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Cascade electron transfer in ternary CuO/α-Fe₂O₃/γ-Al₂O₃

nanocomposite as an effective visible photocatalyst

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Abstract

Highly efficient ternary heterojunction of CuO/ α -Fe₂O₃/ γ -Al₂O₃ was effectively fabricated by a facile and cost effective chemical route. The structural, chemical composition, morphology, optical and photocatalytic properties of as-prepared CuO/ α -Fe₂O₃/ γ -Al₂O₃ photo catalyst were compared to pristine and binary samples by various characterization. Existence of all the dominant peaks of CuO, α -Fe₂O₃ and γ -Al₂O₃ are noticeable in XRD spectrum of CuO/ α - $Fe_2O_3/\gamma - Al_2O_3$ ternary photo catalyst which confirms the successful formation of the photocatalyst. SEM and HRTEM results revealed the spherical shape CuO nanoparticles with distorted α -Fe₂O₃ agglomerated plates which led to complete diffusion with γ -Al₂O₃. The band gap of ternary nanocomposite was found to be 1.9 eV elucidated by UV-DRS. Brunauer-Emmett-Teller (BET) analysis shown that due to the unique ternary nanocomposite structure and synergistic effect among various components, as-fabricated ternary CuO/a-Fe₂O₃/y-Al₂O₃ nanocomposite exhibited the porous structure with large surface area and small pore volume as compared to pristine γ -Al₂O₃. The photocatalytic activity was examined by monitoring the deterioration of methyl orange under simulated solar light irradiation. CuO/ α -Fe₂O₃/ γ -Al₂O₃ exhibited superior photocatalytic efficacy as compared to CuO/ γ -Al₂O₃ and α -Fe₂O₃/ γ -Al₂O₃ binary and pure oxides of γ -Al₂O₃, CuO and α -Fe₂O₃. The marvelous photocatalytic activity of CuO/α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite samples can be ascribed to their close contact, strong interfacial hybridization and proficient charge transfer capacity. The electrochemical studies such as linear sweep voltammetry (LSV) and cyclic voltammetry (CV) were carried out to explore the charge transfer behavior and to support the high photo activity of ternary nanocomposite CuO/a-Fe₂O₃/y-Al₂O₃. LSV measurements manifested that CuO/a-Fe₂O₃/y-Al₂O₃ exhibited 4.3 folds higher current density than bare γ -Al₂O₃ which confirmed the faster electron transfer from CuO to γ -Al₂O₃ via mediated α -Fe₂O₃ through the interfacial potential gradient in conduction band. Cyclic voltammetry (CV) results shown that pair of anodic and cathodic peaks in CuO/ α -Fe₂O₃/ γ -Al₂O₃ which affirm the efficient increase in photo-induced e⁻/h⁺ separation and suppress recombination rate of electron-hole pair. This work demonstrated that CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite found to be a promising candidate as an efficient adsorbent for organic dye removal from waste water.

Keywords: CuO/α -Fe₂O₃/ γ -Al₂O₃; Ternary composite; Interfacial charge transfer; Environmental remediation; Cascade electron transfer.

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1. Introduction

In past few years, heterostructure semiconductor nanomaterials have captivated much consideration of reader due to its potential employment in environmental applications. Particularly, water becomes the main source of environmental pollution as it is the primary carrier of all contaminations such as heavy metals, carcinogenic dyes, pharmaceutical desolations and industrial wastes [1, 2]. To combat such issues, numerous approaches have been adopted to treat effluents from water and to develop various processes such as photo-Fenton, adsorption wet-air oxidation, Fenton, and electrochemical oxidation, ozonation, evaporation, photocatalytic purification, microwave catalysis and chemical process. On the other hand, each approach has some limitations which generally include infuriation of large amount of solid wastes and production of toxic byproducts [3-6]. Recently, heterogeneous catalysis is an environmentally amiable and cost efficacious technique to expedite harmful compounds (pollutants) into the effective and carbonaceous products [7, 8]. The basic principle of photo catalysis involves the creation of electron hole (e-h) pair in semiconductor under visible light irradiation [9]. The heterostructures with different band gap materials have been employed to improve photo generated charge carrier separation efficiency in photo catalysis [4, 10, 11].

Gamma aluminum oxide (γ -Al₂O₃) is a supporting catalyst in the field of catalysis due to photochemical inertness, marvelous thermal stability, exquisite surface characteristics and unique acidic features [12-15]. Even, there are few drawbacks in γ -Al₂O₃ such as its low photo response and recombination rate due to a wide band gap (7.0-9.5 eV). Numerous approaches have been established to enhance photocatalytic efficiency and tuned optical properties to increase the light absorption capacity of γ -Al₂O₃ toward visible light range and suppress e-h pair recombination during photoreaction. This is achieved by composite fabrication, doping by metals

and non-metals and addition of transition metals or coupling of γ -Al₂O₃ with narrow band gap materials. It is important to modify the band gap of γ -Al₂O₃ which results in improvement of sensing, electrical and photo catalytic properties [7, 16]. Major instance has been paid to the coupling of γ -Al₂O₃ with some materials that shows superior charge transport properties to enrich the photocatalytic performance by eliminating the agglomeration of semiconductor. Recently, it was reported that γ -Al₂O₃ have defect sites which could accept photo-induced electrons to suppress the rate of recombination of (e-h) thus enhanced the photocatalytic activity [17, 18]. In this regard, hematite (α -Fe₂O₃) and cupric oxide (CuO) have been chosen to couple with γ -Al₂O₃ for increasing the dispersion of active sites to promote surface area, improved charge carrier efficiency that enhanced the photocatalytic activity. Cupric oxide (CuO) is a p-type semiconductor which exhibits a small optical band gap of 1.3-2.0 eV [19]. On the other hand, α -Fe₂O₃ is an n-type semiconductor that has low band gap in the range of 1.9eV-2.2 eV has more absorbing ability of visible light. Under the ambient atmosphere, α-Fe₂O₃ is the most stable form of iron oxide which is extensively used in water treatments, catalysis, sensors and lithium ion batteries [20-22]. CuO and α -Fe₂O₃ are the promising photo catalyst that have been widely used for the photo deterioration of organic contaminations and harmful products. A profusion of reports revealed that there are many binary and ternary hybrid structures based on α -Fe₂O₃ and CuO such as CuO/Cu₂O [23], Ag/Fe₂O₃ [21], SiO₂ and TiO₂ modified Fe₂O₃ [24], ZnO/CuO [16], TiO₂/Al₂O₃[18], Fe₃O₄@Fe₂O₃/Al₂O₃ [22], g-C₃N₄/Al₂O₃[17], WO₃/NiO/Fe₂O₃ [25], CuO/CeO₂ [26] and CuO/Al₂O₃ [27] etc. Literature study revealed that binary and ternary heterojunctions have been prepared by adopting various synthetic routes. The main focus of this study is to adopt an effective wet chemical synthetic route with same concentration of each oxide to prepare a novel ternary CuO/ α -Fe₂O₃/ γ -Al₂O₃ photo catalyst with marvelous optical, structural

