67.1); δ_{C} (300 MHz; CDCl₃) 155.1 (*dd*, ¹*J*_{C-F} 291.3, 285.1), 117.6 (*dd*, ²*J*_{C-F} 35.1, 9.9), 98.5, 73.9, 71.6, 69.0, 59.0, 36.1, 26.2; *m*/z 272 (2 %, [M+NH₄]⁺), 255 (1, [M+H]⁺), 254 (0.5, M⁺), 237 (10, [M-OH]⁺), 59 (100, CH₂CH₂OCH₃⁺).

Preparation of (20). As for 13 but propen-2-al (2.0 ml, 30 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (25 mmol). Work-up in the usual way followed by flash column chromatography afforded *alcohol* 20 (5.25 g, 94 %), R_f (0.35, 1:5 EtOAc/Hexane); v_{max}. (CHCl₃)/cm⁻¹ 3418, 1752; $\delta_{H}(300 \text{ MHz}; \text{CDCl}_{3})$ 5.92 (1H, *ddd*, ³*J*_{H-Hd} 15.0, ³*J*_{H-Hc} 10.0, ³*J*_{H-H} 5.0, ⁵*J*_{H-F} 1.0, CH(OH)CH=CH_cH_d), 5.37 (1H, *dt*, ³*J*_{trans} 15.0, ²*J*_{Hc-Hd} 2.5, ⁴*J*_{H-Hd} 2.5, CH=CH_cH_d), 5.22 (1H, *dt*, ³*J*_{cis}10.0, ²*J*_{Hc-Hd} 2.5, ⁴*J*_{H-Hc} 2.5, CH=CH_cH_d), 4.95 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.85 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.85 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.80 (1H, *br*. *s*, OH), 3.96-3.70 (2H, *m*, OCH₂CH₂OCH₃), 3.69-3.62 (1H, *m*, CH(OH)CH=CH₂), 3.56 (2H, *t*, ³*J*_{H-H} 5.0, OCH₂CH₂OCH₃), 3.40 (3 H, *s*, OCH₃); $\delta_{F}(90 \text{ MHz}; \text{CDCl}_3)$ -100.4 (1F, *d*, ²*J*_{F-F} 61.0), -109.6 (1F, *d*, ²*J*_{F-F} 61.0); $\delta_{C}(300 \text{ MHz}; \text{CDCl}_3)$ 154.6 (*dd*, ¹*J*_{C-F} 292.4, 286.7), 136.5, 117.6 (*dd*, ²*J*_{C-F} 35.1, 9.9), 116.2, 97.9, 71.4, 68.5, 67.7, 59.0; *m*/z 242 (10, [M+NH4]⁺), 224 (2 %, M⁺), 207 (30, [M-OH]⁺), 59 (100, CH₂CH₂OCH₃⁺). A satisfactory microanalysis could not be obtained for this compound, which decomposed on storage at room temperature.

Preparation of (21). As for 13 but benzaldehyde (1.22 ml, 12 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (10 mmol). Work-up in the usual way afforded *alcohol* 21 as a colourless oil (1.89 g, 67 %), R_f (0.50, 1:5 EtOAc/hexane); (Found: C, 57.08; H, 6.14. Calc. for C₁₃H₁₆F₂O₄: C, 56.93; H, 5.88 %); v_{max.} (CHCl₃)/cm⁻¹ 3449; δ_H(300 MHz; CDCl₃) 7.50-7.20 (5H, *m*, 5 x aromatic H), 5.40 (1H, *s*, CH(OH)Ar), 4.91 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.77 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.77 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.77 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.79 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.79 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.79 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.79 (1H, *d*, one half of an AB quartet, ²*J*_{HaHb} 7.0, OCH_aH_bO), 4.10 (1H, *br. s*, OH), 3.73-3.57 (2H, *m*, OCH₂CH₂OCH₃), 3.46 (2H, *t*, ³*J*_{H-H} 3.5, OCH₂CH₂OCH₃), 3.30 (3H, *s*, OCH₃); δ_F(90 MHz; CDCl₃) -100.7 (1F, *d*, ²*J*_{F-F} 61.0), -109.5 (1F, *d*, ²*J*_{F-F} 61.0); δ_C(300 MHz; CDCl₃) 154.9 (*dd*, *J*_{C-F} 291.5, 284.2), 137.3, 129.2, 128.3, 126.5, 117.9 (*dd*, *J*_{C-F} 35.9, 10.5), 98.1, 71.4, 68.5, 68.4, 58.9; *m*/z 292 (5 %, [M+NH₄]⁺), 275 (2, [M+H]⁺), 274 (0.5, M⁺), 59 (100, CH₂CH₂OCH₃⁺).

