

An Efficient Method for the Synthesis of Symmetrical Disiloxanes from Alkoxysilanes Using Meerwein's Reagent

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Abstract: We report here a new and efficient route to symmetrical disiloxanes from their corresponding alkoxysilanes using Meerwein's reagent as mediator and potassium carbonate as additive under mild reaction conditions in acetonitrile. Our methodology is very simple, economic, and high yielding. We have also proposed a reaction mechanism with the plausible silyloxonium intermediates.

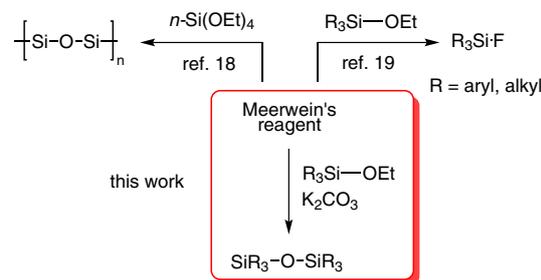
Key words: Meerwein's reagent, disiloxane, alkoxysilane condensation, fluorine anion, silicon

Siloxanes with Si–O–Si backbone are ubiquitous in nature. They have a broad range of potential applications, including health care products, dry-cleaning process,^{1a} and adhesives.^{1b} Liquid crystalline siloxane oligomers were investigated for their mesogenic properties.² Water repellent siloxanes act as antiperspirants.³ A polyorganosiloxane^{4a} emulsion^{4b} is used for the preparation of cosmetic products.^{4c} Particularly, disiloxanes act as an important class of compounds with versatile applications. They are used in microelectronic device and sensor fabrication⁵ and as liquid crystal display element.⁶ Anion recognition phenomenon was observed by Kondo and Unno in the presence of disiloxane-1,3-diol.⁷ Gunji and co-workers used 1,3-diphenyldisiloxane as a building block of silsesquioxanes.⁸ Narumi and Miyano reported the use of disiloxane to prepare bridged calix[4]arenes.⁹ Napier used disiloxanes as cross-coupling partner in Hiyama-type coupling reaction with aryl halides.¹⁰ Marciniak efficiently used divinyl-substituted silanes and disiloxanes in cross-metathesis in the presence of Grubbs catalyst.¹¹

The general strategy to efficiently generate disiloxanes is via hydrosilanes. Hydrolytic oxidation of hydrosilanes in the presence of cationic oxorhenium catalyst provides disiloxanes.¹² Matsuo and Kawaguchi observed the formation of disiloxane from CO₂ and hydrosilanes using zirconium–borane complexes.¹³ Chojnowski et al. used tris(pentafluorophenyl)borane as Lewis acid catalyst to produce disiloxanes via coupling reaction of hydrosilanes with alkoxysilanes.¹⁴ Lewis acids were further utilized as catalyst in the synthesis of symmetrical disiloxanes via aerobic oxidation of hydrosilanes.¹⁵ Schubert recently re-

ported the use of transition-metal catalyst to generate disiloxanes from hydrosilanes.¹⁶

In our recent report, we discovered a novel sol-gel polycondensation of tetraethoxysilane (TEOS) to silica using Meerwein's reagent (MR)¹⁷ in acetonitrile (MeCN) solvent.¹⁸ We extended our work on MR and successfully achieved various fluorosilanes from alkoxysilanes via nucleophilic fluorination to the silicon centre (S_N2–Si) in excellent yields (Scheme 1).¹⁹ Here, in this work we suppressed the effect of fluoride ion by using K₂CO₃ as an additive and demonstrated the synthesis of various symmetrical disiloxanes from their corresponding monoalkoxysilanes (Scheme 1). We further propose the possible reaction mechanism of alkoxysilanes condensation. To our knowledge this is the first report of MR-assisted alkoxysilanes condensation to corresponding symmetrical disiloxanes proceeding via silyloxonium intermediate.



