



# Novel photocatalytic activity of Cu@V co-doped TiO<sub>2</sub>/PU for CO<sub>2</sub> reduction with H<sub>2</sub>O vapor to produce solar fuels under visible light



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## ABSTRACT

In this study, Cu and V co-doped TiO<sub>2</sub> deposited on polyurethane (Cu@V-TiO<sub>2</sub>/PU) was synthesized as a catalyst for the reduction of CO<sub>2</sub> with H<sub>2</sub>O vapor to preferentially produce CH<sub>4</sub> as a valuable solar fuel under visible light. The Cu and V dopants defected into the TiO<sub>2</sub> lattice, leading to the formation of Ti<sup>3+</sup> and oxygen vacancies in the lattice. The Ti<sup>3+</sup> formed in the doped TiO<sub>2</sub> lattice created an intermediate band between the valence band and the conduction band of TiO<sub>2</sub>, leading to an increase in the electron–hole pair separation efficiency of TiO<sub>2</sub>. The oxygen vacancies existing on the surface of the photocatalyst could induce new adsorption sites to adsorb CO<sub>2</sub>. The generated electrons and holes reacted with the adsorbed CO<sub>2</sub> and with H<sub>2</sub>O vapor to produce CO and primarily CH<sub>4</sub>. Therefore, the Cu@V-TiO<sub>2</sub>/PU photocatalysts successfully utilized visible light as the energy source and H<sub>2</sub>O vapor as a reductant to reduce CO<sub>2</sub> to CO and CH<sub>4</sub>. The Cu@V-TiO<sub>2</sub>/PU photocatalysts also supplied sufficient electrons and holes for the selective reduction of CO<sub>2</sub> to CH<sub>4</sub> rather than CO. The 2Cu@4V-TiO<sub>2</sub>/PU photocatalyst, with Cu/TiO<sub>2</sub> and V/TiO<sub>2</sub> ratios of 2 and 4 wt.%, respectively, exhibited the highest photocatalytic activity for CO<sub>2</sub> conversion into solar fuels. The production rates of CH<sub>4</sub> and CO produced from the CO<sub>2</sub> reduction by the 2Cu@4V-TiO<sub>2</sub>/PU photocatalyst under visible light were 933 and 588 μmol g<sup>-1</sup> cat. h<sup>-1</sup>, respectively.

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## 1. Introduction

Carbon dioxide (CO<sub>2</sub>) emission has become a major cause of the greenhouse effect, leading to global warming and climate change [1,2]. Atmospheric concentrations of CO<sub>2</sub> have greatly risen since the Industrial Revolution and the current rate of ambient concentration increase is alarming. Therefore, many studies have been conducted to reduce CO<sub>2</sub> concentrations [1–5]. The utilization of solar energy for the conversion of CO<sub>2</sub> into valuable fuels is one promising technology, which not only mitigates the increasing level of CO<sub>2</sub> in the environment but also provides alternative fuels simultaneously to overcome the energy crisis [6]. Since Inoue et al.'s pioneering work demonstrating the photocatalytic reduction of CO<sub>2</sub> to organic compounds, research on the photocatalytic conversion of CO<sub>2</sub> has received increasing attention [2,7–10]. The photocatalytic reduction utilizes ultraviolet (UV) and/or visible light as the excitation source for photocatalysis to generate electron–hole pairs, which can reduce CO<sub>2</sub> with H<sub>2</sub>O adsorbed onto the photocatalyst surface to form valuable products such as carbon monoxide (CO), methane (CH<sub>4</sub>), methanol (CH<sub>3</sub>OH), formaldehyde

(HCHO), and formic acid (HCOOH), depending upon the available electrons [4]. Among the various photocatalysts, titanium dioxide (TiO<sub>2</sub>), which is a cheap, nontoxic, and abundant semiconductor and resistant to photocorrosion, has been most widely used. However, the major challenges of the TiO<sub>2</sub> photocatalyst are its wide band gap (~3.2 eV for anatase and 3.0 eV for rutile) and fast recombination of photogenerated electrons and holes, resulting in low efficiency of photocatalysis and limited utilization of solar energy [8]. The photocatalytic conversion of CO<sub>2</sub> by the TiO<sub>2</sub> photocatalyst is also limited because of its poor adsorption capability for CO<sub>2</sub> [11].

For improving the photocatalytic activity of TiO<sub>2</sub> by enhancing the visible response and reducing the recombination rate of the photogenerated electrons and holes, many strategies have been proposed, including the loading of metals, metal oxides, and doping nonmetal ions [2,8,11–16]. Xiong et al. reported that modification of TiO<sub>2</sub> with metal elements reduced the recombination of the photogenerated electron–hole pairs and extended the spectral response from UV to the visible area, simultaneously [17]. In our previous studies, Cu and V were individually used as metal elements to enhance the photocatalytic activity of TiO<sub>2</sub> for air purification purposes [14,15,18,19]. The obtained results indicated that these metals acted as dopants (incorporated into the TiO<sub>2</sub> lattice) and supporters (existing in the form of metals or metal oxides

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distributed on the surface of the TiO<sub>2</sub> layer) to enhance the photocatalytic activity of the TiO<sub>2</sub> photocatalyst. Thus, the synthesized Cu and V single-doped TiO<sub>2</sub> exhibited very high photocatalytic activity, even under visible light irradiation. More recently, numerous studies have doped TiO<sub>2</sub> with two different dopants (co-doping) to synergistically improve the photocatalytic activity of the photocatalyst [12,13,20–22]. Therefore, in this study, we combine Cu and V as co-dopants to synergistically enhance the photocatalytic activity of TiO<sub>2</sub> for CO<sub>2</sub> conversion to produce valuable fuels under visible light. In addition, the co-doping is expected to increase defects or disorders in the TiO<sub>2</sub> lattice. Paulino et al. reported that the disorders in the TiO<sub>2</sub> lattice influenced CO<sub>2</sub> adsorption, activation, and dissociation processes [2]. Rodriguez et al. also reported that the presence of defects on the TiO<sub>2</sub> surface induced the formation of new adsorption sites to capture CO<sub>2</sub>, after which the electrons stored in the oxygen vacancies were spontaneously transferred to CO<sub>2</sub>, which in turn was finally reduced [23]. Therefore, the co-doping is also expected to increase disorder in the TiO<sub>2</sub> lattice, leading to an increase in CO<sub>2</sub> adsorption or photocatalytic reduction of CO<sub>2</sub>. In our previous studies, we investigated the use of porous polyurethane (PU), a honeycomb structure material, as a substrate to immobilize the Cu-doped TiO<sub>2</sub> and V-doped TiO<sub>2</sub> photocatalysts [14,15,19]. This synthesized structure not only overcame the disadvantages faced by the powder photocatalysts but also increased the adsorption ability of the photocatalysts. Therefore, in this study, we again used PU as the substrate to immobilize Cu@V co-doped TiO<sub>2</sub> (Cu@V-TiO<sub>2</sub>/PU) in order to enhance the surface area and CO<sub>2</sub> adsorption capacity and thereby attain high photocatalytic activity and CO<sub>2</sub> adsorption capacity to overcome all the drawbacks of CO<sub>2</sub> conversion by photocatalysis.

