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# Effective Heterogeneous MoO<sub>x</sub>-modified CeO<sub>2</sub> Catalyst for Michael Addition of Dimethyl Malonate to 2-Cyclohexen-1-one

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**Abstract:** Molybdenum oxide-modified cerium oxide (MoO<sub>x</sub>-CeO<sub>2</sub>) with 1 wt% Mo acted as an effective and reusable heterogeneous catalyst for Michael addition of dimethyl malonate to 2-cyclohexen-1-one, providing high yield of the target product (99%). The catalyst showed higher activity with high selectivity (>99%) than simple metal oxides and the other combination of metal oxides and CeO<sub>2</sub>. Based on the catalyst characterization and experimental studies, MoO<sub>x</sub> species in the MoO<sub>x</sub>-CeO<sub>2</sub> catalyst are isolated Mo<sup>6+</sup>, and the interface between the isolated MoO<sub>x</sub> and CeO<sub>2</sub> is the active site. The activity based on the active site was about 74-fold and 1800-fold higher than that of CeO<sub>2</sub> surface and the typical strong organic base of DBU (1,8-diazabicyclo[5.4.0]undec-7-ene), respectively.

Nucleophilic addition reactions such as aldol reaction, Michael reaction, Mannich reaction and so on are of great importance in organic synthesis because they can enable the formation of a C-C or C-X (O, N, S, etc...) bond in organic compounds. Conventionally, Lewis (or Brønsted) acid or Lewis base catalysts are used for the reactions, which however suffers from the formation of salts and separation of the catalysts. To overcome the problems, various effective homogeneous<sup>1</sup> and heterogeneous catalysts<sup>2</sup> have been developed, and heterogeneous catalysts are preferable to homogenous ones in terms of the catalyst reusability and separation from reaction mixtures. Organic bases and acids immobilized on solid materials are well-known effective heterogeneous catalysts for nucleophilic addition reactions,<sup>3</sup> which is due to the acid-base bifunctional property. However, the stability and leaching of the organic modifiers under the reaction conditions are problematic. Strong solid base catalysts such as MgO, KF/Al<sub>2</sub>O<sub>3</sub> and Mg-Al-O-*t*-Bu hydrotalcite are also reported to be effective for the reactions,<sup>4</sup> however, these catalysts are easily deactivated by H<sub>2</sub>O, CO<sub>2</sub> and polymerized products, and the handling and reuse of the catalysts are generally difficult. On the other hand, metal hydroxides<sup>5</sup> such as hydrotalcite-like materials and serpentine, and metal phosphates<sup>6</sup> such as amorphous aluminophosphate and cerium phosphate are also reported to be effective acid-base bifunctional heterogeneous catalysts for aldol condensation and acetalization reactions. Modification of main metal oxides with other metal oxides is a typical method for controlling the acid-base and/or redox properties of metal oxides. Binary metal oxides including

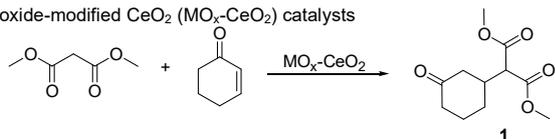
mixed metal oxides such as SiO<sub>2</sub>-MgO, Zn<sub>x</sub>Zr<sub>y</sub>O<sub>z</sub>, TiO<sub>2</sub>-ZrO<sub>2</sub>, Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> and so on were reported to work as a strong base or acid-base bifunctional heterogeneous catalyst for nucleophilic addition reactions.<sup>7</sup> The reports on the effective inorganic solid catalyst systems are limited, and there is room for development of only inorganic solid catalysts with suitable acid-base property.

