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Postsynthetic Oxidation of Coordination Site in a Heterometallic Metal-Organic Framework: Tuning Catalytic **Behaviors**

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ABSTRACT: Postsynthetic modification (PSM) in metal-organic frameworks (MOFs) can introduce multiple functionalities and alter the structural function for the desired application. However, the PSM of the coordination site faces the challenges of structural collapse or incompatibility between the original metal site and the newly formed coordination group. Herein, we developed a novel concept of introducing "primary" and "secondary" nodes, coexisting in a water-stable, Zr-based heterometallic MOF, $[Zr_6(\mu_3 OH_{a}(OH)_{a}[Cu_{4}(L_{1})_{4}]_{2}$ (1-SH-a, $H_{2}L_{1} = 6$ -mercaptopyridine-3-carboxylic acid). The post-synthetic oxidation at the coordination site was successfully achieved in the "secondary" nodes $[Cu_4^I(L_1)_4]^4$, while the robust "primary" nodes $[Zr_6(\mu_3-OH)_8(OH)_8]^{8+}$ stabilized the whole framework to form $[Zr_6(\mu_3-OH)_8(OH)_8][(Cul_{0.44}Cul_{0.56}(OH)_{0.56})_4(L_2)_4]_2$ (1-SO₃H, H₂L₂ = 6-sulfonicotinic acid). Attempts to directly synthesize $1-SO_3H$ under the reactions of Zr(IV), Cu(II), and H_2L_2 failed. Furthermore, PSM of 1-SH-a to form $1-SO_3H$ was utilized to tune the catalytic behaviors toward the styrene oxide ring-opening reaction to give an improved regioselectivity of primary alcohol (A) of ~99% compared with **1-SH-a** (~71%).

INTRODUCTION

Postsynthetic modification (PSM) of porous materials such as mesoporous silica and porous carbons has been successfully used to control and analyze their organization and functionalization.^{1,2} In the past decades, much interest has been focused on tailoring metal-organic frameworks (MOFs) using PSM.³⁻⁴ PSM has been extensively used and has become much sought-after compared to de novo synthesis because PSM offers the ability to: (i) facilitate the introduction of a wide variety of chemical functionalities, (ii) maximize the rejection of undesirable byproducts in unpredictable ways, and (iii) endow functions that are thermally labile, which are thwarted almost in solvothermal conditions. Accordingly, MOFs have been vested with significant multi-functionalities, and thus adapting the modified functions in response to exploration for the associated applications.

PSM of MOFs can be broadly divided into three major divisions: unique reactions in terms of (i) metal or linker exchange,5-6 (ii) covalent modification,⁷ and (iii) oxidation/reduction.8-10 Most of these modifications are carried out on the organic components of the framework. Specifically, linker exchange in readily accessible isoreticular MOF analogues leads to progressively diverse functionalities and properties.¹¹⁻¹⁵ By contrast, covalent modification allows for chemically modifying the organic struts to either introduce the functionality or functionalize the inherent reactive tags¹⁶⁻¹⁹ (Scheme 1). On the other hand, PSM on the coordination site has not yet been exploited by the MOF community, possibly due to the structural collapse under the conditions required or incompatibility between the original metal and the newly formed coordination group.

The coordination ability of thiol and sulfonic groups has been popularized by their extensive use in materials science.^{20,21} Generally, thiol preferentially coordinates with soft Lewis acids ACS Paragon Plus Environment

(*i.e.*, Cu(I), Ag(I), Au(III)), while the sulfonic group shows affinity for the harder ones (*i.e.*, Cu(II), Ni(II), Fe(II)). In addition, the vulnerability of thiol compounds to oxidize to the sulfonate derivatives assisted by H_2O_2 is well documented even in porous supports, such as thiol grafted single-walled carbon nanotubes.²² The unique use in coordination chemistry and ready conversion toward thiol and sulfonic groups would enable the preparation of a specific thiolated MOF and permit the formation of the isolated sulfonate one employing postsynthetic oxidation.

Scheme 1. Generic schemes for (a) linker exchange, (b) covalent PSM, and (c) coordination site PSM.

Herein, we report a water-stable heterometallic Zr-MOF $[Zr_6(\mu_3-OH)_8(OH)_8][Cu^I_4(L_1)_4]_2$ xguest (1-SH, $H_2L_1 = 6$ mercaptopyridine-3-carboxylic acid), which can undergo a guestdependent structural transformation to form 1-SH-a. As expected, in the presence of H_2O_2 , the coordination site modification was successfully achieved in **1-SH-a** by postsynthetic oxidation of L_1^{2-1} to the corresponding L_2^{2-} (H₂L₂ = 6-sulfonicotinic acid) (Scheme 1c). The resulting 1-SO₃H was determined by powder X-ray diffraction (PXRD), X-ray photoelectron spectroscopy (XPS), and nuclear magnetic resonance (¹H NMR). Significantly, the styrene oxide ring-opening reactions catalyzed by 1-SH-a and 1-SO₃H were thoroughly investigated to compare their catalytic behaviors derived from their modified organic fragments and copper species, indicating that the functionalization of 1-SH-a to form 1-SO₄H tuned the catalytic behavior to give an improved regioselectivity of primary alcohol (A) of ~99% compared with 1-SH-a (~71%).

