

α -Cycloalkyl-substituted ω -keto-dicarboxylic acids as lipid regulating agents

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Abstract—A series of cycloalkyl-substituted oxo-alkanedicarboxylic acids have been prepared by the TosMIC methodology departing from haloalkyl-substituted cycloalkylcarboxylic esters. cyclopropyl derivatives showed IC₅₀ activity in the 0.3–1.0 μ M range on the de novo incorporation of radiolabeled acetate into lipids in primary cultures of rat hepatocytes, and they showed lipid-regulating properties when tested in vivo in female obese Zucker fatty rats.

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1. Introduction

We recently identified several functionalized long chain-hydrocarbon derivatives as possessing lipid-regulating activity in an animal model of diabetic dyslipidemia (i.e., obese female Zucker fatty rat).^{1,2} This pharmacologic activity consisted of plasma triglyceride reduction, decreases in non-HDL-cholesterol (non-HDL-C), and increases in HDL-cholesterol (HDL-C). Unlike HMG-CoA reductase inhibitors (statins), these compounds inhibit both fatty acid and cholesterol syntheses in cultured liver cells at micromolar concentrations, and also increase fatty acid oxidation. In this way they reduce the availability of lipids for triglyceride synthesis and very low density lipoprotein (VLDL) assembly. Our earlier work was focused on the design of long hydrocarbon chain ether- and keto-diols and -diacids with *gem*-dialkyl and alkyl/aryl substitution to the terminal acid or methylenehydroxy functions.^{1,2} The most active compounds reported displayed symmetrical structures with four to five methylene groups separating central ether and ketone functionalities and the *gem*-dimethyl or methyl/aryl substituents. Furthermore, biological activity was found to be greatest in both in vivo and in vitro

assays for the tetramethyl substituted keto-diacids and -diols, and the least active were shown to be the bis-(aryl-methyl) derivatives.² In vitro activities in these series were found to be at the micromolar level. We now report the synthesis of a series of cycloalkyl-substituted oxo-alkanedicarboxylic acids, some of which possess submicromolar activity in vitro and exhibit more marked alterations in plasma lipids/lipoproteins.

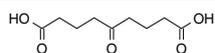
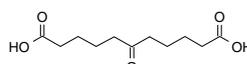
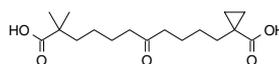
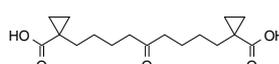
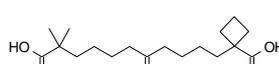
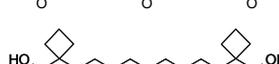
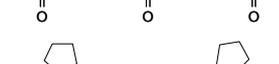
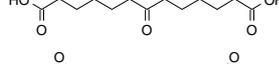
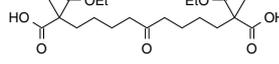
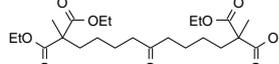
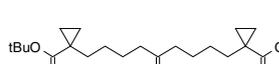
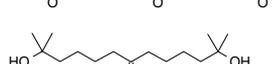
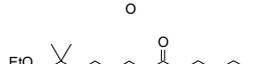
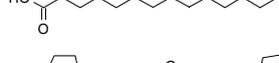
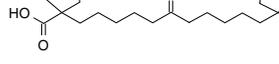
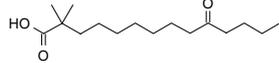
2. Biological data

Compounds were tested for inhibition of lipid synthesis in primary cultures of rat hepatocytes using the radiolabeled precursor [1-¹⁴C] acetate. Interestingly, the compounds with symmetrical terminating cyclopentyl substitutions varied by 50-fold in terms of in vitro activity, the only difference being chain length on either side of the central ketone (Table 1). Thus, **7g** (4,4-ketone) was a weak inhibitor of lipid synthesis (113 μ M) compared to **7m** (2 μ M, 5,5-ketone). The symmetrical 4,4-cyclobutyl derivative was also a weak inhibitor (**7f**). The symmetrical cyclopropyl compounds were potent regardless of chain length (**7d**, **7l**), but not the corresponding ester compounds (e.g., *t*-butyl ester **6d**). In fact, these two compounds (**7d**, **l**) were submicromolar inhibitors of lipid synthesis in liver cells. The unsymmetrical cyclopropyl compounds (**7c**, **k**) retained potent

Keywords: Dyslipidemia; HDL-cholesterol; TosMic; Cycloalkyl.

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Table 1. Effect of cycloalkyl compounds on lipid synthesis in primary rat hepatocytes

Compound	IC ₅₀ (μM)	95% Confidence interval		<i>r</i> ^{2a}	Structure
		Lower	Upper		
7a	NA ^b			0.39	
7b	NA ^b			0.00	
7c	0.6	0.3	0.9	0.98	
7d	0.3	0.1	5	0.98	
7e	6	5	8	0.95	
7f	121	11	1268	0.89	
7g	113	7	1794	0.95	
7h	NA ^b			0.32	
6h	NA ^b			0.00	
6d	35	26	48	0.99	
7i	NA ^b			0.32	
6j	40	17	92	0.98	
7k	1	0.7	1.4	0.94	
7l	0.5	0.4	0.7	0.99	
7m	2	2	2	0.99	
7n	10	4	21	0.97	
6n	13	4	46	0.93	
3-Thia fatty acid	43	28	64	0.99	

^a *r*² is the goodness of fit of the data to the non-linear sigmoidal model.

^b No IC₅₀ is derived using the non-linear regression model. We have defined these compounds as 'not active'.

in vitro activity. Alkyl compounds with various bulky substituents other than cycloalkyl (**7i**, **6j**, **7n**, **6n**) and linear dicarboxylic acids **7a** and **7b** were all weak inhibitors (i.e., ≥ 10 μM).

To prove that the decreased incorporation of acetate into lipids is not due to a general toxic effect, we used a standard method for assessing compound effects on plasma membrane integrity, which directly correlates

with cell viability in primary rat hepatocytes. Briefly, release of the cytosolic enzyme lactate dehydrogenase (LDH) into the media compartment due to plasma membrane damage is assessed by measuring LDH enzyme activity.³ Compound-dependent increases in the activity in the media are compared to vehicle-treated cultures. We tested all the active compounds, and the test results indicate that toxicity does not correlate with inhibition of [¹⁴C] acetate incorporation into lipids. The compounds that caused increased LDH leakage did so only at the 300 μM treatment concentration and the increases were minimal at 20–40% above control values (data not shown). A direct toxic agent tested in this assay will produce 400–500% increases in LDH activity in the media.

Compounds with the greatest in vitro activity, <1 μM (7c,d,l) also produced the greatest elevations in HDL-C in vivo (Table 2). Cyclopropyl substitutions, whether symmetrical (7l) or unsymmetrical (7k), provided potent and long-lasting reductions in non-HDL-C (>90%), but only for 5,5-carbon length hydrocarbons. Compounds

that were poorly active in vitro provided weak lipid-regulating activity in vivo (7h, 6h, 6j). Not all compounds that lowered plasma triglycerides elevated HDL-C (7d vs 7f). With the exception of compound 7d, we generally see a good predictable relation between observations in vitro and in vivo for reduction of non-HDL-C. In regard to triglyceride lowering, we observed that all compounds were active. The symmetrical 5,5-cyclopropyl compound (7l) shows the best correlation of in vivo and in vitro activities, and the highest HDL-C elevation, which is in agreement with earlier findings in the gem-dimethyl series, and shows enhanced properties compared to its congeners in both the ether and ketone series.²

The mechanism of action is clearly a key component of drug discovery. As we performed our structure optimization in vivo, multiple MoAs may be responsible for the biological activity in such a complex biological system as the whole animal. This phenomenon is not unusual in compounds presenting HDL-elevating properties in various animal models.^{4a} We have performed multiple experiments on this class of compounds (with terminal

Table 2. Effect of cycloalkyl compounds in female Obese Zucker rats

Compound	Serum variables (percent change from pre-treatment) ^a						Structure		
	Dose (mg/kg)	No animals	Non-HDL-cholesterol		HDL-cholesterol		TG		
			1 wk	2 wk	1 wk	2 wk	1 wk	2 wk	
7c	100	3	-84	-20	104	248	-93	-64	
7d	100	3	22	63	180	260	-51	-28	
7e	100	4	4	28	30	60	-54	-51	
7f	100	4	-32	-40	-1	10	-58	-59	
7g	100	4	-68	-67	36	40	-67	-70	
7h	100	4	47	26	11	19	14	13	
6h	100	4	62	85	5	-1	48	40	
6j	30	4	-11	57	54	95	-5	44	
7k	100	4	-90	-99	43	84	-93	-98	
7l	100	4	-92	-83	136	171	-95	-94	
7m	100	4	-54	-32	12	27	-63	-48	
7n	100	3	-80	-45	44	86	-85	-64	

^a 100% represents a 2-fold increase from pre-treatment value.

cycloalkyl and dimethyl substitution) and have determined that a major mode of action (within minutes of dosing) is inhibition of fatty acid synthesis (FAS) at the acetylCoA-carboxylase (ACC) step via an allosteric mechanism. The inhibition of fatty acid synthesis produced by such a MoA is consistent with the lowering of serum triglycerides. We have also shown that these compounds rapidly block de novo cholesterol synthesis at a step between acetoacetyl-CoA formation and HMG-CoA.^{4b} Thus, they are dual inhibitors of lipid synthesis.

3. Biological methods

3.1. In vitro measurement of lipid synthesis in isolated hepatocytes

Compounds were tested for inhibition of lipid synthesis in primary cultures of rat hepatocytes. Male Sprague–Dawley rats were anesthetized with intraperitoneal injection of sodium pentobarbital (80mg/kg). Rat hepatocytes were isolated essentially as described by the method of Seglen.⁵ Hepatocytes were suspended in Dulbecco's Modified Eagles Medium containing 25mM D-glucose, 14mM HEPES, 5mM L-glutamine, 5mM leucine, 5mM alanine, 10mM lactate, 1mM pyruvate, 0.2% bovine serum albumin, 17.4mM non-essential amino acids, 20% fetal bovine serum, 100nM insulin, and 20µg/mL gentamycin and plated at a density of 1.5×10^5 cells/cm² on collagen-coated 96-well plates. Four hours after plating, media was replaced with the same media without serum. Cells were grown overnight to allow formation of monolayer cultures. Lipid synthesis incubation conditions were initially assessed to ensure the linearity of [^{1-¹⁴C}]-acetate incorporation into hepatocyte lipids for up to 4h. Hepatocyte lipid synthesis inhibitory activity was assessed during incubations in the presence of 0.25µCi [^{1-¹⁴C}]-acetate/well (final radiospecific activity in assay is 1Ci/mol) and 0, 1, 3, 10, 30, 100, or 300µM of compounds for 4h. At the end of the 4h incubation period, medium was discarded and cells were washed twice with ice-cold phosphate buffered saline and stored frozen prior to analysis. To determine total lipid synthesis, 170µL of MicroScint-E[®] and 50µL water was added to each well to extract and partition the lipid soluble products to the upper organic phase containing the scintillant. Lipid radioactivity was assessed by scintillation spectroscopy in a Packard TopCount NXT. Lipid synthesis rates were used to determine the IC₅₀s of the compounds.