Cerium oxide (CeO<sub>2</sub>) has unique acid-base and redox properties and can exhibit superior catalysis for various organic reactions at comparatively low temperature (<473 K).<sup>8</sup> CeO<sub>2</sub> shows higher activity in nucleophilic reactions with alcohols and amines as nucleophiles due to the high activation ability of the polarized functional groups.<sup>9</sup> CeO<sub>2</sub> also has some activity for the nucleophilic addition reactions with activated methylene compounds (C-C bond formation reactions),<sup>10</sup> and the acid-base property is proposed to play an important role in the reaction. However, the activity is generally much lower than the strong solid base catalysts such as MgO, CaO and hydrotalcite.<sup>10a,c</sup> We envisioned that the modification of CeO<sub>2</sub> with some metal oxides could improve the catalytic activity for the nucleophilic addition reactions such as aldol and Michael reactions.

Herein, we found that MoO<sub>x</sub>-modified CeO<sub>2</sub> (MoO<sub>x</sub>-CeO<sub>2</sub>) with 1 wt% Mo was an effective heterogeneous catalyst for the Michael addition of dimethyl malonate to 2-cyclohexen-1-one, and that the activity is 74-fold and 1800-fold higher than that of CeO<sub>2</sub> surface and DBU(1,8-diazabicyclo[5.4.0]undec-7-ene), a typical strong organic base, respectively.

At first, the catalytic performance of simple metal oxides was tested. Michael addition of dimethyl malonate to 2-cyclohexen-1-one was conducted as a model reaction by using various simple metal oxides without pre-heating treatment. (Table S1). CeO<sub>2</sub>, La<sub>2</sub>O<sub>3</sub> and Y<sub>2</sub>O<sub>3</sub> showed activity (conversion: 9, 3 and 1%, respectively) with high selectivity to the target product (>99%), and the other metal oxides (La<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub>, TiO<sub>2</sub>, γ-Al<sub>2</sub>O<sub>3</sub>, SiO<sub>2</sub>, MgO, ZnO, MoO<sub>2</sub>, MoO<sub>3</sub>, Mn<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>, MnO, NiO and Cu<sub>2</sub>O) have no activity in the reaction. Among the active metal oxides, CeO<sub>2</sub> showed higher conversion than the other metal oxides. Next, the conversion of CeO<sub>2</sub> and La<sub>2</sub>O<sub>3</sub> under air and Ar was compared. In the case of CeO<sub>2</sub>, the conversion under Ar (20%, selectivity: >99%) was clearly higher than that under air (9%, selectivity: >99%), while those under air and Ar were similar in the case of La<sub>2</sub>O<sub>3</sub> (3%, selectivity: >99%). Therefore, we selected CeO<sub>2</sub> and

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**Table 1.** Michael addition of dimethyl malonate to 2-cyclohexen-1-one with metal oxide-modified CeO<sub>2</sub> (Mo<sub>x</sub>-CeO<sub>2</sub>) catalysts

Entry	M in Mo <sub>x</sub> -CeO <sub>2</sub>	Conversion <sup>a</sup> /%	Selectivity <sup>a</sup> /%	
			1	Others
1	Mo	53	>99	<1
2	Re	39	>99	<1
3	W	35	>99	<1
4	V	31	>99	<1
5	Mn	22	99	1
6	Nb	22	>99	<1
7	Fe	4	>99	<1
8	Mg	2	>99	<1
9	Na	2	>99	<1
10	none (CeO <sub>2</sub> )	20	>99	<1
11	Mo(acac) <sub>2</sub>	<1	-	-

Reaction conditions: 2-cyclohexen-1-one 1.0 mmol, dimethyl malonate 1.1 mmol, Mo<sub>x</sub>-CeO<sub>2</sub>(M=1 wt%) 30 mg, toluene 1.5 mL, 303 K, 4 h, Ar.

<sup>[a]</sup>These values are calculated on 2-cyclohexen-1-one basis.

Ar as the main metal oxide and reaction atmosphere, respectively in the following study.

