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A Common Sugar as Model for Many-Sided Natural Product Modification. From D-Fructose via D-Tagatose to 2-C-Chlorodifluoro-methylated D-Arabinopyranos-5-ulose Derivatives

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A Common Sugar as Model for Many-Sided Natural Product Modification.[#] From D-Fructose via D-Tagatose to 2-C-Chlorodifluoro-methylated D-Arabinopyranos-5-ulose Derivatives

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ABSTRACT

Starting with 3,4-O-[(R)-2,2,2-trichloroethylidene]-1,2-O-isopropylidene- β -D-tagatopyranose **2** obtained from 1,2-O-isopropylidene- β -D-fructopyranose **1** by a non-classical one-step acetalization with chloral/DCC, the fluoroalkylated glycosyl donors **15** and **17** were synthesised in 3–4 steps. By this sequence, one stereogenic center was inverted, one new chiral center was introduced, and one stereogenic center, for the time being eliminated, was later re-introduced. The glycals **11** and **12**, key intermediates of the synthesis sequence, were accessible from triflate precursors (e.g., **10**) by treatment with DBU. Corresponding halogeno-(**6**, **7**), tosyl-(**5**, **8**), or mesyl-(**9**) precursors were unsuitable. The stereoselective introduction of a chlorodifluoromethyl group was realised by dithionite-mediated CF₂CIBr-addition to the glycal double bond. Subsequently, either the chlorodifluoromethylated glycosyl bromide (**13**) or the corresponding pyranoses (**14** and **16**) were isolated. The latter were still acetylated to the

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1-O-acetyl derivatives 15 and 17, respectively. An x-ray analysis is given for the 5-Otosylate 8.

Key Words: Epimerization; Esterification; Fluoroalkylation; D-Tagatose.

INTRODUCTION

Regioselectivity and stereochemical control over the chemistry used in the building of molecular frameworks are essential conditions in syntheses of chiral structures. Reasonable common natural products can be used as precursors to synthesise less available analogues of chiral natural substances or of modified chiral building blocks. A second point is that there has been a resurgent interest in recent years in the chemistry of fluorinated compounds, due to their potential pharmaceutical, agrochemical, and material applications.^[2] Especially, fluorinated sugars play an important role in the development of potential biological targets as enzyme inhibitors and carbohydrate drug candidates; fluorinated building blocks can also be regarded as very useful tools, e.g., in ¹⁹F in vivo NMR spectroscopy. Under consideration of the two aspects mentioned above, 1,2-O-isopropylidene- β -D-fructopyranose (1) was selected as working model. After conversion of this compound into a D-tagatose derivative (2), a fluoroalkyl substituted aldoketose was prepared from that. Simultaneously, one new anomeric center is introduced and a second stereogenic center, firstly removed by a β -elimination reaction, is stereoselectively re-introduced by addition of a fluorinated "building block." Thus, a previously unknown branched sugar is generated, which is used as new fluorinated building block for nucleoside analogues (Sch. 1).

RESULTS AND DISCUSSION

Based on our recent short communication^[3] 1,2-O-isopropylidene- β -D-fructopyranose (1) was converted into 5-O-cyclohexylcarbamoyl-3,4-O-(2,2,2-trichloroethylidene)-1,2-Oisopropyli-dene- β -D-tagatopyranose (2) by a non-classical one-pot epimerization reaction (for a review of this reaction type see Ref.^[4]).

The D-tagatose derivative was starting material for the final aldoketose derivative 16. The reaction proceeds via generation of an enolether function in 5,6-position of 2 followed by a selective addition of ClF_2CBr to the enolic double bond; Schs. 4–6. Because the cyclohexylcarbamoyl group of 2 proved to be unsuitable for a direct β -elimination reaction initiated by bases, compound 2 was firstly decarbamoylated by refluxing of 2 in 2% methanolic sodium methoxide yielding hydroxy derivative 3, or by treatment of 2 with tributyl stannane/AIBN in boiling toluene. The latter procedure caused, simultaneously, a complete hydrodechlorination of the trichloroethylidene group, so that 3,4-O-ethylidene-1,2-O-isopropylidene- β -D-tagatopyranose (4) was obtained. Compound 4 was tosylated generating the ester 5; Sch. 2.

Cyclic enol ethers are generally important tools for organic syntheses. Especially, molecules with chiral information and an enolic double bond are also suitable precursors for stereoselective fluoroalkylations. In search of the most favorable elimination method to prepare the corresponding enol, different precursors and procedures were studied. Therefore, the halogen derivatives 6, 7 and the sulfonic acid esters 5, 8, 9, 10 were prepared from

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compound **3** and **4**, respectively, as shown in Schs. 2 and 3. However, dehydrohalogenation experiments with **6** and **7** were not successful using DBU. The sulfonic acid esters **5**, **8**, and **9** gave likewise only unsatisfactory yields (20-35%) of the desired 3,4-*O*-(2,2,2-trichloro-ethylidene)-5,6-dideoxy-1,2-*O*-isopropylidene- β -D-erythro-hexen-5-ulopyranose (**11**) on heating with DBU in different solvents [THF, DMSO, (CH₂Cl)₂]. Compared with this, the triflic acid ester **10** turned out to be an excellent precursor for the elimination. After heating of **10** and DBU in toluene, glycal **11** could be isolated in yields of 98%; Sch. 4.

Therefore, the second key intermediate **12** was likewise prepared via a triflic acid ester. The procedure was simplified to the effect that the esterification of **4** with triflyl chloride and the following 5,6-elimination mediated by DBU were carried out without chromatographic purification of the triflic acid ester intermediate. In this way an overall yield of 97% was achieved for enolether **12**; Sch. 5.



Scheme 2. i: MeONa, MeOH, reflux, 8 hr; ii: Bu₃SnH, AIBN, toluene, reflex; iii. TsCl, pyridine, r.t.



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Scheme 3. i: I_2 , PPh₃, toluene; ii: Br_2 , PPh₃, toluene; iii: tribromoimidazole, PPh₃, toluene; iv: TsCl, Et₃N, (CH₂Cl)₂, reflux, 6 hr; v: MsCl, Et₃N, (CH₂Cl)₂, reflux, 3–4 hr; vi: tribromoimidazole, PPh₃, toluene; TfCl, pyridine.

The next step of our strategy was the introduction of the fluorine containing marker group into the enolethers **11** and **12**. Radical additions of halogeno-fluoroalkanes to unsaturated precursors rank among the well suitable methods for the introduction of fluoroalkyl groups into organic compounds. One of the most convenient methods in this field is the dithionite-mediated addition of halogeno-fluoroalkanes to unsaturated precursors;^[5–8] first applications of this method in carbohydrate chemistry were already published.^[9–11]

Recently, we could show^[1] that dithionite-mediated additions of CF₂ClBr to glycals proceed very selectively. In the products, the CF₂Cl-group introduced in 2-position was practically always *trans*-arranged to the neighbouring C-3 substituent. Because the enolethers **11** and **12** are to be conceived as glycals of an aldoketose, the latter method was used to introduce the CF₂Cl-marker group as shown in Sch. 6. The primarily formed glycosyl bromides hydrolyse easily. Therefore, we isolated this intermediate only in the case of 2-deoxy-2-chlorodifluoromethyl-5,6-*O*-isopropylidene-3,4-di-*O*-(2,2,2-trichloroethylidene)- β -D-arabinohexopyranos-5-ulosyl bromide (**13**) generated from the glycalic



Scheme 4. i: TfCl, pyridine, r.t.; ii: DBU, toluene, reflux.

