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Magnetite (Fe₃O₄) supported –SO₃H functionalized benzimidazolium based ionic liquid has been synthesized via covalent grafting of benzimidazole on a (3-chloropropyl)triethoxysilane functionalized magnetic nanoparticle followed by quarternization reaction with 1,4-butane sultone. The obtained magnetic nanoparticle supported ionic liquid (IL@MNP) has been characterized by FT-IR, TGA, TEM, XRD, VSM, EDX and Elemental analysis. The performance of prepared catalyst was evaluated in the preparation of 1-carbamatoalkyl-2-naphthols. The magnetite supported catalyst showed excellent catalytic activity and corresponding products were obtained in high yields in all the tested cases. The heterogeneous nature of the magnetite favoured easy recovery and recyclability of catalyst through magnetic decantation, which makes the protocol highly advantageous over conventional procedures.

1. Introduction

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Ionic liquids have attracted increasing interest of chemists, both in academia and industry due to their unique physical and chemical properties.¹⁻³ Task-specific ionic liquids have received much attention as catalyst and alternative reaction media for various chemical transformations.4, 5 We also reported highly efficient methodologies for the synthesis of pharmaceutically important organic moieties using ionic liquid.⁶⁻¹⁰ In these methodologies, the ionic liquid not only significantly enhanced the reaction rate by its inherent Brønsted acidity, but also provided the homogeneity to the reaction media. However, due to homogeneous nature of ionic liquid, we encountered a tedious problem of catalyst separation. To overcome this problem an ideal approach was thought worth to immobilize the corresponding ionic liquid on solid support. Such immobilized ionic liquid facilitates the separation process, easy handling and storage.11, 12

Magnetically supported catalyst can easily and efficiently be separated from the reaction mixture by an external magnet. It facilitates remarkable catalyst recovery without the need for filtration. Magnetic nanoparticles (MNPs) have emerged as the support to homogeneous catalyst; due to their insoluble and paramagnetic nature.^{13, 14}. The ease of separation is one of the most attractive features of MNPs as compared to its homogeneous and heterogeneous counterparts.¹⁵⁻¹⁷

On the other hand, 1-carbamatoalkyl-2-naphthols have emerged as molecules of great interest mainly due to their hydrolyzed



In this report, we introduce a new magnetic nanoparticle supported $-SO_3H$ functionalized benzimidazolium based acidic ionic liquid, as a highly efficient catalyst for the preparation of 1-carbamatoalkyl-2-naphthols (**Scheme 1**) in good yield with significantly enhanced reaction rate as compared to other reported methods. IL@MNP was easily separated by magnetic decantation and was recycled for six times with retention of activity in the model reaction.



Scheme 1 Synthesis of 1-carbamatoalkyl-2-naphthols using IL@MNP

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Scheme 2 Synthesis of magnetically supported ionic liquid (IL@MNP)

2. Results and Discussion

2.1 Preparation and characterization of catalyst (IL@MNPs)

The catalyst was prepared according to the procedure shown in **scheme 2**. We used Fe_3O_4 nanoparticles of approximately 8-10 nm for solid support, which were prepared via co precipitation method²⁹. Subsequently, these particles were functionalized using (3-chloropropyl)triethoxysilane in ammonia solution by surface capping method³⁰ to produce (1). Functionalization provided good stability to nano Fe_3O_4 against aggregation and acid corrosion. Furthermore, it also offered suitable binding sites for further modification. Then, (1) was reacted with sodium salt of benzimidazole in benzene to yield the precursor (2). This was further subjected to quarternization reaction with 1,4-butane sultone followed by treatment with one equivalent H₂SO₄ to yield the magnetically retrievable acidic ionic liquid IL@MNP (3).

The morphology of IL@MNP was checked by transmission electron microscopy (TEM) (**Figure 1**). TEM images displayed the dark magnetite core surrounded by benzimidazolium linkers and the core-shell structure of catalyst with an average size of 20-22 nm. In addition, the XRD study of the silane functionalized magnetic nanoparticle was carried out to confirm the crystalline nature and surface state. The XRD pattern (**Figure 2**) of the silane functionalized magneticns and the relative intensities of the peaks matched well with the standard Fe_3O_4 sample (JCPDS file No. 19-0629).

