

Glycosylation with 2-Acetamido-2-deoxyglycosyl Donors at a Low Temperature: Scope of the Non-Oxazoline Method

Ryoichi Arihara, Kosuke Kakita, Noritoshi Suzuki, Seiichi Nakamura,*,† and Shunichi Hashimoto*

Faculty of Pharmaceutical Sciences, Hokkaido University, Sapporo 060-0812, Japan

Supporting Information

ABSTRACT: A direct construction of 1,2-trans-β-linked 2-acetamido-2deoxyglycosides was investigated. The 3,4,6-tri-O-benzyl- and 3,4,6-tri-Oacetyl-protected glycosyl diethyl phosphites and 4,6-O-benzylidene-protected galactosyl diethyl phosphite each reacted with a variety of acceptor alcohols in

the presence of a stoichiometric amount of Tf_2NH in CH_2Cl_2 at -78 °C to afford the corresponding β -glycosides in good to high yields with complete stereoselectivity. Some experiments provided strong evidence that the corresponding oxazolinium ions are not responsible for the reaction. We demonstrated that glycosylations with the corresponding glycosyl imidate and thioglycoside also proceeded at a low temperature, indicating the possibility of these donors being attractive alternatives to the phosphite. A plausible reaction mechanism, which features glycosyl triflimide and contact ion pair as reactive intermediates, is proposed on the basis of the results obtained with 2-acetamido-2-deoxymannosyl donors.

■ INTRODUCTION

2-Acetamido-2-deoxy-D-glycosides are ubiquitous building blocks of glycolipids, glycoproteins, proteoglycans, and peptidoglycans and are associated with a wide range of biological processes. For example, serine/threonine hydroxy groups in nuclear and cytoplasmic proteins are glycosylated with 2-acetamido-2-deoxy-D-glucoses as a posttranslational modification of proteins that are thought to modulate the functions of proteins in cells. The majority of 2-acetamido-2deoxysugars are found as β -linked glycosides, whereas 2acetamido-2-deoxy-D-galactose residues are α -linked to serine/ threonine hydroxy groups.^{2,3}

For the synthesis of 1,2-trans-β-glycosides of 2-acetamido-2deoxysugars,4 the most general and extensively developed strategy utilizes donors containing a participating group as the amino-protecting functionality that are replaced by an acetyl group after the glycosylation event. A variety of 2-amino protecting groups such as *N*-phthaloyl,⁵ *N*-2,2,2-trichloroethoxycarbonyl (Troc), ^{6,7} N-allyloxycarbonyl (Alloc), ⁷ N-benzyloxycarbonyl (Cbz), ⁷ N-trichloroacetyl (TCA), ⁸ N-tetrachlorophthaloyl (TCP), ⁹ N-dithiasuccinoyl (Dts), ¹⁰ N,N-diacetyl, ¹¹ N-4,5-dichlorophthaloyl (DCPhth), ¹² N-acetyl-N-2,2,2-trichloroethoxycarbonyl, 13 N-p-nitrobenzyloxycarbonyl, 14 N-dimethylmaleoyl (DMM), 15 N,N-dibenzyl, 16 N-thiodiglycoloyl (TDG), 17 and N-dimethylphosphoryl (DMP)¹⁸ have been employed for this purpose. Despite their electronically nonparticipating nature, the synthetic utility of 2,5-dimethyl-1-pyrrolyl¹⁹ and azido groups^{20,21} as amino group equivalents has also been demonstrated.^{22,23}

Although these indirect methods provide reliable access to 1,2-trans-β-glycosides of 2-acetamido-2-deoxysugars, additional synthetic steps are required for the substrate preparation. Therefore, it is clear that the use of donor 1 with natural Nacetyl functionality would constitute an ideal procedure in terms of efficiency and practicality (Scheme 1). In practice,

Scheme 1. Glycosylation with 2-Acetamido-2-deoxyglycosyl Donor 1

however, the reaction of donor 1 generally leads to the preferential formation of oxazoline derivative 3 via neighboring group participation and subsequent abstraction of a proton from the formed oxazolinium ion intermediate 2.24 Oxazoline 3 can be activated with Brønsted or Lewis acids to regenerate oxazolinium ion 2 or 4, which upon treatment with an acceptor alcohol provides 2-acetamido-2-deoxy- β -glycoside 5^{25} but the harsh reaction conditions required for this conversion have precluded its wide application in the synthesis of complex oligosaccharides.

Over the past 25 years, we have developed novel glycosylation reactions capitalizing on phosphorus-containing leaving groups.²⁶ Using donors with these leaving groups, various types of glycosidic linkages could be constructed in a stereoselective manner by appropriate choice of reaction conditions.^{27–29} We anticipated that, with the proper selection of reaction conditions, high-yielding access to 1,2-trans-βglycosides might be realized by glycosylation with a 2-

Received: January 20, 2015

acetamido-2-deoxyglycosyl donor carrying a phosphorus-containing leaving group. In this article, we document the scope and mechanism of Tf_2NH -promoted glycosylation with 2-acetamido-2-deoxyglycosyl diethyl phosphite. The extension of this study using a variety of 2-acetamido-2-deoxyglycosyl donors revealed that 2-acetamido-2-deoxyglycosides could be obtained by glycosylations at a low temperature irrespective of the leaving group employed, although the reaction did not proceed through the intermediacy of the corresponding oxazolinium ions. The details of this investigation are also reported herein.

■ RESULTS AND DISCUSSION

2-Acetamido-2-deoxy-D-glycosyl donors were prepared according to standard procedures. While α -linked glycosyl diethyl phosphites **9a**, **9c**, **11a**, and **11c** were stereoselectively obtained in excellent yields (87–90%) by phosphitylation of the corresponding hemiacetals with diethyl chlorophosphite, ^{29a,31} the reaction of 4,6-O-benzylidene-protected hemiacetals **8b** and **10b** under identical conditions gave anomeric mixtures, which were recrystallized from *n*-hexane/acetone (4:1) to provide pure α -phosphites **9b** and **11b** (Table 1). Tetramethylphosphorodiamidate **12** was prepared by condensing a lithium alkoxide derived from **8a** with bis (dimethylamino)-

Table 1. Preparation of 2-Acetamido-2-deoxy- α -glycosyl Diethyl Phosphites

entry	hemiacetal	phosphite	yield, %
1	BnO OBn BnO AcHNOH 8a	BnO OBn BnO AcHN 9a	90 Et) ₂
2	Ph O O O ACNH OH	Ph O O O O O O O O O O O O O O O O O O O	66 ^a
3	AcO AcNH OH	AcO OAC AcO OCO AcHNOP(OE	Et) ₂ 89
4	BnO OBn BnO AcHNOH 10a	BnO OBn O OBn AcHN OP(OE	90 y ₂
5	BnO AcNH OH	Ph O O O AcHN OP(OE	76 ^a
6	AcO OAc AcNH OH	AcO OAc AcO O OAC AcHN OP(OE	87

^aPure α -phosphites **9b** and **11b** were obtained upon purification by recrystallization from n-hexane/acetone (4:1).

phosphorochloridate in THF/HMPA (eq 1).²⁸ On the other hand, 2-acetamido-3,4,6-tri-O-benzyl-2-deoxy-D-glucosyl di-

phenyl phosphate could not be obtained since it decomposed upon purification by silica gel column chromatography, although the reaction of 8a with diphenyl chlorophosphate and DMAP proceeded in CH_2Cl_2 at 0 $^{\circ}C$.

Having prepared 2-acetamido-2-deoxyglycosyl donors with a phosphorus-containing leaving group, we initially explored TMSOTf-promoted glycosylations of 1.1 equiv of 6-Ounprotected glucoside 13 with 3,4,6-tri-O-benzyl-protected glucosyl donors 9a and 12 (Table 2). The reaction involved the addition of a 1.0 M solution of TMSOTf (1.1 equiv) in CH₂Cl₂ to a cooled mixture of a donor and 1.1 equiv of acceptor 13.32 To date, glycosylations with 2-acetamido-2deoxyglycosyl donors have been performed at temperatures above 0 °C. The reaction of phosphite 9a with alcohol 13 at 0 °C afforded a mixture of β -linked disaccharide 14 and oxazoline 15 in a ratio of 0.3:1 as determined by 500 MHz ¹H NMR spectroscopic analysis of the crude mixture (entry 1). An examination of the temperature profile of the reaction demonstrated that a decrease in the reaction temperature is accompanied by a significant increase in the yield of disaccharide 14 (entries 1-3). The temperature limit for smooth reaction was -60 °C, at which β -linked disaccharide 14 was obtained in 36% yield (entry 3). Glycosylation with phosphorodiamidate 12 proceeded at -45 °C to give almost the same result (40% yield), but a protracted reaction time (120 min) was required (entry 4). Given the diversity of promoters available, the phosphite method was chosen for further optimization. Due to its highly crystalline nature, diethyl phosphite 9a is insoluble in solvents other than CH2Cl2 and THF at −60 °C: exclusive formation of oxazoline 15 was observed by the use of THF as a solvent (entry 5), and the addition of either toluene or EtCN as a cosolvent afforded no discernible benefit (entries 6 and 7 vs 3).

In an effort to improve the chemical yield of disaccharide 14, several promoters were screened in the reaction of diethyl phosphite 9a with alcohol 13, and the results are compiled in Table 3. Although the product ratio (14:15) was improved to 2:1, the use of BF₃·OEt₂, an effective promoter in the glycosylation with per-O-benzylated glycosyl diethyl phosphites, ^{29a} did not increase the yield of 14 due to the formation of a number of byproducts. Of various metal triflates examined, 33 Sn(OTf)₂ and Hf(OTf)₄³⁴ were found to promote the reaction at -60 °C, affording disaccharide 14 in 46% and 66% yields, respectively. Since some Brønsted acids have been shown to activate glycosyl phosphites, ^{29b,35} our interest was then directed to the use of promoters with Brønsted acidity. As expected from the precedent, ^{29c,d} diethyl phosphite 9a could be activated at lower temperature (-78 °C) with a variety of Brønsted acids than with TMSOTf (entries 5-9). A significantly longer reaction time (12 h) was required to reach completion when HClO₄, prepared from t-BuBr and AgClO₄ in toluene,³⁶ was employed as a promoter (entry 5). The reaction rate was enhanced by the use of sulfonic acids in place of HClO₄

Table 2. TMSOTf-Promoted Glycosylation of Alcohol 13 with 2-Acetamido-3,4,6-tri-O-benzyl-2-deoxyglucosyl Donors^a

$$\begin{array}{c} \text{BnO} \\ \text{BnO} \\ \text{BnO} \\ \text{AcHN} \\ \end{array} \begin{array}{c} \text{OBn} \\ \text{BnO} \\ \text{BnO} \\ \text{OMe} \\ \end{array} \begin{array}{c} \text{OBn} \\ \text{(1.1 equiv)} \\ \text{CH}_2\text{Cl}_2 \\ \end{array} \begin{array}{c} \text{BnO} \\ \text{BnO} \\ \text{BnO} \\ \text{BnO} \\ \end{array} \begin{array}{c} \text{OBn} \\ \text{AcNH} \\ \text{BnO} \\ \text{BnO} \\ \end{array} \begin{array}{c} \text{OBn} \\ \text{BnO} \\ \text{OOMe} \\ \end{array} \begin{array}{c} \text{OBn} \\ \text{OOMe} \\ \end{array} \begin{array}{c} \text{OBn} \\ \text{OOMe} \\ \end{array} \begin{array}{c} \text{OOMe} \\ \text{OOMe} \\ \end{array} \begin{array}{c} \text{OOMe} \\ \text{OOMe} \\ \end{array} \begin{array}{c} \text{OOMe} \\$$

donor							
entry		L	solvent	temp (°C)	time (min)	ratio ^b 14:15	yield of 14 (%
1	9a	$OP(OEt)_2$	CH_2Cl_2	0	10	0.3:1	18
2	9a	$OP(OEt)_2$	CH_2Cl_2	-23	10	0.4:1	24
3	9a	$OP(OEt)_2$	CH_2Cl_2	-60	30	0.7:1	36
4	12	$OP(O)(NMe_2)_2$	CH_2Cl_2	-45	120	0.8:1	40
5	9a	$OP(OEt)_2$	THF	-60	10	<0.1:1	trace
6	9a	$OP(OEt)_2$	$PhMe/CH_2Cl_2$ (1:1)	-60	30	0.7:1	35
7	9a	$OP(OEt)_2$	EtCN/CH ₂ Cl ₂ (1:1)	-60	30	0.7:1	37
mi .		. 1	1 1 20				

^aThe reaction was carried out on a 0.1 mmol scale. ^bDetermined by 500 MHz ¹H NMR.

Table 3. Effects of Promoters in the Glycosylation of Alcohol 13 with Diethyl Phosphite 9a^a

promoter						
entry		equiv	temp (°C)	time (h)	ratio ^b 14:15	yield of 14 (%)
1^c	TMSOTf	1.1	-60	0.5	0.7:1	36
2	$BF_3 \cdot OEt_2$	1.5	-60	4	2.0:1	39
3	$Sn(OTf)_2$	1.5	-60	1	1.6:1	46
4	$Hf(OTf)_4$	1.5	-60	1	2.9:1	66
5	$HClO_4^{d}$	1.5	-78	12	2.2:1	59
6	MsOH	1.5	-78	1	0.8:1	38
7	TsOH	1.5	-78	1	1.8:1	51
8	TfOH	1.5	-78	5	4.2:1	75
9	Tf ₂ NH	1.1	-78	1	4.1:1	73

^aThe reaction was carried out on a 0.1 mmol scale. ^bDetermined by 500 MHz ¹H NMR. ^cIn the absence of 4 Å MS. ^dPrepared from t-BuBr and AgClO₄.

Table 4. Effects of Donor/acceptor/Tf2NH Molar Ratio^a

entry	Tf_2NH^b (equiv)	molar ratio 9a:13	time (h)	ratio ^c 14:15	yield of 14 (%)
1^d	0.2	1.0:1.1	24	0.9:1	22
2	0.5	1.0:1.1	2	2.3:1	57
3	1.1	1.0:1.1	1	4.1:1	73
4	1.5	1.0:1.1	1	4.1:1	73
5	1.1	1.0:1.5	1	5.2:1	77
6	1.1	1.0:2.0	1	7.8:1	84
7	1.1	2.0:1.0	1	_	93

^aThe reaction was carried out on a 0.1 mmol scale. ^bBased on the donor used. ^cDetermined by 500 MHz ¹H NMR. ^dDonor **9a** was recovered in ca. 50% yield.

(entries 6-8). We noticed that sulfonic acids with greater Brønsted acidity³⁷ resulted in higher yield of 14: good chemical

yield (75%) was achieved by the TfOH-promoted reaction, albeit with somewhat long reaction time (5 h). Switching the

Table 5. Tf₂NH-Promoted Glycosylation of Alcohol 13 with 2-Acetamido-2-deoxyglycosyl Diethyl Phosphites^{a,b}

		molar ratio	time		yield
entry	donor	donor:13	h	product	%
1	11a	1.0:2.0	1	BnO OBn BnO AcNH	83
2	11a	2.0:1.0	1	BnO BnO OMe	87
3	9b	1.0:2.0	3	Ph O O O O AcNH	49
4	9b	2.0:1.0	3	BnO BnO OMe	36
5	11b	1.0:2.0	3	BnO	74
6	11b	2.0:1.0	3	AcNH BnO BnO BnO BnO BnO BnO BnO BnO	78
7	9c	1.0:2.0	24	AcO O O O O AcNH	70
8	9c	2.0:1.0	24	BnO BnO OMe	72

^aThe reaction was carried out on a 0.1 mmol scale. ^bDonor/Tf₂NH molar ratio =1.0/1.1.

counterion in super Brønsted acids from triflate to triflimide ^{38,39} significantly shortened the reaction time $(5 \rightarrow 1 \text{ h})$, providing disaccharide 14 in comparable yield (entry 9). ^{40,41}

Some Brønsted acids have been employed as catalysts to activate glycosyl phosphites. 35a,42 Therefore, we next investigated the glycosylation under catalytic conditions (Table 4). In the presence of 0.2 equiv of Tf₂NH, the glycosylation of alcohol 13 with diethyl phosphite 9a did not proceed beyond a 50% conversion, providing disaccharide 14 in 22% yield (entry 1). We surmised that the result is attributed to the presence of HP(O)(OEt)₂ and oxazoline 15, which were formed as the reaction progressed and would buffer the acidity of the promoter. While the use of 0.5 equiv of Tf₂NH was found to be sufficient for the reaction to reach completion, product selectivity (14:15) eroded significantly (entry 2). Since an excess amount of Tf2NH has essentially no effect on the reaction (entry 4), 1.1 equiv of Tf₂NH was typically employed for the glycosylation. The effect of molar ratio of donor 9a and acceptor 13 was also examined. When the amount of alcohol 13 used was increased from 1.1 to 2.0 equiv, higher yields were obtained (entries 3 vs 5 and 6). The use of donor 9a in 2-fold excess afforded the best yield (93% yield, entry 7).⁴³ These results revealed the possibility that an excess of either reaction component can be used depending on their availability.

Having optimized the reaction conditions, the scope of the Tf₂NH-promoted glycosylation was explored. Results of experiments for probing the scope of the donor component with 6-O-unprotected glucoside 13 are summarized in Table 5.44 As with donor 9a, glycosylation with 3,4,6-tri-O-benzylprotected galactosyl diethyl phosphite 11a proceeded to completion within 1 h to furnish disaccharide 16 in good yields irrespective of the molar ratio (11a:13) used (entries 1 and 2). Consistent with a general trend of 4,6-O-benzylideneprotected glycosyl donors exhibiting reduced reactivities, 45 protracted reaction times were required for the complete consumption of donors 9b and 11b (entries 3-6). The use of glucosyl donor 9b was disappointing because the yields were modest (up to 49%, entries 3 and 4). In stark contrast, glycosylation with galactosyl donor 11b gave disaccharides 18 in good yields (entries 5 and 6). The difference in reactivity between these donors may be explained by considering that glucosyl donor 9b is a trans-fused bicyclic compound, whereas galactosyl donor 11b has a relatively flexible, cis-decaline-like architecture. We speculate that the greater conformational rigidity of 9b relative to 11b facilitates oxazoline formation.⁴⁶ While switching the protecting groups from benzyl to acetyl groups further lowers the reactivity of donors, 3,4,6-tri-Oacetyl-protected glucosyl donor 9c could be activated by

 Tf_2NH at -78 °C, affording disaccharide 19 in acceptable yields (entries 7 and 8).⁴⁷

In an effort to define the scope of the glycosylation method, we next examined the reaction employing a range of alcohols with different reactivities as acceptors (Table 6, Figure 1).⁴⁴ As

Table 6. Tf₂NH-Promoted Glycosylation of Various Acceptor Alcohols with 2-Acetamido-2-deoxyglycosyl Donors^a

					yield, %		
entry	donor	acceptor	time (h)	product	condition A ^b	condition B ^c	
1	9a	20	1	29	80 ^d	83 ^e	
2	9a	21	1	30	89	92	
3	9a	22	1	31	79	78	
4	9a	23	1	32	65	64	
5	9a	24	1	33	57	44	
6	9a	25	1	34	0	_	
7	9a	26	1	35	0	_	
8	11a	27	1	36	81 ^f	79 ^g	
9	11a	28	1	37	74 ^d	71^e	
10	11c	21	24	38	67	70	
11	11c	22	24	39	59	59	
arm					1 1 b	a 1	

^aThe reaction was carried out on a 0.1 mmol scale. ^bCondition A: donor/acceptor/Tf₂NH molar ratio = 1.0/2.0/1.1 unless otherwise noted. ^cCondition B: donor/acceptor/Tf₂NH molar ratio = 2.0/1.0/2.2 unless otherwise noted. ^dDonor/acceptor/Tf₂NH molar ratio = 1.0/1.5/1.1. ^eDonor/acceptor/Tf₂NH molar ratio = 1.5/1.0/1.7. ^fDonor/acceptor/Tf₂NH molar ratio = 1.0/1.1/1.1. ^gDonor/acceptor/Tf₂NH molar ratio = 1.1/1.0/1.2.

expected, glycosylations of reactive primary alcohols such as linker 20 and 6-O-unprotected galactoside 21 gave the

corresponding β -glycosides in good to excellent yields (entries 1, 2, and 10). It is noteworthy that even some of the secondary alcohols were successfully utilized in this reaction, leaving the acid-sensitive epoxy or acetal groups unaffected (entries 3–5, 9, and 11). On the other hand, less reactive secondary alcohols 25 and 26 could not be glycosylated under these conditions, indicating the possibility of regioselective glycosylation with 2,3,4-tri-O-unprotected glucoside (entries 4 vs 6 and 7). Isomerization of (Z)-trisubstituted olefin was not observed during the reaction between diethyl phosphite 11a and nerol (27, entry 8). We confirmed that similar results could be obtained irrespective of the reaction component employed in excess.

