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Single-step synthesis of idebenone from Coenzyme Q₀ via free-radical alkylation under silver catalysis



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ABSTRACT

Idebenone was synthesized directly by free-radical alkylation of 2,3-dimethyl-1,4-benzoquinone (Coenzyme Q_0) with commercially available 11-hydroxyundecanoic acid in the presence of potassium peroxodisulfate and silver nitrate in a mixed solvent (CH₃CN-H₂O, 1:1) under mild condition in good yields (65%, based on Coenzyme Q_0). The reaction is operationally simple and could be used in the preparation of other biologically Coenzyme Q analogues.

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1. Introduction

Idebenone (2,3-Dimethoxy-5-methyl-6-(10-hydroxydecyl)-1,4benzoquinone, Fig. 1) is a synthetic analog of Coenzyme Q_{10} , a free radical scavenger for reactive oxygen species (ROS) and facilitating electron transfer along the mitochondrial respiratory chain.¹ It has been widely used in the treatment of neurodegenerative and mitochondrial disorders, such as Alzheimer's disease, Parkinson's disease, Friedreich's ataxia, etc.² In comparison with Coenzyme Q_{10} (C40 side chain), idebenone (C10 side chain) has a shorter carbon chain that facilitates interception of free radicals



Fig. 1. Coenzyme Q₁₀ and idebenone.

both in hydrophobic and hydrophilic environments. Theoretically, idebenone may posses greater bioavailability than Coenzyme Q₁₀ due to its decreased molecular weight and increased water solubility.³ More recently, idebenone has been recommended as a potential treatment for Leber's hereditary optic neuropathy (LHON) and Duchenne muscular dystrophy (DMD).⁴

To date, methods for the synthesis of idebenone are limited, few synthetic processed to idebenone have been disclosed.⁵ The major divergence of theses processes were the starting materials, either Friedel–Crafts acylation of 3,4,5-trimethoxytoluene (or 2,3,4,5-tetramethoxytoluene, 16% total yield),^{5a,b} [Scheme 1, (1)] or Heck coupling reaction of 2-bromo-3,4,5-trimethoxytoluene (20% total yield)^{5c} [Scheme 1, (2)]. However, both methods involve multistep procedures under harsh reaction conditions, in which toxic reagents or metallic catalysts [NaCN, KMnO₄, PtO₂, Pd(AcO)₂, etc.] are often used.⁵ Therefore, a convenient and practical synthetic route for the preparation of idebenone is highly demanded.

In recent years, transition-metal-catalyzed decarboxylative cross-coupling reactions using carboxylic acids as coupling partners have been widely studied in organic synthesis as novel methods for the formation of carbon–carbon bonds.⁶ The Minisci reactions, which involving the addition of radicals to heteroaromatic base under AgNO₃ catalysis are valuable C–H functionalization processes within medicinal chemistry.⁷ Although the Minisci reaction is useful in coupling nitrogen-containing heterocyclic compounds with aldehydes, carboxylic acids, and boronic acids, it is associated with a few limitations.^{6,7} Radicals generated



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(a) known methods



(b) this work



Scheme 1. Various approaches for idebenone.

by decarboxylaion of carboxylic acids with $K_2S_2O_8$ and AgNO₃ could be used for the alkylation of quinones was reported by Liu et al.^{6b} and Fausta et al.,^{6c} however, to the best of our knowledge, practical C–H functionalization of Coenzyme Q_0 with long chain carboxylic acids were few reported,^{6d–h} which would provide a novel C–C cross-coupling method of idebenone. Following our recent work on synthesis of Coenzyme Q analogues,⁸ herein we describe a one-step synthesis of idebenone by alkylation of Coenzyme Q_0 **1** with commercially available 11-hydroxyundecanoic acid **2** through direct decarboxylative cross-coupling reaction under silver catalysis [Scheme 1, (**3**)].

