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Dynamic resolution of atropisomeric amides using proline-derived imidazolines and ephedrine-derived oxazolidines

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Abstract—Condensation of atropisomeric tertiary 2-formyl naphthamides or 2-formyl benzamides with some chiral diamines and amino alcohols leads, via a dynamic resolution process, to single atropisomers of tertiary amides bearing chiral imidazolidines or oxazolidines. Hydrolysis of the new heterocycle competes a dynamic thermodynamic resolution of the starting aldehyde, and rapid reduction allows the isolation of atropisomeric amides bearing 2-hydroxymethyl substituents in enantiomerically enriched form. Evidence that the reactions are under thermodynamic control is presented.

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1. Introduction

Tertiary aromatic amides are now well known to have the potential for atropisomerism: We,¹ and others,²⁻⁴ have demonstrated that they are resolvable⁵ by chromatography on a chiral stationary phase. Given the wide utility of other more well known classes of atropisomers such as the biphenyls and binaphthyls in asymmetric catalysis^{6,7} (principally because of the flexibility inherent in a stereogenic axis as opposed to a stereogenic centre⁸), we set out to develop a method for the resolution of tertiary aromatic amides on a practical scale which would open up the opportunity for their development as a new family of chiral ligands based on the aromatic amide structure. A small number of enantiomerically pure atropisomeric amides have already been used as effective chiral ligands, being made in enantiomerically pure form either by classical resolution⁹ or by asymmetric synthesis.^{10,11} Dynamic kinetic resolution^{12,13} and enantioselective lithiation¹⁴⁻¹⁷ have also been used to synthesise atropisomeric amides in enantiomerically form, and some of these compounds have also been used as chiral reagents⁴ and auxiliaries¹⁸ or are of biological interest.^{19–25} Our studies into the resolution of aromatic amides via the condensation of amidoaldehydes with 1,2-diamines and 1,2-aminoalcohols to form imidazolidines and oxazolidines are described in full in this paper.^{26–28} During the course of this work, we discovered a remarkable propensity of the atropisomers being resolved to equilibrate and thus facilitate a dynamic resolution, a reaction which appears to be a

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member of the relatively small class of dynamic thermodynamic resolutions.²⁹

2. Results and discussion

2.1. Starting materials

The known^{30,31} 2-formyl naphthamides **1** were made in good yield from the parent amides by a modification of the ortholithiation conditions described by Beak and Brown,^{32,33} quenching with DMF as electrophile (Scheme 1). The benzamides **2a-d** were also made by ortholithiation, though the ethyl group of **2c** was protected as its 1-silyl derivative to prevent competing lateral lithiation.³⁴ Ortholithiation and formylation of **3**³⁵ gave **4** which was desilylated to yield **2c**. **2d** was made from benzamide **5** by two successive ortholithiation reactions. **2e** was made from the mesitamide **7**¹⁷ by lateral lithiation and hydroxylation to yield **8** which was oxidised with the Dess Martin periodinane^{36,37} to the aldehyde.

2.2. Condensation with a proline-derived diamine

The documented easy formation and cleavage of aminals derived from 1,2-diamines³⁸ prompted us to try, initially, the proline-derived diamine 9^{39} as a resolving agent for these aldehydes. We heated 9, which is available in two⁴⁰ or four³⁹ steps from pyroglutamate or proline respectively, with aldehydes **1a** and **1b** in toluene at reflux for 24 h. The NMR spectrum of the crude reaction mixture showed, surprisingly, only a single diastereoisomer (>90:10 diastereoselectivity) of the imidazolines **10a** and **10b**, and purification by chromatography on neutral alumina (the

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Scheme 1. The starting 2-formylnaphthamides.



Scheme 2. Synthesis of naphthamide-derived imidazolidines.



Figure 1. X-ray crystal structure of M-10a.

imidazolines are somewhat sensitive to chromatography on silica) allowed us to isolate these compounds in 88-89% yield (Scheme 2). X-ray crystallography (Fig. 1) proved the stereochemistry of *M*-10a.

The formation of the imidazolines creates a new stereogenic centre at the aminal carbon, but based on previous results published by Mukaiyama⁴¹ we expected this aspect of the reaction to be highly stereoselective: aldehydes RCHO tend to form imidazolidines exo-11 rather than endo-11, which places R on the endo face of the bicyclic system (Scheme 3). However, the aldehydes 2 are chiral racemic compounds, so our initial expectation was that we would see the formation of M- and P-10 in approximately equal quantities. The formation of a single isomer of 10a and 10b must indicate that rotation about the Ar-CO axis takes place under the conditions of the reaction, either before the formation of the imidazolidines, or both before and after their formation. In common with other atropisomers in which bond rotation is blocked by a trigonal carbon substituent,⁴²⁻⁴⁴ the barrier to racemisation of aldehydes 1 and 2 is expected to be low relative to those bearing, say, a methyl group in the place of the formyl substituent: 1a has a half-life of racemisation of only ca. 12 min at 20 °C,43 which extrapolates to ca. 0.1 s at 110 °C, the temperature of the condensation. Naphthamides bearing branched substituents with a steric demand similar to the imidazolines of 10 have barriers to Ar-CO rotation of the order of 110 kJ mol^{-1} ,⁴³ which would suggest



Scheme 3. Typical stereoselectivity in the formation of proline-derived imidazolidines.

epimerisation of **10** should take place over a period of only minutes at $110 \,^{\circ}$ C, easily within the timescale of the reaction. We shall return to the likely mechanism of the stereoselectivity later.

The same diamine **9** was condensed with 2-formyl benzamides **2b-e** and the reactions were similarly diastereoselective: ¹H NMR analysis of the crude reaction mixture indicated that the products were formed with at least >95% stereochemical purity (Scheme 4). Chromatography on alumina yielded pure imidazolines **12b-e** in good yield.



Scheme 4. Synthesis of benzamide-derived imidazolidines.

However, as previously reported, 18,45 diastereoselectivity in the condensation of the *peri*-substituted naphthamides **1c** and **1d** was rather poorer, with 20-25% of a minor epimer being evident in the ¹H NMR spectrum of the crude reaction mixture (Scheme 5).



Scheme 5. Lower selectivity in more hindered *peri*-substituted naphthamides.

2.3. Condensation with chiral amino alcohols

Although condensation with the diamine **9** is a simple and versatile way of introducing chirality into the atropisomeric amides, **9** is rather expensive commercially and its synthesis, though not difficult, poses some practical problems on scale-up.⁴⁶ Moreover, we found that the imidazolidines were unstable to further lithiation reactions: attempted ortholithiation³³ of **12b** or lateral lithiation⁴⁷ of **12c** gave complex mixtures of products. We, therefore, sought a more readily available 'resolving agent', especially one which would be stable to lithiation conditions.

We chose readily available aminoalcohols (1R,2S)-(-)ephedrine and (1S,2S)-(+)-pseudoephedrine as likely candidates. Both are known to condense with aldehydes to yield stable imidazolidines **15** with good, though not perfect, stereocontrol at the new stereogenic centre (Scheme 6).^{48–51} Condensation of **1a** with ephedrine and with pseudoephedrine, and **1b** with ephedrine, gave essentially single diastereoisomers of the product imidazolines **16** and **17**, which were isolated after chromatography on silica (the oxazolidines are more stable to silica than the imidazolines) in good yield (Scheme 7). The stereochemistry of **16a** was proved by an X-ray crystal structure (Fig. 2), and is consistent with the expected 'all-*syn*' stereochemistry^{51,50} which allows the four oxazolidine substituents in **16** to lie pseudoequatorial on the new five-membered ring.



Figure 2. X-ray crystal structure of M-16a.

The ¹H NMR spectra of the crude products **16** showed consistently 5-10% of a minor diastereoisomer, unlike those of the crude products **10** which were essentially free of diastereoisomeric impurities. Although we were unable to isolate and fully characterise this diastereoisomer, it had a distinctive pattern of signals in the region of 5-6 ppm



Scheme 6. Oxazolidines from ephedrine.



Scheme 7. Synthesis of naphthamide-derived oxazolidines.



Scheme 8. Oxazolidines from benzamides and a peri-substituted naphthamide.

which we have found in other work⁵² to be characteristic of ephedrine-derived oxazolidines with *endo* relative stereochemistry (Scheme 6). Indeed, condensations of aldehydes with ephedrine typically give varying amounts of the *endo* product, according to solvent and conditions,^{51,50} and for this reason we assume this minor diastereoisomer is *P-endo-***16** rather than the alternative *P-***16**, of which we saw no sign (<5% by NMR). Nonetheless, it was a straightforward matter to remove this minor impurity during purification.

Condensation of the aldehydes **2a-2c** with (-)-ephedrine was similarly diastereoselective, with the oxazolidines **18a-18c** being formed with high diastereoselectivity, even if instability towards hydrolysis led to a low yield after purification in one case (Scheme 8). As with the diamine 9, condensation of a hindered *peri*-substituted naphthamide with (-)-ephedrine gave much poorer selectivities, and **1c** gave a 1:1 mixture of the two diastereoisomers of **16c** in 90% yield.⁴⁵

2.4. Completion of the resolution: hydrolysis of the imidazolidines and oxazolidines

Hydrolysis of the imidazolidines and oxazolidines back to the aldehydes **1** and **2** should complete a method for the dynamic resolution of **1** and **2**. However, as noted before, atropisomeric 2-formyl amides have low barriers to racemisation relative to structurally similar amides bearing tetrahedral 2-substituents.^{43,53} The products of hydrolysis are, therefore, likely to racemise too fast for it to be possible to isolate them in enantiomerically enriched form. We, therefore, sought conditions which would allow us to remove the resolving agent (the diamine or aminoalcohol), preferably by hydrolysis at low temperature, and then rapidly reduce the formyl group to a methyl or hydroxymethyl substituent.

After a series of trial hydrolyses, we found that the imidazolidine 10a was completely hydrolysed by 1 M aqueous HCl in THF at 0 °C over a period of 30 min.



Scheme 9. Deprotection and recovery of enantiomerically enriched amides.