and morphological properties. The remarkable enhancement in photocatalytic performance towards methyl orange (MO) under sunlight irradiation is observed. This study elucidates that ternary nanocomposite of CuO/ α -Fe₂O₃/ γ -Al₂O₃ exhibits increased photocatalytic degradation as compared to pure oxide samples and respective binary composite. Current research explains that high photocatalytic efficiency of ternary nanocomposite can be accredited to the synergetic effect between defect sites of γ -Al₂O₃, CuO and α -Fe₂O₃ nanoparticles which further promotes the minor recombination of photo created holes and electrons, and increases the mobility of charge carriers. As per our knowledge, no study has described the utilization of ternary composite of CuO/ α -Fe₂O₃/ γ -Al₂O₃ as a photocatalyst with cascade electron transfer. This study meticulously explain the comprehensive methodologies which can improve the selectivity of photo catalysis for crucial industrial processes.

2. Experimental

2.1. Materials and method

Aluminium foil, Copper nitrate Cu $(NO_3)_2$, Ferrous chloride (FeCl₃), Sodium hydroxide (NaOH) and Methyl orange were obtained from Sigma Aldrich. All the chemicals were analytically pure (99.99%) and were used as received. The deionized water was employed for synthesis of all aqueous solutions.

2.2. Synthesis of Gamma Alumina (γ-Al₂O₃), Hematite (α-Fe₂O₃) and Cupric Oxide (CuO)

In first step, pure γ -Al₂O₃, Hematite (α -Fe₂O₃) and Cupric Oxide (CuO) were fabricated by facile wet chemical route using Aluminum foil, Iron chloride and Copper nitrate as precursors, respectively. Typically, 6.0 g of Aluminum foil, 5.0 g Iron chloride and 5.0 g Copper nitrate were separately deliquesce in 100 mL water and each solution was kept under robust stirring until homogeneous mixtures were obtained. Now sodium hydroxide (NaOH) solution is added drop by drop to each solution. All suspensions were kept under fast stirring at 60 °C for 3 h until γ -Al₂O₃, Hematite (α -Fe₂O₃), Cupric Oxide (CuO) nanoparticles were formed. The γ -Al₂O₃, α -Fe₂O₃ and CuO precipitates were then obtained by centrifugation. Finally several washings were done with deionized water to adjust the optimum pH value and to eliminate the residual reactants. Consequently, the nanoparticles were desiccated at 40 °C for 7h and then followed by calcination of dried powder samples at 800 °C for 4 h (γ -Al₂O₃), 500 °C for 2h (CuO) and 300 °C for 5h (α -Fe₂O₃).

2.3. Synthesis of α-Fe₂O₃/γ-Al₂O₃ and CuO/γ-Al₂O₃ binary composites

The binary nanocomposite of α -Fe₂O₃/ γ -Al₂O₃ and CuO/ γ -Al₂O₃ were fabricated by chemical method. As prepared 0.5 g of CuO and 0.5 g of α -Fe₂O₃ nanopowders were deliquesce separately in 50 mL deionized water with the γ -Al₂O₃ (0.5 g) in both solutions. The suspensions were stirred vigorously for 1 h at 40 °C. The precipitates were then washed many time with double distilled water by centrifugation to eliminate the excess salts from both solutions. Finally, collected binary composites of α -Fe₂O₃/ γ -Al₂O₃ and CuO/ γ -Al₂O₃ precipitates were dried in vacuum oven at 50 °C for 4 h prior for characterization.

2.4. Synthesis of CuO/a-Fe₂O₃/γ-Al₂O₃ ternary composite

Wet chemical method was adopted for the formation of ternary nanocomposite CuO/ α -Fe₂O₃/ γ -Al₂O₃. In a typical synthesis route, 0.5 g γ -Al₂O₃, 0.5 g α -Fe₂O₃ and 0.5 g CuO were added to 100 mL of distilled water. The prepared solution was magnetically stirred for approximately 120 min at 40 °C. Finally, the product were collected by centrifugation and then dried in vacuum

oven at 50 °C for 4 h to get CuO/ α -Fe₂O₃/ γ -Al₂O₃ nano-powder. The synthesis of ternary nanocomposite is given in Scheme 1.



Scheme 1. Diagrammatic demonstration for the fabrication of CuO/α -Fe₂O₃/ γ -Al₂O₃ ternary composite.

2.5. Material characterization

The crystallinity and crystal phase of prepared samples were analyzed by powder Rigaku D/MAX 2550 X-ray diffractometer using Cu K α radiations ($\lambda = 0.154056$ nm) at ambient temperature in a broad range of Braggs angle from 10° to 80° operating at 30 mA with 40 kV. Surface features and textural properties of synthesized specimens were studied by Scanning Electron Microscopy (JEOL-JAD-2300). Energy Dispersive X-Ray (EDX) coupled with SEM was used to study the elemental configuration of as fabricated specimens. The structural morphologies of fabricated ternary nanocomposite was accomplished by a JEM-2100 (HRTEM) operated at an acceleration voltage of 200 kV. Fourier transform infrared spectroscopy was

employed to identify the functional groups and bond structures in the range of 400-4000 cm⁻¹ by using FT-IR spectrometer of manufacturing model Nicolet 740. To examine the optical properties of fabricated specimens, Cary 100 UV-Vis spectrophotometer helps to collect the UV-Vis DRS spectra of prepared specimens with BaSO₄ as reflectance sample and a spectral reflectance standard is over a wavelength range from 200 to 700 nm. Kubelka-Munk function was employed to determine the optical band gap energies of prepared specimens. The electrochemical measurements were performed by using core test potentiostat.