As mentioned above, glycosylations with 2-acetamido-2-deoxyglycosyl donors have been performed at temperatures higher than 0 °C due to the low reactivity of oxazolinium ion intermediates. The feasibility that oxazolinium ions are not reactive intermediates in Tf_2NH -promoted reactions with 2-acetamido-2-deoxyglycosyl diethyl phosphites is suggested by the following: (1) the reaction occurred at -78 °C and (2) prolonged reaction times had no effect on the yield of disaccharides (eq 2). To validate this speculation, we first

attempted glycosylation of alcohol 13 with oxazoline 15 in the presence of Tf_2NH in CH_2Cl_2 , but desired disaccharide 14 was not formed even at -10 °C (eq 3). ⁴⁸ To monitor the formation of the oxazolinium ion species, ¹H NMR spectra were recorded

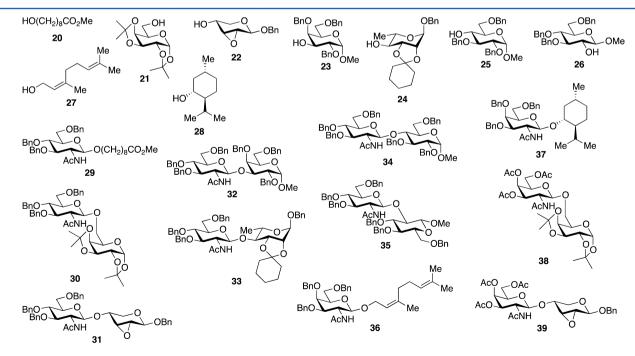


Figure 1. Acceptor alcohols and products in Table 6.

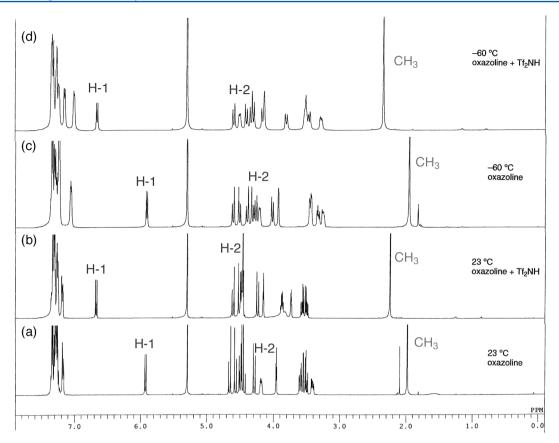


Figure 2. Protonation of oxazoline 15 monitored by 1H NMR in CD₂Cl₂: (a) oxazoline 15 at 23 $^{\circ}$ C; (b) 23 $^{\circ}$ C, after addition of Tf₂NH (1.5 equiv); (c) oxazoline 15 at -60 $^{\circ}$ C; (d) -60 $^{\circ}$ C, after addition of Tf₂NH (1.5 equiv).

Table 7. Effects of Leaving Group and Anomeric Configuration

	donor			promoter				
entry		X	Y		equiv	time (h)	ratio ^a 14:15	yield of 14 (%)
1	9a	$OP(OEt)_2$	Н	Tf_2NH	1.1	1	4.1:1	73
2	40	OC(NH)CCl ₃	Н	Tf_2NH	1.1	0.5	1.5:1	50
3	40	OC(NH)CCl ₃	Н	Tf_2NH	0.5	0.5	2.6:1	56
4	40	OC(NH)CCl ₃	Н	Tf_2NH	0.2	40	2.0:1	45
5	41	SPh	Н	NIS/Tf ₂ NH	1.1	18	0.6:1	37
6	42	Н	SPh	NIS/Tf ₂ NH	1.1	6	0.2:1	16
"Determined by 500 MHz, ¹ H NMR.								

in CD₂Cl₂ before and after the addition of a 50% excess of Tf₂NH (Figure 2). Inspection of the spectra unambiguously revealed a downfield shift of the resonances of H-1, H-2, and CH₃, which are positioned close to the nitrogen atom.⁴⁹ This result clearly indicated that, irrespective of the reaction temperature, oxazoline 15 was protonated to generate the corresponding oxazolinium ion, decreasing the electron density of the oxazoline ring.

The fact that the reaction did not proceed through the common oxazolinium ion intermediate revealed that the glycoside/oxazoline ratio could be influenced by the leaving group and the anomeric configuration of the donor. To provide

evidence, we selected the two representative and most successful leaving groups in oligosaccharide synthesis, the trichloroacetimidate and phenylthio groups, and prepared 2-acetamido-2-deoxyglucosyl donors $40-42^{52}$ for the reaction with alcohol 13 at -78 °C (Table 7). Whereas all attempts to obtain 2-acetamido-3,4,6-tri-O-benzyl-2-deoxy- β -D-glucosyl diethyl phosphite met with failure in accord with precedents in which a β -oriented anomeric leaving group of a 2-acetamido-2-deoxyglucosyl donor was readily eliminated to form the corresponding oxazoline derivative, 54 β -thioglycoside 42 could be safely obtained. The reaction of 2-acetamido-2-deoxy- α -D-glucosyl trichloroacetimidate 40 under optimized conditions for

phosphite 9a was completed within 30 min to give a 1.5:1 mixture of disaccharide 14 and oxazoline 15, from which disaccharide 14 was obtained in 50% yield after chromatographic separation (entry 2). Interestingly, in contrast to the phosphite method, the chemical yield of disaccharide 14 was somewhat improved (50% \rightarrow 56%) by a decrease in the amount of Tf₂NH (1.1 \rightarrow 0.5 equiv), although the reason is not clear at present (entries 2 vs 3). It is also noteworthy that disaccharide 14 was obtained in 45% yield even with the aid of 0.2 equiv of Tf₂NH (entry 4). For the glycosylation with thioglycosides, the effectiveness of the combinational use of NIS and an acid was documented by van Boom and coworkers.⁵⁵ In order to preclude the counterion effect, the NIS/ Tf₂NH system was chosen for activation of thioglycosides 41 and 42 (entries 5 and 6). Glycosylation with α -thioglycoside 41 in CH₂Cl₂ at -78 °C required 18 h to reach completion, whereas the reaction time was decreased to 6 h under identical conditions when using β -thioglycoside 42. The difference in reaction rate is a consequence of both the intramolecular assistance of the neighboring acetamido group for elimination of the β -oriented leaving group and the stability of the donor stemming from the anomeric effect. The intramolecular assistance also facilitated formation of the oxazolinium ion, thus leading to preferential production of oxazoline 15 from β thioglycoside 42. On the basis of these results, we concluded that the oxazolinium ion formed from these donors is not responsible for the glycosylation at a low temperature. These experiments also indicate that the donors 40 and 41 have the potential to be attractive alternatives to the phosphite 9a, although the reaction conditions need to be optimized.

In 1997, Crich and Sun revealed on the basis of NMR experiments that glycosyl triflates are cleanly generated from the corresponding glycosyl sulfoxides even with participating protecting groups at O-2 when treated with Tf_2O in the presence of 2,6-di-*tert*-butyl-4-methylpyridine (DTBMP, eq 4).⁵⁶ Stimulated by the pioneering work of Crich, considerable

efforts have been devoted to clarify the mechanism of chemical glycosylation reactions. The Very recently, Crich, Pratt, and coworkers suggested on the basis of computed and experimentally determined primary Chinetic isotope effect values that β -glucoside formation occurs by an associative mechanism in which the incoming alcohols displace the leaving group from α -glucosyl triflates and/or α -contact ion pair (α -CIP). With regard to the glycosylation with a participating group at O-2, Yamago and co-workers proposed that glycosyl triflates exist in equilibrium through neighboring group participation with short-lived ionic intermediates, which react with alcohols from the less hindered side to give 1,2-trans-glycosides, since they monitored the formation of 2-deoxy-2-phthalimido- β -glucosyl triflimide 46 from thioglycoside 45 (eq 5). This

proposal seems to be supported by the predominant formation of α -mannoside 52 from thioglycoside 49 (eq 6).⁶⁰ On the basis of these reports, we propose plausible reaction pathways for the Tf₂NH-promoted glycosylation with 2-acetamido-2-deoxyglycosyl diethyl phosphites (Scheme 2).

Upon activation by protonation of the phosphorus atom,⁶¹ diethyl phosphite is eliminated to generate an equilibrium mixture of CIPs 6α and 6β , solvent-separated ion pair (SSIP) 55, and glycosyl triflimides 7α and 7β , whose equilibrium would heavily lie to α -glycosyl triflimide 7α on kinetic and thermodynamic grounds. The β -glycosyl triflimide 7β smoothly undergoes an intramolecular nucleophilic substitution by the adjacent acetamido group, resulting in the exclusive formation of oxazoline 3 through oxazolinium ion 2. In contrast, α -CIP 6α and/or α -glycosyl triflimide 7α would undergo nucleophilic attack by acceptor alcohols at the anomeric carbon from the β -face to provide β -glycosides 5 (path a). However, once the counterion is separated from 6α and 7α , the acetamido oxygen atom can access the electrophilic anomeric carbon along the stereoelectronically favored axial direction to generate short-lived intermediate 57 as mentioned by the Yamago group. Although the intramolecular reaction that gives oxazoline 3 via oxazolinium ion 2 is energetically favored compared to the intermolecular process, the possibility of nucleophilic attack of acceptor alcohols from the less hindered β -face of 57 leading to the formation of β -glycosides 5 cannot be excluded (path b). The fact that α -glycosides have not been obtained reveals that the α -face of SSIP is completely shielded by the acetamido group. S_N2-like displacement of protonated phosphite 54 with acceptor alcohols is also a conceivable pathway for the formation of β -glycosides 5 (path

While glycosyl triflates and triflimides with participating protecting groups at O-2 were cleanly generated as shown in eqs 4–6, predominant formation of 1,2-trans-glycosides was observed in all cases. Therefore, it is not clear from these precedents whether the glycosyl triflates/triflimides are actual reactive species in glycosylation reactions, because nucleophilic substitution of α -CIP, α -glycosyl triflate/triflimide, or short-lived ionic intermediate resulting from neighboring group participation provides β -glycosides in the gluco/galacto series. Since intermediates are prone to oxazoline formation and are labile and NMR experiments were therefore precluded in our case, 63 we decided to investigate the reactions with 2-acetamido-2-deoxy-1-thiomannosides 58 and 59 in order to gain an insight into the reaction pathways for glycosylation with 2-acetamido-2-deoxyglycosyl donors. 64

The preparation of thioglycosides 58 and 59 began with phosphorylation of 2-azido-2-deoxymannose 60 (Scheme 3). Reaction of diphenyl phosphate 61 with thiophenol in the presence of BF $_3$ ·OEt $_2$ followed by chromatographic separation gave thioglycosides 62 and 63 in 25% and 67% yields, respectively. A two-step sequence involving reduction of the azido group with Ph $_3$ P in aq THF and acetylation furnished thioglycosides 58 and 59 in 75% and 80% yields, respectively.

Consistent with the general trend, ^{45d} mannosyl donors **58** and **59** are less reactive than are glucosyl donors **41** and **42**; donors **58** and **59** are unreactive toward NIS/Tf₂NH at -78 °C and were activated upon raising the temperature to -60 °C. While oxazoline **66** was obtained as a major product irrespective of the anomeric configuration of the donor, a mixture of disaccharides **64** and **65** was obtained in ca. 20% yield by the reaction with 6-O-unprotected glycoside alcohol

Scheme 2. Plausible Mechanism of Tf_2NH -Promoted Glycosylation with 2-Acetamido-2-deoxyglycosyl Diethyl Phosphites at a Low Temperature

Scheme 3. Preparation and Glycosidation of 2-Acetamido-2-deoxy-1-thiomannosides 58 and 59

13. On the basis of the literature precedents, 51a 2-acetamido-2-deoxymannosyl triflimide 70α would be formed through α -CIP 68α and/or SSIP 69 upon exposure of donors 58 and 59 to the promoter (Scheme 4). Since both the anomeric effect and the steric repulsion between the acetamido group disposed axially at C-2 and an incoming alcohol uniformly favor the formation of α -mannosidic linkages, the formation of thermodynamically less stable β -glycoside 65 unambiguously indicates an associative $S_N 2$ -like mechanism, wherein α -CIP 68α and/or

 α -glycosyl triflimide 70α undergo nucleophilic attack of acceptor alcohols. To the best of our knowledge, this result is the first example that provides experimental evidence for the $S_N 2$ -like displacement of glycosyl triflates/triflimides in a system capable of neighboring group participation. However, participation of the adjacent acetamido group in species 68α and 70α that leads to the formation of oxazoline 66 competes with the intermolecular process, resulting in low conversion to β -linked disaccharide 65. Due to the steric reason, it is unlikely

Scheme 4. Plausible Mechanism of the Reaction with 2-Acetamido-2-deoxymannosyl Donors 58 and 59

ı

that β -CIP **68** β and β -triflimide **70** β exist in the reaction mixture. Therefore, the formation of α -glycoside **64** would be attributed to nucleophilic attack from the less hindered face of SSIP **69** (path a) as reported by the Crich group for α -mannoside formation. While participation of the acetamido group in SSIP **69** leads to the formation of oxazoline **66** via **72**, access of the oxygen atom from the stereoelectronically unstabilized equatorial orientation permits the formation of α -glycoside **64** from SSIP **69**, albeit in low yield. This result is in stark contrast to the GlcNAc/GalNAc series, in which α -glycosides have never been obtained from SSIP **55**. Nucleophilic attack of acceptor alcohol **13** on transient species **72** to give α -glycoside **64** would be disfavored for steric and electronic reasons (path b).

Because of the alignment of the acetamido group anti to the leaving group, α -thioglycoside 58 underwent cyclization (67 $\alpha \rightarrow$ 66) more easily to give oxazoline 66 than was the case for β -isomer 59. The slightly higher α -selectivity observed with β -thioglycoside 59 would be a result of the backside attack of alcohol 13 on 67 β (path c). From these results, we conclude that the success of glycosylations at a low temperature is due to the rate retardation of oxazolinium ion formation from α -glycosyl triflimides and α -CIPs, thereby enabling these intermediates to react with acceptor alcohols.

CONCLUSION

A direct construction of 1,2-trans- β -linked 2-acetamido-2-deoxyglycosides using 2-acetamido-2-deoxyglycosyl donors has been documented. Tf₂NH was found to be the promoter of choice for activation of diethyl phosphite donors, affording the corresponding β -glycosides in good to high yields with complete stereoselectivity, albeit by the use of either a donor or acceptor in 2-fold excess in most cases. It is noteworthy that lowering the reaction temperature increased the yields of

glycosides. A wide range of glycosyl acceptors, including allyl alcohols and some secondary alcohols as well as glycoside alcohols bearing acid-sensitive acetal or epoxy groups, can be employed in this coupling. While a limitation was encountered with less reactive acceptor alcohols, such as 4- or 2-Ounprotected glucosides, these results indicate the feasibility of regioselective glycosylation of polyols. The glycosyl donor is not confined to highly reactive per-O-benzyl-protected 2acetamido-2-deoxyglucosyl and galactosyl diethyl phosphites, and the scope of this reaction is extended to include less reactive per-O-acetyl-protected 2-acetamido-2-deoxyglycosyl diethyl phosphites and 4,6-O-benzylidene-protected galactosyl diethyl phosphite as donors. The use of 2-acetamido-2deoxyglucosyl trichloroacetimidate or the corresponding thioglycoside clearly revealed that the same coupling could be realized with these donors, though glycosylations with 2acetamido-2-deoxyglycosyl donors have never been performed at temperatures below 0 °C.

Although the lability of intermediates precludes their direct detection by NMR, some experiments provide strong evidence that the corresponding oxazolinium ions are not responsible for the reaction. On the basis of the literature reports by the groups of Crich and Yamago, we propose a plausible reaction mechanism in which β -glycosides are formed by S_N 2-like displacement of α -glycosyl triflimides and/or nucleophilic attack from the less hindered face of α -CIP. The fact that the acetamido group capable of anchimeric assistance behaves as a nonparticipating group in the present glycosylation was supported by the formation of a mixture of α - and β mannosides from 2-acetamido-2-deoxythiomannosides. The reaction at a low temperature led to the rate retardation of oxazolinium ion formation from α -glycosyl triflimides and α -CIPs through their β -counterparts or SSIPs, thereby enabling these intermediates to react with acceptor alcohols.

To the best of our knowledge, this protocol represents the first example of glycosylation with 2-acetamido-2-deoxyglycosyl donors that does not proceed through the corresponding oxazolinium ion intermediate. In the following article, we describe the stereoselective synthesis of the tetrasaccharide repeating unit of the polymeric O antigen isolated from *Acinetobacter baumannii* serogroup O18 to demonstrate the synthetic utility of the present method.

EXPERIMENTAL SECTION

Typical Procedure for Preparation of 2-Acetamido-2deoxyglycopyranosyl Diethyl Phosphite: 2-Acetamido-3,4,6tri-O-benzyl-2-deoxy-α-p-glucopyranosyl Diethyl Phosphite (9a). Diethyl chlorophosphite (0.26 mL, 1.78 mmol) was added to a stirred suspension of hemiacetal 8a (700 mg, 1.42 mmol) and Et₃N (0.60 mL, 4.26 mmol) in CH₂Cl₂ (14 mL) at 0 °C. After 30 min of stirring, the reaction was quenched with crushed ice, followed by stirring at room temperature for 10 min. The mixture was poured into a two-layer mixture of AcOEt (15 mL) and saturated aqueous NaHCO3 (10 mL), and the resulting mixture was extracted with AcOEt (25 mL). The organic extract was washed with brine (10 mL) and dried over anhydrous Na2SO4. Filtration and evaporation in vacuo furnished the crude product (945 mg, white solid), which was purified by column chromatography (Wako gel 20 g, 2:1:1 CH₂Cl₂/AcOEt/nhexane with 3% Et₃N) to give diethyl phosphite 9a (778 mg, 90%) as a white solid. The donors were recrystallized from 4:1 n-hexane/acetone when possible for the following glycosylation reaction. $R_{\rm f}$ 0.50 (2:1:1 CH₂Cl₂/AcOEt/n-hexane, with Et₃N-doped silica gel plate); mp 108.0-109.0 °C (colorless needles from 4:1 *n*-hexane/acetone); $[\alpha]_{\rm D}^{20}$ +101.1 (c 1.00, CHCl₃); IR (Nujol) 3314, 1642, 1547, 1121, 1065, 1031, 947, 903, 858 cm $^{-1};$ ^{1}H NMR (500 MHz, CDCl $_{3})$ δ 1.22 (t, J = 7.1 Hz, 6H), 1.80 (s, 3H), 3.65 (dd, J = 1.7, 10.9 Hz, 1H), 3.70(dd, J = 9.3, 10.2 Hz, 1H), 3.76-3.89 (m, 6H), 3.97 (m, 1H), 4.25(ddd, J = 3.3, 9.1, 10.5 Hz, 1H), 4.52 (d, J = 12.1 Hz, 1H), 4.55 (d, J = 12.1 Hz, 1H)10.7 Hz, 1H), 4.63 (d, J = 12.1 Hz, 1H), 4.65 (d, J = 11.7 Hz, 1H), 4.83 (d, J = 10.7 Hz, 1H), 4.87 (d, J = 11.7 Hz, 1H), 5.18 (d, J = 9.1Hz, 1H), 5.48 (dd, J = 3.3, 8.2 Hz, 1H), 7.21 (m, 2H), 7.21-7.34 (m, 13H); 13 C NMR (126 MHz, CDCl₃) δ 16.7 (d, J_{C-P} = 5.3 Hz), 16.8 (d, J_{C-P} = 5.2 Hz), 23.2, 52.7, 58.38 (d, J_{C-P} = 11.1 Hz), 58.42 (d, J_{C-P} = 11.3 Hz), 68.3, 72.0, 73.3, 74.6, 75.0, 78.1, 79.3, 92.7 (d, J = 15.3Hz), 127.5, 127.6, 127.67, 127.73, 127.8, 127.9, 128.2, 128.27, 128.33, 128.4, 137.9, 138.3, 169.6; ³¹P NMR (109 MHz, CDCl₃) δ 141.5; HRMS (FAB) m/z [M + H]⁺ calcd for C₃₃H₄₃NO₈P 612.2726; found 612.2749. Anal. Calcd for C₃₃H₄₂NO₈P: C, 64.80; H, 6.92; N, 2.29. Found: C, 64.81; H, 6.96; N, 2.19.

