

Late-Stage Carbon Isotope Exchange of Aryl Nitriles through Ni-Catalyzed C–CN Bond Activation

Sean W. Reilly,* Yu-hong Lam, Sumei Ren, and Neil A. Strotman*

Cite This: *J. Am. Chem. Soc.* 2021, 143, 4817–4823

Read Online

ACCESS |



Metrics & More

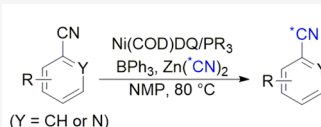


Article Recommendations

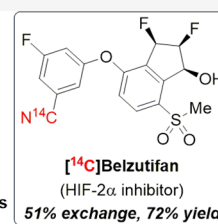


Supporting Information

ABSTRACT: A facile one-pot strategy for ^{13}C N and ^{14}C N exchange with aryl, heteroaryl, and alkenyl nitriles using a Ni phosphine catalyst and BPh_3 is described. This late-stage carbon isotope exchange (CIE) strategy employs labeled $\text{Zn}(\text{CN})_2$ to facilitate enrichment using the nonlabeled parent compound as the starting material, eliminating *de novo* synthesis for precursor development. A broad substrate scope encompassing multiple pharmaceuticals is disclosed, including the preparation of [^{14}C] belzutifan to illustrate the exceptional functional group tolerance and utility of this labeling approach. Preliminary experimental and computational studies suggest the Lewis acid BPh_3 is not critical for the oxidative addition step and instead plays a role in facilitating CN exchange on Ni. This CIE method dramatically reduces the synthetic steps and radioactive waste involved in preparation of ^{14}C labeled tracers for clinical development.



- Late-stage incorporation of ^{13}C N and ^{14}C N labels
- First carbon isotope exchange method for nitriles
- Over 30 examples, with 10 complex pharmaceuticals
- Aryl, heteroaryl, and alkenyl nitriles



INTRODUCTION

Radiolabeled pharmaceuticals play a critical role in the discovery and development of drug candidates.^{1,2} These tracers assist in determining the fates of active pharmaceutical ingredients (APIs) and their metabolites, including (pre-)clinical absorption, distribution, metabolism, and excretion (ADME) and pharmacokinetics.^{3,4} Generally, carbon-14 (^{14}C , $t_{1/2} = 5730$ years) is the radionuclide of choice for tracer synthesis to support drug disposition studies during late phase development as ^{14}C can be embedded directly into metabolically stable positions of the carbon framework of the target molecule, affording a robust radiolabeled species. This stability provides an advantage over that of ^3H ($t_{1/2} = 12.32$ years) labeled tracers, which can lose the label under physiological conditions through $^3\text{H}/^1\text{H}$ exchange, hydroxylation, and other metabolic pathways.⁵ However, a major limitation of ^{14}C -labeled compounds is the need for costly and time-consuming *de novo* synthesis because of the limited selection of ^{14}C starting materials, which ultimately leads to the production of large amounts of radioactive waste.

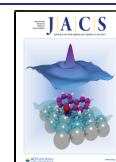
A survey of pharmaceutical compound libraries, drug candidates, and FDA-approved therapeutics reveals that ArCN moieties are pervasive throughout (Figure 1A), with the nitrile group serving as a common target for radiolabeling.^{6–8} Previous methods for preparation of isotopically labeled nitrile moieties have relied upon multistep syntheses of aryl halide precursors,^{9,10} followed by additional transformations to access radiolabeled APIs (Figure 1B). Frequently, these synthetic routes are significantly lengthier than those to the unlabeled APIs because of the need to incorporate ^{14}C late in the synthesis to minimize radioactive handling and the absence of commercial Ar– ^{14}C N building

blocks.¹¹ With these considerations in mind, we envisioned a single-step carbon isotope exchange (CIE) strategy whereby isotopically labeled cyanide could be incorporated into unlabeled ArCN APIs with complex molecular structures, e.g., belzutifan, a promising renal cell carcinoma (RCC) therapeutic^{12,13} (Figure 1C).

Late-stage CIE, akin to more common and facile hydrogen isotope exchange (HIE), allows for the streamlined production of the labeled compounds and has become an emerging concept and an active area of research.¹⁴ The pioneering methods from Gauthier,¹⁵ Baran,¹⁶ and Cantat–Audisio¹⁷ using ^{13}CO or $^{13}\text{CO}_2$ to facilitate CIE showed the power of utilizing transition-metal catalysts to achieve C–C bond activation, allowing for a sustainable late-stage carbon isotope enrichment strategy for pharmaceutically relevant small molecules. Despite added progress in this arena,^{18–22} CIE labeling approaches are limited to carboxylic acids, revealing the unmet need for new CIE methods to address the diverse functional groups present in pharmaceuticals and natural products, and ideally employing easily handleable solid labeling sources (Figure 2A).²³ Herein we report a novel CIE strategy which is the first to employ Ar–CN exchange and demonstrate its utility for incorporating ^{13}C or ^{14}C labels (Figure 2B). This one-step approach offers broad substrate scope (*vide infra*) and