## 2. Experimental

### 2.1. Photocatalyst preparation

We used a mixture of toluene, toluene-2,4-diisocyanate, and anhydrous triethylamine to activate pristine PU to introduce isocyanate groups onto its surface [14,15,19,24]. Titanium tetraisopropoxide and  $\gamma$ -aminopropyltriethoxysilane were used as precursors for synthesis of amino titanilosiloxane, which contains amine groups (NH<sub>2</sub>). The isocyanated PU was immersed in the synthesized amino titanilosiloxane solution to promote the reaction between the isocyanate groups of the isocyanated PU and the NH<sub>2</sub> groups of the amino titanilosiloxane to form urea bonds, which fixed the titanilosiloxane on the PU surface. To synthesize Cu@V co-doped TiO<sub>2</sub>/PU, a mixture of 0.1 M Cu(NO<sub>3</sub>)<sub>2</sub> and 0.1 M NH<sub>4</sub>VO<sub>3</sub> solution was added to the titanilosiloxane fixed on PU. The obtained material was cleaned by a 1 M oxalic acid solution. Finally, the Cu@V-TiO<sub>2</sub>/PU was irradiated and calcined by UV-C light (60 W) for 5 h under nitrogen at 200 °C. Seven different Cu@V-TiO<sub>2</sub>/PU materials were synthesized by adjusting the added volumes of Cu(NO<sub>3</sub>)<sub>2</sub> and NH<sub>4</sub>VO<sub>3</sub> solutions. The TiO<sub>2</sub>/PU ratio in the synthesized materials was approximately 20 wt.%. The total weight ratios of both dopants to TiO<sub>2</sub> (total Cu/TiO<sub>2</sub> and V/TiO<sub>2</sub> ratios) were fixed at 6 wt.%, and the weight ratio of each individual Cu and V dopant was varied between 0 and 6 wt.% at intervals of 1 wt.%. The synthesized materials were labeled xCu@yV-TiO<sub>2</sub>/PU, where x and y indicate the weight ratios of Cu/TiO<sub>2</sub> and V/TiO<sub>2</sub>, respectively.

### 2.2. Photocatalyst characterization

The synthesized Cu@V-TiO<sub>2</sub>/PU photocatalysts were analyzed by a Thermo Fisher K-Alpha X-ray Photoelectron Spectrometer (XPS) system. The obtained XPS spectra were fitted by Gaussian multiplex shapes to characterize the elemental states of copper,

vanadium, and titanium in the synthesized photocatalysts. A Hitachi S4700 scanning electron microscope (SEM) was used to observe the surface morphology of the Cu@V-TiO<sub>2</sub>/PU, which was coated with Pt before SEM analysis to increase the conductivity of the photocatalyst surface. A JEOL TEM-2010F system was used to obtain transmission electron microscopy (TEM) and high-resolution TEM (HR-TEM) images of the synthesized Cu@V-TiO<sub>2</sub>/PU. The optical absorption ability of the shredded Cu@V-TiO<sub>2</sub>/PU photocatalyst was characterized by an Evolution 300 spectrophotometer (UV-1700 Shimadzu). X-ray diffraction (XRD) spectra of the Cu@V-TiO<sub>2</sub>/PU were obtained using a Bruker AXN model equipped with a Cu K $\alpha$  radiation ( $\lambda = 1.5418 \text{ \AA}$ ) source and operated at a scan rate of  $0.02^\circ \text{ s}^{-1}$  over the  $2\theta$  range  $10\text{--}80^\circ$ .

### 2.3. Conversion experiments

Photocatalytic reduction of CO<sub>2</sub> with H<sub>2</sub>O vapor was conducted by a continuous system comprising a gas generator, reaction chamber, and analyzer. The gas generator consisted of a cylinder of CO<sub>2</sub> gas (99.99%), flow rate meters, and a humidifier. The reaction chamber was a dark cover cask ( $50 \times 25 \times 50 \text{ cm}$ ) containing two white light bulbs (EFTR 20EX-D, Kumho Co., Ltd.) and a reactor ( $15 \times 4 \times 2 \text{ cm}$ ), the top and bottom parts of which were made of quartz to allow easy passage of visible light ( $400 < \lambda < 700 \text{ nm}$ ). The reactor was placed in the center of the reaction chamber. Two 20 W white bulbs were placed at the top and the bottom of the reaction chamber to generate visible light in the range  $400\text{--}700 \text{ nm}$  with a power density of  $0.05 \text{ W/cm}^2$  for the photocatalysis. The dark and visible light conditions for photocatalysis were achieved by turning the bulbs off and on, respectively. Before the photocatalytic conversion experiments, the reactor containing 2 g ( $36 \text{ cm}^3$ ) of the synthesized porous Cu@V-TiO<sub>2</sub>/PU was purged three times with high-purity CO<sub>2</sub> gas. Then 50 mL/min CO<sub>2</sub> that had been passed through water (303 K) was admitted to the reactor. Thus, the residence time of CO<sub>2</sub> in the reactor was 144 s and the space velocity, calculated by dividing the volumetric flow by the reactor volume, was  $25 \text{ h}^{-1}$ . The reactor temperature was constant at  $32^\circ \text{C}$  during the conversion experiments. To determine gaseous products, a 100  $\mu\text{L}$  sample was automatically injected into the GC system, which consisted of a Varian CP-3800 gas chromatograph (GC) equipped with a methanizer and a flame ionization detector using a packed column (Porapak Q 80/100  $2 \times 2 \text{ mm}$ ) at intervals of 20 min. The reaction start time ( $t_0 = 0$ ) was assumed to be the time when the CO<sub>2</sub> gas stream containing H<sub>2</sub>O was admitted to the reactor. The production rate was calculated based on the total weight of synthesized catalyst (2 g).