Entry	S.M.	Conditions	Product	Yield	ee	Overall yield from 1 or 2^a
1	10a	1 M HCl	(-)- 19a	94	89	83
2	10b	1 M HCl	(-)- 19b	84	97	75
3	12d	1 M HCl	(–)- 20d	90	77	77
4	12e	1 M HCl	(−)-20e=(−)-8	93	53	58
5	16a	CF ₃ CO ₂ H	(–)- 19 a	85	74	73
6	16b	CF ₃ CO ₂ H	(–)- 19b	85	74	74

^a Representing the efficiency of the resolution.

Hydrolysis of the ephedrine-derived oxazolidines was much slower, and remaining starting material was evident even after treatment with 6 M HCl in THF at 0 °C for 30 min. However, stirring with a excess of trifluoroacetic acid in wet THF at 0 °C for 30 min promoted complete hydrolysis of the oxazolidine to the aldehyde.

Reduction of the aldehyde to the alcohol was achieved by adding a large excess of sodium borohydride to the acidic solution containing the crude aldehydes. Because of the low pH, the borohydride rapidly decomposed somewhat exothermically under these conditions, and for reduction of the imidazolidine-derived aldehydes we added the sodium borohydride as a cold slurry in a solution of sodium methoxide in ethanol. A later improvement, which was used for reduction of the oxazolidine-derived aldehydes, was to add first an excess of methoxide to neutralise the trifluoroacetic acid and then to add the borohydride. Scheme 9 and Table 1 detail the application of these conditions for hydrolysis and reduction to the imidazolidines 10 and 12 and oxazolidines 16. For determination of ee, where necessary, racemic alcohols 19 and 20 were also made by sodium borohydride reduction of the racemic aldehydes 1 and **2**.

In many cases, excellent enantiomeric excesses were observed in the atropisomeric hydroxymethyl amide

products, and overall yields for the condensation-hydrolysis-reduction sequence which results in resolution of racemic aldehyde to enantiomerically pure alcohol were in most cases well over 50% (final column), demonstrating the very practical nature of this dynamic resolution process. In general, the ees obtained from the oxazolidines were lower, reflecting the harsher conditions necessary to force the hydrolysis to completion, and the imidazolidine method is to be preferred as a method for dynamic resolution.

2.5. Mechanism of the resolution and origin of the stereoselectivity

When we set out to resolve racemic, atropisomeric aldehydes 1 and 2c-e, we expected to obtain a 1:1 diastereoisomeric mixture of the imidazolidines 10 and 12 and the oxazolidines 16-18. Formation of anything other than a 1:1 mixture of atropisomers of 10 and 12 can be explained only by dynamic resolution, involving Ar-CO bond rotation. As explained earlier, the conditions of the condensation reaction are such that for most of the aldehyde starting materials Ar-CO rotation is likely to be rapid prior to condensation and still possible over a period of minutes even after condensation.

Two distinct dynamic resolution mechanisms are possible, both of which may be operative at least to some extent. One



Scheme 10. Dynamic kinetic resolution of 2.



Scheme 11. Dynamic Thermodynamic resolution of 2.

amounts to a dynamic resolution under kinetic control;54-57 the other a dynamic resolution under thermodynamic control.²⁹ In the first, equilibration between stereoisomers by rotation about the Ar-CO bond occurs before formation of the imidazoline or oxazolidine; one enantiomer of the aldehyde reacts with the aldehyde faster than the other, and an excess of one product stereoisomer is formed (Scheme 10). In the second, stereochemistry is defined by equilibration after the formation of the imidazolines: whatever the initial ratio of products, the final product ratio is defined by their relative stability and not by their relative rate of formation (Scheme 11). We were unable to prove conclusively which mechanism operates, but we have strong evidence that the stereoselectivity of the reactions both with the diamine 9 and with ephedrine 13 is under thermodynamic control, that is, Scheme 11 best represents the mechanism of the resolution.

First, we repeated the condensation of 1a with 9, but allowed it to take place in an NMR tube in C₆D₆. NMR showed that as starting material disappeared at 20 °C, two products in a proportion of 3:1 were seen to increase in concentration. The minor product was the imidazolidine *M*-10a which we had previously isolated; the major product, however, appeared to be an epimer of 10a, probably P-10a, although a structure related to endo-11 cannot be ruled out. Attempts to characterise this epimer fully failed, though HPLC allowed us to obtain a small quantity which converted to M-10a on standing at ambient temperature for 20 min. Since M-10a is clearly not the kinetic product of the condensation, the stereoselectivity of the reaction must be due to control by an alternative, presumably thermodynamically controlled, mechanism. If the major epimer formed under kinetic control is indeed P-10a then interestingly a dynamic kinetic resolution appears to be operating inconsequentially in the opposite direction from the overall dynamic resolution.

Supporting evidence that a dynamic kinetic resolution is not the origin of the stereoselective formation of **10**, **12**, **16** or **18** is provided by two further observations. First, in the condensation of 1c or 1d with 9 or 13 (Schemes 5 and 8) to yield 10c, 10d and 16c, a dynamic thermodynamic resolution is prevented by very high barriers to Ar-CO rotation in the *peri*-substituted products, though dynamic kinetic resolution should still be possible because of the lower barriers to Ar-CO rotation in the aldehydes 10c and 10d.^{43,58} Yet selectivity is poor, suggesting that interconversion of the imidazolidine or oxazolidine products is necessary for good stereoselectivity.

Second, the imidazolidine **12a**, and the oxazolidines **18a** and **18b**, in which the Ar–CO bond is free to rotate (a typical tertiary amide bearing a single branched 2-substituent shows a half-life for Ar–CO rotation of the order of 0.01 s at 20 °C^{43,35}) all exist as single conformers (>95:5 by NMR: Ar–CO rotation in such amides is slow on the NMR timescale). Evidently structures **12** and **18** display a thermodynamic preference for the stereochemistry of *M*-**18** (Scheme 11) when equilibration of the products is possible, a preference which is likely to persist in related structures **10**, **12**, **16** and **18**.

We therefore propose that the selectivity of all the condensation reactions arises because whatever the initial ratio of atropisomers formed in the condensation, interconversion of the products in refluxing toluene allows them to equilibrate to a ratio which is almost entirely the stereoisomer shown as, or analogous to, M-18 in Scheme 11. Our proposed rationale for the favourability of this isomer, both for the imidazolidines and the oxazolidines, is illustrated in Scheme 12. In both series, we presume the benzylic stereogenic centre must arrange itself such that its smallest substituent, the C-H bond, more or less eclipses the amide group. For the imidazolidines, the favoured isomer allows the bulky N,N-dialkyl group of the amide to lie anti to the N-phenyl substituent. For the oxazolidines, the *N*,*N*-dialkyl group must choose between lying *syn* to N–Me or to smaller O, and presumably favours the latter, Moreover, an electronic factor presumably also favours the alignment of the amide C=O dipole and the oxazolidine C-O dipole anti to one another.



Scheme 12. Conformational preference in amidoimidazolidines and amidooxazolidines.

3. Conclusion

Condensation of 2-formyl benzamides and naphthamides with the proline-derived diamine **9** or with (-)-ephedrine **13** yields single atropisomers of imidazolidine or oxazolidine products by a process of dynamic thermodynamic resolution. Enantiomerically enriched products may be obtained by subsequent deprotection of these compounds by hydrolysis in aqueous acid, though for isolation of products in good ee it is necessary to 'fix' the stereochemistry of the aldehydes by immediate reduction to the corresponding alcohols.

Dynamic thermodynamic resolution protocols seem particularly well-suited for the synthesis of enantiomerically enriched atropisomers, in which epimerisation may be the result merely of thermally induced bond rotation. More recent developments of this work,⁵⁹ to be reported shortly in full, have employed sulfinyl substituents as versatile alternatives to the imidazolidinyl or oxazolidinyl groups described here.

4. Experimental

4.1. General

Aldehydes 1a,⁴³ 1b,³⁰ 2a⁶⁰ and 2b⁶¹ were made by published methods.

X-ray crystal structures of *M*-10a and *M*-16a have been deposited with the Cambridge Crystallographic Database, Deposition numbers: *M*-10a: 228413; *M*-16a: 166016.

All commercially available solvents are distilled before use. Tetrahydrofuran (THF) was dried over sodium and distilled under dry nitrogen using benzophenone as an indicator. Dichloromethane was distilled from calcium hydride under an atmosphere of nitrogen. Toluene was distilled using a Dean–Stark apparatus and stored over 4 Å molecular sieves. 'Petrol' refers to petroleum ether (bp 40–60 °C); 'ether' refers to diethyl ether.

Thin layer chromatography (TLC) was performed using commercially available Macherey-Nagel 0.25 mm silica gel pre-coated aluminum sheets with fluorescent indicator UV₂₅₄. In the cases of the imidazolidines, TLC was performed on Merck neutral aluminum oxide pre-coated aluminum sheets. Flash chromatography refers to chromatography carried out on Merck silica gel 60H (40–63 m, 230–300 mesh) stationary phase by the method of Still, Kahn and Mitra.⁶²

Analytical HPLC was carried out on a Chiralpak AD, 25 cm×4.6 mm ID or (R,R) Whelk-01, 25 cm×4.6 mm ID column at room temperature using a Merck Hitachi L-6200 Intelligent pump, typically eluting with 10% ethanol in hexane, flow rate 1 mL/min, 10 μ L injection. Detection was carried out using a Merck L-300 Photo Diode Array System at UV absorbance at 280 nm.

¹H NMR spectra were recorded on a Varian XL 300 spectrometer at 300 MHz, a Bruker XC300 (300 MHz) or a

Varian Unity 500 (500 MHz); ¹³C NMR spectra were recorded on a Bruker XC300 (75 MHz) or a Varian Unity 500 (125 MHz). Chemical shifts are quoted in part per million downfield from tetramethylsilane. Coupling con-

Infrared spectra were recorded on an ATI Genesis Series FTIR and only structurally significant peaks are listed. Mass spectra were recorded on a Fisons VG Trio 2000 (EI/CI and FAB) or a Concept IS (HRMS) Spectrometer.

stants J are given in Hertz (Hz).