Preparation of (22). As for 13 but 4-methoxybenzaldehyde (1.46 ml, 12 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (10 mmol). Work-up in the usual way followed by flash column chromatography afforded *alcohol* 22 (2.31 g, 76 %) as a clear oil, R_f (0.45, 1:5 EtOAc/hexane); (Found: C, 54.97; H, 6.09. Calc. for C₁₄H₁₈F₂O₅: C, 55.26; H, 5.96 %); v_{max}. (CHCl₃)/cm⁻¹ 3446; δ_H(300 MHz; CDCl₃) 7.30 (2H, *d*, ³J_{H-H} 8.5, 2 x aromatic H), 6.85 (2H, *d*, ³J_{H-H} 8.5, 2 x aromatic H), 5.40 (1H, *s*, CH(OH)ArOMe), 4.91 (1H, *d*, one half of an AB quartet, ²J_{HaHb} 7.0, OCH_aH_bO), 4.77 (1H, *d*, one half of an AB quartet, ²J_{HaHb} 7.0, OCH_aH_bO), 4.77 (1H, *d*, one half of an AB quartet, ²J_{HaHb} 7.0, OCH_aH_bO), 3.75 (3H, *s*, ArOCH₃), 3.73-3.57 (2H, *m*, OCH₂CH₂OCH₃), 3.46 (2H, *t*, ³J_{H-H} 3.5, OCH₂CH₂OCH₃), 3.30 (3H, *s*, OCH₃); δ_F(90 MHz; CDCl₃) -100.3 (1F, *d*, ²J_{F-F} 61.0), -109.6 (1F, *d*, ²J_{F-F} 61.0)

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F 61.0); $\delta{C}(300 \text{ MHz}; \text{CDCl}_3)$ 154.9 (*dd*, *J*_{C-F} 292.6, 286.2), 132.4, 131.9, 129.9, 127.1, 117.9 (*dd*, *J*_{C-F} 35.9, 10.5), 97.8, 71.3, 68.5, 68.1, 58.9, 55.6; *m/z* 322 (1 %, [M+NH4]⁺), 89 (89, CH₂OCH₂CH₂OCH₃⁺).

Preparation of (23). As for 13 but acetone (7.8 ml, 106.0 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (10.6 mmol).³² The reaction mixture was allowed to warm to room temperature overnight. Work-up in the usual way followed by Kugelrohr distillation afforded *alcohol* 23 (1.63 g, 68%) as a pale yellow oil, b.p. 65-70 °C/0.05 mmHg; v_{max}. (Film)/ cm⁻¹ 3450, 1740, 1655; $\delta_{\rm H}$ (300 MHz; CDCl₃) 4.90 (2H, *s*, OCH₂O), 3.86-3.81 (2H, *m*, OCH₂CH₂OCH₃), 3.57-3.52 (2H, *m*, OCH₂CH₂OCH₃), 3.51 (1H, *br. s*, OH), 3.35 (3H, *s*, OCH₃), 1.37 (6H, *d*, ⁴*J*_{H-H} 3.2, C(OH)(CH₃)₂); $\delta_{\rm F}$ (90 MHz; CDCl₃) -104.0 (1F, *d*, ²*J*_{F-F} 70.2), -99.5 (1F, *d*, ²*J*_{F-F} 70.2); $\delta_{\rm C}$ (300 MHz; CDCl₃) 154.2 (*t*, ¹*J*_{C-F} 288.4), 122.5 (*dd*, ²*J*_{C-F} 32.6, 11.3), 99.0, 71.5, 69.4, 68.9, 58.9, 27.7; m/z 244 (5% [M+NH₄]⁺), 227 (2, [M+H]⁺), 209 (8, [M-OH]⁺), 89 (47, CH₂OCH₂CH₂OCH₃⁺), 59 (86, CH₂CH₂OCH₃⁺); HRMS calculated for C₉H₂₀F₂NO₄ 244.13604, found 244.13476. The acetone adduct decomposed at room temperature; satisfactory microanalysis could not be obtained.