3.2. In vivo effects on lipid variables in female obese Zucker fatty rats

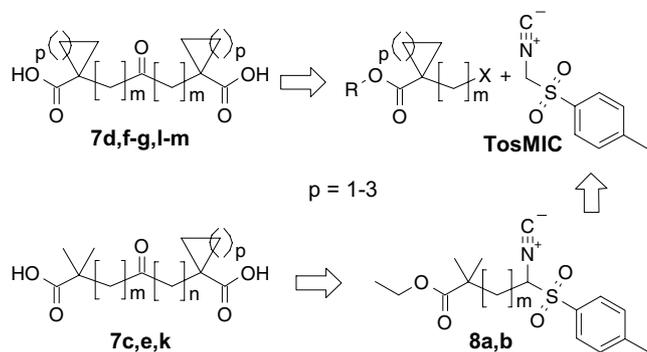
Ten- to twelve-week old (400–500g) female Zucker fatty rats Crl: (Zuc)-faBR were obtained from Charles River Laboratories. Animals were acclimated to the laboratory environment for 7 days. During the acclimation and study period, animals were housed by group in shoebox polycarbonate cages on Cellu-Dri bedding. The temperature and humidity in the animals' quarters

(68–78 °F; 30–75% RH) were monitored and the airflow in the room was sufficient to provide several exchanges per hour with 100% fresh filtered air. An automatic timing device provided an alternating 12h cycle of light and dark. Rats received pelleted Purina Laboratory Rodent Chow[®] (5001) prior to and during the drug intervention period except for a 6h phase prior to blood sampling. Fresh water was supplied ad libitum via an automatic watering system. Compounds were dissolved, suspended by mixing in a dosing vehicle consisting of 20% ethanol and 80% polyethylene glycol-200 [v/v]. Dose volume of vehicle or vehicle plus each compound was set at 0.25% of body weight in order to deliver the appropriate dose. Doses were administered daily by oral gavage, approximately between 8 and 10 AM. Regarding blood sampling, animals were fasted for 6h prior to all blood collections. Prior to and after 7 days of dosing, a 1.0–2.0mL sample of blood was collected by administering O₂/CO₂ anesthesia and bleeding from the orbital venous plexus. Following 14 days of dosing, blood was collected by cardiac puncture after euthanasia with CO₂. All blood samples were processed for separation of serum and stored at –80 °C until analysis. Commercially available kits were used to determine serum triglycerides (Roche Diagnostic Corporation, Kit no 148899 or Boehringer Mannheim, Kit no 1488872), total cholesterol (Roche Diagnostic Corporation, Kit no 450061), non-esterified fatty acids (Wako Chemicals, Kit no 994-75409), and β-hydroxybutyrate (Wako Chemicals, Kit no 417-73501 or Sigma Kit no 310-0) on a Hitachi 912 Automatic Analyzer (Roche Diagnostic Corporation). In some instances, an in-house cholesterol reagent was used to determine total serum cholesterol levels. Serum lipoprotein cholesterol levels were determined by lipoprotein profile analysis. Lipoprotein profiles were analyzed using gel-filtration chromatography on a Superose 6HR (1 × 30cm) column equipped with on-line detection of total cholesterol as described by Kieft et al.⁶ The total cholesterol content of each lipoprotein was calculated by multiplying the independent values determined for serum total cholesterol by the percent area of each lipoprotein in the profile.

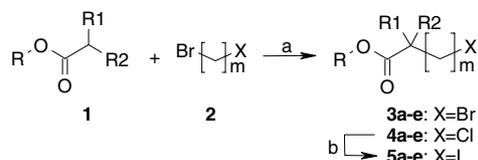
4. Chemistry

A series of long hydrocarbon chain keto-diacids (**7a–h**, **7k–n**)⁷ was prepared. Characteristic for all of these molecules is the central ketone moiety connected via two linear carbon spacers to the terminating acids, which differ in their pattern of α-substitution. The key step in the syntheses of most of these ketones is the alkylation of the formaldehyde synthon: tosylmethyl isocyanide (TosMIC)⁸ with a properly functionalized halo-ester (**Scheme 1**). Keto-diol **7i** was included in this study as well.

The halo-esters were prepared via alkylation of commercially available or known esters (**1**) with a dihaloalkane (**2**) of proper length (**Scheme 2**, **Table 3**). It was planned to use the ethyl ester analogues of **1** as starting material, but since it is known that ethyl cyclopropylcarboxylate is prone to self-condensate on treatment with various



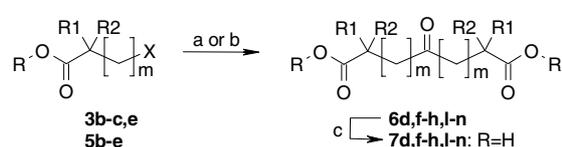
Scheme 1.

Scheme 2. Reagents and condition: (a) LDA, THF, -60°C to rt; (b) NaI, 2-butanone, Δ .Table 3. Synthesis of halo-esters **3a–e**, **4a–e**, and **5a–e**

Compound	<i>m</i>	R	R1	R2	X	Yield (%)
3a	4	Et	Me	Me	Br	^a
3b	4	<i>t</i> Bu	cyclopropyl		Br	34 ^b
3c	4	Et	CO ₂ Et	Me	Br	^c
3d	5	Et	Me	Me	Br	^d
3e	7	Et	Me	Me	Br	45
4a	4	<i>t</i> Bu	cyclopropyl		Cl	52
4b	4	Et	cyclobutyl		Cl	86
4c	4	Et	cyclopentyl		Cl	86
4d	5	<i>t</i> Bu	cyclopropyl		Cl	73
4e	5	Et	cyclopentyl		Cl	90
5a	4	<i>t</i> Bu	cyclopropyl		I	94 ^b
5b	4	Et	cyclobutyl		I	99
5c	4	Et	cyclopentyl		I	94 ^b
5d	5	<i>t</i> Bu	cyclopropyl		I	99
5e	5	Et	cyclopentyl		I	93 ^b

^a See: Ref. 18.^b Purity >90%.^c See: Ref. 20.^d See: Ref. 1.

bases,⁹ the corresponding *t*-butyl analogue, of which a couple of successful alkylations are reported,¹⁰ was prepared. At first, the bromo-esters **3a–e** were prepared via treatment of **1** with LDA and a large excess of a di-bromoalkane (**2**, X = Br). However, due to substantial amount of dialkylation products, a more selective alkylating agent: bromo-chloroalkane (**2**, X = Cl) was used. As another advantage, it turned out that the crude product (**4**) was easier to separate from excess of **2** (X = Cl) via fractional distillation, when compared to crude **3** and **2** (X = Br). Compound **3d** was prepared as described earlier.¹ Where the chloro-ester derivatives (**4a–e**) were converted to the corresponding iodides (**5a–e**) prior to their reaction with TosMIC, bromo-esters

Scheme 3. Symmetrical ketones. Reagents and conditions: (a) **6d,g,h,m,n**: Method A:¹¹ (1) NaH, TosMIC, Bu₄NI, DMSO, rt, (2) HCl (concd), CH₂Cl₂, rt; (b) **6f,l**: Method B:¹¹ (1) KO^tBu, TosMIC, DMAc, 0^oC–rt, (2) HCl (concd), CH₂Cl₂, rt; (c) **6d,l**: Method E:¹¹ HCO₂H, rt, **6f,g,m,n**: Method D:¹¹ LiOH, EtOH/H₂O, Δ , **6h**: KOH, EtOH/H₂O, rt.

(**3a–e**) were treated with a catalytic amount of Bu₄NI to form the corresponding iodo compounds in situ.

Initially, for the alkylation of TosMIC, Method A¹¹ (TosMIC, NaH, **3**, Bu₄NI in DMSO) was applied (Scheme 3). The intermediate dialkylated TosMIC derivatives were treated with concd HCl in CH₂Cl₂ to provide keto-diester **6d,h,n** in moderate to good yield (Table 4). For the preparation of symmetrical keto-diacids **6f,g,l,m** a modified procedure (Method B:¹¹ KO^tBu, **5** in *N,N*-dimethylacetamide (DMAc)) was used (Table 4). On applying this method, side product formation was significantly suppressed.

A set of mono-alkylated TosMIC derivatives (**8a,b**) was desired for the preparation of unsymmetrical ketones **6c,e,j,k** (Scheme 4). As such intermediates could only be produced in low yield via Method A, more selective conditions (K₂CO₃, DMAc) were applied, providing **8a,b** in good yield. Subsequent treatment of **8a,b** as reported for Method C¹¹ (KO^tBu, **5**, DMAc) afforded the unsymmetrical ketones **6c,e,k** (Scheme 4, Table 4). Unsymmetrical ketone **6j** was prepared, starting from **8b** and 2-bromoethylbenzene, via method A (Scheme 4, Table 4).

The target keto-diacids (**7**) were prepared from the corresponding ester analogues (**6**) by saponification of the appropriate ethyl esters, treatment of *t*-butyl esters with HCO₂H, or a combination of the two (Schemes 3 and 4 Table 4).

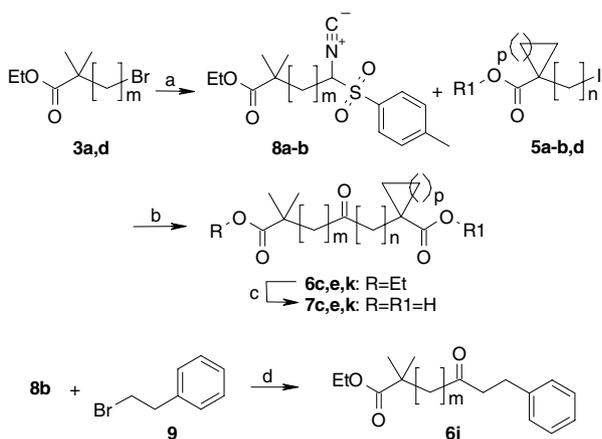
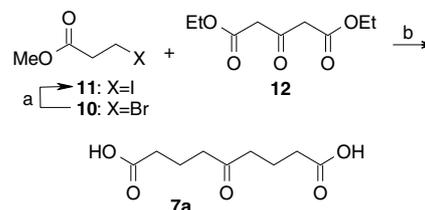
Further, the known compounds **7a**¹² and **7b**¹³ were prepared as depicted in Scheme 5 and 6, respectively. Subsequent treatment of **7b** with trimethyl orthoformate under acidic conditions provided the symmetrical acetal-diester **15**, which on treatment with MeMgCl and acidic workup afforded keto-diol **7i** in good yield (Scheme 6).¹⁴

5. Conclusion

In summary, we have identified micromolar inhibitors in vitro of both fatty acid and cholesterol biosynthesis among a group of cyclopropyl derivatives. The most potent compounds **7c,d,l** markedly elevate HDL-cholesterol, and also significantly reduce plasma triglycerides and non-HDL-cholesterol levels (**7c,l**) in a rodent model of dyslipidemia. Amongst them, compound **7l** is the most promising lipid regulating agent, producing the

Table 4. Syntheses of keto-esters (**6**) and corresponding keto-acids (**7**) using TosMIC chemistry