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recycled (c)]



The detailed investigation about functionalization of magnetic nanoparticle was done by FT-IR spectroscopy (**Figure 3**). All spectra showed characteristic broad band around 3420 cm⁻¹ due to Si-OH group and adsorbed water. Spectrum (3a) shows the characteristic band of the Fe–O bond vibration of iron oxide core at 585 cm⁻¹ ³¹. The strong band observed at around 1095 cm-1 is due to Si–O–Si stretching modes of the silica shell³². Additionally, the band at 2955 cm⁻¹, corresponds to the –CH₂ group of the chloro-propyl group. Spectrum (3b) shows typical bands at 1565 and 1635 cm⁻¹ due to C=N and C=C vibration of benzimidazole ring respectively³³. Additionally, the band observed at 3145 cm⁻¹ is due to sp² C–H stretching vibrations of benzimidazole ring revealed the grafting of benzimidazole moiety. Spectrum (3c) shows the strong bands at 1041 and 1137 cm⁻¹ due to S=O stretching vibration³⁴.

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Thermal stability of the catalyst was determined by thermogravimetric (TG) analysis (**Figure 4**). The loss of adsorbed water on the support and silanol groups resulted into initial weight loss of 3.79% up to 105 °C. The complete loss of covalently attached organic moiety was observed in the temperature range from 200 to 600 °C. The amount of organic moiety was found to be about 27% against total solid catalyst. The organic loading in the catalyst was found to be 0.573 mmol·g⁻¹. The loading of IL obtained from TG analysis was found in good agreement with elemental analysis. Elemental analysis of catalyst showed 6.75% S, which is equal to IL loading 0.56 mmol·g^{-1} .



The magnetic properties of the IL@MNP and the neat Fe_3O_4 were checked by vibrating sample magnetometry (VSM). The field dependent magnetization curves measured at room temperature with the field sweeping from -10 000 to 10 000 Oe are depicted in **Figure 5**. The saturation magnetization of the sample was found to reduce from 8.95 to 5.88 emu.g⁻¹, due to the functionalization of Fe_3O_4 . However, it was still sufficient for magnetic separation of the catalyst from reaction mixture

using external magnet. Moreover, no hysteresis was achieved before and after functionalization which: 10eh70fsfrate@448 superparamagnetic characteristics^{35, 36}.



Figure 5 Magnetization curves obtained by VSM at room temperature for (a) Fe3O4 and (b) IL@MNP



The energy-dispersive X-ray (EDX) spectrum of the IL@MNP (Figure 6) show the presence of elements C, N, O, Si, S and Fe in the catalyst, which revealed the grafting of benzimidazolium ionic liquid on the surface of magnetic nanoparticles.

2.2 Catalytical activity of IL@MNPs for the preparation of 1carbamatoalkyl-2-naphthols

The efficacy of the prepared catalyst in preparation of 1carbamatoalkyl-2-naphthols was checked. The reaction condition was optimized on model reaction between 2naphthol, benzaldehyde and methyl carbamate under solvent free condition to yield **4a** (**Table 1**). Initially, the model reaction without any catalyst or sole Fe₃O₄ as catalyst showed no reaction over a period of 60 min (**Entry 1**). From the results of subsequent reactions with different amount of catalyst at various temperatures (**Entry 2 to 7**), the reaction at 80 °C with 1.5 mol% of catalyst was found to be the most optimum reaction condition with 96% yield after 5 min (**Entry 5**). The

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efficiency of prepared catalyst was also compared with some other reported catalysts for the synthesis of **4a**. Present catalystis found better than other reported catalysts in terms of catalyst recovery, reaction temperature, reaction time and yield. To check the efficiency and generality of the catalyst, the reaction of 2-naphthol was carried out with a variety of aryl aldehydes and alkyl carbamates to yield the corresponding 1carbamatoalkyl-2-naphthol derivatives under optimal reaction condition derived from the model reaction. In all the tested cases, excellent yields of corresponding 1-carbamatoalkyl-2naphthol derivatives were obtained in short reaction time (**Table 2**). The plausible mechanism for the formation of 1carbamatoalkyl-2-naphthols catalyzed by IL@MNPs is proposed in **Scheme 3**.



Scheme 3 Plausible mechanism for the synthesis of 1-carbamatoalkyl-2-naphthols using $IL@MNP \label{eq:mechanism}$

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Table 1 Optimization of reaction condition for the synthesis of 4a ^a and comparison with
the reported catalysts.

