

# Preparation of $\beta$ -Amino Esters by a Chiral Brønsted Acid Catalyzed Mannich-Type Reaction

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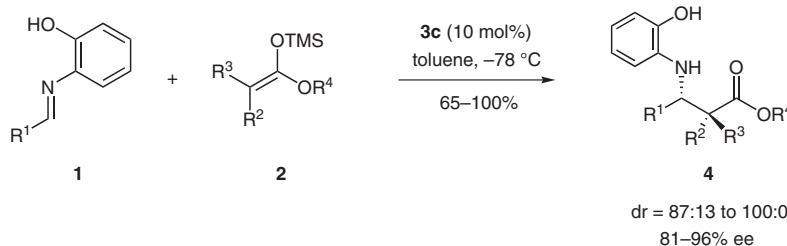
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**Abstract:** Mannich-type reactions of ketene silyl acetals with aldimines proceeded smoothly under the influence of 10 mol% of a cyclic chiral phosphate derivative derived from (*R*)-BINOL as a chiral Brønsted acid catalyst to furnish  $\beta$ -amino esters with excellent enantioselectivities.

**Key words:** chiral Brønsted acid, asymmetric synthesis, catalyst, Mannich-type reaction,  $\beta$ -amino esters



**Scheme 1** Preparation of  $\beta$ -amino esters

## Introduction

Chiral  $\beta$ -amino acids and their esters are useful intermediates for the preparation of biologically important nitrogen-containing compounds. There are a number of methods for the preparation of  $\beta$ -amino esters in enantiomerically enriched form. Mannich-type reactions of silyl enolates with aldimines provide a useful method for the preparation of  $\beta$ -amino carbonyl compounds.<sup>1,2</sup> Several chiral Lewis acids have been developed as catalysts for Mannich-type reactions, with Cu, Zr, Ag, Pd, and others as the central metal.<sup>3</sup>

Recently, chiral organocatalysts have emerged as novel asymmetric catalysts.<sup>4</sup> The salient features of organocatalysts are that they are (1) highly stable toward water and oxygen, (2) easy to handle, and (3) metal-free and environmentally benign. L-Proline derivatives,<sup>5</sup> chiral thioureas,<sup>6</sup> and cinchona alkaloids<sup>7</sup> have been reported to promote Mannich and Mannich-type reactions as organocatalysts.<sup>8</sup>

In 2004, our research group first demonstrated that enantiopure phosphoric acids, derived from (*R*)-BINOL, are highly effective as a chiral Brønsted acid catalyst for Mannich-type reactions.<sup>9</sup> The phosphoric acid catalyst

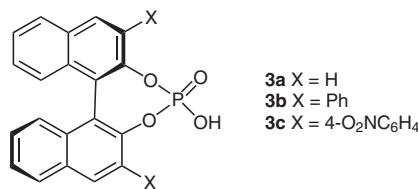
was further applied by us<sup>10</sup> and others<sup>11</sup> to numerous kinds of asymmetric reactions, such as nucleophilic addition to aldimines, cycloaddition reactions, reductions, the Nazarov reaction, and so on<sup>12</sup> in addition to the Mannich and Mannich-type reactions.<sup>13</sup>

The synthetic procedure outlined in Scheme 1 constitutes the treatment of ketene silyl acetals **2** with aldimines **1** in the presence of 10 mol% of phosphoric acid **3c** to give the corresponding  $\beta$ -amino esters **4** with high diastereoselectivity and high to excellent enantioselectivity.

## Scope and Limitations

Chiral phosphoric acids (Figure 1) were extensively examined for the reaction of a ketene silyl acetal, derived from methyl 2-methylpropanoate with an aldimine derived from benzaldehyde. Although the parent phosphoric acid **3a** gave the corresponding  $\beta$ -amino ester **4a** as a racemate, the use of **3b**, bearing phenyl groups on the 3,3'-positions improved the enantioselectivity to 27% ee. The highest enantioselectivity was observed using phosphoric acid **3c** bearing 4-nitrophenyl groups at the 3,3'-positions.

The results for the phosphoric acid **3c** catalyzed Mannich-type reaction are shown in Table 1. 1-Ethoxy-1-(trimethylsiloxy)prop-1-ene, a ketene silyl acetal derived from ethyl propanoate, proved to be an excellent nucleophile. The corresponding  $\alpha$ -methyl- $\beta$ -amino esters **4** were ob-

**Figure 1** Chiral Brønsted acids

tained with good to high diastereoselectivity in favor of the *syn* isomer and the enantioselectivity of the *syn* isomer reached 96% ee. Not only aldimines derived from aromatic aldehydes but also those derived from heteroaromatic aldehydes and  $\alpha,\beta$ -unsaturated aldehydes exhibited high to excellent enantioselectivity.