2-Acetamido-3-O-benzyl-4,6-O-benzylidene-2-deoxy-α-Dglucopyranosyl Diethyl Phosphite (9b). The reaction was performed according to the typical procedure with hemiacetal 8b (388 mg, 0.97 mmol), Et₃N (0.41 mL, 2.91 mmol), diethyl chlorophosphite (0.17 mL, 1.17 mmol), and CH₂Cl₂ (15 mL). The crude product was purified by column chromatography (Wako gel 12 g, 5:2:2 CH₂Cl₂/AcOEt/n-hexane with 3% Et₃N) to give the corresponding diethyl phosphite (426 mg) as a white solid, which was recrystallized from 4:1 n-hexane/acetone (10 mL) to give α -linked diethyl phosphite 9b (335 mg, 66%) as colorless needles. R_f 0.35 (10:1 $CH_2Cl_2/acetone$); mp 179.0–179.5 °C; $[\alpha]_D^{23}$ +112.2 (c 1.00, CHCl₃); IR (KBr) 3314, 1648, 1551, 1371, 1128, 1089, 1029 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.24 (t, J = 7.4 Hz, 3H), 1.26 (t, J =7.4 Hz, 3H), 1.89 (s, 3H), 3.72 (t, J = 9.7 Hz, 1H), 3.75-3.91 (m, 6H), 4.02 (m, 1H), 4.26 (dd, J = 4.6, 10.3 Hz, 1H), 4.29 (m, 1H), 4.65 (d, J = 12.6 Hz, 1H), 4.93 (d, J = 12.6 Hz, 1H), 5.27 (d, J = 8.6 Hz, 1H)1H), 5.49 (dd, J = 3.4, 8.0 Hz, 1H), 5.61 (s, 1H), 7.27–7.42 (m, 8H), 7.52 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 16.8 (d, J_{C-P} = 4.8 Hz), 16.9 (d, J_{C-P} = 4.8 Hz), 23.2, 52.7 (d, J_{C-P} = 3.6 Hz), 58.5 (d, J_{C-P} = 12.0 Hz), 58.6 (d, J_{C-P} = 12.0 Hz), 63.7, 68.8, 73.9, 75.2, 82.4, 92.9 (d, $I_{C-P} = 15.6 \text{ Hz}$), 101.2, 125.9, 127.7, 128.1, 128.2, 128.3, 128.9, 137.2, 138.4, 169.7; ³¹P NMR (202 MHz, CDCl₃) δ 142.1; HRMS (ESI) m/z[M + H]⁺ calcd for C₂₆H₃₅NO₈P 520.2100; found 520.2104. Anal.

Calcd for $C_{26}H_{34}NO_8P$: C, 60.11; H, 6.60; N, 2.70. Found: C, 60.00; H, 6.57; N, 2.65.

2-Acetamido-3,4,6-tri-O-acetyl-2-deoxy-α-D-glucopyranosyl Diethyl Phosphite (9c). The reaction was performed according to the typical procedure with hemiacetal 8c (508 mg, 1.46 mmol), Et₃N (0.61 mL, 4.38 mmol), diethyl chlorophosphite (0.26 mL, 1.83 mmol), and CH₂Cl₂ (10 mL). The crude product (743 mg, slightly yellow amorphous) was purified by column chromatography (Wako gel 14 g, 2:1 AcOEt/n-hexane with 3% Et₃N) to give diethyl phosphite 9c (610 mg, 89%) as a colorless amorphous. $R_{\rm f}$ 0.39 (1:2 n-hexane/AcOEt, with Et₃N-doped silica gel plate); $[\alpha]_{\rm D}^{19}$ +86.3 (c 1.05, CHCl₃); IR (Nujol) 3474, 3240, 1744, 1640, 1559, 1292, 1223, 1126, 1031, 922, 831 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.29 (t, J = 7.0 Hz, 3H), 1.30 (t, J = 7.0 Hz, 3H), 1.95 (s, 3H), 2.03 (s, 3H), 2.04 (s, 3H), 2.09 (s, 3H), 3.88-3.99 (m, 4H), 4.08 (dd, I = 2.2, 12.3 Hz, 1H), 4.16(ddd, J = 2.2, 4.4, 9.8 Hz, 1H), 4.24 (dd, J = 4.4, 12.3 Hz, 1H), 4.37 (ddd, J = 3.3, 9.5, 10.4 Hz, 1H), 5.17 (dd, J = 9.8, 10.2 Hz, 1H), 5.24(dd, J = 10.2, 10.4 Hz, 1H), 5.54 (dd, J = 3.3, 8.1 Hz, 1H), 5.73 (d, J = 3.3, 8.1 Hz, 1H)9.5 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 16.8 (d, J_{C-P} = 5.0 Hz), 16.9 (d, $J_{C-P} = 5.2 \text{ Hz}$), 20.5, 20.59, 20.63, 23.0, 52.2 (d, $J_{C-P} = 3.4 \text{ J}$ Hz), 58.7 (d, $J_{C-P} = 11.1$ Hz), 58.8 (d, $J_{C-P} = 11.1$ Hz), 61.8, 67.8, 68.1, 68.8, 70.9, 91.8 (d, $J_{C-P} = 13.1 \text{ Hz}$), 169.2, 169.8, 170.6, 171.3; ³¹P NMR (109 MHz, CDCl₃) δ 141.1; HRMS (FAB) m/z [M + H]⁺ calcd for C₁₈H₃₁NO₁₁P 468.1635; found 468.1623. Anal. Calcd for C₁₈H₃₀NO₁₁P: C, 46.25; H, 6.47; N, 3.00. Found: C, 46.11; H, 6.47;

2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-α-p-galactopyranosyl Diethyl Phosphite (11a). The reaction was performed according to the typical procedure with hemiacetal 10a (770 mg, 1.57 mmol), Et₂N (0.66 mL, 4.71 mmol), diethyl chlorophosphite (0.30 mL, 2.04 mmol), and CH₂Cl₂ (14 mL). Purification by column chromatography (Wako gel 20 g, 2:1:1 CH₂Cl₂/AcOEt/n-hexane with 3% Et₃N) afforded diethyl phosphite 11a (778 mg, 90%) as a white solid. $R_{\rm f}$ 0.47 (2:1:1 CH₂Cl₂/AcOEt/n-hexane, with Et₃N-doped silica gel plate); mp 134.0-135.0 °C (colorless needles from 4:1 *n*-hexane/acetone); $[\hat{\alpha}]_{D}^{23}$ +102.8 (c 1.00, CHCl₃); IR (Nujol) 3314, 1641, 1539, 1305, 1167, 1124, 1103, 1028, 936, 893 cm⁻¹; ¹H NMR (500 MHz, CDCl₃; spectrum contains a mixture of rotamers, only the major rotamer signals are reported) δ 1.17 (t, J = 7.2 Hz, 6H), 1.87 (s, 3H), 3.51 (dd, J = 5.5, 9.2 Hz, 1H), 3.60 (dd, J = 2.5, 11.0 Hz, 1H), 3.62 (dd, J = 7.5, 9.2 Hz, 1H), 3.70-3.85 (m, 4H), 4.04 (br s, 1H), 4.07 (m, 1H), 4.41 (d, J = 11.6 Hz, 1H), 4.42 (d, J = 12.3 Hz, 1H), 4.45 (d, J = 11.6 Hz,1H), 4.58 (d, J = 11.6 Hz, 1H), 4.68 (ddd, J = 3.5, 8.7, 11.0 Hz, 1H), 4.72 (d, J = 12.3 Hz, 1H), 4.94 (d, J = 11.6 Hz, 1H), 5.17 (d, J = 8.7Hz, 1H), 5.54 (dd, J = 3.5, 8.0 Hz, 1H), 7.23–7.34 (m, 15H); ¹³C NMR (126 MHz, CDCl₃; spectrum contains a mixture of rotamers, only the major rotamer signals are reported) δ 16.7 (d, J_{C-P} = 4.9 Hz), 16.9 (d, J_{C-P} = 4.9 Hz), 23.3, 49.1 (d, J_{C-P} = 3.7 Hz), 58.3 (d, J_{C-P} = 11.7 Hz), 58.4 (d, J_{C-P} = 11.7 Hz), 68.6, 70.6, 71.1, 72.3, 73.4, 74.5, 76.3, 93.0 (d, J_{C-P} = 15.5 Hz), 127.5, 127.7, 127.81, 127.84, 127.9, 128.0, 128.2, 128.3, 128.4, 137.8, 138.0, 138.4, 169.7; ³¹P NMR (109 MHz, CDCl₃) δ 142.1; HRMS (ESI) m/z [M + Na]⁺ calcd for C₃₃H₄₂NO₈PNa 634.2546; found 634.2547. Anal. Calcd for C₃₃H₄₂NO₈P: C, 64.80; H, 6.92; N, 2.29. Found: C, 64.60; H, 6.72; N, 2.35.

2-Acetamido-3-O-benzyl-4,6-O-benzylidene-2-deoxy-*α*-D-galactopyranosyl Diethyl Phosphite (11b). The reaction was performed according to the typical procedure with hemiacetal 10b (218.5 mg, 0.547 mmol), Et₃N (0.23 mL, 1.64 mmol), diethyl chlorophosphite (95 μL, 0.656 mmol), and CH₂Cl₂ (5 mL). Purification by column chromatography (Wako gel 9 g, 4:1:1 CH₂Cl₂/AcOEt/*n*-hexane with 2% Et₃N) afforded the corresponding diethyl phosphite (243.8 mg) as a white solid, which was recrystallized from 4:1 *n*-hexane/acetone (5 mL) to give *α*-linked diethyl phosphite 11b (216 mg, 76%) as colorless needles. $R_{\rm f}$ 0.31 (10:1 CH₂Cl₂/acetone); mp 147.5–148.0 °C; $\left[\alpha\right]_{\rm D}^{23}$ +157.0 (*c* 1.00, CHCl₃); IR (KBr) 3318, 1653, 1546, 1368, 1100, 1029 cm⁻¹; ¹H NMR (500 MHz, CDCl₃; spectrum contains a 10:1 mixture of rotamers, * denotes minor rotamer signals) δ 1.24 (t, J = 7.5 Hz, 3H), 1.25 (t, J = 7.0 Hz, 3H), *1.26 (t, J = 7.0 Hz, 3H), *1.27 (t, 3H), 1.91 (s, 3H),

*2.09 (s, 3H), *3.70 (dd, J = 3.4, 10.9 Hz, 1H), 3.76 (dd, J = 3.4, 10.9 Hz, 1H), 3.78-3.94 (m, 5H), 4.05 (dd, J = 2.0, 12.5 Hz, 1H), *4.10 (m, 1H), 4.23 (dd, J = 1.5, 12.5 Hz, 1H), *4.27 (br d, J = 3.4 Hz, 1H), 4.32 (br d, I = 3.4 Hz, 1H), 4.57 (d, I = 12.5 Hz, 1H), *4.62 (d, I = 12.5 Hz, 1H), *4.62 (d, I = 12.5 Hz, 1H), *4.62 12.5 Hz, 1H), 4.70 (ddd, *J* = 3.4, 8.6, 10.9 Hz, 1H), *4.72 (d, *J* = 12.5 Hz, 1H), 4.75 (d, J = 12.5 Hz, 1H), 5.27 (d, J = 8.6 Hz, 1H), *5.45 (d, J = 8.6 Hz, 1H), 5.52 (s, 1H), *5.54 (s, 1H), *5.63 (dd, J = 3.4, 8.0 Hz, 1H), 5.75 (dd, I = 3.4, 8.0 Hz, 1H), 7.28–7.39 (m, 8H), 7.53 (m, 2H); ¹³C NMR (126 MHz, CDCl₃; spectrum contains a mixture of rotamers, * denotes minor rotamer signals) δ 16.7 (d, J_{C-P} = 6.0 Hz), 16.8 (d, J_{C-P} = 6.0 Hz), *20.9, 23.2, 48.4 (d, J_{C-P} = 3.6 Hz), *52.5 (d, $J_{C-P} = 4.8 \text{ Hz}$), 58.3 (d, $J_{C-P} = 3.6 \text{ Hz}$), 58.4 (d, $J_{C-P} = 2.4 \text{ Hz}$), *58.6 (d, J_{C-P} = 12.0 Hz), *58.9 (d, J_{C-P} = 12.0 Hz), 63.7, *63.8, 69.2, 70.4, *71.1, *71.4, *72.2, 72.7, 73.3, *75.0, 93.2 (d, $J_{C-P} = 14.4 \text{ Hz}$), *93.4 (d, $J_{C-P} = 13.2 \text{ Hz}$), *100.5, 100.8, *125.9, 126.2, *127.5, *127.7, 127.76, 127.78, 127.98, *128.01, 128.3, 128.8, 137.5, *137.6, 138.1, 169.7. *173.4; ³¹P NMR (202.5 MHz, CDCl₃; spectrum contains a mixture of rotamers, * denotes minor rotamer signals) δ *142.3, 142.8; HRMS (FAB) m/z [M + H]⁺ calcd for C₂₆H₃₅NO₈P 520.2100; found 520.2094. Anal. Calcd for C₂₆H₃₄NO₈P: C, 60.11; H, 6.60; N, 2.70. Found: C, 60.16; H, 6.62; N, 2.69.

2-Acetamido-3,4,6-tri-O-acetyl-2-deoxy-α-D-galactopyranosyl Diethyl Phosphite (11c). The reaction was performed according to the typical procedure with hemiacetal 10c (500 mg, 1.44 mmol), Et₃N (0.60 mL, 4.32 mmol), diethyl chlorophosphite (0.27 mL, 1.87 mmol), and CH₂Cl₂ (10 mL). The crude product (725 mg, slightly yellow amorphous) was purified by column chromatography (Wako gel 12 g, 2:1 AcOEt/n-hexane with 3% Et₃N) to give diethyl phosphite 11c (588 mg, 87%) as a colorless amorphous. R_f 0.34 (2:1 AcOEt/nhexane, with Et₃N-doped silica gel plate); $\left[\alpha\right]_{D}^{19}$ +99.5 (c 1.00, CHCl₃); IR (Nujol) 3348, 1746, 1723, 1671, 1539, 1277, 1244, 1167, 1125, 1024, 912, 842 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.29 (t, J =7.0 Hz, 3H), 1.30 (t, I = 7.0 Hz, 3H), 1.96 (s, 3H), 2.01 (s, 3H), 2.04 (s, 3H), 2.17 (s, 3H), 3.90-3.99 (m, 4H), 4.06 (dd, J = 6.8, 11.3 Hz, 1H), 4.13 (dd, J = 6.2, 11.3 Hz, 1H), 4.35 (dd, J = 6.2, 6.8 Hz, 1H), 4.62 (ddd, J = 3.5, 9.6, 11.3 Hz, 1H), 5.20 (dd, J = 3.2, 11.3 Hz, 1H), 5.41 (br d, J = 3.2 Hz, 1H), 5.58 (dd, J = 3.5, 8.0 Hz, 1H), 5.61 (d, J =9.6 Hz, 1H); 13 C NMR (126 MHz, CDCl₃) δ 16.7 (d, J_{C-P} = 5.3 Hz), 16.8 (d, $J_{C-P} = 5.4$ Hz), 20.5, 20.57, 20.62, 23.1, 48.0 (d, $J_{C-P} = 3.9$ Hz), 58.6 (d, $J_{C-P} = 11.2$ Hz), 58.7 (d, $J_{C-P} = 12.4$ Hz), 61.7, 67.1, 67.6, 68.0, 92.4 (d, J_{C-P} = 13.2 Hz), 170.0, 170.16, 170.22, 170.8; ³¹P NMR (109 MHz, CDCl₃) δ 141.2: HRMS (FAB) m/z [M + H]⁺ calcd for C₁₈H₃₁NO₁₁P 468.1635; found 468.1649. Anal. Calcd for C₁₈H₃₀NO₁₁P: C, 46.25; H, 6.47; N, 3.00. Found: C, 46.09; H, 6.39; N, 3.01.

2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-α-D-glucopyranosyl N,N,N',N'-Tetramethylphosphorodiamidate (12). n-BuLi in n-hexane (1.56 M, 0.82 mL, 1.28 mmol) was added to a cooled (-78 °C) suspension of hemiacetal 8a (600 mg, 1.22 mmol) in 12:1 THF/ HMPA (19.5 mL). After 15 min of stirring, bis(dimethylamino)phosphoryl chloride (0.18 mL, 1.16 mmol) was added, and the reaction mixture was allowed to warm to −23 °C over 30 min. After 1.5 h of stirring at this temperature, the reaction was quenched with crushed ice, followed by stirring at 0 °C for 15 min. The mixture was partitioned between AcOEt (50 mL) and saturated aqueous NaHCO3 (15 mL), and the organic layer was washed with brine $(2 \times 15 \text{ mL})$ and dried over anhydrous Na2SO4. Filtration and evaporation in vacuo furnished the crude product (950 mg), which was purified by flash column chromatography (silica gel 30 g, 3:2 → 1:3 CH₂Cl₂/acetone) to give phosphorodiamidate 12 (633 mg, 83%) as a colorless amorphous. R_f 0.37 (2:3 $\text{CH}_2\text{Cl}_2/\text{acetone})$; $\left[\alpha\right]_D^{22}$ +54.0 (c 1.00, CHCl₃); IR (Nujol) 3304, 1678, 1547, 1226 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 1.91 (s, 3H), 2.59 (s, 3H), 2.62 (s, 3H), 2.64 (s, 3H), 2.67 (s, 3H), 3.67 (dd, J = 1.8, 10.9 Hz, 1H), 3.72 (dd, J = 9.5, 10.6Hz, 1H), 3.77 (dd, J = 3.6, 10.9 Hz, 1H), 3.83 (t, J = 9.5 Hz, 1H), 3.97(ddd, J = 1.8, 3.6, 9.5 Hz, 1H), 4.35 (ddd, J = 2.9, 9.1, 10.6 Hz, 1H),4.49 (d, J = 11.8 Hz, 1H), 4.53 (d, J = 10.9 Hz, 1H), 4.62 (d, J = 11.8Hz, 1H), 4.69 (d, J = 11.3 Hz, 1H), 4.836 (d, J = 11.3 Hz, 1H), 4.842(d, J = 10.9 Hz, 1H), 5.43 (dd, J = 2.9, 7.5 Hz, 1H), 6.32 (d, J = 9.1 Hz, 1H), 7.19 (m, 2H), 7.26–7.33 (m, 13H); ¹³C NMR (100 MHz, C₆D₆) δ 23.3, 36.48, 36.51, 53.6 (d, $J_{\rm C-P}$ = 4.8 Hz), 69.4, 73.4, 73.9, 74.8, 75.2, 78.5, 80.2, 95.8 (d, $J_{\rm C-P}$ = 3.8 Hz), 127.76, 127.83, 128.1, 128.2, 128.4, 128.51, 128.55, 138.8, 139.0, 139.2, 170.0; ³¹P NMR (109 MHz, CDCl₃) δ 18.5; HRMS (FAB) m/z [M + H]⁺ calcd for C₃₃H₄₅N₃O₇P 626.2995; found 626.2989.