Fata /	Catalyst (mal %)	Temperature	Time	Yield
Entry	Catalyst (1101 %)	(°C)	(min)	(%) ^b
1	None/ Fe ₃ O ₄ (1.5)	80	60	ΝR ^c
2	IL@MNP (1.0)	60	15	81
3	IL@MNP (1.0)	80	11	89
4	IL@MNP (1.0)	100	9	90
5	IL@MNP (1.5)	80	5	96
6	IL@MNP (1.5)	70	9	85
7	IL@MNP (2.0)	80	5	97
8	4-(1-Imidazolium)-	80	120	7024
	butanesulfonate	80	120	78
9	Preyssler nanoparticles/SiO ₂	90	3	84 ²⁵
10	[Dsim]HSO₄	80	11	98 ²⁷
11	NaHSO ₄ /SiO ₂	100	3.5	81 ²⁶
12	SnCl ₄ .5H ₂ O	60	12	83 ³⁷

 $^{\rm a}$ Reaction condition: 2-naphthol (2 mmol), benzaldehyde (2 mmol) and methyl carbamate (2.2 mmol), solvent free. $^{\rm b}$ Isolated yield. $^{\rm c}$ No reaction was observed.

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	P		Time	Yield	M. P. (°C)		
intry	К	К1	(min)	%	Found	Reported	+
4a	C_6H_5	CH_3	5	96	224 - 226	222 - 225 ²⁵	
4b	$4-NO_2C_6H_4$	CH_3	4	97	202 -204	200 - 202 ²⁵	
4c	$3-NO_2C_6H_4$	CH₃	4	97	248 - 250	253 - 255 ²⁵	5
4d	$4-BrC_6H_4$	CH_3	10	94	214 - 216	172 - 174 ²⁷	C
4e	$4-CIC_6H_4$	CH₃	7	96	196 – 198	198 - 200 ²⁵	5
4f	C_6H_5	CH_3CH_2	5	93	202 – 204	-	5
4g	$4-FC_6H_4$	CH_3CH_2	6	92	210 - 212	-	Ç
4h	$4-NO_2C_6H_4$	CH_3CH_2	4	95	226- 228	-	5
4i	$4-BrC_6H_4$	CH_3CH_2	7	91	218 - 220	-	
4j	$4-CIC_6H_4$	CH_3CH_2	7	93	208 - 210	-	7
4k	C_6H_5	$PhCH_2$	12	94	182 – 184	180 – 182 ³⁸	Ì
41	$4-FC_6H_4$	PhCH₂	10	90	206 – 208	202 - 203 ³⁸	-
4m	$4-\text{MeoC}_6\text{H}_4$	$PhCH_2$	12	90	166 - 168	165 – 167 ³⁸	5
4n	$4-NO_2C_6H_4$	PhCH₂	5	94	194 - 196	200 ³⁸	
40	$3-NO_2C_6H_4$	PhCH₂	5	92	186 - 188	196 - 197 ³⁸	

Table 2 Solvent free synthesis of 1-carbamatoalkyl-2-naphthols using IL@MNPs at 80°C

2.3 Catalyst recyclability and leaching study

Recyclability and leaching, important factors to judge the sustainability of any catalyst, were checked on model reaction between 4-nitrobenzaldehyde, ethyl carbamate and 2-naphthol. The catalyst was easily recovered by magnetic decantation after the reaction and was reused in the same model reaction for next five consecutive cycles with comparable retention in its activity (Figure 7). The FT-IR spectrum (Figure 8) and TEM image (Figure 1) of the recovered catalyst also suggest no significant change in functionality.



To check leaching of the catalyst, hot EtOH (15 mL) was added after 2 min of reaction time and the catalyst was easily removed using external magnet. The same reaction was continued for another 30 min and was monitored using TLC, Further conversion was not observed during this period and the overall yield was found to be 52%. It proved that leaching of the catalyst was not occurring during the process. Journal Name



Figure 8 FT-IR spectra of fresh and used catalyst.

3. Conclusions

We have synthesized and applied a novel magnetic nanoparticle supported $-SO_3H$ functionalized benzimidazolium based ionic liquid (IL@MNP), as a highly efficient and environmentally benign catalyst for the synthesis of 1-carbamatoalkyl-2-naphthols. The notable advantages of this methodology are magnetic separability and reusability of the catalyst, ease of reaction, short reaction times, high yields and solvent-free greener protocol. Thus, it provides an attractive alternative to the existing methodologies.

