ORGANOMETALLICS

Utilizing the TEMPO Radical in Zirconocene Cation and Hydrido Zirconocene Chemistry

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Supporting Information



ABSTRACT: Dimethylzirconocene reacts with 2 molar equiv of the persistent radical TEMPO to give the Cp₂Zr(Me)OTMP complex **12** with formation of TEMPOMe. Methyl anion abstraction from **12** with $B(C_6F_5)_3$ generates the $[Cp_2ZrOTMP^+]$ cation **13** (with the $[MeB(C_6F_5)_3]^-$ anion) that undergoes a typical intramolecular frustrated Zr⁺/N Lewis pair (FLP) reaction with phenylacetylene. With P⁴Bu₃ it reacts as an intermolecular Zr⁺/P FLP trapping carbon dioxide. Complex **12** reacts with HB(C₆F₅)₂ also by methyl anion abstraction to form the μ -H bridged tight ion pair Cp₂ZrOTMP(μ -H)BMe(C₆F₅)₂ (**19**). It serves as a Cp₂Zr(H)OTMP zirconocene hydride source in the reaction with CO₂, giving the respective $[Zr](\mu$ -formate)[B] complex **23**. With carbon monoxide it forms the Zr-(η^2 -acetaldehyde)[B] complex **30** by transfer of both the hydride and the methyl anion from the Zr/B pair to the carbon atom of the CO molecule.

INTRODUCTION

The persistent nitroxide radical 2,2,6,6-tetramethylpiperidine N-oxyl (1, TEMPO) has found increasing use in organic chemistry.¹ It has also found some interesting applications in organometallic and coordination chemistry. Hoffman et al.² and subsequently Hayton et al.³ had studied the chemistry of various Lewis acid adducts of TEMPO.²⁻⁴ This revealed a transition from an oxygen to a more nitrogen centered radical upon coordination to Lewis acids BX₃, AlX₃, and FeX₃ and related systems. We had used this specific feature to prepare the unique four-membered B,O,N,C-containing heterocycle 6 by reacting the dienylborane 4 with 2 molar equiv of TEMPO (see Scheme 1).⁵ Waymouth et al. described the chemistry of TEMPO-derived titanocene(IV) complexes in a series of reports.⁶ They could show that the TEMPO-titanocene complex 8 was equilibrating with the free TEMPO radical and Cp₂Ti^{III}Cl.

We have now used the TEMPO anion as a stabilizing ligand in zirconocene cation and zirconocene hydride chemistry. This provided an easy entry into zirconocene cation modified frustrated Lewis pair chemistry, which favorably complemented the ongoing development in metallocene-containing FLPs.^{7–9} It also allowed for the ready formation of a reactive zirconocene hydride reagent for CO₂ as well as CO reduction chemistry. The essential findings of this study will be reported in this account.

RESULTS AND DISCUSSION

TEMPO–Zirconocene Cation Generation and Reactions. We used dimethylzirconocene (9) as the starting



material of our study.¹⁰ It was treated with 2 molar equiv of the persistent nitroxide radical TEMPO **1** (pentane, room temperature, 20 min). The reaction probably proceeds by a formal methyl radical abstraction from the metal complex by a TEMPO equivalent (giving TEMPOMe, which was observed in an in situ NMR experiment; see the Supporting Information for details), followed by trapping of the resulting reactive $Cp_2Zr^{III}Me$ intermediate **11**¹¹ by a second TEMPO radical to give the product **12**. It was crystallized from the reaction

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mixture at -35 °C and isolated in 82% yield as yellow crystals (see Scheme 2).



At 299 K, compound **12** shows a sharp ¹H NMR Cp signal, methylene resonances, and a broad methyl signal (12 H, relative intensity) of the tetramethylpiperidine group and the [Zr]-CH₃ ¹H NMR resonance at δ 0.07 (¹³C: δ 111.0 (Cp), 20.1 ([Zr]CH₃)).

An X-ray crystal structure analysis of compound 12 (see Figure 1) shows the bent-metallocene unit. The Zr-bound CH_3



Figure 1. View of the molecular structure of complex 12 (thermal ellipsoids are shown with 15% probability).

group and the –OTMP (i.e., –O-2,2,6,6-tetramethylpiperidino) ligand are found in the σ -ligand plane (Zr1–Cl 2.286(3) Å, Zr1–Ol 1.947(2) Å, Cl–Zr1–Ol 100.0(1)°). The Zr1–Ol–N1 unit is bent (Zr1–Ol–N1 angle 146.5(2)°, Ol–N1 1.436(2) Å) and the nitrogen coordination is trigonal-pyramidal with $\sum N1^{occ} = 332.6^{\circ}$.