2. Results and discussion

We began our studies with the commercially available Coenzyme Q₀ 1 and 11-hydroxyundecanoic acid 2 (Scheme 2). 11hydroxyundecanoic acid 2 was selected because it is monocarboxylic acid and it could generate the 10 carbon alkyl radical in the presence of silver (I) and peroxodisulfate, which may facilitate addition to the C-6 position of Coenzyme Q₀ to form idebenone. When 1 equiv of Coenzyme Q_0 **1** was treated with **2** in the presence of 0.1 equiv of AgNO₃ and 1.5 equiv of K₂S₂O₈ in CH₃CN-H₂O (v/v=1:1) at 75 °C, we were delighted to know that our desired idebenone 3 was indeed formed in 34% yield (Table 1, entry 1). The control experiment showed that a silver catalyst was necessary for this reaction to proceed (Table 1, entry 2). Then, several other silver catalysts were screened in the reaction, Ag₂CO₃, AgOAc and Ag₂O catalyzed the reaction with moderate efficiency (Table 1, entries 3–5), and AgNO₃ was ultimately chosen as the catalyst because it formed idebenone in the best yield and is less expensive than other silver catalysts. Other oxidants, such as $Na_2S_2O_8$ (NH₄)₂S₂O₈,^{5e,6e-g} H₂O₂ and TBHP were also examined in the reaction, unfortunately, only Na₂S₂O₈ can catalyze this reaction with a moderate yield (30%) (Table 1, entries 6–9). It is necessary to note that the methodology to prepare idebenone reported previously in a patent from 1996 by Morimasa^{5e} utilizing (NH₄)₂S₂O₈ gives the desired product in 88.8% yield, which is quite doubtful. Then, the effect of the amount of 11-hydroxyundecanoic acid **2**, AgNO₃ and K₂S₂O₈ was examined, and the results showed that an increase in the amount of AgNO₃ and K₂S₂O₈ lead to higher conversion of Coenzyme Q₀. When we used 1.3 equiv of **2**, 0.3 equiv of AgNO₃ and 2 equiv of K₂S₂O₈, we obtained the highest yield (65%) of idebenone **3** (Table 1, entries 10–13). Solvents were crucial for this reaction, using THF-H₂O, Acetone-H₂O, DMF-H₂O or CH₂Cl₂-H₂O as solvent led to a trace amount of idebenone **3** (Table 1, entries 14–17). Further screening of the reaction time showed that 3 h was the best choice. On the basis of these screening studies, the optimal condition was using 11-hydroxyundecanoic acid **2** (1.3 equiv), AgNO₃ (0.3 equiv), and K₂S₂O₈ (2 equiv) in the mixed solvent of CH₃CN-H₂O (v/v=1:1) at 75 °C for 3 h (Table 1, entry 11).



Scheme 2. Single-step synthesis of idebenone from Coenzyme Q_0 via free-radical alkylation.



H ₃ CO H ₃ CO	O CH ₃ O H H H H O	$(CH_2)_{10}$ OH $(K_2S_2C)_{10}$	$\begin{array}{c} \begin{array}{c} & \\ & \\ & \\ \end{array} \end{array} \xrightarrow[]{} \begin{array}{c} \\ & \\ \\ & \\ \end{array} \end{array} \xrightarrow[]{} \begin{array}{c} \\ & \\ \\ & \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ & \\ \end{array} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ & \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \\ \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}{c} \\ \\ \end{array} \xrightarrow[]{} \begin{array}{c} \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \\ \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \\ \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \end{array} \xrightarrow[]{} \begin{array}[]{} \end{array} \xrightarrow[]{} \end{array}$	СН ₃ (СН ₂)_ОН
Entry	Catalyst (equiv.)	Oxidant (equiv.)	Mixed solvent	Yield ^b (%)
1	AgNO ₃ (0.1)	K ₂ S ₂ O ₈ (1.5)	CH ₃ CN-H ₂ O	34
2 ^c		$K_2S_2O_8(1.5)$	CH ₃ CN-H ₂ O	0
3	$Ag_2CO_3(0.1)$	$K_2S_2O_8(1.5)$	CH ₃ CN-H ₂ O	22
4	AgOAc (0.1)	$K_2S_2O_8(1.5)$	CH ₃ CN-H ₂ O	25
5	Ag ₂ O (0.1)	$K_2S_2O_8(1.5)$	CH ₃ CN-H ₂ O	18
6	AgNO ₃ (0.1)	Na ₂ S ₂ O ₈ (1.5)	CH ₃ CN-H ₂ O	30
7	AgNO ₃ (0.1)	$(NH_4)_2S_2O_8(2)$	CH ₃ CN-H ₂ O	Trace
8	AgNO ₃ (0.1)	$H_2O_2(2)$	CH ₃ CN-H ₂ O	0
9	$AgNO_{3}(0.1)$	TBHP (2)	CH_3CN-H_2O	0
10	AgNO ₃ (0.2)	$K_2S_2O_8(2)$	CH ₃ CN-H ₂ O	44
11	AgNO ₃ (0.3)	$K_2S_2O_8(2)$	CH_3CN-H_2O	65
12 ^d	AgNO ₃ (0.4)	$K_2S_2O_8(3)$	CH ₃ CN-H ₂ O	62
13 ^d	AgNO ₃ (0.5)	$K_2S_2O_8(4)$	CH ₃ CN-H ₂ O	60
14	AgNO ₃ (0.3)	$K_2S_2O_8(2)$	THF-H ₂ O	Trace
15	AgNO ₃ (0.3)	$K_2S_2O_8(2)$	Acetone-H ₂ O	Trace
16	AgNO ₃ (0.3)	$K_2S_2O_8(2)$	DMF-H ₂ O	0
17	AgNO ₃ (0.3)	$K_2S_2O_8(2)$	CH ₂ Cl ₂ -H ₂ O	0

^a Reaction Conditions: **1** (6 mmol), **2** (1.3 equiv), catalyst, oxidant and 80 mL of mixed solvent (v/v=1:1).