4. Experimental

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4.1 Materials and methods

Magnetite (Fe₃O₄) was prepared according to a procedure reported in literature²⁹ and was used for the support. (3chloropropyl)triethoxysilane, benzimidazole, 1,4-butane sultone, were purchased from Sigma-Aldrich, India and were used without further purification. FT-IR spectra were recorded on Thermo Nicolet 6700 spectrophotometer using KBr pellets. Thermal gravimetric analysis (TGA) was performed at a heating rate of 10°C/min on a Mettler-Toledo TGA. X-ray diffraction (XRD) study was done on Bruker, D2 Phaser. The magnetization curves were obtained by a vibrating sample (VSM-7400, LAKE magnetometer SHORE, USA). Transmission electron microscopy (TEM) was done on JEOL, JEM 2100 model. The EDX was performed using a JOEL JSM-5610 scanning electron microscope. C, H, N elemental analysis was carried out on PerkinElmer 2400 series-II elemental analyzer (PerkinElmer, USA). All the synthesized compounds were characterized by ¹H NMR (400 MHz Bruker Avance, Switzerland). Melting points were determined on µThermoCal10 (Analab Scientific Pvt. Ltd) melting points apparatus and were uncorrected.

4.2 Synthesis of (3-chloropropyl)triethoxysilane coated Fe_3O_4 nanoparticles (CIPr-Si@Fe_3O_4).

Magnetite (Fe₃O₄) nanoparticles were synthesized using a coprecipitation method²⁹. Initially, FeCl₃·6H₂O (5.4 g) and urea (3.6 g) were dissolved in water (200 mL) at 90 °C. The

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temperature was maintained for 2 h. After the solution turned brown, it was cooled to room temperature 12nd 39/6504098420 (2.8 g) was added. The pH of resultant solution was adjusted to 10 by adding 0.1 M NaOH solution. The obtained precipitates were subjected to ultrasonic irradiation at 30 to 35 °C for 30 min. Black powder (Fe₃O₄) was obtained after 5h which was washed several times with water and dried under vacuum. Coating of Fe₃O₄ nanoparticles with (3chloropropyl)triethoxysilane was performed via surface capping method³⁰. A dispersion of Fe_3O_4 (6 g) was prepared in ethanol (200 mL) under sonication for 30 minutes. After that (3-chloropropyl)triethoxysilane (15 mL) and ammonia solution (15 mL) were added to the dispersed ethanolic solution of Fe₃O₄ and stirred for 24 h at room temperature. The resulting (3-chloropropyl)triethoxysilane coated Fe₃O₄ nanoparticles were washed 4 times with aliquot of 10 mL ethanol each time and dried under vacuum.

4.3 Synthesis of 3-(1-benzimidazole)propyltriethoxysilane@ Fe $_3O_4$ (3-(1-benzimidazole)Pr-Si@Fe $_3O_4$)

(3-For covalent grafting of benzimidazole on chloropropyl)triethoxysilane coated Fe₃O₄ nanoparticles, sodium salt of benzimidazole was prepared by reacting benzimidazole (1.17 g) with 50% sodium hydride in mineral oil (0.479 g) in dry benzene (25 mL) under inert atmosphere for 3 h. The resultant solution of sodium benzimidazole was mixed with ClPr-Si@Fe₃O₄ (5 g) and refluxed for 24 h to get the precursor 2. It was separated by external magnet, washed thoroughly with ethanol and dried under vacuum.

4.4 Synthesis of IL@MNP

3-(1-benzimidazole)Pr-Si@Fe₃O₄ (3g) and 1,4-butane sultone (0.34 g) were dispersed in toluene (30 mL) and stirred at 100 °C for 6 h. The resultant particles were further treated with conc. H_2SO_4 (0.133 mL) at 50 °C for 8 h and then washed with toluene. After cooling, the resultant IL@MNP was collected magnetically, washed thoroughly with ethanol and dried in a vacuum oven at 100°C.

4.5 General procedure for the synthesis of 1-carbamatoalkyl-2naphthols

A mixture of aldehyde (2 mmol), 2-naphthol (2 mmol), alkyl carbamate (2.2 mmol) and IL@MNP (1.5 mol %) was stirred magnetically and after solidification with a small glass rod at 80 °C in an oil bath. After completion of reaction as indicated by TLC, the crude reaction mass was washed with hot water to remove unreacted water soluble starting material. Ethanol was added to the solid reaction mass and the catalyst was separated by external magnet from the product solution. Recovered IL@MNP was washed with ethanol, and used for subsequent cycles after drying under vacuum. Pure 1-carbamatoalkyl-2naphthols were obtained by evaporation of solvent followed by recrystallization. The synthesized 1-carbamatoalkyl-2naphthols were characterized by the physical and spectral data.