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Scheme 5. i: TfCl, pyridine; ii: DBU, toluene, reflux.

precursor **11**. Otherwise, the corresponding 2-chlorodifluoromethyl-2-deoxy-pyranoses **14** and **16** were isolated. These products were subsequently acetylated to the 1-*O*-acetyl derivatives **15** and **17**, respectively; Sch. 6. The target products **15** and **17** contain, related to fructose derivative **1**, one new and one inverted stereogenic center, a *C*-fluoroalkylated marker group, and a favorable protecting group pattern.

The structures of all new compounds are supported by their ¹H, ¹³C, and ¹⁹F NMR spectra. The relative small 1-H/2-H-coupling constants of glycosyl bromide **13** (1.6 Hz) indicate an α -configuration. A comparison of the 4-H/5-H-coupling constants of 5-hydroxy-derivative **3** (4.2 Hz), 5-*O*-tosyl-derivative **8** (5.5 Hz), and 5-*O*-mesyl-derivative **9** (4.6 Hz) with those of 5-deoxy-5-iodo-derivative **6** (2.8 Hz) and 5-deoxy-5-bromo-derivative **7** (2.8 Hz) indicates the inversion of configuration at C-atom 5 during the halogenation. The structure of 5-*O*-tosyl-D-tagatose derivative **8** was confirmed by an x-ray analysis (Fig. 1).

The glycals **11** and **12** show characteristic downfield shifts for 1-H (**11**: $\delta = 6.43$; **12**: $\delta = 6.41$) and for the C-atoms 1 and 2 (**11**: $\delta_{C-1} = 144.9/\delta_{C-2} = 100.1$; **12**: $\delta_{C-1} = 145.1/\delta_{C-1} = 145.1/\delta_{C$



Scheme 6. i: CF₂ClBr, Na₂S₂O₄, NaHCO₃, MeCN, H₂O; ii: Ag₂CO₃, MeOH, H₂O; iii: Ac₂O, pyridine.

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Figure 1. X-ray structure of 3,4-O-[(R)-2,2,2-trichloroethylidene]-1,2-O-isopropylidene-5-Otosyl- β -D-tagatopyranose (8) with 30% probability of the thermal ellipsoids. The ring oxygen O3 takes disordered positions (here only one position is shown).

 $\delta_{C-2} = 100.6$). For the CF₂Cl-substituted derivatives **13–17**, the triplet of ring C-atom 2 in the range of $\delta \approx 50.6-53.4$ ($^2J_{C-2,F} \approx 22-23$ Hz) is characteristic. The CF₂Cl-group itself produces ¹⁹F-signals in the range of $\delta \approx -48.6$ to -54.9 with geminal F–F-couplings of 169–174 Hz and ${}^{1}J_{F,C}$ -couplings of 278–298 Hz. The configuration of the new chiral center (C-2) was assigned on the basis of the 2-H/3-H and 2-H/1-H couplings. The compounds 13, 14, 16, 17 adopt a slightly distorted ¹C₄ conformation with couplings of ${}^{3}J_{2,3} \approx 7.9-9.0 \,\text{Hz}$, ${}^{3}J_{1,2} \approx 1.6-2.2 \,\text{Hz}$ (β -anomers), and ${}^{3}J_{1,2} \approx 8.1-8.5 \,\text{Hz}$ (α -anomers). The relative large 2-H/3-H coupling constants of the β -anomers of 13, 14, 16, 17 indicate that these protons come close to a trans-diaxial arrangement. NOE-experiments were carried out to assign the configuration of the chlorodifluoromethylated C-atom in compounds 13–17. Correlations were found between the acetal-H and the proton located at the chlorodifluoromethylated C-atom. Such correlations are only to expect when the latter has S-configuration.

CONCLUSION

The target compounds 15 and 17 are suitable glycosyl donors, whereas the sequence and individual steps of the demonstrated model reaction are usable for various other synthesis strategies, which use the chiral pool of natural substances. An example using a similar synthesis strategy is sketched in the following illustration; Sch. 7. It stands for conversions of pentopyranoses into fluorinated glycosyl donors with two anomeric positions, which are alternatively usable for subsequent glycosylations.

Key intermediates for *C*-fluoroalkylations are cyclic enol ethers inclusive of glycals. The latter are above all accessible via triflic acid ester precursors. The strategy of combined epimerization-fluoroalkylation, reported in this paper at one selected example, is

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Scheme 7. R_F : F, CF₃, CF₂Cl...

transferable to various other models in carbohydrate chemistry (for a review about the application of the non-conventional epimerization step see Ref.^[4]). Sch. 7 shows such an example for pentoses. The target molecule has, after the reaction sequence, two reactive "anomeric" centers (marked by arrows) which can be alternatively activated for glycosylations.

EXPERIMENTAL

General Remarks

Melting points were obtained using a Leitz polarizing microscope (Laborlux 12 Pol) equipped with a hot stage (Mettler FP 90) and are uncorrected. ¹H, ¹³C, and ¹⁹F NMR spectra were recorded on Bruker instruments: AC 250 and ARX 300, internal standard TMS for ¹H and ¹³C{¹H} NMR spectra, CFCl₃ for ¹⁹F{¹H} NMR spectra. Optical rotations were measured on a polar L μ P (IBZ Meßtechnik) instrument. Column chromatography was carried out with Merck Silica Gel 60 (63–200 μ m) and TLC on Merck Silica Gel 60 F₂₅₄ sheets. Table 1 summarises in detail the analytical data of the new compounds **3–17**.

X-ray Structure Determination of 8

X-ray diffraction data were collected with a Bruker P4 four circle diffractometer, Mo-K_{α} radiation ($\lambda = 0.71073$ Å), graphite monochromator, crystal size 0.64 × 0.62 × 0.52 mm³, T = 293(2) K, C₁₈H₂₁Cl₁₃O₈S, M = 503.76, colourless prism, orthorhombic, space group (H.-M.) $P2_12_12_1$, space group (Hall) $P2ac \ 2ab$, a = 10.1650(10), b = 11.1790(10), c = 19.847(2) Å, $\alpha = \beta = \gamma = 90^{\circ}$, V = 2255.3(4) Å³, Z = 4, ρ_{calc} 1.484 Mg m⁻³, $\mu = 0.540$ mm⁻¹, F(000) = 1040, data collection range: $2.05 \le \Theta \le 21.99^{\circ}$, $-10 \le h \le 10$, $-11 \le k \le 11$, $-20 \le l \le 20$, 3194 reflections collected, 2755 independent reflections [R(int) = 0.0247], 2576 observed [$I > 2\sigma(I)$], completeness to $\Theta = 21.99^{\circ}$: 99.6%, $R_1 = 0.0347(\text{obs.})$, $wR_2 = 0.0885(\text{obs.})$, GOF (F^2) = 1.066, max./min. residual electron density: +0.142/-0.132 e Å⁻³. The weighting scheme was calculated according to $w^{-1} = \sigma^2(F_o^2) + (0.0368P)^2 + 0.4213P$ with $P = (F_o^2 + 2F_c^2)/3$.