Received: February 5, 2021

Published: March 16, 2021



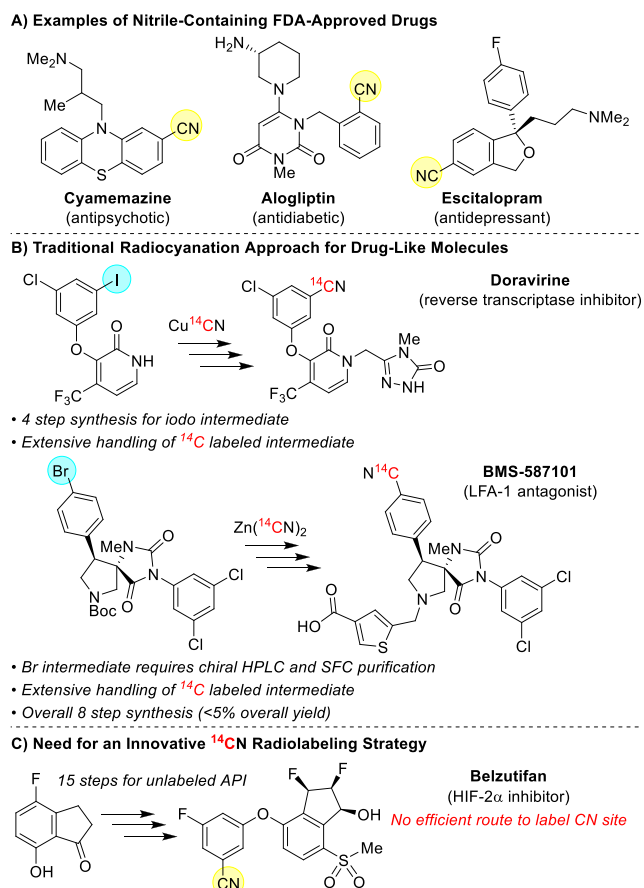


Figure 1. Examples of commercial pharmaceuticals containing nitriles and common radiolabeling strategies.

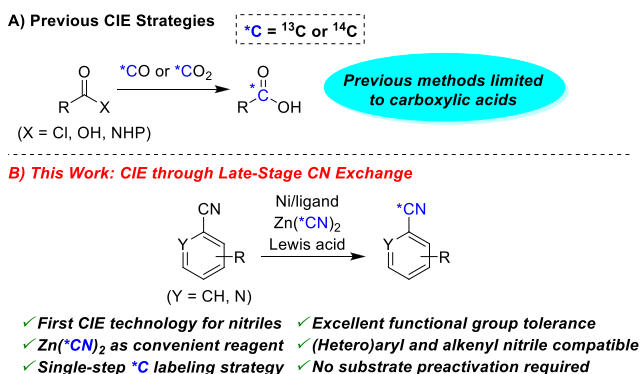


Figure 2. Reported CIE strategies compared to this work.

uses both a common, solid $^{13}\text{C}/^{14}\text{C}$ source and air-stable catalyst precursor. Taken together, this CIE method delivers a robust and practical radiolabeling strategy for nitrile-containing pharmaceuticals and intermediates in drug development and addresses a critical gap in the assembly of carbon isotope labeling methods.

RESULTS AND DISCUSSION

We focused our attention on Ni catalysis because of the literature precedent for oxidative addition of C–CN bonds.²⁴ We began our studies by examining multiple commercially available Ni(II) complexes as potential CIE precatalysts, using 4-methoxybenzonitrile (**1a**) as the substrate, AlMe_3 as the

Lewis acid, and $\text{Zn}(^{13}\text{CN})_2$ as the labeling source (a nonradioactive surrogate for $\text{Zn}(^{14}\text{CN})_2$), along with an array of solvents (Table S1). From these studies, we identified reaction conditions using $\text{NiCl}_2(\text{PMe}_3)_2$, AlMe_3 , and 1.2 equiv of $\text{Zn}(^{13}\text{CN})_2$ in NMP²⁵ giving 73% ^{13}C enrichment and 60% isolated yield of the labeled product **2a** (Table 1, entry 1). On

Table 1. Optimization of CIE with **1a**^a

entry	ligand	Lewis acid	$\text{Zn}(^{13}\text{CN})_2$ (equiv)	yield % ^b	% ^{13}C ^c
1 ^d	PMe_3	AlMe_3	1.2	60	73
2	PPh_3	AlCl_3	0.5	47	0
3	PPh_3	BPh_3	0.5	35	17
4	PPh_3	$\text{BF}_3\cdot\text{OEt}_2$	0.5	20	0
5	PPh_3	$\text{Ho}(\text{OTf})_2$	0.5	15	0
6	PPh_3	$\text{Zn}(\text{OTf})_2$	0.5	20	0
7	PPh_3	TMSOTf	0.5	26	0
8	PPh_3	TFAA	0.5	32	0
9	PMe_3	BPh_3	1.2	91 ^e	58
10	PMe_3	none	1.2	93	0
11 ^f	PMe_3 (No Ni)	BPh_3	1.2	>95	0
12	PMe_3	$\text{B}(\text{Mes})_3$	1.2	94	0
13	PMe_3	$\text{B}(\text{C}_6\text{F}_5)_3$	1.2	94	0
14	PPhMe_2	BPh_3	1.2	58	38
15	PPh_2Me	BPh_3	1.2	>95	14

^aReaction conditions: **1a** (0.5 mmol), 15–20 mol % $\text{Ni}(\text{COD})\text{DQ}$, 2:1 ratio of Ligand:Ni, $\text{Zn}(^{13}\text{CN})_2$, 60–80 mol % Lewis acid, and NMP (2 mL) at 80 °C for 18 h. ^bHPLC yield. ^cPercent incorporation of ^{13}C isotope. ^d $\text{NiCl}_2(\text{PMe}_3)_2$ used instead of $\text{Ni}(\text{COD})\text{DQ}$. ^eIsolated yield. ^fNo $\text{Ni}(\text{COD})\text{DQ}$.

the basis of the equivalents of $\text{Zn}(^{13}\text{CN})_2$ employed, the theoretical maximum incorporation was 71% (assuming no isotope effect), demonstrating that the reaction proceeded to equilibrium. It should also be noted that 100% incorporation is unnecessary as this level of ^{14}C enrichment is suitable for both clinical ($\leq 20 \mu\text{Ci}/\text{mg}$) and preclinical ($\geq 20 \mu\text{Ci}/\text{mg}$) ADME related radiolabeling studies.²⁶ Interestingly, other than AlR_3 species, none of the other Lewis acids examined provided ^{13}C incorporation (Table S1). Replacing AlMe_3 with the more air-stable solid alternative $(\text{Me}_3\text{Al})_2\cdot\text{DABCO}$ ²⁷ allowed this CIE method to be set up on the benchtop without the need for an inert atmosphere, giving the corresponding product with 54% enrichment (Table S3).

