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#### A Practical Method for the Synthesis of Homochiral 2,10-Camphanediols

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The esters 3a and 3b are conveniently prepared from (+)-ketopinic acid (7,7-dimethyl-2-oxobicyclo[2.2.1]heptane-1-car-boxylate, 1) and are subsequently reduced to afford exo- and endo-2,10-camphanediols [1-(hydroxymethyl)-7,7-dimethylbicyclo [2.2.1]heptan-2-ols, 4a and 4b, respectively] in good overall yield. The alkylation of ester 3a with buyllithium gives only exo-10,10-dibutyl-2,10-camphanediol [exo-1-(1-butyl-1-hydroxypentyl)-7,7-dimethylbicyclo[2.2.1]heptan-2-ol, 5] in good yield.

Homochiral diols have been widely employed in asymmetric synthesis, for example, diastereo-differentiating reactions of chiral acetals derived from chiral diols<sup>1-6</sup> and enantioselective nucleophilic additions of chiral alkoxytitanium(IV) complexes where chiral diols were used as alkoxy ligands.<sup>7</sup> On the other hand, functionalized camphor skeletons have been proved to be highly versatile in numerous asymmetric reactions contributing to high asymmetric induction synthesis.<sup>8-10</sup> These results encouraged us to report the synthesis of homochiral exo-2,10-camphanediol (4b) and exo-10,10-dibutyl-2,10-camphanediol (5).

Reduction of (+)-ketopinic acid (1) is undoubtedly the best route for preparing 2,10-camphanediols.11-14 Kuusinen<sup>11</sup> has reported the method of catalyzed hydrogenation of (+)-ketopinic acid (1), where high pressure is used in the hydrogenation process and it is difficult to obtain homochiral diol 4a and 4b, thus the synthetic application is limited. Here sodium borohydride is used to reduce (+)-ketopinic acid (1) and an efficient Vacuum Liquid Chromatography<sup>15</sup> is used to separate the isomer of methyl exo-2-hydroxy-1-apocamphanecarboxylate (3a). Also, methyl endo-2-hydroxy-1-apocamphanecarboxylate (3b) could be conveniently obtained by basecatalyzed epimerization of the mixture 3. Compounds 3a and 3b are further reduced with lithium aluminum hydride to afford 2,10-camphanediol (4a) and (4b), respectively (Scheme 1). <sup>1</sup>H-NMR spectra of 4b and 3b show the two doublet-doublet couplings of H-2, thus the stereochemistry of C-2 in 4b and 3b could be easily assigned by extra W-coupling between H-2 and H-6.16 While 3a reacts with butyllithium to give exo-10,10dibutyl-2,10-camphanediol (5) (Scheme 2). Comparison with published methods, the following advantages are noticeable:

- i) it uses readily available starting materials, mild reaction conditions and the products are efficiently separated.
- ii) exo-2,10-camphanediol (4a) is obtained in a higher overall yield (72%) and specially endo-2,10-camphanediol (4b) in an overall yield of 64% from (+)-ketopinic acid 1, respectively.
- iii) The alkyl group R is easily introduced to C-10 of **3a** and therefore variation of R should aid in the design of a chiral auxiliary with maximum efficiency during chirality transfer.

We herein present an useful method for synthesis of 2,10-camphanediols and their derivatives.

 $HMPT = (Me_2N)_3PO$ 

Scheme 1

Scheme 2

Melting points were measured on electrothermal melting point apparatus and are uncorrected. IR spectra were recorded on Microlab 620 MX spectrophotometer,  $^1\text{H-NMR}$  and  $^{13}\text{C-NMR}$  on A Bruker WP 200 or WM 300 spectrometer, mass spectra on HD–DIS instrument, microanalyses on Carlo Erba–1106 element analyser, optical rotations on a Perkin–Elmer 241 polarimeter. The ratios (3a/3b) were measured on SC–7 GC instrument with chromosorb W. AW DMCS column. Vacuum liquid chromatography (VLC) was performed on Qingdao silica gel H (10–40/µm) and EtOAc/petroleum ether as eluent. (+)-Ketopinic acid (1)<sup>17</sup> is prepared from (+)-camphor.