6	Structure	Compound 6		Compound 7				
		Method ^a	Yield (%)	6→7		Elemental analysis found (calculated)		
				Method ^a	Yield (%)	C	H	Mp (°C)
c		C	43 ^b	F	80 ^b	65.06 (65.36)	9.02 (9.03)	49–52
d		A	49	E	99	65.40 (65.78)	8.37 (8.44)	132–134
e		C	75 ^b	D	76	66.26 (66.23)	9.37 (9.26)	53–55
f		B	82	D	56	67.19 (67.43)	8.97 (8.93)	69–70
g		B	83 ^b	D	99 ^b	68.78 (68.82)	9.47 (9.35)	104–106
h		A	71	^c	81	—	—	—
j		A	68	—	—	—	—	—
k		C	57 ^b	F	84	66.86 (67.03)	9.50 (9.47)	65–66
l		B	46 ^b	E	99	67.20 (67.43)	9.05 (8.93)	122–123
m		B	87 ^b	D	91	70.37 (70.02)	9.72 (9.71)	78–85
n		A	57	D	74	69.41 (69.31)	10.73 (10.62)	74–77

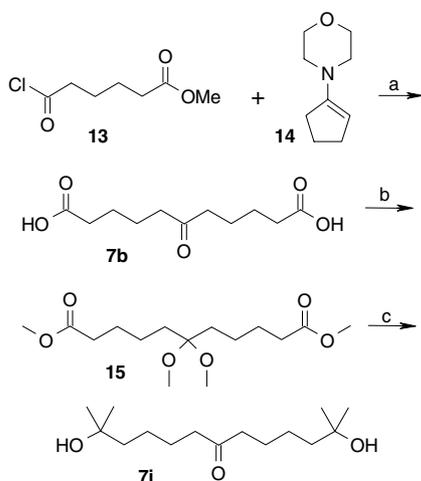
^a See Ref. 11.^b Purity >90%.^c KOH, EtOH, rt.**Scheme 4.** Asymmetrical ketones. Reagents and conditions: (a) K_2CO_3 , Bu_4NI , DMF, rt, **8a** ($m = 4$) 67%, **8b** ($m = 5$) 61%; (b) Method C:¹¹ (1) KOtBu, TosMIC, DMAc, 0°C–rt, (2) HCl (concd), CH_2Cl_2 , rt; (c) **6c,k**: Method F:¹¹ (1) HCO_2H , rt, (2) NaOH, EtOH/ H_2O , Δ , **6c**: Method D:¹¹ LiOH, EtOH/ H_2O , Δ ; (d) Method A:¹¹ (1) NaH, TosMIC, Bu_4NI , DMSO, rt, (2) HCl (concd), CH_2Cl_2 , rt, 68%.**Scheme 5.** Reagents and conditions: (a) NaI, acetone, rt, 95%; (b) (1) NaOEt, 90°C, (2) HCl (concd), H_2O , Δ , 44%.

most favorable lipoprotein profile of the compounds tested in this report.

6. Experimental section

6.1. General

All reagents and solvents were purchased from commercial suppliers and used without prior treatment unless



Scheme 6. Reagents and conditions: (a) (1) Et_3N , Δ , (2) 1 M HCl, Δ , (3) 17 M KOH, 100°C, 69%; (b) $\text{CH}(\text{OMe})_3$, TsOH, MeOH, Δ , 85%; (c) (1) MeMgCl, $\text{Et}_2\text{O}/\text{THF}$, 0°C–rt, (2) 1 M HCl, rt, 93%.

stated otherwise. All product solutions were dried over Na_2SO_4 prior to evaporation of the solvent under reduced pressure by using a rotary evaporator. Column chromatography was performed with silica gel (Fluka: silica gel 60 with particle size 70–230 mesh or Acros: silica gel with particle size 0.060–0.200 mm). Reactions were monitored by GC or TLC on Macherey-Nagel Polygram[®] SIL G/UV₂₅₄ plastic sheets. Compounds on TLC were visualized by UV detection and/or dipping in *p*-anisaldehyde/ $\text{H}_2\text{SO}_4/\text{EtOH} = 1:1:19$ or basic KMnO_4 and subsequent heating. GC analysis was performed on a Hewlett Packard 5890A gas chromatograph with a flame ionization detector and an Alltech EC1 fused silica capillary column, 30 m \times 0.32 mm internal diameter, film thickness 0.25 μm and N_2 as carried gas. GC peak areas were integrated electronically with a Hewlett Packard HP3396 seriesII integrator. LC/MS analysis was performed on a Shimadzu QP8000 α with DAD (210–370 nm)/MSD (100–600 D) detection and an Alltech Prefail C18, 50 \times 4.6 mm internal diameter, film thickness 3 μm column with 10 mM HCO_2H in $\text{CH}_3\text{CN}/10\text{ mM HCO}_2\text{H}$ in H_2O as elutes or a Agilent 1100-SL with ELSD/DAD (220–320 nm)/MSD (100–800 D) detection and a Zorbax[®] SB-C18, 150 mm \times 4.6 mm internal diameter, film thickness 3.5 μm column with $\text{CH}_3\text{CN}/10\text{ mM HCO}_2\text{H}$ in H_2O as elutes or a Zorbax[®] Extend-C18, 150 mm \times 4.6 mm internal diameter, film thickness 3.5 μm column with $\text{CH}_3\text{CN}/10\text{ mM NH}_3$ in H_2O as elutes, flow = 1 mL/min and column temperature = 35°C. All ^1H and ^{13}C NMR spectra were recorded on a Bruker AC-300 spectrometer in CDCl_3 unless otherwise stated. Chemical shifts are reported in parts per million (δ) relative to Me_4Si . HRMS data were obtained with a VG Micromass VG7070E, Finnigan MAT95Q or Finnigan MAT900S spectrometer. Elemental analysis were carried out on a Carlo Erba Instruments CHNSO EA 1108 element analyzer. Melting points were measured on a Büchi Melting Point B-540 and are uncorrected. All prepared compounds were >95% pure unless otherwise stated.

6.1.1. *t*-Butyl 1-(4-bromobutyl)-cyclopropanecarboxylate (3b). Under a N_2 atmosphere at -60°C , a solution of *t*-butyl cyclopropanecarboxylate¹⁵ (80.05 g, 0.507 mol) and 1,4-dibromobutane (219.3 g, 1.01 mol) in dry THF (800 mL) was added drop wise to a solution of LDA (2 M in THF/heptane/ethylbenzene, 380 mL, 0.76 mol) in 1.5 h. Stirring was continued for 5 h, during which the reaction mixture was allowed to slowly reach rt. After that, the reaction mixture was poured into saturated aqueous NH_4Cl (1 L). The organic layer was separated and concentrated in vacuo to a smaller volume. The aqueous layer was extracted with Et_2O (3 \times 200 mL). The combined organic layers were washed with saturated aqueous NH_4Cl (2 \times 400 mL) and brine (400 mL) and dried. The remaining residue was purified by fractional distillation under reduced pressure to give **3b** (51.4 g, 94% pure by GC, 34%) as a slightly yellow oil. Bp: $T = 93\text{--}96^\circ\text{C}$ ($p = 0.075\text{--}0.087$ Torr). ^1H NMR: δ 3.40 (t, $J = 6.8$ Hz, 2H), 1.85 (quintet, $J = 7.1$ Hz, 2H), 1.65–1.46 (m, 4H), 1.43 (s, 9H), 1.12 (q, $J = 3.5$ Hz, 2H), 0.60 (q, $J = 3.5$ Hz, 2H). ^{13}C NMR: δ 174.0, 79.8, 33.6, 33.2, 32.8, 27.9 (3 \times), 26.3, 23.9, 15.1 (2 \times). HRMS calcd for $\text{C}_{12}\text{H}_{21}\text{BrO}_2$ (MH^+): 277.0803, found: 277.0807.

6.1.2. Ethyl 2,2-dimethyl-9-bromononanoate (3e). Under a N_2 atmosphere at 0°C , LDA (2 M in THF/heptane/ethylbenzene, 13.0 mL, 26.0 mmol) was added drop wise to a mixture of ethyl *iso*-butyrate (3.5 mL, 25.9 mmol) and 1,7-dibromoheptane (9.84 g, 38.2 mmol) in dry THF (50 mL) in 1.5 h, while keeping the temperature below 5°C . After 3 h, the mixture was poured into ice-cold saturated aqueous NH_4Cl (150 mL). The layers were separated and the aqueous phase was extracted with Et_2O (3 \times 100 mL). The combined organic layers were washed with aqueous HCl (1 M, 100 mL), saturated aqueous NaHCO_3 (100 mL), and brine (100 mL) and dried. The remaining residue was purified by column chromatography (heptane/ $\text{EtOAc} = 40:1$) twice to give **3e** (3.42 g, 45%) as a colorless liquid. ^1H NMR: δ 4.11 (q, $J = 7.2$ Hz, 2H), 3.40 (t, $J = 6.9$ Hz, 2H), 1.85 (quintet, $J = 6.9$ Hz, 2H), 1.52–1.47 (m, 2H), 1.45–1.36 (m, 2H), 1.35–1.20 (m, 6H), 1.24 (t, $J = 7.2$ Hz, 3H), 1.15 (s, 6H). ^{13}C NMR: δ 177.8, 60.0, 42.0, 40.5, 33.7, 32.7, 29.7, 28.5, 28.0, 25.0 (2 \times), 24.7, 14.1. HRMS calcd for $\text{C}_{13}\text{H}_{25}\text{BrO}_2$ (M^+): 292.1038, found: 292.1034.

6.1.3. *t*-Butyl 1-(4-chlorobutyl)-1-cyclopropanecarboxylate (4a). Compound **4a** was prepared, likewise the procedure described for **3b**, starting from *t*-butyl cyclopropanecarboxylate¹⁵ (12.5 g, 88 mmol), 1-bromo-4-chlorobutane (13.7 mL, 117 mmol), and LDA (prepared from BuLi (2.5 M in hexanes, 37 mL, 92.5 mmol) and $i\text{Pr}_2\text{NH}$ (12.3 mL, 88 mmol, distilled from NaOH)) to give, after purification by fractional distillation under reduced pressure, **4a** (10.73 g 52%) as a colorless oil. Bp: $T = 57\text{--}61^\circ\text{C}$ ($p = 0.001$ mbar). ^1H NMR: δ 3.52 (t, $J = 6.6$ Hz, 2H), 1.76 (quintet, $J = 6.8$ Hz, 2H), 1.64–1.54 (m, 2H), 1.51–1.46 (m, 2H), 1.42 (s, 9H), 1.12 (dd, $J = 6.6, 3.9$ Hz, 2H), 0.60 (dd, $J = 6.6, 3.9$ Hz, 2H). ^{13}C NMR: δ 173.9, 80.0, 45.1, 33.6, 32.9, 28.2 (3 \times), 25.3, 24.2, 15.4 (2 \times). HRMS calcd for $\text{C}_{12}\text{H}_{22}\text{ClO}_2$ (MH^+): 233.1308, found: 233.1308.