Encouraged by these preliminary results, we sought to identify a Lewis acid that would be more functional group tolerant than the highly reactive AlMe_3 . However, we suspected that AlMe_3 was serving the dual roles of reducing the Ni(II) precursors to the necessary Ni(0) oxidation state and promoting oxidative addition of the Ar–CN bond.^{28–32} By changing to the air-stable, commercially available Ni(0) precursor $\text{Ni}(\text{COD})\text{DQ}$,³³ a reductant was no longer necessary, allowing for the evaluation of milder Lewis acids (Table 1, entries 2–8).

From the Lewis acids examined, BPh_3 was the only one to afford any meaningful ^{13}C enrichment for product **2a** (entry 3). By employing this Ni(0) source with the optimal ligand

(PMe₃) and Zn(¹³CN)₂ loadings (1.2 equiv)—conditions obtained from our preliminary studies—we obtained the labeled compound **2a** with 58% ¹³C enrichment in 91% yield (entry 9). No exchange was observed without the use of BPh₃ (entry 10) or in the absence of Ni(COD)DQ (entry 11), inconsistent with an S_NAr pathway. Alternative triarylborane species and related phosphines were evaluated in combination with Ni(COD)DQ (entries 12–15); however, both BPh₃ and PMe₃ were found to be optimal for promoting the desired CN exchange.

We then deployed the optimized conditions with AlMe₃ and BPh₃ to assess the compatibility of these methods with a series of aryl nitriles (Figure 3). Overall, AlMe₃ (method A) delivered good to excellent ¹³C isotope enrichment and yield

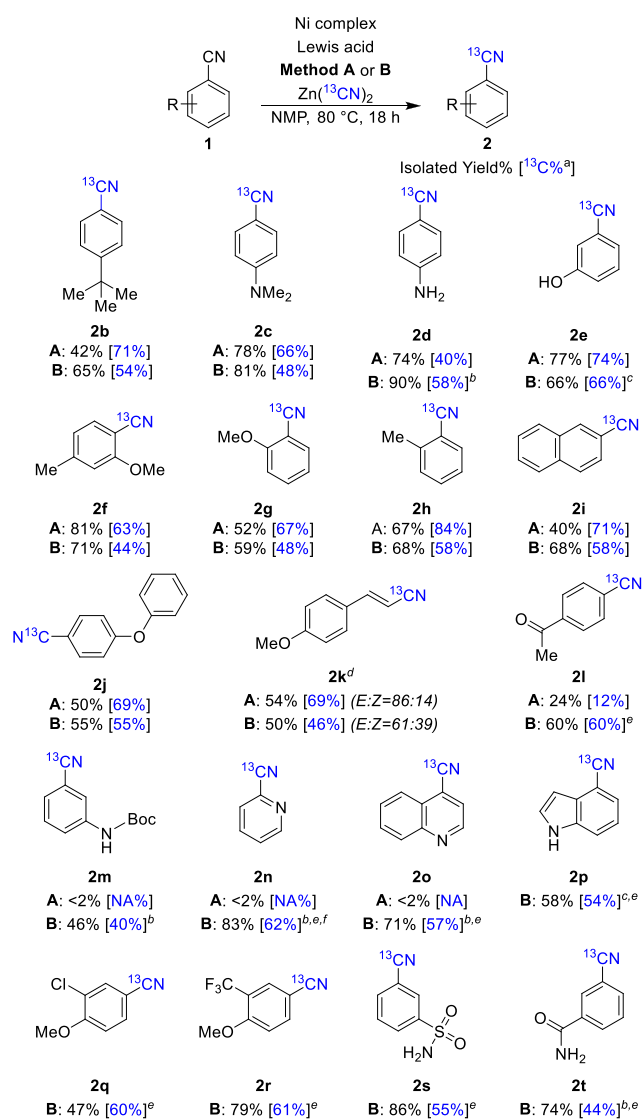


Figure 3. Aryl nitrile CIE scope method A: **1** (0.5 mmol), NiCl₂(PMe₃)₂ (0.2 equiv), Zn(¹³CN)₂ (1.2 equiv), AlMe₃ (0.8 equiv) and NMP (2 mL). Method B: **1** (0.5 mmol), Ni(COD)DQ (0.2 equiv) PMe₃ (0.4 equiv) Zn(¹³CN)₂ (1.2 equiv), BPh₃ (0.8 equiv) and NMP (2 mL). ^aPercent incorporation of ¹³C isotope. ^b2 equiv of Lewis acid used. ^cLewis acid (2 equiv), Ni complex (0.4 equiv), ligand (0.8 equiv) at 100 °C. ^d**1k** used as a mixture (E:Z = 44:56), ratios determined by ¹H NMR spectroscopy. ^ePPh₂Me instead of PMe₃. ^fHPLC yield.

of aryl and alkenyl nitriles **2b–k**, while BPh₃ (method B) also afforded moderate to good ¹³C incorporation with slightly higher isolated yields. Substrates with highly coordinating groups (**1d** and **1e**) required additional BPh₃ (2 equiv) and/or Ni catalyst loading to achieve high ¹³C incorporation. This finding with excess BPh₃ is in contrast to what Jones and co-workers reported, where the rate of Ar–CN oxidative addition was much slower when >1 equiv of Lewis acid was utilized.²⁹

Method A was not compatible with base-sensitive substrates **1l** and **1m** and resulted in nearly complete compound decomposition and little to no exchange. Additionally, nitrogen-containing heterocycles **1n** and **1o** also performed poorly, leading to substrate decomposition (See SI). By contrast, method B, with the milder Lewis acid BPh₃, proved to be effective for preparing base-sensitive species **2l** and **2m**. Furthermore, upon switching from PMe₃ to PPh₂Me and using excess BPh₃ in the presence of basic nitrogens, heterocyclic and electron deficient arenes **2n–t** were obtained in both high yields and ¹³C-incorporations.³⁴ We were pleasantly surprised to find that chloroarene **1q** was compatible with method B as well, affording 60% ¹³C enrichment and 47% yield, despite competing Ar–Cl cyanation.³⁵

Given the low functional compatibility of method A, we applied method B to an array of pharmaceutically relevant therapeutics—many composed of complex molecular scaffolds—in order to assess the true functional group tolerance and utility of this CIE strategy (Figure 4). With these conditions, we observed good overall ¹³C enrichments and yields for functionally diverse drugs (**3a–c**) compromising aryl ether, alkyl alcohol, amide, and sulfone moieties. Low ¹³C incorporation and product recovery were obtained with enzalutamide (**4d**), even with increased catalyst and temperature, presumably because of catalyst deactivation by the thiourea moiety.