## 3. Results and discussion

### 3.1. Material characteristics

#### 3.1.1. Surface morphology and dopant states

Fig. 1 shows the SEM and elemental mapping of Ti, Cu, and V in the selected areas in the SEM images of the synthesized materials. In the TiO<sub>2</sub>/PU, TiO<sub>2</sub> was smoothly immobilized on the PU surface as a thin layer (Fig. 1A). The surfaces of the Cu-TiO<sub>2</sub>/PU, V-TiO<sub>2</sub>/PU, and Cu@V-TiO<sub>2</sub>/PU materials were rougher than that of TiO<sub>2</sub>/PU due to the presence of both Cu and V on the metal-doped photocatalysts (Fig. 1B–D). High-resolution XPS spectra with Gaussian multiplex shapes of Cu $2p_{3/2}$  and V $2p_{3/2}$  peaks were obtained to indicate the elemental states of copper and vanadium in the synthesized Cu@V-TiO<sub>2</sub>/PU (Fig. 2). The XPS spectra show that the Cu $2p_{3/2}$  peaks consist of two different peaks at 932.18 and 933.48 eV, corresponding to the binding energies of Cu $2p_{3/2}$  in the Cu<sup>+</sup> and Cu<sup>2+</sup> states, respectively [25,26]. The Cu<sup>+</sup> and Cu<sup>2+</sup> exist

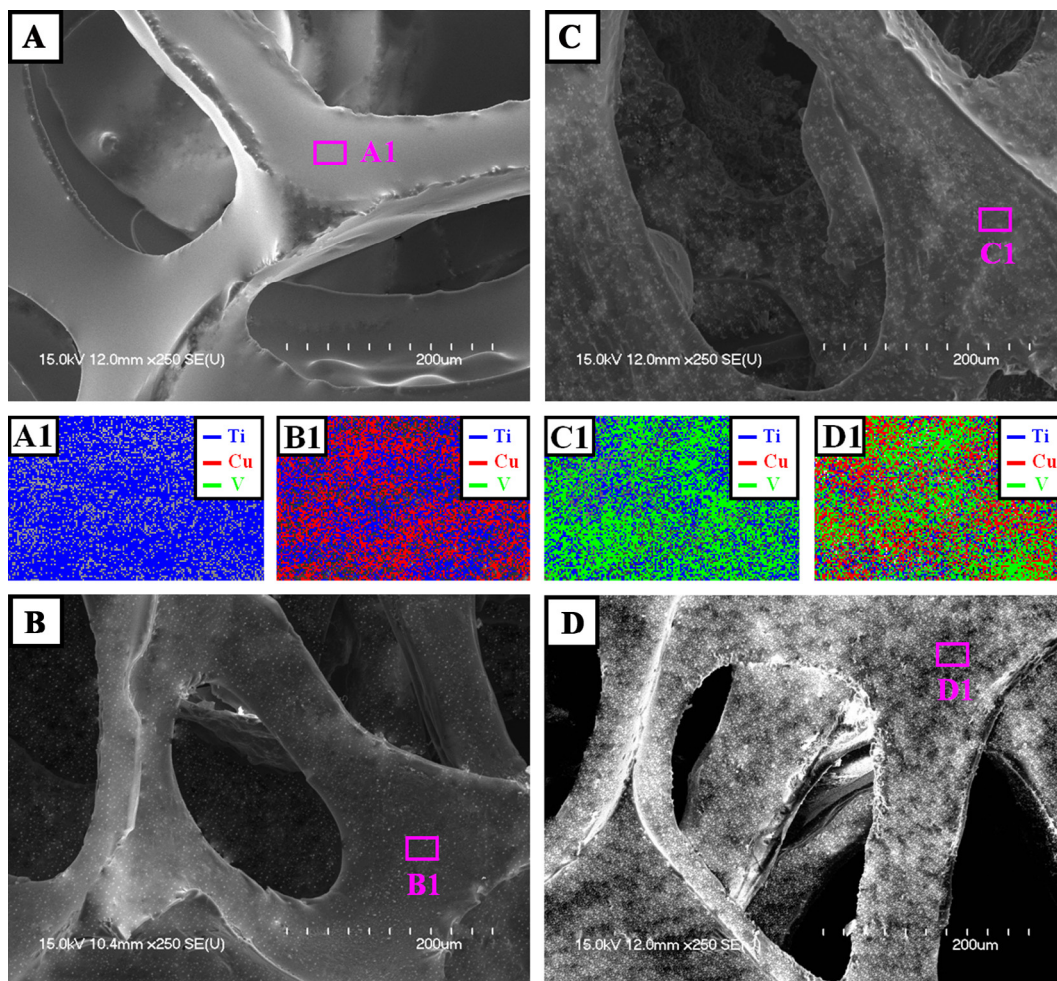


Fig. 1. SEM and elemental mapping of selected areas in SEM images of TiO<sub>2</sub>/PU (A), 6Cu-TiO<sub>2</sub>/PU (B), 6V-TiO<sub>2</sub>/PU (C), and 3Cu@V-TiO<sub>2</sub>/PU (D).

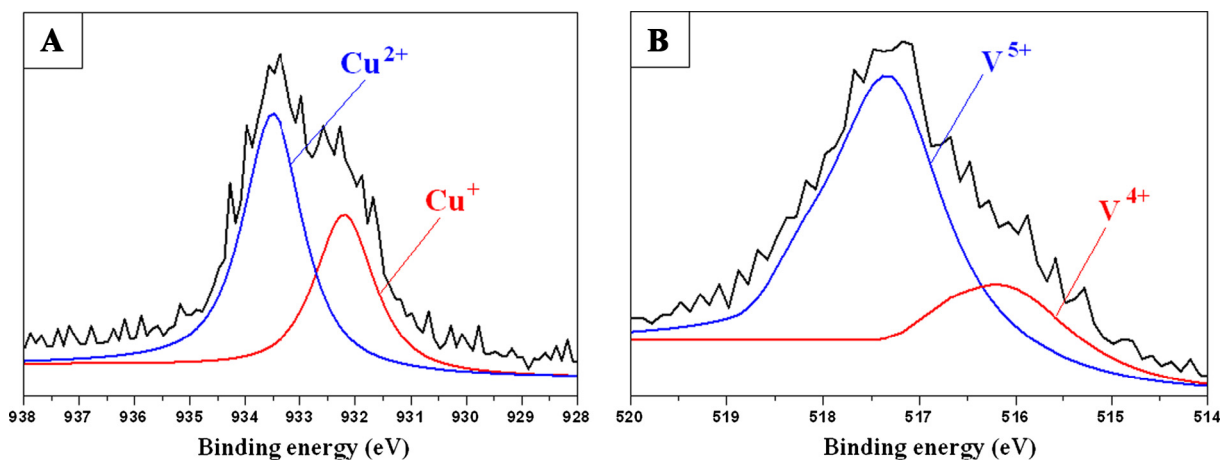


Fig. 2. XPS spectra of Cu2p<sub>3/2</sub> (A) and V2p<sub>3/2</sub> (B) in 3Cu@3V-TiO<sub>2</sub>/PU.