It is well-known that σ -methyl ligands can be abstracted from the respective zirconocene complexes by treatment with the strong boron Lewis acid B(C₆F₅)₃.^{12,13} We used this typical reaction for the preparation of the cationic [TEMPO-ZrCP₂⁺] complex **13** (see Scheme 3). For that purpose, the neutral TEMPO-Zr(CH₃)Cp₂ precursor **12** was treated with B-(C₆F₅)₃.¹⁴ in bromobenzene solution. The resulting red solution

Scheme 3



was stirred for 10 min at room temperature, and then the product was precipitated with pentane. Complex **13** was isolated as a yellow solid in 86% yield. It was characterized by C,H,N elemental analysis and by NMR spectroscopy. The ¹H NMR spectrum (in d_5 -bromobenzene) shows the broad [B]-CH₃ signal at δ 0.97 (¹³C: δ 7.3), the typical CH₂ and CH₃ (δ 0.77, 12 H) signals of the O-TMP group, and a sharp Cp signal at δ 6.12 (¹³C: δ 115.8). The ¹¹B NMR feature of the [MeB(C₆F₅)₃]⁻ anion occurs at δ –14.1, and the salt shows the small $\Delta\delta$ (¹⁹F_{m,p}) = 3.7 ppm chemical shift difference typical for such a borate anion situation.¹⁵

The cation **13** can serve as a bulky Lewis acid component in frustrated Lewis pair (FLP) chemistry.^{7–9,16} Typically, it reacts jointly with the bulky ¹Bu₃P phosphane Lewis base in a cooperative reaction with carbon dioxide (see Scheme 3).¹⁷ In this case, the cation **13** was generated in situ by treating **12** with $B(C_6F_5)_3$ in bromobenzene solution (5 min, room temperature). After adding ¹Bu₃P to the red solution, the mixture was exposed to a CO₂ atmosphere to give a yellow precipitate of the Zr/P FLP CO₂ trapping product **14**. It was isolated as a yellow solid in 75% yield.

An X-ray crystal structure analysis showed the CO_2 molecule trapped between the zirconium cation Lewis acid site and the bulky phosphane Lewis base (see Figure 2). The Zr⁺/P pair had



Figure 2. Molecular structure of the Zr⁺/P FLP CO₂ addition product 14 (thermal ellipsoids are shown with 15% probability; depicted without the $MeB(C_6F_5)_3$ anion).

added across one carbon dioxide carbonyl unit. The resulting Zr1–O2 bond (2.163(3) Å) is markedly longer than the adjacent Zr–OTMP bond (Zr1–O1 1.913(3) Å, Zr1–O1–N1 151.5(2)°). The O2–C1 bond length amounts to 1.261(5) Å, which is markedly longer than the remaining adjacent CO₂ C= O bond (C1–O3 1.209(6) Å); the length of the newly formed C1–P1 bond amounts to 1.898(5) Å. In addition, we see the structure of the spatially separated [MeB(C₆F₅)₃⁻] counteranion of product 14.

In CD₂Cl₂ solution at 243 K complex 14 shows the typical NMR signals of the $[Cp_2Zr\text{-}OTMP]^+$ core and the $[MeB-(C_6F_5)_3^-]$ anion. The ¹³C NMR signal of the captured CO₂ moiety was located at δ 163.0 (d, ¹ J_{PC} = 83.7 Hz). Compound 14 shows a ³¹P NMR feature at δ 47.9 (for details see the Supporting Information).

Complex 13 may even show FLP properties without the aid of an added external Lewis base. It reacts with the terminal alkyne phenylacetylene as an intramolecular Zr^+/N FLP. In bromobenzene solution it reacted readily at room temperature

(20 min) with this alkyne to give the Zr-alkynyl/ammonium product **15**, which was isolated as a solid in 85% yield (see Scheme 3). Its X-ray crystal structure analysis showed (see Figure 3) the attachment of the phenylacetylide σ -ligand at the



Figure 3. Molecular structure of complex 15 (thermal ellipsoids are shown with 15% probability; depicted without the $MeB(C_6F_5)_3$ anion).