This methodology was successfully applied to doravirine (**3e**) despite the presence of the Ar–Cl moiety, delivering **4e** with an excellent ¹³C enrichment of 68%. Pharmaceuticals bearing potentially reactive thiazole, carboxylic acid, indole N–H, 1° and 2° amines moieties (**3f–i**) were also found to be compatible with our labeling strategy, with over 60% ¹³C enrichment obtained for drugs **4h,i**. Finally, we examined the HIV therapeutic rilpivirine (**3j**) to determine if this CIE approach would exhibit any preference for alkenyl or aryl CN exchange. Interestingly, we found **4j** to be exclusively labeled at the alkenyl-nitrile position (53% enrichment), showing minimal impact on the E:Z ratio (97:3 to 94:6).³⁶

To demonstrate the utility of this CIE strategy for radiosynthesis, we switched to Zn(¹⁴CN)₂ and examined the labeling of compound **3a**. Employing this late-stage CIE method afforded [¹⁴C]belzutifan with a specific activity of 31.48 mCi/mmol (¹⁴C incorporation = 51%) and a 72% isolated yield (Scheme 1). This high level of specific activity is more than sufficient to satisfy the requirements of a ¹⁴C-labeled radiotracer for all preclinical and clinical ADME studies.^{3,4,37} Given the complex 15-step synthesis required for the unlabeled belzutifan, our strategy avoids the need for a time-consuming *de novo* synthesis of a suitable halide precursor for [¹⁴C]cyanation. Moreover, this example highlights the unparalleled convenience and efficiency of CIE radiolabeling approach compared to other ¹⁴C labeling methods.

It is clear that a Lewis acid is critical for this exchange reaction to proceed. To better understand the role of BPh₃, we performed additional experimental and computational inves-

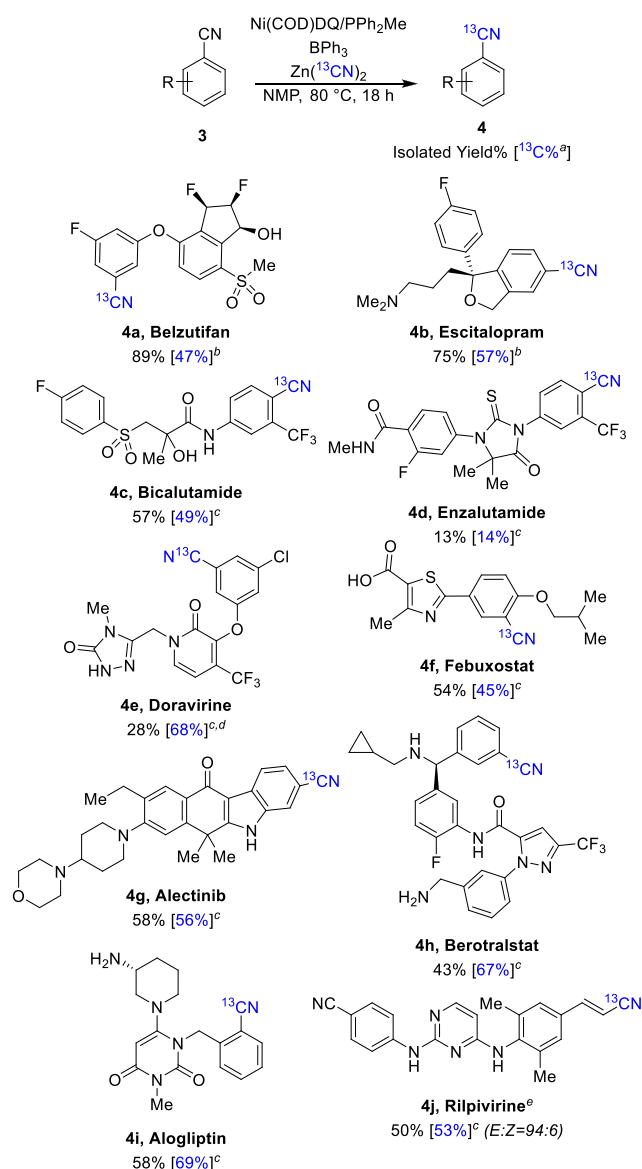
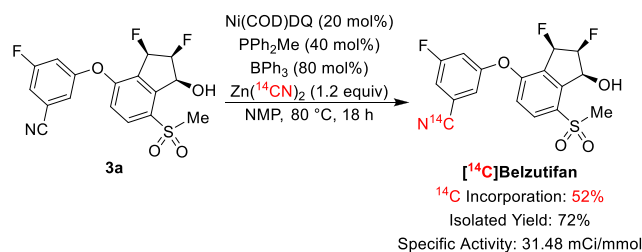


Figure 4. Aryl nitrile pharmaceutical CIE scope. ^aPercent incorporation of ^{13}C isotope. ^b3 (0.5 mmol), $\text{Ni}(\text{COD})\text{DQ}$ (0.2 equiv), PPh_2Me (0.4 equiv), $\text{Zn}(\text{CN})_2$ (1.2 equiv), BPh_3 (0.8 equiv), and NMP (2.0 mL) at 80 °C. ^c3 (0.5 mmol), $\text{Ni}(\text{COD})\text{DQ}$ (0.4 equiv), PPh_2Me (0.8 equiv), $\text{Zn}(\text{CN})_2$ (1.2 equiv), BPh_3 (2.0 equiv), and NMP (2.0 mL) at 100 °C. ^dReaction conducted at 80 °C. ^e3j standard contained 3% *cis* impurity (*E:Z* = 97:3), ratios determined by ^1H NMR spectroscopy.