^b Yield of pure isolated products.

^c No AgNO₃ added.

^d 1.5 equiv of **2** added.

With the optimized conditions, some commercially available short chain mono-carboxylic acids **4** were investigated in this free-radical decarboxylative cross-coupling reaction and the results were summarized in Table 2. The free-radical alkylation proceeded smoothly in the presence of AgNO₃ and K₂S₂O₈ in the mixed solvent of CH₃CN–H₂O at 75 °C, mono-carboxylic acids: glycolic acid **4a**, chloroacetic acid **4b**, methoxyacetic acid **4c**, ethoxyacetic acid **4d** all direct C-6 alkylation with Coenzyme Q₀ **1** to form the corresponding Coenzyme Q analogues **5** (Table 2, entries 1–4).

Table 2

4

Free-radical alkylation of Coenzyme $\mathsf{Q}_0\,\mathbf{1}$ with different mono-carboxylic acids $\mathbf{4}^a$



^a Reaction Conditions: **1** (6 mmol), **4** (1.3 equiv), AgNO₃ (0.3 equiv), and $K_2S_2O_8$ (2 equiv) and 80 mL of mixed solvent (v/v=1:1).

5d

35

CH₂OCH₂CH₃

^b Yield of pure isolated products.

4d

On the basis of the literature precedence,^{6,7,9} we assumed that the reaction is proceeding through a radical mechanism as shown in Scheme 3. Initially, an Ag(I) cation is oxidized to an Ag(II) cation by peroxodisulfate [Eq. (1)] and a sulfate radical ion (SO_4^-) [Eq. (2)]. Then, mono-carboxylic acids **4** reacted with the Ag(II) cation to form alkyl radical (A) by losing a proton, one molecule of CO₂ and the Ag(I) cation. The obtained radical (A) subsequently underwent hydrogen atom abstraction from the C-6 position of Coenzyme Q₀ **1** forming a coupling intermediate (B), which can transfer to the hydroquinol radical (C), subsequently the hydroquinol radical (C) is oxidized to Coenzyme Q **5** by peroxodisulfate.

$$Ag^{I} + S_{2}O_{8}^{2-} \longrightarrow Ag^{II} + SO_{4}^{*-} + SO_{4}^{2-}$$
 (1)

$$Ag^{I} + SO_{4}^{\bullet-} \longrightarrow Ag^{II} + SO_{4}^{2-}$$
 (2)



Scheme 3. Proposed mechanism for the silver-catalyzed decarboxylative crosscoupling reaction for the synthesis of Coenzyme Q analogues.

3. Conclusion

In summary, a silver-catalyzed free-radical direct C-6 alkylation of Coenzyme Q_0 **1** with commercially available 11hydroxyundecanoic acid **2** for the preparation of idebenone **3** has been developed, the reaction is clean without by-products and a 65% yield is quite respectable for such a reaction. This protocol provided a new avenue to form C–C bonds between Coenzyme Q_0 and carboxylic acids for the preparation of Coenzyme Q analogues **5**. The reaction was performed at 75 °C with no requirement of strict water- and oxygen-free conditions, and is amenable to the gram-scale synthesis of idebenone. Therefore, this synthetic method would have potential industrial application in the preparation of idebenone and other biologically Coenzyme Q analogues.

4. Experimental section

4.1. General

The synthesized CoQ analogues were purified by silica gel (80–100 mesh) column chromatography (Adamas-beta, China) and identified by thin-layer chromatography (TLC), MS, and NMR analysis. The melting points were measured with an YRT-3 temp apparatus and are uncorrected. ¹H NMR spectra and ¹³C NMR were recorded on a Bruker DRX NMR spectrometer, respectively, Mass spectra were obtained on a ZAB-2F mass spectrometer. Potassium persulfate (K₂S₂O₈) and silver nitrate (AgNO₃) were purchased from Adamas-beta, China. Coenzyme Q₀ **1**, 11-hydroxyundecanoic acid **2** and mono-carboxylic acids **4** were purchased from Adamas-beta and Sigma–Aldrich. Other chemicals used were of analytical grade.