in the form of either dopants (incorporated into the TiO<sub>2</sub> lattice) or Cu<sub>2</sub>O and CuO oxides (distributed on the surface of the TiO<sub>2</sub> layer) [14,18,26,27]. The XPS spectra also show that the V2p<sub>3/2</sub> peaks consisted of two different peaks, observed at 516.0 and 517.4 eV, which were attributed to the binding energies of V2p<sub>3/2</sub> in the V<sup>4+</sup> and V<sup>5+</sup> states, respectively [28,29]. The V<sup>5+</sup> state of vanadium corresponded to the state of V<sub>2</sub>O<sub>5</sub> oxide distributed on the TiO<sub>2</sub>

surface [15,28–30]. The V<sup>4+</sup> ions exist as dopants incorporated into the TiO<sub>2</sub> lattice by substitutional replacement of the Ti<sup>4+</sup> ions to form a Ti–O–V bond [15,31,32]. The various formed particles, such as CuO and Cu<sub>2</sub>O oxides on the surface of the Cu-TiO<sub>2</sub>/PU, V<sub>2</sub>O<sub>5</sub> on the surface of the V-TiO<sub>2</sub>/PU, and CuO, Cu<sub>2</sub>O, and V<sub>2</sub>O<sub>5</sub> on the surface of the Cu@V-TiO<sub>2</sub>/PU, increased the roughness and hence the surface area of the metal-doped TiO<sub>2</sub> photocatalysts. Table 1 indi-



**Table 1**  
Ti<sup>3+</sup>/Ti<sup>4+</sup> ratios, surface areas, band gap energies, and production rates of the synthesized materials.

	Ti <sup>3+</sup> /Ti <sup>4+</sup> ratios (%)	Surface areas (m <sup>2</sup> /g)	Band gap energy (eV)	Production rates (μmol g <sup>-1</sup> cat. h <sup>-1</sup> )	
				CO	CH <sub>4</sub>
TiO <sub>2</sub> /PU	0	110.6	3.20	0	0
6Cu-TiO <sub>2</sub> /PU	25.4	166.3	2.85	431	772
5Cu@1V-TiO <sub>2</sub> /PU	30.9	190.9	2.80	464	803
4Cu@2V-TiO <sub>2</sub> /PU	33.1	226.7	2.77	501	836
3Cu@3V-TiO <sub>2</sub> /PU	34.4	232.2	2.70	577	902
2Cu@4V-TiO <sub>2</sub> /PU	35.3	236.5	2.66	588	933
1Cu@5V-TiO <sub>2</sub> /PU	33.9	221.3	2.73	531	865
6V-TiO <sub>2</sub> /PU	30.1	192.6	2.83	453	794

cates that the BET surface areas of the metal-doped photocatalysts were much higher than that of the TiO<sub>2</sub>/PU. Table 1 also shows that the surface areas of the co-doped photocatalysts were much higher than those of the single-doped photocatalysts. This was because the co-doping effect of Cu and V inhibited the aggregation of CuO, Cu<sub>2</sub>O, and V<sub>2</sub>O<sub>5</sub> particles formed on the surface of TiO<sub>2</sub> in the Cu@V-TiO<sub>2</sub>/PU. Due to this inhibition, the formed particles were more uniformly distributed and their fractions were smaller than those in the single-doped photocatalysts [29]. Therefore, the surface areas of the Cu@V-TiO<sub>2</sub>/PU photocatalysts were much higher than those of the Cu-TiO<sub>2</sub>/PU and V-TiO<sub>2</sub>/PU photocatalysts. The incorporation of Cu and V in the TiO<sub>2</sub> lattice also distorted the formation of the TiO<sub>2</sub> layer, which increased the surface areas of the synthesized co-doped photocatalysts. The optimal combination weight ratios of 2 wt.% Cu/TiO<sub>2</sub> and 4 wt.% V/TiO<sub>2</sub> led to the largest BET surface area of 236.5 (m<sup>2</sup>/g) for 2Cu@4V-TiO<sub>2</sub>/PU.

### 3.1.2. Microstructure and co-doping effects

Fig. 3 shows the XRD patterns of the synthesized TiO<sub>2</sub>/PU, Cu-TiO<sub>2</sub>/PU, V-TiO<sub>2</sub>/PU, and Cu@V co-doped TiO<sub>2</sub>/PU. The obtained results indicate that all the TiO<sub>2</sub> in the TiO<sub>2</sub>/PU and V-TiO<sub>2</sub>/PU existed in the anatase phase [29]. However, the XRD patterns of Cu-TiO<sub>2</sub>/PU and Cu@V-TiO<sub>2</sub>/PU shows additional peaks at 27.5° and 36.1°, corresponding to rutile peaks of TiO<sub>2</sub> (Fig. 3). Rutile peaks occurred due to the Cu dopants, which accelerated the anatase–rutile phase transformation or the formation of the rutile phase in the TiO<sub>2</sub> [33,34]. In addition, the (101) anatase peak of the TiO<sub>2</sub> in the XRD patterns of both single- and co-doped materials was more left-shifted and broader than that in the TiO<sub>2</sub>/PU. This was due to the metal dopants incorporated into the crystal struc-

ture of TiO<sub>2</sub>, leading to distortions in the crystal lattice [35–38]. The Cu and V dopants defected into and substituted for the Ti<sup>4+</sup> ions in the TiO<sub>2</sub> lattice by forming Cu–O–Ti and Ti–O–V bonds, respectively [39,40]. This substitution led to the formation of Ti<sup>3+</sup> ions or oxygen vacancies in the metal-doped TiO<sub>2</sub>/PU materials [41,42]. The obtained XPS results of the doped TiO<sub>2</sub> materials confirmed the existence of Ti<sup>3+</sup> in the TiO<sub>2</sub> lattice (Fig. 4). The calculated Ti<sup>3+</sup>/Ti<sup>4+</sup> ratios, which are proportional to the ratios (area under the Ti<sup>3+</sup> peak)/(area under the Ti<sup>4+</sup> peak) in the obtained XPS spectra of the synthesized metal-doped TiO<sub>2</sub>, are also listed in Table 1. The obtained results show that the Ti<sup>3+</sup>/Ti<sup>4+</sup> ratio in the V single-doped photocatalyst (6V-TiO<sub>2</sub>/PU) was higher than that in the Cu single-doped photocatalyst (6Cu-TiO<sub>2</sub>/PU). This was because the ionic radius of V<sup>4+</sup> (0.72 Å) is closer to that of Ti<sup>4+</sup> (0.74 Å) than is that of Cu<sup>2+</sup> (0.87 Å), and hence the V<sup>4+</sup> was more effectively doped into the TiO<sub>2</sub> lattice than the Cu<sup>2+</sup> was, which increased the oxygen vacancy (or formation of Ti<sup>3+</sup>) in the V single-doped photocatalyst more than that in the Cu single-doped photocatalyst [31,32]. The Ti<sup>3+</sup>/Ti<sup>4+</sup> ratio in the Cu@V-TiO<sub>2</sub>/PU co-doped photocatalyst was higher than that in either the Cu or V single-doped photocatalyst. This indicates that the Cu and V co-doping further enhanced the defects in the TiO<sub>2</sub> lattice, thus increasing the formation of oxygen vacancies or Ti<sup>3+</sup> compared with the case of the single-doped with Cu and V. In the co-doped photocatalysts, when the V/TiO<sub>2</sub> ratio was increased to 4 wt.% (2Cu@4V-TiO<sub>2</sub>/PU), the Ti<sup>3+</sup>/Ti<sup>4+</sup> ratio increased to a maximum of 35.3%, but then decreased slightly with further increase in the V/TiO<sub>2</sub> ratio. Therefore, the optimal combination weight ratio of 2 wt.% Cu/TiO<sub>2</sub> and 4 wt.% V/TiO<sub>2</sub> led to the most defects in the TiO<sub>2</sub> lattice.

