

Improved Yields for the Palladium-Mediated ¹¹C-Carbonylation Reaction Using Microwave Technology

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Microwave heating technology was applied for the palladium-mediated ¹¹C-carbonylation of aryl halides and triflates at ambient pressure using xantphos as supporting ligand. Improved yields were observed for the ¹¹C-aminocarbonylation of electron-deficient aryl halides in comparison to thermal

Introduction

Positron emission tomography (PET) is a powerful noninvasive imaging tool that uses radiolabeled compounds as molecular probes to investigate biological processes in vivo.^[1] The synthesis of these biological probes presents a particular challenge, since the employed radionuclei in PET are short-lived, only present in minute chemical amounts and emit gamma radiation.^[2]

[¹¹C]Carbon monoxide (¹¹CO), derived from the positron emitting isotope ¹¹C ($t_{1/2} = 20.4$ min), has been increasingly recognized as an important ¹¹C-labeling reagent because it can provide access to a wide range of carbonyl-containing compounds through transition-metal-mediated ¹¹C-carbonylation.^[3] Despite its versatility, the widespread use of ¹¹CO has long been hampered by the lack of a simple method for its efficient introduction. In our long-term objective to improve general access to this synthon, we recently reported a novel ¹¹C-carbonylation protocol in which ¹¹CO is trapped and incorporated as a part of the ¹¹COinsertion procedure.^[4] The method is general, simple, and has the potential to bring wide access to the attractive synthon [¹¹C]carbon monoxide.

The application of microwaves as an efficient heating source for organic synthesis was recognized in the mid-1980s.^[5] Shortly thereafter microwaves were also applied in

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heating and the approach even allowed the use of an aryl chloride as substrate. The scope of this reaction was further extended to $^{11}\mathrm{C}\xspace$ -labeled aryl acid and two $^{11}\mathrm{C}\xspace$ -labeled aryl esters.

the synthesis of radiopharmaceuticals for PET^[6] and, today, numerous examples exist in which radiosynthesis times have been reduced as a consequence of microwave heating.^[7]

In an effort to widen the scope of our newly developed methodology we were thus led to examine the potential use of microwave-assisted heating as a possible means to reduce reaction time and improve selectivity for the ¹¹C-carb-onylation reaction (Scheme 1). However, the application of microwave-enhanced carbonylation using gaseous carbon monoxide has been very little explore, and only a few papers have been published describing this approach.^[8]



Scheme 1. Microwave-enhanced Pd-mediated $[^{11}C]$ carbonylation route to form the $[^{11}C]$ carbonyl-containing product.

Results and Discussion

Our initial efforts focused on establishing optimal microwave conditions for the ¹¹C-aminocarbonylation reaction. We selected [¹¹C]-3-nitro-benzyl benzamide ([¹¹C]**6**) as a target molecule, which was prepared by ¹¹C-aminocarbonylation of 3-nitro-iodobenzene (**4**) with benzylamine (**5**), using the Pd₂(π -cinnamyl)Cl₂–xantphos catalytic system in 0.7 mL of anhydrous tetrahydrofuran (THF; Scheme 2). In our previous studies using thermal heating conditions,^[4] a five minute reaction gave [¹¹C]**6** in 73% ¹¹C-trapping efficiency (TE) and 46% radiochemical yield (RCY) (Figure 1, diagram A, entry 1), indicating significant room for im-

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provement with regards to both TE and RCY. TE corresponds to the total amount of ¹¹CO that is converted into nonvolatile product at the end of reaction. In a typical experiment, the coupling reagents were prepared in a standard disposable glass vial commonly used for HPLC purposes (4 mL), and installed in the synthesis module approximately 5 min prior to the start of the synthesis. ¹¹CO was concentrated and introduced in a controlled stream of helium (20 mL/min) into a closed reaction vessel, and the sealed reaction vessel was manually transferred to the microwave cavity. In this work a single-mode microwave reactor equipped with temperature control was used.



Scheme 2. The model palladium-mediated [¹¹C]carbonylation reaction for the formation of 3-nitrobenzyl-[carbonyl-¹¹C]benzamide.

A series of experiments was thus conducted in which the TE and RCY of $[^{11}C]6$ was investigated as a function of time and temperature. The microwave maximum power was kept fixed at 250 W to minimize the time required to reach the set temperature. The results are summarized in Figure 1. Under identical conditions (100 °C for 5 min), a relative 35% increase in RCY was observed with microwave heating compared with thermal heating (Figure 1, diagram A, entries 1 and 2). Heating at 120 °C for 5 min using active cooling (AC) resulted in quantitative TE with an improvement in RCY to 81% (Figure 1, diagram A, entry 4), which is a 78% increase in overall RCY compared with conventional heating.