The central sugar ring adopts a distorted chair conformation with puckering parameters^[12] of Q = 0.519(3)Å (puckering amplitude), $\Theta = 159.0(3)^{\circ}$, and $\Phi = 177.7(11)^{\circ}$. In analogy to the literature^[12] it could be designated as a ²C₅ conformation.



			-	-	
Product	Precursor	Yield (%)	Mp (solvent °C)	$[\alpha]_{\rm D}^{22} \operatorname{CHCl}_3(c)$	$R_{\rm f}$ (eluents, v/v)
3	2	83	138 (pentane)	-20.5 (0.52)	$0.12(3:1)^{a}$
4	3 (2)	73	Colourless syrup	-56.2(0.49)	$0.36(2:1)^{b}$
5	4	93	Colourless syrup	$[\alpha]_{\rm D}^{27} - 33.9$ (0.31)	$0.14(5:1)^{a}$
6	3	71	180 subl. (pentane/ether)	-39.6 (1.11)	0.23 (5:1) ^a
7	3	81	195 (pentane/ether)	-40.0 (1.11)	$0.24 (5:1)^{a}$
8	3	93	157 (heptane/ether)	-14.7 (1.03)	$0.34 (3:1)^{a}$
9	3	90	181 (EtOAc)	-34.5 (1.10)	$0.35(5:1)^{b}$
10	3	53	113-114 (heptane)	Unstable compound	0.43 (5:1) ^a
11	10	96	179-181 (heptane)	-66.5 (1.02)	$0.28 (10:1)^{a}$
12	4	97	101 (heptane/EtOAc)	-24.0 (1.25)	0.27 (5:1) ^a
13	11	23	Unstable compound		$0.31 (3:1)^{a}$
14	11	42	Colourless syrup	Anomers	$0.22 (3:1)^{a}$
15	14	55	Colourless syrup	Anomers	$0.17 (6:1)^{a}$
16	12	57	180-190 (heptane)	Anomers	$0.17 (4:1)^{a}$
17	16	92	Colourless syrup	Anomers	$0.34 (4:1)^{a}$

Table 1. Analytical data of the compounds 3-17.

^aHeptane–EtOAc.

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^bToluene-EtOAc.

The structure was solved by direct methods (Bruker SHELXTL). All non-hydrogen atoms were refined anisotropically, with the hydrogen atoms introduced into theoretical positions and refined according to the riding model. CCDC 207041 contains the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam.ac.uk/conts/retrieving.html (or from the CCDC, 12 Union Road, Cambridge CB2 1EZ, UK; fax: +44-1223-336033; E-mail: deposit@ccdc.cam.ac.uk).

3,4-O-[(R)-**2,2,2-trichloroethylidene**]-**1,2-***O*-isopropylidene- β -D-tagatopyranose (3). Decarbamoylation of 2 by refluxing for 8 hr in 2% methanolic sodium methoxide solution (TLC-control) yielded 3 in quantitative yield. Purification by column chromatography.

¹H NMR (250.1 MHz, CDCl₃): 5.55 (s, 1H, acetal-H), 4.61 (m, 1H, ${}^{3}J_{3,4} = 5.2$ Hz, 4-H), 4.48 (d, 1H, ${}^{3}J_{3,4} = 5.2$ Hz, 3-H), 4.27 (dd, 1H, ${}^{2}J_{6a,6b} = 12.8$ Hz, ${}^{3}J_{6a,5} = 2.0$ Hz, 6a-H), 4.12 (dd, 1H, ${}^{3}J_{4,5} = 4.2$ Hz, ${}^{3}J_{6a,5} = 2.0$ Hz, 5-H), 4.09 (s, 2H, 1a-H, 1b-H), 3.62 (dd, 1H, ${}^{2}J_{6a,6b} = 12.8$ Hz, ${}^{3}J_{6b,5} = 1.7$ Hz, 6b-H), 2.20 (broad s, 1H, OH), 1.53, 1.44 (2s, 6H, 2 × CH₃). ${}^{13}C{}^{1}H$ NMR (62.9 MHz, CDCl₃): 113.4 [*C*(CH₃)₂], 108.1 (CH–CCl₃), 102.8 (C-2), 99.3 (CCl₃), 76.5 (C-3), 73.2 (C-1), 72.3 (C-4), 65.7 (C-5), 61.1 (C-6), 27.4, 25.1 (2 × CH₃); Anal. calcd for C₁₁H₁₅Cl₃O₆ (349.59): C, 37.79; H, 4.32; found C, 37.91, H, 4.35.

3,4-O-[(R)-Ethylidene]-1,2-O-isopropylidene-\beta-D-tagatopyranose (4). Compound **3** (0.9 g, 2.58 mmol) was dissolved in dry toluene (30 mL). Under argon Bu₃SnH (2.7 mL) and AIBN (20 mg) were added and the mixture was refluxed for 4 hr (TLC-control). When the reaction was finished, an excess of KF-soln. was added and the precipitate was

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filtered and intensively washed by toluene. The organic layer was separated, washed with brine (30 mL) and water (30 mL), and was dried over Na₂SO₄. Column chromatography gave pure 4.

¹H NMR (250.1 MHz, CDCl₃): 5.48 (q, 1H, ${}^{3}J_{H,CH3} = 5.0$ Hz, acetal-H), 4.15 (dd, 1H, ${}^{3}J_{6,5} = 2.8$ Hz, ${}^{2}J_{6a,6b} = 11.6$ Hz, 6a-H), 4.04–4.16 (m, 3H, 3-H, 4-H, 5-H), 4.00 (t, 2H, ${}^{2}J_{1a,1b} = 9.0$ Hz, 1a-H, 1b-H), 3.53 (dd, 1H, 6b-H), 2.37 (broad s, 1H, OH), 1.49, 1.38 (2s, 6H, $2 \times CH_3$), 1.31 (d, 3H, acetal-CH₃). ¹³C{¹H} NMR (62.9 MHz, CDCl₃): 112.8 [C(CH₃)₂], 103.5 (CH-CH₃), 103.3 (C-2), 75.5 (C-5), 73.1 (C-1), 71.0 (C-3), 66.2 (C-4), 61.8 (C-6), 27.3, 25.4 (2 × CH₃), 21.2 (acetal-CH₃); Anal. calcd for C₁₁H₁₈O₆ (246.26): C, 53.65, H, 7.37, found C, 53.31, H, 7.35.