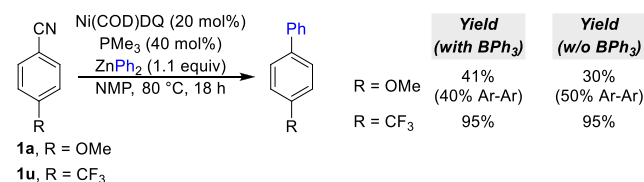
Scheme 1. Late-Stage ^{14}C Exchange on Belzutifan



tigations. The necessity of Lewis acids in Ni-catalyzed oxidative addition to aryl nitriles remains ambiguous as some studies

have suggested that Lewis acids facilitate this process,^{30,31,38} while others have reported they are not required for Ni insertion into C–CN bonds.^{39–41} We first investigated if BPh_3 is necessary for oxidative addition to occur by attempting cross-coupling of diphenyl zinc with electron-rich and electron-poor substrates **1a** and **1u** (Scheme 2). For the electron-

Scheme 2. Dependence of BPh_3 on Oxidative Addition and Cross Coupling of Ar–CN



deficient substrate **1u**, identical results were obtained with or without BPh_3 . The reaction with electron-rich substrate **1a** was lower yielding because of the formation of Ar–Ar homocoupling byproducts but still showed significant desired cross coupling both in the presence and absence of BPh_3 (41% vs 30%, respectively). Given that no ^{13}C exchange was observed in the presence of $\text{Zn}(\text{OTf})_2$ during our optimization trials (Table 1, entry 6), the possibility of ZnPh_2 acting as a Lewis acid seemed unlikely. As such, these results indicate that inclusion of a Lewis acid (*i.e.*, BPh_3) is not required for the oxidative addition step in this CN exchange process.

The mechanism of Ni-catalyzed oxidative addition has been previously studied both experimentally and computationally. Jones and co-workers reported that the $\text{Ni}(0)$ fragment [$(\text{dippe})\text{Ni}$] forms an η^2 -CN adduct with benzonitrile, which undergoes reversible oxidative addition upon heating without a Lewis acid.⁴¹ Low-energy η^2 -arene species could be identified for some substrates prior to Ni insertion into the C–CN bond, which has been computationally reported to be, in general, the energetically most demanding step for the overall oxidative addition process.⁴² A BPh_3 complex of the benzonitrile η^2 -CN adduct has also been isolated and characterized.²⁹

In light of these studies on a related Ni-phosphine system, we modeled the thermodynamics for the oxidative addition step for our system, as well as the nickel insertion transition state, with or without BPh_3 (Figure 5). The oxidative addition step is roughly thermoneutral ($\Delta G = -0.3$ kcal/mol) without BPh_3 and endergonic by 4.5 kcal/mol with BPh_3 . Importantly, the barriers with or without BPh_3 were found to be similar, differing by only 0.6 kcal/mol. These results, taken together with our experimental studies (Scheme 2), suggest that the Lewis acid is not critical in facilitating oxidative addition.

The reductive elimination follows the microscopic reverse of the oxidative addition process (save for the isotopic label). As shown in Figure 5, the catalyzed barrier for reductive elimination is $18.2 - 4.5 = 13.7$ kcal/mol and represents a 5.4 kcal/mol decrease relative to the uncatalyzed pathway ($18.8 - (-0.3) = 19.1$ kcal/mol). Therefore, the importance of the Lewis acid in promoting reductive elimination cannot be ruled out.

To the best of our knowledge, the mechanism of transmetalation of cyanide groups has not been studied in detail either experimentally or computationally. Indeed, DFT modeling of transition states for the CN-exchange step is not tractable because of the uncertain and likely fluctuating number of NMP molecules bound to Ni and Zn during the

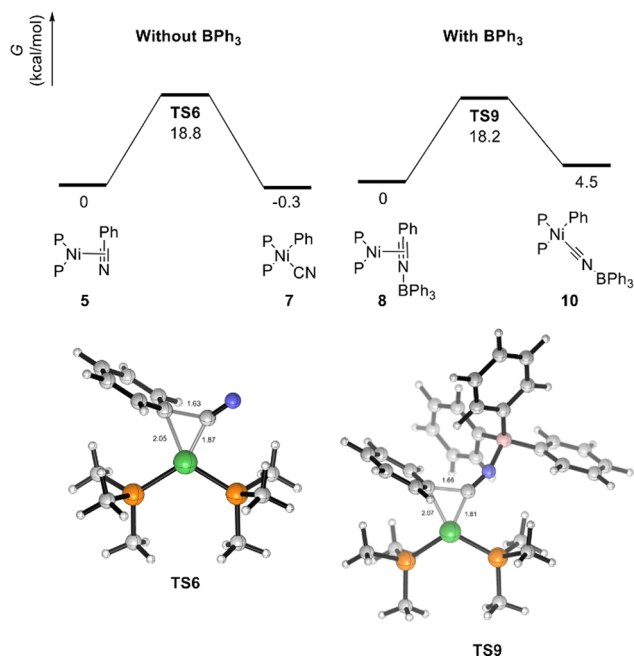
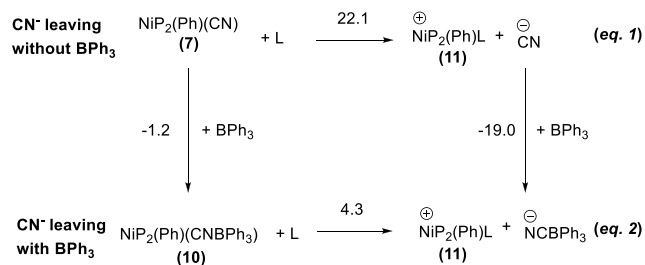