Figure 1. Rational design of BUT-52 and **1-SH** on the basis of In(III) or Zr(IV), Cu(I), and the *in-situ* synthesized $L_1^{2^2}$.

EXPERIMETAL SECTION

Unless otherwise noted, all starting materials were directly purchased from commercial suppliers and used without further purification. ZrCl₄ (>99.5+%, Alfa Aesar), CuI (99.0%, ARCOS), 6,6' -Dithiodinicotinic Acid (H₂L) (>98.0%, TCI), 6-Mercaptopyridine-3-carboxylic acid (H₂L₁) (90%, Sigma-Aldrich), Benzoic Acid (>99%, TCI), Hydrogen Peroxide Solution (H₂O₂) (30 wt. % in H₂O, ACS reagent, Sigma-Aldrich), N,N-Dimethylformamide (DMF) (>99.8%, GR ACS), acetonitrile (CH₃CN) (99.8%, Sigma-Aldrich), dichloromethane (CH₂Cl₂), (99.5+%, Alfa Aesar), acetone (99.5%, Fisher) styrene oxide (98+%, Alfa Aesar), isopropanol (99.6%, ARCOS), 1-bromo-3,5-difluorobenzene (98%, Alfa Aesar), tetrahydrofuran (THF) (99.9%, Sigma-Aldrich), methanol (95%, Fisher), ethanol (95%, Fisher). 6-sulfonicotinic acid (H_2L_2) was synthesized according to the reported literature.²³

Synthesis of 1-SH. A mixture of $ZrCl_4$ (100 mg), CuI (142.5 mg), and H₂L (61.6 mg) in presence of benzoic acid (2 g) dissolved in N,N-dimethylformamide (DMF, 10 mL) and acetonitrile (CH₃CN, 5 mL) in a 20 mL vial was heated at 120 °C for 96 h. Yellow single crystals in 56% yield (based on H₂L) were harvested.

Synthesis of 1-SH-a. As-synthesized single crystals of 1-SH was thoroughly washed by fresh DMF and then soaking in acetone for 12 h to produce single crystals of 1-SH-a. Elemental analysis (EA) C57H62Cu8N8O37S8Zr6 for (%): Calcd = $[Zr_6(\mu_3 OH_{8}(OH_{8})[Cu^{I}_{4}(L_{1})_{4}]_{2} \cdot 3(C_{3}H_{6}O) \cdot 2H_{2}O: C, 24.77; H, 2.26; N,$ 4.06; S, 9.28; Found: C, 25.01; H, 1.99; N, 4.02; S, 9.32. The resulting molecular formula was derived from the combination of EA and thermogravimetric analysis (TGA). The solid was continued to soaking in acetone for 5 days, during which acetone was decanted and freshly replenished two times, and then dried at 120 °C under vacuum for 12 h to yield activated sample.

Synthesis of 1-SO₃H. As-synthesized single crystals of 1-SH-a (~ 30 mg) were immersed in a mixture of THF (4 mL)/H₂O₂ (0.1 ml) for 12 h, during which THF/H₂O₂ was decanted and freshly replenished two times. The resulting green crystals was washed by THF and dried in air. EA (%): Calcd for $C_{63}H_{74}Cu_8N_8O_{38}S_8Zr_6$ = [Zr₆(μ ₃-

OH)₈(OH)₈][(Cu^I_{0.44}Cu^{II}_{0.56}(OH)_{0.56})₄(L₂)₄]₂·3(C₄H₈O)·(C₃H₆O)·2H ₂O: C, 26.42; H, 2.60; N, 3.91; S, 8.96; Found: C, 26.22; H, 3.01; N, 3.88; S, 9.10. Inductively coupled plasma atomic emission spectroscopy (ICP-AES) confirmed the ratios of Zr/Cu upon digestion of **1-SO₃H** in dilute H₂O/HNO₃, showing the concentrations of Zr and Cu are 49.8 and 49.6 ppm, respectively, corresponding to the molar ratio of Zr/Cu to be ~ 0.7, which is close to the ratio of Zr/Cu (0.75) in **1-SH**. The activated sample was obtained by soaking in acetone for 5 days and dried at room temperature under vacuum for 24 h.