2.6. Photocatalytic activity test

The photo activity of fabricated specimens was investigated by detoxification of methyl orange (MO) (toxic dye) upon exposure to solar light irradiation i.e visible light. All fabricated samples (0.05 g) were added into 50 mL of MO solution. The obtained solution was placed in dark and stirred for 30 min to achieve desorption/adsorption equilibrium of toxic dye methyl orange on the surface of ternary heterojunction of CuO/ α -Fe₂O₃/ γ -Al₂O₃. Then solution was irradiated for 4h under solar light to observe photocatalytic degradation efficiency. After the specific time period, a 5.0 mL of aliquot of the colloidal suspension was collected and centrifuged to separate the catalyst for further analysis. The clear transparent solution was then monitored by Schimadzu 2700 spectrophotometer in the range of 450-750 nm. The maximum absorption wavelength of MO at 464.0 nm.

3. Result and discussion

3.1. Characterization of as-prepared samples

The phase purity, crystalline structure and crystallite size of prepared samples were analyzed by X-ray powder diffraction technique. Figure 1(A) reveals the XRD pattern of as fabricated bare γ -

Al₂O₃, Hematite (α -Fe₂O₃) and Cupric Oxide (CuO). Fig. 1(B) depicts XRD profile of binary nanocomposites (α -Fe₂O₃/ γ -Al₂O₃, CuO/ γ -Al₂O₃) and ternary heterojunction (CuO/ α -Fe₂O₃/ γ -Al₂O₃). Fig. 1A(a) shows the diffraction peaks of pure γ -Al₂O₃ which can be ascribed to the cubic structure of γ -Al₂O₃ (JCPDS No. 10-0425) and the 2 θ value along with the hkl values are 32.0° (220), 37.5° (311), 39.0° (222), 46.0° (400) and 67.0° (440). The broad peaks shows the amorphous nature and low crystalline degree of γ -Al₂O₃ [7, 28]. The mean crystallite size of γ -Al₂O₃ has been computed by Debye Scherer formula and is found to be approximately 9.0 nm.

Fig. 1A (b) shows XRD photograph of Fe₂O₃ nanoparticles confirming the hematite phase (α-Fe-₂O₃). The clearly prominent characteristic peak of α -Fe₂O₃ indexed at 2 θ value of 23.7°, 32.0°, 36.0° , 40.0° , 49.0° , 53.6° , 62.0° and 63.0° corresponds to the crystal planes (012), (104), (110), (113), (024), (116), (214) and (300) which coincides well with JCPDS No. 39-1346. The average particle size of the fabricated NPs is $\sim 14.0 \pm 3.0$ nm [29]. In case of pure CuO, it has two main peaks at the 35.2° and 38.3° associated to (-111) and (111) diffraction crystal planes as displayed in Fig. 1A (c). The other characteristics peaks appeared at 32.3° (110), 48.8° (-202), 53.2° (020), 57.9° (202), 61.3° (-113), 66.0° (022), 67.9° (220) and 75.2° (203) affirming fabrication of CuO nanoparticles with single monoclinic phase (JCPDS No. 045-0937) as no peaks of contaminations or other forms of CuO are observed. The intensity or sharpness of the peaks indicate the high degree of crystallinity of synthesized CuO nanoparticles [30, 31]. No impurity and remnant peaks have been observed in all three pure samples which manifests the high grade purity of synthesized samples. The average particle size of CuO is approximately 8.0±2.0 nm. Figure 1B(a) illustrates that the XRD pattern of binary CuO/γ -Al₂O₃ nanocomposite implicate that all the main peaks of bare CuO and γ -Al₂O₃ exists in the pattern confirming the successful formation of CuO/γ -Al₂O₃. No peak shift has been observed which shows the stability of binary structure. XRD pattern of α -Fe₂O₃/ γ -Al₂O₃ nanocomposite is depicted in Fig. 1B (b). The peak appeared at 20=46.0° and 67.0° is ascribed to γ -Al₂O₃ (JCPDS card 29-0063) whereas much diminished peak of α -Fe₂O₃ has been observed in binary nanocomposite. The main reason for disappearance of α -Fe₂O₃ in α -Fe₂O₃/ γ -Al₂O₃ is the encapsulation of α -Fe₂O₃ crystallites by γ -Al₂O₃. Thus, X-ray diffraction peak of α -Fe₂O₃ is insignificant in hybrid structure of α -Fe₂O₃/ γ -Al₂O₃ [32, 33]. Figure 1B (c) displays the diffraction pattern of CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite. The heterostructure CuO/ α -Fe₂O₃/ γ -Al₂O₃ is composed of three kinds of phases, cubic γ -Al₂O₃, α -Fe₂O₃ and monoclinic CuO confirming the successful formation of the ternary heterostructure. On the other hand, there was no prominent peak shift as well as no other impurities were found and no traces of other phases were spotted, suggesting the high purity of the samples and confirming that CuO, α -Fe₂O₃ and γ -Al₂O₃ coupled together successfully and without other phases.

The existence of defect sites in γ -Al₂O₃ can be justified by the results obtained from the XRD. XRD results as depicted in Fig. 1 clearly displays the broad peaks at 47.0° and 67.0° in all synthesized samples (pristine, binary and ternary nanocomposites). The broadening of peaks describes the low degree of crystallinity and the indication of amorphous structure. Amorphous structure of γ -Al₂O₃ possess a lot of surface active sites and defects which are responsible for capturing the electrons more effectively in hybrid system [28].



Figure 1. (A) XRD diffraction patterns of pristine oxides, binary and ternary nanocomposites; (a) γ -Al₂O₃ (b) α -Fe₂O₃ (c) CuO; (B) (a) CuO/ γ -Al₂O₃ (b) α -Fe₂O₃/ γ -Al₂O₃ (c) CuO/ α -Fe₂O₃/ γ -Al₂O₃.

The surface morphology of nanomaterials and their ternary nanocomposite CuO/ α -Fe₂O₃/ γ -Al₂O₃ were examined by scanning electron microscope. Figure 2 depicts the SEM photographs of bare γ -Al₂O₃, α -Fe₂O₃, CuO and ternary heterostructure synthesized with same concentration of each oxide. Figure 2A illustrates the dispersed leafy morphology of pure γ -Al₂O₃. Figure 2B demonstrates that pure CuO has spherical morphology with uniform distribution [34]. Irregular plate like architect with smooth surface are observed for pure α -Fe₂O₃ with small agglomeration as shown in Fig. 2C [35]. Textural features of ternary heterostructure CuO/ α -Fe₂O₃/ γ -Al₂O₃ are manifested in Fig. 2D. It can clearly be seen that ternary nanocomposite consists of spherical particles and plate like morphology. CuO and α -Fe₂O₃ are well incorporated with Al₂O₃ matrix and decorated on surface of γ -Al₂O₃. This promotes the intimate interfacial connection between them to provide the more active sites for maximum degradation of dye molecule to enhance photocatalytic performance.