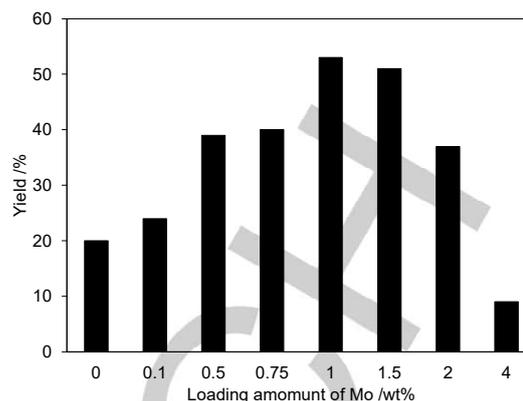
Modification of CeO<sub>2</sub> catalyst with various metal oxides (Mo<sub>x</sub>) was studied (Table 1). The selectivity to the target product is high (≥99%) with all catalysts. Mo, Re, W and V provided higher conversion than CeO<sub>2</sub> (entries 1-4 and 10), which suggests that these metal oxides are effective additives for CeO<sub>2</sub> catalyst. Mn and Nb (entries 5 and 6) showed similar conversion than CeO<sub>2</sub>, indicating that these metal oxides have no effect on the catalysis of CeO<sub>2</sub>. Fe, Mg and Na (entries 7-9) provided negative effect on the reaction, and lower conversion (<5%) was obtained. To check the activity of a homogenous Mo complex, Mo(acac)<sub>2</sub> was applied to the reaction, showing no conversion. Among these metal oxides, MoO<sub>x</sub> provided the highest conversion with high selectivity, and hence, MoO<sub>x</sub> was the most effective modifier for CeO<sub>2</sub>.

The combination of MoO<sub>x</sub> with other metal oxides was tested in the same reaction with various MoO<sub>x</sub>-modified metal oxide catalysts (Table 2). Modification of MgO and La<sub>2</sub>O<sub>3</sub> with MoO<sub>x</sub> showed activity (entries 2 and 3), however, the conversion (<11%) is much lower than that over CeO<sub>2</sub> (53%). Modification of the other metal oxides showed almost no conversion. Considering that only MoO<sub>3</sub> and MoO<sub>2</sub> have no activity in the reaction under air and Ar (Table S1), the combination of CeO<sub>2</sub> and MoO<sub>x</sub> is essential for

**Table 2.** Michael addition of dimethyl malonate to 2-cyclohexen-1-one with MoO<sub>x</sub>-Metal oxide catalysts

Entry	Metal oxide in MoO <sub>x</sub> -Metal oxide	Conversion <sup>a</sup> /%	Selectivity <sup>b</sup> /%	
			1	Others
1	CeO <sub>2</sub>	53	>99	<1
2	MgO	11	>99	<1
3	La <sub>2</sub> O <sub>3</sub>	3	>99	<1
4	γ-Al <sub>2</sub> O <sub>3</sub>	<1	-	-
5	α-Al <sub>2</sub> O <sub>3</sub>	<1	-	-
6	ZrO <sub>2</sub>	<1	-	-
7	TiO <sub>2</sub>	<1	-	-
8	SiO <sub>2</sub> -Al <sub>2</sub> O <sub>3</sub>	<1	-	-
9	SiO <sub>2</sub>	<1	-	-
10	La <sub>2</sub> O <sub>3</sub>	<1	-	-

Reaction conditions: 2-cyclohexen-1-one 1.0 mmol, dimethyl malonate 1.1 mmol, MoO<sub>x</sub>-Metal oxide (Mo=1 wt%) 30 mg, toluene 1.5 mL, 303 K, 4 h, Ar. <sup>[a]</sup>These values are on 2-cyclohexen-1-one basis.