Micronanalyses were performed using a Carlo-Erba combustion analyzer on C, H or N. Melting points are uncorrected and were carried out on a Gallenkamp melting point apparatus. Optical rotations were performed using an AA-100 polarimeter and are quoted in units of $^{\circ}g^{-1}$ mol dm⁻¹.

4.1.1. N,N-Diethyl-2-formyl-6-(1-trimethylsilylethyl)benzamide 4. N,N-Diethyl-2-(1-trimethylsilyl)ethylbenzamide 3^{35} (831 mg, 3.0 mmol) in THF (10 mL) was added dropwise to a stirred solution of sec-butyllithium (6 mL of a 1.5 M solution in cyclohexane, 3.0 equiv.) and TMEDA (1.35 mL, 9.0 mmol, 3.0 equiv.) in dry THF (40 mL) at -78 °C under an atmosphere of nitrogen. After 60 min, DMF (0.93 mL, 12.0 mmol, 4.0 equiv.) was added. The mixture was warmed to ambient temperature (colour change from dark yellow/orange to colourless) and stirred overnight. Water was added and the organic layer was separated. The aqueous layer was extracted with diethyl ether (3×30 mL). The organic fractions were combined and washed with brine (50 mL), water (50 mL), dried (MgSO₄) and evaporated under reduced pressure to afford the aldehyde 4 (871 mg, 95%) as a rapidly interconverting mixture of diastereoisomeric atropisomers/conformers, which were used without further purification. δ_H (300 MHz; CDCl₃) (Peaks for major atropisomer/conformer) 9.99 (1H, s, CHO), 7.70 (1H, dd, J=6, 3 Hz, ArH), 7.48–7.41 (3H, m, ArH), 3.71 (1H, dq, J=14, 7 Hz, NCH₂), 3.54 (1H, dq, J=14, 7 Hz, NCH₂), 3.08 (2H, m, NCH₂), 2.15 (1H, m, CHSiMe₃), 1.38 (3H, t, J=8 Hz, NCH₂CH₃), 1.31 (3H, t, J=7 Hz, NCH₂CH₃), 0.99 (3H, t, J=7 Hz, CH₂CH₃), 0.0 [12H, s, Si(CH₃)₃]; $\delta_{\rm C}$ (75 MHz, CDCl₃) (Peaks for major atropisomer/conformer) 191.0 (C=O), 167.7 (C=O), 144.1, 137.6, 132.3, 128.4, 126.5, 125.5 (aromatics), 42.5 (NCH₂), 38.7 (NCH₂), 25.2 (CH₂CH₃), 16.2, 13.7 (NCH₂CH₃), 12.4 (CH₂CH₃), 3.0 (SiMe₃).

4.1.2. *N*,*N*-2-Triethyl-6-formylbenzamide 2c. *tetra-n*-Butylammonium fluoride (4.0 equiv. of a 1 M solution in THF) was added to a stirred solution of benzamide **4** (871.8 mg, 2.85 mmol) in THF (20 mL). The crude mixture was filtered though a pad of Celite[®] which was washed with THF (20 mL). The solvent was evaporated to give a crude product which was purified by chromatography eluting with petrol/EtOAc (5:1) to afford benzamide **2c** (168.2 mg, 24%) as an oil. $\delta_{\rm H}$ (300 MHz; CDCl₃) 10.05 (1H, s, CHO), 7.82 (1H, dd, *J*=7, 1 Hz, ArH), 7.59 (1H, dd, *J*=7, 1 Hz, ArH), 7.52 (1H, t, *J*=8 Hz, ArH), 3.76 (1H, dq, *J*=14, 7 Hz, NCH₂), 3.64 (1H, dq, *J*=14, 7 Hz, NCH₂), 3.12 (2H, t, *J*=7 Hz, NCH₂), 2.68 (2H, m, CH₂CH₃), 1.37 (3H, t, *J*=7 Hz, NCH₂CH₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 190.09 (C=O),

167.9 (C=O), 141.0, 138.4, 132.2, 134.3, 128.8, 127.4 (aromatics), 42.7 (NCH₂), 38.6 (NCH₂), 25.2 (CH₂CH₃), 14.8, 13.5 (NCH₂CH₃), 12.4 (CH₂CH₃); ν_{max} (thin film)/cm⁻¹ 1690 (aldehyde C=O), 1628 (amide C=O); *m*/*z* (CI) 234 (100%, *M*+H⁺); *m*/*z* (EI) 234 (10.3%, *M*+H⁺), 204 (100%, *M*-CH₂CH₃), 161 (73%, *M*+H⁺-CHO and NCH₂CH₃). (Found: *M*+H⁺ 234.1487; C₁₄H₁₉NO₂ requires *M*+H⁺ 234.1495).

4.1.3. N,N-Diisopropyl-2-(1-methoxy-1-methylethyl)benzamide 6. sec-Butyllithium (13.6 mL of a 1.4 M solution in cyclohexane, 19 mmol, 1.3 equiv.) was added dropwise to a stirred solution of N,N-diisopropylbenzamide 5^{32} (3.0 mg, 14.6 mmol) in dry THF (40 mL) at -78 °C under an atmosphere of nitrogen. After 60 min at -78 °C, dry, distilled acetone (1.88 mL, 30 mmol, 2.0 equiv.) in THF (10 mL) was added dropwise to the reaction mixture. The mixture was warmed to ambient temperature (colour change from dark cloudy brown to clear) and water was added. Most of the THF was removed by evaporation under reduced pressure and the aqueous residue was extracted with diethyl ether (3×30 mL). The organic fractions were combined and washed with brine (50 mL), water (50 mL), dried (MgSO₄) and evaporated under reduced pressure to afford an oil, which was purified by flash chromatography, eluting with petrol/EtOAc (85:15, $R_{\rm f}$ 0.17) to yield the adduct (1.56 g, 40.6%) as a white crystalline solid, mp 82.3-83.1 °C; δ_H (300 MHz; CDCl₃), 7.40-7.29 (2H, m, ArH), 7.25 (1H, td, J=7, 2 Hz, ArH), 7.15 (1H, d, J=7 Hz, ArH), 3.87-3.84 (1H, broad s, OH), 3.76 (1H, septet, J=7 Hz, NCH), 3.53 (1H, septet, J=7 Hz, NCH), 1.69 (3H, s, C(OH)CH₃CH₃), 1.6 (3H, d, J=7 Hz, NCHCH₃), 1.59 (3H, s, C(OH)CH₃CH₃), 1.57 (3H, d, J=7 Hz, NCHCH), 1.2 (6H, d, J=7 Hz, NCHCH₃CH₃); δ_C (75 MHz, CDCl₃), 174.2 (C=O), 145.9, 135.1, 128.3, 126.9, 126.2 (aromatics), 73.3 (COH), 32.5, 31.0 (CCH₃), 20.3, 20.1, 19.7 (NCHCH₃CH₃); ν_{max} (thin film)/cm⁻¹ 2886, 1609 (C=O); m/z (CI) 264 (100%, M+H⁺), 246 (53.8%, M+H⁺-OH); *m*/*z* (EI) 264 (100%, *M*+H⁺), 246 (16.6%, *M*+H⁺-OH). Found: M 263.1888; C₁₆H₂₅NO₂ requires M 263.1885. Anal. Calcd for C₁₆H₂₅NO₂: C, 72.97; H, 9.57; N, 5.32. Found C, 73.07, H, 9.38, N, 5.22.

This alcohol (500 mg, 1.9 mmol) was dissolved in dimethylformamide (15 mL). Sodium hydride (0.17 g of a 60% suspension in mineral oil) was added at 0 °C. After 95 min, methyl iodide was added (0.5 mL, excess). The mixture was allowed to room temperature and stirred overnight. Water was added, and the mixture was extracted with ether (2×30 mL). The organic extracts were washed with brine (3×50 mL), dried (MgSO₄), filtered and concentrated to yield an oil which was purified by flash chromatography, eluting with 7:1 petrol/EtOAc) to afford the amide 6 (357.5 mg, 68%) as a white crystalline solid, mp 84.7-85.9 °C. $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.48 (1H, d, J=8 Hz, ArH), 7.31 (1H, t, J=7 Hz, ArH), 7.23 (1H, t, J=7 Hz, ArH), 7.06 (1H, d, J=7 Hz, ArH), 3.69 (1H, septet, J=7 Hz, NCH), 3.47 (1H, septet, J=7 Hz, NCH), 3.23 (3H, s, OCH₃), 1.55-1.42 (12H, m, NCHCH₃CH₃ and COCH₃(CH₃)₂), 1.14 (3H, d, J=7 Hz, NCHCH₃CH₃), 1.09 (3H, d, J=7 Hz, NCHCH₃CH₃); δ_C (75 MHz, CDCl₃), 171.9 (C=O), 143.8, 136.7, 127.8, 126.6, 126.4 (aromatics), 77.6 (COCH₃), 51.0 (NCH), 49.6 (OCH₃), 45.2 (NCH), 27.4, 26.4 (CCH₃CH₃), 20.3, 20.3, 20.1, 19.7 (NCHCH₃CH₃); ν_{max} (thin film)/cm⁻¹ 2970, 2929, 1631 (C=O); *m*/*z* (CI) 278 (100%, *M*+H⁺), 246 (55%, *M*-OCH₃); *m*/*z* (EI) 278 (4%, *M*+H⁺), 145 (100% *M*-OCH₃, NCH(CH₃)₂CH(CH₃)₂). Found: *M* 277.2044; C₁₇H₂₇NO₂ requires *M* 277.2042.