Typical Procedure for Glycosylation with 2-Acetamido-2deoxyglycopyranosyl Diethyl Phosphite: Methyl 6-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy- β -p-glucopyranosyl)-2,3,4-tri-O-benzyl- α -p-glucopyranoside (14). 22c A 1.0 M solution of Tf₂NH in EtCN (0.11 mL, 0.11 mmol) was added to a cooled (-78 °C) mixture of diethyl phosphite 9a (61.2 mg, 0.10 mmol), 6-Ounprotected glucoside 13 (51.2 mg, 0.11 mmol) and pulverized 4 Å molecular sieves (61.2 mg) in CH₂Cl₂ (1.0 mL). After 1 h of stirring at this temperature, the reaction was quenched with Et₃N (0.15 mL). The mixture was diluted with AcOEt (5 mL) and passed through a Celite pad. The filtrate was partitioned between AcOEt (15 mL) and saturated aqueous NaHCO₃ (6 mL). The organic layer was washed with brine (6 mL), and dried over anhydrous Na₂SO₄. Filtration and evaporation in vacuo furnished the crude products (138.5 mg), whose ratio was determined to be 4.1:1 by 500 MHz ¹H NMR spectroscopic analysis. For easy purification, a solution of the crude mixture in AcOEt (10 mL) and CH₂Cl₂ (2 mL) was vigorously stirred with 10% aqueous HCl (2 mL) for 10 min, during which time the oxazoline 15 was completely hydrolyzed to form the corresponding hemiacetal 8a. The resulting mixture was extracted with AcOEt (6 mL), and the organic extract was successively washed with saturated aqueous NaHCO₃ (6 mL) and brine (6 mL), and dried over anhydrous Na₂SO₄. Filtration and evaporation in vacuo followed by flash column chromatography (silica gel 20 g, 7:1 toluene/acetone) afforded β -linked disaccharide 14 (68.0 mg, 73%) as a white solid. $R_{\rm f}$ 0.28 (5:1 toluene/acetone); mp 190.0–190.5 °C (lit. 22c 209–211 °C); $[\alpha]_D^{24}$ +22.4 (c 1.00, CHCl₃) [lit.^{22c} +23.6 (c 1.56, CHCl₃)]; IR (Nujol) 3279, 3029, 1655, 1564, 1155, 1092, 1067, 949, 912 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.70 (s, 3H), 3.34 (s, 3H), 3.44 (m, 1H), 3.50 (dd, J = 3.7, 9.3 Hz, 1H), 3.52 (t, J = 9.3 Hz, 1H), 3.59-3.61 (m, 2H),3.66-3.77 (m, 4H), 3.97 (t, J = 9.3 Hz, 1H), 4.06-4.12 (m, 2H), 4.50(d, J = 12.1 Hz, 1H), 4.55 (d, J = 11.6 Hz, 1H), 4.56 (d, J = 10.8 Hz,1H), 4.57 (d, J = 10.8 Hz, 1H), 4.59 (d, J = 3.7 Hz, 1H), 4.62 (d, J =11.6 Hz, 1H), 4.64 (d, J = 12.1 Hz, 1H), 4.76 (d, J = 11.6 Hz, 2H), 4.80 (d, J = 11.6 Hz, 1H), 4.81 (d, J = 11.0 Hz, 1H), 4.80-4.84 (m, 2H), 4.97 (d, J = 11.0 Hz, 1H), 5.44 (d, J = 7.7 Hz, 1H), 7.20 (m, 2H), 7.25–7.35 (m, 28H); 13 C NMR (100 MHz, CDCl₃) δ 23.5, 55.0, 56.7, 67.3, 69.0, 69.5, 73.2, 74.4, 74.5, 74.6, 74.8, 75.6, 77.5, 78.6, 79.6, 80.1, 81.9, 97.9, 99.7, 127.35, 127.40, 127.5, 127.58, 127.61, 127.64, 127.67, 127.72, 127.8, 128.0, 128.05, 128.14, 128.2, 128.25, 128.27, 128.30, 137.8, 137.95, 138.03, 138.1, 138.2, 138.6, 169.9.

Methyl 6-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-β-Dgalactopyranosyl)-2,3,4-tri-O-benzyl- α -D-glucopyranoside (16). The glycosylation was performed according to the typical procedure employing diethyl phosphite 11a (61.2 mg, 0.10 mmol), 6-O-unprotected glucoside 13 (92.9 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide **16** (78.2 mg, 83%) was obtained as a white solid from the crude product (186.0 mg) after column chromatography (silica gel 18 g, 5:1 toluene/acetone). When the glycosylation was performed employing diethyl phosphite 11a (122.3 mg, 0.20 mmol), 6-O-unprotected glucoside 13 (46.5 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 16 (81.4 mg, 87%) was obtained as a white solid from the crude product (234.0 mg) after column chromatography (silica gel 18 g, 5:1 toluene/acetone). R_f 0.50 (3:1 toluene/acetone); mp 198.5-199.5 °C (colorless needles from CH_2Cl_2/n -hexane); $[\alpha]_D^{24}$ +19.1 (c 1.00, CHCl₃); IR (Nujol) 3295, 3063, 3028, 1651, 1556, 1496, 1310, 1209, 1063, 910 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.78 (s, 3H), 3.33 (s, 3H), 3.49–3.67 (m, 6H), 3.70-3.73 (m, 2H), 3.95-3.98 (m, 2H), 4.04 (m, 1H), 4.33 (dd, J =2.4, 10.9 Hz, 1H), 4.41 (d, J = 11.8 Hz, 1H), 4.45 (d, J = 11.8 Hz, 1H), 4.46 (d, J = 11.4 Hz, 1H), 4.54 (d, J = 11.2 Hz, 1H), 4.56 (d, J = 10.9)Hz, 1H), 4.59 (d, J = 3.3 Hz, 1H), 4.64 (d, J = 12.2 Hz, 1H), 4.65 (d, J = 12.2 Hz), 4.65 (d, J = 12.2 H = 11.2 Hz, 1H), 4.76 (d, J = 12.2 Hz, 1H), 4.81 (d, J = 10.9 Hz, 2H),

4.86 (d, J = 11.4 Hz, 1H), 4.96 (d, J = 10.9 Hz, 1H), 4.99 (d, J = 8.4 Hz, 1H), 5.52 (d, J = 7.2 Hz, 1H), 7.24–7.34 (m, 30H); ¹³C NMR (126 MHz, CDCl₃) δ 23.8, 54.9, 55.1, 67.1, 68.5, 69.6, 72.3, 72.7, 73.27, 73.34, 73.4, 74.6, 74.8, 75.8, 77.6, 79.6, 82.0, 97.9, 99.8, 127.4, 127.5, 127.6, 127.7, 127.8, 127.90, 127.94, 128.0, 128.1, 128.29, 128.33, 128.4, 137.8, 137.9, 138.0, 138.1, 138.5, 138.7, 170.5; HRMS (FAB) m/z [M + H]⁺ calcd for $C_{57}H_{64}NO_{11}$ 938.4479; found 938.4485. Anal. Calcd for $C_{57}H_{63}NO_{11}$: C, 72.98; H, 6.77; N, 1.49. Found: C, 73.03; H, 6.88; N, 1.77.

Methyl 6-O-(2-Acetamido-3-O-benzyl-4.6-O-benzylidene-2deoxy- β -D-glucopyranosyl)-2,3,4-tri-O-benzyl- α -D-glucopyranoside (17). The glycosylation was performed according to the typical procedure employing diethyl phosphite 9b (52.0 mg, 0.10 mmol), 6-O-unprotected glucoside 13 (92.9 mg, 0.20 mmol), pulverized 4 Å molecular sieves (100 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide 17 (41.2 mg, 49%) was obtained as a white solid from the crude product (170.8 mg) after column chromatography (silica gel 12 g, 12:1 → 8:1 CH₂Cl₂/ AcOEt). When the glycosylation was performed employing diethyl phosphite 9b (103.9 mg, 0.20 mmol), 6-O-unprotected glucoside 13 (46.5 mg, 0.10 mmol), pulverized 4 Å molecular sieves (100 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 17 (30.2 mg, 36%) was obtained as a white solid from the crude product (175.2 mg) after column chromatography (silica gel 12 g, 12:1 → 8:1 CH₂Cl₂/AcOEt). R_f 0.23 (8:1 CH₂Cl₂/AcOEt); mp 248-254 °C (decomp) (colorless needles from CH_2Cl_2/n -hexane); $[\alpha]_D^{20} + 13.8$ (c 1.00, CHCl₃); IR (KBr) 3299, 1656, 1559, 1370, 1114, 1062, 737 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.68 (s, 3H), 3.27 (ddd, J = 7.4, 8.6, 9.2 Hz, 1H), 3.35 (s, 3H), 3.51 (dd, J = 2.9, 9.7 Hz, 1H), 3.52 (m, 1H), 3.55 (t, I = 9.7 Hz, 1H), 3.67 (t, I = 9.2 Hz, 1H), 3.71–3.76 (m, 2H), 3.77 (t, J = 9.7 Hz, 1H), 3.98 (t, J = 9.7 Hz, 1H), 4.06 (br d, J = 9.7 Hz, 1H), 1.06 (br d, 1.06 Hz) 8.6 Hz, 1H), 4.30 (t, J = 9.2 Hz, 1H), 4.31 (dd, J = 4.6, 10.3 Hz, 1H), 4.52 (d, I = 10.3 Hz, 1H), 4.60 (d, I = 2.9 Hz, 1H), 4.61 (d, I = 12.0Hz, 1H), 4.65 (d, J = 12.0 Hz, 1H), 4.79 (d, J = 12.0 Hz, 1H), 4.81 (d, J = 10.9 Hz, 1H), 4.83 (d, J = 10.3 Hz, 1H), 4.87 (d, J = 12.0 Hz, 1H),4.98 (d, J = 10.9 Hz, 1H), 5.05 (d, J = 8.6 Hz, 1H), 5.45 (br d, J = 7.4Hz, 1H), 5.55 (s, 1H), 7.26-7.40 (m, 23H), 7.49 (m, 2H); ¹³C NMR (126 MHz, 5:1 CDCl₃/CD₃OD) δ 22.5, 54.7, 56.3, 65.7, 67.5, 68.4, 69.3, 73.0, 73.9, 74.5, 75.4, 79.5, 81.6, 81.9, 97.7, 100.5, 101.0, 125.7, 127.3, 127.4, 127.5, 127.6, 127.7, 127.8, 127.89, 127.93, 128.0, 128.1, 128.7, 137.0, 137.7, 137.8, 138.0, 138.3, 171.1; HRMS (FAB) *m/z* [M + H]+ calcd for C₅₀H₅₆NO₁₁ 846.3854; found 846.3851. Anal. Calcd for: C₅₀H₅₅NO₁₁: C, 70.99; H, 6.55; N, 1.66. Found: C, 70.63; H, 6.55; N, 1.68.

Methyl 6-O-(2-Acetamido-3-O-benzyl-4,6-O-benzylidene-2deoxy- β -D-galactopyranosyl)-2,3,4-tri-O-benzyl- α -D-glucopyranoside (18). The glycosylation was performed according to the typical procedure employing diethyl phosphite 11b (52.0 mg, 0.10 mmol), 6-O-unprotected glucoside 13 (92.9 mg, 0.20 mmol), 4 Å molecular sieves (100 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide 18 (62.3 mg, 74%) was obtained as a white solid from the crude product (178 mg) after column chromatography (silica gel 12 g, 20:1 → 15:1 CH₂Cl₂/acetone). When the glycosylation was performed employing diethyl phosphite 11b (103.9 mg, 0.20 mmol), 6-O-unprotected glucoside 13 (46.5 mg, 0.10 mmol), pulverized 4 Å molecular sieves (100 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 18 (66.2 mg, 78%) was obtained as a white solid from the crude product (187 mg) after column chromatography (silica gel 12 g, 20:1 → 15:1 CH₂Cl₂/ acetone). R_f 0.26 (15:1 CH₂Cl₂/acetone); mp 279-280 °C (decomp) (colorless needles from CH₂Cl₂/n-hexane); $[\alpha]_D^{20}$ +43.3 (c 0.20, CHCl₃); IR (KBr) 3299, 1656, 1559, 1370, 1112, 1063, 737 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.84 (s, 3H), 3.36 (s, 3H), 3.41 (br s, 1H), 3.52 (dd, J = 3.4, 9.5 Hz, 1H), 3.53 (t, J = 9.5 Hz, 1H), 3.55 (ddd, J = 6.9, 8.6, 10.9 Hz, 1H), 3.74 (dd, <math>J = 4.3, 10.6 Hz, 1H), 3.77 (ddd, J)= 2.0, 4.3, 9.5 Hz, 1H), 3.98 (t, J = 9.5 Hz, 1H), 3.99 (dd, J = 2.0, 12.3)Hz, 1H), 4.11 (d, J = 3.4 Hz, 1H), 4.12 (dd, J = 2.0, 10.6 Hz, 1H), 4.27(dd, *J* = 1.4, 12.3 Hz, 1H), 4.52 (dd, *J* = 3.4, 10.9 Hz, 1H), 4.57 (d, *J* = 10.3 Hz, 1H), 4.60 (d, J = 12.6 Hz, 1H), 4.62 (d, J = 3.4 Hz, 1H), 4.64 (d, J = 12.6 Hz, 1H), 4.65 (d, J = 12.0 Hz, 1H), 4.77 (d, J = 12.0 Hz, 1H)

1H), 4.83 (d, J = 10.9 Hz, 1H), 4.84 (d, J = 10.3 Hz, 1H), 4.98 (d, J = 10.9 Hz, 1H), 5.15 (d, J = 8.6 Hz, 1H), 5.46 (s, 1H), 5.64 (br d, J = 6.9 Hz, 1H), 7.26–7.36 (m, 23H), 7.50 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 23.2, 54.1, 55.0, 66.4, 67.5, 69.2, 69.7, 71.4, 73.0, 73.1, 74.65, 74.68, 75.6, 77.8, 79.8, 81.8, 97.9, 99.6, 100.8, 126.2, 127.4, 127.6, 127.7, 127.75, 127.79, 127.9, 128.0, 128.22, 128.24, 128.3, 128.7, 137.8, 138.0, 138.12, 138.15, 138.6, 171.4; HRMS (FAB) m/z [M + H]⁺ calcd for C₅₀H₅₆NO₁₁ 846.3854; found 846.3856. Anal. Calcd for C₅₀H₅₅NO₁₁: C, 70.99; H, 6.55; N, 1.66. Found: C, 70.87; H, 6.57; N, 1.69.

Methyl 6-O-(2-Acetamido-3,4,6-tri-O-acetyl-2-deoxy-β-Dglucopyranosyl)-2,3,4-tri-O-benzyl- α -D-glucopyranoside (19).⁶⁷ The glycosylation was performed according to the typical procedure employing diethyl phosphite 9c (46.7 mg, 0.10 mmol), 6-O-unprotected glucoside 13 (92.9 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide 19 (54.6 mg, 70%) was obtained as a white solid from the crude product (187.5 mg) after column chromatography (silica gel 12 g, $1:2 \rightarrow 1:3$ n-hexane/AcOEt). When the glycosylation was performed employing diethyl phosphite 9c (93.5 mg, 0.20 mmol), 6-O-unprotected glucoside 13 (46.5 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 19 (57.2 mg, 72%) was obtained as a white solid from the crude product (198.5 mg) after column chromatography (silica gel 12 g, 1:2 \rightarrow 1:3 *n*-hexane/AcOEt). R_f 0.36 (1:3 *n*-hexane/AcOEt); mp 186.5–187.5 °C (lit.⁶⁷ 187–188 °C); $[\alpha]_D^{21}$ +10.0 (c 1.00, CHCl₃); IR (Nujol) 3277, 1746, 1655, 1557, 1232, 1161, 1136, 1044, 910 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.82 (s, 3H), 2.02 (s, 3H), 2.03 (s, 6H), 3.37 (s, 3H), 3.44 (t, J = 9.4 Hz, 1H), 3.50 (dd, J = 3.4, 9.4 Hz, 1H), 3.63 (ddd, J = 2.4, 1)4.7, 9.8 Hz, 1H), 3.70 (dd, J = 3.8, 10.6 Hz, 1H), 3.75 (m, 1H), 3.82(dt, J = 10.2, 8.6 Hz, 1H), 3.98 (t, J = 9.4 Hz, 1H), 4.04 (dd, J = 1.8,10.6 Hz, 1H), 4.09 (dd, J = 2.4, 12.3 Hz, 1H), 4.22 (dd, J = 4.7, 12.3 Hz, 1H), 4.51 (br d, J = 8.6 Hz, 1H), 4.58 (d, J = 11.1 Hz, 1H), 4.63(d, J = 3.4 Hz, 1H), 4.66 (d, J = 12.1 Hz, 1H), 4.77 (d, J = 12.1 Hz, 1Hz)1H), 4.79 (d, J = 10.9 Hz, 1H), 4.84 (d, J = 11.1 Hz, 1H), 4.99 (d, 10.9 Hz, 1H), 5.04 (t, J = 9.8 Hz, 1H), 5.21 (dd, J = 9.8, 10.2 Hz, 1H), 5.36 (d, I = 8.6 Hz, 1H), 7.27 - 7.37 (m, 15H).

Methyl 9-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy- β -Dglucopyranosyl)oxynonanoate (29). The glycosylation was performed according to the typical procedure employing diethyl phosphite 9a (61.2 mg, 0.10 mmol), hydroxy ester 20 (28.2 mg, 0.15 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Glucoside **29** (52.7 mg, 80%) was obtained as a white solid from the crude product (95.0 mg) after column chromatography (silica gel 9 g, 7:1 toluene/acetone). When the glycosylation was performed employing diethyl phosphite 9a (91.8 mg, 0.15 mmol), hydroxy ester 20 (18.8 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.17 mL, 0.17 mmol), β -glucoside 29 (54.8 mg, 83%) was obtained as a white solid from the crude product (160.2 mg) after column chromatography (silica gel 12 g, 7:1 toluene/acetone). R_f 0.28 (5:1 toluene/ acetone); mp 119.0-120.0 °C (colorless needles from CH₂Cl₂/nhexane); $[\alpha]_D^{23}$ +11.8 (c 1.00, CHCl₃); IR (Nujol) 3263, 3107, 3032, 1739, 1653, 1570, 1194, 1116, 1060 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.23–1.35 (m, 8H), 1.50–1.63 (m, 4H), 1.85 (s, 3H), 2.29 (t, J = 7.5 Hz, 2H), 3.38 (dt, J = 9.4, 7.9 Hz, 1H), 3.44 (dt, J = 9.5, 6.9)Hz, 1H), 3.58 (ddd, J = 2.0, 4.3, 9.2 Hz, 1H), 3.61 (dd, J = 8.2, 9.2 Hz, 1H), 3.65 (s, 3H), 3.70 (dd, J = 4.3, 10.8 Hz, 1H), 3.76 (dd, J = 2.0, 10.8 Hz, 1H), 3.84 (dt, I = 9.5, 6.4 Hz, 1H), 4.12 (dd, I = 8.2, 9.4 Hz, 1H), 4.54 (d, *J* = 12.2 Hz, 1H), 4.58 (d, *J* = 11.0 Hz, 1H), 4.61 (d, *J* = 12.2 Hz, 1H), 4.66 (d, J = 11.6 Hz, 1H), 4.78 (d, J = 11.0 Hz, 1H), 4.806 (d, J = 7.9 Hz, 1H), 4.811 (d, J = 11.6 Hz, 1H), 5.67 (d, J = 7.9 Hz, 1H), 7.19 (m, 2H), 7.20–7.32 (m, 13H); ¹³C NMR (126 MHz, $CDCl_3$) δ 23.4, 24.7, 25.7, 28.9, 28.98, 29.04, 29.4, 34.0, 51.4, 56.9, 68.9, 69.4, 73.3, 74.47, 74.49, 74.7, 78.6, 80.4, 99.8, 127.5, 127.6, 127.7, 127.8, 127.9, 128.2, 128.30, 128.33, 138.0, 138.1, 138.4, 170.2, 174.3; HRMS (FAB) m/z [M + H]⁺ calcd for $C_{39}H_{52}NO_8$ 662.3693; found 662.3705. Anal. Calcd for $C_{39}H_{51}NO_8$: C, 70.78; H, 7.77; N, 2.12. Found: C, 70.72; H, 7.93; N, 2.12.