RESULTS AND DISCUSSION

Solvothermal reactions of ZrCl₄, CuI, 6,6' -Dithiodinicotinic (H₂L) and benzoic acid in a mixture of DMF/CH₃CN at 120 °C afforded yellow single crystals of **1-SH**. Single-crystal X-ray diffraction (SCXRD) reveals that **1-SH** crystallizes in the tetragonal space group $P4_2/mnm$ and has a three-dimensional flu topology, which consists of the 8-connected [Zr₆(μ ₃-OH)₈(OH)₈]⁸⁺ clusters (denoted "primary" nodes) linked by

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tetrahedral $[Cu^{I}_{4}(L_{1})_{4}]^{4-}$ metalloligands (denoted "secondary" nodes). Similar to our previously reported framework BUT-52,²⁴ both H₂L₁ are originated from the cleavage of S–S bond during the solvothermal reaction and are allowed to form distinct cuprous sulfur cluster-based heterometallic MOFs (Figure 1). Unlike the 6-connected $[Cu^{I}_{6}(L_{1})_{6}]^{6-}$ moiety observed in BUT-52, in **1-SH**, a 4-connected $[Cu^{I}_{4}(L_{1})_{4}]^{4-}$ tetrahedra with D_{2d} symmetry is achieved (Figure. S1). Moreover, an open dodecahedral cageis observed with dimensions of about 22.8×22.8×29.3Å³, which is constructed by six $[Zr_{6}(\mu_{3}-OH)_{8}(OH)_{8}]^{8+}$ and eight $[Cu^{I}_{4}(L_{1})_{4}]^{4-}$ tetrahedra as vertices and twenty-four L_{1}^{2-} linkers as edges (Figure S2).

Figure 2. Experimental and simulated PXRD patterns of 1-SH and 1-SH-a; inset is the structural transformation from 1-SH to 1-SH-a.

An interesting feature in the PXRD pattern of dried bulk 1-SH after acetone washing resulted in the peak shift, compared to the calculated pattern from the single crystal data, inferring a guestdependent structural transformation (Figure 2). The size and shape of single crystals after acetone treatment remains unaltered indicative of a single-crystal to single-crystal transformation (Figure, S3). This prompted us to obtain the transformed structure (1-SH-a) using SCXRD. 1-SH-a exhibits very similar unit cell parameters (Table S1), but with a shrink angle in the window compared to that of **1-SH** (Figure 2 insert). Significantly, the calculated PXRD pattern matched well with the as-synthesized 1-SH-a. Unlike the varied flexibility presented by the previously reported Zr-MOFs in response to guest molecules,^{25,26} 1-SH was found to exclusively maintain its contracted conformation upon immersion in different solvents, showing no guest solvent dependence (Figure S4). TGA and PXRD indicated that 1-SH-a did not decompose until 350°C in air (Figures S4 and S5). Upon acetone exchange and activation at 120°C, 1-SH-a showed no N₂ uptake at 77 K, which is most likely due to the insufficient activation and pore size selectivity.27 However, effective CO2 adsorption at 273 K was measured with maximum capacity of 40.1 cm³ g⁻¹, which showed type I adsorption isotherm (Figure S6). The chemical stability of 1-SH-a was measured by soaking in water for 12 h, where the crystallinity and porosity were maintained as evidenced by PXRD and CO₂ adsorption (Figures S5 and S6). These results demonstrate that the high connectivity "primary" (Zr₆) nodes²⁸ and robust "secondary" Cu₄S₄ nodes $(pK_a (Cu_2S) = 47.6)^{29}$ in **1-SH-a** are responsible for the excellent thermal and chemical stability.

Figure 3. XPS spectra in the regions of (a) Cu 2p and (b) S 2p for 1-SH-a and 1-SO₃H. (c) ¹H NMR spectrum of commercially available H_2L_1 (1), as-synthesized H_2L_2 (2) and DCl/D₂O digested 1-SO₃H in DMSO- d_6 solution (3). Note: We found there is trace H₂L₂ in commercially available H₂L₁ from Sigma-Aldrich Co. (purity: 90%).