Table. Spectroscopic Data of Products 3-5

Prod- uct	IR (neat/KBr) ν (cm <sup>-1</sup> )	$^{1}$ H-NMR (CDCl <sub>3</sub> /TMS) $\delta$ , $J$ (Hz)	$^{13}$ C-NMR (CDCl <sub>3</sub> ) $^{8}$	MS (70 eV) m/z (%)
3a	3460, 3383 (OH), 1730, 1714 (CO <sub>2</sub> Me)	1.08 (s, 3 H), 1.12 (m, 1 H), 1.22 (s, 3 H), 1.32 (m, 1 H), 1.76 (m, 2 H), 1.87 (m, 2 H), 2.13 (m, 1 H), 3.73 (s, 3 H), 3.88 (s, 1 H, OH), 4.06 (m, 1 H)	20.6, 21.9, 27.5, 30.8, 39.7, 45.7, 49.4, 51.4, 58.5, 77.8	198 (M <sup>+</sup> , 3), 170 (M <sup>+</sup> – H <sub>2</sub> O, 72), 41 (100)
3b	3460 (OH), 1726, 1711 (CO <sub>2</sub> Me)	1.04 (s, 3 H), 1.10 (s, 3 H), 1.34 (m, 2 H), 1.69 (t, 1 H, J = 4.1), 1.90 (m, 3 H, OH), 2.32 (m, 2 H), 3.71 (s, 3 H), 4.73 (ddd, 1 H, J = 10.0, 3.5, 1.5)	19.6, 21.5, 23.6, 28.4, 37.2, 46.4, 50.9, 51.4, 59.7, 73.8	198 (M <sup>+</sup> , 2), 170 (M <sup>+</sup> - H <sub>2</sub> O, 50), 41 (100)
<b>4a</b>	3380 (OH)	0.89 (s, 3H, 3×H8), 1.08 (m, 2H, H6 $_{\beta}$ , H5 $_{\beta}$ ), 1.17 (s, 3H, 3×H9), 1.48 (m, 1H, H6 $_{\alpha}$ ), 1.76 (m, 4H, H3 $_{\alpha}$ , H3 $_{\beta}$ , H4, H5 $_{\beta}$ ), 2.85 (s, 1H, OH), 3.24 (s, 1H, OH), 3.72 (d, 1H, $J_{10, 10} = 11.1$ , H10), 3.93 (d, 1H, $J_{10, 10} = 10.8$ , H10), 3.98 (dd, 1H, $J_{2, 3_{\alpha}} = 7.8$ , $J_{3_{\beta}} = 3.9$ , H2)	20.6 (C <sub>8</sub> ), 20.9 (C <sub>9</sub> ), 26.8 (C <sub>5</sub> ), 29.9 (C <sub>6</sub> ), 40.3 (C <sub>3</sub> ), 46.0 (C <sub>4</sub> ), 46.4 (C <sub>7</sub> ), 52.9 (C <sub>1</sub> ), 63.1 (C <sub>10</sub> ), 78.3 (C <sub>2</sub> )	$152 (M^+ - H_2O, 2),$ 108 (100)
4b 18	3380 (OH)	0.91 (s, 3 H), $0.93$ (s, 3 H), $0.99$ (dd, 1 H, $J = 13.3$ , 3.1), 1.38 (m, 2 H), 1.63 (t, 1 H, $J = 4.4$ ), 1.82 (m, 1 H), 2.11, (s, 2 H, O H), 2.29 (m, 2 H), 3.69 (d, 1 H, $J = 10.3$ ), 3.84 (d, 1 H, $J = 10.2$ ), 4.46 (ddd, 1 H, $J = 10.0$ , 3.5, 2.0)	25.5, 26.6, 28.7, 33.3, 42.4, 49.4, 51.2, 55.4, 67.0, 76.3	171 (M <sup>+</sup> + 1, 1), 153 (M <sup>+</sup> + 1 - H <sub>2</sub> O, 10), 108 (100)
5	3248 (OH)	0.93 (m, 10 H), 1.08 (m, 2 H), 1.14 (s, 3 H), 1.30 (m, 6 H), 1.38 (s, 3 H), 1.49 (t, 1 H, $J = 4.2$ ), 1.71 (m, 5 H), 2.24 (m, 1 H), 2.28 (s, 2 H, OH), 4.16 (dd, 1 H, $J = 7.8$ , 3.5)	14.1, 14.2, 23.2, 23.7, 24.8, 26.4, 26.5, 27.1, 29.4, 36.3, 38.2, 40.7, 48.2, 48.5, 57.9, 79.9, 80.3	265 ( $M^+ + 1 - H_2O$ , 18), 247 ( $M^+ + 1 - 2 \times H_2O$ , 100)