Cp₂Zr-OTMP core (Zr1–O1 2.033(2) Å, Zr1–O1–N1 149.5(2)°, Zr1–C1 2.232(4) Å, C1–C2 1.215(6) Å, Zr1–C1–C2 175.7(3)°, C1–Zr1–O1 98.7(2)°). The structure also revealed that the O-TMP nitrogen atom N1 had been protonated, and we observed the pseudotetrahedral [MeB- $(C_6F_5)_3^{-1}$] counteranion.

In solution (CD₂Cl₂) the ammonium proton NMR signal was observed at δ 6.07 (br, s). The Zr-bound σ -acetylide ligand shows ¹³C NMR resonances at δ 134.6 (ZrC \equiv) and 127.9 (PhC \equiv). We observed the typical NMR features of the Cp₂Zr-OTMP unit of the cation and the [MeB(C₆F₅)₃⁻] anion (¹H, δ 0.51 (B-Me); ¹¹B, δ -15.0, ¹⁹F, $\Delta\delta^{19}F_{m,p}$ = 2.6 ppm) (for further details see the Supporting Information).

We also generated the $[Cp_2Zr-OTMP^+]$ salt by methyl anion abstraction from $Cp_2Zr(Me)O-TMP$ with the trityl cation reagent $[Ph_3C^+][B(C_6F_5)_4^-]^{.18}$ Since we knew that the free zirconocene cation salt did not crystallize well, we trapped it in situ generated (bromobenzene, room temperature, 10 min) with diisopropylcarbodiimide. The trapping reagent was added to the red solution, and we isolated the carbodimide adduct 17 of the $[Cp_2Zr-OTMP^+]$ cation as a yellow solid in 75% yield (see Scheme 4). The X-ray crystal structure analysis showed (see Figure 4) that the $[Cp_2Zr-OTMP^+]$ moiety is present in the adduct with typical structural parameters (Zr1-O1 1.930(5) Å, O1-N1 1.450(7) Å, $Zr1-O1-N1 147.6(4)^\circ)$. It has the

Scheme 4





Figure 4. View of the molecular structure of the salt 17 (thermal ellipsoids are shown with 15% probability; depicted without the $B(C_6F_5)_4$ anion).

carbodiimide coordinated in the Cp–Zr–Cp bisecting bentmetallocene σ -ligand plane through the nitrogen atom of one of the ⁱPrN=C units (Zr1–N2 2.319(9) Å, N2–C1 1.213 (10) Å, C1–N3 1.178(11) Å, N2–C1–N3 175(3)°, O1–Zr1–N2 96.6(5)°, Zr1–O1–N1 147.6(4)°. The counteranion is [B-(C₆F₅)₄⁻].

In solution, we observed the ${}^{1}H/{}^{13}C$ NMR signals of a pair of isopropyl substituents at the carbodiimide nitrogen atoms in addition to the typical NMR features of the bent metallocene and its $-OTMP \sigma$ -ligand. The $[B(C_6F_5)_4^{-1}]$ anion shows a ${}^{11}B$ NMR resonance at $\delta -16.9$ (for further details about the characterization of complex 17 see the Supporting Information.)

TEMPO-Derived Zirconium Hydride Reactions. For the introduction of a reactive hydride functionality, we reacted the TEMPO-derived $Cp_2Zr(CH_3)$ -OTMP complex **12** with Piers' borane $[HB(C_6F_5)_2]^{19}$ in two different stoichiometries (see Scheme 5). We first reacted complex **12** with 1 molar equiv of

Scheme 5



 $HB(C_6F_5)_2$. The reaction mixture in toluene was stirred for 30 min at room temperature, and then the resulting product **19** was precipitated with pentane. It was isolated in 71% yield. The X-ray crystal structure analysis (see Figure 5) revealed that the



Figure 5. Molecular structure of the μ -H-bridged tight ion pair 19 (thermal ellipsoids are shown with 30% probability). Selected bond lengths (Å) and angles (deg): Zr1-O1 1.949(2), O1-N1 1.446(3), B1-C51 1.622(4), Zr1-O1-N1 143.1(2), $\sum N1^{occ}$ 333.3, $\sum B1^{ccc}$ 335.8, B1…Zr1 3.270 Å.