Due to the combination of exceptional thermal and chemical stability of **1-SH-a** and the nature of vulnerability of thiol compounds to oxidize to the sulfonate derivatives, the exploration for postsynthetic oxidation of coordination site seemed to be very promising. Therefore, as-synthesized 1-SH-a was treated in a mixed solution of THF/H₂O₂ (v/v = 4/0.1) at room temperature for 12 h to produce 1-SO₃H (Figure S7). XPS data showed the sulfur 2p region of **1-SH-a** showed that the peak centered at ~162.3 eV corresponded to a reduced oxidation state of sulfur as in L_1^{2-} , while in **1-SO₃H**, this peak is absent and a new characteristic band at ~167.6 eV formed, which is assigned to a higher oxidation state of sulfur (L_2^{2-}) (Figure. 3a).³⁰ Similarly, an intense asymmetrical Cu 2p3/2 photoelectron peak together with shakeup satellite peaks indicated mixed valence state of Cu in green crystals of 1-SO₃H (Figure S7), which can be deconvoluted into two contributions located at 932.1 and 934.6 eV, corresponding to Cu(I) 2p3/2 and Cu(II) 2p3/2, respectively. Integration of the Cu(I) 2p_{3/2} and Cu(II) 2p_{3/2} peaks with Cu(II) satellite peaks gives a calculated ratio of Cu(II)/Cu(I) to be ~ 0.56/0.44 in 1-SO₃H. In 1-SH-a, a strong characteristic band at 932.1 eV is consistent with Cu(I) 2p_{3/2}, indicating that the Cu species possess 1+ oxidation state (Figure 3b).³¹ Further, ¹H NMR upon digestion of 1-SO₃H in dilute DCl/D₂O and DMSO-d₆ solution confirmed the degree of conversion by oxidation. It is obvious that the appearance of pure resonances centered at δ 8.91, 8.21, and 7.73 ppm are shown, corresponding to different hydrogen signals in H_2L_2 (Figure 3c). The conversion from -S⁻ to - SO_3 highlights the fact that the oxidation can access both the exterior and the interior of the MOF crystal, contributing to overall modification of the organic linkers. FT-IR spectra also indicated that the characteristic S-O stretches of R-SO3- in 1-SO₃H were evident at 1244 and 1201 cm⁻¹,²¹ which were not absent in 1-SH-a (Figure S8). Continued oxidation of 1-SO₃H for another 12 h can lead to 1-SO₃H-a with an increased ratio of Cu(II)/Cu(I) being ~0.78/0.22, however, causing partial structural collapse (Figures 3b and S4). Despite the incomplete conversion of Cu(I), the percent sulfonation of 1-SH-a is 100% during the oxidation, indicating the first example of coordination site modification through PSM in MOF materials. In addition, no obvious reversible process from -SO₃⁻ to -S⁻ was observed when soaking 1-SO₃H (~ 30 mg) in a saturated THF/H₂O (2 ml/2 ml) solution of reduced agent, such as NaNO₂ for 10 days (Figure S11). Attempts to directly synthesize 1-SO₃H under the reactions of Zr(IV), Cu(I)/Cu(II), and pure H₂L₂, however, failed. Furthermore, BUT-52 was also investigated under the same condition for this modification. The PXRD patterns indicated that

the material lost crystallinity, albeit the color change from red to green was observed (Figure S4 and S7). Clearly, the access of robust "primary" nodes seems extremely critical for stabilization of the whole framework, while postsynthetic oxidation can occur in "secondary" nodes.

Figure 4. (a) PXRD patterns of simulated or as-synthesized 1-SH, 1-SH-a, and 1-SO₃H. (b) DFT optimized structure of 1-SO₃H. (Only the optimized unit of the R-SO₃-Cu^{II} is shown; the remaining atoms and hydrogen atoms in 1-SO₃H are omitted for clarity.). C, black; O, red; N, blue; S, yellow; H, gray; Cu^{II}, cyan.

PXRD revealed that the pattern of 1-SO₃H was not consistent with 1-SH-a, but changed to match the PXRD pattern of 1-SH (Figure resulting 4a). The formula of $[Zr_6(\mu_3 OH_{8}(OH)_{8}[(Cu_{0.44}^{I}Cu_{0.56}^{II}(OH)_{0.56})_{4}(L_{2})_{4}]_{2}\cdot 3(C_{4}H_{8}O)\cdot (C_{3}H_{6}O)\cdot 2H_{2}$ O (1-SO₃H) was defined from the combination of PXRD, XPS, ¹H NMR, IR spectra, ICP-AES, EA and TGA along with the reasonable deduction of oxidation states based on L_1^{2-} and Cu(I) (Section VI[†]).³² Although scanning electron microscopy (SEM) confirmed that the shapes of single crystals of 1-SO₃H remain, the structure of 1-SO₃H could not be determined by SCXRD due to the cracking of crystals (Figures S3 and S9), leading to very weak diffraction. Thus, we modeled 1-SO₃H using the framework of 1-SH as a constraint and geometrically optimized the models using periodic density functional theory (DFT) calculations using the CP2K code (Section VII †).³³ The newly formed sulfonate anions coordinate in a bidentate fashion to Cu(II), either in a bridging mode or in chelating and bridging modes to two Cu(II) ions. Cu(II) was then allowed to coordinate to N atom of pyridine unit, and further coordinated to one -OH terminal to form 4- or 5coodinated species (Figure 4b). TGA shows that 1-SO₃H is not thermally stable and the activated sample was achieved by the exchange with acetone and dried at room temperature under vacuum for 24 h (Figure S5). 1-SO₃H exhibits CO₂ adsorption at 273 K with maximum capacity of 32.0 cm³ g⁻¹ (Figure S6).