6.1.4. Ethyl 1-(4-chlorobutyl)-1-cyclobutanecarboxylate (4b). Compound **4b** was prepared, likewise the procedure described for **4d**, starting from LDA (prepared from BuLi (2.5 M in hexanes, 52.8 mL, 132 mmol) and *i*Pr₂NH (18.52 mL, 132 mmol, distilled from NaOH)), ethyl 1-cyclobutanecarboxylate¹⁶ (14.05 g, 110 mmol, the resultant mixture was allowed to warm to 0 °C and cooled again to –60 °C) and 1-bromo-4-chlorobutane (19.1 mL, 165 mmol) to give, after purification by fractional distillation under reduced pressure, **4b** (20.53 g, 86%) as a thin, colorless oil. Bp: *T* = 64–71 °C (*p* = 0.001 Torr). ¹H NMR: δ 4.13 (q, *J* = 7.1 Hz, 2H), 3.51 (t, *J* = 6.8 Hz, 2H), 2.50–2.32 (m, 2H), 1.96–1.70 (m, 8H), 1.40–1.20 (m, 2H), 1.26 (t, *J* = 7.2 Hz, 3H). ¹³C NMR: δ 176.6, 60.3, 47.6, 44.8, 37.3, 32.8, 30.1 (2×), 22.4, 15.8, 14.4. HRMS calcd for C₁₁H₂₀(³⁷Cl)O₂ (MH⁺): 221.1122, found: 221.1116.

6.1.5. Ethyl 1-(4-chlorobutyl)-1-cyclopentanecarboxylate (4c). Compound **4c** was prepared, likewise the procedure described for **4d**, starting from LDA (prepared from BuLi (2.5 M in hexanes, 46.0 mL, 115 mmol) and *i*Pr₂NH (16.0 mL, 114 mmol, distilled from NaOH)), ethyl 1-cyclopentanecarboxylate¹⁷ (13.05 g, 95% pure by ¹H NMR, 87.2 mmol), and 1-bromo-4-chlorobutane (20.0 mL, 173 mmol, after 1 h, the resultant mixture was allowed to warm to rt and stirred for 21 h) to give, after purification by fractional distillation under reduced pressure, **4c** (17.44 g, 86%) as a slightly yellow thin oil. Bp: *T* = 85–87 °C (*p* = 0.008 Torr). ¹H NMR: δ 4.11 (q, *J* = 7.0 Hz, 2H), 3.50 (t, *J* = 6.8 Hz, 2H), 2.15–2.07 (m, 2H), 1.74 (quintet, *J* = 7.1 Hz, 2H), 1.64–1.59 (m, 6H), 1.49–1.32 (m, 4H), 1.24 (t, *J* = 7.1 Hz, 3H). ¹³C NMR: δ 177.1, 60.2, 53.9, 44.7, 38.4, 36.1 (2×), 33.0, 25.0 (2×), 23.4, 14.4. HRMS calcd for C₁₂H₂₂(³⁵Cl)O₂ (MH⁺): 233.1308, found: 233.1310.

6.1.6. *t*-Butyl 1-(5-chloropentyl)-1-cyclopropanecarboxylate (4d). Under an Ar atmosphere at 0 °C, BuLi (2.5 M in hexanes, 80 mL, 0.20 mol) was added drop wise to a solution of *i*Pr₂NH (27.2 mL, 194 mmol, distilled from NaOH) in dry THF (200 mL) in 30 min. The reaction mixture was stirred for 30 min, cooled to –70 °C and then, *t*-butyl cyclopropanecarboxylate¹⁵ (25.0 g, 176 mmol) was added drop wise in 30 min. The resultant mixture was allowed to warm up to –35 °C, cooled again to –70 °C, and then 1-bromo-5-chloropentane (36 mL, 50.7 g, 273 mmol) was added drop wise in 15 min. The reaction mixture was allowed to reach –5 °C, stirred for 3 h, poured into a mixture of ice (100 mL), H₂O (100 mL), brine (200 mL), and aqueous HCl (2 M, 200 mL) and extracted with Et₂O (2 × 300 mL). The combined organic layers were washed with a mixture of brine and saturated aqueous NaHCO₃ (10:1, 300 mL) and dried. The remaining oil was purified by fractional distillation under reduced pressure to give **4d** (31.5 g, 73%) as a colorless liquid. Bp: *T* = 67–74 °C (*p* = 0.001 mbar). ¹H NMR: 3.52 (t, *J* = 6.6 Hz, 2H), 1.77 (quintet, *J* = 6.8 Hz, 2H), 1.48–1.38 (m, 6H), 1.42 (s, 9H), 1.10 (dd, *J* = 6.5 Hz, 3.8 Hz, 2H), 0.59 (dd, *J* = 6.6, 3.9 Hz, 2H). ¹³C NMR: δ 174.1, 79.9, 45.2, 34.2, 32.7, 28.2 (3×), 27.20, 27.17, 24.3, 15.4 (2×).

HRMS calcd for C₁₃H₂₄ClO₂ (MH⁺): 247.1465, found: 247.1465.

6.1.7. Ethyl 1-(5-chloropentyl)-1-cyclopentanecarboxylate (4e). Compound **4e** was prepared, likewise the procedure described for **4d**, starting from LDA (prepared from BuLi (2.5 M in hexanes, 48.0 mL, 120 mmol) and *i*Pr₂NH (17.0 mL, 121 mmol, distilled from NaOH)), ethyl 1-cyclopentanecarboxylate¹⁷ (15.12 g, 95% pure by ¹H NMR, 101 mmol, the resultant mixture was kept below –50 °C) and 1-bromo-5-chloropentane (25.53 g, 135 mmol, the resultant mixture was allowed to warm to rt and stirred for 18 h) to give, after purification by fractional distillation under reduced pressure, **4e** (22.34 g, 90%) as a thin, slightly yellow oil. Bp: *T* = 78–82 °C (*p* = 0.001 Torr). ¹H NMR: δ 4.11 (q, *J* = 7.1 Hz, 2H), 3.50 (t, *J* = 6.8 Hz, 2H), 2.14–2.06 (m, 2H), 1.75 (quintet, *J* = 7.1 Hz, 2H), 1.66–1.57 (m, 6H), 1.48–1.35 (m, 4H), 1.28–1.19 (m, 2H), 1.24 (t, *J* = 7.1 Hz, 3H). ¹³C NMR: δ 177.3, 60.2, 54.0, 45.1, 39.1, 36.2 (2×), 32.5, 27.4, 25.4, 25.1 (2×), 14.5. HRMS calcd for C₁₃H₂₄(³⁵Cl)O₂ (MH⁺): 247.1465, found: 247.1465.

6.1.8. *t*-Butyl 1-(4-iodobutyl)-1-cyclopropanecarboxylate (5a). To a solution of **4a** (10.6 g, 45.7 mmol) in 2-butanone (50 mL) was added NaI (8.23 g, 54.5 mmol). The reaction mixture was stirred under reflux overnight, diluted with Et₂O (100 mL), washed with a mixture of H₂O (100 mL) and aqueous Na₂S₂O₄ (0.5 M, 10 mL) and brine (50 mL), and dried to give **5a** (14.8 g, 94% pure by GC, 94%) as a slightly yellow liquid. ¹H NMR: δ 3.18 (t, *J* = 6.9 Hz, 2H), 1.76 (quintet, *J* = 7.1 Hz, 2H), 1.62–1.45 (m, 4H), 1.43 (s, 9H), 1.12 (dd, *J* = 6.7 Hz, 3.8 Hz, 2H), 0.60 (dd, *J* = 6.6 Hz, 3.9 Hz, 2H). ¹³C NMR: δ 173.9, 80.0, 33.8, 33.3, 28.9, 28.2 (3×), 24.2, 15.5 (2×), 7.2. HRMS calcd for C₁₂H₂₁IO₂ (M⁺): 324.0587, found: 324.0587.

6.1.9. Ethyl 1-(4-iodobutyl)-1-cyclobutanecarboxylate (5b). Compound **5b** was prepared, likewise the procedure described for **5a**, starting from **4b** (21.21 g, 97.0 mmol) and NaI (19.07 g, 127 mmol) to give **5b** (29.91 g, 99%) as a slightly yellow oil. ¹H NMR: δ 4.14 (q, *J* = 7.1 Hz, 2H), 3.17 (t, *J* = 6.9 Hz, 2H), 2.49–2.32 (m, 2H), 1.98–1.69 (m, 8H), 1.37–1.19 (m, 2H), 1.27 (t, *J* = 7.1 Hz, 3H). ¹³C NMR: δ 176.5, 60.3, 47.5, 36.9, 33.7, 30.1 (2×), 26.0, 15.7, 14.5, 6.8. HRMS calcd for C₁₁H₂₀IO₂ (MH⁺): 311.0508, found: 311.0511.

6.1.10. Ethyl 1-(5-iodopentyl)-1-cyclopentanecarboxylate (5c). Compound **4c** (15.11 g, 64.9 mmol) was treated, likewise the procedure described for **5a**, with NaI (12.53 g, 83.6 mmol and 2.12 g, 14.1 mmol after 17 h). The crude product was concentrated to ~35 mL, diluted with heptane and filtered through silica. The residue was eluted with a mixture of heptane/EtOAc = 3:1 (500 mL). The combined filtrate and washings were evaporated in vacuo to give **5c** (20.84 g, 95% pure by ¹H NMR, 94%) as a thin yellow oil. ¹H NMR: δ 4.12 (q, *J* = 7.0 Hz, 2H), 3.16 (t, *J* = 6.8 Hz, 2H), 2.15–2.05 (m, 2H), 1.79 (quintet, *J* = 7.1 Hz, 2H), 1.68–1.58 (m, 6H), 1.49–1.40 (m, 2H), 1.37–1.22 (m, 2H), 1.23 (t, *J* = 7.1 Hz, 3H).

^{13}C NMR: δ 177.1, 60.3, 53.8, 38.0, 36.1 (2 \times), 33.9, 27.0, 25.0 (2 \times), 14.5, 6.8. HRMS calcd for $\text{C}_{12}\text{H}_{22}\text{IO}_2$ (MH^+): 325.0665, found: 325.0666.

6.1.11. *t*-Butyl 1-(5-iodopentyl)-1-cyclopropanecarboxylate (5d). Compound **5d** was prepared, likewise the procedure described for **5c**, starting from **4d** (31.5 g, 128 mmol) and added NaI (24.9 g, 166 mmol) to give **5d** (42.3 g, 99%) as a slightly yellow liquid. ^1H NMR: δ 3.18 (t, $J = 7.1$ Hz, 2H), 1.82 (quintet, $J = 7.1$ Hz, 2H), 1.48–1.33 (m, 6H), 1.42 (s, 9H), 1.10 (dd, $J = 6.8$ Hz, 2H), 0.58 (dd, $J = 6.6, 3.9$ Hz, 2H). ^{13}C NMR: δ 174.0, 79.9, 34.1, 33.6, 30.8, 28.2 (3 \times), 26.8, 24.3, 15.4 (2 \times), 7.4. HRMS calcd for $\text{C}_{13}\text{H}_{23}\text{IO}_2$ (M^+): 338.0743, found: 338.0743.