6-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-β-D-glucopyranosyl)-1,2:3,4-di-O-isopropylidene- α -D-galactopyranose (30).^{25f,68} The glycosylation was performed according to the typical procedure employing diethyl phosphite 9a (61.2 mg, 0.10 mmol), alcohol 21 (52.0 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide 30 (65.6 mg, 89%) was obtained as a white amorphous solid from the crude product (145.3 mg) after column chromatography (silica gel 12 g, $7:1 \rightarrow 5:1$ toluene/acetone). When the glycosylation was performed employing diethyl phosphite 9a (122.3 mg, 0.20 mmol), alcohol 21 (26.0 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 30 (67.5 mg, 92%) was obtained as a white solid from the crude product (172.3 mg) after column chromatography (silica gel 17 g, 7:1 \rightarrow 6:1 toluene/acetone). $R_{\rm f}$ 0.36 (3:1 toluene/acetone); $[\alpha]_{\rm D}^{25}$ -32.2 (c 1.42, CHCl₃) [lit. $[\alpha]_{\rm D}^{25}$ -29 (c0.5, CHCl₃), 25f [α]_D -35 (c 1.00, CHCl₃) 68]; IR (Nujol) 3297, 1728, 1657, 1552, 1496, 1310, 1226, 1211, 920, 899 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.30 (s, 3H), 1.31 (s, 3H), 1.42 (s, 3H), 1.51 (s, 3H), 1.88 (s, 3H), 3.54 (ddd, J = 2.9, 3.5, 9.3 Hz, 1H), 3.62–3.77 (m, 5H), 3.92-3.96 (m, 2H), 4.00 (dd, I = 3.8, 9.3 Hz, 1H), 4.16 (dd, I = 1.6, 1.68.0 Hz, 1H), 4.28 (dd, J = 2.4, 5.0 Hz, 1H), 4.54 (d, J = 12.1 Hz, 1H), 4.56 (dd, J = 2.4, 8.0 Hz, 1H), 4.57 (d, J = 11.1 Hz, 1H), 4.62 (d, J = 11.1 Hz, 1H)12.1 Hz, 1H), 4.68 (d, J = 11.1 Hz, 1H), 4.70 (d, J = 7.7 Hz, 1H), 4.78 (d, J = 10.7 Hz, 1H), 4.80 (d, J = 10.7 Hz, 1H), 5.50 (d, J = 5.0 Hz,1H), 5.55 (d, J = 8.2 Hz, 1H), 7.18-7.20 (m, 2H), 7.25-7.34 (m,

Benzyl 4-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-β-Dglucopyranosyl)-2,3-anhydro- β -D-ribopyranoside (31). The glycosylation was performed according to the typical procedure employing diethyl phosphite 9a (61.2 mg, 0.10 mmol), epoxy alcohol 22 (44.4 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Glucoside 31 (54.8 mg, 79%) was obtained as a white solid from the crude product (137.3 mg) after column chromatography (silica gel 18 g, $5:1 \rightarrow 4:1$ toluene/acetone). When the glycosylation was performed employing diethyl phosphite 9a (122.3 mg, 0.20 mmol), epoxy alcohol 22 (22.2 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), β-glucoside 31 (54.3 mg, 78%) was obtained as a white solid from the crude product (198.2 mg) after column chromatography (silica gel 18 g, $5:1 \rightarrow 4:1$ toluene/ acetone). $R_{\rm f}$ 0.29 (5:1 toluene/acetone); mp 218.5–219.5 °C (colorless needles from ${\rm CH_2Cl_2}/n$ -hexane); $[\alpha]_{\rm D}^{25}$ +18.5 (c 1.00, CHCl₃); IR (Nujol) 3269, 3090, 3063, 3030, 1651, 1564, 1497, 1316, 1116, 1069, 1022, 984, 872 cm $^{-1}$; ¹H NMR (500 MHz, CDCl₃) δ 1.86 (s, 3H), 3.18 (d, J = 3.8 Hz, 1H), 3.31 (ddd, J = 7.4, 8.2, 9.6 Hz, 1H), 3.47 (dd, J = 3.2, 12.6 Hz, 1H), 3.52 (dd, J = 3.8, 4.1 Hz, 1H), 3.56-3.62 (m, 2H), 3.69 (dd, J = 3.5, 10.8 Hz, 1H), 3.72 (br d, J = 10.8 Hz, 1H), 3.81 (dd, J = 4.6, 12.6 Hz, 1H), 4.07 (ddd, J = 3.2, 4.1, 4.6 Hz, 1H), 4.27 (dd, J = 8.2, 9.6 Hz, 1H), 4.53 (d, J = 11.9 Hz, 2H), 4.58 (d, J = 10.9 Hz, 1H), 4.59 (d, J = 11.9 Hz, 1H), 4.67 (d, J = 11.5 Hz, 1H), 4.77 (d, J = 11.5 Hz, 1H), 4.80 (d, J = 10.9 Hz, 1H), 4.83 (d, J = 11.9Hz, 1H), 4.98 (s, 1H), 5.17 (d, J = 8.2 Hz, 1H), 5.93 (d, J = 7.4 Hz, 1H), 7.20 (m, 2H), 7.25-7.36 (m, 18H); ¹³C NMR (126 MHz, $CDCl_3$) δ 23.5, 51.5, 52.1, 57.7, 59.6, 69.0, 69.3, 70.3, 73.3, 74.7, 74.9, 78.8, 80.4, 94.9, 98.9, 127.6, 127.65, 127.69, 127.74, 127.8, 128.05, 128.12, 128.3, 128.39, 128.43, 128.5, 137.0, 138.1, 138.2, 138.5, 170.9; HRMS (FAB) m/z [M + H]⁺ calcd for C₄₁H₄₆NO₉ 696.3173; found 696.3168. Anal. Calcd for C₄₁H₄₅NO₉: C, 70.77; H, 6.52; N, 2.01. Found: C, 70.82; H, 6.53; N, 2.17.

Methyl 3-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-β-Dglucopyranosyl)-2,4,6-tri-O-benzyl- α -D-galactopyranoside (32). The glycosylation was performed according to the typical procedure employing diethyl phosphite 9a (61.2 mg, 0.10 mmol), 3-O-unprotected galactoside 23 (92.9 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide 32 (60.9 mg, 65%) was obtained as a white solid from the crude product (190.2 mg) after column chromatography (silica gel 18 g, 7:1 toluene/acetone). When the glycosylation was performed employing diethyl phosphite 9a (122.3

mg, 0.20 mmol), 3-O-unprotected galactoside 23 (46.5 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 32 (59.6 mg, 64%) was obtained as a white solid from the crude product (220.0 mg) after column chromatography (silica gel 18 g, 7:1 toluene/acetone). R₆ 0.28 (5:1 toluene/acetone); mp 127.0-127.5 °C (colorless needles from CH_2Cl_2/n -hexane); $[\alpha]_D^{2\bar{4}}$ +9.0 (c 1.00, CHCl₃); IR (Nujol) 3306, 3088, 3063, 3030, 1952, 1875, 1811, 1657, 1556, 1496, 1205, 1111 cm $^{-1}$; ^{1}H NMR (500 MHz, CDCl $_{3}$) δ 1.63 (s, 3H), 3.33 (s, 3H), 3.42 (dd, J = 6.0, 9.7 Hz, 1H), 3.50 (dd, J = 6.3, 9.7 Hz, 1H), 3.52 (m, 1H),3.65 (t, I = 9.2 Hz, 1H), 3.71–3.75 (m, 3H), 3.89 (dd, I = 6.0, 6.3 Hz, 1H), 3.92 (m, 1H), 3.94 (dd, J = 3.6, 10.1 Hz, 1H), 4.02 (d, J = 2.8 Hz, 1H), 4.08 (dd, J = 2.8, 10.1 Hz, 1H), 4.35 (d, J = 11.9 Hz, 1H), 4.44(d, J = 11.9 Hz, 1H), 4.48 (d, J = 12.2 Hz, 1H), 4.55 (d, J = 11.6 Hz, 1Hz)1H), 4.56 (d, *J* = 11.8 Hz, 1H), 4.601 (d, *J* = 12.2 Hz, 1H), 4.603 (d, *J* = 10.2 Hz, 1H), 4.61 (d, J = 3.6 Hz, 1H), 4.64 (d, J = 12.2 Hz, 2H), 4.77 (d, J = 8.0 Hz, 1H), 4.785 (d, J = 10.2 Hz, 1H), 4.788 (d, J = 11.8Hz, 1H), 4.96 (d, J = 11.6 Hz, 1H), 5.01 (d, J = 8.9 Hz, 1H), 7.20-7.33 (m, 30H); 13 C NMR (126 MHz, CDCl₃) δ 23.4, 55.2, 55.8, 60.3, 68.4, 68.9, 69.31, 69.34, 72.9, 73.3, 74.4, 74.5, 74.8, 76.4, 78.1, 78.2, 78.3, 82.1, 98.2, 102.3, 127.3, 127.4, 127.45, 127.54, 127.6, 127.7, 127.8, 127.9, 128.0, 128.2, 128.30, 128.32, 128.5, 137.8, 137.9, 138.0, 138.2, 138.3, 138.7, 169.7; HRMS (FAB) m/z [M + H]⁺ calcd for C₅₇H₆₄NO₁₁ 938.4479; found 938.4474. Anal. Calcd for C₅₇H₆₃NO₁₁: C, 72.98; H, 6.77; N, 1.49. Found: C, 73.07; H, 6.77; N, 1.57.

Benzyl 4-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy- β -Dglucopyranosyl)-2,3-O-cyclohexylidene- α -L-rhamnopyranoside (33).22c The glycosylation was performed according to the typical procedure employing diethyl phosphite 9a (61.2 mg, 0.10 mmol), 4-O-unprotected rhamnoside 24 (66.9 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide 33 (45.8 mg, 57%) was obtained as a white solid from the crude product (168.9 mg) after column chromatography (silica gel 18 g, 12:1 → 10:1 toluene/ acetone). When the glycosylation was performed employing diethyl phosphite 9a (122.3 mg, 0.20 mmol), 4-O-unprotected rhamnoside 24 (33.4 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 33 (35.6 mg, 44%) was obtained as a white solid from the crude product (213.3 mg) after column chromatography (silica gel 18 g, 12:1 → 10:1 toluene/acetone). R_f 0.45 (5:1 toluene/acetone); mp 155.0-155.5 °C (lit. 22c 153–154 °C) (colorless needles from AcOEt/n-hexane); $[\alpha]_D^{24}$ -20.5 (c 1.00, CHCl₃) [lit.^{22c} [α]_D²⁵ -13.8 (c 0.55, CHCl₃)]; IR (Nujol) 3341, 3266, 3067, 3032, 1651, 1551, 1456, 1130, 1098, 1067, 1019, 936 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.32 (d, J = 6.2 Hz, 3H), 1.35-1.42 (m, 2H), 1.43-1.74 (m, 8H), 1.88 (s, 3H), 3.44 (ddd, J = 2.2, 4.0, 9.5 Hz, 1H), 3.46 (dd, J = 7.4, 9.9 Hz, 1H), 3.64 (dd, J =9.0, 9.7 Hz, 1H), 3.68-3.74 (m, 3H), 3.74 (dd, J = 4.3, 11.2 Hz, 1H), 3.86 (ddd, J = 8.1, 8.8, 9.0 Hz, 1H), 4.08 (dd, J = 5.5, 7.4 Hz, 1H), 4.11(d, I = 5.5 Hz, 1H), 4.48 (d, I = 11.5 Hz, 1H), 4.57 (d, I = 12.2 Hz, 1H)1H), 4.62 (d, *J* = 10.8 Hz, 1H), 4.63 (d, *J* = 12.2 Hz, 1H), 4.69 (d, *J* = 11.5 Hz, 2H), 4.71 (d, J = 8.1 Hz, 1H), 4.82 (d, J = 10.8 Hz, 1H), 4.84 (d, J = 11.5 Hz, 1H), 5.06 (s, 1H), 5.52 (d, J = 8.8 Hz, 1H), 7.24-7.35 (m, 20H).

1-Neryl 2-Acetamido-3,4,6-tri-*O*-benzyl-2-deoxy-*β*-D-galactopyranoside (36). The glycosylation was performed according to the typical procedure employing diethyl phosphite 11a (61.2 mg, 0.10 mmol), nerol (27, 17.0 mg, 0.11 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf_2NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Glycoside 36 (51.0 mg, 81%) was obtained as a white solid from the crude product (104.7 mg) after column chromatography (silica gel 12 g, 10:1 toluene/acetone). When the glycosylation was performed employing diethyl phosphite 11a (67.3 mg, 0.11 mmol), nerol (15.4 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.12 mL, 0.12 mmol), β-glycoside **36** (49.6 mg, 79%) was obtained as a white solid from the crude product (124.7 mg) after column chromatography (silica gel 12 g, 10:1 toluene/ acetone). $R_{\rm f}$ 0.33 (5:1 toluene/acetone); mp 148.0—148.5 °C (colorless needles from ${\rm CH_2Cl_2}/n$ -hexane); $[\alpha]_{\rm D}^{2.5}$ +9.6 (c 1.00, CHCl₃); IR (Nujol) 3301, 1653, 1552, 1496, 1167, 1111, 1067, 905

cm $^{-1}$; ^{1}H NMR (500 MHz, CDCl $_{3}$) δ 1.57 (s, 3H), 1.65 (s, 3H), 1.72 (s, 3H), 1.90 (s, 3H), 1.99-2.06 (m, 4H), 3.44 (ddd, J = 7.0, 8.3, 10.7 Hz, 1H), 3.59 (dd, J = 5.6, 8.8 Hz, 1H), 3.63 (dd, J = 7.1, 8.8 Hz, 1H), $3.67 \text{ (dd, } J = 5.6, 7.1 \text{ Hz, } 1\text{H}), 3.96 \text{ (d, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{H}), 4.09 \text{ (dd, } J = 2.4 \text{ Hz, } 1\text{Hz, } 1\text{Hz,$ 7.6, 11.7 Hz, 1H), 4.27 (dd, J = 6.5, 11.7 Hz, 1H), 4.42 (dd, J = 2.4, 10.7 Hz, 1H), 4.43 (d, J = 12.2 Hz, 1H), 4.478 (d, J = 12.2 Hz, 1H), 4.482 (d, *J* = 11.4 Hz, 1H), 4.59 (d, *J* = 11.6 Hz, 1H), 4.64 (d, *J* = 11.4 Hz, 1H), 4.87 (d, I = 11.6 Hz, 1H), 5.04 (d, I = 8.3 Hz, 1H), 5.05 (m, 1H), 5.30 (dd, J = 6.5, 7.6 Hz, 1H), 5.64 (d, J = 7.0 Hz, 1H), 7.24– 7.36 (m, 15H); 13 C NMR (126 MHz, CDCl₃) δ 17.6, 23.5, 23.7, 25.7, 26.7, 32.1, 55.6, 65.2, 68.6, 72.3, 72.7, 73.2, 73.4, 74.5, 77.5, 98.3, 120.9, 123.8, 127.5, 127.7, 127.80, 127.84, 128.0, 128.12, 128.13, 128.38, 128.44, 131.9, 137.9, 138.1, 138.6, 141.2, 170.7; HRMS (FAB) m/z [M + H]⁺ calcd for C₃₉H₅₀NO₆ 628.3638; found 628.3649. Anal. Calcd for C₃₉H₄₉NO₆: C, 74.61; H, 7.87; N, 2.23. Found: C, 74.43; H, 7.72: N. 2.23.

I-Menthyl 2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-β-D-galactopyranoside (37). The glycosylation was performed according to the typical procedure employing diethyl phosphite 11a (61.2 mg, 0.10 mmol), *l*-menthol (28, 23.4 mg, 0.15 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Galactoside 37 (46.5 mg, 74%) was obtained as a white solid from the crude product (108.1 mg) after column chromatography (silica gel 12 g, 12:1 toluene/acetone). When the glycosylation was performed employing diethyl phosphite 11a (91.8 mg, 0.15 mmol), l-menthol (15.6 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.17 mL, 0.17 mmol), β -galactoside 37 (44.9 mg, 71%) was obtained as a white solid from the crude product (148.1 mg) after column chromatography (silica gel 14 g, 12:1 toluene/acetone). R_f 0.50 (5:1 toluene/acetone); mp 160.0–161.0 °C (colorless needles from AcOEt/n-hexane); $[\alpha]_D$ -32.8 (c 1.00, CHCl₃); IR (Nujol) 3304, 1653, 1550, 1308, 1167, 1105. 1071 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 0.72 (d, J = 6.8 Hz, 3H), 0.77-0.82 (m, 2H), 0.85 (d, J = 6.8 Hz, 3H), 0.88 (d, J = 6.8 Hz, 3H), 0.95 (m, 1H), 1.16 (m, 1H), 1.30 (m, 1H), 1.58-1.64 (m, 2H), 1.88 (s, 3H), 1.93 (m, 1H), 2.30 (dquin, I = 2.2, 6.8 Hz, 1H), 3.31– 3.39 (m, 2H), 3.54 (dd, J = 5.5, 8.9 Hz, 1H), 3.59 (dd, J = 7.0, 8.9 Hz, 1.00 Hz1H), 3.63 (dd, J = 5.5, 7.0 Hz, 1H), 3.92 (d, J = 3.0 Hz, 1H), 4.41 (d, J= 11.8 Hz, 1H), 4.46 (d, J = 11.8 Hz, 1H), 4.48 (dd, J = 3.0, 10.7 Hz, 1H), 4.50 (d, *J* = 11.6 Hz, 1H), 4.59 (d, *J* = 11.6 Hz, 1H), 4.62 (d, *J* = 11.6 Hz, 1H), 4.87 (d, *J* = 11.6 Hz, 1H), 5.03 (d, *J* = 8.3 Hz, 1H), 5.66 (d, J = 6.9 Hz, 1H), 7.24–7.35 (m, 15H); ¹³C NMR (126 MHz, CDCl₃) δ 15.5, 21.2, 22.3, 22.9, 23.7, 24.8, 31.4, 34.4, 41.0, 47.7, 55.9, 69.1, 72.3, 73.1, 73.4, 74.4, 77.4, 78.7, 97.6, 127.4, 127.6, 127.70, 127.73, 128.0, 128.07, 128.09, 128.3, 128.4, 128.5, 137.9, 138.0, 138.6, 170.6; HRMS (FAB) m/z [M + H]⁺ calcd for C₃₉H₅₂NO₆ 630.3795; found 630.3797. Anal. Calcd for C₃₉H₅₁NO₆: C, 74.21; H, 8.14; N, 2.29. Found: C, 74.37; H, 8.16; N, 2.22.

6-O-(2-Acetamido-3,4,6-tri-O-acetyl-2-deoxy-β-D-galactopyranosyl)-1,2:3,4-di-O-isopropylidene- α -D-galactopyranose (38). The glycosylation was performed according to the typical procedure employing diethyl phosphite 11c (46.7 mg, 0.10 mmol), alcohol 21 (52.0 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Linked disaccharide 38 (39.5 mg, 67%) was obtained as a white solid from the crude product (121.1 mg) after column chromatography (silica gel 12 g, 4:1 \rightarrow 3:1 CH₂Cl₂/acetone). When the glycosylation was performed employing diethyl phosphite 11c (93.5 mg, 0.20 mmol), alcohol 21 (26.0 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf_2NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), disaccharide 38 (41.2 mg, 70%) was obtained as a white solid from the crude product (134.2 mg) after column chromatography (silica gel 12 g, 4:1 \rightarrow 3:1 CH₂Cl₂/acetone). R_f 0.26 (4:1 CH₂Cl₂/acetone); mp 151.5–152.5 °C; $[\alpha]_D^{22}$ –60.8 (c 1.00, CHCl₃); IR (Nujol) 3293, 1744, 1665, 1561, 1308, 1258, 1176, 1071, 1015, 966, 895 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.33 (s, 6H), 1.46 (s, 3H), 1.52 (s, 3H), 1.97 (s, 3H), 2.00 (s, 3H), 2.05 (s, 3H), 2.15 (s, 3H), 3.76 (dt, J = 3.7, 3.76 (dt, J = 3.769.4 Hz, 1H), 3.91 (t, I = 6.8 Hz, 1H), 3.95–4.00 (m, 2H), 4.11–4.20 (m, 4H), 4.32 (dd, J = 2.4, 5.1 Hz, 1H), 4.59 (dd, J = 2.4, 8.0 Hz, 1H), 4.72 (d, J = 8.6 Hz, 1H), 5.14 (dd, J = 3.3, 11.2 Hz, 1H), 5.34 (d, J =

3.3 Hz, 1H), 5.48 (d, J = 8.7 Hz, 1H), 5.53 (d, J = 5.1 Hz, 1H); 13 C NMR (126 MHz, CDCl₃) δ 20.58, 20.63, 23.3, 24.2, 24.9, 25.9, 26.0, 50.9, 61.3, 66.7, 68.2, 68.9, 70.2, 70.56, 70.59, 71.1, 96.2, 102.0, 108.6, 109.3, 170.25, 170.34, 170.5; HRMS (FAB) m/z [M + H]⁺ calcd for $C_{26}H_{40}NO_{14}$ 590.2449; found 590.2454.