The use of higher temperatures (140–160 °C) were tested with the aim of completing the reaction in shorter time, however, RCYs were decreased due to the formation of an unknown radioactive byproduct. For example, at 140 °C the RCY was decreased by 12% (Figure 1, diagram A, entry 5) and a similar result was observed when the reaction was conducted at 160 °C for 2 min (Figure 1, diagram A, entry 8). Attempts to run the reaction at 120 °C with a reduced reaction time resulted in decreased TE and thereby lower RCY. Therefore, 120 °C and a 5 min reaction time with active cooling was established as the preferred settings for the microwave-enhanced Pd-catalyzed [¹¹C]aminocarbonylation.

We continued our study by performing the reaction in different solvents. A series of commonly used solvents with different microwave properties was screened. The results are summarized in Figure 1 (diagram B). Quantitative TE was observed in eight of the ten examined solvents, with 1,4-dioxane and dimethyl sulfoxide (DMSO) being exceptions. Although we did notice a large variation in product distribution between the examined solvents (6–83%), it was noteworthy that the highly protic solvent MeOH exhibited a similar or better RCY of [11 C]6 compared with the investigated aprotic solvents under microwave conditions. One would expect that the corresponding methyl [11 C]benzoate



Figure 1. (A) Trapping efficiency (TE) and radiochemical yield (RCY) examined as a function of time and temperature. Reaction conditions: substrate (20 µmol), benzylamine (100 µL), xantphos (14 µmol), Pd₂[π -cinnamyl]Cl₂ (14 µmol). Thermal heating: [1] 100 °C/5 min.^[4] MW heating: [2] 100 °C /5 min, [3] 100 °C/5 min/AC, [4] 120 °C/5 min/AC, [5] 140 °C/5 min/AC, [6] 120 °C/3 min/AC, [7] 140 °C/3 min/AC, [8] 160 °C/2 min/AC. (B) TE and RCY examined by using different solvents.

would be produced as the main product. On the other hand, a significant amount (85.5%) of an unidentified byproduct, likely to be the corresponding ethyl [¹¹C]benzoate, was produced when EtOH was used as solvent. Although MeOH showed promise as a reaction media, THF was selected as the solvent of choice for the continued study.

The optimal conditions were then applied to the ¹¹Caminocarbonylation of a range of functionalized aryl iodides, an aryl triflate and an aryl chloride by using **5** as a model amine nucleophile. The selected substrates were first investigated by using conventional heating to facilitate rapid comparison between the two conditions. The results are summarized in Table 1. The RCYs of substrates containing electron-withdrawing groups in the meta-position were generally increased under microwave-enhanced conditions (Table 1, entries 3-5), whereas the RCY for the disubstituted substrate, 3,5-nitro-iodobenzene, was not improved (Table 1, entry 6). Surprisingly, appreciable RCYs were obtained when chlorobenzene was used as substrate under both heating technologies, although a relative 21% increase in RCY was obtained with microwave heating compared with thermal heating (Table 1, entry 1). This is, to the best of our knowledge, the first example of a successful ¹¹Ccarbonylation of an aryl chloride. In addition, a 16% improvement in product distribution was observed for substrate 7c compared with reported results obtained with thermal heating, whereas the RCY was not improved when the nonhalide substrate 7b was used as substrate. Thus, the increased yield observed for 11C-aminocarbonylation of four of the six aryl substrates examined herein supports the view that microwave irradiation increases the efficiency of ¹¹C-amide formation for electron-deficient aryl halides.

Table 1. Difference in $^{11}\mathrm{CO}$ trapping efficiency (TE) and radio-chemical yield (RCY) was examined for six different aminocarb-onylation reactions between microwave and thermal heating.^[a]

R		Pd ₂ (π-cinna ¹¹ CO, xantp microwaves o	hos, THF	O IIC N H	\sim
7a–f	5	120°C, 5 min		[¹¹ C]8a–f	
Entry	Substrate	Thermal ^[b]		Microwave ^[b]	
		TE [%]	RCY [%]	TE [%]	RCY [%]
1	CI 7a	98±2	37±3	88±3	58±1
2	OTf 7b	>99	92±1	> 99	91±1
3		>99	76±1	> 99	92±1
4	O ₂ N 1 7d	83±5	51±4	> 99	81±3
5	CI Te	69±3	33±4	94±3	62±3
6	O ₂ N V NO ₂	30±3	12±1	44±1	13±2

[a] Reaction conditions: substrate (20 μ mol), benzylamine (100 μ L), xantphos (14 μ mol), Pd₂[π -cinnamyl]Cl₂ (14 μ mol), THF (0.7 mL), microwave (120 °C, 5 min, AC) or thermal (120 °C, 5 min) heating. [b] Average of two runs.