### 3.1.3. Optical properties and band gap energy

The optical absorption spectra of the synthesized TiO<sub>2</sub>/PU, Cu-TiO<sub>2</sub>/PU, V-TiO<sub>2</sub>/PU, and Cu@V-TiO<sub>2</sub>/PU materials indicate that the synthesized TiO<sub>2</sub>/PU inherited all the optical absorption properties of TiO<sub>2</sub>, which only absorbs UV light with the absorption edge at ~370 nm (Fig. 5) [42,43]. However, the optical absorption of the twin-metal-doped TiO<sub>2</sub>/PU materials was observed in both the UV and visible regions. The significant enhancement of the optical absorption in the visible region of the twin-metal-doped TiO<sub>2</sub>/PU was due to the synergistic contribution of Cu and V dopants. The dopants defected into the TiO<sub>2</sub> lattice led to oxygen vacancies and the formation of Ti<sup>3+</sup> in the TiO<sub>2</sub> lattice. The formed Ti<sup>3+</sup> in the doped TiO<sub>2</sub> lattice created an intermediate band between the valence band and the conduction band of TiO<sub>2</sub>, which increased the electron–hole pair separation efficiency of TiO<sub>2</sub> and the light absorption enhancement of the metal-doped TiO<sub>2</sub>/PU [44]. The formed oxides (CuO, Cu<sub>2</sub>O, and V<sub>2</sub>O<sub>5</sub>) distributed on the surface of the TiO<sub>2</sub> layer also combined with TiO<sub>2</sub> to create a suitable semiconductor–semiconductor system, which increased the electron transfer from the valence band to the conduction band

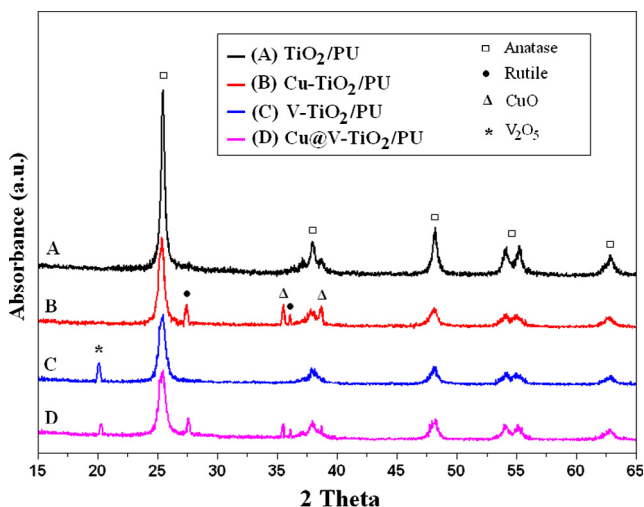


Fig. 3. XRD patterns of TiO<sub>2</sub>/PU, Cu-TiO<sub>2</sub>/PU, V-TiO<sub>2</sub>/PU, and 3Cu@3V-TiO<sub>2</sub>/PU.

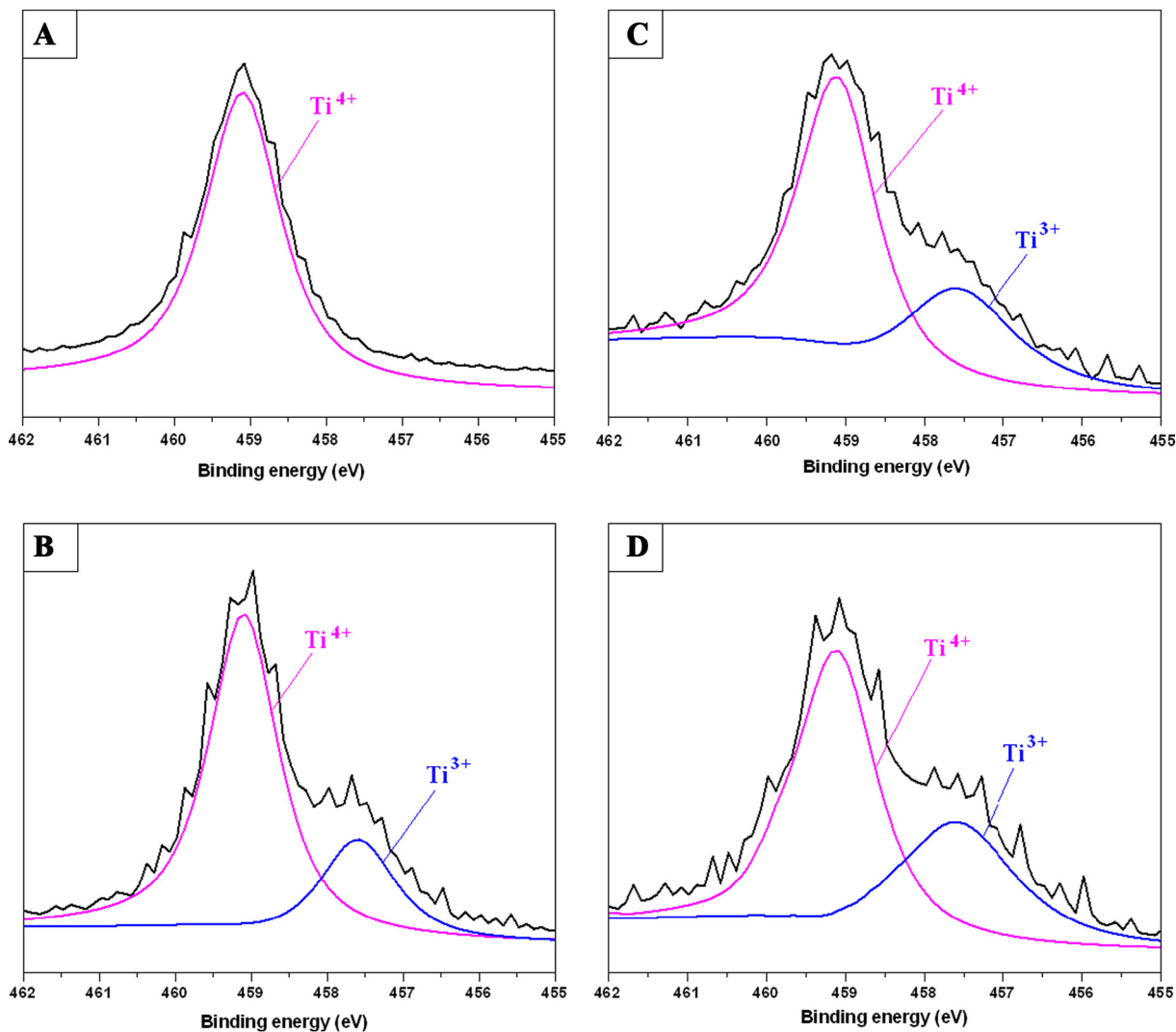


Fig. 4. XPS spectra of  $Ti2p_{3/2}$  in  $TiO_2/PU$  (A),  $Cu-TiO_2/PU$  (B),  $V-TiO_2/PU$  (C), and  $3Cu@3V-TiO_2/PU$  (D).