4.1.4. N,N-Diisopropyl-2-formyl-6-(1-methoxy-1-methylethyl)benzamide 2d. By the method for the lithiation of 3 in the preparation of 4, amide 6 (500 mg, 1.80 mmol) was treated with sec-BuLi and quenched with DMF (2 equiv.). The crude product was purified by flash chromatography, eluting with petrol/EtOAc (85:15, $R_f=0.17$) to yield aldehyde 2d (165 mg, 30%) as a white crystalline solid, mp 88.3–91.7 °C. $\delta_{\rm H}$ (300 MHz; CDCl₃) 10.1 (1H, s, CHO), 7.8 (1H, d, J=8 Hz, ArH), 7.59 (1H, d, J=8 Hz, ArH), 7.34 (1H, t, J=8 Hz, ArH), 3.56-3.3 (2H, m, NCH), 3.18 (3H, s, OCH₃), 1.55-1.48 (12H, m, NCHCH₃CH₃ and COCH₃) (CH₃)₂), 1.07 (3H, d, J=7 Hz, NCHCH₃CH₃), 0.88 (3H, d, J=7 Hz, NCHCH₃CH₃); $\delta_{\rm C}$ (75 MHz, CDCl₃), 191.7 (C=O), 145.0, 138.9, 132.9, 132.8, 128.0, 126.1 (aromatics), 78.0 (COCH₃), 51.0 (NCH), 49.3 (OCH₃), 46.2 (NCH), 27.3, 26.3 (CCH₃), 20.4, 20.1, 20.0, 19.5 (NCH Me_2); ν_{max} (thin film)/cm⁻¹ 1690 (aldehyde C=O), 1628 (amide C=O);; m/z (CI) 306 (100%, M+H⁺); m/z (EI) 306 (100%, *M*+H⁺). Found: *M*+H⁺ 306.2065; C₁₈H₂₇NO₃ requires $M+H^+$ 306.2071. Anal. Calcd for C₁₈H₂₇NO₃: C₂ 70.79; H, 8.91; N, 4.59. Found: C, 70.61, H, 9.03, N, 4.16.

4.1.5. N,N-Dicyclohexyl-2-hydroxymethyl-4,6-dimethylbenzamide 8. sec-Butylithium (1.4 mL of a 1.4 M solution in cyclohexane, 2 mmol) was added to a stirred solution of *N*,*N*-dicyclohexyl-2,4,6-trimethylbenzamide 7^{17} (500 mg, 1.53 mmol) in THF under argon at -78 °C. The resulting orange solution was stirred for 60 min. Oxygen was bubbled though the reaction solution for 20 min, when the mixture became colourless. (TLC, 1:1 petrol/EtOAc: starting material $R_{\rm f}$ 0.58, product alcohol $R_{\rm f}$ 0.39; traces of aldehyde also present at $R_{\rm f}$ 0.52). Water was added and the mixture was extracted with ether (3×30 mL). The combined organic extracts were washed with brine $(3 \times 30 \text{ mL})$, dried (MgSO₄) and concentrated to an oil which was purified by flash chromatography, eluting with petrol/EtOAc (4:1) to yield the alcohol 8 (330.1 mg, 63%) as a white crystalline solid, mp 142.7-144.6 °C. δ_H (300 MHz; CDCl₃) 7.06 (1H, s), 6.90 (1H, s), 4.54 (1H, d, J=13 Hz, CH_AH_BOH), 4.29 (1H, d, J=13 Hz, CH_AH_BOH). 3.97-3.71 (1H, broad s, OH), 3.21-2.99 (2H, m, NCH), 2.98-2.56 (2H, m, cyclohexyl-H), 2.95 (3H, s, CCH₃), 2.22 (3H, s, CCH₃), 1.96-0.72 (20H, m, cyclohexyl-*H*); $\delta_{\rm C}$ (75 MHz, CDCl₃) 170.9 (C=O), 137.6, 136.9, 134.0, 132.6, 129.7, 126.8 (aromatics), 62.8 (CN), 60.0 (CH₂OH), 56.1 (CN), 31.3, 31.2, 29.7, 29.7, 26.5, 25.5, 25.5, 25.2, 25.0 (cyclohexyl carbons), 21.0, 18.7 (CCH₃); ν_{max} (thin film)/cm⁻¹ 3339 (OH), 1609 (CO).

4.1.6. *N*,*N*-Dicyclohexyl-2-formyl-4,6-dimethylbenzamide 2e. A solution of *N*,*N*-dicyclohexyl-2-hydroxymethyl-4,6-dimethylbenzamide 8 (476.7 mg) in CH₂Cl₂ (20 mL) was added to a stirred solution of the Dess Martin reagent^{36,37} (707.9 mg, 1.2 equiv.) in CH₂Cl₂ (20 mL). After 30 min, the mixture was diluted with ether (50 mL), and 1.3 M NaOH (100 mL) was added. After stirring for 20 min, the aqueous mixture was extracted with ether (2×20 mL), and the extracts washed with 1.3 M HCl (2×20 mL), brine (2×30 mL) and dried (MgSO₄). Concentration under reduced pressure gave an oil which was purified by flash chromatography, eluting with petrol/ EtOAc (9:1) to yield the aldehyde **2e** (291.9 mg, 62%) as a white crystalline solid, mp 149.9–151.2 °C; $R_{\rm f}$ =0.52 (1:1 petrol/EtOAc); $\delta_{\rm H}$ (300 MHz; CDCl₃) 9.95 (1H, s, CHO), 7.48 (1H, s, CHCCH₃), 7.19 (1H, s, CHCCH₃), 3.08-2.88 (2H, m, NCH), 2.31 (3H, s, CH₃), 2.24 (3H, s, CH₃), 1.83-1.74 (2H, m, CH₂), 1.68-1.53 (8H, m, CH₂), 1.50-1.07 (10H, m, CH₂); δ_C (75 MHz, CDCl₃) 191.0 (CHO), 168.1 (C=O), 138.4, 137.9, 136.9, 134.4, 131.9, 126.5 (aromatics), 60.1 and 56.4 (NCH), 31.4, 30.9, 29.8, 29.6, 26.5, 25.6, 25.5, 25.2, 24.9 (cyclohexyl), 20.9 and 19.3 (CH₃); $\nu_{\rm max}$ (thin film)/cm⁻¹ 1696 (CHO), 1625 (CO); *m*/*z* (CI) 342 $(100\%, M+H^+); m/z$ (EI) 342 (3%, $M+H^+-CH(CH_3)_2$ CH(CH₃)₂). Found: M 341.2359; C₂₂H₃₁NO₂ requires M 341.2355. Anal. Calcd for C₂₂H₃₁NO₂: C, 77.38; H, 9.15, N, 4.10. Found C, 77.78, H, 9.15, N, 4.08.

4.1.7. (M,2'R,4'S)-N,N-Diisopropyl-2-[-2-phenylperhydropyrrolo-(1,2c)-imidazol-3-yl]-1-naphthamide 10a. Aldehyde 1a (250 mg, 0.882 mmol) and (S)-2-(anilinomethyl)pyrrolidine 9 (155.1 mg, 0.885 mmol) were heated at reflux in dry toluene (25 mL) for 16 h. The solvent was removed under reduced pressure and the residue purified by flash chromatography on alumina eluting with petrol/EtOAc (10:1) to afford the imidazolidine 10a (282.4 mg 88%) as a pale yellow solid, mp 210.6-212.1 °C; $[\alpha]_D^{22} = +0.84$ (c=0.100, ethanol); $R_{\rm f}$ =0.75 (petrol/EtOAc 10:1); $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.85 (1H, dd, J=8, 1 Hz, ArH), 7.69 (1H, dd, J=7, 3 Hz, ArH), 7.59 (1H, d, J=9 Hz, ArH), 7.43-7.33 (2H, m, ArH), 7.18 (2H, d, J=9 Hz, ArH), 7.05 (2H, t, J=7 Hz, ArH), 6.56–5.45 (3H, m, ArH), 5.88 (1H, s, CHN), 3.92 (1H, q, J=7 Hz, NCHCH₂), 3.70 (1H, t, J=8 Hz, PhNCH), 3.57 (1H, septet, J=7 Hz, NCHCH₃), 3.45 (1H, septet, J=7 Hz, NCHCH₃), 3.27-3.19 (2H, m, NCHHCH₂CH₂ and PhNCHHCHN), 2.65 (1H, m, NCHHCH₂CH₂), 2.02-1.81 (4H, m, PhNCH₂CHCH₂CH₂), 1.76 (3H, d, J=7 Hz, NCHCH₃), 1.65 (3H, d, J=7 Hz, NCHCH₃), 1.09 (3H, d, J=7 Hz, NCHCH₃), 0.91 (3H, d, J=7 Hz, NCHCH₃); δ_{C} (75 MHz, CDCl₃) 169.5 (CO), 145.8, 138.0, 134.5, 134.5, 132.6, 129.7, 129.1, 127.9, 127.9, 126.0, 125.9, 125.2, 124.0 115.9, 112.0 (aromatics), 79.6 (CHN), 60.9 (PhNCH₂CH), 53.4 (PhNCH₂), 52.5 (NCH₂CH₂), 51.3 (NCH), 46.2 (NCH), 27.9 (CH₂), 23.5 (CH₂), 21.1 (CH₃), 20.5 (CH₃), 20.3 (CH₃), 19.98 (CH₃); $\nu_{\rm max}$ (thin film)/cm⁻¹ 2940, 1623 (C=O); *m/z* (CI) 442 (100%, *M*+H⁺); *m*/*z* (EI) 442 (12.2%, *M*+H⁺); 441 (9%, *M*), 356 (100%, $M+H^+-C_6H_{14}$). Found: *M* 441.2771. C₂₉H₃₅N₃O requires *M*, 441.2781. Anal. Calcd for C₂₉H₃₅N₃O, C, 78.88, H, 7.59, N, 9.52. Found: C, 78.86, H, 7.86, N, 9.59.