3,4-*O*-[(*R*)-Ethylidene]-1,2-*O*-isopropylidene-5-*O*-(*p*-tosyl)-β-D-tagatopyranose (5). To a solution of 4 (0.55 g, 2.24 mmol) in dry pyridine (10 mL) p-toluenesulfonyl chloride (0.53 g, 2.75 mmol) was added and then the mixture was stirred for 26 hr at room temperature. Subsequently, the mixture was diluted with dried toluene and the solvent was evaporated at reduced pressure. After the residue was dissolved in ethyl acetate (20 mL), the further work-up procedure was analogous to that for 8. Column chromatography [eluent (v/v): heptane/EtOAc = 6/1, $R_F = 0.23$]; giving 0.83 g (93%) of 5 for analytical data of the colourless syrupy product see Table 1.

¹H NMR (250.1 MHz, CDCl₃): 7.80–7.34 (4d, 4H, ${}^{3}J_{H,H} = 8.3$ Hz, phenyl-H), 5.41 (q, 1H, ${}^{3}J_{CH3,acetal-H} = 5.0$ Hz, acetal-H), 4.82 (m, 1H, 5-H), 4.14 (m, 2H, 3-H, 4-H), 4.07 (dd, 1H, ${}^{2}J_{6a,6b} = 12.8$ Hz, ${}^{3}J_{6a,5} = 2.8$ Hz, 6a-H), 4.01 (d, 1H, ${}^{2}J_{1a,1b} = 9.0$ Hz, 1a-H), 3.97 (d, 1H, 1b-H), 3.53 (dd, 1H, 6b-H), 2.44 (s, 3H, tosyl-CH₃), 1.46, 1.41 (2s, 6H, 2 × CH₃), 1.24 (d, 3H, ${}^{3}J_{CH3,acetal-H} = 5.0 \text{ Hz}$, acetal-CH₃). ${}^{13}C{}^{1}H$ NMR (62.9 MHz, CDCl₃): 145.0 (tosyl-C-SO₃-), 133.3 (tosyl-C-CH₃), 129.9, 127.9 (tosyl-CH), 113.6 [C(CH₃)₂], 103.6 (acetal-C), 103.0 (C-2), 74.9 (C-5), 73.0 (C-1), 72.7 (C-3), 70.8 (C-4), 58.6 (C-6), 27.3, 25.3 ($2 \times CH_3$), 21.7 (tosyl-CH₃), 21.2 (acetal-CH₃); Anal. calcd for $C_{18}H_{24}O_8S$ (400.44): C, 53.99, H, 6.04, S, 8.01, found C, 54.53, H, 6.15, S, 8.12.

3,4-O-[(R)-2,2,2-Trichloroethylidene]-5-deoxy-5-iodo-1,2-O-isopropylidene-β-Lpsico-pyranose (6).^[13] Compound 3 (0.7 g, 2.0 mmol) was dissolved in dry toluene (50 mL) and triphenylphosphine (1.55 g, 5.8 mmol), imidazole (0.4 g, 5.8 mmol), and iodine (0.89 g, 3.5 mmol) were added under strong stirring and argon atmosphere. The mixture was heated for 5 hr (bath temperature 120° C) then quenched with sat. NaHCO₃-soln. (TLC-control). The layers were separated, and the aqueous phase was washed with toluene $(2 \times 30 \text{ mL})$. The combined organic layers were washed with brine $(2 \times 50 \text{ mL})$ and water (50 mL), dried over Na₂SO₄, and evaporated under reduced pressure. Column chromatography gave pure 6. As by-product compound 11 was detected.

¹H NMR (250.1 MHz, CDCl₃): 5.66 (s, 1H, acetal-H), 4.87 (m, 1H, ${}^{3}J_{3,4} = 4.7$ Hz, ${}^{3}J_{4,5} = 2.8$ Hz, 4-H), 4.39 (d, 1H, ${}^{3}J_{3,4} = 4.7$ Hz, 3-H), 4.14–4.28 (m, 2H, 6a-H, 6b-H), 4.05 (d, 1H, ${}^{2}J_{1,1} = 9.1$ Hz, 1a-H), 4.03 (d, 1H, ${}^{2}J_{1,1} = 9.1$ Hz, 1b-H), 3.66 (m, 1H, ${}^{3}J_{4,5} = 2.8 \text{ Hz}, 5-\text{H}$), 1.53 (s, 3H, CH₃), 1.45 (s, 3H, CH₃). ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (62.9 MHz, CDCl₃): 113.7 [C(CH₃)₂], 107.5 (CH-CCl₃), 102.5 (C-2), 99.2 (CCl₃), 76.2 (C-3), 73.6 (C-4), 73.1 (C-1), 61.2 (C-6), 27.3, 25.0 (2 × CH₃), 16.4 (C-5); MS: chemical ionisation (isobutane): 460.0 (Molpeak 15%), 445.0 ($M^+ - CH_3$, 100%); Anal. calcd for C₁₁H₁₄Cl₃IO₅ (459.49): C, 28.75, H, 3.07, found C, 29.13, H, 3.07.

5-Bromo-3,4-O-[(R)-2,2,2-trichloroethylidene]-5-deoxy-1,2-O-isopropylidene-β-L-psico-pyranose (7) (modified Ref.^[13]). Compound 3 (0.35 g, 1.0 mmol) was dissolved

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in dry toluene (30 mL) and triphenylphosphine (0.76 g, 2.9 mmol), imidazole (0.4 g, 5.8 mmol), and bromine (0.1 mL, 3.9 mmol) were added under strong stirring and argon atmosphere. The mixture was heated for 5 hr (bath temperature 120°C) then quenched with sat. NaHCO₃-soln. (TLC-control). The layers were separated, and the aqueous phase was washed with toluene (2×20 mL). The combined organic layers were washed with brine (2×30 mL) and water (30 mL), dried over Na₂SO₄, and evaporated under reduced pressure. Column chromatography gave pure **6**. As by-product compound **11** was detected.

¹H NMR (250.1 MHz, CDCl₃): 5.67 (s, 1H, acetal-H), 4.91 (m, 1H, ${}^{3}J_{3,4} = 4.7$ Hz, ${}^{3}J_{4,5} = 2.8$ Hz, 4-H), 4.38 (d, 1H, ${}^{3}J_{3,4} = 4.7$ Hz, 3-H), 4.07–4.24 (m, 2H, 6a-H, 6b-H), 4.07 (d, 1H, ${}^{2}J_{1,1} = 9.0$ Hz, 1a-H), 4.03 (d, 1H, ${}^{2}J_{1,1} = 9.0$ Hz, 1b-H), 3.69 (m, 1H, ${}^{3}J_{4,5} = 2.8$ Hz, 5-H), 1.53 (s, 3H, CH₃), 1.45 (s, 3H, CH₃). ${}^{13}C{}^{1}H$ } NMR (62.9 MHz, CDCl₃): 113.8 [*C*(CH₃)₂], 108.1 (*C*H–CCl₃), 102.4 (C-2), 99.1 (CCl₃), 75.6 (C-3), 74.4 (C-4), 72.9 (C-1), 59.4 (C-6), 39.8 (C-5), 27.4, 25.1 (2 × CH₃); MS: chemical ionisation (isobutane): 413.0 (Molpeak 21%), 398.0 (M⁺ – CH₃, 100%); Anal. calcd for C₁₁H₁₄. BrCl₃O₅ (412.49): C, 32.03, H, 3.42, found C, 32.52, H, 3.64.