Scheme 1 MR-Mediated symmetrical disiloxane synthesis

In our present approach, the primary concern was to overcome the problem of unexpected nucleophilic substitution of fluoride ion to the silicon center and completely suppress the formation of fluorosilanes. Consequently, we first examined various additives that will serve as a fluoride ion inhibitor (see Table S1 in the Supporting Information). We have used (4-bromophenyl)ethoxy[di(prop-2-enyl)]silane (**1a**)²⁰ as a model substrate and examined various alkali metal carbonates like Li₂CO₃, Na₂CO₃, K₂CO₃, and Cs₂CO₃ as additives. However, K₂CO₃ was found to be the best additive, affording disiloxane **2a** in high yield without the formation of fluorosilane **3** as a side product.

Table 1 illustrates optimization of mediator for the synthesis of disiloxane **2a** under various reaction conditions including equivalent of mediator, temperature and solvent.²¹

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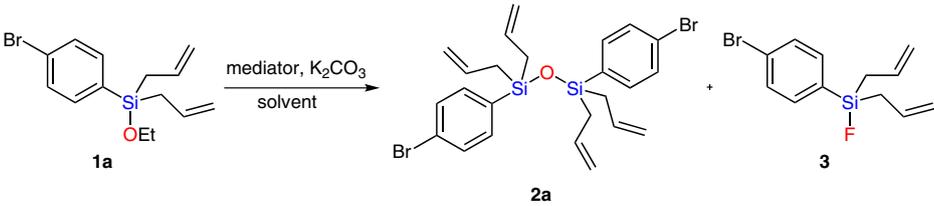
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Initially, we performed a blank reaction in the absence of mediator in MeCN. This reaction did not provide any product even after 24 hours of stirring at 100 °C (entry 1). Astonishingly, the same reaction in the presence of Me₃OBF₄ under identical conditions reached to completion within 1.5 hours to give exclusively disiloxane **2a** in high yield (90%, entry 2). Although entry 3 with 0.1 equivalent of Me₃OBF₄ provided traces of disiloxane **2a**, entries 4 and 5 with 0.25 equivalent and 0.5 equivalent of mediator improved the yields of disiloxane **2a** to 29% and 54%, respectively. Comparison of entry 2 with entries 3–6 indicates that both the mediator and additive were essential to achieve excellent yields of disiloxane **2a**. Particu-

larly, entry 6 with <1.0 equivalent of K₂CO₃ is unable to inhibit the naked fluoride ion attack to the silicon center which consequently leads to undesired fluorosilane **3** in 80% yield. Entry 7, with two-fold excess of K₂CO₃ afforded disiloxane **2a** in 91% yield. The use of Et₃OBF₄ instead of Me₃OBF₄ also showed favorable results with the formation of disiloxane **2a** (90%, entry 8). The change in counteranion from BF₄ to PF₆ did not adversely affect the reaction and provided excellent yield of disiloxane **2a** (91%, entry 9). Reaction temperature was found to be one of the important parameters to successfully achieve disiloxane in high yields. Although the reaction carried out at 25 °C failed to provide disiloxane **2a**, at 50 °C it reached

Table 1 Symmetrical Disiloxanes Synthesis under Various Reaction Conditions^a



Entry	Mediator (equiv)	Solvent	Time (h)	Yield (%) ^b		
				1a	2a	3
1	no mediator	MeCN	12	91	–	–
2	Me ₃ OBF ₄ (1.0)	MeCN	1.5	–	90	–
3	Me ₃ OBF ₄ (0.10)	MeCN	12	90	trace	–
4	Me ₃ OBF ₄ (0.25)	MeCN	12	66	29	–
5	Me ₃ OBF ₄ (0.50)	MeCN	12	41	54	–
6 ^c	Me ₃ OBF ₄ (1.0)	MeCN	0.5	–	12	80
7 ^d	Me ₃ OBF ₄ (1.0)	MeCN	1.5	–	91	–
8	Et ₃ OBF ₄ (1.0)	MeCN	1.5	–	90	–
9	Et ₃ OPF ₆ (1.0)	MeCN	2	–	91	–
10 ^e	Me ₃ OBF ₄ (1.0)	MeCN	12	91	–	–
11 ^f	Me ₃ OBF ₄ (1.0)	MeCN	12	–	89	–
12 ^g	Me ₃ OBF ₄ (1.0)	MeCN	0.17	–	18	67
13	Me ₃ OBF ₄ (1.0)	toluene	2	trace	6	80
14	Me ₃ OBF ₄ (1.0)	1,4-dioxane	2	–	–	91
15	Me ₃ OBF ₄ (1.0)	<i>t</i> -BuOH	2	–	65	8
16	ZnCl ₂ (0.25)	MeCN	12	91	–	–
17 ^h	MeOTf (1.0)	MeCN	12	–	–	–