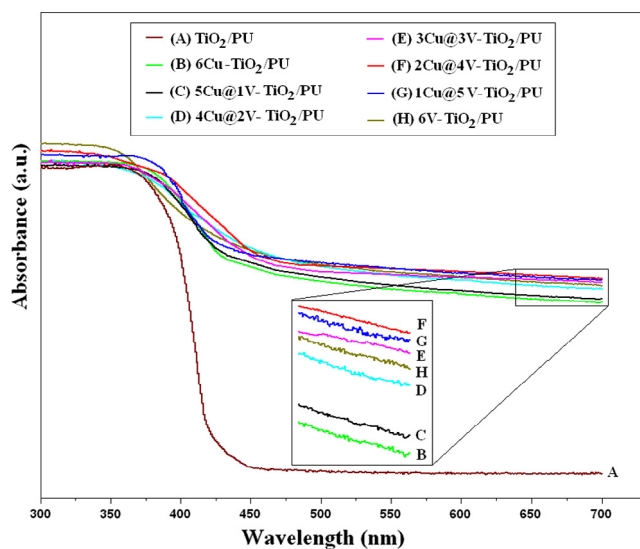


Fig. 5. UV-Vis absorption spectra of the synthesized  $TiO_2/PU$  and  $Cu@V-TiO_2/PU$ .

of  $TiO_2$  and thereby enhanced the light absorption of the metal-doped  $TiO_2/PU$  [45]. The Cu and V co-doped  $TiO_2/PU$  photocatalysts inherited all the advantages of these individual single dopants to

enhance their light absorption efficiency. The obtained results indicate that  $2Cu@4V-TiO_2/PU$ , with  $Cu/TiO_2$  and  $V/TiO_2$  ratios of 2 and 4 wt.%, respectively, showed the greatest optical absorption ability in the visible light region. A Tauc plot combined with the Kubelka-Munk method was used to estimate the band gap energies of the synthesized photocatalysts [46,47]. In the Tauc plot, a linear fit was drawn from the transformed curves to the photon energy axis ( $h\nu$ ). The energy value at the point of intersection of the line and the horizontal axis is the band gap energy of the material (Fig. 6). The obtained results indicate that the band gap energies of the synthesized  $Cu@V-TiO_2/PU$  were positively related to the  $Ti^{3+}/Ti^{4+}$  ratios (Table 1). As mentioned, the formed  $Ti^{3+}$  acted as an intermediate band between the valence band and the conduction band of  $TiO_2$ , thereby decreasing the band gap energy.

### 3.2. $CO_2$ reduction

#### 3.2.1. Photocatalytic reduction mechanism

The experiments with  $CO_2$  reduction by the synthesized photocatalysts were conducted under two different conditions. Under condition A, 50 mL/min  $CO_2$  containing water was passed through the synthesized photocatalysts under dark conditions for 180 min and then irradiated with visible light for an additional 360 min.

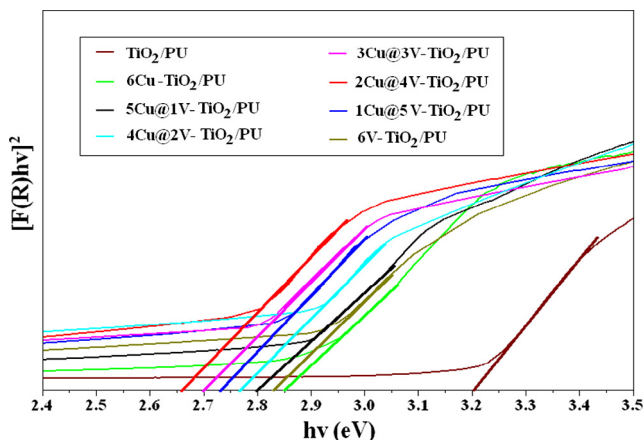
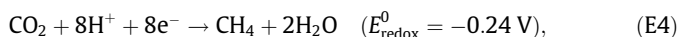
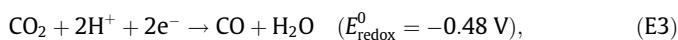
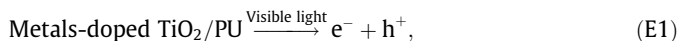


Fig. 6. Tauc plot of the synthesized  $\text{TiO}_2/\text{PU}$  and twin-metal-doped  $\text{TiO}_2/\text{PU}$ .

Under condition B, the visible light was immediately provided from the beginning of the reduction experiments (in the same  $\text{CO}_2$  feed environment). The obtained results show that the synthesized  $\text{TiO}_2/\text{PU}$  and doped  $\text{TiO}_2/\text{PU}$  could not reduce  $\text{CO}_2$  under dark conditions. Under visible light, the  $\text{TiO}_2/\text{PU}$  also did not exhibit any photocatalytic activity for  $\text{CO}_2$  reduction; however, the doped  $\text{TiO}_2$  photocatalysts reduced a certain amount of  $\text{CO}_2$  into  $\text{CO}$  and  $\text{CH}_4$ . Fig. 7 shows the production rates for  $\text{CO}$  and  $\text{CH}_4$  from the photocatalytic reduction of  $\text{CO}_2$  by  $3\text{Cu}@3\text{V}-\text{TiO}_2/\text{PU}$ . Under both conditions A and B, the production rates for  $\text{CO}$  and  $\text{CH}_4$  gradually increased to a stable value after a certain irradiation time. However, in the early irradiation period, condition A produced  $\text{CO}$  and  $\text{CH}_4$  at higher rates than condition B did (Fig. 7), because the photocatalysts adsorbed a certain amount of  $\text{CO}_2$  and  $\text{H}_2\text{O}$  on their surfaces during the darkened period of condition A (preadsorption). As mentioned, the adsorption is the initial step for  $\text{CO}_2$  conversion. Thus, the photocatalyst immediately reduced the adsorbed  $\text{CO}_2$  to produce  $\text{CO}$  and  $\text{CH}_4$  when it was irradiated with visible light after the darkened period. Under condition B, the photocatalysts were irradiated immediately with visible light when the  $\text{CO}_2$  containing  $\text{H}_2\text{O}$  reached their surfaces. Therefore, the photocatalysts needed a certain time to adsorb  $\text{CO}_2$  and  $\text{H}_2\text{O}$ , which slowed down the reduction. However, the adsorption of the  $\text{CO}_2$  and  $\text{H}_2\text{O}$  on the