4.1.8. (*M*,2[']*R*,4[']*S*,)-*N*,*N*-Diethyl-2-(2-phenylperhydropyrrolo-[1,2*c*]imidazol-3-yl)-1-naphthamide 10b. In the same way, aldehyde 1b (987.1 mg) gave, after purification by flash chromatography on alumina eluting with petrol/EtOAc (11:1, $R_{\rm f}$ =0.77), the imidazolidine 10b (1.42 g, 89%) as a yellow solid, mp 97.2–198.7 °C; $[\alpha]_{\rm D}^{22}$ =+107.2 (*c*=0.218, CHCl₃); $\delta_{\rm H}$ (300 MHz, CDCl₃), 7.76–7.68 (2H, m, ArH), 7.64 (1H, d, *J*=9 Hz, ArH). 7.39 (2H, m, ArH), 7.26 (1H, d, *J*=8 Hz, ArH), 7.07 (2H, t, *J*=7 Hz, ArH), 6.60–6.48 (3H, m, ArH), 5.7 (1H, s, CHNN), 3.9 (1H, q, J=8 Hz, NCHCH₂CH₂), 3.71 (3H, m, NCH₂CH₃ and NCHHCHN), 3.27-3.09 (3H, m, NCH₂CH₃ and NCHHCHN), 2.98 (1H, dq, J=14, 7 Hz, NCHHCH₂), 2.72-2.61 (1H, m, NCHHCH₂), 2.02–1.7 (4H, m, PhNCH₂CHCH₂CH₂), 1.37 (3H, t, J=7 Hz, NCH₂CH₃), 0.89 (3H, t, J=7 Hz, NCH₂CH₃); δ_C (75 MHz, CDCl₃) 169.5 (CO), 145.8, 138.0, 134.5, 134.5, 132.6, 129.7, 129.1, 127.9, 127.9, 126.0, 125.9, 125.2, 124.0 115.9, 112.0 (aromatics), 80.6 (CNN), 61.0 (PhNCH₂CH), 53.8 (PhNCH₂), 52.9 (NCH₂CH₂), 43.5 (NCH₂CH₃), 38.9 (NCH₂CH₃), 29.6 (NCHCH₂), 28.3 (NCH₂CH₂CH₂), 24.0 (NCH₂CH₂CH₂), 13.4 (CH₃) and 13.3 (CH₃); ν_{max} (thin film)/cm⁻¹ 2907, 1632 (C=O); m/z(CI)) 414 (100%, M+H⁺), 226 (3.8%, M-C₆H₁₀N₂Ph); m/z(EI) 84 (100%, $M+H^+-C_6H_{10}N_2Ph$ and $C_{10}H_6$). Found: M 413.2460. C₂₇H₃₁N₃O requires *M*, 413.2467. Anal. Calcd for C₂₇H₃₁N₃O; C, 78.42, H, 7.56, N, 10.16: Found C, 78.64, H, 7.70, N, 9.90.

4.1.9. (M,2'R,4'S)-N,N-Diethyl-2-(2-phenylperhydropyrrolo-[1,2c]-imidazol-3-yl)benzamide 12b. In the same way, 2-formyl-N,N-diethyl-1-benzamide **2b** gave, after purification by flash chromatography on alumina eluting with petrol/EtOAc (8:1)+0.1% Et₃N, the imidazolidine **12b** (294.2 mg, 81%) as an oil; $R_f=0.76$ (petrol/EtOAc 8:1); $[\alpha]_{\rm D}^{21} = -0.11$ (c=25., ethanol); $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.28-7.16 (6H, m, ArH), 6.70 (1H, t, J=7 Hz, ArH), 6.60 (2H, d, J=8 Hz, ArH), 6.00 (1H, s, CHN), 3.90 (1H, quintet, J=7 Hz, PhNCH₂CHN), 3.70 (1H, q, J=8 Hz, PhNCH₂), 3.65 (1H, t, J=8 Hz, NCH), 3.6-3.49 (1H, quintet, J=7 Hz, NCH), 3.35-3.22 (2H, m, PhNCH2 and NCHHCH2), 2.75-2.63 (2H, m, NCH₂CH₂), 2.09-1.81 (4H, m, PhNCH₂ CHCH₂CH₂), 2.58 (1H, dq, J=14, 7 Hz, CH₂CH₃), 2.51 $(1H, dq, J=14, 7 Hz, CH_2CH_3), 1.89-1.66$ (4H, m, NCH₂CH₂CH₂CH), 1.24 (3H, t, J=7 Hz, NCH₂CH₃), 1.09 (3H, t, *J*=8 Hz, CH₂CH₃), 1.02 (3H, t, *J*=7 Hz, NCH₂CH₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 171.2 (CO), 146.5, 139.0, 137.9, 129.1, 127.9, 126.7, 126.54, 125.55, 115.8, 111.9 (aromatics), 79.3 (CHN), 60.7 (PhNCH₂CH), 52.7 (PhNCH₂), 52.4 (NCH₂CH₂), 51.0 (NCH), 45.5 (NCHCH₂), 25.4 (CH₂CH₃), 23.9 (NCH₂CH₂CH₂), 14.7 (NCH₂CH₃), 13.1 (NCH₂*C*H₃), 13.0 (CH₂*C*H₃); ν_{max} (thin film)/cm⁻¹ 1625 (C=O); *m*/*z* (CI)) 364 (100%, *M*+H⁺), 363 (1.3%, *M*); *m*/*z* (EI) 363 (3.8%, M). Found: M 363.2620. C₂₃H₂₉N₃O requires M, 363.2624.

4.1.10. (M,2'R,4'S)-N,N,2-Triethyl-6-(2-phenylperhydropyrrolo[1,2-c]imidazol-3-yl)benzamide 12c. In the same way, N,N-2-triethyl-6-formylbenzamide **2c** (132.6 mg) gave, after purification by flash chromatography on alumina, eluting with petrol/EtOAc (11:1), the imidazolidine **12c** (130.9 mg, 59%) as an oil, $[\alpha]_D^{24} = -11.7$ (*c*=0.463, CHCl₃); $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.12–7.05 (.4H, m, ArH), 6.91 (1H, t, J=5 Hz, ArH), 6.56 (1H, t, J=7 Hz, ArH), 6.44 (2H, d, J=8 Hz, ArH), 5.55 (1H, s, CHNN), 3.81-3.69 (2H, m, NCH₂CH₃ and NCHCH₂CH₂), 3.59 (1H, t, J=8 Hz, PhNCHH), 3.39 (1H, dq, *J*=14, 7 Hz, NCH₂CH₃), 3.20 (1H, dq, J=14, 7 Hz, NCH₂CH₃), 3.11 (1H, dq, J=15, 7 Hz, NCH₂CH₃), 3.06–2.98 (2H, m, NCH₂CH₂ and PhNCH₂ CH₂), 2.58 (1H, dq, J=14, 7 Hz, CH₂CH₃), 2.51 (1H, dq, J=14, 7 Hz, CH₂CH₃), 1.89-1.66 (4H, m, NCH₂CH₂CH₂ CH), 1.24 (3H, t, J=7 Hz, NCH₂CH₃), 1.09 (3H, t, J=8 Hz, CH₂CH₃), 1.02 (3H, t, J=7 Hz, NCH₂CH₃); δ_{C} (75 MHz,

CDCl₃) 164.9 (C=O), 146.0 (NCC₅H₅), 104.0, 143.8, 136.0, 129.0, 128.0, 126.9, 123.4, 115.9, 112.1, 80.1 (CHNN), 60.6 (NCHCH₂), 53.2 (NCH₂CH₂), 52.5 (PhNCH₂), 43.2 (NCH₂CH₃), 38.4 (NCH₂CH₂), 25.4 (CH₂CH₃), 23.9 (NCH₂CH₂CH₂), 14.7 (NCH₂CH₃), 13.1 (NCH₂CH₃), 13.0 (CH₂CH₃); ν_{max} (thin film)/cm⁻¹ 2963–2931 (CH₃), 1627 (C=O); *m*/*z* (CI) 392 (100%, *M*+H⁺); *m*/*z* (EI) 394 (8.9%, *M*+H⁺). Found: *M*+H⁺ 392.5641; C₂₅H₃₃N₃O requires *M*+H⁺ 392.5692.

4.1.11. (P, 2'R, 4'S)-N.N-Diisopropyl-2-(1-methoxy-1methylethyl)-6-(2-phenylperhydropyrrolo[1,2-c]imidazol-3-yl)benzamide 12d. In the same way, aldehyde 2d gave the imidazolidine 12d (96 mg, 85%) as an amorphous solid, $[\alpha]_D^{25} = +34.8$ (c=0.145, CHCl₃); δ_H (300 MHz; CDCl₃) 7.24-7.15 (3H, m, ArH), 7.09 (2H, d, J=8 Hz, ArH), 6.74 (2H, d, J=8 Hz, ArH), 6.62 (1H, t, J=7 Hz, ArH), 5.68 (1H, s, CHN), 4.32-4.22 (1H, m, PhNCH₂ CHCH₂), 3.84-3.76 (1H, m, PhNCH₂), 3.74-3.69 (1H, m, PhNCH₂), 3.66-3.54 (2H, m, NCH), 3.37-3.26 (5H, m, NCH₂, NCH₂CH₂ and NCH₂CH₂CH₂), 2.74-2.62 (1H, m, NCH₂CH₂CH₂), 3.26 (3H, s, OCH₃), 1.70 (3H, d, J=7 Hz, NCHCH₃), 1.66 (3H, d, J=7 Hz, NCHCH₃), 1.64 (3H, s, CH₃), 1.55 (3H, s, CH₃), 0.99 (3H, d, *J*=7 Hz, NCHCH₃), 0.95 (3H, d, J=7 Hz, NCHCH₃); δ_C (75 MHz, CDCl₃) 170.6 (C=O), 144.4 [NC(C₅H₅)], 142.8, 140.0, 135.6, 129.0, 127.7, 126.4, 125.4 (aromatics), 120.8, 115.6, 112.2 (aromatics), 79.4 (CHN), 60.4 (NCHCH₂), 53.7 (NCH), 52.6 (OCH₃), 50.8 (NCH), 49.2 (PhNCH₂), 45.9 (NCH₂), 29.0 (NCH₂CH₂), 27.9 (NCH₂CH₂CH₂), 25.7 (CCH₃), 23.3 (CH₃), 20.9, 20.6, 20.3, 19.6 (NCHCH₃); m/z (CI) 464 $(100\%, M+H^+)$, 388 (6.4%, M+H⁺-C₄H₉O and CH₃); m/z(EI) 464 (23%, *M*+H⁺), 463 (2%, *M*), 388 (100%, *M*+H⁺- C_4H_9O and CH_3). Found: $M+H^+$ 464.3284; $C_{29}H_{41}N_3O_2$ requires $M+H^+$ 464.3278.