^a Reactions were carried out on a 1.0-mmol reaction scale of (4-bromophenyl)di(prop-2-enyl)ethoxysilane (**1a**), Me₃OBF₄ (1.0 equiv), and K₂CO₃ (1.0 equiv) in MeCN (5.0 mL) at 100 °C.

^b Isolated yield.

^c K₂CO₃ (0.5 equiv) was used.

^d K₂CO₃ (2.0 equiv) was used.

^e Reaction was carried out at 25 °C.

^f Reaction was carried out at 50 °C.

^g Reaction was carried out at 125 °C.

^h ¹H NMR showed a complex mixture.

completion after 12 hours to the desired product (entries 10 and 11). The reaction at 125 °C generated fluorosilane as a major side product due to enhanced nucleophilic fluorination (entry 12). Following our optimization studies, we next screened different solvents to find that pure MeCN was the best-performing medium.²² Entries 13–15, with toluene, 1,4-dioxane, and *tert*-butyl alcohol provided 6%, 0%, and 65% of desired disiloxane **2a**, respectively. This behavior is presumably due to poor solubility of MR

in the above solvents. The use of Lewis acid like zinc chloride did not furnish the desired disiloxane (entry 16).²³ Our attempt with methyl triflate as the conventional methylating agent failed to give disiloxane (entry 17).

With these optimized conditions, we proceeded to establish the scope of our protocol with various alkoxy silanes (Table 2).

Table 2 Symmetrical Disiloxanes Synthesis in the Presence of MR^a

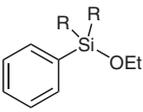
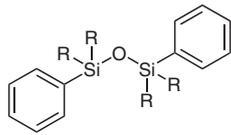
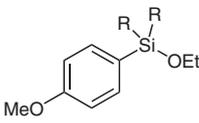
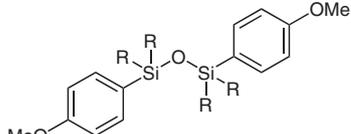
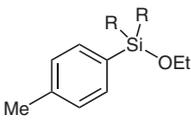
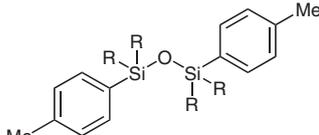
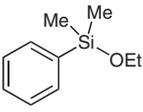
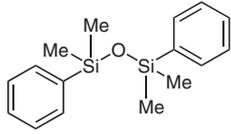
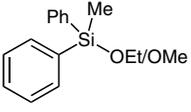
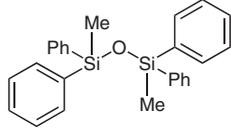
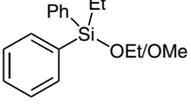
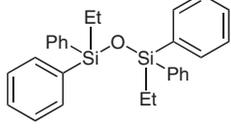
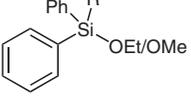
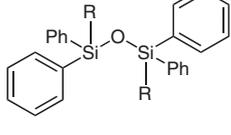
Entry	Alkoxy silane	Disiloxane	Product yield (%) ^b	
			Method A	Method B
1	 1b	 2b	85	86
2	 1c	 2c	91	88
3	 1d	 2d	88	89
4	 1e	 2e	78	82
5	 1f/g	 4	88:85	86:82
6	 1h/i	 5	89:88	88:86
7	 1j/k	 6	78:75	75:74

Table 2 Symmetrical Disiloxanes Synthesis in the Presence of MR^a (continued)