To further examine the scope of this methodology, we turned our attention to functional groups other than amides. Beside amides, carboxylic acids and esters are two of the most abundant functional groups in biologically important compounds and drug-like molecules. To this end, two esters and a carboxylic acid were produced by using iodobenzene as substrate (Table 2). However, in contrast to

the conditions used for the aminocarbonylation, the hydroxy and alkoxy nucleophiles (water, methanol and ethanol) were also used as reaction media. When ¹¹C-hydroxycarbonylation was conducted in an equimolar mixture of aqueous sodium hydroxide and THF, the corresponding carboxylic acid [¹¹C]**11a** was produced in 97% RCY (Table 2, entry 1). Following the same protocol but using a 1:1 mixture of THF and alcohol, the corresponding alkyl ^{[11}C]benzoates were produced with excellent and reproducible RCYs (Table 2, entries 2–3). Replacing ethanol with a solution of its lithium salt in anhydrous THF provided $[^{11}C]$ **11c** in 73% RCY (Table 2, entry 4), with $[^{11}C]$ benzoic acid as the main byproduct. These encouraging results imply that the use of microwave-enhanced ¹¹C-carbonylation provides a facile route to ¹¹C-esters labeled in the carbonyl position. Traditionally, ¹¹C-labeled compounds with carbonyl functionality have been synthesized through multi-step protocols, typically using the direct application of [11C]carbon dioxide in the carboxylation of Grignard reagent.^[9] However, unlike the method describe in this paper, such methodologies are highly sensitive to trace amounts of moisture and oxygen, and therefore a high radiochemical yield is generally very difficult to maintain.

Table 2. Results for the Pd-mediated ¹¹C-carbonylation using O-centered nucleophiles.^[a]

+ Nu		Pd ₂ (π-cinnamyl)Cl ₂ ¹¹ CO, xantphos, solvent		O IIC OR
9	10a–d			[¹¹ C] 11a–c
Entry	Nu	R	TE [%]	RCY [%] ^[d]
1	H ₂ O ^[b]	Н	> 99	97 ± 1
2	MeOH	Me	> 99	93 ± 1
3	EtOH	Et	> 99	82 ± 1
4	LiOEt ^[c]	Et	> 99	73 ± 6

[a] Reaction conditions: substrate (20 μ mol), nucleophile (400 μ L), xantphos (14 μ mol), Pd₂[π -cinnamyl]Cl₂ (14 μ mol), THF (400 μ L), 120 °C, 5 min. [b] NaOH (70 μ mol) was used as base. [c] Reaction was performed with LiOEt (100 μ mol) in pure THF. [d] Average of two runs.

Conclusions

We herein described the first application of microwave heating to facilitate Pd-mediated ¹¹C-carbonylation of aryl substrates. By using microwave irradiation at ambient pressure in a disposable glass vial, we observed improved yields in the ¹¹C-aminocarbonylation of electron-deficient aryl halides, and the approach even allowed the use of an aryl chloride as substrate. The scope of this reaction was further extended to the synthesis of ¹¹C-labeled aryl acid and two ¹¹C-labeled aryl esters. These results further demonstrate the utility and potential of ¹¹CO as a labeling precursor for application in PET.

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Experimental Section

General Procedure for the Microwave-Enhanced [¹¹C]Carbonylation **Reaction:** ¹¹CO₂ was reduced online to ¹¹CO by using a pre-heated quartz column (850 °C) charged with Mo-powder. Unreacted 11 CO₂ was subsequently removed by an ascarite trap and the 11 CO was concentrated on a silica gel trap immersed in liquid nitrogen. Upon complete entrapment, the trap was heated to release the ¹¹CO into a vial (4 mL) containing the coupling reagents (aryl halide, Pd-source, ligand and amine dissolved in appropriate solvent) equipped with a rubber septum. The sealed reaction vessel was manually transferred to the microwave cavity and heated at the desired temperature for 2-5 min, after which the vial was cooled to room temp. The radioactivity was measured before and after the vial was purged with nitrogen. Radiochemical purity (RCP) of the crude reaction mixture was established with radio-HPLC. For a more detailed description of the reaction procedure, see the Supporting Information.

Supporting Information (see footnote on the first page of this article): General methods, experimental procedures, and radio-HPLC chromatograms.

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