Preparation of (24). As for 13 but pentan-3-one (1.21 ml, 12 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (10 mmol). Work-up in the usual way and Kugelrohr distillation afforded *alcohol* 24 (2.02 g, 79 %) as a clear oil, b.p. 80 °C/0.04 mmHg; (Found: C, 52.0; H, 7.94. Calc for C₁₁H₂₀F₂O₄: C, 51.9; H, 7.93 %); v_{max} (CHCl₃)/cm⁻¹ 3472, 1738; $\delta_{\rm H}$ (300 MHz; CDCl₃) 4.85 (2H, *s*, OCH₂O), 3.83-3.76 (2H, *m*, OCH₂CH₂OCH₃), 3.53-3.47 (2H, *m*, OCH₂CH₂OCH₃), 3.25 (3H, *s*, OCH₃), 3.00 (1H, *br. s*, OH), 1.65-1.55 (4H, *m*, 2 x CH₂Me), 0.80 (6H, *t*, ³*J*_{H-H} 7.5, 2 x CH₃); $\delta_{\rm F}$ (90 MHz; CDCl₃) -99.2 (1F, *d*, ²*J*_{F-F} 70.2), -105.6 (1F, *d*, ²*J*_{F-F} 70.2); $\delta_{\rm C}$ (300 MHz; CDCl₃) 155.1 (*t*, ¹*J*_{C-F} 290.5, 287.5), 119.6 (*dd*, ²*J*_{C-F} 34.4, 10.9), 98.8, 75.0, 71.7, 69.1, 59.0, 30.8, 7.9; *m/z* 272 (4, [M+NH₄]⁺), 255 (3, [M+H]⁺), 254 (10 %, M⁺), 59 (100, CH₂CH₂OCH₃⁺).

Preparation of (25). As for 13 but 4-*tert*-butylcyclohexanone (0.93 g, 6 mmol) in THF (1 ml) was added to a cold (-78 °C) solution of the organometallic reagent (5 mmol). Work-up in the usual way and flash column chromatography afforded an inseparable mixture of the *cis* and *trans* isomers of *alcohol* 25 (0.81 g, 50 %) as a clear oil, R_f (0.40, 1:5 EtOAc/hexane); (Found: C, 59.99; H, 8.77. Calc. for C₁₆H₂₈F₂O₄: C, 59.61; H, 8.75 %); *Isomer* 1 (60 %) δ_H(300 MHz; CDCl₃) 4.92 (2H, *s*, OCH₂O), 3.89-3.84 (2H, *m*, OCH₂CH₂OCH₃), 3.60-3.55 (2H, *m*, OCH₂CH₂OCH₃), 3.39 (3H, *s*, OCH₃), 3.10 (1H, *br. s*, OH), 2.30-1.00 (8H, *envelope*, 4 x CH₂), 0.90 (9H, *s*, 3 x CH₃); δ_F (90 MHz; CDCl₃) -99.3 (1F, *d*, ²*J*_{F-F} 64.1), -104.3 (1F, *d*, ²*J*_{F-F} 64.1); δ_C (300 MHz; CDCl₃) 154.5 (*dd*, ¹*J*_{C-F} 290.6, 288.5), 123.2 (*dd*, ²*J*_{C-F} 35.1, 10.8), 98.9, 71.5, 70.0, 68.8, 58.9, 47.5, 35.2, 27.5, 21.9; *Isomer* 2 (40 %) δ_H (300 MHz; CDCl₃) 4.95 (2H, *s*, OCH₂O), 3.89-3.84 (2H, *m*, OCH₂CH₂O), 3.66 (1H, *br. s*, OH), 3.60-3.55 (2H, *m*, OCH₂CH₂O), 3.66 (1H, *br. s*, OH), 3.60-3.55 (2H, *m*, OCH₂CH₂O), 3.67 (3H, *s*, OCH₃), 2.30-1.40 (8H, *m*, 4 x CH₂), 0.83 (9H, *s*, 3 x CH₃); δ_F (90 MHz; CDCl₃) -96.4 (1F, *d*, ²*J*_{F-F} 61.0), -102.9 (1F, *d*, ²*J*_{F-F} 61.0); δ_C (300 MHz; CDCl₃) 155.5 (*dd*, ¹*J*_{C-F} 290.6, 288.5), 119.9 (*dd*, ²*J*_{C-F} 35.1, 10.8), 98.9, 72.6, 71.4, 68.8, 58.9, 36.5, 32.2, 27.5, 24.5; *m/z* 322 (2 %, M⁺), 59 (100, CH₂CH₂OCH₃⁺).