Scheme 2. (a) Styrene oxide ring-opening reaction with isopropanol, (b) conversion and (c) regioselectivity of A catalyzed by 1-SH-a and 1-SO₃H.

Compared with ideal 12-connected Zr-MOFs, such as UiO-type series,³⁴ **1-SH-a** and **1-SO₃H** with lower connectivity (8-connected) can be seen with "inherent defects", and the terminal hydroxide groups (Zr-OH) can be considered as catalytic Br Φ nsted acid sites.³⁵⁻³⁹ To test the catalytic activities of **1-SH-a** and **1-SO₃H**, ring-opening of styrene oxide with a monohydric alcohol (*i.e.* isopropanol) was selected as a model reaction. This

reaction is hardly processed in the absence of catalyst, due to the poor nucleophilicity of alcohols.^{40,41} As shown in Scheme 2a, the reaction was carried out at 55 °C with 1 mol% MOF catalyst. In accordance with the two possible sites of nucleophilic attack of isopropanol on styrene oxide, two products are possible: the primary alcohol (A) and the secondary alcohol (B). After 8 h, the reactions led to a >90% conversion of styrene oxide, and the final conversion can reach ~100% after 24 h for both catalysts (Scheme 2b and Table S2). PXRD indicated that the crystallinity of both MOFs remained intact after catalysis (Figure S4). Recycling tests with three consecutive runs were performed without any significant loss of their catalytic activities to indicate the catalysts can be reused (Table S2).

Figure 5. Plausible mechanisms for styrene oxide ring-opening reaction catalyzed by different catalytic sites.

Interestingly, for 1-SH-a tested, both products A and B were achieved with ~71% of the regioselectivity towards primary alcohol (A), whereas 1-SO₃H gave a regioselectivity of ~99% (Scheme 2c, Fig. S13-14 and Table S2). The regioselectivity of 1-SH-a (71%) and 1-SO₃H (99%) toward primary alcohol (A) was almost identical throughout the reaction course. This observation can be further rationalized by a first-order parallel reaction model (Section VIII †). From mechanistic point of view, generally, the ring-opening reaction of epoxides can proceed by either SN1 or SN2 mechanisms, depending on the nature of the catalyst and reaction conditions. Accordingly, plausible reaction mechanisms are proposed: (1) When styrene oxide undergoes in presence of an acidic catalyst, ring-opening occurs by an SN1 mechanism, and the more-substituted carbon is the site of attack, leading to product A. (2) Conversely, when initiating with a basic catalyst, the reaction takes place by a mechanism with substantial SN2 character, and the less-substituted carbon is the site of nucleophilic attack. As a result, product B predominates.⁴² As shown in Figure 5, **1-SH-a** possesses $[Zr_6(\mu_3-OH)_8(OH)_8]^{8+}$ $(Zr_6)^{8+}$ nodes) and cuprous sulfur clusters (R-S-Cu^I), in which there is Zr₆ nodes-based Br Φ nsted acid available to protonate the oxygen atom in styrene oxide to create a good leaving group, resulting in product A (I). This matched well with the product catalyzed by the previously reported benchmark Zr-MOFs.^{40,41} For R-S-, divalent organic sulfides are well-known strong Lewis bases and have stronger electron-donating ability. Thus, a deprotonated, negatively charged alkoxide is preferentially created. An alkoxide is a poor leaving group, making the ring unlikely to open without a "push" from the nucleophile, and the reaction is very likely to proceed by an SN2 mechanism (II). Clearly, this illuminates that both products A and B were observed when using $Br \Phi$ nsted

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acid sites and strong Lewis bases dual-functionalized 1-SH-a. After postsynthetic oxidation, 1-SH-a was completely accessible to form 1-SO₃H, with retained Zr₆ nodes and newly formed R- SO_3 -Cu^{II}_{0.56}-OH_{0.56} units. Cu(II)-MOFs were found to be effective for the ring-opening reaction of styrene oxide with unsaturated coordinated Cu(II) sites as Lewis acids.43-45 In this case, three types of plausible mechanisms could probably be adopted simultaneously and give an integrative contribution to the catalytic performance in **1-SO₂H**. Besides mechanism I. Lewis acidic Cu(II) binds to styrene oxide to produce an enhanced electrophilic nature of the carbon attached to the phenyl group through an acid - base interaction. Subsequently, the carbon with a partial positive charge is attacked by isopropanol to give product A (III). In addition, R-SO₃⁻ moieties might be protonated by inherent -OH from Zr-OH or Cu^{II}-OH in **1-SO₃H** and form strong Br Φ nsted acidic R-SO₃H sites for alcoholysis of epoxides (IV).⁴⁶ Nevertheless, only product A is exclusively obtained within the above three proposed mechanisms, which is consistent with the experimental data observed in this work.