Benzyl 4-O-(2-Acetamido-3,4,6-tri-O-acetyl-2-deoxy-β-D-galactopyranosyl)-2,3-anhydro- β -D-ribopyranoside (39). The glycosylation was performed according to the typical procedure employing diethyl phosphite 11c (46.7 mg, 0.10 mmol), epoxy alcohol 22 (44.4 mg, 0.20 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.11 mL, 0.11 mmol). β -Galactoside 39 (32.5 mg, 59%) was obtained as a white solid from the crude product (114.3 mg) after column chromatography (silica gel 12 g, 3:1 CH₂Cl₂/acetone). When the glycosylation was performed employing diethyl phosphite 11c (93.5 mg, 0.20 mmol), epoxy alcohol 22 (22.2 mg, 0.10 mmol), pulverized 4 Å molecular sieves (61.2 mg), and Tf₂NH (1.0 M in EtCN, 0.22 mL, 0.22 mmol), β-galactoside 39 (32.6 mg, 59%) was obtained as a white solid from the crude product (134.2 mg) after column chromatography (silica gel 12 g, 3:1 CH₂Cl₂/ acetone). $R_{\rm f}$ 0.24 (4:1 CH₂Cl₂/acetone); mp 155.5–156.5 °C (colorless needles from AcOEt/n-hexane); $[\alpha]_{\rm D}^{22}$ –21.3 (c 1.00, CHCl₃); IR (Nujol) 3343, 1740, 1667, 1539, 1312, 1258, 1225, 1142, 1084, 1022, 972, 912, 812 cm $^{-1}$; ¹H NMR (500 MHz, CDCl₃) δ 1.96 (s, 3H), 2.00 (s, 3H), 2.05 (s, 3H), 2.15 (s, 3H), 3.22 (d, J = 4.0 Hz,1H), 3.52 (t, J = 4.0 Hz, 1H), 3.58 (dd, J = 2.8, 12.8 Hz, 1H), 3.85 (dt, J = 11.2, 8.5 Hz, 1H), 3.87 (dd, J = 4.6, 12.8 Hz, 1H), 3.97 (t, J = 6.7Hz, 1H), 4.13 (dd, J = 6.7, 11.2 Hz, 1H), 4.14 (m, 1H), 4.15 (dd, J =6.7, 11.2 Hz, 1H), 4.57 (d, J = 11.6 Hz, 1H), 4.79 (d, J = 11.6 Hz, 1H), 5.03 (s, 1H), 5.25 (d, J = 8.5 Hz, 1H), 5.38 (d, J = 3.4 Hz, 1H), 5.45(dd, J = 3.4, 11.2 Hz, 1H), 5.76 (d, J = 8.5 Hz, 1H), 7.32–7.40 (m, 5H); 13 C NMR (126 MHz, CDCl₃) δ 20.61, 20.64, 20.7, 23.3, 51.3, 51.7, 51.9, 59.7, 61.6, 66.9, 69.0, 69.5, 70.4, 70.9, 93.9, 99.4, 128.09, 128.10, 128.6, 136.8, 170.17, 170.22, 170.4, 170.8; HRMS (FAB) m/z $[M + H]^+$ calcd for $C_{26}H_{34}NO_{12}$ 552.2081; found 552.2094. Anal. Calcd for C₂₆H₃₃NO₁₂: C, 56.62; H, 6.03; N, 2.54. Found: C, 56.29; H, 5.88; N, 2.51.

2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy- α -D-glucopyranosyl Trichloroacetimidate (40). DBU (37 μ L, 0.25 mmol) was added to an ice-cooled (0 °C) solution of hemiacetal 8a (600 mg, 1.22 mmol) and trichloroacetonitrile (0.20 mL, 1.95 mmol) in CH₂Cl₂ (30 mL). After 1.5 h of stirring at room temperature, the volatile elements were removed in vacuo, and the residue (1.07 g) was purified by column chromatography (Wako gel 22 g, 2:1:1 n-hexane/AcOEt/ CH₂Cl₂ with 3% Et₃N) to give trichloroacetimidate 40 (692 mg, 89%) as a colorless crystalline solid. R_f 0.44 (2:1:1 n-hexane/AcOEt/CH₂Cl₂, with Et₃N-doped silica gel plate); mp 144.5–145.0 °C (colorless needles from acetone/n-hexane); $[\alpha]_{\rm D}^{20}$ +105.2 (c 1.02, CHCl₃); IR (Nujol) 3310, 1672, 1649, 1543, 1285, 1148, 1127, 1105, 1074, 1022, 966, 945, 909, 842, 801 cm⁻¹; ¹H NMR (500 MHz, CDCl₃; spectrum contains a mixture of rotamers, only the major rotamer signals are reported) δ 1.68 (s, 3H), 3.69 (d, J = 11.2 Hz, 1H), 3.75–3.84 (m, 2H), 3.87-3.95 (m, 2H), 4.30 (ddd, J = 3.5, 8.5, 10.6 Hz, 1H), 4.51(d, J = 12.0 Hz, 1H), 4.62 (d, J = 10.5 Hz, 1H), 4.65 (d, J = 12.0 Hz,1H), 4.66 (d, J = 11.9 Hz, 1H), 4.73 (d, J = 8.5 Hz, 1H), 4.86 (d, J =10.5 Hz, 1H), 4.91 (d, J = 11.9 Hz, 1H), 6.30 (d, J = 3.5 Hz, 1H), 7.22-7.38 (m, 15H), 8.60 (s, 1H); ¹³C NMR (126 MHz, CDCl₂: spectrum contains a mixture of rotamers, only the major rotamer signals are reported) δ 23.0, 52.1, 67.9, 73.4, 73.8, 74.5, 75.3, 77.7, 77.8, 91.1, 95.9, 127.6, 127.75, 127.80, 127.84, 127.9, 128.0, 128.1, 128.2, 128.3, 128.36, 128.42, 128.6, 128.9, 137.7, 137.8, 137.9, 160.2, 169.9; HRMS (ESI) m/z [M + Na]⁺ calcd for $C_{31}H_{33}Cl_3N_2O_6Na$ 657.1302; found 657.1292. Anal. Calcd for C₃₁H₃₃Cl₃N₂O₆: C, 58.55; H, 5.23; N, 4.40; Cl, 16.72. Found: C, 58.55; H, 5.22; N, 4.38; Cl, 16.58.

Phenyl 2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-1-thio- α -D-glucopyranoside (41) and Phenyl 2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-1-thio- β -D-glucopyranoside (42). SnCl₄ (0.15 mL, 1.22 mmol) was added to an ice-cooled (0 °C) mixture of 2-azido-3,4,6-tri-O-benzyl-2-deoxy-D-glucosyl acetate (573 mg, 1.11 mmol), PhSH (0.18 mL, 1.66 mmol), and pulverized 5 Å molecular sieves

(500 mg) in 1:1 CH₂Cl₂/Et₂O (10 mL). After 5 h of stirring at this temperature, the reaction was quenched with Et₃N (0.4 mL), and the mixture was poured into a two-layer mixture of Et₂O (20 mL) and 10% aqueous NaOH (10 mL) and extracted with AcOEt (20 mL). The organic extract was successively washed with brine (5 mL), saturated aqueous NH₄Cl (10 mL), and brine (10 mL) and dried over anhydrous Na₂SO₄. Filtration and evaporation in vacuo furnished the yellow oil (780 mg), which was purified by column chromatography (silica gel 20 g, 7:1 *n*-hexane/AcOEt) to give an anomeric mixture of the corresponding thioglycoside (534 mg, 85%, α : β = 60:40) as a colorless oil.

Triphenylphosphine (269 mg, 1.45 mmol) was added to a stirred solution of the 2-azido-2-deoxythioglycoside (530 mg, 0.93 mmol) in THF (6 mL). After 30 min of stirring, H₂O (1 mL) was added and the mixture was heated at 80 °C for 10 h. The resulting mixture was partitioned between AcOEt (30 mL) and brine (10 mL), and the organic layer was dried over anhydrous Na2SO4. Filtration and evaporation in vacuo furnished the 2-amino-2-deoxythioglycoside as a colorless oil, which was dissolved in pyridine (5 mL). Ac₂O (0.26 mL, 2.80 mmol) was added, and the solution was stirred for 3 h. The reaction mixture was partitioned between AcOEt (30 mL) and 10% aqueous HCl (15 mL). The organic layer was successively washed with H₂O (5 mL), saturated aqueous NaHCO₃ (10 mL), and brine (10 mL), and dried over anhydrous Na2SO4. Filtration and evaporation in vacuo furnished the crude product (801 mg, slightly yellow solid), which was purified by flash column chromatography (silica gel 50 g, 5:1 toluene/acetone) to give 2-acetamido-2-deoxy- α -thioglycoside 41 (288 mg, 53%) and its β -isomer 42 (193 mg, 35%) as white solids.

Data for α -isomer 41. $R_{\rm f}$ 0.33 (5:1 toluene/acetone); mp 168.5-170.0 °C (colorless needles from AcOEt/n-hexane); $[\alpha]_D^{21}$ +198.6 (c 1.00, CHCl₃); IR (KBr) 3314, 1651, 1541, 1127, 1105, 1071 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.79 (s, 3H), 3.63 (dd, J = 8.6, 10.9 Hz, 1H), 3.68 (dd, I = 1.7, 10.9 Hz, 1H), 3.80 (dd, I = 8.6, 9.7 Hz, 1H), 3.84 (dd, J = 4.6, 10.9 Hz, 1H), 4.32 (ddd, J = 1.7, 4.6, 9.7 Hz, 1H), 4.42 (ddd, J = 4.6, 8.6, 10.9 Hz, 1H), 4.48 (d, J = 12.0 Hz, 1H), 4.58(d, J = 10.9 Hz, 1H), 4.63 (d, J = 12.0 Hz, 1H), 4.65 (d, J = 11.5 Hz, 1H)1H), 4.81 (d, J = 10.9 Hz, 1H), 4.87 (d, J = 11.5 Hz, 1H), 5.18 (d, J = 11.5 Hz, 1H), 5.18 (d, J = 11.5 Hz, 1H), 5.18 8.6 Hz, 1H), 5.65 (d, J = 4.6 Hz, 1H), 7.21–7.44 (m, 20H); ¹³C NMR (126 MHz, CDCl₃) δ 23.3, 52.7, 68.3, 72.5, 73.3, 74.5, 74.9, 78.3, 79.4, 88.2, 127.3, 127.56, 127.63, 127.7, 127.8, 127.9, 128.1, 128.27, 128.32, 128.4, 128.6, 129.0, 131.4, 131.8, 137.8, 137.9, 138.0, 169.7; HRMS (FAB) m/z [M + H]⁺ calcd for C₃₅H₃₈NO₅S 584.2471; found 584.2469. Anal. Calcd for C₃₅H₃₇NO₅S: C, 72.01; H, 6.39; N, 2.40; S, 5.49. Found: C, 71.81; H, 6.41; N, 2.40; S, 5.57.

Data for β -isomer 42. R_f 0.30 (5:1 toluene/acetone); mp 209.5-210.5 °C (colorless needles from AcOEt/n-hexane); $[\alpha]_D^{21}$ +16.0 (c 1.03, CHCl₃) [lit.⁶⁹ [α]_D²³ +14.5 (c 1.0, CHCl₃)]; IR (KBr) 3286, 1650, 1547, 1129, 1073 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.87 (s, 3H), 3.59 (ddd, J = 1.8, 4.6, 9.0 Hz, 1H), 3.62 (dd, J = 8.5, 9.0 Hz, 1H), 3.63 (ddd, J = 8.0, 8.5, 10.3 Hz, 1H), 3.73 (dd, J = 4.6, 10.9 Hz, 1H), 3.78 (dd, J = 1.8, 10.9 Hz, 1H), 3.97 (br t, J = 9.0 Hz, 1H), 4.53 (d, J = 12.1 Hz, 1H), 4.59 (d, J = 12.1 Hz, 1H), 4.60 (d, J = 11.5 Hz, 1Hz)1H), 4.64 (d, *J* = 11.5 Hz, 1H), 4.79 (d, *J* = 11.5 Hz, 1H), 4.82 (d, *J* = 11.5 Hz, 1H), 5.03 (d, J = 10.3 Hz, 1H), 5.43 (d, J = 8.0 Hz, 1H), 7.20-7.23 (m, 5H), 7.26-7.36 (m, 13H), 7.49-7.52 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 23.5, 55.3, 69.1, 73.4, 74.7, 74.8, 78.5, 79.2, 82.2, 85.6, 127.4, 127.5, 127.6, 127.75, 127.79, 127.82, 128.1, 128.3, 128.4, 128.5, 128.8, 131.9, 133.3, 138.0, 138.2, 138.3, 170.2; HRMS (FAB) m/z [M + H]⁺ calcd for C₃₅H₃₈NO₅S 584.2471; found 584.2485. Anal. Calcd for C₃₅H₃₇NO₅S: C, 72.01; H, 6.39; N, 2.40; S, 5.49. Found: C, 71.90; H; 6.36; N, 2.38; S, 5.53.

2-Azido-3,4,6-tri-O-benzyl-2-deoxy-α-p-mannopyranosyl Diphenyl Phosphate (61). Diphenylphosphoryl chloride (0.23 mL, 1.13 mmol) was added to an ice-cooled (0 °C) solution of hemiacetal 60⁶⁵ (490 mg, 1.03 mmol) and DMAP (304 mg, 2.49 mmol) in CH₂Cl₂ (10 mL). After 30 min of stirring, the reaction was quenched with crushed ice, followed by stirring at room temperature for 15 min. The mixture was poured into a two-layer mixture of AcOEt (30 mL) and saturated aqueous NaHCO₃ (30 mL), and the resulting mixture was extracted with AcOEt (150 mL). The organic extract was

successively washed with saturated aqueous NaHCO3 (60 mL) and brine (60 mL) and dried over anhydrous Na2SO4. Filtration and evaporation in vacuo furnished the crude product (737 mg, pale yellow oil), which was purified by column chromatography (silica gel 30 g, 4:1 n-hexane/AcOEt with 1% Et₃N) to give α-linked diphenyl phosphate **61** (613 mg, 84%) as a colorless syrup. R_f 0.61 (2:1 *n*-hexane/AcOEt, with Et₃N-doped silica gel plate); $[\alpha]_D^{23}$ +32.8 (c 1.06, CHCl₃); IR (neat) 3064, 3030, 2913, 2868, 2112, 1590, 1489, 1297, 1188, 957, 734 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 3.44 (dd, J = 2.0, 11.1 Hz, 1H), 3.67 (dd, J = 3.6, 11.1 Hz, 1H), 3.83 (ddd, J = 2.0, 3.6, 10.1 Hz, 1H),3.88 (dd, I = 1.8, 2.5 Hz, 1H), 3.99 (dd, I = 2.5, 9.3 Hz, 1H), 4.01 (dd, J = 9.3, 10.1 Hz, 1H), 4.45 (d, J = 12.2 Hz, 1H), 4.50 (d, J = 10.4 Hz, 1H), 4.62 (d, J = 12.2 Hz, 1H), 4.64 (s, 2H), 4.82 (d, J = 10.4 Hz, 1H), 5.87 (dd, I = 1.8, 6.3 Hz, 1H), 7.13–7.22 (m, 8H), 7.27–7.35 (m, 17H); 13 C NMR (100 MHz, CDCl₃) δ 61.0 (d, J_{C-P} = 9.6 Hz), 67.7, 72.8, 73.4, 73.5, 73.9, 75.4, 77.2, 78.7, 97.5 (d, $J_{C-P} = 5.7 \text{ Hz}$), 120.0 (d, $J_{C-P} = 5.7$ Hz), 120.1 (d, $J_{C-P} = 5.7$ Hz), 127.6, 127.8, 127.86, 127.88, 128.0, 128.1, 128.3, 128.4, 128.6, 129.8, 129.9, 137.4, 137.85, 137.89, 150.1 (d, $J_{C-P} = 4.8 \text{ Hz}$), 150.2 (d, $J_{C-P} = 3.8 \text{ Hz}$); ³¹P NMR (160 MHz, CDCl₃) δ –13.7; HRMS (ESI) m/z [M + Na]⁺ calcd for C₃₉H₃₈N₃O₈PNa 730.2294; found 730.2289.

Phenyl 2-Azido-3,4,6-tri-O-benzyl-2-deoxy-1-thio- α -D-mannopyranoside (62) and Phenyl 2-Azido-3,4,6-tri-O-benzyl-2deoxy-1-thio- β -D-mannopyranoside (63). BF₃·OEt₂ (0.23 mL, 1.88 mmol) was added to an ice-cooled (0 °C) solution of diphenyl phosphate 61 (557 mg, 0.79 mmol) and PhSH (0.18 mL, 1.88 mmol) in CH₂Cl₂ (13 mL). After 5 min of stirring, the reaction was quenched with Et₃N (0.5 mL), and the mixture was poured into a two-layer mixture of AcOEt (50 mL) and saturated aqueous NaHCO₃ (50 mL). The resulting mixture was extracted with AcOEt (150 mL), and the organic extract was successively washed with saturated aqueous NaHCO₃ (50 mL) and brine (50 mL) and dried over anhydrous Na₂SO₄. Filtration and evaporation in vacuo furnished the crude product (900 mg, pale yellow oil), which was purified by column chromatography (silica gel 27 g, 8:1 n-hexane/AcOEt) to give 2-azido-2-deoxy- α -thioglycoside 62 (111 mg, 25%, colorless oil) and its β isomer 63 (300 mg, 67%, white solid).

Data for α-isomer **62**. R_f 0.56 (4:1 n-hexane/AcOEt); $[\alpha]_D^{26}$ +93.9 (c 1.08, CHCl₃); IR (neat) 3062, 3029, 2867, 2105, 1584, 1496, 1454, 1267, 1099, 741, 697 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 3.68 (dd, J = 1.7, 10.9 Hz, 1H), 3.79 (dd, J = 4.6, 10.9 Hz, 1H), 3.94 (t, J = 9.6 Hz, 1H), 4.02 (dd, J = 3.4, 9.6 Hz, 1H), 4.10 (dd, J = 1.7, 3.4 Hz, 1H), 4.28 (ddd, J = 1.7, 4.6, 9.6 Hz, 1H), 4.46 (d, J = 12.6 Hz, 1H), 4.52 (d, J = 10.9 Hz, 1H), 4.64 (d, J = 12.6 Hz, 1H), 4.75 (s, 2H), 4.85 (d, J = 10.9 Hz, 1H), 5.48 (d, J = 1.7 Hz, 1H), 7.18 (dd, J = 1.7, 7.4 Hz, 2H), 7.24–7.46 (m, 18H); ¹³C NMR (126 MHz, CDCl₃) δ 62.6, 68.5, 72.5, 73.2, 74.5, 75.2, 79.8, 86.1, 127.4, 127.6, 127.65, 127.69, 127.85, 127.94, 128.16, 128.24, 128.5, 129.0, 131.7, 137.3, 137.9, 138.0; HRMS (ESI) m/z [M + Na]⁺ calcd for $C_{33}H_{33}N_3O_4SNa$ 590.2089; found 590.2084.

Data for β -isomer **63**. R_f 0.50 (4:1 n-hexane/AcOEt); mp 99.0– 99.5 °C (colorless needles from *n*-hexane/AcOEt); $[\alpha]_D^{25}$ -18.0 (*c* 1.04, CHCl₃); IR (KBr) 3030, 2862, 2099, 1583, 1481, 1455, 1362, 1278, 1128, 1070, 741, 689 cm $^{-1}$; 1 H NMR (400 MHz, CDCl $_{3}$) δ 3.46 (ddd, J = 1.8, 6.1, 9.3 Hz, 1H), 3.68 (dd, J = 6.1, 11.1 Hz, 1H), 3.77(dd, I = 3.6, 9.3 Hz, 1H), 3.78 (dd, I = 1.8, 11.1 Hz, 1H), 3.84 (t, I = 1.8, 11.1 Hz, 1H)9.3 Hz, 1H), 4.16 (dd, J = 1.4, 3.6 Hz, 1H), 4.54 (d, J = 12.2 Hz, 1H), 4.58 (d, J = 10.9 Hz, 1H), 4.60 (d, J = 12.2 Hz, 1H), 4.71 (d, J = 11.8)Hz, 1H), 4.73 (d, J = 1.4 Hz, 1H), 4.77 (d, J = 11.8 Hz, 1H), 4.87 (d, J = 11.8 = 10.9 Hz, 1H), 7.19-7.39 (m, 18H), 7.49-7.52 (m, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 63.4, 69.2, 72.6, 73.4, 74.3, 75.3, 79.8, 83.1, 85.5, 127.45, 127.47, 127.7, 127.8, 127.9, 128.0, 128.1, 128.2, 128.4, 128.6, 129.0, 130.1, 134.4, 137.2, 137.8, 138.2; HRMS (ESI) m/z [M + Na]⁺ calcd for C₃₃H₃₃N₃O₄SNa 590.2089; found 590.2079. Anal. Calcd for C₃₃H₃₃N₃O₄S: C, 69.82; H, 5.86; N, 7.40; S, 5.65. Found: C, 69.94; H, 5.84; N, 7.37; S, 5.65.