Preparation of (26). As for 13 but 1-methoxymethyl-5-norbornen-2-one³³ (0.72 ml, 5 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (5 mmol). Work-up in the usual way and flash column chromatography afforded *alcohol* 26 (0.99 g, 56 %) as a clear oil, R_f (0.45, 1:5 EtOAc/hexane); (Found: C, 56.13; H, 7.00. Calc. for C₁₅H₂₂F₂O₅: C, 56.24; H, 6.92 %); v_{max}. (CHCl₃)/cm⁻¹ 3525, 1728; $\delta_{\rm H}$ (300 MHz; CDCl₃) 6.42-6.38 (1H, *m*, CCH=CHCH(CH₂)), 6.10 (1H, *d*, ³J_{H-H} 5.0, CCH=CHCH(CH₂)), 5.00 (1H, *d*, one half of an AB quartet, ²J_{HaHb} 6.0, OCH_aH_bO), 4.93 (1H, *d*, one half of an AB quartet, ²J_{HaHb} 6.0, OCH_aH_bO), 3.88-3.75 (2H, *m*, OCH₂CH₂OCH₃), 3.68



(1H, *d*, one half of an AB quartet, ${}^{2}J_{HcHd}$ 9.0, CCH_cH_dOMe), 3.58 (1H, *d*, one half of an AB quartet, ${}^{2}J_{HcHd}$ 9.0, CCH_cH_dOMe), 3.55 (2H, *t*, ${}^{3}J_{H-H}$ 4.0, OCH₂CH₂OCH₃), 3.30 (3H, *s*, OCH₃), 3.29 (3H, *s*, OCH₃), 3.10 (1H, *br*. *s*, OH), 2.77 (1H, *br*. *s*, bridgehead CH), 2.45 (1H, *dd*, ${}^{2}J_{He-Hf}$ 12.0, ${}^{3}J_{He-Hf}$ 4.0, CCH=CHCH(CH_eH_f)), 1.55 (1H, *br*. *d*, ${}^{2}J_{Hg-Hh}$ 9.0, CHCH_gH_h), 1.45-1.35 (1H, *m*, CHCH_gH_h), 1.35-1.25 (1H, *m*, CCH=CHCH(CH_eH_f)); δ_{F} (90 MHz; CDCl₃) -95.0 (1F, *d*, ${}^{2}J_{F-F}$ 58.0), -110.5 (1F, *d*, ${}^{2}J_{F-F}$ 58.0); δ_{C} (300 MHz; CDCl₃) 155.8 (*dd*, ${}^{1}J_{C-F}$ 290.5, 286.6), 140.0, 135.2, 119.9 (*dd*, ${}^{2}J_{C-F}$ 24.3, 13.0), 99.1, 81.1, 72.9, 71.6, 69.1, 62.7, 59.6, 59.3, 48.6, 41.5, 41.2; *m*/z 320 (1 %, M⁺), 303 (90, [M-OH]⁺), 59 (100, CH₂CH₂OCH₃⁺).

Preparation of (27). As for 13 but 2-chlorocyclohexanone³⁴ (264 mg, 2 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (2 mmol). Work-up in the usual way followed by flash column chromatography afforded *alcohol* 27 (0.13 g, 44 %) as a clear oil; $\delta_{\rm H}(300 \text{ MHz}; \text{ CDCl}_3)$ 4.95 (2H, *s*, OCH₂O), 3.87-3.83 (2H, *m*, OCH₂CH₂OCH₃), 3.60 (2H, *m*, OCH₂CH₂OCH₃), 3.38 (3H, *s*, OCH₃), 2.92 (1H, *br. s*, OH), 2.80-0.80 (9H, *envelope*, C₆H₉); $\delta_{\rm F}(90 \text{ MHz}; \text{ CDCl}_3)$ -97.2 (1F, *d*, ²J_{F-F} 71.7), -104.4 (1F, *d*, ²J_{F-F} 71.7); $\delta_{\rm C}(300 \text{ MHz}; \text{ CDCl}_3)$ 155.2 (*dd*, ¹J_{C-F} 290.4, 283.3), 120.0 (*dd*, ²J_{C-F} 37.9, 36.8), 98.7, 77.5, 73.7, 71.6, 65.2, 59.0, 36.4, 31.9, 25.5, 20.0; *m/z* 318 (4, [M+NH₄]⁺), 301 (3, [M+H]⁺), 300 (10 %, M⁺), 59 (100, CH₂CH₂OCH₃⁺). Satisfactory microanalysis could not be obtained for this compound.

