

FRIEDEL-CRAFTS REACTION OF 3,6-DIHYDRO-4-METHYL-2H-PYRAN WITH PHENOLS.
A CONVENIENT SYNTHESIS OF A KEY INTERMEDIATE OF ALPHA-TOCOPHEROL

Yoshiji FUJITA,* Manzo SHIONO, Katsushi EJIRI, and Kazumi SAITA†

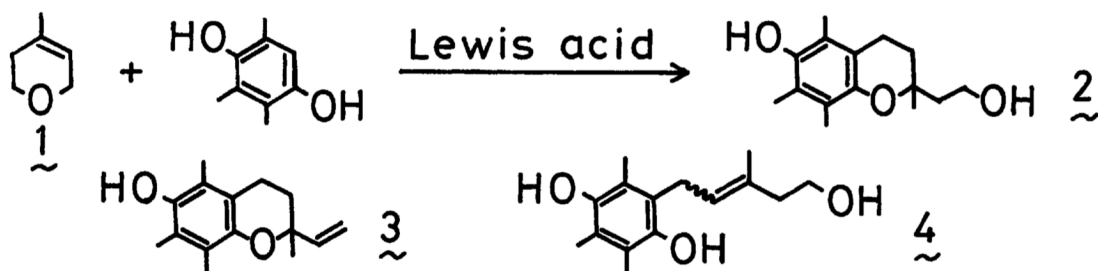
Central Research Laboratories, Kuraray Co. Ltd.,

Sakazu, Kurashiki, Okayama 710

† Technical University of Nagaoka, Nagaoka, Niigata 949-54

The Friedel-Crafts reaction of 3,6-dihydro-4-methyl-2H-pyran with 2,3,5-trimethylhydroquinone afforded 3,4-dihydro-6-hydroxy-2,5,7,8-tetramethyl-2H-1-benzopyran-2-ethanol in good yield.

In the course of our investigation to utilize 3,6-dihydro-4-methyl-2H-pyran (1)¹⁾ as a building block for terpenoid skeleton construction, attention was focused to a convenient synthesis of chroman derivative (2) which has been shown to be useful not only as a key intermediate of natural alpha-tocopherol²⁾ but also as a raw material of various type of antioxidants.³⁾



Into a mixture of 2,3,5-trimethylhydroquinone (453 g; 3 mol), powdered anhydrous aluminum chloride (400 g; 3 mol), and 1,2-dichloroethane (3 l), 1 (353 g; 3.6 mol) was added dropwise during 1 h at room temperature. After refluxing for 15 min, the reaction mixture was poured into ice-water and stood overnight. A pale green precipitate thus obtained was filtered off, washed with cold ether, and dried under reduced pressure to obtain 2⁴⁾ in 68-71% yields. Extraction of the mother liquor with ether revealed the formation of 3⁴⁾ (ca. 10%) and a trace amount of 4⁴⁾ as by-products. The use of zinc chloride, ferric chloride or boron

trifluoride etherate, instead of aluminum chloride, afforded 2 in 5, 30, and 81% yields respectively (determined by GC analyses). Similar reactions of 1 with p-chlorophenol or p-cresol gave the corresponding chroman-2-ethanols⁴⁾ in ca. 60% isolated yield. But, in the case of resorcinol or hydroquinone, the yields of chroman-2-ethanols⁴⁾ were no more than 15% owing to the concurrent formation of dialkylated products.

As a convenient and effective method for optical resolution of 2 has recently been established by using diastereomeric diesters of 2,⁵⁾ our present process to afford 2 comes to be one of the simplest and practical way to natural alpha-tocopherol and tocotrienol.

References

- 1) Available in large quantities from Kuraray Isoprene Chemical Co., Ltd.
- 2) N. Cohen, W. F. Eichel, R. J. Lopresti, C. Neukom, and G. Saucy, J. Org. Chem., 41, 3505 (1976); J. W. Scott, F. T. Bizzarro, D. R. Parrish, and G. Saucy, Helv. Chim. Acta, 59, 290 (1976); N. Cohen, B. L. Banner, and C. Neukom, Synth. Commun., 12, 57 (1982).
M. Horner and A. Nissen, Japan Kokai Patent, 145282 (1981), U.S. Patent, 4344886 (1982); Chem. Abstr., 96, 35092 (1982).
- 3) M. Horner and G. Teege, Japan Kokai Patent, 146768 (1982), U.S. Patent 4374258 (1983); Chem. Abstr., 98, 4474 (1983).