3,4-O-[(*R*)-2,2,2-Trichloroethylidene]-1,2-*O*-isopropylidene-5-*O*-(*p*-tosyl)-β-Dtagato-pyranose (8). To a solution of **3** (0.75 g, 2.15 mmol) in dry DCE (15 mL) and Et₃N (5.6 mL, 40 mmol) *p*-toluenesulfonyl chloride (0.76 g, 4.0 mmol) was batchwise added under cooling and then the mixture was refluxed for 6 hr (argon atmosphere). After the mixture was allowed to cool down, water (20 mL) was added and the product was extracted with CHCl₃ (50 mL). The chloroform phase was washed with NaHSO₄-soln. (3%, 3 × 30 mL) and water (30 mL), then dried over Na₂SO₄, and concentrated under reduced pressure. The brown residue was purified by column chromatography [eluent (v/v): heptane/ethyl acetate = 3/1, $R_F = 0.34$]; for analytical data of the crystalline product **8** see Table 1.

¹H NMR (250.1 MHz, CDCl₃): 7.64, 7.51, 7.19, 7.11 (4d, 4H, ${}^{3}J_{H,H} = 8.2$ Hz, phenyl-H), 5.32 (s, 1H, acetal-H), 4.67 (dd, 1H, ${}^{3}J_{3,4} = 3.7$ Hz, ${}^{3}J_{5,4} = 5.5$ Hz, 4-H), 4.33 (ddd, 1H, ${}^{3}J_{5,4} = 5.5$ Hz, ${}^{3}J_{5,6a} = 3.7$ Hz, ${}^{3}J_{5,6b} = 1.8$ Hz, 5-H), 4.25 (d, 1H, 3-H), 3.96 (dd, 1H, ${}^{2}J_{6a,6b} = 13.7$ Hz, 6a-H), 3.90 (d, 2H, ${}^{2}J_{1a,1b} = 9.5$ Hz, 1a-H, 1b-H), 3.42 (dd, 1H, 6b-H), 2.28 (s, 3H, tosyl-CH₃) 1.31, 1.25 (2s, 6H, 2 × CH₃). ${}^{13}C{}^{1}H$ NMR (62.9 MHz, CDCl₃): 145.5 (tosyl-*C*-SO₃-), 133.2 (tosyl-*C*-CH₃), 129.5, 127.8 (tosyl-CH), 113.5 [*C*(CH₃)₂], 107.9 (*C*H-CCl₃), 102.2 (*C*-2), 98.8 (CCl₃), 74.2, 73.0, 72.0 (*C*-5, *C*-3, *C*-4), 73.7 (*C*-1), 58.6 (*C*-6), 27.2, 25.0 (2 × CH₃), 21.7 (tosyl-CH₃); Anal. calcd for C₁₈H₂₁Cl₃O₈S (503.77): C, 42.92, H, 4.20, found C, 43.15, H, 4.17.

3,4-O-[(*R***)-2,2,2-Trichloroethylidene]-1,2-O-isopropylidene-5-O-mesyl-β-D-tagatopyranose (9).** To a solution of **3** (440 mg, 1.78 mmol) in DCE (10 mL) and Et₃N (1.3 mL, 9.0 mmol), methanesulfonyl chloride (0.28 mL, 3.56 mmol) was added under cooling and the mixture was refluxed for 3-4 hr (TLC-control). The work-up procedure was analogous to that for **8**. Column chromatography: [eluent (v/v): heptane/ethyl acetate = 2/1, $R_F = 0.19$]; for analytical data of the crystalline product **9** see Table 1.

¹H NMR (250.1 MHz, CDCl₃): 5.47 (q, 1H, ${}^{3}J_{H,CH3} = 4.9$ Hz, acetal-H), 5.06 (dd, 1H, ${}^{3}J_{5,4} = 4.6$ Hz, ${}^{3}J_{5,6a} = 8.6$ Hz, ${}^{3}J_{5,6b} = 4.6$ Hz, 5-H), 4.31 (dd, 1H, ${}^{3}J_{4,3} = 2.1$ Hz, 4-H), 4.21 (d, 1H, 3-H), 4.17 (dd, 1H, ${}^{2}J_{6a,6b} = 12.5$ Hz, 6a-H), 4.02 (d, 2H, ${}^{2}J_{1a,1b} = 9.2$ Hz, 1a-H, 1b-H), 3.73 (dd, 1H, 6b-H), 3.11 (s, 3H, $-SO_2-CH_3$), 1.50, 1.38 (2s, 6H, 2 × CH₃), 1.32 (d, 3H, acetal-CH₃). ${}^{13}C{}^{1}H{}$ NMR (62.9 MHz, CDCl₃): 113.1 [*C*(CH₃)₂], 103.4 (*C*H–CH₃), 103.2 (C-2), 74.9, 73.6, 71.3 (C-3, C-4, C-5), 72.9 (C-1),

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59.9 (C-6), 38.8 ($-SO_2-CH_3$), 27.2, 25.3 (2 × CH₃), 20.8 (acetal-CH₃); Anal. calcd for $C_{12}H_{17}Cl_3O_8S$ (427.68): C, 33.70, H, 4.01, S, 7.50, found C, 34.00, H, 4.02, S, 7.64.

3,4-O-[(*R*)-2,2,2-Trichloroethylidene]-5,6-dideoxy-1,2-O-isopropylidene-β-D-erythrohexen-5-ulopyranose (11). 3,4-O-[(*R*)-2,2,2-Trichloroethylidene]-5-O-trifluoromethanesulfonyl-1,2-O-isopropylidene-β-tagatopyranose (10). To a suspension of compound 3 (1.7 g, 4.86 mmol) in pyridine (65 mL) trifluoromethanesulfonyl chloride (2 mL) was added carefully at 0°C (argon atmosphere). After the mixture was allowed to warm up to r.t., it was stirred over night. Then, CHCl₃ (100 mL) was added and the mixture was washed with NaHSO₄-soln. (5%, 5 × 100 mL), water (100 mL), dried (Na₂SO₄) and concentrated under reduced pressure. Column chromatographic separation gave compound 10 as a white powder. Traces of 11 were detected. The triflate 10 was used for the following synthetic step without further purification.

¹H NMR (250.1 MHz, CDCl₃): 5.57 (s, 1H, acetal-H), 5.22 (d, 1H, ${}^{3}J_{4,5} = 1.9$ Hz, 5-H), 4.69 (dt, 1H, ${}^{3}J_{4,5} = 1.9$ Hz, ${}^{3}J_{3,4} = 5.3$ Hz, 4-H), 4.53 (d, 1H, ${}^{3}J_{3,4} = 5.3$ Hz, 3-H), 4.34 (dd, 1H, ${}^{3}J_{5,6a} = 1.8$ Hz, ${}^{2}J_{6a,6b} = 14.2$ Hz, 6a-H), 4.13 (s, 2H, 1a-H, 1b-H), 3.88 (dt, 1H, ${}^{3}J_{5,6b} = 1.7$ Hz, ${}^{2}J_{6a,6b} = 14.2$ Hz, 6b-H), 1.53 (s, 3H, CH₃), 1.45 (s, 3H, CH₃). ${}^{13}C{}^{1}H{}$ NMR (62.9 MHz, CDCl₃): 121.3 (CF₃), 113.9 (*C*(CH₃)₂), 108.1 (*C*H-CCl₃), 102.3 (C-2), 98.5 (CCl₃), 80.3 (C-5), 74.0 (C-3), 73.1 (C-1), 71.9 (C-4), 58.6 (C-6), 27.3, 25.0 (2 × CH₃). {}^{19}F{}^{1}H{} NMR (235.4 MHz, CDCl₃): -74.62 (s, CF₃).