**Table 1** Chiral Phosphoric Acid **3c** Catalyzed Enantioselective Mannich-Type Reactions

| Product <sup>a</sup> <b>4</b> | Yield <sup>b</sup> (%) | Ratio <i>syn/anti</i> | ee (%) |
|-------------------------------|------------------------|-----------------------|--------|
| <b>4a</b><br>                 | 100                    | —                     | 89     |
| <b>4b</b><br>                 | 100                    | —                     | 89     |
| <b>4c</b><br>                 | 100                    | 87:13                 | 96     |
| <b>4d</b><br>                 | 100                    | 92:8                  | 88     |
| <b>4e</b><br>                 | 100                    | 94:6                  | 81     |
| <b>4f</b><br>                 | 81                     | 94:6                  | 88     |
| <b>4g</b><br>                 | 91                     | 95:5                  | 90     |
| <b>4h</b><br>                 | 100                    | 93:7                  | 91     |
| <b>4i</b><br>                 | 65                     | 95:5                  | 90     |
| <b>4j</b><br>                 | 79                     | 100:0                 | 91     |

<sup>a</sup> Ar = 2-hydroxyphenyl.<sup>b</sup> Yield of isolated product.

1-Methoxy-1-(trimethylsiloxy)-2-(triphenylsiloxy)ethene, a ketene silyl acetal derived from methyl 2-(triphenylsiloxy)acetate, also exhibited excellent diastereoselectivity and high enantioselectivity in the formation of **4j**.

Although aldimines derived from aromatic aldehydes and  $\alpha,\beta$ -unsaturated aldehydes proved to be excellent substrates for the phosphoric acid catalyzed Mannich-type reactions, aldimines derived from aliphatic aldehydes did not give the corresponding  $\beta$ -amino esters.

The use of aldimines derived from 2-aminophenol is essential for attaining excellent enantioselectivity. The 2-hydroxyphenyl group on nitrogen showed remarkably superior enantioselectivity in comparison with the 4-hydroxy group. It is clear that hydrogen bonding of the 2-hydroxyphenyl group on the *N*-aryl group plays an important role in combination with phosphoric acid activation.<sup>9b</sup>

In summary, the phosphoric acid **3c**, derived from (*R*)-BINOL, is an effective catalyst for the Mannich-type reaction; the corresponding  $\beta$ -amino esters **4** were obtained with high to excellent enantioselectivity.

All reactions were carried out under N<sub>2</sub> in oven-dried glassware with magnetic stirring. Toluene was distilled over CaH<sub>2</sub> and stored over MS 4Å. (*R*)-3,3'-Bis(4-nitrophenyl)-1,1'-binaphthyl-2,2'-diyl phosphate (**3c**) is commercially available from Wako Pure Chemical Industries, Ltd. (Osaka, Japan).<sup>14</sup> All products have been previously synthesized in the literature and characterized.<sup>9b</sup>

#### Methyl (*S*)-3-[(2-Hydroxyphenyl)amino]-2,2-dimethyl-3-phenylpropanoate (**4a**); Typical Procedure<sup>3d</sup>

To a soln of *N*-benzylidene-2-hydroxyaniline (1.06 g, 5.38 mmol) and phosphoric acid **3c** (328.2 mg, 0.56 mmol) in toluene (20 mL) at  $-78^{\circ}\text{C}$  was added dropwise a soln of 1-methoxy-2-methyl-1-(trimethylsiloxy)prop-1-ene (1.43 g, 8.22 mmol) in toluene (12 mL) over 32 min. The mixture was stirred at this temperature for 22 h and then the mixture was quenched, at  $-78^{\circ}\text{C}$ , by the addition of sat. NaHCO<sub>3</sub>. After filtration through Celite, the filtrate was extracted with EtOAc. The combined organic layers were concentrated and the crude mixture was treated with THF (40 mL) and 10% HCl (10 mL) at  $0^{\circ}\text{C}$  for 20 min. The mixture was extracted with EtOAc and the combined organic layers were successively washed with 10% HCl, brine, dried (anhyd Na<sub>2</sub>SO<sub>4</sub>), and concentrated to dryness. The remaining solid was purified by column chromatography (silica gel, hexane–EtOAc, 5:1) to give  $\beta$ -amino ester **4a** (1.61 g, 100%); *R*<sub>f</sub> = 0.4 (hexane–EtOAc, 3:1); 89% ee [HPLC (Daicel Chiralpak AD-H, hexane–*i*-PrOH, 5:1, flow rate: 0.5 mL/min, UV = 244 nm); *t*<sub>R</sub> = 11.1 (minor isomer, 3*R*), 16.3 min (major isomer, 3*S*)].

$[\alpha]_{\text{D}}^{25} +0.2$  (*c* 1.03, CHCl<sub>3</sub>).