Figure 5. Schematic reaction energy diagrams and computed transition structures for the oxidative addition/reductive elimination without or with BPh₃ (*P* = PMe₃; M06/def2-TZVPD//B3LYP-D3/6-31+G*, LANL2DZ, PCM(ϵ = 32.0)).

cyanide transfer. Nevertheless, to understand the role of BPh₃ here, we explored the energies of the putative ionic intermediates formed upon cyanide departure as shown in Scheme 3.⁴³ The leaving of cyanide is highly unfavorable in the

Scheme 3. Thermodynamic Cycle Illustrating How Strong Binding of Cyanide by BPh₃ Promotes Departure of Cyanide^a



^a*P* = PMe₃, *L* = NMP; Gibbs energies in kcal/mol.

absence of Lewis acid (7 → 11 ΔG = 22.1 kcal/mol, eq 1) but is only 4.3 kcal/mol uphill in the presence of BPh₃ (10 → 11, eq 2). BPh₃ binds only weakly to the oxidative adduct but is a strong binder of cyanide (ΔG = −19.0 kcal/mol),⁴⁴ effectively stabilizing the leaving group. Congruent with these results, Jones and co-workers have reported that BPh₃ could abstract a cyanide ion from the oxidative addition adduct of (dippe)Ni and allyl cyanide, forming the Ni(II) cation [(dippe)Ni(π -allyl)]⁺ which has been characterized in solution,⁴⁵ lending further credence to the low reaction energy that we computed for eq 2. As an aprotic solvent, NMP is expected to be a poor solvator for cyanide. Thus, we propose that the main role of the BPh₃ is to facilitate the CN-exchange step by sequestering the cyanide from Ni in the dissociative pathway.

CONCLUSION

In summary, we have developed the first CIE method operating on aryl, heteroaryl, and alkenyl nitriles allowing for late-stage incorporation of isotopic labels. Our conditions tolerate a wide range of functional groups and use a stable, commercially available Ni(0) source as well as readily available labeled Zn(CN)₂. Employing this strategy avoids the need for *de novo* synthesis of isotopically labeled Ar–CN precursors (Ar–X) and instead allows complex APIs or intermediates to be used as the starting material. This was exemplified by employing the nonlabeled belzutifan, an API that requires a complex 15-step synthesis, as the starting materials to afford the ¹⁴C labeled tracer in just a single step. Preliminary mechanistic investigations indicate that the Lewis acid employed may play a key role in a dissociative CN-exchange process on Ni, rather than in the oxidative addition step. This method expands the CIE concept beyond carboxylic acid exchange and will become an invaluable radiolabeling strategy for drug development.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/jacs.1c01454>.

Experimental and computational details, along with characterization data for ¹³C-labeled compounds and [¹⁴C]belzutifan (PDF)

AUTHOR INFORMATION

Corresponding Authors

Sean W. Reilly – Department of Process Research and Development, Merck & Co., Inc., Rahway, New Jersey 07065, United States; orcid.org/0000-0002-1656-1895; Email: sean.reilly@merck.com

Neil A. Strotman – Department of Process Research and Development, Merck & Co., Inc., Rahway, New Jersey 07065, United States; orcid.org/0000-0002-5350-8735; Email: neil_strotman@merck.com

Authors

Yu-hong Lam – Department of Computational and Structural Chemistry, Merck & Co., Inc., Rahway, New Jersey 07065, United States; orcid.org/0000-0002-4946-1487

Sumei Ren – Department of Process Research and Development, Merck & Co., Inc., Rahway, New Jersey 07065, United States; orcid.org/0000-0002-5163-0489

Complete contact information is available at: <https://pubs.acs.org/doi/10.1021/jacs.1c01454>

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

The authors are grateful for helpful discussions and edits by Rebecca Ruck, Patrick Fier, and Ed Sherer.

REFERENCES

- (1) Maxwell, B. D.; Elmore, C. S. Radiosynthesis for ADME Studies. In *ADME-Enabling Technologies in Drug Design and Development*; John Wiley & Sons, 2012; pp 461–472.
- (2) Voges, R.; Heys, J. R.; Moenius, T. *Preparation of Compounds Labeled with Tritium and Carbon-14*; John Wiley & Sons, 2009.