3,4-O-[(R)-2,2,2-Trichloroethylidene]-1,2-dideoxy-5(R),6-O-isopropylidene- β -D-erythro-hexen-5-ulopyranose (11). Triflate 10 (700 mg, 1.45 mmol) was dissolved in dry THF (20 mL). Under stirring DBU (0.35 mL) was added and the mixture was refluxed for 2.5 hr (TLC-control). After cooling the mixture was poured into ice/water (30 mL). It was extracted with chloroform (3 × 20 mL). The organic layer was washed with water (20 mL), dried over Na₂SO₄, and was evaporated under reduced pressure. Column chromatography gave 11 quantitatively.

¹H NMR (250.1 MHz, CDCl₃): 6.43 (dd, 1H, ${}^{3}J_{1,2} = 6.1$ Hz, ${}^{4}J_{1,3} = 0.8$ Hz, 1-H), 5.50 (s, 1 H, acetal-H), 5.30 (dd, 1H, ${}^{3}J_{2,3} = 4.3$ Hz, ${}^{3}J_{1,2} = 6.1$ Hz, 2-H), 4.91 (m, 1H, ${}^{4}J_{1,3} = 0.8$ Hz, ${}^{3}J_{2,3} = 4.3$ Hz, ${}^{3}J_{3,4} = 6.2$ Hz, 3-H), 4.52 (d, 1H, ${}^{3}J_{3,4} = 6.2$ Hz, 4-H), 4.21 (2d, 2H, ${}^{3}J_{6a,6b} = 9.2$ Hz, 6a-H, 6b-H), 1.53 (s, 3H, CH₃), 1.46 (s, 3H, CH₃). ${}^{13}C{}^{1}H{}$ NMR (62.9 MHz, CDCl₃): 144.9 (C-1), 113.8 [*C*(CH₃)₂], 108.1 (*C*H–CCl₃), 102.1 (C-5), 100.1 (C-2), 99.8 (CCl₃), 73.5 (C-4), 71.7 (C-3), 69.6 (C-6), 27.1, 25.4 (2 × CH₃); MS: chemical ionisation (isobutane): 332.0 (Molpeak 100%); Anal. calcd for C₁₁H₁₃Cl₃O₅ (331.58): C, 39.85, H, 3.95, found C, 40.04, H, 3.98.

3,4-O-[(R)-Ethylidene]-1,2-dideoxy-5(R),6-O-isopropylidene-β-D-erythro-hexen-5-ulo-pyranose (12). To a suspension of compound **4** (1.38 g, 5.61 mmol) in pyridine (40 mL) trifluoromethanesulfonyl chloride (2 mL) was added carefully at 0°C (argon atmosphere). The work-up procedure was analogous to that for **10** (without chromato-graphic purification). The crude product **4** was dissolved in dry THF (20 mL). DBU (0.35 mL) was added and the mixture was refluxed for 2.5 hr. After cooling the mixture was poured onto ice (40 g) and extracted with chloroform (2 × 30 mL). The combined organic layers were washed with water (20 mL) and dried over Na₂SO₄. Purification by column chromatography yielded **12** quantitativly.

¹H NMR (250.1 MHz, CDCl₃): 6.41 (d, 1H, ${}^{3}J_{6,5} = 6.1$ Hz, 1-H), 5.44 (q, 1H, ${}^{3}J_{H,CH3} = 5.0$ Hz, acetal-H), 5.01 (dd, 1H, ${}^{3}J_{5,4} = 3.7$ Hz, 2-H), 4.62 (dd, 1H, ${}^{3}J_{4,3} = 5.8$ Hz, 3-H), 4.18 (d, 1H, 4-H), 4.13 (d, 1H, ${}^{2}J_{6a,6b} = 9.2$ Hz, 6a-H), 4.02 (d, 1H, ${}^{2}J_{6a,6b} = 9.2$ Hz, 6b-H), 1.54, 1.43 (2s, 6H, 2 × CH₃), 1.36 (d, 3H, ${}^{3}J_{H,CH3} = 5.0$ Hz,

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acetal-CH₃). ¹³C{¹H} NMR (62.9 MHz, CDCl₃): 145.1 (C-1), 113.4 (*C*H–CH₃), 102.1 (C-5), 100.6 (C-2), 73.9 (C-6), 72.1 (C-3), 68.9 (C-4), 26.9, 25.8 ($2 \times$ CH₃), 20.9 (acetal-CH₃); Anal. calcd for C₁₁H₁₆O₅ (228.24): C, 57.89, H, 7.07, found C, 57.56, H, 7.12.

2-C-Chlorodifluoromethyl-3,4-di-O-[(R)-2,2,2-trichloroethylidene-2-deoxy-5(R),6-O-iso-propylidene]-β-D-arabinohexopyranos-5-ulosyl bromide (13). Compound 11 (0.5 g, 1.5 mmol) was dissolved in acetonitrile (20 mL) and water (10 mL). NaHCO₃ (1.0 g) was suspended and the mixture cooled to -10° C. Then, CF₂ClBr (approx. 0.2 mL or 25 drops) was condensed via a cooling trap (dry ice/acetone) into the mixture and Na₂S₂O₄ (1.0 g) was added. The suspension was allowed to warm up slowly to 20°C within 2 hr. A constant dropwise reflux of the freon is preferable. If the reaction is not finished (TLC-control) a second addition of dithionite should follow. When total turnover was achieved diethylether (30 mL) was added and the layers separated. The organic layer was washed with brine (20 mL) and water (20 mL) and was dried over Na₂SO₄. Compound 13 was separated by column chromatography. Because the product is very sensitive to hydrolyses (formation of 14), the C, H, N-microanalyses differed significantly.

¹H NMR (250.1 MHz, CDCl₃): 5.60 (d, 1H, ${}^{3}J_{1,2} = 1.6$ Hz, 1-H), 5.52 (s, 1H, acetal-H), 5.09 (t, 1H, ${}^{3}J_{3,4} = 6.8$ Hz, ${}^{3}J_{2,3} = 7.9$ Hz, 3-H), 4.86 (d, 1H, 4-H), 4.28 (d, 1H, ${}^{2}J_{6a,6b} = 9.1$ Hz, 6a-H), 4.06 (d, 1H, 6b-H), 3.26–3.41 (m, 1H, 2-H), 1.52, 1.43 (2s, 6H, 2 × CH₃). ${}^{13}C{}^{1}H{}$ NMR (62.9 MHz, CDCl₃): 132.4 (t, ${}^{1}J_{C,F} = 288$ Hz, CF₂Cl), 113.0 [*C*(CH₃)₂], 109.5 (*C*H–CCl₃), 103.0 (CCl₃), 99.4 (C-5), 89.6 (C-1), 74.7 (C-4), 72.6 (C-6), 71.8 (C-3), 52.9 (t, ${}^{2}J_{C-2,F} = 23$ Hz, C-2), 27.1, 25.4 (2 × CH₃). ${}^{19}F{}^{1}H{}$ NMR (235.4 MHz, CDCl₃): -51.7 (d, ${}^{2}J_{Fa,Fb} = 169$ Hz), -54.7 (d, ${}^{2}J_{Fa,Fb} = 169$ Hz); MS: chemical ionisation (isobutane): 497.0 (Molpeak 100%).