Phenyl 2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-1-thio- α -D-mannopyranoside (58). Triphenylphosphine (55.4 mg, 0.21 mmol) was added to a stirred solution of 2-azido-1-thio- α -mannoside 62 (100 mg, 0.18 mmol) in THF (4 mL). After 30 min of stirring,

H₂O (0.5 mL) was added, and the reaction mixture was heated at 80 °C for 1 h. The reaction mixture was partitioned between AcOEt (50 mL) and brine (10 mL), and the aqueous layer was extracted with AcOEt (40 mL). The combined organic extracts were dried over anhydrous Na₂SO₄. Filtration and evaporation in vacuo furnished the colorless oil, which was dissolved with pyridine (2 mL). Ac₂O (0.02 mL, 0.22 mmol) was added, and the solution was stirred for 1 h. The reaction was quenched with crushed ice, followed by stirring for 15 min. The mixture was partitioned between AcOEt (100 mL) and 10% aqueous HCl (15 mL), and the organic layer was successively washed with 10% aqueous HCl (30 mL), H₂O (30 mL), saturated aqueous NaHCO₃ (30 mL), and brine (30 mL) and dried over anhydrous Na2SO4. Filtration and evaporation in vacuo furnished the crude product (190 mg, slightly yellow oil), which was purified by column chromatography (silica gel 6 g, 4:1 n-hexane/AcOEt) to give 2acetamido-2-deoxy- α -thioglycoside 58 (77.1 mg, 75%) as a colorless oil. R_f 0.51 (1:2 n-hexane/AcOEt); $[α]_D^{22}$ +65.4 (c 1.04, CHCl $_3$); IR (neat) 3430, 3283, 3061, 3031, 2868, 1655, 1543, 1454, 1370, 1097, 740, 698 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.98 (s, 3H), 3.64 (dd, I = 1.7, 10.9 Hz, 1H), 3.78 (t, I = 9.5 Hz, 1H), 3.84 (dd, I = 3.4, 10.9Hz, 1H), 4.01 (dd, J = 4.3, 9.5 Hz, 1H), 4.33 (ddd, J = 1.7, 3.4, 9.5 Hz, 1H), 4.41 (d, J = 11.5 Hz, 1H), 4.47 (d, J = 10.3 Hz, 1H), 4.50 (d, 10.9 Hz, 1H), 4.59 (d, I = 11.5 Hz, 1H), 4.76 (d, I = 10.9 Hz, 1H), 4.89 (d, *J* = 10.3 Hz, 1H), 4.93 (ddd, *J* = 1.1, 4.3, 9.2 Hz, 1H), 5.53 (d, J = 1.1 Hz, 1H), 6.25 (d, J = 9.2 Hz 1H), 7.19–7.45 (m, 20H); ¹³C NMR (126 MHz, CDCl₃) δ 23.3, 50.5, 68.5, 71.2, 71.6, 73.4, 74.0, 75.1, 77.9, 87.3, 127.4, 127.7, 127.8, 127.9, 128.27, 128.32, 128.4, 128.9, 131.5, 133.8, 137.4, 137.6, 138.1, 170.0; HRMS (ESI) m/z [M + Na]+ calcd for C₃₅H₃₇NO₅SNa 606.2290; found 606.2290.

Phenyl 2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-1-thio-β-Dmannopyranoside (59). Triphenylphosphine (138 mg, 0.53 mmol) was added to a stirred solution of 2-azido-1-thio- β -mannoside 63 (250 mg, 0.44 mmol) in THF (9 mL). After 30 min of stirring, H₂O (1 mL) was added, and the reaction mixture was heated at 80 °C for 1 h. The reaction mixture was partitioned between AcOEt (120 mL) and brine (20 mL), and the aqueous layer was extracted with AcOEt (100 mL). The combined organic extracts were dried over anhydrous Na2SO4. Filtration and evaporation in vacuo furnished the colorless oil, which was dissolved in pyridine (5 mL). Ac₂O (0.05 mL, 0.53 mmol) was added, and the solution was stirred for 1 h. The reaction was quenched with crushed ice, followed by stirring for 15 min. The mixture was partitioned between AcOEt (170 mL) and 10% aqueous HCl (20 mL), and the organic layer was successively washed with 10% aqueous HCl (50 mL), H2O (50 mL), saturated aqueous NaHCO₃ (50 mL), and brine (50 mL) and dried over anhydrous Na₂SO₄. Filtration and evaporation in vacuo furnished the crude product (465 mg, slightly yellow oil), which was purified by column chromatography (silica gel 15 g, 6:1 n-hexane/AcOEt) to give 2acetamido-2-deoxy-β-thioglycoside 59 (206 mg, 80%) as a colorless amorphous. R_f 0.64 (1:1 *n*-hexane/AcOEt); $[\alpha]_D^{26}$ -69.5 (c 1.04, CHCl₃); IR (KBr) 3261, 3060, 2866, 1652, 1547, 1454, 1369, 1299, 1075, 735, 696 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 2.10 (s, 3H), $3.50 \text{ (ddd, } J = 2.1, 4.0, 9.5 \text{ Hz, } 1\text{H}), 3.65 \text{ (t, } J = 9.5 \text{ Hz, } 1\text{H}), 3.72 \text{ (dd, } 1\text{Hz, } 1\text{H$ J = 4.6, 9.5 Hz, 1H), 3.74 (dd, J = 4.0, 10.9 Hz, 1H), 3.78 (dd, J = 2.1, 10.9 Hz, 1H), 4.49 (d, I = 10.9 Hz, 1H), 4.50 (d, I = 10.9 Hz, 1H), 4.51 (d, J = 12.0 Hz, 1H), 4.59 (d, J = 12.0 Hz, 1H), 4.84 (d, J = 1.1Hz, 1H), 4.89 (d, J = 10.9 Hz, 1H), 4.91 (d, J = 10.9 Hz, 1H), 5.06(ddd, I = 1.1, 4.6, 10.3 Hz, 1H), 6.03 (d, I = 10.3 Hz, 1H), 7.19-7.50(m, 20H); 13 C NMR (126 MHz, CDCl₃) δ 23.4, 50.5, 69.0, 71.3, 73.4, 73.9, 75.1, 79.3, 81.4, 86.5, 127.3, 127.69, 127.73, 127.75, 127.77, 128.3, 128.35, 128.37, 128.44, 128.9, 130.9, 134.2, 137.5, 137.9, 138.1, 170.5; HRMS (ESI) m/z [M + Na]⁺ calcd for $C_{35}H_{37}NO_5SNa$ 606.2290; found 606.2290.

Methyl 6-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy- α -D-mannopyranosyl)-2,3,4-tri-O-benzyl- α -D-glucopyranoside (64) and Methyl 6-O-(2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy- β -D-mannopyranosyl)-2,3,4-tri-O-benzyl- α -D-glucopyranoside (65). Tf₂NH (1.0 M in EtCN, 0.09 mL, 0.09 mmol) was added to a cooled (-60 °C) mixture of thioglycoside 58 (47.6 mg, 0.08 mmol), 6-O-unprotected glucoside 13 (41.7 mg, 0.09 mmol), NIS (20.2 mg, 0.09

mmol), and pulverized 4 Å molecular sieves (82 mg) in CH₂Cl₂ (0.08 mL). After 14 h of stirring, the reaction was quenched with Et₂N (0.1 mL), and the mixture was filtrated through a Celite pad. The filtrate was partitioned between AcOEt (35 mL) and 20% aqueous Na₂S₂O₃ (6 mL), and the organic layer was successively washed with 20% aqueous Na₂S₂O₃ (10 mL), saturated aqueous NaHCO₃ (10 mL), and brine (10 mL) and dried over anhydrous Na₂SO₄. Filtration and evaporation in vacuo followed by gel permeation chromatography (Bio-Beads S-X, toluene) afforded a mixture of disaccharides 64 and 65 (12.1 mg, 16%, 64:65 = 62:38) as a colorless oil, along with oxazoline 66 (31.3 mg, 81%) as a colorless oil. The ratio of disaccharides 64 and 65 was determined by 500 MHz ¹H NMR spectroscopic analysis. The α - and β -glycosides were separated by column chromatography (silica gel 1 g, 3:1 n-hexane/AcOEt). When the glycosylation was performed employing thioglycoside 59 (60.8 mg, 0.10 mmol), 6-O-unprotected glucoside 13 (53.2 mg, 0.12 mmol), NIS (25.9 mg, 0.12 mmol), pulverized 4 Å molecular sieves (100 mg), and Tf₂NH (1.0 M in EtCN, 0.12 mL, 0.12 mmol), a mixture of disaccharides 64 and 65 (22.6 mg, 23%, 64:65 = 74:26) and oxazoline 66 (36.9 mg, 75%) were obtained as colorless oils from the crude product (190 mg) after gel permeation chromatography (Bio-Beads S-

Data for α -anomer **64**. $R_{\rm f}$ 0.43 (1:2 n-hexane/AcOEt); $\lceil \alpha \rceil_{\rm D}^{23}$ +39.5 (c 0.73, CHCl₃); IR (neat) 3306, 3030, 2923, 1662, 1496, 1454, 1362, 1091, 737, 698 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.95 (s, 3H), 3.27 (s, 3H), 3.39 (t, J = 9.5 Hz, 1H), 3.44 (dd, J = 1.4, 10.6 Hz, 1H), 3.50 (dd, I = 3.7, 9.5 Hz, 1H), 3.54 (dd, I = 1.1, 10.9 Hz, 1H), 3.57 (dd, J = 2.9, 10.6 Hz, 1H), 3.61 (m, 1H), 3.64 (t, J = 9.5 Hz, 1H),3.68 (m, 1H), 3.72 (dd, J = 4.6, 10.9 Hz, 1H), 3.93 (t, J = 9.5 Hz, 1H),3.95 (dd, J = 4.6, 9.5 Hz, 1H), 4.32 (d, J = 12.0 Hz, 1H), 4.36 (d, J = 12.0 Hz, 1H)11.5 Hz, 1H), 4.43 (d, J = 11.5 Hz, 1H), 4.44 (d, J = 10.9 Hz, 1H), 4.51 (d, J = 12.0 Hz, 1H), 4.54 (d, J = 3.7 Hz, 1H), 4.64 (d, J = 12.6 Hz, 1H), 4.691 (d, I = 11.5 Hz, 1H), 4.694 (ddd, I = 1.7, 4.6, 9.7 Hz, 1H), 4.740 (d, *J* = 10.3 Hz, 1H), 4.742 (d, *J* = 12.6 Hz, 1H), 4.82 (d, *J* = 1.7 Hz, 1H), 4.83 (d, J = 11.5 Hz, 1H), 4.84 (d, J = 10.9 Hz, 1H), 4.94 (d, J = 10.3 Hz, 1H), 5.84 (d, J = 9.7 Hz, 1H), 7.08-7.34 (m, 30H); ^{13}C NMR (126 MHz, CDCl3) δ 23.5, 49.0, 55.1, 66.2, 68.4, 69.5, 70.5, 71.0, 73.3, 73.5, 73.8, 74.8, 75.0, 75.7, 77.2, 77.6, 80.0, 82.1, 97.8, 99.5, 127.4, 127.50, 127.53, 127.6, 127.7, 127.77, 127.84, 127.9, 128.0, 128.1, 128.2, 128.3, 128.36, 128.39, 128.5, 137.7, 138.1, 138.2, 138.5, 138.6, 170.2; HRMS (ESI) m/z [M + Na]⁺ calcd for C₅₇H₆₃NO₁₁Na 960.4299; found 960.4298.

Data for β-anomer **65**. $R_{\rm f}$ 0.70 (1:2 n-hexane/AcOEt); $[\alpha]_{\rm D}^{23}$ +2.5 (c 1.09, CHCl₃); IR (neat) 3309, 3031, 2927, 2871, 1656, 1520, 1454, 1367, 1270, 1070, 738, 698 cm⁻¹; 1 H NMR (500 MHz, CDCl₃) δ 1.99 (s, 3H), 3.34 (s, 3H), 3.37 (m, 1H), 3.40 (t, J = 9.5 Hz, 1H), 3.48 (dd, J = 3.4, 9.7 Hz, 1H), 3.52 (dd, <math>J = 5.7, 10.9 Hz, 1H), 3.59 (m, 2H),3.70 (m, 2H), 3.76 (ddd, J = 1.3, 5.6, 10.2 Hz, 1H), 3.98 (dd, J = 9.2,9.7 Hz, 1H), 4.03 (dd, J = 1.4, 10.6 Hz, 1H), 4.29 (br s, 1H), 4.45 (d, J = 10.9 Hz, 1H), 4.478 (d, I = 12.0 Hz, 1H), 4.482 (d, I = 10.9 Hz, 1H), 4.53 (d, J = 3.4 Hz, 1H), 4.55 (d, J = 12.0 Hz, 1H), 4.57 (d, J = 12.0 Hz, 1H), 4.57 (d, J = 12.0 Hz, 1H), 4.5711.5 Hz, 1H), 4.65 (d, J = 12.0 Hz, 1H), 4.72 (br d, J = 9.7 Hz, 1H), 4.79 (d, J = 12.0 Hz, 1H), 4.81 (d, J = 10.9 Hz, 1H), 4.85 (d, J = 10.9Hz, 1H), 4.87 (d, J = 10.3 Hz, 1H), 4.88 (d, J = 11.5 Hz, 1H), 4.98 (d, J = 10.9 Hz, 1H), 5.80 (d, J = 9.7 Hz, 1H), 7.08–7.34 (m, 30H); ¹³C NMR (126 MHz, CDCl₃) δ 23.3, 49.2, 54.9, 68.1, 68.6, 69.6, 71.0, 73.3, 73.4, 73.9, 74.7, 74.9, 75.6, 77.6, 79.6, 80.2, 82.0, 97.7, 99.6, 127.51, 127.53, 127.6, 127.66, 127.70, 127.73, 127.76, 127.80, 127.82, 127.9, 128.1, 128.25, 128.27, 128.30, 128.34, 137.6, 137.7, 137.9, 138.0, 138.3, 138.5, 170.7; HRMS (ESI) m/z [M + Na]⁺ calcd for C₅₇H₆₃NO₁₁Na 960.4299; found 960.4297.

Data for oxazoline **66**. R_f 0.56 (1:2 n-hexane/AcOEt); $[\alpha]_D^{23}$ +7.8 (c 1.06, CHCl₃); IR (neat) 3062, 3029, 2866, 1674, 1454, 1108, 1027, 739, 698 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 1.98 (d, J = 1.4 Hz, 3H), 3.531 (d, J = 4.0 Hz, 1H), 3.532 (d, J = 5.0 Hz, 1H), 3.63 (dd, J = 7.4, 8.8 Hz, 1H), 3.71 (ddd, J = 4.0, 5.0, 7.4 Hz, 1H), 3.88 (dd, J = 5.2, 8.8 Hz, 1H), 4.23 (ddq, J = 5.2, 5.9, 1.4 Hz, 1H), 4.51 (d, J = 10.9 Hz, 1H), 4.52 (s, 2H), 4.76 (d, J = 11.8 Hz, 1H), 4.84 (d, J = 10.9 Hz, 1H), 4.87 (d, J = 11.8 Hz, 1H), 5.71 (d, J = 5.9 Hz, 1H), 7.21 (m, 2H), 7.25–7.34 (m, 11H), 7.40 (m, 2H); ¹³C NMR (100 MHz, CDCl₃) δ

14.3, 66.7, 70.1, 72.2, 73.4, 74.4, 74.9, 76.1, 76.3, 100.4, 127.6, 127.7, 127.8, 127.96, 128.00, 128.32, 128.34, 137.9, 138.06, 138.12, 165.6; HRMS (ESI) m/z [M + H]⁺ calcd for $\rm C_{29}H_{31}NO_5Na$ 496.2100; found 496.2107.

ASSOCIATED CONTENT

S Supporting Information

Additional text with general information and ¹H and ¹³C NMR spectra for all new compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

AUTHOR INFORMATION

Corresponding Authors

*E-mail: nakamura@phar.nagoya-cu.ac.jp.

*E-mail: hsmt@pharm.hokudai.ac.jp.

Present Address

[†](S.N.) Graduate School of Pharmaceutical Sciences, Nagoya City University, 3-1 Tanabe-dori, Mizuho-ku, Nagoya 467-8603, Japan.

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

This research was supported in part by a Grant-in-Aid for Scientific Research from the Ministry of Education, Culture, Sports, Science and Technology, Japan. We also acknowledge the Japan Society for the Promotion of Science for graduate fellowships to R.A., K.K., and N.S. We thank S. Oka and M. Kiuchi of the Center for Instrumental Analysis, Hokkaido University, for mass measurements and elemental analysis.

REFERENCES

- (1) For reviews, see: (a) Dwek, R. A. Chem. Rev. 1996, 96, 683-720.
 (b) Comer, F. I.; Hart, G. W. J. Biol. Chem. 2000, 275, 29179-29182.
 (c) Zachara, N. E.; Hart, G. W. Chem. Rev. 2002, 102, 431-438.
 (d) Hart, G. W.; Housley, M. P.; Slawson, C. Nature 2007, 446, 1017-1022.
- (2) For the synthesis of 2-acetamido-2-deoxy- α -D-galactosides, 2azido-2-deoxygalactosyl donors have been employed. (a) Ferrari, B.; Pavia, A. A. Carbohydr. Res. 1980, 79, C1-C7. (b) Grundler, G.; Schmidt, R. R. Liebigs Ann. Chem. 1984, 1826-1847. (c) Paulsen, H.; Adermann, K. Liebigs Ann. Chem. 1989, 751-769. (d) Friedrich-Bochnitschek, S.; Waldmann, H.; Kunz, H. J. Org. Chem. 1989, 54, 751-756. (e) Nakahara, Y.; Iijima, H.; Sibayama, S.; Ogawa, T. Tetrahedron Lett. 1990, 31, 6897-6900. (f) Szabó, L.; Ramza, J.; Langdon, C.; Polt, R. Carbohydr. Res. 1995, 274, 11-28. (g) Elofsson, M.; Salvador, L. A.; Kihlberg, J. Tetrahedron 1997, 53, 369-390. (h) Chen, X.-T.; Sames, D.; Danishefsky, S. J. J. Am. Chem. Soc. 1998, 120, 7760-7769. (i) Koeller, K. M.; Smith, M. E. B.; Wong, C.-H. Bioorg. Med. Chem. 2000, 8, 1017-1025. (j) Tseng, P.-H.; Jiaang, W.-T.; Chang, M.-Y.; Chen, S.-T. Chem.—Eur. J. 2001, 7, 585-590. (k) van Well, R. M.; Kartha, K. P. R.; Field, R. A. J. Carbohydr. Chem. 2005, 24, 463-474. (1) Cato, D.; Buskas, T.; Boons, G.-J. J. Carbohydr. Chem. 2005, 24, 503-516. (m) Adinolfi, M.; Iadonisi, A.; Ravidà, A.; Valerio, S. Tetrahedron Lett. 2006, 47, 2595-2599. (n) Kärkkäinen, T. S.; Kartha, K. P. R.; MacMillan, D.; Field, R. A. Carbohydr. Res. 2008, 343, 1830-1834. (o) Ludek, O. R.; Gu, W.; Gildersleeve, J. C. Carbohydr. Res. 2010, 345, 2074-2078. (p) Kakita, K.; Tsuda, T.; Suzuki, N.; Nakamura, S.; Nambu, H.; Hashimoto, S. Tetrahedron **2012**, *68*, 5005-5017.
- (3) For recent reports on stereoselective syntheses of 2-acetamido-2-deoxy- α -D-galactosides without using 2-azido-2-deoxygalactosyl donors, see: (a) Matsubara, K.; Mukaiyama, T. *Chem. Lett.* **1993**, 581–584. (b) Winterfeld, G. A.; Schmidt, R. R. *Angew. Chem., Int. Ed.* **2001**, 40, 2654–2657. (c) Winterfeld, G. A.; Khodair, A. I.; Schmidt, R. R.