borane HB(C_6F_5)₂ had served as a typical strong boron Lewis acid and abstracted the methyl anion equivalent from zirconium. However, the components of the formally resulting salt **18** were then combined to give a tight ion pair, as is often observed in zirconocene cation chemistry,²⁰ in this case forming the hydride-bridged species **19**. It features the bulky H-B(Me)(C_6F_5)₂ anion hydride-bonded to zirconium in the bent-metallocene σ -ligand plane. The –OTMP σ -ligand is occupying the other available σ -ligand site, but the bulky TMP group itself is slightly rotated out of the Cp–Zr–Cp bisecting plane toward one of the Cp ligands.

In bromobenzene- d_5 (299 K) solution we observed the [B]-H-[Zr] ¹H NMR hydride signal at δ –0.98 and the nonbridging [B]-CH₃ resonance at δ 0.90 (¹³C: δ 7.3) in addition to the Cp₂Zr resonance (δ 6.18, s, 10 H) and the typical ¹H/¹³C NMR signals of the Zr- σ -OTMP ligand. The (μ -H)BMe-(C₆F₅)₂ anion section of compound **19** shows a ¹¹B NMR resonance at δ –8.0 and a $\Delta\delta({}^{19}F_{m,p}) = 5.0$ ppm chemical shift separation of the *m*- and *p*-fluorine signals of the pair of C₆F₅ groups at boron.

The B-H linker in compound 19 can readily be broken (probably reversibly) to generate compounds 20 and 21. Compound 21 was observed directly, but compound 20 was detected by formation of its trapping product 22 with $HB(C_6F_5)_2$. We prepared compound 22 either by treatment of the general starting material 12 directly with 2 molar equiv of $HB(C_6F_5)_2$ or by the reaction of the in situ generated Zr-H-B complex 19 with 1 molar equiv of Piers' borane $[HB(C_6F_5)_2]$. The former reaction mixture was stirred for 30 min at room temperature in toluene. Subsequent workup by layering with pentane and crystallization at -35 °C (2 days) eventually gave the $Zr-(\mu-H)_2$ -B complex 22 as a crystalline material in 91% yield. The crystals were suitable for a structure determination by X-ray diffraction (see Figure 6). It shows the attachment of the $(\mu-H)_2B(C_6F_5)_2$ moiety to zirconium in the bentmetallocene σ -ligand plane. Naturally, the bridging hydrides



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Figure 6. Projection of the molecular structure of complex 22 (thermal ellipsoids are shown with 30% probability). Selected bond lengths (Å) and angles (deg): Zr1-O1 1.951(2), O1-N1 1.443(2), B1-C31 1.618(3), B1-C41 1.623(3), Zr1-O1-N1 146.9(1), Σ N1^{occ} 333.0, B1···Zr1 2.703(2).

C21-C29

occupy two of the three principally available binding sites, one laterally and one centrally oriented.^{21,22} The remaining lateral site in this coordination plane in front of the bent-metallocene wedge is taken by the -O-TMP σ -ligand.

The ¹H NMR spectrum of compound **22** (dichloromethaned₂, 193 K) shows a pair of [B]-H₂-[Zr] resonances at δ 1.75 and 0.05, respectively. We found two sharp Cp singlets at δ 6.33 and 6.15 (¹³C: δ 113.5, 112.5) and two sets of ¹⁹F NMR signals of the pair of C₆F₅ substituents at boron (¹¹B: δ –22.7 (t, ¹J_{BH} \approx 70 Hz)) (for further details see the Supporting Information).

The zirconium hydride/CH₃B(C₆F₅)₂ mixture (**20**/**21**) traps carbon dioxide. We generated the precursor complex **19** in situ by treatment of compound **12** with 1 molar equiv of HB(C₆F₅)₂ in toluene solution and trapped the **20**/**21** pair from its endergonic equilibrium by exposure to a CO₂ atmosphere. The red solution turned yellow, and we isolated the formate complex **23** as a yellow crystalline solid in 90% yield. The ¹H NMR spectrum (dichloromethane-*d*₂, 248 K) showed the signals of the newly formed formate moiety at δ 8.51 (¹H) and δ 174.9 (¹³C), respectively. In addition, we have monitored the NMR features of the Zr-bonded σ -OTMP ligand, the bent-metallocene unit (δ 6.37, (¹H, s, 10H), δ 114.5 (¹³C)) and the -B(CH₃)(C₆F₅)₂ moiety (δ 0.56 (¹H, CH₃), δ 8.7 (¹³C, CH₃), δ 3.2 (¹¹B (299 K), $\Delta\delta$ (¹⁹F_{m,p}) = 4.9 ppm (C₆F₅ at boron)).