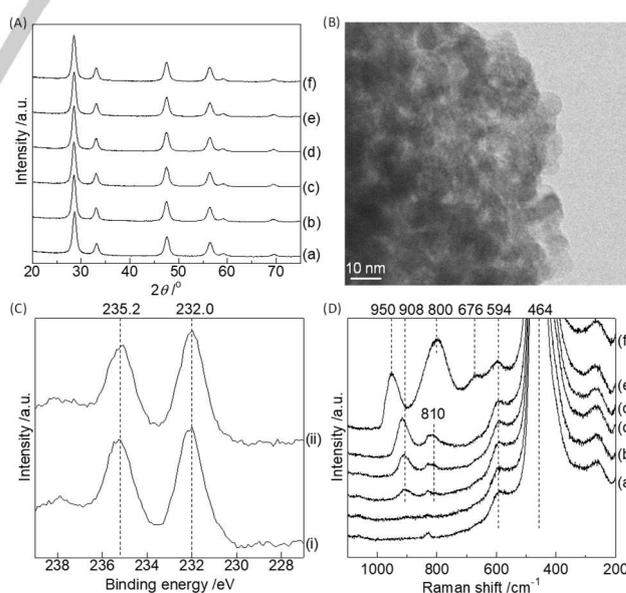
**Figure 1.** Effect of Mo loading amount in MoO<sub>x</sub>-CeO<sub>2</sub> catalysts in Michael addition of dimethyl malonate to 2-cyclohexen-1-one

Reaction conditions: 2-cyclohexen-1-one 1.0 mmol, dimethyl malonate 1.1 mmol, MoO<sub>x</sub>-CeO<sub>2</sub> 30 mg, toluene 1.5 mL, 303 K, 4 h, Ar. Yield is calculated on 2-cyclohexen-1-one basis.

obtaining the high activity, and the interface of CeO<sub>2</sub> and MoO<sub>x</sub> will be the active site.

The effect of Mo loading amount in MoO<sub>x</sub>-CeO<sub>2</sub> was investigated (Figure 1). The conversion increased with increasing the Mo loading amount up to 1 wt%, in contrast, it decreased with higher Mo loading amount than 1 wt%. Therefore, MoO<sub>x</sub>-CeO<sub>2</sub> with 1 wt% Mo was the most effective catalyst for the reaction.

MoO<sub>x</sub>-CeO<sub>2</sub> catalysts with different Mo loading amounts were characterized by XRD, TEM, XPS and Raman (Figure 2). XRD patterns show only the signals due to CeO<sub>2</sub>, and the signals due to MoO<sub>x</sub> species were not detected (Figure 2(A)). These results indicate that MoO<sub>x</sub> species are highly dispersed or amorphous over CeO<sub>2</sub>. Next, TEM image of MoO<sub>x</sub>-CeO<sub>2</sub> with 1 wt% Mo was measured (Figure 2(B)), showing only CeO<sub>2</sub> particles and no

**Figure 2.** Characterization of MoO<sub>x</sub>-CeO<sub>2</sub> and CeO<sub>2</sub>. (A) XRD patterns of CeO<sub>2</sub> (a) and MoO<sub>x</sub>-CeO<sub>2</sub> catalysts with different Mo loading amounts (b-f). (B) TEM image of MoO<sub>x</sub>-CeO<sub>2</sub> (Mo: 1 wt%), (C) Mo 3d XPS of MoO<sub>x</sub>-CeO<sub>2</sub> (Mo: 1 wt%) before (i) and after (ii) the reaction. (D) Raman spectra of CeO<sub>2</sub> (a) and MoO<sub>x</sub>-CeO<sub>2</sub> catalysts with different Mo loading amounts (b-f). (a) 0 wt% (CeO<sub>2</sub>), (b) 0.1 wt%, (c) 0.5 wt%, (d) 1 wt%, (e) 2 wt%, (f) 4 wt%.