CONCLUSION

In conclusion, a water-stable heterometallic Zr-MOF with "primary" and "secondary" nodes has been reported, and the guest-dependent structural dynamic was studied by SCXRD. The presence of "primary" nodes in the framework plays a vital role in the improvement of structural stability. Subsequently, postsynthetic oxidation induced coordination site modification was successfully observed in "secondary" nodes. In addition, the catalytic behavior toward the styrene oxide ring-opening reaction after PSM was tuned, and plausible mechanisms were also unambiguously verified. The present work not only demonstrates a suitable MOF model for investigating the coordination site modification but also provides a potential prediction on the unique design of heterogeneous catalysts at the molecular level. Furthermore, postsynthetic oxidation of coordination site is expected to become a promising strategy for the introduction of multi-functionalities in MOFs for advanced applications.

ASSOCIATED CONTENT

Supporting Information.

The Supporting Information including synthesis of MOFs, PXRD, FT-IR, TGA, SEM, ¹H NMR, XPS, catalysis reaction, DFT calculation and crystal data is available free of charge on the ACS Publications website.

Crystallographic data for **1-SH** and **1-SH-a** (CIF)

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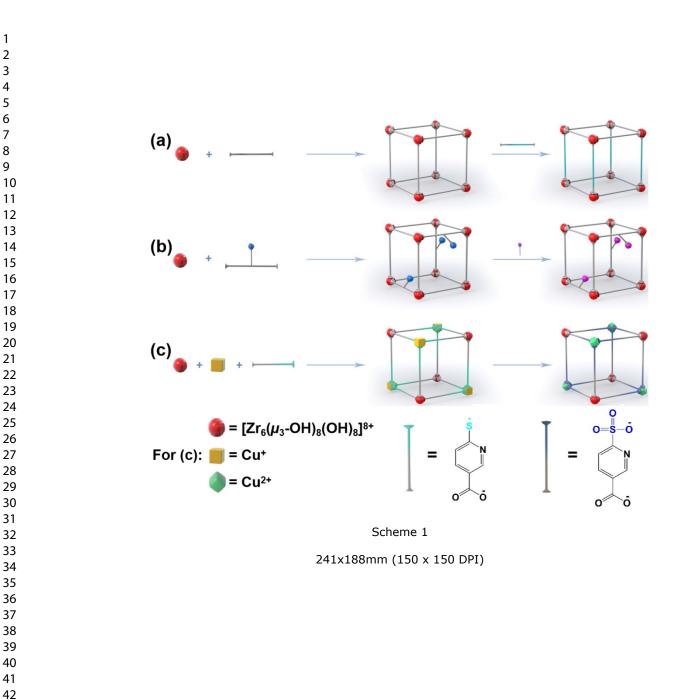
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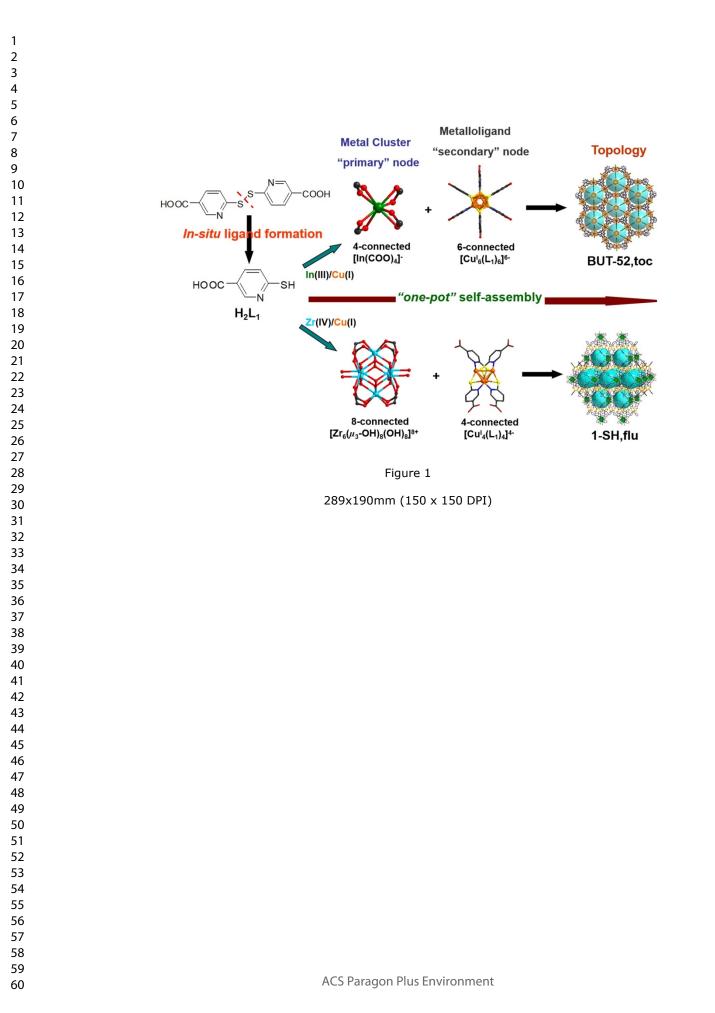
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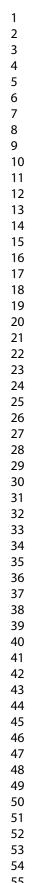
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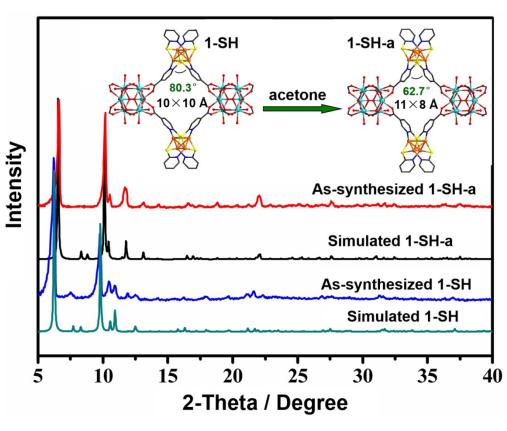
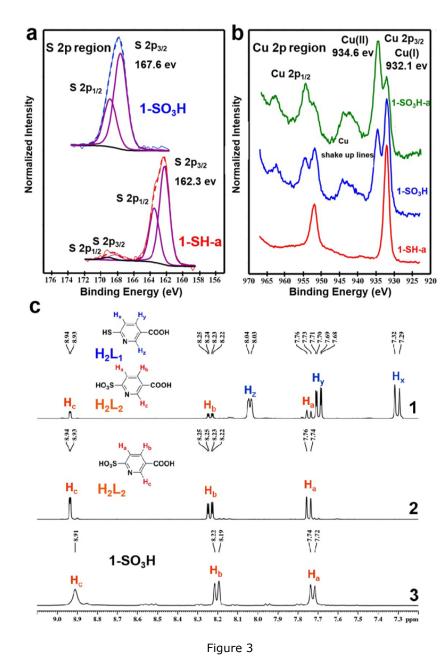
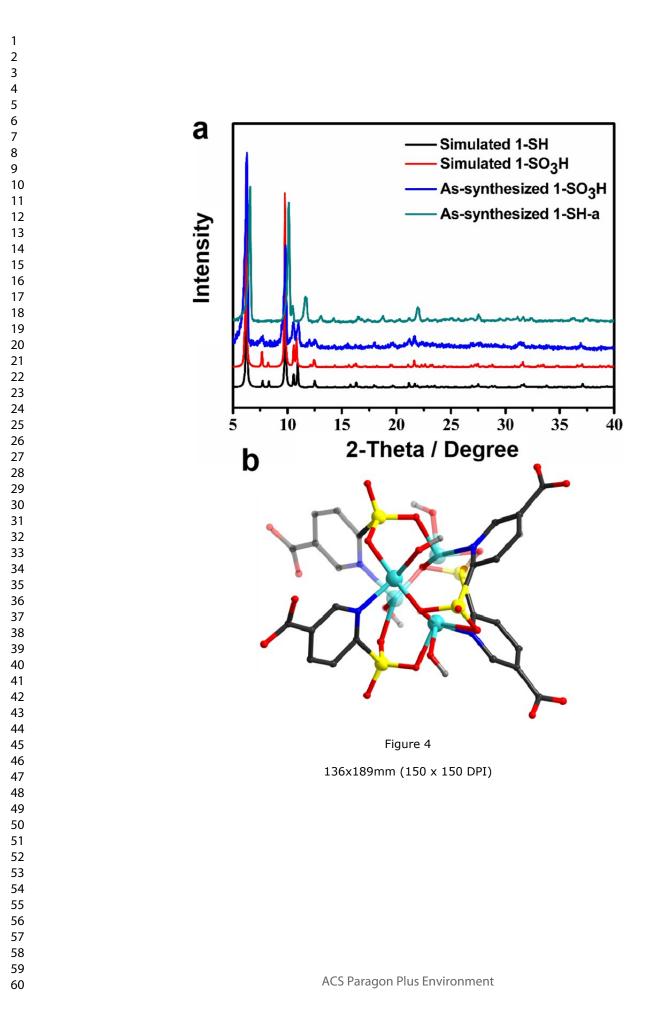


Figure 2

234x190mm (150 x 150 DPI)