Figure 2. SEM images of as-prepare samples; (A) γ -Al₂O₃, (B) CuO, (c) α -Fe₂O₃, and (D) CuO/ α -Fe₂O₃/ γ -Al₂O₃.

Fourier transform infrared spectroscopy evidenced the various surfaces functional groups and confirmed the chemical structure of as-prepared samples. Figure 3 (A-D) exhibits the FT-IR spectra for pure γ -Al₂O₃, binary heterojunctions (α -Fe₂O₃/ γ -Al₂O₃, CuO/ γ -Al₂O₃) and ternary nanocomposite of CuO/ α -Fe₂O₃/ γ -Al₂O₃. Figure 3A depicts the FTIR spectra of γ -Al₂O₃. The peaks between 500-800 cm⁻¹ is attributed to the γ -Al₂O₃. The most evident peak at 645 cm⁻¹ is assigned to the stretching vibrational mode of Al-O. The peak appeared at 1000-1032 cm⁻¹ is ascribed to Al-O bending vibrational mode. A peak at 1062 cm⁻¹ is corresponding with symmetrical bending mode of Al-O-H group [36- 38]. FT-IR results of binary nanocomposite α -Fe₂O₃/ γ -Al₂O₃ is given in Fig. 3B. It displays the characteristics peaks of α -Fe₂O₃ phase in the range of 400-700 cm⁻¹. The strong peak below the 700 cm⁻¹ are ascribed to Fe-O stretching mode.

mode [39-42]. The intense peak occurred at 644 cm⁻¹ can be associated to Al-O stretching vibration mode and a peak at 1041 cm⁻¹ can be related with Al-O-H group [36-38, 43]. The bands ranging from 3300-3500 cm⁻¹ is accredited to OH group and water molecules that are adsorbed on surface respectively [44]. The above mentioned peaks of both hematite (α -Fe₂O₃) and γ -Al₂O₃ confirmed the successful formation of binary nanocomposite α -Fe₂O₃/ γ -Al₂O₃. Figure 3C demonstrates the FT-IR spectrum of CuO/y-Al₂O₃ binary nanocomposite. The three main absorption peaks shows the vibrational mode of CuO in the range of 500-700 cm⁻¹. The dominant and sharp vibration peak for CuO was noticed at 434 cm⁻¹ and the peak at 525 cm⁻¹ linked to the stretching mode of CuO [45]. The band at 802 cm⁻¹ can be assigned to Cu-OH [46]. The hump shown at 647 cm⁻¹ is attributed to Al-O stretching mode in γ -Al₂O₃. The peak located at 1313 cm⁻¹ may arise due to existence of CO_2 which usually resides on the surface of sample by adsorption from air or may be due to organic moieties [4]. These characteristic vibrations and bending modes reappear in the FTIR spectrum of the CuO/ α -Fe₂O₃/ γ -Al₂O₃ (Fig. 3D) which demonstrates successful formation of ternary nanocomposite. The peak occurred at 434 cm⁻¹ to 525 cm⁻¹ may be related to Cu-O stretching vibration mode [45, 47]. The band appeared at 879 cm⁻¹ is associated to Cu-OH vibrational mode of CuO [46]. Fe-O stretching mode of α -Fe₂O₃ is observed at 446 cm⁻¹ and 563 cm⁻¹ [48, 49]. The γ -Al₂O₃ is confirmed in the ternary nanocomposite by the valley between 1000-400 cm⁻¹ in the spectral range and the peak at 778 cm⁻¹ corresponds to the vibrational bending of Al-O. The peak at 645 cm⁻¹ can be accredited to Al-O-Al in γ -Al₂O₃ [50]. The band appeared in all FT-IR spectra in the range between 1200-2000 cm⁻¹ arises due to organic moieties and bands in the range of 3300-3500 cm⁻¹ is attributed to hydroxyl group as vibrational stretching from absorbed water molecules [4, 51].



Figure 3. FT-IR of pristine oxides, binary and ternary composites (A) pure γ -Al₂O₃; (B) α -Fe₂O₃/ γ -Al₂O₃; (C) CuO/ γ -Al₂O₃; (D) CuO/ α -Fe₂O₃/ γ -Al₂O₃.

The elemental configuration and distribution of as synthesized materials were evaluated and affirmed by energy dispersive spectroscopy and is displayed in Fig. 4(A-D). Figure 4A shows the existence of Al and O in bare sample of γ -Al₂O₃ EDX spectra of binary heterojunction α -Fe₂O₃/ γ -Al₂O₃ are illustrated in Fig. 4B. According to EDX pronounced peaks of Al, Fe and O elements are distinctly seen. In case of CuO/ γ -Al₂O₃, the peaks are ascribed to Al, Cu and O without any impurity peaks as shown in Fig. 4C. X-ray elemental mapping profile of ternary nanocomposite (CuO/ α -Fe₂O₃/ γ -Al₂O₃) is shown in Fig. 4D and manifested the successful fabrication of pure-phase of ternary nano-hybrid structure by the existence of Fe, Cu, Al and O. Presence of all elements (Al, Cu, Fe and O) implies the uniform distribution over the surface of ternary hybrid structure. Moreover, no impurity peaks have been noticed in EDX spectra of all

synthesized samples which assure the purity of samples. Table 1 describes the relative configuration of prepared samples.

Table 1. Elemental composition of the fabricated specimens of pure oxides, binary and ternary composites.

	γ-Al ₂ O ₃		CuO/γ-Al ₂ O ₃		α -Fe ₂ O ₃ / γ -Al ₂ O ₃		CuO/a-Fe ₂ O ₃ y-Al ₂ O ₃	
Elements							6	
	At. %	Wt. %	At. %	Wt. %	At. %	Wt. %	At. %	Wt. %
Al	33.04	45.42	34.49	42.35	32.74	43.83	31.76	38.69
Cu			4.59	13.29			3.07	8.81
Fe					1.41	3.90	3.02	7.62
0	66.96	54.58	60.92	44.36	65.85	52.27	62.15	44.89
Total	100	100	100	100	100	100	100	100



Figure 4. EDX analysis of (A) pristine γ -Al₂O₃; (B) α -Fe₂O₃/ γ -Al₂O₃; (C) CuO/ γ -Al₂O₃ and (D) CuO/ α -Fe₂O₃/ γ -Al₂O₃.