photocatalyst gradually reached a balanced state because the  $\text{CO}_2$  conversion experiment was conducted in an online system, in which 50 mL/min  $\text{CO}_2$  containing water was continuously admitted to the photocatalyst. The adsorbate ( $\text{CO}_2$  and  $\text{H}_2\text{O}$ ) on the surface of each photocatalyst in the balanced state under the two experimented conditions was similar because in the balanced state the adsorption depends on the interactions between the photocatalyst and the adsorbate. Therefore, the  $\text{CO}_2$  reduction rate and efficiency of the photocatalysts under the two provided conditions were similar after a certain irradiation time (when the “preadsorption” effects of condition A no longer existed). The Cu and V dopants defected into the  $\text{TiO}_2$  lattice, leading to oxygen vacancies and the formation of  $\text{Ti}^{3+}$  in the lattice and thereby enhancing the separation of electron–hole pairs in the  $\text{Cu}@V-\text{TiO}_2/\text{PU}$  photocatalysts. The formed  $\text{CuO}$ ,  $\text{Cu}_2\text{O}$ , and  $\text{V}_2\text{O}_5$  oxides distributed on the  $\text{TiO}_2$  surface acted as an electron sink (or electron transfer) to prevent recombination of the generated electrons and holes, also enhancing the electron–hole separation efficiency. Therefore, the synthesized  $\text{Cu}@V-\text{TiO}_2/\text{PU}$  photocatalysts generated a significant number of electron–hole pairs, even under visible light. The generated holes reacted with  $\text{H}_2\text{O}$  vapor to produce protons ( $\text{H}^+$ ). The generated electrons reduced  $\text{CO}_2$  to certain carbon radicals (reduced  $\text{CO}_2$ ) such as  $^-\text{CO}_2$  and  $\text{C}^*$  [48,49]. Finally, the reduced  $\text{CO}_2$  reacted with the formed protons to produce  $\text{CO}$  and  $\text{CH}_4$  (Fig. 8). The overall reactions to form  $\text{CO}$  and  $\text{CH}_4$  are shown by the following equations:



Eqs. (E3) and (E4) show that 2 mol protons and 2 mol electrons are needed to generate 1 mol  $\text{CO}$ , whereas the formation of 1 mol  $\text{CH}_4$  requires 8 mol protons and 8 mol electrons. In addition, a certain time was required to produce protons (via reaction (E2)). More time was also spent in diffusion of the produced protons to the carbon

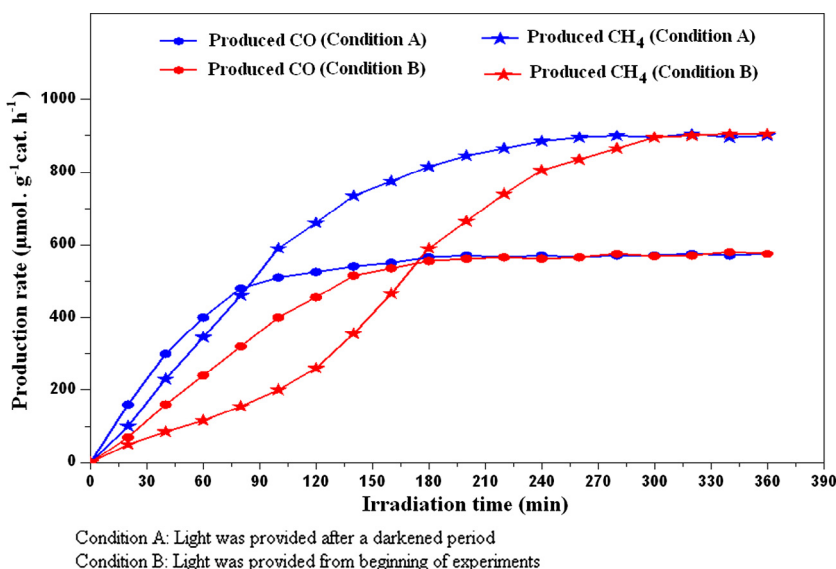


Fig. 7. Rates of  $\text{CO}$  and  $\text{CH}_4$  production from the  $\text{CO}_2$  photocatalytic reduction of  $3\text{Cu}@3\text{V}-\text{TiO}_2/\text{PU}$  under different conditions.

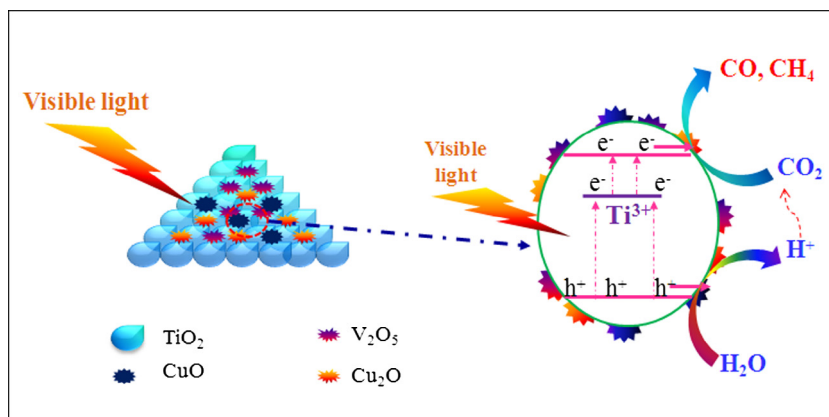


Fig. 8. Mechanism of CO<sub>2</sub> reduction by doped TiO<sub>2</sub> photocatalysts.