Preparation of (30). As for 13 but freshly prepared(R)-2,3-O-isopropylidene-D-glyceraldehyde (0.758 g, 5.8 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (5.0 mmol). Work-up in the usual way and flash column chromatography gave alcohol 28 as an inseparable mixture of two diasteroisomers (0.79 g, 26 %) as a clear oil, R_f (0.20, 1:5 EtOAc/hexane); Diastereoisomer 1 (60 %): δ_H (300 MHz; CDCl₃) 4.99 (1H, d, one half of an AB quartet, ${}^2J_{Ha-Hb}$ 6.0, OCH_aH_bO), 4.88 (1H, d, one half of an AB quartet, ${}^2J_{Ha-Hb}$ 6.0, OCH_aH_bO), 4.28 (1H, dt, ${}^3J_{H-H}$ 7.5, 7.0, CH(OH)CHCH₂O), 4.21-4.14 (1H, m, C(OMEM)CH(OH)) 4.01 (2H, d,

³*J*_{H-H} 8.5, CH(OH)CHCH₂O), 3.96-3.60 (2H, *m*, OCH₂CH₂OCH₃), 3.56-3.51 (2H, *m*, OCH₂CH₂OCH₃), 3.35 (3H, *s*, OCH₃), 1.41 (3H, *s*, (CH₃)C(CH₃)), 1.33 (3H, *s*, (CH₃)C(CH₃)), OH not observed; $\delta_{F}(90 \text{ MHz}; CDCl_{3})$ -98.0 (1F, *d*, ²*J*_{F-F} 61.0), -108.4 (1F, *d*, ²*J*_{F-F} 61.0); $\delta_{C}(300 \text{ MHz}; CDCl_{3})$) 155.5 (*dd*, ¹*J*_{C-F} 291.8, 285.5), 114.9 (*dd*, ²*J*_{C-F} 36.3, 12.3), 110.2, 98.1, 75.1, 71.5, 69.1, 68.7, 66.0, 59.0, 26.8, 25.4; *m*/z 298 (1 %, M⁺), 316 (65, [M+NH₄]⁺). *Diastereoisomer* 2 (40 %): $\delta_{H}(300 \text{ MHz}; CDCl_{3})$ 4.96 (1H, *d*, one half of an AB quartet, ²*J*_{Ha-Hb} 6.0, OCH₄H_bO), 4.85 (1H, *d*, one half of an AB quartet, ²*J*_{Ha-Hb} 6.0, OCH₄H_bO), 4.85 (1H, *d*, one half of an AB quartet, ²*J*_{Ha-Hb} 8.5, CH(OH)CHCH₂O), 3.96-3.60 (2H, *m*, OCH₂CH₂OCH₃), 3.58-3.50 (2H, *m*, OCH₂CH₂OCH₃), 3.30 (3H, *s*, OCH₃), 1.34 (3H, *s*, (CH₃)C(CH₃)), 1.30 (3H, *s*, (CH₃)C(CH₃)), OH not observed; $\delta_{F}(CDCl_{3})$ -98.4 (1F, *d*, ²*J*_{F-F} 61.0), -109.9 (1F, *d*, ²*J*_{F-F} 61.0); $\delta_{C}(300 \text{ MHz}; CDCl_{3})$ 155.5 (*dd*, ¹*J*_{C-F} 291.8, 285.5), 116.3 (*dd*, ²*J*_{C-F} 36.3, 12.3), 109.6, 98.1, 77.0, 71.4, 68.6, 68.3, 67.0, 58.9, 26.9, 25.3; *m*/z 298 (1 %, M⁺), 316 (65, [M+NH₄]⁺). The adduct was not sufficiently stable to allow a satisfactory microanalysis to be obtained.