- Eur. J. Org. Chem. 2003, 1009–1021. (d) Imamura, A.; Ando, H.; Korogi, S.; Tanabe, G.; Muraoka, O.; Ishida, H.; Kiso, M. Tetrahedron Lett. 2003, 44, 6725–6728. (e) Imamura, A.; Kimura, A.; Ando, H.; Ishida, H.; Kiso, M. Chem.—Eur. J. 2006, 12, 8862–8870. (f) Manabe, S.; Ishii, K.; Ito, Y. J. Am. Chem. Soc. 2006, 128, 10666–10667. (g) Geiger, J.; Reddy, B. G.; Winterfeld, G. A.; Weber, R.; Przybylski, M.; Schmidt, R. R. J. Org. Chem. 2007, 72, 4367–4377. (h) Wei, G.; Lv, X.; Du, Y. Carbohydr. Res. 2008, 343, 3096–3099. (i) Gin, D. Y.; Ryan, D. A. J. Am. Chem. Soc. 2008, 130, 15228–15229. (j) Schmidt, R. R.; Vankar, Y. D. Acc. Chem. Res. 2008, 41, 1059–1073. (k) Imamura, A.; Ando, H.; Ishida, H.; Kiso, M. Heterocycles 2008, 76, 883–908. (l) Mensah, E. A.; Yu, F.; Nguyen, H. M. J. Am. Chem. Soc. 2010, 132, 14288–14302. (m) Manabe, S.; Ishii, K.; Ito, Y. Eur. J. Org. Chem. 2011, 497–516.
- (4) For reviews, see: (a) Banoub, J.; Boullanger, P.; Lafont, D. Chem. Rev. 1992, 92, 1167–1195. (b) Debenham, J.; Rodebaugh, R.; Fraser-Reid, B. Liebigs Ann./Recueil 1997, 791–802. (c) Bongat, A. F. G.; Demchenko, A. V. Carbohydr. Res. 2007, 342, 374–406.
- (5) Lemieux, R. U.; Takeda, T.; Chung, B. Y. ACS Symp. Ser. 1976, 39, 90–115.
- (6) (a) Imoto, M.; Yoshimura, H.; Shimamoto, T.; Sakaguchi, N.; Kusumoto, S.; Shiba, T. Bull. Chem. Soc. Jpn. 1987, 60, 2205–2214. (b) Ellervik, U.; Magnusson, G. Carbohydr. Res. 1996, 280, 251–260.
- (7) Boullanger, P.; Jouineau, M.; Bouammali, B.; Lafont, D.; Descotes, G. Carbohydr. Res. 1990, 202, 151–164.
- (8) Blatter, G.; Beau, J.; Jacquinet, J. Carbohydr. Res. 1994, 260, 189–202.
- (9) (a) Debenham, J. S.; Madsen, R.; Roberts, C.; Fraser-Reid, B. J. Am. Chem. Soc. 1995, 117, 3302—3303. (b) Castro-Palomino, J. C.; Schmidt, R. R. Tetrahedron Lett. 1995, 36, 5343—5346. (c) Debenham, J. S.; Debenham, S. D.; Fraser-Reid, B. Bioorg. Med. Chem. 1996, 4, 1909—1918.
- (10) (a) Meinjohanns, E.; Meldal, M.; Paulsen, H.; Bock, K. J. Chem. Soc., Perkin Trans. 1 1995, 405–415. (b) Jensen, K. J.; Hansen, P. R.; Venugopal, D.; Barany, G. J. Am. Chem. Soc. 1996, 118, 3148–3155.
- (11) Castro-Palomino, J. C.; Schmidt, R. R. Tetrahedron Lett. 1995, 36, 6871–6874.
- (12) Shimizu, H.; Ito, Y.; Matsuzaki, Y.; Iijima, H.; Ogawa, T. Biosci. Biotechnol. Biochem. 1996, 60, 73–76.
- (13) Dullenkopf, W.; Castro-Palomino, J. C.; Manzoni, L.; Schmidt, R. R. Carbohydr. Res. 1996, 296, 135–147.
- (14) Qian, X.; Hindsgaul, O. Chem. Commun. 1997, 1059-1060.
- (15) Aly, M. R. E.; Castro-Palomino, J. C.; Ibrahim, E.-S. I.; El-Ashry, E.-S. H.; Schmidt, R. R. Eur. J. Org. Chem. 1998, 2305–2316.
- (16) Jiao, H.; Hindsgaul, O. Angew. Chem., Int. Ed. 1999, 38, 346–348.
- (17) Castro-Palomino, J. C.; Schmidt, R. R. Tetrahedron Lett. 2000, 41, 629-632.
- (18) Yang, Y.; Yu, B. Tetrahedron Lett. 2007, 48, 4557-4560.
- (19) Bowers, S. G.; Coe, D. M.; Boons, G.-J. J. Org. Chem. 1998, 63, 4570–4571.
- (20) Lemieux, R. U.; Ratcliffe, R. M. Can. J. Chem. 1979, 54, 1244–1251.
- (21) For the use of 2-azido-2-deoxyglycosyl donors carrying phosphorus-containing leaving groups, see: (a) Tsuda, T.; Nakamura, S.; Hashimoto, S. *Tetrahedron Lett.* **2003**, *44*, 6453–6457. (b) Tsuda, T.; Nakamura, S.; Hashimoto, S. *Tetrahedron* **2004**, *60*, 10711–10737.
- (22) For methods involving azaglycosylation with glycals, see: (a) Griffith, D. A.; Danishefsky, S. J. J. Am. Chem. Soc. 1990, 112, 5811–5819. (b) Di Bussolo, V.; Liu, J.; Huffman, L. G., Jr.; Gin, D. Y. Angew. Chem., Int. Ed. 2000, 39, 204–207. (c) Liu, J.; Gin, D. Y. J. Am. Chem. Soc. 2002, 124, 9789–9797.
- (23) For a method involving β -selective 1,4-addition to 2-nitroglycals, see: Xue, W.; Sun, J.; Yu, B. *J. Org. Chem.* **2009**, *74*, 5079–5082.
- (24) For a recent example, see: Krag, J.; Christiansen, M. S.; Petersen, J. G.; Jensen, H. H. Carbohydr. Res. 2010, 345, 872–879.
- (25) (a) Zurabyan, S. E.; Volosyuk, T. P.; Khorlin, A. J. *Carbohydr. Res.* **1969**, *9*, 215–220. (b) Zurabyan, S. E.; Antonenko, T. S.; Khorlin,

- A. Y. Carbohydr. Res. 1970, 15, 21–27. (c) Kiso, M.; Anderson, L. Carbohydr. Res. 1979, 72, C12–C14. (d) Kiso, M.; Anderson, L. Carbohydr. Res. 1979, 72, C15–C17. (e) Ogawa, T.; Beppu, K.; Nakabayashi, S. Carbohydr. Res. 1981, 93, C6–C9. (f) Kiso, M.; Anderson, L. Carbohydr. Res. 1985, 136, 309–323. (g) Wittmann, V.; Lennartz, D. Eur. J. Org. Chem. 2002, 1363–1367. (h) Crasto, C. F.; Jones, G. B. Tetrahedron Lett. 2004, 45, 4891–4894. (i) Cai, Y.; Ling, C.-C.; Bundle, D. R. Org. Lett. 2005, 7, 4021–4024.
- (26) For reviews, see: (a) Zhang, Z.; Wong, C.-H. In Carbohydrates in Chemistry and Biology; Ernst, B., Hart, G. W., Sinaÿ, P., Eds.; Wiley-VCH: Weinheim, 2000; Part I, pp 117–134. (b) Vankayalapati, H.; Jiang, S.; Singh, G. Synlett 2002, 16–25. (c) Palmacci, E. R.; Plante, O. J.; Seeberger, P. H. Eur. J. Org. Chem. 2002, 595–606. (d) Nakamura, S.; Nambu, H.; Hashimoto, S. In Handbook of Chemical Glycosylation; Demchenko, A. V., Ed.; Wiley-VCH: Weinheim, 2008; pp 223–259.
- (27) For the use of diphenyl phosphate as a leaving group, see: (a) Hashimoto, S.; Honda, T.; Ikegami, S. *J. Chem. Soc., Chem. Commun.* **1989**, 685–687. (b) Koshiba, M.; Suzuki, N.; Arihara, R.; Tsuda, T.; Nambu, H.; Nakamura, S.; Hashimoto, S. *Chem.—Asian J.* **2008**, 3, 1664–1677. (c) see ref 2p.
- (28) For the use of *N*,*N*,*N'*,*N'*-tetramethylphosphorodiamidate as a leaving group, see: Hashimoto, S.; Yanagiya, Y.; Honda, T.; Harada, H.; Ikegami, S. *Tetrahedron Lett.* **1992**, 33, 3523–3526.
- (29) For the use of diethyl phosphite as a leaving group, see: (a) Hashimoto, S.; Umeo, K.; Sano, A.; Watanabe, N.; Nakajima, M.; Ikegami, S. *Tetrahedron Lett.* **1995**, *36*, 2251–2254. (b) Tanaka, H.; Sakamoto, H.; Sano, A.; Nakamura, S.; Nakajima, M.; Hashimoto, S. *Chem. Commun.* **1999**, 1259–1260. (c) Tsuda, T.; Sato, S.; Nakamura, S.; Hashimoto, S. *Heterocycles* **2003**, *59*, 509–515. (d) Tsuda, T.; Arihara, R.; Sato, S.; Koshiba, M.; Nakamura, S.; Hashimoto, S. *Tetrahedron* **2005**, *61*, 10719–10733.
- (30) Part of this work has already been communicated: Arihara, R.; Nakamura, S.; Hashimoto, S. *Angew. Chem., Int. Ed.* **2005**, 44, 2245–2249.
- (31) (a) Martin, T. J.; Schmidt, R. R. Tetrahedron Lett. 1992, 33, 6123–6126. (b) Kondo, H.; Ichikawa, Y.; Wong, C.-H. J. Am. Chem. Soc. 1992, 114, 8748–8750. (c) Martin, T. J.; Brescello, R.; Toepfer, A.; Schmidt, R. R. Glycoconjugate J. 1993, 10, 16–25. (d) Sim, M. M.; Kondo, H.; Wong, C.-H. J. Am. Chem. Soc. 1993, 115, 2260–2267.
- (32) The low solubility of 2-acetamido-2-deoxyglycosyl donors in CH₂Cl₂, together with the fact that the donors were immediately converted to the corresponding oxazolines upon exposure to promoters in the absence of acceptor alcohols, led us to pursue this protocol.
- (33) The reaction by $La(OTf)_3$, $Zn(OTf)_2$, CuOTf, $Cu(OTf)_2$ $Y(OTf)_3$, $Yb(OTf)_3$, or $Mg(OTf)_2$ did not proceed at a temperature below -23 °C and afforded disaccharide **14** in low yield at higher temperatures.
- (34) (a) Azumaya, I.; Kotani, M.; Ikegami, S. Synlett **2004**, 959–962. (b) Manabe, S.; Ito, Y. *J. Org. Chem.* **2013**, 78, 4568–4572.
- (35) For the use of Brønsted acids as promoters in glycosylations with glycosyl phosphites, see: (a) Kondo, H.; Aoki, S.; Ichikawa, Y.; Halcomb, R. L.; Ritzen, H.; Wong, C.-H. J. Org. Chem. 1994, 59, 864–877. (b) Sakamoto, H.; Nakamura, S.; Tsuda, T.; Hashimoto, S. Tetrahedron Lett. 2000, 41, 7691–7695.
- (36) Jona, H.; Mandai, H.; Chavasiri, W.; Takeuchi, K.; Mukaiyama, T. Bull. Chem. Soc. Jpn. **2002**, 75, 291–309.
- (37) The pKa's for MsOH, TsOH and TfOH are -2.6, -6.5, and -14, respectively: (a) Bordwell, F. G. Acc. Chem. Res. 1988, 21, 456-463. (b) Krylov, E. N.; Tokareva, O. G. Russ. J. Gen. Chem. 1997, 67, 1-4.
- (38) (a) Foropoulos, J., Jr.; DesMarteau, D. D. Inorg. Chem. 1984, 23, 3720–3723. (b) Ishihara, K.; Kubota, M.; Yamamoto, H. Synlett 1996, 1045–1046. (c) Mathieu, B.; Ghosez, L. Tetrahedron Lett. 1997, 38, 5497–5500. (d) Mathieu, B.; Ghosez, L. Tetrahedron 2002, 58, 8219–8226. (e) Hasegawa, A.; Ishihara, K.; Yamamoto, H. Angew. Chem., Int. Ed. 2003, 42, 5731–5733.

- (39) For the use of Tf_2NH for the activation of glycosyl phosphites, see: Sasaki, K.; Nagai, H.; Matsumura, S.; Toshima, K. *Tetrahedron Lett.* **2003**, 44, 5605–5608.
- (40) An attempt to employ either Ts_2NH or $(MeSO_2)_2NH$ as a promoter met with failure due to the poor solubility of the sulfonimides in CH_2Cl_2 or EtCN.
- (41) TMSNTf₂-promoted glycosylation of alcohol 13 with 9a proceeded at -60 °C to give disaccharide 14 in 35% yield (reaction time of 1 h, 14:15 = 0.7:1).
- (42) (a) Cheng, Y.-P.; Chen, H.-T.; Lin, C.-C. *Tetrahedron Lett.* **2002**, 43, 7721–7723. (b) Fan, G.-T.; Pan, Y.; Lu, K.-C.; Cheng, Y.-P.; Lin, W.-C.; Lin, S.; Lin, C.-H.; Wong, C.-H.; Fang, J.-M.; Lin, C.-C. *Tetrahedron* **2005**, *61*, 1855–1862.
- (43) The excess donor **9a** was quantitatively converted to oxazoline **15**, which could be recycled back to hemiacetal **8a** upon exposure to 10% aq HCl/AcOEt/CH₂Cl₂ (1:5:1) at room temperature for 5 min. (44) While we did not isolate byproducts, ¹H NMR of the crude mixture revealed the formation of oxazolines from excess donors.
- (45) (a) Fraser-Reid, B.; Wu, Z.; Andrews, C. W.; Skowronski, E.; Bowen, J. P. J. Am. Chem. Soc. 1991, 113, 1434–1435. (b) Fraser-Reid, B.; Udodong, U. E.; Wu, Z.; Ottosson, H.; Merritt, J. R.; Rao, C. S.; Roberts, C.; Madsen, R. Synlett 1992, 927–942. (c) Douglas, N. L.; Ley, S. V.; Lücking, U.; Warriner, S. L. J. Chem. Soc., Perkin Trans. 1 1998, 51–65. (d) Zhang, Z.; Ollmann, I. R.; Ye, X.-S.; Wischnat, R.; Baasov, T.; Wong, C.-H. J. Am. Chem. Soc. 1999, 121, 734–753.
- (46) The difference in reactivity between 4,6-O-benzylideneprotected donors has been reported by our laboratory.^{21b}
- (47) Since galactosyl donors 11a and 11b and 3,4,6-tri-O-acetyl-protected glucosyl donor 9c were successfully employed, the glycosylation of alcohol 13 with 3,4,6-tri-O-acetyl-protected galactosyl donor 11c has not been examined. The potential of donor 11c was sufficiently demonstrated by the coupling with alcohols 21 and 22 (Table 6).
- (48) It was found that Tf₂NH-promoted reaction of oxazoline **15** with alcohol **13** proceeded at temperatures above approximately 5 °C. The addition of HP(O)(OEt)₂, another product of the glycosylation with glycosyl diethyl phosphites, was not effective for the reaction.
- (49) A similar level of downfield shift was observed at -78 °C despite low resolutions of the spectra.
- (50) For reviews, see: (a) Zhu, X.; Schmidt, R. R. Angew. Chem., Int. Ed. 2009, 48, 1900–1934. (b) Zhu, X.; Schmidt, R. R. In Handbook of Chemical Glycosylation; Demchenko, A. V., Ed.; Wiley-VCH: Weinheim, 2008; pp 143–185. (c) Schmidt, R. R.; Jung, K.-H. In Carbohydrates in Chemistry and Biology; Ernst, B.; Hart, G. W.; Sinaÿ, P., Eds.; Wiley-VCH: Weinheim, 2000; pp 5–59. (d) Schmidt, R. R.; Jung, K.-H. In Preparative Carbohydrate Chemistry; Hanessian, S., Ed.; Marcel Dekker: New York, 1997; pp 283–312. (e) Schmidt, R. R.; Kinzy, W. Adv. Carbohydr. Chem. Biochem. 1994, 50, 21–123. (f) Schmidt, R. R. Angew. Chem., Int. Ed. Engl. 1986, 25, 212–235.
- (51) For reviews, see: (a) Lian, G.; Zhang, X.; Yu, B. Carbohydr. Res. 2015, 403, 13–22. (b) Zhong, W.; Boons, G.-J. In Handbook of Chemical Glycosylation; Demchenko, A. V., Ed.; Wiley-VCH: Weinheim, 2008; pp 261–303. (c) Codée, J. D. C.; Litjens, R. E. J. N.; van den Bos, L. J.; Overkleeft, H. S.; van der Marel, G. A. Chem. Soc. Rev. 2005, 34, 769–782. (d) Oscarson, S. In Carbohydrates in Chemistry and Biology; Ernst, B.; Hart, G. W.; Sinaÿ, P., Eds.; Wiley-VCH: Weinheim, 2000; pp 93–116.
- (52) Donor **40** was prepared in 89% yield by the reaction of hemiacetal **8a** with Cl₃CCN (1.6 equiv) in the presence of DBU (0.2 equiv) in CH₂Cl₂ for 1.5 h. Thioglycosides **41** and **42** were prepared from 2-azido-3,4,6-tri-*O*-benzyl-2-deoxy-D-glucosyl acetate⁵³ by the following three-step sequence: (1) PhSH (1.5 equiv), SnCl₄ (1.1 equiv), 5 Å MS, CH₂Cl₂/Et₂O (1:1), 5 h, 85%; (2) Ph₃P (1.6 equiv), THF/H₂O (6:1), 80 °C, 10 h; (3) Ac₂O (3 equiv), pyridine, 3 h, 53% of α -isomer **41** (two steps), 35% of β -isomer **42** (two steps).
- (53) Bovin, N. V.; Zurabyan, S. É.; Khorlin, A. Y. Carbohydr. Res. 1981, 98, 25–35.

- (54) (a) Lemieux, R. U.; Driguez, H. J. Am. Chem. Soc. 1975, 97, 4063–4069. (b) Kretzschmar, G.; Stahl, W. Tetrahedron 1998, 54, 6341–6358.
- (55) Veeneman, G. H.; van Leeuwen, S. H.; van Boom, J. H. Tetrahedron Lett. 1990, 31, 1331-1334.
- (56) (a) Crich, D.; Sun, S. J. Am. Chem. Soc. 1997, 119, 11217–11223. For reviews, see: (b) Crich, D. Acc. Chem. Res. 2010, 43, 1144–1153. (c) Crich, D. J. Org. Chem. 2011, 76, 9193–9209. (d) Walvoort, M. T. C.; van der Marel, G. A.; Overkleeft, H. S.; Codée, J. D. C. Chem. Sci. 2013, 4, 897–906.
- (57) For recent reviews, see: (a) Bohé, L.; Crich, D. *Carbohydr. Res.* **2015**, 403, 48–59. (b) Walvoort, M. T. C.; Dinkelaar, J.; van den Bos, L. J.; Lodder, G.; Overkleeft, H. S.; Codée, J. D. C.; van der Marel, G. A. *Carbohydr. Res.* **2010**, 345, 1252–1263.
- (58) Huang, M.; Garrett, G. E.; Birlirakis, N.; Bohé, L.; Pratt, D. A.; Crich, D. *Nat. Chem.* **2012**, *4*, 663–667.
- (59) Yamago, S.; Yamada, T.; Maruyama, T.; Yoshida, J. Angew. Chem., Int. Ed. 2004, 43, 2145-2148.
- (60) Yamada, T.; Takemura, K.; Yoshida, J.; Yamago, S. Angew. Chem., Int. Ed. 2006, 45, 7575-7578.
- (61) Olah, G. A.; McFarland, C. W. J. Org. Chem. 1971, 36, 1374-1378.
- (62) Very recently, the presence of an equilibrium between these intermediates has been theoretically verified by means of computational chemistry. See: Hosoya, T.; Takano, T.; Kosma, P.; Rosenau, T. *J. Org. Chem.* **2014**, *79*, 7889–7894.
- (63) While immediate formation of oxazoline from glycosyl diethyl phosphite 9a could be observed in the NMR spectrum when treatment with Tf_2NH in CD_2Cl_2 at -78 °C, it was difficult to characterize other products including $HP(O)(OEt)_2$ due to broadening of the peaks.
- (64) An attempt to prepare 2-acetamido-3,4,6-tri-O-benzyl-2-deoxy- α -D-mannosyl diethyl phosphite met with failure due to the intramolecular assistance of the neighboring acetamido group for elimination of the α -oriented leaving group.
- (65) Koto, S.; Asami, K.; Hirooka, M.; Nagura, K.; Takizawa, M.; Yamamoto, S.; Okamoto, N.; Sato, M.; Tajima, H.; Yoshida, T.; Nonaka, N.; Sato, T.; Zen, S.; Yago, K.; Tomonaga, F. *Bull. Chem. Soc. Jpn.* 1999, 72, 765–777.
- (66) Huang, M.; Retailleau, P.; Bohé, L.; Crich, D. J. Am. Chem. Soc. **2012**, 134, 14746–14749.
- (67) Lubineau, A.; Le Gallic, J.; Malleron, A. Tetrahedron Lett. 1987, 28, 5041–5044.
- (68) Rollin, P.; Sinaÿ, P. J. Chem. Soc., Perkin Trans. 1 1977, 2513–2517.
- (69) Krag, J.; Christiansen, M. S.; Petersen, J. G.; Jensen, H. H. Carbohydr. Res. **2010**, 345, 872–879.