The X-ray crystal structure analysis (see Figure 7) confirmed the formation of the formate group by hydride reduction of CO_2 , which was found to be bridging between zirconium and boron. The Zr1-(HCO₂)-B1 unit shows a sickle-shaped arrangement with dihedral angles θ (Zr1–O2–C1–O3) = $-0.4(7)^{\circ}$ and θ (O2–C1–O3–B1) = 178.2(4)°, respectively. The O2–C1 (1.241(4) Å) and C1–O3 (1.253(4) Å) bonds are very similar in length, which indicates a largely delocalized structure. The Cp₂Zr-OTMP and MeB(C₆F₅)₂ units exhibit the usual bonding parameters.

Formylborane and formylborate complexes are quite rare.²³ The few recently reported examples are shown in Scheme 6. The complexes 24 and 25, which were reported by Stephan et al.^{24a} and Piers et al.,^{24b} respectively, are somewhat labile. They react further by C_6F_5 migration from boron to carbon. We had prepared the neutral genuine formylborane 26 by CO reduction with $HB(C_6F_5)_2$ at vicinal P/B FLP templates



Figure 7. View of the molecular structure of the Zr-formate complex 23 (thermal ellipsoids are shown with 15% probability). Selected bond lengths (Å) and angles (deg): Zr1–O1 1.935(3), O1–N1 1.439(4), Zr1–O2 2.154(3), O3–B1 1.587(5), Zr1–O1–N1 146.9(2), Zr1–O2–C1 139.4(3), O2–C1–O3 123.2(4), C1–O3–B1 125.2(3), Σ B1^{ccc} 337.8, Σ N1^{occ} 332.9.





followed by cleavage with pyridine derivatives.²⁵ We recently also reported the preparation and isolation of the Zr-stabilized formyl hydridoborate **28**, which equilibrated with the endergonic [B]-CH₂-O-[Zr] isomer **29**.²⁶ In view of these reports it was tempting to use the incipient zirconium hydride/borane pair **20/21** for CO reduction. We generated the Zr/B complex **19** in situ as usual and then exposed the red solution to a CO atmosphere (1.5 bar, room temperature, 2 h, in toluene). Subsequent layering with pentane and storing for 4 days at -35 °C produced crystals of compound **30**, which were isolated in 61% yield.

The X-ray crystal structure analysis (see Figure 8) revealed that the CO molecule had added both the hydride and the methyl group from the equilibrating $19 \rightleftharpoons 20 + 21$ pair to produce an acetaldehyde moiety, which was found to be oxygen-bridged between zirconium and boron. The newly formed MeCHO unit is found η^2 -bonded through both oxygen and carbon to the $B(C_6F_5)_2$ group, and it is O-coordinated to zirconium. The three-membered heterocycle has a saturated borataoxirane-type structure with all three core bonds being in the respective σ -bond range (B1–O2 1.530(4) Å, B1–C1 1.547(4) Å, and O2–C1 1.515 (4) Å). The carbon atom C1 has the methyl group and the hydrogen atom originating from the reagent **19** bonded to it.

The newly formed chiral center of complex 30 gives rise to a ¹H NMR (benzene- d_6 , 299 K) doublet (δ 1.30, CH₃) and a



Figure 8. View of the molecular structure of the CO-reduction product **30** (thermal ellipsoids are shown with 15% probability). Selected bond lengths (Å) and angles (deg): Zr1–O1 1.938(2), O1–N1 1.438(3), Zr1–O2 2.142(2), C1–C31 1.499(5), B1–C41 1.617(5), B1–C51 1.619(5), Zr1–O1–N1 147.9(2), Zr1–O2–B1 161.5(2), Zr1–O2–C1 134.6(2), O1–Zr1–O2 99.7(1).

quartet (δ 4.16, CH). The CO-derived carbon atom shows a ¹³C NMR resonance at δ 74.0 (broad). We observe the ¹⁹F NMR signals of a pair of diastereotopic C₆F₅ substituents at boron and a pair of ¹H NMR signals of the diastereotopic Cp ligands at zirconium (¹H δ 6.05 and 5.99 and ¹³C δ 115.1 and δ 113.9, respectively). Compound **30** shows a ¹¹B NMR feature at δ –7.6.