To study the optical properties and to probe the relationship between the electronic structures of synthesized samples, UV-Vis DRS of pure samples, binary and ternary nano-hybrid structures are depicted in Figure 5(A-F). Kubelka-Munk function helps to calculate the optical band gap energies of prepared samples. The Kubelka-Munk function is given as;

$$F(R) = K/S = (1-R)^2/2R$$

Where, R = reflectance of material, S = scattering coefficient, K= molar absorption coefficient.

It is approximated by drawing a tangent to the curve on to X-axis. Figure 5(A-C) illustrates the calculated band gaps to be 3.4 eV, 2.04 eV and 1.8 eV for pure samples of γ -Al₂O₃, α -Fe₂O₃ and CuO, respectively which coincided well with reported literature [7, 52, 53]. It can be seen that the addition of α -Fe₂O₃ and CuO influence the optical property of light absorption of binary and ternary heterostructure significantly. The band gap values of binary heterostructures are found to be 2.1 eV and 3.0 eV for α -Fe₂O₃/ γ -Al₂O₃ and CuO/ γ -Al₂O₃, respectively as demonstrated in Fig. 5(D, E). The calculated band gap energy value of as prepared γ -Al₂O₃ is 3.4 eV which is far smaller than previously reported for insulators >5.0 eV. The significantly low band gap value of γ -Al₂O₃ may be ascribed to surface defects in the γ -Al₂O₃ particles. This existence of defects can be associated with the hybridization of the sp³ orbitals of γ -Al₂O₃ [7, 54]. The band gap narrowing of host material i.e γ -Al₂O₃ may be due to the intimate interfacial interaction which suggests that the combination of α -Fe₂O₃ and CuO nanoparticles with γ -Al₂O₃ which could probably make modifications to γ -Al₂O₃ in the basic process of e-h pair formation under sunlight illumination. The band gap of ternary nanocomposite CuO/ α -Fe₂O₃/ γ -Al₂O₃ is 1.9 eV which is calculated by transformed Kubelka-Munk function. From the results (Fig. 5F), it is clear that there is a remarkable narrowing in the band gap of the ternary heterostructure (CuO/ α -Fe₂O₃/ γ -Al₂O₃) in comparison with pure and binary samples. This may be ascribed to the synergic effect

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of the composite constituent's i.e γ -Al₂O₃, CuO and α -Fe₂O₃ leading to strong interfacial interaction between constituents causing formation of new molecular orbitals of lower energy. Therefore, photocatalytic phenomena by ternary nanocomposite could be better than binary composite.



Figure 5. Kubelka-Munk function (KMF) of pure oxides, binary and ternary nanocomposites; (A) γ -Al₂O₃, (B) α -Fe₂O₃, (C) CuO, (D) α -Fe₂O₃/ γ -Al₂O₃, (E) CuO/ γ -Al₂O₃, (F) CuO/ α -Fe₂O₃/ γ -Al₂O₃.

To investigate the structure of CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite, TEM and HRTEM images of CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite at different resolutions are shown in Figure 6(A-C). Figure 6(A, B) displays TEM image of CuO/ α -Fe₂O₃/ γ -Al₂O₃ catalyst has a little distorted spherical shape and plate like morphology which is in accordance with SEM results. Cu, and Fe could be distinctly seen on the porous surface of γ -Al₂O₃ as well which evidenced the successful fabrication of ternary catalyst. From TEM photographs, it could be expected that an

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intimate interfacial channel exist in CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary heterojunction, which would support the efficient charge carriers transfer thus causing enhancement in the photocatalytic activity. High resolution TEM image (HRTEM) in Fig. 6(C) exhibits lattice fringes of the CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary hybrid structure which have three major noticeable fringes with an inter planer spacing of 0.25, 0.23 and 0.33 nm, associated to the crystalline nature of α -Fe₂O₃, CuO coordinated with γ -Al₂O₃, respectively [53,24]. XRD results is in corroborate with the TEM results.



Figure 6. TEM (A, B) and HRTEM (C) images of ternary nanocomposite of CuO/α -Fe₂O₃/ γ -Al₂O₃.

Cyclic voltammetry (CV) is a powerful technique to elucidate the redox behavior, electrochemical properties and electron transfer kinetics of prepared materials. The cyclic voltammetry analysis was performed at a scan rate of 10 mV/s in the potential range from 0.7 V to 1.6 V using 1.0 M of NaOH as electrolyte. Figure. 7 delineates the CV scan of pristine γ -

Al₂O₃ and CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposites. Negligible current response and no redox peak have been found for bare γ -Al₂O₃ as shown in Fig. 7A. CuO/ α -Fe₂O₃/ γ -Al₂O₃ hybrid structure (Fig. 7B) possess maximum current for both forward and reverse scans. The existence of pair of particular redox (anodic and cathodic) peaks and significant increase in current density of the ternary nanocomposite may be accredited to the synergistic interaction of individual components in ternary nanocomposite which creates more number of catalytic sites and enhances electron transfer. Moreover, the enhancement in current density of CuO/ α -Fe₂O₃/ γ -Al₂O₃ suggested the existence of appropriate electronic channels between CuO, α -Fe₂O₃ and γ -Al₂O₃ to effectively increase the photo-induced e⁻h⁺ separation and simultaneously decreased the recombination rate of e⁻/h⁺ pair [55-57].



Figure 7. CV of pristine and ternary nanocomposite, (a) bare γ -Al₂O₃ (b) ternary nanocomposite of CuO/ α -Fe₂O₃/ γ -Al₂O₃ at scan rate of 10 mV s⁻¹.