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4.5.1 Methyl(2-hydroxynaphthalen-1-yl)(phenyl)methyl carbamate (4a) : Yield 96% ; mp 224-226 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 3.58 (s, 3H), 6.88 (d, J = 8.8 Hz, 1H), 7.15–7.41 (m, 8H), 7.68 (d, J = 7.4 Hz, 1H, NH), 7.76–7.82 (m, 2H), 7.93 (d, J = 8.0 Hz, 1H), 10.13 (s, 1H, OH); Anal. Calcd for: C₁₉H₁₇NO₃: C, 74.25; H, 5.58; N, 4.56%. Found: C, 74.25; H, 5.55; N, 4.52%.

4.5.2 Methyl(2-hydroxynaphthalen-1-yl)(4-nitrophenyl) methyl carbamate (4b) : Yield 97% ; mp 202-204 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 3.60 (s, 3H), 6.95 (d, J =7.2 Hz, 1H), 7.22 (d, J = 8.4 Hz, 1H), 7.29 (t, J = 7.6 Hz, 1H), 7.40 (d, J = 7.2 Hz, 1H), 7.47 (d, J = 7.2 Hz, 2H), 7.79–7.89 (m, 4H), 8.15 (d, J = 7.6 Hz, 2H), 10.22 (s, 1H, OH); Anal. Calcd for: C₁₉H₁₆N₂O₅: C, 64.77; H, 4.58; N, 7.95%. Found: C, 64.70; H, 4.56; N, 7.93%.

4.5.3 Methyl(4-Bromophenyl)(2-hydroxynaphthalen-1-yl) methyl carbamate (4d) : Yield 94% ; mp 214-216 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) : 3.57 (s, 3H), 6.82 (d, *J* = 8.8 Hz, 1H), 7.16 (d, *J* = 8.0 Hz, 2H), 7.21 (d, *J* = 8.8 Hz, 1H), 7.28 (t, *J* = 7.2 Hz, 1H), 7.40 (t, *J* = 7.2 Hz, 1H), 7.44 (d, *J* = 6.0 Hz, 2H), 7.73-7.82 (m, 3H), 7.88 (d, *J* = 6.8 Hz, 1H), 10.15 (s, 1H, OH); Anal. Calcd for C₁₉H₁₆BrNO₃: C, 59.08; H, 4.18 ; N, 3.63%. Found: C, 59.05; H, 4.15; N, 3.65%.

4.5.4 Methyl(4-chlorophenyl)(2-hydroxynaphthalen-1-yl) methyl carbamate (4e) : Yield 96% ; mp 196-198 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 3.57 (s, 3H), 6.85 (d, J = 8.4 Hz, 1H), 7.21–7.42 (m, 7H), 7.77–7.82 (m, 3H), 7.89 (d, J = 7.2 Hz, 1H), 10.17 (s, 1H, OH) ppm; Anal. Calcd for C₁₉H₁₆ClNO₃: C, 66.77; H, 4.72; N, 4.10%. Found: C, 66.75; H, 4.69; N, 4.07%.

4.5.5 Ethyl(2-hydroxynaphthalen-1-yl)(phenyl)methyl carbamate (4f) : Yield 93% ; mp 202-204 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 1.17 (t, *J* = 6.8, 3H), 4.01 (d, *J* = 7.2, 1H), 4,04 (d, *J* = 7.2, 1H), 6.88 (d, *J* = 8.8, 1H), 7.17-7.30 (m, 7H), 7.40 (t, *J* = 7.2, 1H), 7.59 (S, 1H), 7.76-7.82 (m, 2H), 7.93 (d, *J* = 7.2 Hz, 1H, NH), 10.13 (s, 1H, OH) ppm ; Anal. Calcd for C₂₀H₁₉NO₃: C, 74.75; H, 5.96; N, 4.36%. Found: C, 74.66; H, 5.92; N, 4.34%.

4.5.6 Ethyl(4-Fluorophenyl)(2-hydroxynaphthalen-1-yl) methyl carbamate (4g) : Yield 92% ; mp 210-212 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 1.16 (t, J = 6.8, 3H), 3.99 (d, J = 6.8, 1H), 4.03 (d, J = 6.8, 1H), 6.82 (d, J = 8.4, 1H), 7.08 (t, J = 8.8, 2H), 7.19-7.30 (m, 4H), 7.40 (t, J = 6.8, 1H), 7.70 (d, J = 8.8, 1H), 7.80-7.89 (m, 2H), 7.92 (d, J = 8.0, 1H), 10.15 (s, 1H, OH)ppm; Anal. Calcd for C₂₀H₁₈FNO₃: C, 70.78 ; H, 5.35 ; N, 4.13%. Found: C, 70.75; H, 5.34; N, 4.13%.