6.1.12. Ethyl 1-(5-iodopentyl)-1-cyclopentanecarboxylate (5e). Compound **5e** was prepared, likewise the procedure described for **5a**, starting from **4e** (21.26 g, 86.1 mmol), NaI (20.87 g, 139 mmol) and NaHCO_3 (0.10 g, 1.2 mmol) to give **5e** (28.74 g, 94% pure by GC, 93%) as a thin yellow oil. ^1H NMR: δ 4.11 (q, $J = 7.1$ Hz, 2H), 3.16 (t, $J = 7.1$ Hz, 2H), 2.14–2.06 (m, 2H), 1.80 (quintet, $J = 7.1$ Hz, 2H), 1.68–1.59 (m, 6H), 1.48–1.32 (m, 4H), 1.27–1.17 (m, 2H), 1.24 (t, $J = 7.2$ Hz, 3H). ^{13}C NMR: δ 177.3, 60.2, 54.0, 39.1, 36.1 (2 \times), 33.4, 31.0, 25.1 (2 \times), 25.0, 14.5, 7.2. HRMS calcd for $\text{C}_{14}\text{H}_{26}\text{IO}_2$ (MH^+): 339.0821, found: 339.0823.

6.1.13. {7-Ethoxy-6,6-dimethyl-1-[(4-methylphenyl)sulfonyl]-7-oxoheptyl}(methylidyne)ammonium (8a). To a mixture of K_2CO_3 (13.18 g, 95.6 mmol) and Bu_4NI (2.35 g, 6.36 mmol) in dry DMF (50 mL) was added a solution of **3a**¹⁸ (24.00 g, 95.6 mmol) and TosMIC (12.41 g, 63.7 mmol) in dry DMF (50 mL) in 20 min under a N_2 atmosphere while stirring vigorously. After 4 d, H_2O (100 mL) was added drop wise while keeping the temperature below 25 °C by cooling with an ice-bath. The resultant mixture was extracted with Et_2O (3 \times 200 mL). The combined organic layers were washed with saturated aqueous NaHCO_3 (2 \times 200 mL) and dried. The remaining residue was purified by column chromatography (silica, heptane/ $\text{EtOAc} = 6:1$; a layer of NaHCO_3 was put on the base of the column) to give **8a** (15.68 g, 42.8 mmol, 67%) as a slightly yellow oil, which slowly solidified on standing. An analytical sample was obtained after recrystallization (0.43 g) from $i\text{Pr}_2\text{O}$ /heptane at $\sim 4^\circ\text{C}$ to give **8a** (0.30 g) as a white solid. Mp: 38–39 °C. ^1H NMR: δ 7.84 (d, $J = 8.4$ Hz, 2H), 7.40 (d, $J = 7.8$ Hz, 2H), 4.43 (dd, $J = 3.3, 10.8$ Hz, 1H), 4.10 (q, $J = 7.1$ Hz, 2H), 2.48 (s, 3H), 2.23–2.12 (m, 1H), 1.90–1.77 (m, 1H), 1.66–1.40 (m, 4H), 1.38–1.22 (m, 2H), 1.24 (t, $J = 7.1$ Hz, 3H), 1.15 (s, 6H). ^{13}C NMR: δ 177.3, 164.6, 146.3, 131.0, 129.93 (2 \times), 129.87 (2 \times), 72.8, 60.4, 42.2, 40.2, 28.4, 26.0, 25.35, 25.30, 24.2, 22.0, 14.5. Anal. Calcd for $\text{C}_{19}\text{H}_{27}\text{NO}_4\text{S}$: C, 62.44; H, 7.45; N, 3.83, found: C, 62.57; H, 7.57; N, 3.96.

6.1.14. {8-Ethoxy-7,7-dimethyl-1-[(4-methylphenyl)sulfonyl]-8-oxooctyl}(methylidyne)ammonium (8b). Under a N_2 atmosphere, TosMIC (10.01 g, 51.3 mmol) and **3d**¹ (20.41 g, 77.0 mmol) were dissolved in dry DMF (100 mL) and Bu_4NI (1.89 g, 5.12 mmol) and K_2CO_3

(10.62 g, 76.8 mmol) were added while stirring vigorously. After 5 d, the reaction mixture was poured in an ice/ H_2O mixture (500 mL) and extracted with Et_2O (1 \times 200 mL, 2 \times 100 mL). The combined organic layers were washed with brine (2 \times 50 mL) and dried. The remaining residue was purified by column chromatography (silica, heptane/ $\text{EtOAc} = 3:1$) to give in order of elution **3d** (5.67 g, 90% pure by GC), an impure batch of **8b** (0.94 g), and pure **8b** (11.83 g, 61%) as a colorless oil. ^1H NMR: δ 7.86 (d, $J = 8.1$ Hz, 2H), 7.43 (d, $J = 8.1$ Hz, 2H), 4.45 (dd, $J = 10.9, 3.5$ Hz, 1H), 4.11 (q, $J = 7.2$ Hz, 2H), 2.49 (s, 3H), 2.22–2.11 (m, 1H), 1.90–1.77 (m, 1H), 1.67–1.57 (m, 1H), 1.53–1.42 (m, 3H), 1.24 (t, $J = 7.2$ Hz, 3H), 1.39–1.20 (m, 4H), 1.15 (s, 6H). ^{13}C NMR: δ 177.8, 164.8, 146.5, 131.1, 130.1 (2 \times), 130.0 (2 \times), 72.8, 60.2, 42.0, 40.3, 29.0, 28.3, 25.12, 25.06 (2 \times), 24.5, 21.7, 14.2. HRMS calcd for $\text{C}_{20}\text{H}_{29}\text{NNaO}_4\text{S}$ (MNa^+): 402.1715, found: 402.1736.

6.2. General procedures for alkylation of TosMIC

6.2.1. Method A. *t*-Butyl 1-[9-[1-(*tert*-butoxycarbonyl)cyclopropyl]-5-oxononyl]-1-cyclopropanecarboxylate (6d). Under a N_2 atmosphere, NaH (60% (w/w) in mineral oil, 2.91 g, 72.8 mmol) was added portion wise to a solution of TosMIC (5.85 g, 30.0 mmol) and Bu_4NI (1.10 g, 2.98 mmol) in dry DMSO (100 mL) while stirring vigorously and cooling with a water bath. After 10 min, **3b** (16.56 g, 94% pure by GC, 56.2 mmol) was added drop wise in 20 min and stirring was continued for 1 h and 50 min. Then, H_2O (100 mL) was added drop wise and the resultant mixture was extracted with Et_2O (3 \times 100 mL). The combined organic layers were washed with brine (2 \times 100 mL) and dried. The remaining oil was purified by column chromatography (silica, heptane/ $\text{EtOAc} = 6:1$) to give *t*-butyl 1-[9-[1-(*tert*-butoxycarbonyl)cyclopropyl]-5-isocyano-5-[(4-methylphenyl)sulfonyl]nonyl]-1-cyclopropanecarboxylate (10.00 g) as a slightly yellow oil.

6.2.2. Acidic hydrolysis of alkylated TosMIC intermediate. The above mentioned oil (10.00 g) was dissolved in CH_2Cl_2 (200 mL) and concd aqueous HCl (4 mL) was added. After stirring vigorously for 1 h, H_2O (100 mL) was added and the layers were separated. The aqueous phase was extracted with CH_2Cl_2 (100 mL) and the combined organic layers were washed with saturated aqueous NaHCO_3 (3 \times 100 mL) and dried. The remaining residue was purified by column chromatography (silica, heptane/ $\text{EtOAc} = 10:1$) to give **6d** (5.80 g, 49%) as a colorless oil. ^1H NMR: δ 2.39 (t, $J = 7.3$ Hz, 4H), 1.63–1.38 (m, 30H), 1.10 (dd, $J = 6.6, 3.9$ Hz, 4H), 0.59 (dd, $J = 6.7, 3.9$ Hz, 4H). ^{13}C NMR: δ 211.1, 174.4 (2 \times), 79.9 (2 \times), 42.7 (2 \times), 33.9 (2 \times), 28.0 (6 \times), 27.4 (2 \times), 24.1 (2 \times), 24.0 (2 \times), 15.2 (4 \times). HRMS calcd for $\text{C}_{25}\text{H}_{43}\text{O}_5$ (MH^+): 423.3111, found: 423.3111.

6.2.3. Method B. Ethyl 1-9-[1-(ethoxycarbonyl)cyclobutyl]-5-oxononyl-1-cyclobutanecarboxylate (6f). Under a N_2 atmosphere at 0 °C, $\text{KO}t\text{Bu}$ (8.61 g, 76.7 mmol) was added portion wise to a solution of **5b** (24.83 g, 80.1 mmol) and TosMIC (7.26 g, 36.4 mmol) in *N,N*-dimethylacetamide (DMAc, 150 mL). After 30 min, the

reaction mixture was allowed to warm to rt, stirred for 1.5 h, and diluted with DMAc (10 mL). Then, **5b** (2.01 g, 6.5 mmol) and KO t Bu (0.81 g, 7.2 mmol) were added followed by another portion of **5b** (1.00 g, 3.2 mmol) and KO t Bu (0.86 g, 7.7 mmol) after 1 h. After 1 h, the reaction mixture was poured into a mixture of Et $_2$ O (700 mL) and aqueous NaCl (10%, 500 mL) and the layers were separated. The organic layer was washed with brine (1 \times 500 mL, 1 \times 300 mL) and dried. The remaining residue was purified by column chromatography (silica, heptane/EtOAc = 6:1) to give ethyl 1-9-[1-(ethoxycarbonyl)cyclobutyl]-5-isocyano-5-[(4-methylphenyl)sulfonyl]nonyl-1-cyclobutanecarboxylate (18.35 g) as a slightly yellow oil. Part of this oil (15.62 g, 27.9 mmol) was hydrolyzed with concd aqueous HCl (75 mL) according to the procedure described for **6d** to give, after purification by column chromatography (silica, heptane/EtOAc = 6:1), **6f** (9.99 g, 82%) as a slightly yellow liquid, after evaporation from CH $_2$ Cl $_2$ (100 mL). ^1H NMR: δ 4.12 (q, J = 7.1 Hz, 4H), 2.44–2.32 (m, 8H), 1.93–1.79 (m, 8H), 1.77–1.72 (m, 4H), 1.55 (quintet, J = 7.5 Hz, 4H), 1.25 (t, J = 7.1 Hz, 6H), 1.21–1.10 (m, 4H). ^{13}C NMR: δ 210.2, 176.7 (2 \times), 60.2 (2 \times), 47.6 (2 \times), 42.6 (2 \times), 37.9 (2 \times), 30.1 (4 \times), 24.7 (2 \times), 24.1 (2 \times), 15.7 (2 \times), 14.4 (2 \times). HRMS calcd for C $_{23}$ H $_{38}$ O $_5$ (M $^+$): 394.2719, found: 394.2703.