Linear sweep voltammetry (LSV) helps to explain e^- and h^+ recombination rate and to study the transfer of photo induced charge carriers [58]. Figure 8 depicts the linear sweep voltammetry

(LSV) plots of pure γ -Al₂O₃ and ternary heterojunction CuO/ α -Fe₂O₃/ γ -Al₂O₃ was carried out at scan rate of 10 mV/s sweeping potential range from 0.7V to 1.8V in the 1M NaOH electrolyte solution. As presented in Fig. 8a, the current density of pristine γ -Al₂O₃ is very small. However, Fig. 8b illustrates that the inclusion of CuO and α -Fe₂O₃ to γ -Al₂O₃ significantly increases the current density which in turn effectively promotes the electron mobility of ternary photo catalyst CuO/ α -Fe₂O₃/ γ -Al₂O₃. This enhancement in photocurrent density affirmed the increase in transfer of photo generated charge carrier through interfacial hybridization and reduce the e⁻/h⁺ pair recombination. By interfacial transfer of charge, photocurrent density exhibited by ternary heterojunction is 69 μ A/cm² at a potential of 1.76 V which is about 4.3 folds greater than those of the pure γ -Al₂O₃ (16 μ A/cm²). This supports that the efficient charge transfer occurs from CuO to Al₂O₃ via α -Fe₂O₃. The synergetic interaction of CuO and α -Fe₂O₃ with Al₂O₃ causes the increase in electron mobility (photocurrent) which provides more active site and hence resulting in excellent photocatalytic activity [56, 58].



Figure 8. Linear sweep voltammetry curves of pristine and ternary composite, (a) pure γ -Al₂O₃ (b) CuO/ α -Fe₂O₃/ γ -Al₂O₃ at scan rate of 10 m/v.

In order to determine the surface area, pore volume and pore diameter of catalysts are performed by the N₂ adsorption-desorption isotherms [59]. The adsorption in porous materials may be attributed to the specific properties such as specific surface area, pore diameter and total pore volume of porous stricture [60]. The hysteresis loop of γ -Al₂O₃ and CuO/ α -Fe₂O₃/ γ -Al₂O₃ (Figure 9) at relative pressure (0.4-1.0) P/P_o represents the type II isotherm which further confirms the porous structure of nanomaterial. CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite shows the higher surface area 156.2 cm²/g than pristine γ -Al₂O₃ (143.4 cm²/g). Pore volume of pure γ -Al₂O₃ and α -Fe₂O₃/CuO/ γ -Al₂O₃ is noted to be 0.0023 and 0.0020 cm³/g respectively. High surface area, small pore volume and pore diameter of CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary hybrid structure exhibits that light may scatter efficiently and increase photo catalytic activity under visible light irradiation and rapid charge transfer ability in catalytic activity.



Figure 9. N₂ Adsorption desorption of (a) γ -Al₂O₃ and (b) CuO/ α -Fe₂O₃/ γ -Al₂O₃ at 77 K.

3.2. Photocatalysis

Methyl orange (organic pollutant) is used to assess the photocatalytic activity of synthesized specimens upon exposure to visible light. For comparison, the photo catalytic activity of the pure oxides, γ -Al₂O₃, α -Fe₂O₃ and CuO was also measured. The photocatalytic activity of pure oxide, binary and ternary nanostructures is manifested in Fig 10A. Prior to irradiation, the samples were placed in dark for half an hour to acquire adsorption-desorption equilibrium. As shown in Fig. $10Aa \gamma - Al_2O_3$ alone show a very low photocatalytic activity 8.0%. This low photocatalytic activity is due to large band gap which makes it less effective harvester of solar light and that is the drawback of γ -Al₂O₃ for the use of sunlight [7]. Pure CuO shows 57.0% degradation of MO as clear from Fig. 10Ab. Earlier studies revealed that CuO nanoparticles show very low photo activity towards decomposition of MO and MB dyes. The reason for low decomposition efficiency of CuO under sunlight is the quick recombination of e-h pair due to very small band gap energy [53, 61]. Photocatalytic activity of bare α -Fe₂O₃ is shown in Fig. 10Ac and only 68.0% degradation of MO is observed. Pure α-Fe₂O₃ has photocatalytic activity which is limited by some features like fast recombination rate of e-h, poor conductivity and low diffusion lengths of holes which leads to low performance of iron oxide. These drawbacks of α -Fe₂O₃ can overcome by lowering the recombination rate by designing heterostructures that can cause increase in conductivity by coupling with suitable materials and increasing the charge transfer capability [62]. The coupling of γ -Al₂O₃ with α -Fe₂O₃ and CuO to form binary nanocomposites of α -Fe₂O₃/ γ -Al₂O₃ and CuO/ γ -Al₂O₃ shows improved photocatalytic performance of γ -Al₂O₃ as illustrated in Fig. 10A(d, e). α - Fe₂O₃/ γ -Al₂O₃ exhibits better photocatalytic efficiency than CuO/γ -Al₂O₃ under sunlight irradiation. The appreciable photocatalytic performance of α - Fe_2O_3/γ -Al₂O₃ is due to synergetic effect between α -Fe₂O₃ and γ -Al₂O₃. The interfaces in the

heterojunction has a vital impact on supporting the overall photocatalytic performance of binary nanocomposite [52]. Furthermore, ternary CuO/ α -Fe₂O₃/ γ -Al₂O₃ nanocomposite (Fig. 10Af) exhibits higher degradation efficiency as compared to both binary nanocomposite (α -Fe₂O₃/ γ -Al₂O₃ and CuO/ γ -Al₂O₃) and pure samples under visible light irradiation. Under the sunlight, ternary nanocomposite degraded approximately 98.0% of MO. While α -Fe₂O₃/ γ -Al₂O₃ and CuO/ γ -Al₂O₃ nanocomposites degraded only 92.0% and 85.0% of MO, respectively. This increase in MO degradation efficiency using ternary heterostructure is attributed to the existence of the interfaces between CuO, α -Fe₂O₃ and γ -Al₂O₃. Photocatalytic oxidation reduction reaction occurs on the surface of photo catalyst and significantly makes surface properties better which in turn influence the performance of catalyst [5]. The synergetic effect of CuO, α -Fe₂O₃ in γ -Al₂O₃ structure in the degradation of MO is associated to these species in suppressing electron hole recombination rate and improving the reactive species [63]. Consequently, the superb CuO/ α -Fe₂O₃/ γ -Al₂O₃ photo catalyst is much more effective under solar light due to two main reasons; (1) strong optical absorbance property, (2) large surface area of ternary nanocomposite [7, 64].



Figure 10. (A) Time course decaying profile, (B) Kinetic studies of the degradation of MO under sunlight by pristine oxides, binary and ternary nanocomposites; (a) pristine γ -Al₂O₃, (b) pure CuO, (c) pure α -Fe₂O₃, (d) CuO/ γ -Al₂O₃, (e) α -Fe₂O₃/ γ -Al₂O₃, (f) CuO/ α -Fe₂O₃/ γ -Al₂O₃ composites. (C) Comparison of photocatalytic degradation of MO by CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite at different pH values. (D) The reusability of CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite after degradation process.