<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  = 7.29–7.19 (m, 5 H), 6.69 (dd, *J* = 7.7, 1.5 Hz, 1 H), 6.61 (ddd, *J* = 7.7, 7.7, 1.5 Hz, 1 H), 6.53 (ddd, *J* = 7.7, 7.7, 1.5 Hz, 1 H), 6.38 (dd, *J* = 7.7, 1.5 Hz, 1 H), 5.80 (br s, 1 H), 4.55 (br s, 1 H), 4.55 (s, 1 H), 3.69 (s, 3 H), 1.24 (s, 3 H), 1.22 (s, 3 H).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  = 177.7, 144.3, 139.0, 135.5, 128.3, 127.9, 127.41, 121.0, 117.9, 114.4, 113.9, 64.6, 52.2, 47.4, 24.4, 20.0.

#### Ethyl (*2R,3R*)-3-[(2-Hydroxyphenyl)amino]-2-methyl-3-phenylpropanoate (**4c**); Typical Procedure<sup>9b</sup>

To a soln of *N*-benzylidene-2-hydroxyaniline (32.0 mg, 0.162 mmol) and phosphoric acid **3c** (9.5 mg, 0.0161 mmol) in toluene (1

mL) at  $-78^{\circ}\text{C}$  was added dropwise a soln of 1-ethoxy-1-(trimethylsiloxy)prop-1-ene (*E/Z*, 87:13; 50  $\mu\text{L}$ , 0.246 mmol) over 3 min. The mixture was stirred at this temperature for 17 h and then quenched by the addition of sat.  $\text{NaHCO}_3$  and sat. KF soln at  $-78^{\circ}\text{C}$ . After filtration through Celite, the filtrate was extracted with EtOAc. The combined organic layers were washed successively with 10% HCl and brine, dried (anhyd  $\text{Na}_2\text{SO}_4$ ), and concentrated to dryness. The crude solid was purified by TLC (silica gel, hexane–EtOAc 3:1) to give  $\beta$ -amino ester **4c** (45.6 mg, 100%);  $R_f = 0.2$  (hexane–EtOAc, 3:1); ratio *syn/anti* 87:13; 96% ee [HPLC (Daicel Chiralpak AS-H, hexane–*i*-PrOH, 30:1, flow rate: 0.55 mL/min, UV = 244 nm):  $t_R = 48.3$  (major isomer, 2*R*,3*R*), 56.7 min (minor isomer, 2*S*,3*S*)].

IR ( $\text{CHCl}_3$ ): 3603, 3342, 3028, 2986, 1724, 1611, 1514, 1497, 1454, 1267, 1202, 1184  $\text{cm}^{-1}$ .

$^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ ):  $\delta = 7.35\text{--}7.20$  (m, 5 H), 6.76–6.53 (m, 3 H), 6.42 (dd,  $J = 7.9$ , 1.5 Hz, 1 H, *syn*), 6.33 (dd,  $J = 7.8$ , 1.5 Hz, 1 H, *anti*), 6.00 (br s, 1 H, *anti*), 5.46 (br s, 1 H, *syn*), 4.76 (br s, 1 H, *syn*), 4.72 (d,  $J = 4.8$  Hz, 1 H, *syn*), 4.34 (br s, 1 H, *anti*), 4.33 (d,  $J = 8.8$  Hz, 1 H, *anti*), 4.17 (q,  $J = 7.1$  Hz, 2 H, *anti*), 4.06 (q,  $J = 7.1$  Hz, 2 H, *syn*), 2.96 (dq,  $J = 4.8$  Hz, 7.1 Hz, 1 H, *syn*), 2.89 (dq,  $J = 8.8$  Hz, 7.1 Hz, 1 H, *anti*), 1.24 (t,  $J = 7.1$  Hz, 3 H, *anti*), 1.21 (d,  $J = 7.1$  Hz, 3 H, *syn*), 1.14 (t,  $J = 7.1$  Hz, 3 H, *syn*), 1.09 (d,  $J = 7.1$  Hz, 3 H, *anti*).

$^{13}\text{C}$  NMR (100 MHz,  $\text{CDCl}_3$ ):  $\delta = 176.1$  (*anti*), 174.6 (*syn*), 145.8 (*anti*), 143.9 (*syn*), 140.8 (*syn*), 135.8 (*syn*), 134.8 (*anti*), 128.5, 128.4, 128.1, 127.5, 127.3, 127.0, 126.9, 121.1 (*syn*), 120.6 (*anti*), 119.6 (*anti*), 117.7 (*syn*), 116.1 (*anti*), 114.6 (*anti*), 114.3 (*anti*), 113.4 (*syn*), 62.1 (*anti*), 61.0 (*anti*), 60.9 (*syn*), 60.0 (*syn*), 46.8 (*anti*), 46.4 (*anti*), 15.3 (*anti*), 14.1 (*anti*), 13.9 (*syn*), 12.0 (*syn*).

MS (DI):  $m/z$  (%) = 299 ( $\text{M}^+$ , 6), 198 (100), 135 (7), 120 (14), 117 (9), 115 (6), 105 (10), 91 (24), 77 (17), 65 (14).

Anal. Calcd for  $\text{C}_{18}\text{H}_{21}\text{NO}_3$ : C, 72.22; H, 7.07; N, 4.68. Found: C, 72.37; H, 7.29; N, 4.56.

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