4.1.12. (*M*,2'*R*,4'*S*)-*N*,*N*-Dicylohexyl-2,4-dimethyl-6-(2phenylperhydropyrrolo[1,2-c]imidazol-3-yl)benzamide 12e. In the same way, benzamide 2e (88 mg) gave, after flash chromatography eluting with petrol/EtOAc (8:1; $R_{\rm f}$ =0.42), the imidazolidine **12e** (80.1 mg, 62%) as a white solid, mp 154.5–157.2 °C; $[\alpha]_D^{21} = +42.1$ (c=0.28, CHCl₃); $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.06 (2H, t, J=8 Hz, ArH), 6.78 (1H, s, ArH), 6.64 (1H, s, ArH), 6.53 (1H, t, J=7 Hz, ArH), 6.40 (2H, d, J=9 Hz, ArH), 5.60 (1H, s, CHN), 3.82-3.73 (1H, m, PhNCH₂CHCH₂), 3.56 (1H, t, J=8 Hz, PhNCH₂), 3.17-2.84 (5H, m, NCH, NCH, PhNCH₂ and NCH₂CH₂), 2.78–2.62 (3H, m, NCH₂CH₂ and NCH₂CH₂), 2.52-2.43 (2H, m, NCH₂CH₂CH₂), 2.24 (3H, s, ArCH₃), 2.11 (3H, s, ArCH₃), 2.06–0.65 (20H, m, cyclohexyl-H); δ_C (75 MHz, CDCl₃) 170.7 (C=O), 146.2, 136.7, 134.8, 133.2, 129.8, 129.0, 128.8, 124.3, 119.2, 115.6, 111.8 (aromatics), 79.6 (CHNN), 60.6 (NCHCH₂), 60.1 (NCH), 56.0 (NCH), 52.7 (PhNCH₂), 52.0 (NCH₂), 30.9 (NCH₂CH₂), 30.8 (NCH₂CH₂CH₂), 30.7, 29.3, 27.6, 26.7, 26.7, 25.8, 25.8, 25.4, 25.3, 23.4 (cyclohexyl), 21.4 (CH₃), 19.3 (CH₃); $\nu_{\rm max}$ (thin film)/cm⁻¹ 3005 (Ar–CH), 1609 (CO); *m/z* (CI) 500 (100%, M+H⁺); *m*/*z* (EI) 499 (100%, *M*), 456 (34.6%, M-CH₃), 319 (28.2%, M-C₁₂H₂₂N), 303 (9%, M-ON $(C_6H_{11})_2$, 289 (52.6%, $M+H^+-ON(C_6H_{11})_2$ and CH_3), 187 $(47.4\%, M-C_6H_2ON(C_6H_{11})_2 \text{ and } [CH_3]_2).$ Found: M 499.3560; C₂₂H₃₁NO₂ requires *M* 499.3562.

4.1.13. (*M*,2'S,4'S,5'*R*)-*N*,*N*-Diisopropyl-2-[3,4-dimethyl-5-phenyl-1,3-oxazolan-2-yl]-1-naphthamide 16a. 2-Formyl-N,N-diisopropyl-1-naphthamide 1a (251 mg, 0.89 mmol) and (1R,2S)-ephedrine 13 (165 mg, 1.0 mmol, 1.1 equiv.) were heated to reflux in toluene (25 mL) for 16 h. The mixture was concentrated under reduced pressure and purified by flash chromatography on silica, eluting with petrol/EtOAc (11:1) to afford the oxazolidine 16a (328.1 mg, 86%) as a white crystalline solid, mp 214.0-217.1 °C; $[\alpha]_D^{20} = -157.1$ (*c*=0.252, CHCl₃); δ_H (300 MHz; CDCl₃) 8.08 (1H, d, J=9 Hz, ArH), 7.95 (1H, d, J=9 Hz, ArH), 7.94-7.86 (2H, m, ArH), 7.57-7.52 (4H, m, ArH), 7.42 (2H, t, J=7 Hz, ArH), 7.35 (1H, d, J=7 Hz, ArH), 5.18 (1H, d, J=8 Hz, OCHPh), 4.99 (1H, s, CHOCHPh), 3.68 (2H, septet, 2×NCH), 3.01 (1H, d quintet, J=2, 9 Hz, CHPhCHCH₃), 2.23 (3H, s, NCH₃), 1.82 (3H, d, J=7 Hz, NCHCH₃), 1.75 (3H, d, J=7 Hz, NCHCH₃), 1.15 (3H, d, J=7 Hz, NCHCH₃), 0.99 (3H, d, J=7 Hz, NCHCH₃), 0.86 (3H, d, J=7 Hz, CHCH₃); δ_{C} (75 MHz, CDCl₃) 168.4 (C=O), 139.6, 137.3, 133.9, 130.8, 129.2, 128.4, 128.1, 127.9, 127.9, 127.6, 126.6, 126.5, 125.3, 125.0 (aromatics), 94.8 (CHNCH₃), 82.4 (OCHPh), 64.1 (CHPhCHCH₃), 51.3 (NCH), 46.2 (NCH), 35.8 (NCH₃), 20.9, 20.5, 20.3, 20.3 (CNHCH₃CH₃), 15.3 (CHCH₃); ν_{max} (thin film)/cm⁻¹ 3062-2756 (CH₃), 1626 (C=O); m/z (CI) 431 (100%, $M+H^+$), 313 (7.7%, $M+H^+-C_6H_{14}ON$); m/z (EI) 431 $(28\%, M+H^+)$, 313 (7.7%, $M+H^+-C_6H_{14}ON$), 212 (100%, M+H⁺-C₁₁H₁₄NO and C₃H₇), 155 (9%, M+H⁺- $C_{15}H_{14}NO$ and $C_6H_{14}N$), 127 (10.2%, $C_{15}H_{14}NO$ and $C_6H_{14}NOC$). Found: $M+H^+$ 431.2700; $C_{28}H_{34}N_2O_2$ requires $M+H^+$ 431.2699. Anal. Calcd for C₂₈H₃₄N₂O₂: C, 78.1; H, 7.96; N, 6.51. Found C, 77.73, H, 7.72, N, 6.31.

4.1.14. (M,2'S,4'S,5'R)-N,N-Diethyl-2-[3,4-dimethyl-5phenyl-1,3-oxazolan-2-yl]-1-naphthamide 16b. In the same way, 2-formyl-N,N-diethyl-1-naphthamide 1b gave the oxazolidine 16b (196.2 mg, 87%) as white needles, mp 139.1–141.8 °C; $[\alpha]_D^{24} = -\bar{9}3.6$ (*c*=0.588, CHCl₃); δ_H (300 MHz; CDCl₃) 8.12 (1H, d, *J*=9 Hz, ArH), 7.95 (1H, d, J=9 Hz, ArH), 7.96-7.88 (1H, m, ArH), 7.86-7.79 (1H, m, ArH), 7.60-7.49 (5H, m, ArH), 7.41 (1H, dt, J=7, 1 Hz, ArH), 7.35 (1H, dd, J=7, 1 Hz, ArH), 5.2 (1H, d, J=9 Hz, OCHPh), 4.98 (1H, s, CHOCHPh), 3.79 (2H, m, NCH₂), 3.16 (2H, m, NCH₂CH₃), 3.08 (1H, d quintet, J=2, 8 Hz, CHPhCHCH₃), 2.25 (3H, s, NCH₃), 1.46 (3H, t, J=7 Hz, NCH₂CH₃), 0.97 (3H, t, J=7 Hz, NCH₂CH₃), 0.86 (3H, d, J=7 Hz, CHCH₃); δ_{C} (75 MHz, CDCl₃) 168.7 (C=O), 139.7, 136.2, 133.8, 131.4, 129.2, 128.9, 128.1, 127.9, 127.9, 127.6, 126.7, 126.7, 125.1, 124.9 (aromatics), 94.9 (CHNCH₃), 82.5 (OCHPh), 63.8 (CHPhCHCH₃), 43.3 (NCH₂), 38.8 (NCH₂), 35.6 (NCH₃), 15.2, 13.8 (CNCH₂-*C*H₃), 12.8 (CH*C*H₃); ν_{max} (thin film)/cm⁻¹ 1629 (C=O); m/z (CI) 403 (100%, M+H⁺), 212 (23%, M+H⁺-C₁₁H₁₄NO and CH₃); *m/z* (EI) 403 (19.2%, *M*+H⁺), 254 $(7.7\%, M-C_2H_{10}N)$,212 (100%, $M+H^+-C_{11}H_{14}NO$ and CH₃), 127 (10.2%, $M+H^+-C_{11}H_{14}NO$ and $C_2H_{10}NO$). Found: $M+H^+$ 403.2388; $C_{26}H_{30}N_2O_2$ requires $M+H^+$ 403.2386.

4.1.15. (M,2'S,4'S,5'S)-N,N-Diisopropyl-2-[3,4-dimethyl-**5-phenyl-1,3-oxazolan-2-yl]-1-naphthamide 17.** Similarly, 2-formyl-N,N-diisopropyl-1-naphthamide **1a** (124 mg, 0.44 mmol) and (1S,2S)-(-)-pseudoephedrine **14** (80 mg, 0.48 mmol, 1.1 equiv.) gave, after purification by flash chromatography eluting with petrol/EtOAc (11:1), the oxazolidine 17 (165.9 mg, 88%) as a white crystalline solid, mp 114.8–116.4 °C; $[\alpha]_D^{19} = -135.2$ (*c*=0.5, CHCl₃); δ_H (300 MHz; CDCl₃) 7.92–7.85 (4H, m, ArH), 7.58–7.52 (2H, m, ArH), 7.46-7.34 (5H, m, ArH), 5.23 (1H, s, CHOCHPh), 4.87 (1H, d, J=9 Hz, OCHPh), 3.65 (2H, septet, J=7 Hz, $2 \times NCH$), 2.62 - 2.53(1H. m. CHPhCHCH₃), 2.27 (3H, s, NCH₃), 1.84 (3H, d, J=7 Hz, NCHCH₃), 1.81 (3H, d, J=7 Hz, NCHCH₃), 1.28 (3H, d, J=7 Hz, NCHCH₃), 1.18 (3H, d, J=7 Hz, NCHCH₃), 0.99 (3H, d, J=7 Hz, CHCH₃); δ_C (75 MHz, CDCl₃) 168.5 (C=O), 140.3, 136.5, 133.7, 132.4, 128.4, 128.2, 128.1, 127.9, 126.7, 126.6, 126.5, 125.2 (aromatics), 85.7 (CHNCH₃), 87.4 (OCHPh), 68.9 (CHPhCHCH₃), 51.3 (NCH), 46.2 (NCH), 35.2 (NCH₃), 20.9, 20.5, 20.4, 20.2 (CNHCH₃CH₃), 14.2 (CHCH₃); ν_{max} (thin film)/cm⁻¹ 1620 (C=O); *m/z* (CI) 431 (100%, *M*+H⁺), 313 (7.7%, *M*+H⁺- $C_6H_{14}ON$; m/z (EI) 431 (28%, M+H⁺),313 (7.7%, $M+H^+-C_6H_{14}ON$), 212 (100%, $M+H^+-C_{11}H_{14}NO$ and $C_{3}H_{7}$). Found: $M+H^{+}$ 431.2700; $C_{28}H_{34}N_{2}O_{2}$ requires *M*+H⁺ 431.2699.