6.2.4. Method C. Ethyl 13-[1-(*t*-butoxycarbonyl)cyclopropyl]-2,2-dimethyl-8-oxotridecanoate (6k**).** Under a N $_2$ atmosphere at 0 $^\circ\text{C}$, a solution of **8b** (28.4 g, 75.0 mmol) in *N,N*-dimethylacetamide (DMAc, 125 mL) followed by a solution of **5d** (25.4 g, 75.0 mmol) in DMAc (125 mL) were added drop wise in 60 and 30 min, respectively, to a solution of KO t Bu (8.83 g, 79.0 mmol) in DMAc (250 mL). The mixture was allowed to reach rt and stirring was continued for 2 h. Then, the reaction mixture was quenched by the drop wise addition of H $_2$ O (250 mL) while cooling with an ice-bath. The resultant mixture was extracted with Et $_2$ O (3 \times 250 mL) and the combined organic layers were washed with brine (2 \times 250 mL) and dried to give a yellow oil (43.02 g). Part of this oil (42.50 g) was hydrolyzed with concd aqueous HCl (34 mL) according to the procedure described for **6d** to give, after purification by column chromatography (silica, heptane/EtOAc = 8:1), **6k** (19.0 g, 95% pure by ^1H NMR, 57%) as a slightly yellow oil. ^1H NMR: δ 4.09 (q, J = 7.2 Hz, 2H), 2.37 (t, J = 7.2 Hz, 2H), 2.36 (t, J = 7.2 Hz, 2H), 1.62–1.35 (m, 10H), 1.41 (s, 9H), 1.30–1.21 (m, 6H), 1.24 (t, J = 7.2 Hz, 3H), 1.14 (s, 6H), 1.09 (dd, J = 6.6, 3.9 Hz, 2H), 0.58 (dd, J = 6.3, 3.6 Hz, 2H). ^{13}C NMR: δ 210.8, 177.6, 174.1, 79.8, 60.2, 42.9, 42.8, 42.2, 40.6, 34.1, 29.8, 29.6, 28.2 (3 \times), 27.6, 25.3 (2 \times), 24.9, 24.3, 23.9, 23.8, 15.3 (2 \times), 14.4. HRMS calcd for C $_{25}$ H $_{45}$ O $_5$ (MH $^+$): 425.3267, found: 425.3267.

6.2.5. Ethyl 11-[1-(*t*-butoxycarbonyl)cyclopropyl]-2,2-dimethyl-7-oxoundecanoate (6c**).** Compound **6c** was prepared likewise Method C starting from **8a** (20.5 g, 55.9 mmol), **5a** (18.11 g, 55.9 mmol)¹⁹ and KO t Bu (6.57 g, 58.7 mmol) to give a yellow oil (31.79 g). Part of this oil (30.63 g) was treated with concd aqueous HCl (23 mL), as described for **6d**, to give, after purifica-

tion by column chromatography (silica, heptane/EtOAc = 40:1), **6c** (9.83 g, >90% pure by NMR, 43%) as a colorless oil. ^1H NMR: δ 4.09 (q, J = 7.2 Hz, 2H), 2.38 (t, J = 7.2 Hz, 4H), 1.62–1.35 (m, 10H), 1.41 (s, 9H), 1.26–1.17 (m, 2H), 1.24 (t, J = 7.2 Hz, 3H), 1.14 (s, 6H), 1.09 (dd, J = 6.9, 4.2 Hz, 2H), 0.59 (dd, J = 6.3, 3.6 Hz, 2H). ^{13}C NMR: δ 210.5, 177.4, 174.0, 79.8, 60.2, 42.8, 42.6, 42.1, 40.5, 34.0, 28.2 (3 \times), 27.5, 25.2 (2 \times), 24.7, 24.3, 24.2, 24.1, 15.3 (2 \times), 14.4. HRMS calcd for C $_{23}$ H $_{41}$ O $_5$ (MH $^+$): 397.2954, found: 397.2956.

6.2.6. Ethyl 11-[1-(ethoxycarbonyl)cyclobutyl]-2,2-dimethyl-7-oxoundecanoate (6e**).** Compound **6e** was prepared likewise Method C starting from **8a** (11.01 g, 30.1 mmol), **5b** (10.28 g, 33.1 mmol), and KO t Bu (4.06 g, 36.2 mmol) to give, after purification by column chromatography (silica, heptane/EtOAc = 6:1; a layer of NaHCO $_3$ was put on the base of the column), ethyl 1-[11-ethoxy-5-isocyano-10,10-dimethyl-5-[(4-methylphenyl)sulfonyl]-11-oxoundecyl]-1-cyclobutanecarboxylate (14.11 g) as a colorless oil. Part of this oil (13.86 g, 25.3 mmol) was treated with concd aqueous HCl (50 mL), as described for **6d**, to give crude **6e**, which was stirred up in heptane (50 mL) and the resultant precipitate was filtered off and washed with heptane (3 \times 50 mL). The combined filtrates were washed with aqueous NaOH (1 M, 2 \times 50 mL) and brine (50 mL) and dried to give **6e** (9.44 g, >90% pure by ^1H NMR, 75%) as a slightly yellow oil. ^1H NMR: δ 4.12 (q, J = 7.1 Hz, 2H), 4.09 (q, J = 7.1 Hz, 2H), 2.50–2.29 (m, 2H), 2.37 (t, J = 7.4 Hz, 4H), 1.95–1.70 (m, 6H), 1.61–1.44 (m, 6H), 1.30–1.09 (m, 4H), 1.25 (t, J = 7.1 Hz, 3H), 1.24 (t, J = 7.1 Hz, 3H), 1.14 (s, 6H). ^{13}C NMR: δ 210.1, 177.3, 176.6, 60.1 (2 \times), 47.5, 42.57 (2 \times), 42.1, 40.4, 37.8, 30.0 (2 \times), 25.2 (2 \times), 24.7, 24.6, 24.2, 24.1, 15.7, 14.4, 14.3. HRMS calcd for C $_{22}$ H $_{39}$ O $_5$ (MH $^+$): 383.2797, found: 383.2798.

6.2.7. Ethyl 1-9-[1-(ethoxycarbonyl)cyclopentyl]-5-oxononyl-1-cyclopentanecarboxylate (6g**).** Compound **6g** was prepared likewise Method B starting from TosMIC (4.27 g, 21.4 mmol), **5c** (18.18 g, 95% pure by ^1H NMR, 53.3 mmol), and KO t Bu (5.14 g, 45.8 mmol) and after 3 h, and another 1.5 h, respectively, 0.98 g, 8.7 mmol and 0.48, 4.3 mmol) at 0 $^\circ\text{C}$ to give, after purification by column chromatography and coevaporation from CH $_2$ Cl $_2$ (silica, heptane/EtOAc = 6:1) ethyl 1-9-[1-(ethoxycarbonyl)cyclopentyl]-5-isocyano-5-[(4-methylphenyl)sulfonyl]nonyl-1-cyclopentanecarboxylate (11.63 g, containing ~11% (w/w) CH $_2$ Cl $_2$, 82%) as a slightly yellow oil. Part of this oil (11.00 g, containing ~11% (w/w) CH $_2$ Cl $_2$, 16.7 mmol) was dissolved in CH $_2$ Cl $_2$ (150 mL) and treated with concd aqueous HCl (15 mL) for 4 h. Then, the reaction mixture was washed with brine (100 mL) and aqueous NaCl (10% (w/w), 100 mL). On addition of saturated aqueous NaHCO $_3$ (100 mL), CH $_2$ Cl $_2$ (50 mL), and H $_2$ O (100 mL) a milky suspension was formed, which was concentrated to approximately 75 mL. The resultant mixture was extracted with Et $_2$ O (1 \times 150 mL, 2 \times 50 mL). The combined extracts were washed with saturated aqueous NaHCO $_3$ (150 mL) and brine (100 mL and 50 mL) and dried to give **6g** (6.51 g, >90% pure by ^1H NMR, 83%)

as a slightly yellow oil. ^1H NMR: δ 4.10 (q, $J = 7.1$ Hz, 4H), 2.35 (t, $J = 7.4$ Hz, 4H), 2.14–2.03 (m, 4H), 1.66–1.38 (m, 20H), 1.27–1.13 (m, 4H), 1.24 (t, $J = 7.2$ Hz, 6H). ^{13}C NMR: δ 210.4, 177.3 (2 \times), 60.2 (2 \times), 54.0 (2 \times), 42.6 (2 \times), 39.1 (2 \times), 36.1 (4 \times), 25.8 (2 \times), 25.0 (4 \times), 24.3 (2 \times), 14.4 (2 \times). HRMS calcd for $\text{C}_{25}\text{H}_{42}\text{O}_5$ (M^+): 422.3032, found: 422.3035.

6.2.8. Tetraethyl 7-oxo-2,2,12,12-tridecanetetracarboxylate (6h). Compound **6h** was prepared likewise Method A starting from TosMIC (10.63 g, 53.4 mmol), Bu_4NI (3.99 g, 10.7 mmol), NaH (60% (w/w) in mineral oil, 4.27 g, 107 mmol), and **3c**²⁰ (30.0 g, 97.0 mmol) to give, after filtration through silica (elute: heptane/EtOAc = 2:1), 7-ethoxy-6-(ethoxycarbonyl)-1-[6-ethoxy-5-(ethoxycarbonyl)-5-methyl-6-oxohexyl]-6-methyl-1-[(4-methylphenyl)sulfonyl]-7-oxoheptyl(methylidyne)ammonium (27.9 g) as a yellow oil. Part of this oil (26.9 g) was treated with concd aqueous HCl (50 mL), as described for **6d**, to give, after purification by column chromatography (silica, heptane/EtOAc = 4:1), **6h** (16.21 g, 71%) as a yellow oil. ^1H NMR: δ 4.17 (q, $J = 7.1$ Hz, 8H), 2.40 (t, $J = 7.4$ Hz, 4H), 1.87–1.82 (m, 4H), 1.58 (quintet, $J = 7.4$ Hz, 4H), 1.38 (s, 6H), 1.28–1.18 (m, 4H), 1.25 (t, $J = 7.2$ Hz, 12H). ^{13}C NMR: δ 210.0, 172.0 (4 \times), 60.8 (4 \times), 53.3 (2 \times), 42.1 (2 \times), 35.0 (2 \times), 23.6 (4 \times), 19.5 (2 \times), 13.8 (4 \times). HRMS calcd for $\text{C}_{25}\text{H}_{43}\text{O}_9$ (MH^+): 487.2907, found: 487.2944.

6.2.9. Ethyl 2,2-dimethyl-8-oxo-10-phenyldecanoate (6j). Compound **6j** was prepared likewise Method A starting from **8b** (19.0 g, 50.1 mmol), Bu_4NI (1.85 g, 5.01 mmol), NaH (60% (w/w) in mineral oil, 2.40 g, 60.0 mmol), and (2-bromoethyl)benzene (8.24 mL, 60.1 mmol) to give an oil, which was treated with concd aqueous HCl (50 mL), as described for **6d**, to give, after purification by column chromatography (silica, heptane/EtOAc = 6:1), **6j** (10.84 g, 68%) as a yellow oil. ^1H NMR: δ 7.30–7.23 (m, 2H), 7.21–7.14 (m, 3H), 4.10 (q, $J = 7.2$ Hz, 2H), 2.89 (t, $J = 7.5$ Hz, 2H), 2.71 (t, $J = 7.8$ Hz, 2H), 2.36 (t, $J = 7.4$ Hz, 2H), 1.60–1.44 (m, 4H), 1.28–1.16 (m, 4H), 1.23 (t, $J = 7.1$ Hz, 3H), 1.14 (s, 6H). ^{13}C NMR: δ 210.0, 177.8, 141.1, 128.4 (2 \times), 128.2 (2 \times), 126.0, 60.0, 44.1, 42.8, 42.0, 40.4, 29.7, 29.5, 25.0 (2 \times), 24.6, 23.5, 14.2. HRMS calcd for $\text{C}_{20}\text{H}_{30}\text{O}_3$ (M^+): 318.2195, found: 318.2201.