There are several mechanistic pathways conceivable for the formation of complex 30 from 19 + CO. At this time we do not have solid evidence in favor of one or another, but in view of our recent findings of the formation of the formylborate complex 28 and its chemistry (see Scheme 6 and the respective literature) we find the putative pathway outlined in Scheme 7

Scheme 7



an attractive option. This involves CO addition to the $CH_3B(C_6F_5)_2$ compound $21^{27,28}$ of the endergonic $19 \rightleftharpoons 20 + 21$ equilibrium followed by zirconium hydride reduction of the resulting borane carbonyl 31 to generate the formylborate intermediate 32. Methyl migration from boron to the carbonyl carbon atom then could close the reaction sequence, leading to the observed product 30. An alternative reaction pathway with an inverted sequence of elemental reaction steps cannot be ruled out at this time.

CONCLUSIONS

Waymouth et al. had used the TEMPO radical as an active ligand in titanium(III) chemistry.⁶ They had shown that Cp₂Ti(Cl)-OTMP was in an equilibrium with Cp₂TiCl and the free TEMPO radical. We have now used the TEMPO radical in a different way. The reaction of Cp2ZrMe2 with TEMPO proceeded by means of a methyl radical abstraction with rapid subsequent trapping of the alleged Zr(III) intermediate by a second TEMPO radical equivalent to give the stable Cp2Zr-(Me)-OTMP complex 12. Since this contained an active Zr- $CH_3 \sigma$ -ligand, the situation was set for methyl anion abstraction by active boron Lewis acids, a common method of zirconocene cation formation, which have been used ubiquitously in bent metallocene Ziegler-Natta catalysis chemistry.^{12,13} In our case two rather different areas of chemistry could be addressed in this way which differed substantially depending on the strong boron Lewis acid used for methyl anion equivalent abstraction: the reaction with $B(C_6F_5)_3$ generated the $[Cp_2Zr-OTMP^+]$ cation, which showed some frustrated Lewis pair (FLP) features. It served as an intramolecular Zr⁺/N FLP toward the terminal alkyne phenylacetylene, in which the TMP nitrogen serves as the Lewis base component to react jointly with its Zr⁺ Lewis acid counterpart.²⁹ In the presence of the bulky ^tBu₃P Lewis base the [Cp₂Zr-OTMP⁺] cation serves as the Lewis acid of an intermolecular FLP, in our case active for CO₂ binding.

In contrast, methyl anion abstraction from $Cp_2Zr(Me)$ -OTMP by the Lewis acidic $HB(C_6F_5)_2$ borane led to a hydridebridged [Zr]-H-[B] tight ion pair that apparently equilibrated with an active zirconium hydride by H…[B] bond rupture. This reaction mode became visible in the active reduction of CO_2 to a [Zr]-(μ -formate)-[B] product or in the reduction of carbon monoxide to give the [Zr]-(η^2 -acetaldehyde)-[B] product **30**. The latter chemistry is reminiscent of that of our previously described formyl hydridoborato Zr complex **28**. However, compound **28** is the stable, isolable isomer in its series and the internal hydride addition product **29** was only trapped by added reagents. In our new Zr(TEMPO)-derived system the situation is different: here we isolated the η^2 -aldehyde Zr complex and its formyl (or alternatively acetyl) precursors only have a fleeting existence.

The reactions of the Cp₂Zr(Me)OTMP starting material with $B(C_6F_5)_3$ or $HB(C_6F_5)_2$ represent a remarkable dichotomy of complementary reaction modes having become available by a simple switching between a pair of conceptually related boron Lewis acids. This may indicate the versatility of the group 4 organometallic starting material brought about by the use of the σ -OTMP ligand that was so easily introduced by means of the TEMPO radical pathway.

EXPERIMENTAL SECTION

For general information and the spectroscopic and structural data of these new compounds, see the Supporting Information.