2-C-Chlorodifluoromethyl-3,4-di-O-[(R)-2,2,2-trichloroethylidene-2-deoxy-5(S),6-O-isopropylidene]- α/β -D-arabinohexopyranos-5-ulose (14). Compound 11 (0.5 g, 1.5 mmol) were used as for 13. Hydrolysis of 13 happens in reaction conditions partially but when the mixture was stirred over night NaHCO₃ conditions only 14 could be observed. Compound 13 reacts in methanol/water (v/v = 25/1) with silver carbonate more quickly yielding in 14 within 1 hr. Purification by column chromatography yielded the syrupy product 14.

¹H NMR (250.1 MHz, CDCl₃): 5.62 (d, 1H, ${}^{3}J_{1,2} = 1.6$ Hz, 1-H), 5.51 (s, 1H, acetal-H), 5.03 (t, 1H, ${}^{3}J_{3,4} = 6.8$ Hz, ${}^{3}J_{2,3} = 7.9$ Hz, 3-H), 4.92 (d, 1H, ${}^{3}J_{3,4} = 6.8$ Hz, 4-H), 4.25 (d, 1H, ${}^{2}J_{6a,6b} = 9.1$ Hz, 6a-H), 4.10 (d, 1H, ${}^{2}J_{6a,6b} = 9.1$ Hz, 6b-H), 3.16–3.29 (m, 1H, 2-H), 2.97 (broad s, 1H, OH), 1.51, 1.41 (2s, 6H, 2 × CH₃). ${}^{13}C{}^{1}H$ NMR (62.9 MHz, CDCl₃): 129.7 (t, ${}^{1}J_{C,F} = 278$ Hz, CF₂Cl), 114.1 [*C*(CH₃)₂], 108.6 (*C*H–CCl₃), 103.2 (CCl₃), 99.3 (C-5), 90.8 (C-1), 73.9 (C-4), 72.2 (C-6), 71.9 (C-3), 52.8 (t, ${}^{2}J_{C-2,F} = 22$ Hz, C-2), 27.0, 25.1 (2 × CH₃). ${}^{19}F{}^{1}H$ NMR (235.4 MHz, CDCl₃): -48.6 (d, *J*_{Fa,Fb} = 169 Hz), -52.3 (d, *J*_{Fa,Fb} = 169 Hz); MS: chemical ionisation (isobutane): 433.0 (Molpeak 100%). Anal. calcd for C₁₂H₁₄Cl₄F₂O₆ (434.04): C, 33.21, H, 3.25, found C, 33.47, H, 3.52.

1-O-Acetyl-2-C-chlorodifluoromethyl-3,4-di-O-[(R)-2,2,2-trichloroethylidene-2deoxy-5(S),6-O-isopropylidene]-D-arabinohexopyranos-5-ulose (15). Compound 14 (100 mg, 0.23 mmol) was dissolved in pyridine (5 mL) and acetic anhydride (5 mL) and was stirred at 20°C over night. Evaporation to dryness and column chromatography gave 15 as anomeric mixture ($\alpha/\beta = 1/2$).

α-Anomer of **15**: ¹H NMR (250.1 MHz, CDCl₃): 6.53 (dd, 1H, ⁴ $J_{1,F} = 0.6$ Hz, ³ $J_{1,2} = 2.2$ Hz, 1-H), 5.53 (s, 1H, acetal-H), 5.06 (t, 1H, ³ $J_{3,4} = 6.9$ Hz, 3-H), 4.72 (d, 1H, ³ $J_{3,4} = 6.9$ Hz, 4-H), 4.27 (d, 1H, ² $J_{6a,6b} = 9.2$ Hz, 6a-H), 4.13 (d, 1H, ² $J_{6a,6b} = 9.2$ Hz, 6b-

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H), 3.45–3.57 (m, 1H, 2-H), 2.06 (s, 3H, C(O)CH₃), 1.53, 1.43 (2s, 6H, 2 × CH₃). ¹³C{¹H} NMR (62.9 MHz, CDCl₃): 168.3 (C==O), 127.2 (t, ¹ $J_{C,F}$ = 278 Hz, CF₂Cl), 113.6 [*C*(CH₃)₂], 109.6 (*C*H–CCl₃), 103.2 (C-5), 99.2 (CCl₃), 87.2 (C-1), 74.7 (C-4), 72.4 (C-6), 71.8 (C-3), 51.5 (t, ² $J_{C-2,F}$ = 22.5 Hz, C-2), 26.8, 25.6 (2 × CH₃), 20.9 [C(O)CH₃]. ¹⁹F{¹H} NMR (235.4 MHz, CDCl₃): -52.3 (d, ² $J_{Fa,Fb}$ = 170 Hz, Fa), -54.9 (d, ² $J_{Fa,Fb}$ = 170 Hz, Fb). β -Anomer of **15**: ¹H NMR (250.1 MHz, CDCl₃): 6.27 (d, 1H, ³ $J_{1,2}$ = 8.1 Hz, 1-H),

β-Anomer of **15**: ¹H NMR (250.1 MHz, CDCl₃): 6.27 (d, 1H, ³ $J_{1,2} = 8.1$ Hz, 1-H), 5.52 (s, 1H, acetal-H), 4.91 (t, 1H, ³ $J_{3,4} = 7.8$ Hz, 3-H), 4.49 (d, 1H, ³ $J_{3,4} = 7.8$ Hz, 4-H), 4.23 (d, 1H, ² $J_{6a,6b} = 8.4$ Hz, 6a-H), 4.08 (d, 1H, ² $J_{6a,6b} = 8.4$ Hz, 6b-H), 3.45–3.57 (m, 1H, 2-H), 2.08 [s, 3H, C(O)CH₃], 1.55, 1.45 (2s, 6H, 2 × CH₃). ¹³C{¹H} NMR (62.9 MHz, CDCl₃): 169.2 (C=O), 129.1 (t, ¹ $J_{C,F} = 298$ Hz, CF₂Cl), 114.3 [*C*(CH₃)₂], 109.0 (*C*H–CCl₃), 103.3 (C-5), 99.3 (CCl₃), 87.3 (C-1), 74.3 (C-4), 72.4 (C-6), 71.8 (C-3), 53.4 (t, ² $J_{C-2,F} = 22.5$ Hz, C-2), 26.7, 25.5 (2 × CH₃), 20.9 [C(O)CH₃]. ¹⁹F{¹H} NMR (235.4 MHz, CDCl₃): -52.3 (d, ² $J_{Fa,Fb} = 174$ Hz, Fa), -54.9 (d, ² $J_{Fa,Fb} = 174$ Hz, Fb); α/β-15: GC-MS (for anomeric mixture): (30 eV): 2 compounds found with closed retention times. Both show same mass spectra: 475.0 (Molpeak, isotopic signal for four chlorine atoms). Anal. calcd for C₁₄H₁₆Cl₄F₂O₇ (476.08): C, 35.32, H, 3.39, found C, 35.42, H, 3.60.