# Methyl exo-2-Hydroxy-7,7-dimethylbicyclo[2.2.1]heptane-1-carboxylate (3a):

exo-2-Hydroxy-7,7-dimethylbicyclo[2.2.1]heptane-1-carboxylic Acid (2):

(+)-Ketopinic acid (1; 9.1 g, 50 mmol) is treated with NaOH (2.1 g, 55 mmol) in MeOH (100 mL) and NaBH<sub>4</sub> (1.0 g, 26 mmol) is added to the solution over 2 h at 0 °C under N<sub>2</sub>. The mixture is allowed to warm and stirred at r.t. for 16 h, and then cooled to 0 °C and an additional NaBH<sub>4</sub> (1.0 g, 26 mmol) is introduced in 2 h. The mixture is continued to react at r.t. for 16 h, cooled to 0 °C again and acidified with 6 N HCl to PH 4. The solvent is removed under vacuum and H<sub>2</sub>O (50 mL) is added. The H<sub>2</sub>O layer is extracted with Et<sub>2</sub>O (40 mL), acidified and extracted with Et<sub>2</sub>O (2 × 30 mL) again. The combined Et<sub>2</sub>O layer is washed with brine (2 × 20 mL), dried (Na<sub>2</sub>SO<sub>4</sub>). The solvent is evaporated under vacuum to give acid 2, yield: 8.7 g (95 %).

Methyl exo-2-Hydroxy-7,7-dimethyl bicyclo[2.2.1]heptane-1-carboxylate (3a):

A 6 N. NaOH (8 mL) is added to a solution of 2 (8.3 g, 45 mmol) in HMPT (125 mL), and the mixture is shaked for 30 min. MeI (14 mL, 225 mmol) is then poured and stirred at r.t. for 10 h. A 5% HCl (250 mL) is added, the mixture is extracted with Et<sub>2</sub>O (5 × 50 mL). The combined Et<sub>2</sub>O is successively washed with H<sub>2</sub>O (2 × 40 mL), saturated Na<sub>2</sub>SO<sub>3</sub> (40 mL) and H<sub>2</sub>O (2 × 30 mL), dried (Na<sub>2</sub>SO<sub>4</sub>). The solvent is removed at reduced pressure to give a crude ester 3, Yield: 8.6 g (96%); 3a/3b (86.5: 13.5). The mixture 3 (5.0 g) is separated by VLC to give 3b, Yield: 0.5 g (10%), oil and 3a, yield: 4.1 g (82%); mp 57-58°C (Lit. 11 mp 44-45°C);  $[\alpha]_D^{25}$  - 29.0° (c = 0.94, EtOH).