- (3) Isin, E. M.; Elmore, C. S.; Nilsson, G. N.; Thompson, R. A.; Weidolf, L. Use of Radiolabeled Compounds in Drug Metabolism and Pharmacokinetic Studies. *Chem. Res. Toxicol.* **2012**, *25*, 532–542.
- (4) Elmore, C. S.; Bragg, R. A. Isotope Chemistry; A Useful Tool in the Drug Discovery Arsenal. *Bioorg. Med. Chem. Lett.* **2015**, *25*, 167–171.
- (5) Krauser, J. A. A Perspective on Tritium versus Carbon-14: Ensuring Optimal Label Selection in Pharmaceutical Research and Development. *J. Labelled Compd. Radiopharm.* **2013**, *56*, 441–446.
- (6) Fleming, F. F.; Yao, L.; Ravikumar, P. C.; Funk, L.; Shook, B. C. Nitrile-Containing Pharmaceuticals: Efficacious Roles of the Nitrile Pharmacophore. *J. Med. Chem.* **2010**, *53*, 7902–7917.
- (7) Engel, J.; Kleemann, A.; Kutscher, B.; Reichert, D. *Pharmaceutical Substances, 5th ed.*; 2009: *Syntheses, Patents and Applications of the most relevant APIs*; Thieme Chemistry, 2014.
- (8) Fleming, F. F. Nitrile-Containing Natural Products. *Nat. Prod. Rep.* **1999**, *16*, 597–606.
- (9) Campeau, L. C.; Chen, Q. H.; Gauvreau, D.; Girardin, M.; Belyk, K.; Maligres, P.; Zhou, G. Y.; Gu, C. Z.; Zhang, W.; Tan, L. S.; O'Shea, P. D. A Robust Kilo-Scale Synthesis of Doravirine. *Org. Process Res. Dev.* **2016**, *20*, 1476–1481.
- (10) Tran, S. B.; Maxwell, B. D.; Chen, S.-Y.; Bonacorsi, S. J.; Leith, L.; Ogan, M.; Rinehart, J. K.; Balasubramanian, B. Synthesis of Lead LFA-1 Antagonist [¹⁴C]Spyrocyclic Hydantoin. *J. Labelled Compd. Radiopharm.* **2009**, *52*, 236–242.
- (11) Derdau, V. New Trends and Applications in Cyanation Isotope Chemistry. *J. Labelled Compd. Radiopharm.* **2018**, *61*, 1012–1023.
- (12) Xu, R.; Wang, K.; Rizzi, J. P.; Huang, H.; Grina, J. A.; Schlachter, S. T.; Wang, B.; Wehn, P. M.; Yang, H.; Dixon, D. D.; Czerwinski, R. M.; Du, X.; Ged, E. L.; Han, G.; Tan, H.; Wong, T.; Xie, S.; Josey, J. A.; Wallace, E. M. 3-[(1S,2S,3R)-2,3-Difluoro-1-hydroxy-7-methylsulfonylindan-4-yl]oxy-5-fluorobenzonitrile (PT2977), a Hypoxia-Inducible Factor 2 α (HIF-2 α) Inhibitor for the Treatment of Clear Cell Renal Cell Carcinoma. *J. Med. Chem.* **2019**, *62*, 6876–6893.
- (13) Wehn, P. M.; Rizzi, J. P.; Dixon, D. D.; Grina, J. A.; Schlachter, S. T.; Wang, B.; Xu, R.; Yang, H.; Du, X.; Han, G.; Wang, K.; Cao, Z.; Cheng, T.; Czerwinski, R. M.; Goggin, B. S.; Huang, H.; Halfmann, M. M.; Maddie, M. A.; Morton, E. L.; Olive, S. R.; Tan, H.; Xie, S.; Wong, T.; Josey, J. A.; Wallace, E. M. Design and Activity of Specific Hypoxia-Inducible Factor-2 α (HIF-2 α) Inhibitors for the Treatment of Clear Cell Renal Cell Carcinoma: Discovery of Clinical Candidate (S)-3-((2,2-Difluoro-1-hydroxy-7-(methylsulfonyl)-2,3-dihydro-1H-inden-4-yl)oxy)-5-fluorobenzonitrile (PT2385). *J. Med. Chem.* **2018**, *61*, 9691–9721.
- (14) Hinsinger, K.; Pieters, G. The Emergence of Carbon Isotope Exchange. *Angew. Chem., Int. Ed.* **2019**, *58*, 9678–9680.
- (15) Gauthier, D. R., Jr.; Rivera, N. R.; Yang, H.; Schultz, D. M.; Shultz, C. S. Palladium-Catalyzed Carbon Isotope Exchange on Aliphatic and Benzoic Acid Chlorides. *J. Am. Chem. Soc.* **2018**, *140*, 15596–15600.
- (16) Kingston, C.; Wallace, M. A.; Allentoff, A. J.; deGruyter, J. N.; Chen, J. S.; Gong, S. X.; Bonacorsi, S., Jr.; Baran, P. S. Direct Carbon Isotope Exchange through Decarboxylative Carboxylation. *J. Am. Chem. Soc.* **2019**, *141*, 774–779.
- (17) Destro, G.; Loreau, O.; Marcon, E.; Taran, F.; Cantat, T.; Audisio, D. Dynamic Carbon Isotope Exchange of Pharmaceuticals with Labeled CO₂. *J. Am. Chem. Soc.* **2019**, *141*, 780–784.
- (18) Tortajada, A.; Duan, Y.; Sahoo, B.; Cong, F.; Toupalas, G.; Sallustrau, A.; Loreau, O.; Audisio, D.; Martin, R. Catalytic Decarboxylation/Carboxylation Platform for Accessing Isotopically Labeled Carboxylic Acids. *ACS Catal.* **2019**, *9*, 5897–5901.
- (19) Destro, G.; Horkka, K.; Loreau, O.; Buisson, D. A.; Kingston, L.; Del Vecchio, A.; Schou, M.; Elmore, C. S.; Taran, F.; Cantat, T.; Audisio, D. Transition-Metal-Free Carbon Isotope Exchange of Phenyl Acetic Acids. *Angew. Chem., Int. Ed.* **2020**, *59*, 13490–13495.
- (20) Kong, D.; Munch, M.; Qiqige, Q.; Cooze, C. J. C.; Rotstein, B. H.; Lundgren, R. J. Fast Carbon Isotope Exchange of Carboxylic Acids Enabled by Organic Photoredox Catalysis. *J. Am. Chem. Soc.* **2021**, *143*, 2200–2206.
- (21) Kong, D.; Moon, P. J.; Lui, E. K. J.; Bsharat, O.; Lundgren, R. J. Direct Reversible Decarboxylation from Stable Organic Acids in Dimethylformamide Solution. *Science* **2020**, *369*, 557–561.
- (22) Babin, V.; Talbot, A.; Labiche, A.; Destro, G.; Del Vecchio, A.; Elmore, C. S.; Taran, F.; Sallustrau, A.; Audisio, D. Photochemical Strategy for Carbon Isotope Exchange with CO₂. *ACS Catal.* **2021**, *11*, 2968–2976.
- (23) Roberts, D. Custom Carbon-14 Radiolabelling – Investing to Meet New Challenges. <https://www.ddw-online.com/chemistry/p146740-custom-carbon-14-radiolabelling-investing-to-meet-new-challenges.html> (accessed 2020-07-03).
- (24) Nakao, Y. Metal-Mediated C–CN Bond Activation in Organic Synthesis. *Chem. Rev.* **2021**, *121*, 327–344.
- (25) These results are consistent with the findings by Jones and co-workers showing polar solvents favor Ni insertion into Ar–CN bonds. Garcia, J. J.; Brunkan, N. M.; Jones, W. D. Cleavage of Carbon–Carbon Bonds in Aromatic Nitriles Using Nickel(0). *J. Am. Chem. Soc.* **2002**, *124*, 9547–9555.
- (26) Reference 16 explains in detail the ¹⁴C SA generally required for preclinical and clinical ADME radiolabeling studies. Example calculation of theoretical ¹⁴C specific activity (SA) for [¹³C] **1a**: ([¹³C] **1a** MW = 135.14 g/mol; ¹³C incorporation observed = 73%): 0.73 × 62.4 mCi/mmol = 45.5 mCi/mmol = 45.5 mCi/135 mg = 0.337 mCi/mg = 337.4 μ Ci/mg.
- (27) Biswas, K.; Prieto, O.; Goldsmith, P. J.; Woodward, S. Remarkably Stable (Me₃Al)₂DABCO and Stereoselective Nickel-Catalyzed AlR₃ (R = Me, Et) Additions to Aldehydes. *Angew. Chem., Int. Ed.* **2005**, *44*, 2232–2234.
- (28) Guan, W.; Sakaki, S.; Kurahashi, T.; Matsubara, S. Reasons Two Nonstrained C–C σ -Bonds Can Be Easily Cleaved in Decyanative [4 + 2] Cycloaddition Catalyzed by Nickel(0)/Lewis Acid Systems. Theoretical Insight. *ACS Catal.* **2015**, *5*, 1–10.
- (29) Swartz, B. D.; Brennessel, W. W.; Jones, W. D. Lewis Acid Assisted C–CN Cleavage of Benzonitrile Using [(dippe)NiH]₂. *Synlett* **2018**, *29*, 747–753.
- (30) Nakao, Y.; Yada, A.; Ebata, S.; Hiyama, T. A Dramatic Effect of Lewis-Acid Catalysts on Nickel-Catalyzed Carbocyanation of Alkynes. *J. Am. Chem. Soc.* **2007**, *129*, 2428–2429.
- (31) Watson, M. P.; Jacobsen, E. N. Asymmetric Intramolecular Arylcyanation of Unactivated Olefins via C–CN bond Activation. *J. Am. Chem. Soc.* **2008**, *130*, 12594–12595.
- (32) Tolman, C. A.; Seidel, W. C.; Druliner, J. D.; Domaille, P. J. Catalytic Hydrocyanation of Olefins by Nickel(0) Phosphite Complexes - Effects of Lewis-Acids. *Organometallics* **1984**, *3*, 33–38.
- (33) Tran, V. T.; Li, Z. Q.; Apolinar, O.; Derosa, J.; Joannou, M. V.; Wisniewski, S. R.; Eastgate, M. D.; Engle, K. M. Ni(COD)(DQ): An Air-Stable 18-Electron Nickel(0)-Olefin Precatalyst. *Angew. Chem., Int. Ed.* **2020**, *59*, 7409–7413.
- (34) A similar trend was observed by Hiyama and co-workers who reported in their study of Ni-catalyzed arylcyanation of alkynes that unlike PMe₃, PPhMe₂ was compatible with heteroaryl nitriles. Nakao, Y.; Oda, S.; Yada, A.; Hiyama, T. Arylcyanation of Alkynes Catalyzed by Nickel. *Tetrahedron* **2006**, *62*, 7567–7576.
- (35) The competing Ar–Cl cyanation product was observed to be ~30% by LCMS.
- (36) Rather than a change of configuration at the vinyl carbon, this small difference in E:Z ratio is probably due to a preference for side reactions/decomposition of one isomer.
- (37) Elmore, C. S. Chapter 25: The Use of Isotopically Labeled Compounds in Drug Discovery. In *Annual Reports in Medicinal Chemistry Vol. 44*; Macor, J. E., Ed.; Academic Press, 2009; Vol. 44, pp 515–534.
- (38) Hirata, Y.; Yukawa, T.; Kashiwara, N.; Nakao, Y.; Hiyama, T. Nickel-Catalyzed Carbocyanation of Alkynes with Allyl Cyanides. *J. Am. Chem. Soc.* **2009**, *131*, 10964–10973.
- (39) Nakao, Y.; Oda, S.; Hiyama, T. Nickel-Catalyzed Arylcyanation of Alkynes. *J. Am. Chem. Soc.* **2004**, *126*, 13904–13905.