4.2. General procedure for synthesis of idebenone 3 and Coenzyme Q analogues 5

To a solution of Coenzyme $Q_0 \mathbf{1}$ (1.09 g, 6 mmol) and 11-monocarboxylic acids $\mathbf{2}$ or $\mathbf{4}$ (7.8 mmol) in acetonitrile 40 mL and distilled water 10 mL was added AgNO₃ (0.31 g, 1.8 mmol). The mixture was heated to 75 °C and a solution of K₂S₂O₈ (3.24 g, 12 mmol) in distilled water 30 mL was added dropwise over 2 h, then the reaction mixture was stirred for another 1 h. The resulting mixture was cooled and extracted with CH₂Cl₂ and the organic layer was washed with water, then dried over anhydrous Na₂SO₄ and evaporated under reduced pressure. The residue was purified by short column chromatograph on silica gel (eluent: PE/EtOAc=3:1 or 5:1) to give idebenone **3** or Coenzyme Q analogues **5**.

4.2.1. *Idebenone* **3.** (1.32 g, 65%), yellow needles, mp 53–55 °C (Lit^{5a} 55.5 °C). ¹H NMR (400 MHz, CDCl₃): 4.01 (s, 3H, OCH₃), 4.00 (s, 3H, OCH₃), 3.66 (t, 2H, *J*=6.4 Hz, CH₂OH), 2.47 (t, 2H, *J*=6.8 Hz, CH₂-CoQ₀), 2.03 (s, 3H, CH₃), 1.65–1.53 (m, 2H), 1.46–1.24 (m, 14H); ¹³C NMR (100 MHz, CDCl₃): 184.7 (C=O), 184.2 (C=O), 144.3, 143.1 (2C), 138.7, 63.1 (CH₂OH), 61.1 (OCH₃), 32.8, 29.8, 29.5, 29.4, 29.3, 28.7, 26.4 and 25.7 (CH₂-side chain), 11.9 (CH₃).

4.2.2. *Compound* **5a**. (0.25 g, 20%), orange solid, mp 50–51 °C (Lit^{5g} 53–55 °C). ¹H NMR (500 MHz, CDCl₃): 4.45 (s, 2H, CH₂OH), 3.92 (s, 6H, OCH₃), 2.92 (s, 1H, OH), 2.02 (s, 3H, CH₃); ¹³C NMR (100 MHz, CDCl₃): 184.9 (C=O), 184.5 (C=O), 144.6, 144.1, 140.6, 138.6, 61.1 (O**C**H₃), 56.5 (**C**H₂OH), 11.6 (**C**H₃).

4.2.3. Compound **5b**.^{8c} (0.24 g, 18%), orange oil, ¹H NMR (500 MHz, CDCl₃): 4.29 (s, 2H, CH₂Cl), 3.88 (s, 3H, OCH₃), 3.86 (s, 3H, OCH₃), 1.99 (s, 3H, CH₃); ¹³C NMR (100 MHz, MeOD):183.7 (C=O), 181.6 (C=O), 144.7, 144.2, 142.3, 136.7, 61.2 (OCH₃), 61.1 (OCH₃), 35.0 (CH₂Cl), 11.8 (CH₃); MS (ESI): m/z=231 (M⁺+H).

4.2.4. Compound **5c**. (0.43 g, 32%), orange solid, mp 33−34 °C (Lit^{5g} 36 °C); ¹H NMR (500 MHz, D₂O): 4.18 (s, 2H, C**H**₂OCH₃), 3.87 (s, 3H, OCH₃), 3.85 (s, 3H, OCH₃), 3.24 (s, 3H, CH₂OC**H₃)**, 1.97 (s, 3H, CH₃); ¹³C NMR (100 MHz, MeOD):184.3(C=O), 183.2(C=O), 144.4, 144.2, 143.0, 136.5, 64.0(CH₂OCH₃), 61.0 (OCH₃), 58.6 (OCH₃),

11.9(CH₂O**C**H₃); HRMS-ESI: *m*/*z* (M⁻-H) Calcd for C ₁₁H ₁₃ O₅: 225.0762. Found: 225.0759.

4.2.5. Compound **5d**. (0.50 g, 35%), orange oil, ¹H NMR (400 MHz, CDCl₃): 4.30 (s, 2H, CH₂OCH₂CH₃), 3.95 (s, 3H, OCH₃), 3.93 (s, 3H, OCH₃), 3.50 (q, *J*=7.1 Hz, 2H, CH₂OCH₂CH₃), 2.07 (s, 3H, CH₃), 1.19–1.16 (t, *J*=7.1 Hz, 3H, CH₂OCH₂CH₃); ¹³C NMR (100 MHz, CDCl₃): 184.5(C=O), 183.3(C=O), 144.5, 144.4, 143.1, 136.9, 66.6 (CH₂OCH₂CH₃), 62.2(CH₂OCH₂CH₃), 61.1(OCH₃), 61.1(OCH₃), 15.1(CH₃), 12.0(CH₂OCH₂CH₃); HRMS-ESI: *m/z* (M⁺+Na) Calcd for C 1₂H 1₆ O₅Na: 263.0895. Found: 263.0892.

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Supplementary data

Supplementary data related to this article can be found at http://dx.doi.org/10.1016/j.tet.2014.10.017.

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