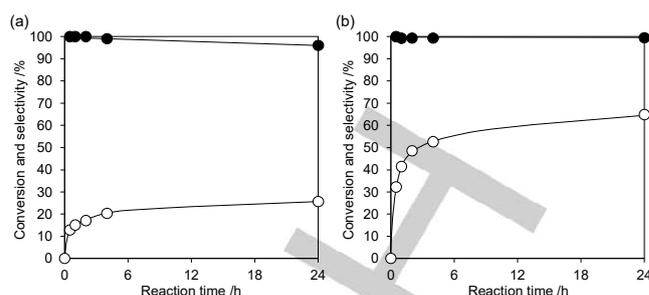
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particles for MoO<sub>x</sub> species. This result agrees well with the results of XRD analyses. In order to clarify the state of MoO<sub>x</sub> species on MoO<sub>x</sub>-CeO<sub>2</sub> catalysts, XPS and Raman analyses were conducted. Mo 3d XPS of MoO<sub>x</sub>-CeO<sub>2</sub> (Mo: 1 wt%) before and after the reaction showed two main signals at 232 and 235 eV (Figure 2 (C)), which are assigned to Mo<sup>6+</sup> species. These signals were not changed before and after the reaction, suggesting that the valence of MoO<sub>x</sub> species was not changed during the reaction. The Raman spectra of MoO<sub>x</sub>-CeO<sub>2</sub> catalysts with different Mo loading amounts are shown in Figure 2(D). The bands at 460 and 595 cm<sup>-1</sup> can be assigned to F<sub>2g</sub> vibration mode of fluorite structure of CeO<sub>2</sub> and the oxygen vacancies, respectively and the intensity ratio was not changed, suggesting that the bulk structure of CeO<sub>2</sub> was not changed by addition of MoO<sub>x</sub> species. Focusing on the band due to MoO<sub>x</sub> species, main signals around 908 and 810 cm<sup>-1</sup> were detected below 1 wt% Mo loaded CeO<sub>2</sub> catalysts, which can be assigned to the isolated tetrahedral MoO<sub>4</sub><sup>2-</sup> species.<sup>11</sup> The signal was shifted to higher wavenumber with increasing the Mo loading amount, and the bands around 950, 800 and 676 cm<sup>-1</sup> can be assigned to the polymerized MoO<sub>x</sub> clusters<sup>11</sup>. Therefore, MoO<sub>x</sub>-CeO<sub>2</sub> (Mo: 1 wt%) has isolated tetrahedral MoO<sub>4</sub><sup>2-</sup> species on CeO<sub>2</sub>. Based on the result that the yield decreased with higher Mo loading amount than 1 wt% in MoO<sub>x</sub>-CeO<sub>2</sub> catalysts (Figure 1), the isolated Mo<sup>6+</sup> species is an important species and the interface between the isolated Mo species and CeO<sub>2</sub> is the main active site.

The time-courses of the reactions with MoO<sub>x</sub>-CeO<sub>2</sub> (Mo: 1 wt%) and CeO<sub>2</sub> catalysts are shown in Figure 3. MoO<sub>x</sub>-CeO<sub>2</sub> showed higher conversion than CeO<sub>2</sub>. The conversions over MoO<sub>x</sub>-CeO<sub>2</sub> and CeO<sub>2</sub> catalysts were levelled off at about 60% and 20%, respectively. XRD (Figure S1), BET (Figure S1) and XPS (Figure 2(C)) analyses of the used MoO<sub>x</sub>-CeO<sub>2</sub> catalyst showed that the structure was not changed, and hence the active site on the surface of MoO<sub>x</sub>-CeO<sub>2</sub> can be poisoned or covered by some organic compounds during the reaction. TG-DTA analyses of MoO<sub>x</sub>-CeO<sub>2</sub> and CeO<sub>2</sub> after 4 h reaction (Figure S2) showed an exothermic peak and the corresponding weight loss, and the weight loss over CeO<sub>2</sub> is about three times larger than that over MoO<sub>x</sub>-CeO<sub>2</sub> catalyst. These results support that the active site was covered or poisoned by the deposited organic compounds. The reusability of MoO<sub>x</sub>-CeO<sub>2</sub> was investigated (Figure S3). When the used catalyst was applied to the next reaction without calcination (only washing), the yield was drastically decreased by a factor of about three (53% to 17%). In contrast, the calcination treatment of the used catalyst at 573 K improved the catalyst reusability, and more than 35% conversion was maintained at fourth time reactions. These results also support that the active site of the catalyst was covered by the deposited organic compounds.