131x190mm (150 x 150 DPI)



С

Regioselectivity of A (%)

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24h

Scheme 2

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■ 1-SH-a ■ 1-SO₃H

Α

~71%

`ОН

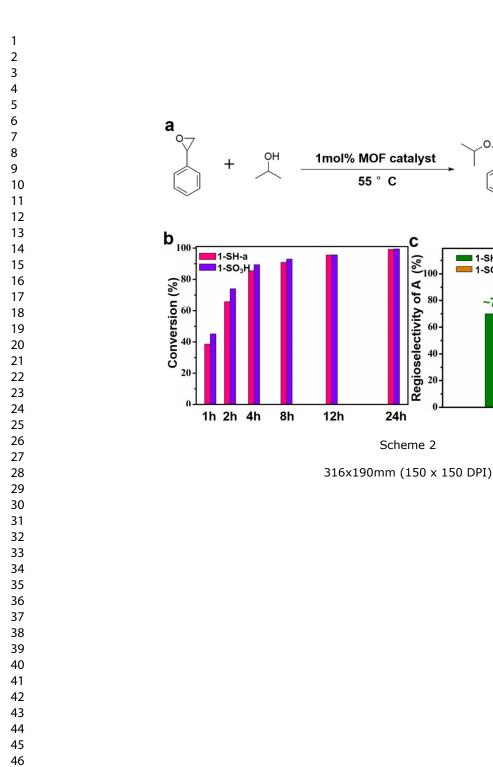
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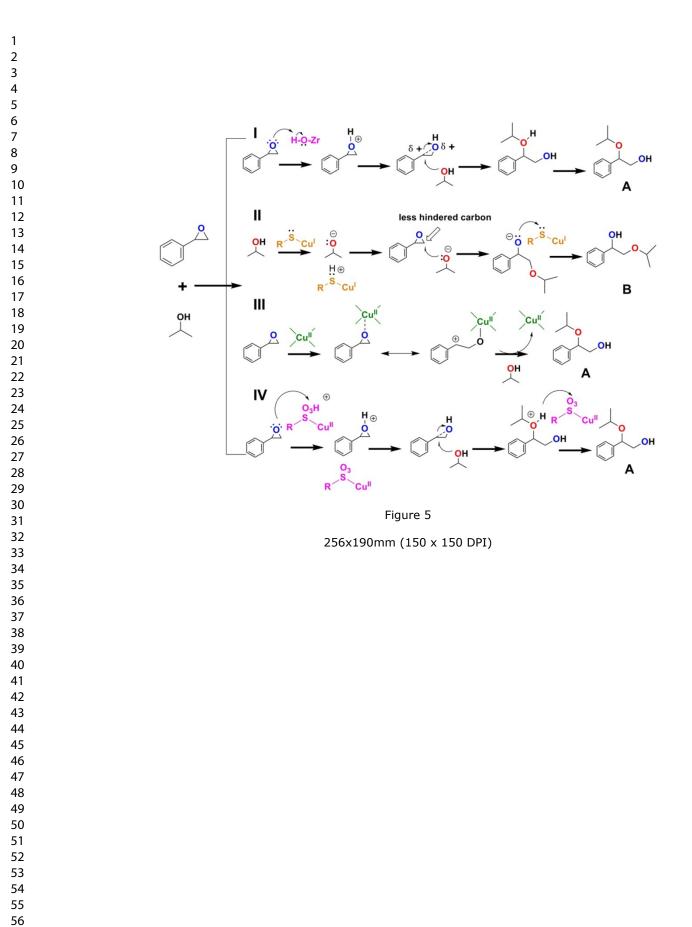
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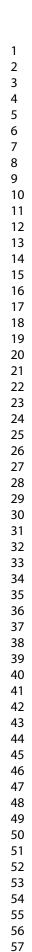
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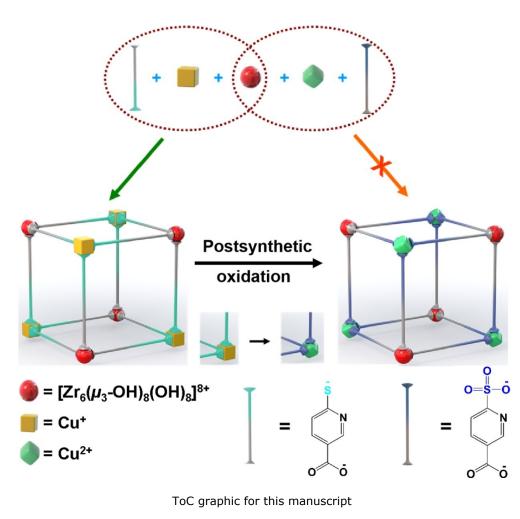
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210x189mm (150 x 150 DPI)