6.2.10. *t*-Butyl 1-11-[1-(*t*-butoxycarbonyl)cyclopropyl]-6-oxoundecyl-1-cyclopropanecarboxylate (6l). Compound **6l** was prepared likewise Method B starting from TosMIC (13.84 g, 70.9 mmol), **5d** (24.0 g and 24.0 g after 1.5 h in 15 min, 71.0 and 71.0 mmol), and $\text{KO}t\text{Bu}$ (8.35 g and 8.35 g after 1.5 h, 74.6 mmol and 74.6 mmol) to give, after dissolving the crude product in EtOAc (100 mL) and filtration through silica (elute: heptane/EtOAc = 1:1, 5 \times 80 mL) an oil (42.38 g). This oil (42.38 g) was treated with concd aqueous HCl (11.4 mL), as described for **6d**, to give, after purification by column chromatography (silica, heptane/EtOAc = 12:1), **6l** (16.3 g, >90% pure by ^1H NMR, 46%) as a colorless oil. ^1H NMR: δ 2.37 (t, $J = 7.4$ Hz, 4H), 1.62–1.49 (quintet, $J = 7.4$ Hz, 4H), 1.48–1.36 (m, 8H), 1.41 (s, 18H), 1.33–1.20 (m, 4H) 1.09 (dd, $J = 6.5$,

3.8 Hz, 4H), 0.58 (dd, $J = 6.6$, 3.9 Hz, 4H). ^{13}C NMR: δ 210.9, 174.1 (2 \times), 79.8 (2 \times), 42.9 (2 \times), 34.1 (2 \times), 29.6 (2 \times), 28.2 (6 \times), 27.7 (2 \times), 24.4 (2 \times), 24.0 (2 \times), 15.4 (4 \times). HRMS calcd for $\text{C}_{27}\text{H}_{46}\text{NaO}_5$ (MNa^+): 473.3243, found: 473.3233.

6.2.11. Ethyl 1-[11-[1-(ethoxycarbonyl)cyclopentyl]-6-oxoundecyl]-1-cyclopentanecarboxylate (6m). Compound **6m** was prepared likewise Method B starting from TosMIC (5.38 g, 27.0 mmol), **5e** (24.21 g, 94% pure by GC, 67.3 mmol), and $\text{KO}t\text{Bu}$ (6.40 g, 57.0 mmol and after 1 h, and another 1 h, respectively, 1.20 g, 10.7 mmol and 0.60, 5.3 mmol) at 0 $^\circ\text{C}$ to give, after purification by column chromatography (silica, heptane/EtOAc = 6:1) and coevaporation from CH_2Cl_2 , ethyl 1-11-[1-(ethoxycarbonyl)cyclopentyl]-6-isocyano-6-[(4-methylphenyl)sulfonyl]undecyl-1-cyclopentanecarboxylate (11.18 g, containing ~4% (w/w) CH_2Cl_2 , 65%) as a slightly yellowish oil. Part of this oil (10.78 g, 16.7 mmol) was dissolved in CH_2Cl_2 (150 mL) and treated with concd aqueous HCl (15 mL) for 1.5 h. Then, the reaction mixture was diluted with CH_2Cl_2 (100 mL), washed with H_2O (150 mL), and aqueous NaCl (10% (w/w), 2 \times 150 mL), and dried. The remaining residue was suspended in heptane (100 mL) and filtered. The filtrate was washed with saturated aqueous NaHCO_3 (100 mL) and brine (100 mL), dried, and coevaporation from CH_2Cl_2 to give **6m** (7.26 g, 90% pure by ^1H NMR, 87%) as a thin slightly yellow oil. ^1H NMR: δ 4.10 (q, $J = 7.0$ Hz, 4H), 2.35 (t, $J = 7.4$ Hz, 4H), 2.13–2.03 (m, 4H), 1.66–1.38 (m, 20H), 1.29–1.13 (m, 8H), 1.24 (t, $J = 7.1$ Hz, 6H). ^{13}C NMR: δ 210.7, 177.4 (2 \times), 60.1 (2 \times), 54.0 (2 \times), 42.7 (2 \times), 39.1 (2 \times), 36.1 (4 \times), 29.8 (2 \times), 25.9 (2 \times), 25.0 (4 \times), 23.8 (2 \times), 14.4 (2 \times). HRMS calcd for $\text{C}_{27}\text{H}_{46}\text{O}_5$ (M^+): 450.3345, found 450.3347.

6.2.12. Diethyl 10-oxo-2,2,18,18-tetramethyl-nonadecanedioate (6n). Compound **6n** was prepared likewise Method A starting from TosMIC (2.43 g, 12.5 mmol), Bu_4NI (0.462 g, 1.25 mmol), NaH (60% (w/w) in mineral oil, 1.21 g, 30.3 mmol) and **3e** (7.65 g, 88% pure by GC, 23.0 mmol) to give, after purification by column chromatography (silica, heptane/EtOAc = 6:1), {10-ethoxy-1-(9-ethoxy-8,8-dimethyl-9-oxononyl)-9,9-dimethyl-1-[(4-methylphenyl)sulfonyl]-10-oxodecyl}(methylidyne)ammonium (5.41 g) as a yellow oil. Part of this oil (5.03 g) was treated with concd aqueous HCl (30 mL), as described for **6d**, to give, after purification by column chromatography (silica, heptane/EtOAc = 7:1), **6n** (3.21 g, 57%) as a colorless oil. ^1H NMR: δ 4.11 (q, $J = 7.2$ Hz, 4H), 2.37 (t, $J = 7.4$ Hz, 4H), 1.57–1.46 (m, 8H), 1.28–1.23 (m, 16H), 1.24 (t, $J = 7.1$ Hz, 6H), 1.15 (s, 12H). ^{13}C NMR: δ 211.5, 178.0 (2 \times), 60.08 (2 \times), 60.07 (2 \times), 42.7 (2 \times), 42.1 (2 \times), 40.7 (2 \times), 29.9 (2 \times), 29.21 (2 \times), 29.15 (2 \times), 25.1 (2 \times), 24.8 (2 \times), 23.8 (2 \times), 14.2 (2 \times). HRMS calcd for $\text{C}_{27}\text{H}_{50}\text{O}_5$ (M^+): 454.3658, found: 454.3663.

6.2.13. Dimethyl 6,6-dimethoxyundecanedioate (15). To a solution of **7b**¹³ (9.21 g, 40.0 mmol) in MeOH (50 mL) was added trimethyl orthoformate (100 mL, 0.91 mol) and TsOH (0.60 g, 3.14 mmol). The solution was heated to reflux and stirred for 2 d. Et_2O (250 mL) and

saturated aqueous NaHCO₃ (250 mL) were added and the layers were separated. The organic layer was washed with saturated aqueous NaHCO₃ (250 mL) and brine (250 mL) and dried to give **15** (11.48 g, 90% pure by GC, 85%) as a dark brown oil, which was used without further purification in the next reaction. ¹H NMR: δ 3.67 (s, 6H), 3.13 (s, 6H), 2.33 (t, *J* = 7.5 Hz, 4H), 1.69–1.53 (m, 8H), 1.32–1.21 (m, 4H).

6.2.14. 2,12-Dihydroxy-2,12-dimethyl-7-tridecanone (7i).

At 0 °C under a N₂ atmosphere, MeMgCl (22% (w/w) in THF, 41.5 mL, 0.126 mol) was added drop wise to a solution of **15** (8.5 g, 90% pure, 25.2 mmol) in Et₂O (100 mL) in 30 min. After stirring for 30 min, the reaction mixture was allowed to warm to rt, stirred for 2.5 h, and then cooled again to 0 °C. The reaction was quenched by careful addition of HCl (1 M, 125 mL) and the layers were separated. The aqueous phase was extracted with Et₂O (50 mL) and the combined organic layers were washed with brine (2 × 25 mL) and dried. The remaining residue was purified by column chromatography (silica, EtOAc) to give 6.91 g of a brown oil, which was taken up in EtOAc (25 mL). Norrit (0.5 g) was added and the suspension was filtered through kieselguhr and washed with EtOAc (50 mL). The combined filtrate and washings were evaporated in vacuo to give **7i** (6.73 g, 90% pure by GC, 93%)¹⁴ as a dark yellow oil. ¹H NMR: δ 2.40 (t, *J* = 7.3 Hz, 4H), 1.51–1.61 (m, 4H), 1.40–1.48 (m, 4H), 1.27–1.38 (m, 4H), 1.18 (s, 12H). ¹³C NMR: δ 211.6, 71.0 (2×), 43.8 (2×), 42.9 (2×), 29.4 (4×), 24.4 (2×), 24.1 (2×). HRMS calcd for C₁₅H₃₁O₃ (MH⁺): 259.2273, found: 259.2278.

6.3. General procedures for ester hydrolysis

6.3.1. Method D. 1-[9-(1-Carboxy-cyclobutyl)-5-oxononyl]-1-cyclobutanecarboxylic acid (7f). LiOH·H₂O (3.94 g, 93.9 mmol) and H₂O (30 mL) were added to a solution of **6f** (9.20 g, 23.3 mmol) in EtOH (90 mL) and the resultant mixture was stirred at reflux temperature for 17 h, allowed to cool to rt, and concentrated in vacuo to a smaller volume. H₂O (150 mL) was added and the resultant mixture was extracted with Et₂O (50 mL), acidified with aqueous HCl (6 M, 25 mL), and extracted with Et₂O (1 × 100 mL, 2 × 50 mL). The latter organic layers were combined, washed with brine (50 mL), and dried. The remaining residue was recrystallized from *i*Pr₂O/heptane to give **7f** (4.41 g, 56%) as small, white granules. Mp: 69–70 °C. ¹H NMR: δ 11.2 (br s, 2H), 2.50–2.37 (m, 4H), 2.39 (t, *J* = 7.2 Hz, 4H), 1.96–1.84 (m, 8H), 1.81–1.75 (m, 4H), 1.57 (quintet, *J* = 7.4 Hz, 4H), 1.26–1.12 (m, 4H). ¹³C NMR: δ 210.6, 183.4 (2×), 47.6 (2×), 42.7 (2×), 37.8 (2×), 30.1 (4×), 24.7 (2×), 24.1 (2×), 15.7 (2×). Anal. Calcd for C₁₉H₃₀O₅: C, 67.43; H, 8.93. Found: C, 67.19; H, 8.97.

6.3.2. Method E. 1-[9-(1-Carboxy-cyclopropyl)-5-oxononyl]-1-cyclopropanecarboxylic acid (7d). A solution of **6d** (5.31 g, 12.6 mmol) in HCO₂H (50 mL) was stirred for 3 h, evaporated in vacuo, and coevaporated from toluene (3 × 25 mL) to give **7d** (3.89 g, 99%) as a white solid. An analytical sample was obtained after recrystalliza-

tion from *i*Pr₂O/heptane. Mp: 132–134 °C. ¹H NMR (CD₃OD): δ 2.45 (t, *J* = 6.9 Hz, 4H), 1.58–1.39 (m, 12H), 1.14 (dd, *J* = 6.6, 3.7 Hz, 4H), 0.70 (dd, *J* = 6.8, 3.9 Hz, 4H). ¹³C NMR (CD₃OD): δ 214.4, 179.4 (2×), 43.5 (2×), 34.9 (2×), 28.5 (2×), 25.1 (2×), 24.2 (2×), 16.2 (4×). Anal. Calcd for C₁₇H₂₆O₅: C, 65.78; H, 8.44. Found: C, 65.40; H, 8.37.