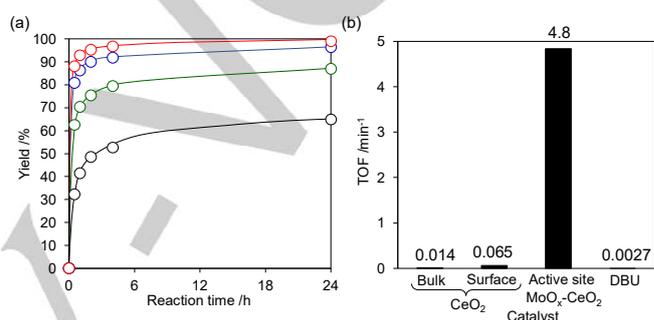
The MoO<sub>x</sub>-CeO<sub>2</sub> amount was increased from 30 (standard) to 60, 90 and 120 mg to obtain a high yield of the target product (Figure 4(a)), and the details are in Table S2). The conversion clearly increased with increasing the catalyst amount with high selectivity of >99%. In the case of 120 mg MoO<sub>x</sub>/CeO<sub>2</sub> catalyst, 92 and 99% yields were obtained at 1 and 24 h, respectively.

To evaluate the reaction rate of MoO<sub>x</sub>-CeO<sub>2</sub> and CeO<sub>2</sub> catalysts, the time-courses at low conversion level were measured with 120 mg MoO<sub>x</sub>-CeO<sub>2</sub> and CeO<sub>2</sub> (Figure S4). The reaction rate,  $V$  (mmol min<sup>-1</sup> g<sub>cat</sub><sup>-1</sup>) was calculated by the following equation:  $V$  (mmol min<sup>-1</sup> g<sub>cat</sub><sup>-1</sup>) = (Formed target product (mmol)) / (Reaction time (min)) / (Catalyst amount (g)). The  $V$  of MoO<sub>x</sub>-CeO<sub>2</sub> and CeO<sub>2</sub> was



**Figure 3.** Time-courses of Michael addition reaction with CeO<sub>2</sub> (a) and MoO<sub>x</sub>-CeO<sub>2</sub> (b) catalysts

Reaction conditions: 2-cyclohexen-1-one 1.0 mmol, dimethyl malonate 1.1 mmol, CeO<sub>2</sub> or MoO<sub>x</sub>/CeO<sub>2</sub>(Mo: 1 wt%) 30 mg, toluene 1.5 mL, 303 K, Ar. (○: Conversion, ●: Selectivity). Conversion and selectivity were based on 2-cyclohexen-1-one.



**Figure 4** The catalyst amount effect on the performance of Michael addition reaction (a) and comparison of the activity of catalysts (b).

Reaction conditions of (a): 2-cyclohexen-1-one 1.0 mmol, dimethyl malonate 1.1 mmol, MoO<sub>x</sub>-CeO<sub>2</sub>(Mo: 1 wt%), toluene 1.5 mL, 303 K, Ar. (Black: 30 mg, green: 60 mg, blue: 90 mg, red: 120 mg). Yield was calculated on 2-cyclohexen-1-one basis. The TOFs (Table S3) were calculated from Figure S4 (Table S2) and Figure S5.