3.2.1. Kinetic studies

The modified Langmuir-Hinshelwood model provides the pseudo-first-order kinetics for photocatalysis. Photocatalytic activity can be estimated by apparent rate constant (k _{app}) at

different light intensities. The first order kinetics determining that photoactivity is obtained by the equation given below [65].

$$\ln (C/C_o) = k_{app} t$$

Where C= concentration of solution at irradiation time t and C_o= initial concentration at t=0 and k_{app} is apparent rate constant. The change in ln (C_o/C) as a function of irradiation time are given in Figure 10B.

3.2.2. Influence of solution pH on dye degradation

In the degradation of organic dye, pH of the solution is considered to be key factor in photocatalysis experiment. Figure 10C indicated the impact of pH of the solution on the decolourization of MO. The ternary composite CuO/ α -Fe₂O₃/ γ -Al₂O₃ showed the maximal photocatalytic activity of 98.0% at low pH=4 of the solution whereas activity was found to be 40.0%, 60.0%, 65.0%, 89.0%, 85.0% and 36.0% at pH values of 1.0, 2.0, 3.0, 5.0, 7.0 and 9.0. The results indicated that the solution in lower pH (acidic conditions) favors increased photo reduction ability for MO than in alkaline media as in accordance with the literature. The dye degradation phenomena is closely related to pH of the solution which in turn effects the surface charge of adsorbents. In alkaline condition, the photocatalytic activity reduces because the catalyst surface becomes negatively charged and repels the dye molecules to absorb on the CuO/ α -Fe₂O₃/ γ -Al₂O₃ surface, thus suppressing the reduction rate of MO. Conversely, in acidic condition (low pH) surface of CuO/ α -Fe₂O₃/ γ -Al₂O₃ becomes highly protonated, providing the strong electrostatic attraction to the active and main molecules of MO and positively charged surface of CuO/ α -Fe₂O₃/ γ -Al₂O₃ which would result in increased photocatalytic activity of CuO/ α -Fe₂O₃/ γ -Al₂O₃ [66, 67].

3.2.3. Reusability and structure of the photocatalyst

The reusability of ternary CuO/ α -Fe₂O₃/ γ -Al₂O₃ nanocomposite is very essential for practical application. There is no such report on the long term durability of CuO/ α -Fe₂O₃/ γ -Al₂O₃ for MO photo reduction. The reusability of ternary CuO/ α -Fe₂O₃/ γ -Al₂O₃ hybrid structure was studied by repetitive photocatalytic detoxification of MO by ternary heterojunction under solar light for five cycles. Figure 10D illustrates that after five cycle's degradation rate of MO was not less than 92.0%. The slight decrease of the 6.0% is mainly due to filtration loss and fouling of catalyst [68]. The synthesized catalyst shows good stability, durability and reusability. Hence ternary composite CuO/α -Fe₂O₃/ γ -Al₂O₃ has proved to be an efficient photo catalyst that prevent the environment from being polluted. Moreover, the ternary heterojunction (CuO/ α -Fe₂O₃/ γ -Al₂O₃) after the photocatalysis was subjected to XRD to evaluate the structural stability. The corresponding XRD spectra of recovered sample as shown in Figure 11 delineates that there is absolutely no change in peak position but there is slight decreases in peak intensity of CuO/ α - Fe_2O_3/γ -Al₂O₃ compared to as prepared materials. These results suggests that crystal structure of the photo catalyst remains unchanged before and after photocatalysis which means that the internal structure of the catalyst remain same and will not break after catalytic process. Hence, prepared ternary heterojunction exhibits the excellent stability after degradation process.



Figure 11. XRD profile of the ternary photo catalyst CuO/α -Fe₂O₃/ γ -Al₂O₃ before and after photo-catalytic experiment.

3.2.4. Cascade electron transfer mechanism

To examine role of photo created active species involved in photocatalytic reaction and to explore the MO degradation, different scavenger such as ammonium oxalate (AO), AgNO₃, Tetra-butyl alcohol (TBA) and Benzoquinone (BQ) were employed as trapping agent for hole (h⁺), electron (e⁻), hydroxyl radical (OH) and superoxide radical (O_2^{-}), respectively. The photocatalytic activity of ternary nanocomposite reduced under visible light by hole scavenger as holes are important species. The photocatalytic activity negligibly decreases upon addition electron trapping agent. This slight decrease indicate that electron are not directly involved in degradation process. The hydroxyl radical (OH) scavenger implies that hydroxyl radical has effective role in degradation process. The superoxide radical (O_2^{-}) scavenging has largest effect on the decolorization of pollutant [60]. Moreover it is concluded that O_2^{-} and hole plays an imperative role for the degradation of methyl orange under visible light. Figure 12 shows degradation % change in order of e >OH>h⁺> O₂⁻⁻ [69].



Figure 12. Controlled experiments of photocatalytic degradation of methyl orange using different trapping agents over CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite under visible light irradiation.

To analyze the charge migration between CuO, α -Fe₂O₃ and γ -Al₂O₃, the positions of CB(conduction band)and VB(valence band) were estimated by using following equations;

$$E_{VB} = \chi - E_e + 0.5E_g$$
(1)
 $E_{CB} = E_{VB} - E_g$ (2)

Where $E_e =$ free electron energy (4.5 eV), $\chi =$ Electronegativity

The value of χ for CuO, α -Fe₂O₃ and γ -Al₂O₃ is 5.79 eV [70], 5.84 eV [71] and 5.33 eV [11] respectively. The E_{CB} and E_{VB} of CuO were estimated to be +0.30eV/NHE and +2.1 eV/NHE whereas α -Fe₂O₃ were calculated as +0.36eV/NHE and +2.4 eV/NHE. The corresponding band alignment of ternary nanocomposite CuO/ α -Fe₂O₃/ γ -Al₂O₃ is shown in Figure 13. Consequently, the obtained results are used for the cascade transference of photo generated charge carriers in ternary hybrid structure which illustrate the photocatalytic process. From above results, it can be seen that although the conduction band potential of Al₂O₃ is higher than that of CuO and α -Fe₂O₃, but photo-induced electrons of CuO have ability to move to low lying defect level of γ -Al₂O₃ via α -Fe₂O₃. In the present study, amorphous γ -Al₂O₃ acts as electrons sink because amorphous materials are composed of large number of defect sites than crystalline structures. Thus, the migration of electrons to the low lying defect levels of amorphous γ -Al₂O₃ increases the separation of e⁻/h⁺ which in turns leads to enhanced the photo activity [72]



Figure 13. Energy band diagram of CuO/α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite for degradation of MO.