6.3.3. Method F. 11-(1-Carboxy-cyclopropyl)-2,2-dimethyl-7-oxoundecanoic acid (7c).

A solution of **6c** (9.27 g, >90% pure by ¹H NMR, 21.0 mmol) in HCO₂H (50 mL) was stirred for 1.5 h, evaporated in vacuo, and coevaporated from toluene (10 mL). The remaining residue was dissolved in EtOH/H₂O (2:1, 100 mL) and NaOH (5.33 g, 132 mmol) was added. The resultant clear solution was warmed to 80 °C and after 5 h, EtOH was evaporated in vacuo. The remaining solution was diluted with H₂O to ~100 mL, extracted with Et₂O (3 × 100 mL), acidified to pH ~1 with concd aqueous HCl (~9 mL) and extracted with Et₂O (3 × 100 mL). The latter organic layers were combined and dried. The remaining residue was purified by column chromatography (silica, heptane/EtOAc = 2:1 (containing 1% (v/v) HOAc)) to give **7c** (5.83 g, >90% pure by ¹H NMR, 80%) as a slightly yellow oil, which turns solid when stored at –18 °C for several days. Mp: 49–52 °C. ¹H NMR (CD₃OD): δ 2.44 (t, *J* = 7.2 Hz, 4H), 1.57–1.42 (m, 10H), 1.30–1.19 (m, 2H), 1.17–1.07 (m, 2H), 1.14 (s, 6H), 0.59 (dd, *J* = 6.6, 3.9 Hz, 2H). ¹³C NMR (CD₃OD): δ 213.5, 181.4, 178.9, 43.5, 43.4, 43.0, 41.7, 34.9, 28.5, 25.9 (3×), 25.5, 24.3, 16.4 (2×). Anal. Calcd for C₁₇H₂₈O₅: C, 65.36; H, 9.03. Found: C, 65.06; H, 9.02.

6.3.4. 11-(1-Carboxy-cyclobutyl)-2,2-dimethyl-7-oxoundecanoic acid (7e).

Compound **7e** was prepared likewise Method D starting from **6e** (8.83 g, >90% pure by ¹H NMR, 20.8 mmol) and LiOH·H₂O (2.91 and 1.94 g after 18 h, 69.4 and 46.2 mmol) to give, after recrystallized from *i*Pr₂O/heptane, **7e** (5.19 g, 76%) as a white solid. Mp: 53–55 °C. ¹H NMR: δ 10.80 (br s, 2H), 2.50–2.35 (m, 2H), 2.39 (t, *J* = 7.2 Hz, 4H), 1.98–1.74 (m, 6H), 1.65–1.49 (m, 6H), 1.31–1.11 (m, 4H), 1.18 (s, 6H). ¹³C NMR: δ 210.6, 184.3, 183.4, 47.6, 42.7, 42.6, 42.2, 40.5, 37.8, 30.1 (2×), 25.1 (2×), 24.8, 24.7, 24.2, 24.1, 15.7. Anal. Calcd for C₁₈H₃₀O₅: C, 66.23; H, 9.26. Found: C, 66.26; H, 9.37.

6.3.5. 1-[9-(1-Carboxy-cyclopentyl)-5-oxononyl]-1-cyclopentanecarboxylic acid (7g).

Compound **7g** was prepared likewise Method D starting from **6g** (6.05 g, >90% pure by ¹H NMR, 12.9 mmol) and LiOH·H₂O (2.01 g, 47.9 mmol) to give, after crystallization from *i*Pr₂O/heptane, **7g** (5.01 g, 93% pure by ¹H NMR, 99%) as white granules. An analytical sample was obtained after recrystallization from *i*Pr₂O/heptane. Mp = 104–106 °C. ¹H NMR: δ 2.39 (t, *J* = 6.9 Hz, 4H), 2.18–2.10 (m, 4H), 1.69–1.41 (m, 20H), 1.27–1.14 (m, 4H). ¹³C NMR: δ 211.1, 184.6 (2×), 53.9 (2×), 42.5 (2×), 39.0 (2×), 35.9 (4×), 25.7 (2×), 24.9 (4×), 24.0 (2×). Anal. Calcd for C₂₁H₃₄O₅: C, 68.82; H, 9.35. Found: C, 68.78; H, 9.47.

6.3.6. 2,12-Di(ethoxycarbonyl)-2,12-dimethyl-7-oxotridecanedioic acid (7h). A solution of KOH (2.44 g, >85%, >37.0 mmol) in EtOH (80 mL) was added to **6h** (9.00 g, 18.5 mmol). After stirring for 54 h, another portion of KOH (1.21 g, >85%, >18.5 mmol) was added and stirring was continued for 16 h. The reaction mixture was evaporated in vacuo and Et₂O (250 mL) and H₂O (250 mL) were added. The aqueous layer was separated, acidified with aqueous HCl (2 M, 50 mL), and extracted with Et₂O (250 mL) and CH₂Cl₂ (250 mL). The combined organic layers were dried and the remaining residue was purified by column chromatography (silica, heptane/EtOAc/HOAc = 3:2:0.01) and vacuum dried at 50 °C to give **7h** (6.43 g, 81%) as a yellow oil. ¹H NMR: δ 10.40 (br s, 2H), 4.21 (q, *J* = 7.1 Hz, 4H), 2.42 (t, *J* = 7.4 Hz, 4H), 1.90–1.84 (m, 4H), 1.59 (quintet, *J* = 7.4 Hz, 4H), 1.43 (s, 6H), 1.32–1.19 (m, 4H), 1.27 (t, *J* = 7.2 Hz, 6H). ¹³C NMR: δ 210.9, 177.7 (2×), 172.1 (2×), 61.5 (2×), 53.5 (2×), 42.2 (2×), 35.3 (2×), 23.8 (2×), 23.7 (2×), 19.8 (2×), 13.9 (2×). HRMS calcd for C₂₁H₃₅O₉ (MH⁺): 431.2281, found: 431.2298.

6.3.7. 13-(1-Carboxy-cyclopropyl)-2,2-dimethyl-8-oxotridecanoic acid (7k). Compound **7k** was prepared likewise Method F starting from **6k** (18.34 g, 95% pure by ¹H NMR, 41.0 mmol) to give 1-(11-ethoxy-10,10-dimethyl-5,11-dioxoundecyl)-1-cyclopropanecarboxylic acid, which was treated with NaOH (9.68 g, 241 mmol) to give, after recrystallized from *i*Pr₂O/heptane, **7k** (9.47 g, 68%) as a white solid. The mother liquor was evaporated in vacuo and the remaining residue was purified by column chromatography (heptane/EtOAc = 2:1 (containing 1% (v/v) HOAc)) and recrystallization from *i*Pr₂O/heptane to give a second batch **7k** (2.23 g, 16%) as a white solid. Mp: 65–66 °C. ¹H NMR (CD₃OD): δ 2.43 (t, *J* = 7.2 Hz, 4H), 1.58–1.42 (m, 10H), 1.35–1.20 (m, 6H), 1.14 (s, 6H), 1.15–1.06 (m, 2H), 0.70 (dd, *J* = 6.6, 3.9 Hz, 2H). ¹³C NMR (CD₃OD): δ 213.8, 181.6, 179.0, 43.6, 43.5, 43.1, 41.9, 35.1, 31.0, 30.6, 28.7, 26.2, 25.9 (2×), 25.02, 24.96, 24.4, 16.4 (2×). Anal. Calcd for C₁₉H₃₂O₅: C, 67.03; H, 9.47. Found: C, 66.86; H, 9.50.

6.3.8. 1-[11-(1-Carboxy-cyclopropyl)-6-oxoundecyl]-1-cyclopropanecarboxylic acid (7l). Compound **7l** was prepared likewise Method E starting from **6l** (7.50 g, >90% pure by ¹H NMR, 15.0 mmol) to give, after recrystallized from toluene, **7l** (5.06 g, 99%) as colorless crystals. Mp: 122–123 °C. ¹H NMR (DMSO-*d*₆): δ 11.96 (br s, 2H), 2.39 (t, *J* = 7.4 Hz, 4H), 1.50–1.33 (m, 12H), 1.25–1.15 (m, 4H), 1.03 (dd, *J* = 6.5, 3.5 Hz, 4H), 0.68 (dd, *J* = 6.6, 3.6 Hz, 4H). ¹³C NMR (DMSO-*d*₆): δ 209.9, 175.7 (2×), 41.8 (2×), 33.2 (2×), 28.8 (2×), 27.2 (2×), 23.3 (2×), 22.9 (2×), 14.8 (4×). Anal. Calcd for C₁₉H₃₀O₅: C, 67.43; H, 8.93. Found: C, 67.20; H, 9.05.

6.3.9. 1-[11-(1-Carboxy-cyclopentyl)-6-oxoundecyl]-1-cyclopentanecarboxylic acid (7m). Compound **7m** was prepared likewise Method D starting from **6m** (7.1 g, 90% pure by ¹H NMR, 14.2 mmol) and LiOH·H₂O (3.3 g, 78.6 mmol) to give, after recrystallization from *i*Pr₂O/heptane, **7m** (5.09 g, 91%) as white granules.

Mp = 78–85 °C. ¹H NMR: δ 2.37 (t, *J* = 7.4 Hz, 4H), 2.18–2.10 (m, 4H), 1.65–1.45 (m, 20H), 1.29–1.25 (m, 8H). ¹³C NMR: δ 211.5, 184.8 (2×), 54.0 (2×), 42.4 (2×), 38.9 (2×), 35.9 (4×), 29.2 (2×), 25.5 (2×), 24.9 (4×), 23.5 (2×). Anal. Calcd for C₂₃H₃₈O₅: C, 70.02; H, 9.71. Found: C, 70.37; H, 9.72.

6.3.10. 10-Oxo-2,2,18,18-tetramethyl-nonadecanedioic acid (7n). Compound **7n** was prepared likewise Method D starting from **6n** (11.63 g, 25.6 mmol) and KOH (4.31 g, 77.0 mmol) to give, after recrystallization from *i*Pr₂O/heptane, **7n** (7.56 g, 74%) as white crystals. Mp: 74–77 °C. ¹H NMR (CD₃OD): δ 2.43 (t, *J* = 7.3 Hz, 4H), 1.57–1.50 (m, 8H), 1.33–1.21 (m, 16H), 1.14 (s, 12H). ¹³C NMR: δ 214.5, 182.1 (2×), 43.6 (2×), 43.2 (2×), 42.0 (2×), 31.2 (2×), 30.4 (2×), 30.38 (2×), 26.2 (2×), 25.9 (4×), 25.0 (2×). Anal. Calcd for C₂₃H₄₂O₅: C, 69.31; H, 10.62. Found: C, 69.41; H, 10.73.

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