**Table 2**  
Production rates of the photocatalytic conversion of CO<sub>2</sub>.

Materials	Production rates ( $\mu\text{mol g}^{-1}\text{cat. h}^{-1}$ )					CO <sub>2</sub> flow rate (mL/min)	Light sources and reductants	Ref.
	CH <sub>4</sub>	CH <sub>3</sub> OH	CO	H <sub>2</sub>	O <sub>2</sub>			
Cu@V-TiO <sub>2</sub> /PU	935	–	588	30	2160	50	vis + Water vapor	The study
Cu-TiO <sub>2</sub>	18	–	763	–	–	20	UV + H <sub>2</sub>	[51]
Co-Fe	10	–	218	13	–	15	UV + NaCl + water	[53]
Au@CdS/TiO <sub>2</sub>	41.6	–	0.6	18	109	–	vis + Water vapor	[54]
PO <sub>4</sub> -C <sub>3</sub> N <sub>4</sub>	73	–	38	–	–	10	vis + NaHCO <sub>3</sub> solution	[55]
Au-TiO <sub>2</sub>	–	13	1237	–	–	–	vis + H <sub>2</sub> gas	[52]
Pt <sup>2+</sup> -Pt <sup>0</sup> /TiO <sub>2</sub>	64	–	55	394	290	200	UV + Water vapor	[17]
CuCoO <sub>4</sub>	–	–	1150	245	–	–	vis + TEOA + Water	[56]
Ag/CFs	–	475	–	–	120	20	vis + Water	[57]
Pt/LaPO <sub>4</sub>	220	–	–	40	–	–	UV + Water	[58]
Au-In/TiO <sub>2</sub>	15	–	8982	–	–	–	UV + H <sub>2</sub>	[59]
ZnO/g-C <sub>3</sub> N <sub>4</sub>	5	19	38.7	–	–	–	vis + Water	[60]

radicals. Therefore, in the early irradiation period, there was a small number of protons participating in reactions with CO<sub>2</sub>. Thus, in this period, the CO was preferably produced rather than CH<sub>4</sub> due to lack of protons. However, after a certain irradiation time, the produced amount of CH<sub>4</sub> surpassed that of CO because the generation of CH<sub>4</sub> ( $E_{\text{redox}}^0 = -0.24$  V) is thermodynamically more feasible than that of CO ( $E_{\text{redox}}^0 = -0.48$  V) when there are sufficient protons and electrons. In the present study, the co-doping of Cu and V significantly enhanced the electron-hole separation of the TiO<sub>2</sub>. Therefore, the synthesized materials generated a significant number of electrons and holes, even under visible light. The generated electrons were easily transferred to the photocatalyst surface by the CuO, Cu<sub>2</sub>O, and V<sub>2</sub>O<sub>5</sub> oxides (distributed on the TiO<sub>2</sub> surface) to react with protons, which were abundantly produced from the reduction of H<sub>2</sub>O by the generated holes, leading to selective conversion of CO<sub>2</sub> into CH<sub>4</sub> rather than CO.

### 3.2.2. Optimizing doping contents

The rates of production of CO and CH<sub>4</sub> on synthesized Cu@V-TiO<sub>2</sub>/PU with different doping ratios after approximately 5 h irradiation by visible light (when production rate was stable) are shown in Table 1. The obtained results indicate that the production rates of CO and CH<sub>4</sub> were positively related to the concentration of the formed Ti<sup>3+</sup> (or oxygen vacancies) in the TiO<sub>2</sub> lattice. This is consistent with the possible roles of the Ti<sup>3+</sup> and oxygen vacancies in the reduction of CO<sub>2</sub>. The oxygen vacancies existing on the surface of the photocatalyst introduced new adsorption sites to adsorb CO<sub>2</sub>. As mentioned in Section 3.2.1, the formation of Ti<sup>3+</sup> enhanced the separation of electron-hole pairs of the photocatalysts and the generated electrons and holes participated in multiple reactions

for the reduction of CO<sub>2</sub> by H<sub>2</sub>O vapor [23,50]. Table 1 also shows that 2Cu@4V-TiO<sub>2</sub>/PU exhibited the highest CO<sub>2</sub> reduction efficiency. The rates of CH<sub>4</sub> and CO production from the photocatalytic reduction of CO<sub>2</sub> with 2Cu@4V-TiO<sub>2</sub>/PU under visible light were 933 and 588 ( $\mu\text{mol g}^{-1}\text{cat. h}^{-1}$ ), respectively.

Table 2 show the rates of production for products of the photocatalytic reduction of CO<sub>2</sub> by our synthesized material and other recently reported materials [17,51–60]. In a previous study, UV irradiation was mostly used as the energy source to initiate the photocatalytic reduction of CO<sub>2</sub>. The reductants, such as H<sub>2</sub> gas, and the electron donors, such as NaOH and KHCO<sub>3</sub>, were also used to enhance the CO<sub>2</sub> reduction efficiency or selectivity. Therefore, the real application of the studies for industrial reduction of CO<sub>2</sub> is limited, because of high energy consumption and safety issues. In contrast, our synthesized Cu@V-TiO<sub>2</sub>/PU materials showed a novel photocatalytic activity for the reduction of CO<sub>2</sub> to produce CO and CH<sub>4</sub>, because only water vapor was used as the reductant and visible light as the energy source. Thus, our obtained results are expected to open a new era in the applications of photocatalysts for the reduction of CO<sub>2</sub> to produce valuable fuels.

## 4. Conclusion

In this study, Cu and V co-doped Cu@V-TiO<sub>2</sub>/PU photocatalysts were synthesized for CO<sub>2</sub> conversion using visible light as the energy source and H<sub>2</sub>O vapor as a reductant to produce valuable fuels. Both Cu and V defected into the TiO<sub>2</sub> lattice, leading to the formation of Ti<sup>3+</sup> and oxygen vacancies in the lattice. However, as the ionic radius of V<sup>4+</sup> is closer to that of Ti<sup>4+</sup> than is that of Cu<sup>2+</sup>, V<sup>4+</sup> was doped into the TiO<sub>2</sub> lattice more effectively than



Cu<sup>2+</sup>. The Ti<sup>3+</sup> formed in the doped TiO<sub>2</sub> lattice created an intermediate band between the valence band and the conduction band of TiO<sub>2</sub>, which increased the electron–hole pair separation efficiency of TiO<sub>2</sub> and enhanced the light absorption by the metal-doped TiO<sub>2</sub>/PU. The oxygen vacancies existing on the surface of the photocatalyst induced new adsorption sites to adsorb CO<sub>2</sub>, and the generated electrons and holes reduced the adsorbed CO<sub>2</sub> with H<sub>2</sub>O vapor to produce CO and CH<sub>4</sub>. The 2Cu@4V-TiO<sub>2</sub>/PU photocatalyst, with Cu/TiO<sub>2</sub> and V/TiO<sub>2</sub> ratios of 2 and 4 wt.%, respectively, exhibited the highest rate of deflection into the TiO<sub>2</sub> lattice, leading to the maximum formation of Ti<sup>3+</sup> and oxygen vacancies with the highest reduction efficiency of the doped photocatalyst. The rates of CH<sub>4</sub> and CO production from the photocatalytic reduction of CO<sub>2</sub> with H<sub>2</sub>O vapor by 2Cu@4V-TiO<sub>2</sub>/PU under visible light were 933 and 588 μmol g<sup>-1</sup> cat. h<sup>-1</sup>, respectively. The synthesized photocatalysts generated sufficient electrons and holes for the reduction of CO<sub>2</sub>. Therefore, CH<sub>4</sub> was selectively produced rather than CO.

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### Appendix A. Supplementary material

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.jcat.2016.10.030>.

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