On the basis of experimental results and samples characterization, probable facile electron transfer route over CuO/ α -Fe₂O₃/ γ -Al₂O₃ ternary heterojunction under solar light illumination is manifested in Fig. 13. Firstly electrons in HOMO (VB) of CuO are moved to LOMO (CB) under sunlight irradiation. Now some of electron would migrate from conduction band (CB) of CuO to CB (conduction band) of α -Fe₂O₃ because the conduction band potential of CuO (+0.3) is lower than potential of α -Fe₂O₃ (+0.36) and then transfer to the defect sites of γ -Al₂O₃, creating the cascade transport pathway. Some of the electron in the CB of CuO would reduce O₂ adsorbed on the surface of CuO to produce radicals 'O^{2 -}. This facile stepwise electron transfer route leads to increase the quantum efficiency and suppress the e-h recombination. Now secondly, O₂ absorb on the surface of CuO/ α -Fe₂O₃/ γ -Al₂O₃ nanocomposite can capture the photo induced electrons on the α -Fe₂O₃ and on the defect sites of γ -Al₂O₃ and activate molecular oxygen to produce O₂⁻. The O₂⁻⁻ reacts with H₂O to form hydroxyl radical (OH⁻) which is considered to be an important oxidant in oxidation phenomena. Finally, the toxic organic dye (MO) reacts with O₂⁻⁻, holes and degrades with release of CO₂ and H₂O. It is noteworthy that during photocatalytic reaction O₂⁻⁻

and holes are key species which is confirmed by the experimental results [17, 18, 28, 73-75]. Fundamental stages involved in redox reaction of CuO/α -Fe₂O₃/ γ -Al₂O₃ nanocomposite and organic species are illustrated by chemical equations as follow;

 $h\upsilon + (CuO/\alpha - Fe_2O_3/\gamma - Al_2O_3) \rightarrow (CuO/\alpha - Fe_2O_3/\gamma - Al_2O_3) + h_{vb}^+ + e_{cb}^-$ CuO (e_{cb}⁻) $\rightarrow \alpha - Fe_2O_3$

 $\begin{array}{l} \alpha \text{-} \operatorname{Fe}_2\operatorname{O}_3(\mathbf{e_{cb}}^{-}) \rightarrow \gamma \text{-} \operatorname{Al}_2\operatorname{O}_3(\mathbf{e_{cb}}^{-}) \operatorname{defect sites}) \\ \alpha \text{-} \operatorname{Fe}_2\operatorname{O}_3(\mathbf{e_{cb}}^{-}) + \gamma \text{-} \operatorname{Al}_2\operatorname{O}_3(\mathbf{e_{cb}}^{-}) + \operatorname{O}_2 \rightarrow \operatorname{O}_2^{\bullet}^{\bullet} \\ \operatorname{CuO}(\mathbf{h_{vb}}^{+}) + \operatorname{OH}^{\bullet} \rightarrow \operatorname{CuO} + \operatorname{OH}^{\bullet} \\ \operatorname{O}_2^{\bullet^{\bullet}} + (\operatorname{H}_2\operatorname{O}) \rightarrow \operatorname{H}_2\operatorname{O}_2 \\ \operatorname{H}_2\operatorname{O}_2 \rightarrow \operatorname{OH}^{\bullet} \\ \operatorname{h}^{+} + \operatorname{Methyl}\operatorname{Orange} \rightarrow \operatorname{Oxidized}\operatorname{Product} \\ \operatorname{O}_2^{\bullet^{\bullet}} + \operatorname{Methyl}\operatorname{Orange} \rightarrow \operatorname{Oxidized}\operatorname{Product} \end{array}$

4. Conclusions

In summary, facile and cost effective wet chemical method was adopted for the fabrication of ternary CuO/ α -Fe₂O₃/ γ -Al₂O₃ heterojunction with the same concentration of each component. XRD manifested the porous nature of γ -Al₂O₃ in all prepared samples. The recycling experiments illustrate that the ternary hybrid composite possessed excellent stability after five cycles without any change in its structure. The efficacy of pure, binary and ternary nanocomposites for degradation of MO was studied and CuO/ α -Fe₂O₃/ γ -Al₂O₃ nanocomposite reveals the maximum photocatalytic performance. The excellent visible light photocatalytic performance of CuO/ α -Fe₂O₃/ γ -Al₂O₃ hybrid structure can be accredited to the synergistic cooperation between CuO, α -Fe₂O₃, and γ -Al₂O₃ nanoparticles in the hybrid structure that improve light absorption capacity and hindering e-h recombination. Mullikan electronegativity

theory was employed to estimate the conduction and valance band position of CuO, α -Fe₂O₃ and γ -Al₂O₃ in ternary hybrid system. The charge transfer behavior of pure γ -Al₂O₃ and ternary composite CuO/ α -Fe₂O₃/ γ -Al₂O₃ were also investigated by linear sweep voltammetry and cyclic voltammetry. LSV results suggested CuO/ α -Fe₂O₃/ γ -Al₂O₃ showed current density of 69 μ A/cm² at a potential of 1.76 V which is about 4.3 times larger than that of pristine γ -Al₂O₃ (16 μ A/cm²). N₂ adsorption-desorption isotherms delineates that ternary nanocomposite CuO/ α -Fe₂O₃/ γ -Al₂O₃ exhibit large surface area (56.2 cm²/g) as compared to pristine γ -Al₂O₃. The current study shed the light on the imperative role of defects in γ -Al₂O₃ and decreases the recombination of charge carriers due to their intimate contact, strong interfacial hybridization and proficient charge transfer capacity. Overall, this study will create an interest in researching for new and novel ternary hybrid nanostructures.

Conflict of Interest.

There are no conflicts of interest to declare.

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Highlights

- CuO/α -Fe₂O₃/ γ -Al₂O₃ ternary nanocomposite is utilized as visible photocatalyst.
- The CuO/ α -Fe₂O₃/ γ -Al₂O₃ hybrid structure is accredited to synergistic interaction.
- The hybrid structure improve light absorption and repressed e-h recombination.
- Defects sites of γ -Al₂O₃ trap the photo generated electron of CuO via α -Fe₂O₃.
- Efficacy is due to strong interfacial hybridization and charge transfer capacity.

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Declaration of interests

 \boxtimes The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

□The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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