Preparation of Complex 12. Dimethylzirconocene Cp₂ZrMe₂ (250 mg, 1.00 mmol) was added to a solution of TEMPO (320.0 mg, 2.0 mmol) in pentane (1.0 mL). The reaction mixture was stirred at room temperature for 20 min, and then the resulting pale yellow mixture was stored at ca. -35 °C overnight. The formed yellow solid was isolated by filtration, washed with cold pentane (2 × 0.5 mL), and dried in vacuo to give compound **12** (321 mg, 0.82 mmol, 82%). Crystals suitable for an X-ray single-crystal structure analysis were obtained from a pentane solution of compound **12** at -35 °C. Anal. Calcd for C₂₀H₃₁NOZr: C, 61.17; H, 7.96, N, 3.57. Found: C, 60.32; H, 7.93, N, 3.64.

Preparation of Complex 13. Tris(pentafluorophenyl)borane (102.4 mg, 0.20 mmol) was added to a solution of compound **12** (78.4 mg, 0.20 mmol) in bromobenzene (0.8 mL). After the red mixture was stirred for 10 min at room temperature, the resulting solution was covered with pentane (ca. 18 mL) and stirred at room temperature for 15 min. Compound **13** precipitated from the solution as a yellow solid, which was collected and dried in vacuo (155.3 mg, 0.17 mmol, 86%). Anal. Calcd for $C_{38}H_{31}BF_{15}NOZr$: C, 50.45; H, 3.45, N, 1.55. Found: C, 50.31; H, 3.37, N, 1.66.

Preparation of Complex 14. Tris(pentafluorophenyl)borane (102.4 mg, 0.20 mmol) was added to a solution of compound **12** (78.4 mg, 0.20 mmol) in bromobenzene (0.6 mL). After the red mixture was stirred for 5 min at room temperature, P¹Bu₃ (40.4 mg, 0.20 mmol) was added. Then the Schlenk flask was carefully evacuated and exposed to CO_2 (1.5 bar). The mixture turned yellow immediately. Then pentane (ca. 15 mL) was added with vigorous stirring at room temperature to give a yellow precipitate, which was collected and dried in vacuo. Compound **14** was obtained as a yellow powder (172.1 mg, 0.15 mmol, 75%). Single crystals suitable for an X-ray crystal structure analysis were obtained by slow diffusion of pentane into a solution of compound **14** in CH₂Cl₂ at -35 °C. Anal. Calcd for C₅₁H₅₈BF₁₅NO₃PZr: C, 53.22; H, 5.08, N, 1.22. Found: C, 52.40; H, 4.75, N, 0.99.

Preparation of Complex 15. Tris(pentafluorophenyl)borane 102.4 mg, 0.20 mmol) was added to a solution of compound 12 (78.4 mg, 0.20 mmol) in bromobenzene (0.6 mL) to give a red solution, which was stirred for 10 min at room temperature before phenylacetylene (20.4 mg, 0.20 mmol) was added. The reaction mixture changed from red to yellow. After it was stirred for 20 min at room temperature, the yellow solution was covered with pentane (ca. 20 mL) and stirred vigorously at room temperature for 20 min. Compound 15 precipitated from the solution as a yellow solid, which was collected and then washed with Et₂O (1.0 mL). After removal of all volatiles in vacuo, compound 15 was obtained as a yellow powder (171.2 mg, 0.17 mmol, 85%). Single crystals suitable for an X-ray crystal structure analysis were obtained by slow diffusion of pentane into a solution of compound 15 in CH_2Cl_2 at -35 °C. Anal. Calcd for C46H37BF15NOZr: C, 54.88; H, 3.70, N, 1.39. Found: C, 53.13; H, 3.50, N, 1.80.

Preparation of Complex 17. $[Ph_3C][B(C_6F_5)_4]$ (92.2 mg, 0.10 mmol) was added to a solution of compound 12 (39.2 mg, 0.10 mmol) in bromobenzene (0.6 mL). The red solution was stirred for 10 min at room temperature before *N*,*N*'-diisopropylcarbodiimide (12.6 mg, 0.10 mmol) was added. The color of the reaction mixture gradually changed from red to yellow. After ca. 30 min pentane (ca. 15 mL) was added and the yellow solution was stirred at room temperature for 10 min. The formed yellow precipitate was collected and dried in vacuo to give compound 17 (88.7 mg, 0.075 mmol, 75%). Single crystals suitable for an X-ray crystal structure analysis were obtained by slow diffusion of pentane into a solution of compound 17 in CH₂Cl₂ at -35 °C. Anal. Calcd for C₅₀H₄₂BF₂₀N₃OZr: *C*, 50.77; H, 3.58, N, 3.55. Found: C, 50.24; H, 3.21, N, 3.53.