Preparation of (31):- As for 13 but 1,1-dimethyl (S)-4-formyl-2,2-dimethyl-3oxazolidinecarboxylate²⁴.(0.275 ml, 1.2 mmol) was added to a cold (-78 °C) solution of the organometallic reagent (1 mmol). Work-up in the usual way followed by flash column chromatography afforded alcohol 29 (0.13 g, 33 %) as a colourless oil, Rf (0.15, 1:5 EtOAc/Hexane); Diastereoisomer 1 (75 %): $\delta_{\rm H}$ (300 MHz; CDCl₃) 5.10 (1H, d, one half of an AB quartet, ${}^{2}J_{\text{Ha-Hb}} 6.0$, OCH_aH_bO), 4.98 (1H, d, one half of an AB quartet, ${}^{2}J_{\text{Ha-Hb}} 6.0$, OCH_aH_bO), 4.42-4.38 (1H, m, CH₂CHN), 4.29-4.25 (1H, m, CH(OH)CHCH₂O), 3.96-3.60 (2H, envelope, OCH₂CH₂OCH₃), 3.65 (1H, dd, ³J_{Hc-H} 8.7, ²J_{Hc-Hd} 2.9, OCH_cH_dCHN), 3.55-3.53 (2H, m, OCH₂CH₂OCH₃), 3.52 (1H, dd, ³J_{Hd-H} 8.7, ²J_{He-Hd} 2.9, OCH_cH_dCHN), 3.35 (3H, s, OCH₃), 1.59 (3H, br. s, (CH₃)C(CH₃)), 1.41 (3H, br. s, (CH₃)C(CH₃)), 1.5 (9H, s, OC(CH₃)₃), OH not observed; $\delta_{F}(90 \text{ MHz}; \text{ CDCl}_{3})$ -98.7 (1F, d, ${}^{2}J_{F-F}$ 61.0), -110.3 (1F, d, ${}^{2}J_{F-F}$ 61.0); m/z 397 (1 %, M⁺), 59 (70, $[^{t}BuCO_{2}^{+}]$). Diastereoisomer 2 (25 %): $\delta_{H}(300 \text{ MHz}; \text{ CDCl}_{3})$ 5.10 (1H, d, one half of an AB quartet, ${}^{2}J_{\text{Ha-Hb}} 6.0$, OCH_aH_bO), 4.98 (1H, d, one half of an AB quartet, ${}^{2}J_{\text{Ha-Hb}} 6.0$, OCH_aH_bO), 4.37-4.35 (1H, m, CH₂CHN), 4.27-4.24 (1H, m, CH(OH)CHCH₂O), 3.96-3.60 (2H, m, OCH₂CH₂OCH₃), 3.65 (1H, dd, ³J_{Hc-H} 8.7, ²J_{Hc-Hd} 2.9, OCH_cH_dCHN), 3.55-3.53 (2H, m, OCH₂CH₂OCH₃), 3.52 (1H, dd, ³J_{Hd-H} 8.7, ²J_{Hc-Hd} 2.9, OCH_cH_dCHN), 3.33 (3H, s, OCH₃), 1.59 (3H, br. s, (CH₃)C(CH₃)), 1.50 (9H, s, C(CH₃)₃O), 1.41 (3H, br. s, (CH₃)C(CH₃)), OH not observed; $\delta_{F}(90 \text{ MHz}; \text{CDCl}_3)$ -99.4 (1F, d, ${}^{2}J_{F-F}$ 61.0), -110.7 (1F, d, ${}^{2}J_{F-F}$ 61.0); m/z 397 (1 %, M⁺), 59 (70, $[^{t}BuCO_{2}^{+}]$). The adduct was not sufficiently stable to allow a satisfactory microanalysis to be obtained.

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- 22. We are unable to distinguish between $E1_CB$ and E2 mechanisms for the initial dehydrofluorination.
- 23. Though all attempts to use stannane **15** in palladium catalysed (Stille) coupling have failed, the stannane can be remetallated efficiently in THF (1.0 nBuLi, -78 °C, 15 minutes) providing an amine-free source of **12**. Silane **14** underwent addition/elimination upon treatment with n-butyllithium in TMEDA at -45 °C to afford an alkylated monofluoroenol silane as a mixture of *E* and *Z*-diastereoisomers. Treatment of a mixture of **14** and propanal at -30 °C with redried TBAF afforded a respectable (72%) yield of **17**: Patel, S.T.; Percy, J.M.; unpublished results. For similar results involving an enol carbamate, see 17a.
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- 32. A good yield of alcohol **23** could only be obtained by treating **12** with a ten-fold excess of acetone. The reasons for this unusual observation are unclear. Alcohol **23** was also unstable in storage.
- 33. Additions to bicyclo[2.2.1]heptenones that lack substituents at the 7-position usually occur in an *exo*-mode. The single racemic diastereoisomer that we were able to detect in the NMR of **26** has therefore been assigned as an *exo*-product.
- 34. Paquette and Shi reported that vinylmagnesium bromide added to 2chlorocyclohexanone to afford the product in which the C-Cl and C-O bonds are *cis*. We have therefore assigned the relative configuration of **27** accordingly. See Paquette, L.A.; Shi, Y-J.; J. Am. Chem. Soc., **1990**, 112, 8478-8489.

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