C<sub>11</sub>H<sub>18</sub>O<sub>3</sub> calc. C 66.64 H 9.15 (198.3) found 66.30 9.45

## Methyl *endo-2-*Hydroxy-7,7-dimethylbicyclo[2.2.1]heptane-1-car-boxylate (3b):

A 2.5 M NaOMe in MeOH (18 mL) is added to a solution of the mixture 3 (3.5 g, 18.7 mmol) in abs. MeOH (80 mL) at  $0^{\circ}$ C under N<sub>2</sub>. The mixture is allowed to warm to 35°C and stirred for 4d, monitored by GC analyses. A sat. aq NH<sub>4</sub>Cl (50 mL) and Et<sub>2</sub>O (100 mL) is added to the mixture at  $0^{\circ}$ C. The Et<sub>2</sub>O layer is separated, and the H<sub>2</sub>O layer is extracted with Et<sub>2</sub>O (2×50 mL).

The combined organic layer is washed with  $H_2O$  (40 mL), brine (2 × 40 mL), dried (Na<sub>2</sub>SO<sub>4</sub>). The solvent is evaporated at reduced pressure and a crude 3 (3a/3b, 6.1:93.9) is purified by VLC to give endo isomer 3b; yield: 2.6 g (74%); oil (Lit.<sup>11</sup> mp 53.5-54.0°C);  $[\alpha]_D^{25} + 33.2^{\circ}$  (c = 1.02, EtOH).

## exo-1-(Hydroxymethyl)-7,7-dimethylbicyclo[2.2.1]heptan-2-ol (4a); Typical Procedure:

A solution of ester 3a (2.5 g, 12.6 mmol) in THF (20 mL) is added dropwise to a mixture of LiAlH<sub>4</sub> (1.0 g, 25.0 mmol) and THF (60 mL) at -5°C under N<sub>2</sub>, then the cooling bath is removed and the mixture is refluxed for 1 h. A 10% NaOH (5 mL) is added at -5°C, and the mixture is filtered and washed with Et<sub>2</sub>O (5 × 20 mL). The combined Et<sub>2</sub>O is dried (Na<sub>2</sub>SO<sub>4</sub>) and evaporated at reduced pressure. The residue is recrystallized from petroleum ether to give 4a; yield: 2.0 g (93%); mp 257.5–259°C (Lit. 11 mp 262–263°C, Lit. 13 232–235°C);  $[\alpha]_{0.5}^{25}$  – 38.2° (c = 0.97, EtOH).

C<sub>10</sub>H<sub>18</sub>O<sub>2</sub> calc. C 70.55 H 10.66 (170.3) found 70.82 10.44

Ester **3b** (1.5 g, 7.6 mmol) is reduced according to above procedure to give **4b**; yield: 1.2 g (93 %); mp 229-231 °C (Lit. 11 mp 248-249 °C, Lit. 18 mp 180 °C);  $[\alpha]_D^{25} + 30.0^{\circ}$  (c = 1.04, EtOH).

C<sub>10</sub>H<sub>18</sub>O<sub>2</sub> calc. C 70.55 H 10.66 (170.3) found 70.35 10.86

#### exo-1-(1-butyl-1-hydroxypentyl)-7,7-dimethylbicyclo[2.2.1]heptan-2-ol (5):

BuLi in hexane (7 mL, 10.5 mmol) is added dropwise in a solution of ester 3a (0.60 g, 3.0 mmol) in abs. Et<sub>2</sub>O (10 mL) at  $-10^{\circ}$ C under N<sub>2</sub> and is stirred for 10 min. The mixture is then allowed to warm and stirring is continued at r.t. for 30 min. Et<sub>2</sub>O (20 mL) and H<sub>2</sub>O (10 mL) are added at 0 °C, and the organic layer is then separated, washed with brine (2 × 10 mL) and dried (Na<sub>2</sub>SO<sub>4</sub>). The solution is concentrated at reduced pressure and the residue is distilled by bulb-to-bulb distillation at 150-155 °C/0.25 mbar to give diol 5; yield: 0.61 g (72 %); mp 107-108 °C;  $[\alpha]_D^{25}$  - 10.0° (c = 1.15, EtOH).

C<sub>18</sub>H<sub>34</sub>O<sub>2</sub> calc. C 76.54 H 12.13 (282.5) found 76.49 12.55 November 1991 SYNTHESIS 965

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