4.1.16. M, 2'S, 4'S, 5'R)-N,N-Diisopropyl-2-(3,4-dimethyl-5-phenyl-1,3-oxazolan-2-yl)benzamide 18a. In a similar way, aldehyde **2a** (2.0 g) and (1R,2S)-ephedrine **13** (1.42 g) gave, after purification by flash chromatography on silica, eluting with 11:1 petrol/EtOAc, the oxazolidine 18b (2.89 g, 89%) as an oil which crystallised to a yellow wax upon standing, $[\alpha]_{D}^{20} = -39.4$ (*c*=0.28, CHCl₃). δ_{H} (300 MHz; CDCl₃) 8.01 (1H, d, J=8 Hz, CHCCHNO), 7.54-7.28 (8H, m, ArH), 7.15 (1H, d, J=8 Hz, ArH), 5.13 (1H, d, J=8 Hz, COCHPh), 4.89 (1H, s, CHOCHPh), 3.76 (1H, septet, J=6 Hz, NCHCH₃), 3.56 (1H, septet, J=6 Hz, NCHCH₃), 2.93 (1H, m, CHCH₃), 2.2 (3H, s, CHNCH₃), 1.58 (6H, d, J=6 Hz, NCHCH₃CH₃), 1.08 (3H, t, J=6 Hz, NCHCH₃), 1.01 (3H, t, J=6 Hz, NCHCH₃), 0.77 (3H, d, J=6 Hz, NCHCH₃); δ_{C} (400 MHz, CDCl₃) 169.5 (C=O), 140.1-124.5 (aromatics), 94.3 (CHNO), 82.3 (OCHPh), 63.9 (NCCH₃), 51 (NCH₃), 45.7 (NCH₃CHCH₃), 35.8 (CHCH₃), 20.5–15.1 (COCNCH₃CH₃); ν_{max} (thin film)/ cm⁻¹ 1621 (C=O); *m*/*z* (CI) 381 (100%, *M*+H⁺), 162 (11.3%, *M*+H⁺-C₁₁H₁₄NO and C₃H₇); *m*/*z* (EI) 381 (10%, M+H⁺), 162 (100%, M+H⁺-C₁₁H₁₄NO and C₃H₇). Found: M+H⁺ 381.2549; C₂₄H₃₂N₂O₂ requires M+H⁺ 381.2543.

4.1.17. (*M*,2'*S*,4'*S*,5'*R*)-*N*,*N*-2-Diethyl-2-[3,4-dimethyl-5phenyl-1,3-oxazolan-2-yl]benzamide 18b. In the same way, N,N-diethyl-2-formylbenzamide 2b (125 mg) gave, after purification by flash chromatography eluting with petrol/EtOAc (11:1), the oxazolidine 18a (80 mg, 34%) as an oil, $[\alpha]_{D}^{24} = -25.8$ (c=0.115, CHCl₃); δ_{H} (300 MHz; CDCl₃) 7.56 (1H, d, J=8 Hz, ArH), 7.14 (2H, d, J=8 Hz, ArH), 7.1-6.98 (5H, m, ArH and ArH), 4.79 (1H, d, J=8 Hz, OCHPh), 4.23 (1H, s, CHOCHPh), 3.35 (1H, m, NCH_2CH_3), 2.63 (1H, d quintet, J=2, 7 Hz, $CHPhCHCH_3$), 2.43-2.23 (1H, m, NCH₂CH₃), 1.88 (3H, s, NCH₃), 0.99 (6H, d, J=7 Hz, NCH₂CH₃), 0.72 (3H, t, J=7 Hz, NCH₂CH₃); δ_C (75 MHz, CDCl₃), 169.1 (C=O), 139.8, 139.0, 137.9, 133.9, 128.7-125.1 (aromatics), 94.8 (CHOCHPh), 82.3 (OCHPh), 63.7 (CHPHhCCH₃), 43.0 (NCH₂), 35.7 (NCH₂), 14.7, 13.4 (NCH₂CH₃×2), 12.6 (CHCH₃); ν_{max} (thin film)/cm⁻¹ 1627 (C=O); m/z (CI) 352 (100%, M+H⁺), 175 (6.7%, M-C₁₁H₁₄NO); m/z (EI) 367 (100%, M+H⁺), 175 (4.7%, M-C₁₁H₁₄NO). Found: M+H⁺ 352.4817; C₂₃H₃₀N₂O₂ requires M+H⁺ 352.4807.

4.1.18. (P,2'S,4'S,5'R)-N,N-Diisopropyl-2-(3,4-dimethyl-5-phenyl-1,3-oxazolan-2-yl)-6-ethylbenzamide 18c. In the same way aldehyde 2c (100.1 mg) and (1R,2S)ephedrine 13 gave, after flash chromatography on alumina, eluting with petrol/EtOAc (11:1), the oxazolidine 13c (136.8 mg, 87%) as an oil which formed a yellow wax on standing, $[\alpha]_D^{24} = -11.7$ (c=0.463, CHCl₃). δ_H (300 MHz; CDCl₃) 7.56 (1H, d, J=8 Hz, ArH), 7.14 (2H, d, J=8 Hz, ArH), 7.1–6.98 (5H, m, Ar), 4.79 (1H, d, J=8 Hz, OCHPh), 4.23 (1H, s, CHOCHPh), 3.35 (1H, m, NCH₂CH₃), 2.63 (1H, d quintet, J=2, 7 Hz, CHPhCHCH₃), 2.43-2.23 (1H, m, NCH₂CH₃), 1.88 (3H, s, NCH₃), 0.99 (6H, t, J=7 Hz, NCH₂CH₃ and CH₂CH₃), 0.72 (3H, t, J=7 Hz, NCH₂CH₃), 0.49 (3H, t, *J*=7 Hz, CHCH₃); δ_C (75 MHz, CDCl₃), 169.1 (C=O), 139.8, 139.0, 137.9, 133.9, 128.7-125.1 (aro-(*C*HOCHPh), 82.3 (O*C*HPh), matics). 94.8 63.7 (CHPHhCCH₃), 43.0 (NCH₂), 38.1 (CH₂), 35.7 (NCH₃), 25.6 (CH₂CH₃), 14.7, 13.4 (NCH₂CH₃×2), 12.6 (CHCH₃), 7.8 (CH₂CH₃); ν_{max} (thin film)/cm⁻¹ 1627 (C=O); *m*/*z* (CI) 367 (100%, M+H⁺), 190 (6.7%, M-C₁₁H₁₄NO); *m/z* (EI) 367 (100%, M+H⁺), 190 (2.7%, M- $C_{11}H_{14}NO$). Found: M+H⁺ 367.2380; C₂₃H₃₀N₂O₂ requires M+H⁺ 367.2386.

4.1.19. (M)-(-)-2-Hydroxymethyl-N,N-diisopropyl-1naphthamide 19a. (a) By hydrolysis-reduction of imidazolidine 10a. A solution of 1 M HCl (2 mL, 2.5 equiv.) was added to a stirred solution of imidazolidine **10a** (331.6 mg, 0.79 mmol) in THF (20 mL) at 0 °C. After 35 min, a solution of sodium borohydride (2.7 equiv.) and sodium methoxide (1.0 equiv.) in methanol (20 mL) (a few droplets of ethanol was added to improved solubility) was added dropwise to the reaction mixture while keeping the temperature around 0 °C. The mixture was allowed to warm to room temperature over a period of 35 min. The mixture was concentrated under reduced pressure, without heating, to half of its original volume. It was extracted with diethyl ether $(3 \times 30 \text{ mL})$, and the combined extracts were washed with brine (2×30 mL), dried (MgSO₄) and evaporated under reduced pressure without heating. Purification by flash chromatography, eluting with petrol/EtOAc (5:1) gave enantiomerically enriched alcohol (-)-19a (202 mg, 94%) yield) as a white solid, $[\alpha]_{D}^{20} = -105.7$ (c=0.5, CHCl₃); $R_{\rm f}$ =0.55 (petrol/EtOAc 7:1). Analytical HPLC on a chiral stationary phase (see below), eluting with 8% ethanol in hexane at 1 mL/min, indicated an ee of 89%.

(b) By hydrolysis-reduction of oxazolidine **16a**. A mixture of trifluroacetic acid (2.3 mL, 30 mmol, 20.0 equiv.) and water (0.5 mL, 3 mmol, 2.0 equiv.) was added dropwise to a solution of oxazolidine **16a** (346 mg, 1.51 mmol) in THF (30 mL) at 0 °C. After 60 min sodium methoxide (2.5 g, 33 equiv.) was added in small batches. The acidity of the solution reached pH 6. A slurry of sodium borohydride (10 equiv.) in ethanol (20 mL) was added at 0 °C. After 30 min, the mixture was allowed to warm to room temperature and evaporated under reduced pressure without applying heat until reduced to half its original volume. Cold water was added, and the mixture was extracted with diethyl

ether (3×30 mL). The combined organic extracts were washed with brine (2×30 mL), dried (MgSO₄), filtered and concentrated under reduced pressure without applying any external heating. Purification by flash chromatography, as before, gave enantiomerically enriched alcohol (-)-**19a** (183 mg, 85%). HPLC on a chiral stationary phase (see below) indicated an enantiomeric excess of 74%.