(40) Nakao, Y.; Oda, S.; Yada, A.; Hiyama, T. Arylcyanation of Alkynes Catalyzed by Nickel. *Tetrahedron* **2006**, *62*, 7567–7576.

(41) Garcia, J. J.; Brunkan, N. M.; Jones, W. D. Cleavage of Carbon-Carbon Bonds in Aromatic Nitriles Using Nickel(0). *J. Am. Chem. Soc.* **2002**, *124*, 9547–9555.

(42) Ateşin, T. A.; Li, T.; Lachaize, S.; García, J. J.; Jones, W. D. Experimental and Theoretical Examination of C–CN Bond Activation of Benzonitrile Using Zerovalent Nickel. *Organometallics* **2008**, *27*, 3811–3817.

(43) We focused on a dissociative pathway rather than associative because this was consistent with the work disclosed by Jones and co-workers. See ref 45.

(44) The cyanotriphenylborate ion $[\text{NCBPh}_3]^-$ is 7.1 kcal/mol more stable than its linkage isomer $[\text{CNBPh}_3]^-$.

(45) Brunkan, N. M.; Brestensky, D. M.; Jones, W. D. Kinetics, Thermodynamics, and Effect of BPh_3 on Competitive C–C and C–H Bond Activation Reactions in the Interconversion of Allyl Cyanide by $[\text{Ni}(\text{dippe})]$. *J. Am. Chem. Soc.* **2004**, *126*, 3627–3641.