4.5.7 Ethyl(2-hydroxynaphthalen-1-yl)(4-Nitrophenyl) methyl carbamate (4h) : Yield 95% ; mp 226-228 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 1.18 (t, J = 7.2, 3H), 4.02 (d, J = 6.8, 1H), 4.06 (d, J = 6.8, 1H), 6.94 (d, J = 8.4, 1H),

7.21 (d, J = 8.8 1H), 7.29 (t, J = 7.2, 1H), 7.39-7,47,4(m_e 3H), 7.79-7.91 (m, 3H), 8.14 (d, J = 2.8 Hz, 1H), 8.14 (d, J = 2.8 Hz, 1H), 8.14 (d, J = 2.8 Hz, 1H), 10.21 (s, 1H) ppm; Anal. Calcd. for $C_{20}H_{18}N_2O_5$: C, 65.57 ; H, 4.95 ; N, 7.65%. Found: C, 65.60; H, 4.86; N, 7.62%.

4.5.8 Ethyl(4-Chlorophenyl)(2-hydroxynaphthalen-1-yl) methyl carbamate (4j) : Yield 93% ; mp 208-210 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 1.17 (t, J = 6.8, 3H), 4.02 (d, J = 6.8, 1H), 4.05 (d, J = 6.8, 1H), 6.83 (d, J = 8.4, 1H), 7.20-7.42 (m, 7H), 7.64-7.83 (m,3H), 7.90 (d, J = 5.6, 1H), 10.14 (s, 1H, OH) ppm; Anal. Calcd for C₂₀H₁₈ClNO₃: C, 67.51; H, 5.10; N, 3.94%. Found: C, 67.50; H, 5.05; N, 3.94%.

4.5.9 Benzyl(2-hydroxynaphthalen-1-yl)(phenyl)methyl carbamate (4k) : Yield 94% ; mp 182-184 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 5.08 (d, J = 12.8 Hz, 1H), 5.15 (d, i = 12.8 Hz, 1H), 6.99 (d, J = 8.8 Hz, 1H), 7.07–7.59 (m, 13H), 7.79–7.84 (m, 3H), 7.98 (d, J = 6.4 Hz, 1H, NH), 10.19 (s, 1H, OH); Anal. Calcd for C₂₅H₂₁NO₃: C, 78.31; H, 5.52; N, 3.65%. Found: C, 78.28; H, 5.57; N, 3.63%.

4.5.10 Benzyl(4-fluorophenyl)(2-hydroxynaphthalen-1-yl) methyl carbamate (4l) : Yield 90% ; mp 206-208 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 5.03 (d, J = 12.8 Hz, 1H), 5.09 (d, J = 12.8 Hz, 1H), 6.88 (d, J = 8.8 Hz, 1H), 7.01–7.16 (m, 2H), 7.21–7.36 (m, 10H), 7.77–7.90 (m, 4H), 10.16 (s, 1H, OH) ppm; Anal. Calcd for C₂₅H₂₀FNO₃: C, 74.80; H, 5.02; N, 3.49%. Found: C, 74.70; H, 5.01; N, 3.47%.

4.5.11 Benzyl(2-hydroxynaphthalen-1-yl)(3-Nitrophenyl) methyl carbamate (4o) : Yield 92% ; mp 186-188 °C; ¹H NMR (400 MHz, DMSO-d₆): δ (ppm) 5.05 (d, J = 12.0 Hz, 1H), 5.13 (d, J = 12.0 Hz, 1H), 6.98 (d, J = 8.8 Hz,1H), 7.21 (d, J = 8.8 Hz, 1H), 7.25-7.43 (m, 7H), 7.56 (t, J = 8.0 Hz, 1H), 7.67 (d, J = 8.0 Hz, 1H), 7.80-7.84 (m,2H), 7.94 (d, J = 7.6 Hz, 1H), 8.06-8.17 (m, 3H), 10.22 (s, 1H, OH) ppm; anal. calcd for C₂₅H₂₀N₂O₅: C, 70.08; H, 4.71; N, 6.54%. Found: C, 70.05; H, 4.72; N, 6.55%.

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