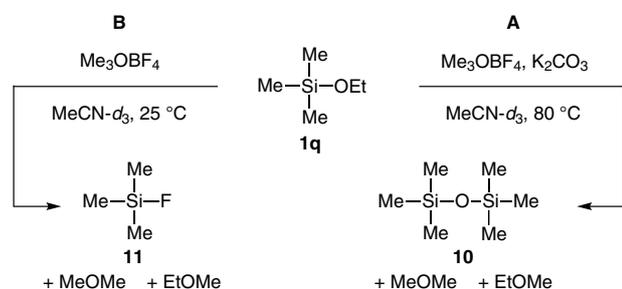
Entry	Alkoxysilane	Disiloxane	Product yield (%) ^b	
			Method A	Method B
8			90:89	90:88
9			72:75	72:74
10 ^c			65	67

^a All reactions were carried out on a 1.0-mmol reaction scale of ethoxy-/methoxysilane **1** using K₂CO₃ (1.5 mmol) and Me₃OBF₄ (1.0 mmol, method A) and Et₃OBF₄ (1.0 mmol, method B) in MeCN (5.0 mL) at 100 °C and R = allyl.

^b Isolated yield.

^c Reaction was carried out at 80 °C for 4 h.

All the alkoxysilanes reacted smoothly with MR to yield the corresponding symmetrical disiloxanes with moderate to excellent yields. Diallylphenylethoxysilane subsequently reacted with Me₃OBF₄ and Et₃OBF₄ to generate disiloxane **2b** in 85% and 86% yields, respectively (entry 1). *para*-Substituted phenyl alkoxysilanes **1c** and **1d** also furnished excellent yields of novel symmetrical disiloxanes **2c** and **2d**, respectively (entries 2 and 3). Entry 4 with ethoxy(dimethylphenyl)silane (**1e**) afforded disiloxane **2e** in moderate yield. Both ethoxy- and methoxysilanes were found to react smoothly with MR giving moderate to excellent yields of disiloxanes (entries 5–9). Interestingly, 1,2-bis[ethoxydi(prop-2-enyl)silyl]ethane (**1p**) successfully furnished a new cyclic disiloxane **9** in moderate yield (entry 10). In order to propose a plausible mechanism, additionally we performed two separate reactions in MeCN-*d*₃ (Scheme 2).

**Scheme 2** Additional experiments

Reaction A with 1.0 equivalent each of ethoxytrimethylsilane (**1q**) and Me₃OBF₄ in the presence of K₂CO₃ (1.5

equiv) was run in MeCN-*d*₃ using NMR tube with J Young valve whereas, reaction B with 1.0 equivalent each of ethoxytrimethylsilane (**1q**) and Me₃OBF₄ in the absence of K₂CO₃ was run in MeCN-*d*₃ (Scheme 2). The formation of dimethyl ether and ethyl methyl ether together with hexamethyldisiloxane (**10**) in reaction A as well as that of dimethyl ether and ethyl methyl ether together with fluorotrimethylsilane (**11**) in reaction B were observed, respectively (see the Supporting Information). On the basis of these findings, a plausible reaction mechanism for MR-assisted disiloxane synthesis is outlined in the Scheme 3. In our previous reports, we proposed diethylsilyl oxonium and ethylmethylsilyl oxonium as intermediates for TEOS polycondensations with Et₃OBF₄ and Me₃OBF₄, respectively.¹⁸ On the same ground and also from our present NMR studies, we propose silyloxonium intermediates **1qa** and **1qb**.

Me₃OBF₄ dissociates into methyl cation which presumably alkylates the ethoxy group of ethoxytrimethylsilane **1q** to form ethylmethyl silyloxonium intermediate **1qa** via path I. At a later stage, disilyl ethyloxonium **1qb** will be also generated by the nucleophilic attack of **1q** toward the silicon atom of **1qa**. In the absence of K₂CO₃ silyloxonium **1qa** will get attacked by naked fluoride ion to generate fluorotrimethylsilane **11** via path II.¹⁹ In the presence of K₂CO₃, the nucleophilic attack by fluoride ion to the Si centre is inhibited, whereas the attack by ethoxy group with additional mole of ethoxysilane **1q** will be preferred. Independent reports by Shimada,¹⁹ Sakurai,²⁴ Olah,²⁵ and Charpentier²⁶ on the detection of silyloxonium intermedi-