4.1.20. (±)-2-Hydroxymethyl-N,N-diisopropyl-1naphthamide (±)-19a. Sodium borohydride (80 mg. 2 equiv.) was added to a stirred solution of 2-formyl-N.Ndiisopropyl-1-naphthamide 1a (300 mg, 1.0 mmol) in ethanol (15 mL) at 0 °C. After 100 min, water (30 mL) was added. The mixture was extracted with ether (2×20 mL), and the combined extracts washed with brine (2×20 mL), dried (MgSO₄), evaporated under reduced pressure, and purified by flash column chromatography eluting with petrol/EtOAc (1:1) to afford alcohol (\pm) -19a (281.6 mg, 93%) as a white solid, mp 105–106.8 °C; $R_{\rm f}$ 0.25, petrol/EtOAc, 1:1); $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.80–7.70 (3H, m, ArH), 7.50-7.40 (3H, m, ArH), 4.77 (1H, dd, J=12, 3 Hz, CH_AH_BOH), 4.52 (1H, dd, J=12, 2 Hz, CH_AH_BOH), 3.56 (1H, septet, J=7 Hz, NCH), 3.51 (1H, septet, J=7 Hz, NCH), 3.10 (1H, br m, CH₂OH), 1.64 (3H, d, J=7 Hz, NCHCH₃), 1.62 (3H, d, J=7 Hz, NCHCH₃) 1.24 (3H, d, J=7 Hz, NCHCH₃) and 0.98 (3H, J=7 Hz, NCHCH₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 170 (CHO), 134.3, 132.7, 129.2, 128.6, 128.2, 126.8, 126.3, 124.6 (aromatics), 63.4 (CH₂OH), 51.4 (NCH), 46.3 (NCH), 20.8 (CH₃), 20.5 (CH₃), 20.5 (CH₃); ν_{max} (thin film)/cm⁻¹ 2941 (OH), 1610 (C=O); *m*/*z* CI 286 (100%, *M*+H⁺), 254 (1.3%, *M*+H⁺-CH₂OH); *m*/*z* (EI) 286 (100%, M+H⁺), 285 (11.5% M), 254 (3.8%, M+H⁺-CH₂OH), 168 $(M+H^+-ONC_6H_{14})$. Found: $M+H^+$ 286.1729; C₁₈H₂₃NO₂ requires M+H⁺ 286.1708. Anal. Calcd for C₁₈H₂₃NO₂ C, 75.76; H, 8.12; N, 4.91%. Found C, 75.96; H, 8.05, N, 4.91%.

Analytical HPLC on a Chiralpak AD $(250\times4.6 \text{ mm})$ column, eluting with 10% EtOH in hexane at 1 mL/min, resolved two enantiomers at 6.49–6.59 min and 8.14–8.19 min.

4.1.21. (*M*)-(-)-**2**-Hydroxymethyl-*N*,*N*-diethyl-1naphthamide (-)-19b. (a) By hydrolysis-reduction of imidazolidine 10b. By the method used for hydrolysisreduction of 10a, imidazolidine 10b (331.6 mg, 0.79 mmol) gave a product which was purified by flash column chromatography, eluting with petrol/EtOAc (3:1) to afford enantiomerically enriched alcohol (-)-19b (180.5 mg, 84%) as an oil, [α]_D¹⁸=-38.2 (c=0.5, CHCl₃). Analytical HPLC on a chiral stationary phase (see below), eluting with 16% ethanol in hexane at 1 mL/min, indicated an enantiomeric excess of 97%.

(b) By hydrolysis-reduction of oxazolidine **16b**. By the method used for oxazolidine **16a**, oxazolidine **16b** (331 mg) was reduced to give a crude alcohol which was purified by flash column chromatography, eluting with petrol/EtOAc (3:1), to afforded enantiomerically enriched alcohol (-)-**19b** (182.6 mg, 85%) as an oil. Analytical HPLC on a chiral stationary phase (see below) eluting with 6% ethanol in hexane at 1 mL/min indicated an enantiomeric excess of 74%.

4.1.22. (\pm) -2-Hydroxymethyl-N,N-diethyl-1-naphthamide 19b. By the method used for (\pm) -19a, 2-formyl-N,N-diethyl-1-naphthamide **1b** (250 mg) was reduced with sodium borohydride to give a crude product which was purified by flash chromatography, eluting with petrol/ EtOAc (5:1), to give the corresponding alcohol (\pm) -19b as a oil (219.2 mg, 87% yield). $\delta_{\rm H}$ (300 MHz; CDCl₃), 7.75 (1H, dd, J=2, 5 Hz, ArH), 7.72 (1H, d, J=8.9 Hz, ArH), 7.62 (1H, m, ArH), 7.43 (3H, m, ArH), 4.65 (1H, d, J= 13 Hz, CH_AH_BOH), 4.48 (1H, d, J=13 Hz, CH_AH_BOH), 3.74-3.52 (2H, m, NCH₂CH₃), 3.42 (1H, broad m, OH), 2.96 (2H, q, J=7 Hz, NCH₂CH₃), 1.30 (3H, t, J=7 Hz, NCH₂CH₃), 0.83 (3H, t, J=7 Hz, NCH₂CH₃); δ_{C} (75 MHz, CDCl₃) 169.7 (C=O), 135.0, 132.7, 132.6, 129.2, 129.0, 128.2, 126.9, 126.4, 126.2, 124.5 (aromatics), 63.1 43.2, 39.0 (NCH₂), 26.6, 13.8, $(CH_2OH),$ 12.8 (NCH₂CH₃); ν_{max} (thin film)/cm⁻¹ 3386 (broad s), 2974– 2849, 1611 (C=O); m/z (CI) 258 (100%, M+H+), 227 (1.7%, M+H⁺-CH₂OH); m/z (EI) 258 (3.6%, M+H⁺), 257 (100% M), 227 (3.8%, M+H⁺-CH₂OH). Found: M+H⁺ 258.3387; $C_{16}H_{19}NO_2$ requires $M+H^+$ 258.3432.

4.1.23. (*P*)-(-)-*N*,*N*-Diisopropyl-2-(hydroxymethyl)-6-(1-methoxy-1-methylethyl)benzamide (-)-20d. By the method used for the hydrolysis and reduction of imidazolidine 10a, imidazolidine 12d was reduced to give a crude residue which was purified by flash chromatography, eluting with petrol/EtOAc (11:1), to give the enantiomerically enriched alcohol (-)-20d (56 mg, 90%), [α]_D²⁰=-14.1 (*c*=0.5, CHCl₃). Formation of the Mosher's ester⁶³ of this compound and integration of the resulting ¹H NMR spectrum (in comparison with the ester of racemic material) indicated an enantiomeric excess of 77%.

4.1.24. (±)-N,N-Diisopropyl-2-(hydroxymethyl)-6-(1methoxy-1-methylethyl)benzamide (±)-20d. By the method used to make (\pm) -19a, aldehyde 2d (250 mg) was reduced by sodium borohydride to yield a crude product which was purified by flash chromatography, eluting with petrol/EtOAc (5:1), to give the corresponding racemic alcohol (\pm) -20d (218.9 mg, 87%) as a white solid, mp 94.2-95.8 °C. δ_H (300 MHz; CDCl₃) 7.35-7.29 (3H, Benz-*H*), 4.79 (1H, d, J=13 Hz, CH_AH_BOH), 4.37 (1H, d, J=13 Hz, CH_AH_BOH), 3.53 (1H, septet, J=7 Hz, NCH), 3.41 (1H, septet, J=7 Hz, NCH), 3.25 (3H, s, OCH₃), 1.63 (3H, d, J=7 Hz, NCHCH₃), 1.59 (3H, d, J=7 Hz, NCHCH₃), 1.58 (3H, s, COHCH₃CH₃CH₃), 1.52 (3H, s, COHCH₃CH₃) CH_3), 1.16 (3H, d, J=7 Hz, NCHCH₃), 0.97 (3H, d, J= 7 Hz, NCHCH₃); δ_{C} (75 MHz, CDCl₃) 171.6 (C=O), 143.8, 138.0, 134.4, 128.1, 128.0, 126.2 (aromatics), 77.9 (COHCH₃), 63.4 (CH₂OH), 50.7 and 45.8 (NCH), 28.0 and 26.1 (CCH₃), 20.4, 20.2, 20.0, 19.6 (4×NCHCH₃CH₃); v_{max} (thin film)/cm⁻¹ 3367 (OH), 1607 (amide C=O); *m*/*z* (CI) 308 (20%, M+H⁺), 276 (100%, M-OCH₃); m/z (EI) 308 (2%, $M+H^+$), 86 (100%, $M-CH_2OH$, C_4H_9O , C_6H_3 , NO). Found: M+H⁺ 308.2225; C₁₈H₂₉NO₃ requires M+H⁺ 308.2226. Anal. Calcd for C₁₈H₂₉NO₃: C, 70.32; H, 9.51; N, 4.56. Found C, 70.94, H, 9.60, N, 4.43.

4.1.25. (*M*)-(-)-*N*,*N*-Dicyclohexyl-2-hydroxymethyl-4,6dimethylbenzamide (-)-8. By the method used for the hydrolysis-reduction of imidazolidine **10a**, but at a temperature of -15 °C, imidazolidine **12e** (250 mg) gave a crude residue which was purified by flash chromatography eluting with petrol/EtOAc (5:1), to afford the enantiomerically enriched alcohol (–)-**8** (158 mg, 93%) as a white solid $[\alpha]_D^{18}$ =-72.1 (*c*=0.5, CHCl₃); *R*_f 5:1 (petrol/EtOAc, 5:1). Integration of the ¹H NMR spectrum of this material in the presence of Pirkle's chiral shift reagent (*R*)-TFAE,⁶⁴ in comparison with the racemic alcohol **8**, indicated an enantiomeric excess of 53%.

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