Preparation of Complex 19. Bis(pentafluorophenyl)borane $HB(C_6F_5)_2$ (69.0 mg, 0.20 mmol) was added to a solution of compound 12 (78.4 mg, 0.20 mmol) in toluene (0.5 mL). After the red reaction mixture was stirred for 30 min at room temperature, it was covered with pentane (ca. 10 mL). A yellow precipitate was formed after storage of the solution for 1 day at ca. -35 °C. The solid was collected, and all volatiles were removed in vacuo to finally give a yellow solid (104.1 mg, 0.14 mmol, 71%). Single crystals suitable for an X-ray crystal structure analysis were obtained by slow diffusion of pentane into a solution of compound 19 in toluene at -35 °C. Anal. Calcd for $C_{32}H_{32}BF_{10}NOZr$: C, 52.04; H, 4.37, N, 1.90. Found: C, 52.46; H, 4.23, N, 1.62.

Preparation of Complex 22. Bis(pentafluorophenyl)borane HB(C_6F_5)₂ (138.0 mg, 0.40 mmol) was added to a solution of compound 12 (78.4 mg, 0.20 mmol) in toluene (0.5 mL). After the reaction mixture was stirred for 30 min at room temperature, the resulting yellow solution was covered with pentane (ca. 10 mL) and stored at ca. –35 °C for 2 days. Finally, compound 22 (132.0 mg, 0.18

mmol, 91%) was isolated as yellow crystals, which were suitable for an X-ray single-crystal structure analysis. Anal. Calcd for $C_{31}H_{30}BF_{10}NOZr$: C, 51.38; H, 4.17, N, 1.93. Found: C, 51.29; H, 3.87, N, 1.79.

Preparation of Complex 23. Bis(pentafluorophenyl)borane (69.0 mg, 0.20 mmol) was added to a solution of compound **12** (78.4 mg, 0.20 mmol) in toluene (0.50 mL) to give a red solution. After the mixture was stirred for 15 min at room temperature, the Schlenk tube was carefully evacuated and exposed to CO_2 (1.5 bar). The mixture immediately turned yellow. After the resulting solution was stirred for 30 min at room temperature, it was covered with pentane (ca. 10 mL) and stored at ca. -35 °C. After 2 days yellow crystals were formed (142.2 mg, 0.18 mmol, 90%), which were suitable for an X-ray single-crystal structure analysis. Anal. Calcd for $C_{33}H_{32}BF_{10}NO_3Zr$: C, 50.64; H, 4.12, N, 1.79. Found: C, 50.06; H, 3.83, N, 1.57.

Preparation of Complex 30. Bis(pentafluorophenyl)borane (138.0 mg, 0.40 mmol) was added to a solution of compound **12** (156.8 mg, 0.40 mmol) in toluene (1.0 mL) to give a red solution. After the mixture was stirred for 15 min at room temperature, the Schlenk tube was carefully evacuated and the solution was exposed to CO (1.5 bar). The mixture immediately turned yellow. After the solution was stirred for 2 h at room temperature, it was covered with pentane (ca. 18 mL) and stored at ca. -35 °C. After 4 days yellow crystals were formed and isolated (183.1 mg, 0.24 mmol, 61%). The obtained crystals were suitable for an X-ray single-crystal structure analysis. Anal. Calcd for $C_{33}H_{32}BF_{10}NO_2Zr$: C, 51.70; H, 4.21, N, 1.83. Found: C, 51.94; H, 4.22, N, 1.74.

ASSOCIATED CONTENT

S Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.organo-met.7b00558.

Experimental and analytical details and characterization data (PDF)

Accession Codes

CCDC 1564042–1564049 contain the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam.ac.uk/data_request/cif, or by emailing data_request@ccdc.cam.ac.uk, or by contacting The Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge CB2 1EZ, UK; fax: +44 1223 336033.

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Notes

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