2-C-Chlorodifluoromethyl-2-deoxy-3,4-di-O-[(R)-ethylidene-5(S),6-O-isopropylidene]- α/β -D-arabino-hexopyranos-5-ulose (16). Compound 12 (1.85 g, 8.1 mmol) were used as for 13. Hydrolysis of the intermediate glycosyl bromide happens in reaction conditions when the mixture is stirred over night in basic conditions. Purification by column chromatography yielded 16.

¹H NMR (250.1 MHz, CDCl₃): 5.56 (m, 1H, 1-H), 5.50 (q, 1H, ${}^{3}J_{\text{H,CH3}} = 4.9$ Hz, acetal-H), 4.76 (dd, 1H, ${}^{3}J_{3,4} = 7.2$ Hz, ${}^{3}J_{2,3} = 9.0$ Hz, 3-H), 4.51 (d, 1H, ${}^{3}J_{3,4} = 7.2$ Hz, 4-H), 4.18 (d, 1H, ${}^{2}J_{6a,6b} = 9.0$ Hz, 6a-H), 4.01 (d, 1H, ${}^{2}J_{6a,6b} = 9.0$ Hz, 6b-H), 3.04–3.34 (m, 1H, 2-H), 3.13 (broad s, 1H, OH), 1.48 (s, 3H, CH–CH₃), 1.35, 1.34 (2s, 6H, 2 × CH₃). ${}^{13}C{}^{1}H$ NMR (62.9 MHz, CDCl₃): 127.8 (t, ${}^{1}J_{\text{C,F}} = 295$ Hz, CF₂Cl), 112.8 [*C*(CH₃)₂], 104.0 (CH–CH₃), 102.3 (C-5), 89.9 (C-1), 73.1 (C-3), 72.9 (C-4), 69.3 (C-6), 51.9 (t, ${}^{2}J_{\text{C-2,F}} = 22$ Hz, C-2), 27.2, 25.4 (2 × CH₃), 20.8 (acetal-CH₃). ${}^{19}F{}^{1}H$ NMR (235.4 MHz, CDCl₃): -50.2 (d, ${}^{2}J_{\text{Fa,Fb}} = 169$ Hz), -53.4 (d, ${}^{2}J_{\text{Fa,Fb}} = 169$ Hz). Anal. calcd for C₁₂H₁₄Cl₄F₂O₆ (330.71): C, 43.58, H, 5.18, found C, 43.80, H, 5.51.

1-O-Acetyl-2-C-chlorodifluoromethyl-2-deoxy-3,4-di-O-[(R)-ethylidene-5(S),6-O-isopropylidene]- α/β -D-arabinohexopyranos-5-ulose (17). Compound 16 (910 mg, 0.23 mmol) was dissolved in pyridine (20 mL) and acetic anhydride (20 mL) and was stirred at 20°C over night. Evaporation to dryness and column chromatography gave 17 as anomeric mixture ($\alpha/\beta \approx 0.9/1$).

β-Anomer of **17**: ¹H NMR (250.1 MHz, CDCl₃): 6.49 (dd, 1H, ⁴ $J_{1,F}$ = 0.6 Hz, ³ $J_{1,2}$ = 2.1 Hz, 1-H), 5.52 (q, 1H, ³ $J_{H,CH3}$ = 4.9 Hz, acetal-H), 4.75 (dd, 1H, ³ $J_{3,4}$ = 7.2 Hz, ³ $J_{2,3}$ = 8.9 Hz, 3-H), 4.42 (d, 1H, ³ $J_{3,4}$ = 7.2 Hz, 4-H), 4.08–4.23 (m, 2H, 6a-H, 6b-H), 3.39–3.50 (m, 1H, 2-H), 2.05 (d, 3H, ³ $J_{H,CH3} \approx$ 4.9 Hz, acetal-CH₃), 1.54, 1.40 (2s, 6H, 2 × CH₃). ¹³C{¹H} NMR (62.9 MHz, CDCl₃): 169.3 (C=O), 129.4 (t, ¹ $J_{C,F}$ = 297 Hz, CF₂Cl), 114.1 [*C*(CH₃)₂], 104.3 (*C*H–CH₃), 102.5 (C-5), 87.8 (C-1), 73.0 (C-4), 72.6 (C-6), 71.3 (C-3), 51.2 (t, ² $J_{C-2,F}$ = 23 Hz, C-2), 26.9, 25.5 (2 × CH₃), 20.9 [C(O)CH₃]. ¹⁹F{¹H} NMR (235.4 MHz, CDCl₃): -50.8 (d, ² $J_{Fa,Fb}$ = 172 Hz, Fa), -53.8 (d, ² $J_{Fa,Fb}$ = 172 Hz, Fb).

 α -Anomer of **17**: ¹H NMR (250.1 MHz, CDCl₃): 6.24 (d, 1H, ³ $J_{1,2} = 8.5$ Hz, 1-H), 5.37 (q, 1H, ³ $J_{\text{Hac},\text{CH3}} = 4.9$ Hz, acetal-H), 4.62 (dd, 1H, ³ $J_{3,4} = 8.0$ Hz, ³ $J_{2,3} = 9.2$ Hz, 3-H),

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4.08–4.23 (m, 3H, 4-H, 6a-H, 6b-H), 3.26–3.42 (m, 1H, 2-H), 2.05 (d, 3H, ${}^{3}J_{H,CH3} = 4.9$ Hz, CHCH₃), 1.51, 1.37 (2s, 6 H, 2 × CH₃). ${}^{13}C{}^{1}H$ NMR (62.9 MHz, CDCl₃): 168.5 (C=O), 127.6 (t, ${}^{1}J_{C,F} = 294$ Hz, CF₂Cl), 113.3 [*C*(CH₃)₂], 104.1 (CH–CH₃), 102.5 (C-5), 87.8 (C-1), 72.9 (C-4), 72.5 (C-6), 69.3 (C-3), 50.6 (t, ${}^{2}J_{C-2,F} = 23$ Hz, C-2), 26.8, 25.3 (2 × CH₃), 20.8 [C(O)CH₃]. ${}^{19}F{}^{1}H$ NMR (235.4 MHz, CDCl₃): -50.8 (d, ${}^{2}J_{Fa,Fb} = 172$ Hz, Fa), -53.8 (d, ${}^{2}J_{Fa,Fb} = 172$ Hz, Fb). Anal. calcd for C₁₄H₁₉ClF₂O₇ (372.75): C, 45.11, H, 5.14, found C, 45.93, H, 5.40.

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