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- (21) **Typical Experimental Procedure for the Synthesis of Symmetrical Disiloxane (Table 1, entries 2, 8 and 9):** A dry and nitrogen-flushed 10-mL screw-capped vial was charged with alkoxy silane (1.0 mmol), MeCN (5.0 mL) followed by the addition of K₂CO₃ (138.2 mg, 1.0 mmol) and Me₃OBF₄ (148 mg, 1.0 mmol) or Et₃OBF₄ (190 mg, 1.0 mmol) or Et₃OPF₆ (248 mg, 1.0 mmol). The reaction mixture was stirred at 100 °C for 90 min and quenched by dropwise addition of H₂O (1.0–2.0 mL). It was then diluted with CH₂Cl₂ and the organic layer was washed with brine, dried over anhyd MgSO₄, and evaporated under reduced pressure. The crude mixture was purified by chromatography on silica gel (5% EtOAc–hexane as eluent) to give the symmetrical disiloxane.
- 1,3-Bis(4-bromophenyl)-1,1,3,3-tetra(prop-2-enyl)-disiloxane (2a):** colorless liquid. ¹H NMR (270 MHz, CDCl₃): δ = 1.87–1.93 (m, 8 H), 4.86–4.88 (m, 4 H), 4.90–4.94 (m, 4 H), 5.64–5.80 (m, 4 H), 7.37 (d, *J* = 8.4 Hz, 4 H), 7.49 (d, *J* = 8.4 Hz, 4 H). ¹³C NMR (68 MHz, CDCl₃): δ = 23.1, 115.3, 124.7, 130.9, 132.6, 134.8, 135.2. HRMS (FAB⁺): *m/z* [M – C₃H₅]⁺ calcd for C₂₁H₂₃Br₂OSi₂: 504.9654; found: 504.9651.
- 1,3-Diphenyl-1,1,3,3-tetra(prop-2-enyl)disiloxane (2b):** colorless liquid. ¹H NMR (270 MHz, CDCl₃): δ = 1.88–1.92 (m, 8 H), 4.86–4.94 (m, 4 H), 5.69–5.85 (m, 4 H), 7.32–7.40 (m, 6 H), 7.52–7.56 (m, 4 H). ¹³C NMR (68 MHz, CDCl₃): δ = 22.3, 114.8, 127.7, 129.7, 133.2, 133.7, 136.3. HRMS (EI⁺): *m/z* [M]⁺ calcd for C₂₄H₃₀OSi₂: 390.1835; found: 390.1839.
- 1,3-Bis(4-methoxyphenyl)-1,1,3,3-tetra(prop-2-enyl)-disiloxane (2c):** colorless liquid. ¹H NMR (400 MHz, CDCl₃): δ = 1.85–1.87 (m, 8 H), 3.82 (s, 6 H), 4.86–4.91 (m, 8 H), 5.73–5.80 (m, 4 H), 7.89 (d, *J* = 6.8 Hz, 4 H), 7.46 (d, *J* = 6.8 Hz, 4 H). ¹³C NMR (100 MHz, CDCl₃): δ = 23.4, 55.0, 113.4, 114.6, 127.3, 133.4, 135.2, 160.8. HRMS (EI⁺): *m/z* [M]⁺ calcd for C₂₆H₃₄O₃Si₂: 450.2046; found: 450.2049.
- 1,3-Bis(4-methylphenyl)-1,1,3,3-tetra(prop-2-enyl)-disiloxane (2d):** colorless liquid. ¹H NMR (400 MHz, CDCl₃): δ = 1.86–1.88 (m, 8 H), 2.35 (s, 6 H), 4.86–4.92 (m, 8 H), 5.73–5.80 (m, 4 H), 7.17 (d, *J* = 7.2 Hz, 4 H), 7.43 (d, *J* = 7.2 Hz, 4 H). ¹³C NMR (100 MHz, CDCl₃): δ = 21.5, 23.4, 114.6, 128.5, 132.7, 133.4, 133.7, 139.5. HRMS (EI⁺): *m/z* [M]⁺ calcd for C₂₆H₃₄OSi₂: 418.2148; found: 418.2152.
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- (27) For detailed procedures, see the Supporting Information.

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