calculated to be 0.58 and 0.08 mmol min<sup>-1</sup> g<sub>cat</sub><sup>-1</sup>, respectively. Since the specific surface areas of CeO<sub>2</sub> (87 m<sup>2</sup> g<sup>-1</sup>) and MoO<sub>x</sub>-CeO<sub>2</sub> (85 m<sup>2</sup> g<sup>-1</sup>) are similar, the activity contribution of Mo-based active sites of MoO<sub>x</sub>-CeO<sub>2</sub> catalyst can be estimated to be at least 0.50 mmol min<sup>-1</sup> g<sub>cat</sub><sup>-1</sup> (0.58 – 0.08 mmol min<sup>-1</sup> g<sub>cat</sub><sup>-1</sup>). Considering that the main active site is the interface between isolated Mo species and CeO<sub>2</sub>, the turnover frequency (TOF) based on the active site, namely Mo metal, is calculated to be 4.8 min<sup>-1</sup>, and those based on CeO<sub>2</sub> and CeO<sub>2</sub> surface is estimated to be 0.014 and 0.065 h<sup>-1</sup>, respectively (Figure 4(b) and Table S3).

The activity of MoO<sub>x</sub>-CeO<sub>2</sub> was compared with that of DBU (1,8-diazabicyclo[5.4.0]undec-7-ene), a strong organic base (pK<sub>aH</sub>~24.3 in acetonitrile<sup>12</sup>, Figure S5), which was reported to be effective for Michael reactions.<sup>13</sup> DBU showed activity with a little lower selectivity of ~96% than MoO<sub>x</sub>-CeO<sub>2</sub>, and the TOF of DBU is calculated to be 0.0027 min<sup>-1</sup> (Figure 4(b) and Table S3). The TOF of the main active site over MoO<sub>x</sub>-CeO<sub>2</sub> (4.8 min<sup>-1</sup>) was 1800-fold higher than that of DBU. Considering that the basicity of the CeO<sub>2</sub> and MoO<sub>x</sub> is lower than that of DBU, the acid-base bifunctionality of MoO<sub>x</sub>-CeO<sub>2</sub> will play an important role in the reaction. CeO<sub>2</sub> is generally a basic metal oxide and the Lewis acidity of the Mo cation in MoO<sub>x</sub> is higher than Ce cation in CeO<sub>2</sub> due to the higher oxidation state of Mo<sup>6+</sup>. Therefore, CeO<sub>2</sub> will act as the Brønsted base for the activation of the C-H bond in the dimethyl malonate, and MoO<sub>x</sub> will do as the Lewis acid site for the activation of the carbonyl group in 2-cyclohexen-1-one. The

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details of the reaction mechanism and catalysis are under investigation.

In conclusion, we found that MoO<sub>x</sub>-modified CeO<sub>2</sub> (MoO<sub>x</sub>-CeO<sub>2</sub>) with 1 wt% Mo was an effective and reusable heterogeneous catalyst for Michael addition reaction, and the high yield (99%) of the target product was obtained. Based on the catalyst characterization results such as XRD, XPS, TEM and Raman, isolated Mo<sup>6+</sup> species were formed on CeO<sub>2</sub> in MoO<sub>x</sub>-CeO<sub>2</sub> (Mo: 1 wt%) catalyst, and considering the experimental results, the active site of the catalyst is the interface between the isolated Mo<sup>6+</sup> species and CeO<sub>2</sub>. The activity based on the active site is 74-fold and 1800-fold higher than that of CeO<sub>2</sub> surface and a typical strong organic base of DBU.

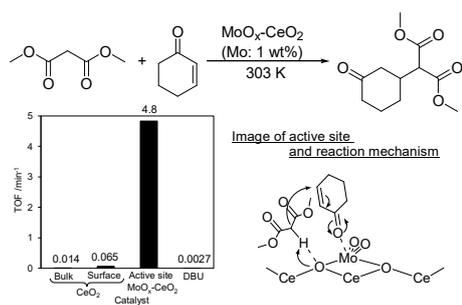
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**Keywords:** Heterogeneous catalyst • Molybdenum oxide • Cerium oxide • Michael addition

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## COMMUNICATION



1wt% Mo loaded  $\text{CeO}_2$  ( $\text{MoO}_x\text{-CeO}_2$ ) catalyst was an efficient and reusable heterogeneous catalyst for the Michael addition of dimethyl malonate to 2-cyclohexene-1-one.