Trimethylsilyl Trifluoromethanesulfonate Catalyzed Nucleophilic Substitution To Give *C*- and *N*-Glucopyranosides Derived from D-Glucopyranose

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Abstract: This paper describes the synthesis of *C*- and *N*-glucopyranosides via trimethylsilyl trifluoromethanesulfonate catalyzed nucleophilic substitution of glucopyranosides, derived from D-glucopyranose, with methyl, ethyl, *n*-butyl, allyl, benzyl, and phenyl groups at the anomeric carbon centers. Generally, the reactions using allyltrimethylsilane, trimethylsilyl azide, trimethylsilyl cyanide, and 1-phenyl-1-(trimethylsiloxy)ethene as the nucleophiles in the presence of 20 mol% trimethylsilyl trifluoromethanesulfonate in acetonitrile at -40 °C smoothly proceeded with α -stereoselectivity to afford various *C*- and *N*-glucopyranosides in 78–99% yield. Although a decrease in the synthetic yields was observed for some reactions using glucopyranoses with allyl and benzyl groups at the anomeric carbon, the yields could be improved using glucopyranosyl acetates in the presence of 20 mol% trimethylsilyl trifluoromethanesulfonate in acetonitrile–dichloromethane (1:1) at -78 °C.

Key words: glycosides, nucleophilic substitutions, D-glucopyranose, trifluoromethanesulfonate catalysis, trimethylsilylated nucleophiles

The study of glycosides has become very significant in the fields of carbohydrate chemistry and biochemistry.¹ Glycosides containing a *C*-glycosidic bond exist in some subunits of naturally occurring products, and are also potentially useful as chiral intermediates in organic chemistry.² Therefore, considerable effort is currently devoted to the development of effective synthetic methods for *C*-glycosides which involve carbon–carbon bond formation at the anomeric centers of the carbohydrates.

The addition of an organometallic reagent (e.g., RLi or RMgX) to sugar lactones readily produces a novel class of various artificial ketoses.³ The effective C- or O-glycosidations of the artificial ketoses to synthesize biologically and chemically important glycosides have been studied by some research groups.⁴

Our recent studies showed the O-glycosidation of benzylprotected glucopyranoses, derived from D-glucopyranose, containing different alkyl groups (e.g., methyl, ethyl, *n*butyl, and benzyl groups) at the anomeric carbon position. We also reported O-glycosidation methods for producing various kinds of glucopyranosides from the corresponding glucopyranose derivatives with dimethylphosphinothioyloxy, acetoxy, or hydroxy functions as the leaving groups in the presence of a Lewis or Brønsted acid.⁵ Among these glucopyranose derivatives, the glucopyranosyl acetates, which could be effectively activated by catalytic scandium trifluoromethanesulfonate, worked as highly reactive glucopyranosyl donors.

For C-glycosidation, our preliminary letter described the synthesis of *C*-glucopyranosides by the C-allylation of the corresponding glucopyranoses.⁶ The reaction performed with allyltrimethylsilane as nucleophile in the presence of trimethylsilyl trifluoromethanesulfonate (TMSOTf) in acetonitrile afforded the C-allylated glucopyranosides. To the best of our knowledge, this is the first synthetic approach to give various kinds of C-allylated glucopyranosides). After our C-allylation method was published, Gomez et al. reported a similar glycosidation of ketoses derived from D-glucopyranose using several C- and N-nucleophiles.^{4b}

During our investigation into the C-allylation, we found that glucopyranoses with β , γ -unsaturated allyl or benzyl groups at the anomeric center showed different reactivity from those derivatives containing other alkyl groups.⁷ The C-allylation of the allyl or benzyl derivatives did not produce the glucopyranosides in satisfactory yields and byproducts were observed. Therefore, it was necessary to further investigate the glycosidation of these glucopyranoses with various nucleophiles and to develop a more useful C-glycosidation method. Such a development has great significance because it can contribute to the synthesis of various kinds of glucopyranosides, which are not only useful chiral building blocks for constructing natural products, but also attractive precursors for designing and synthesizing novel glycosidase inhibitors.

Therefore, we studied the glycosidation methods for synthesizing various *C*- and *N*-glucopyranosides. In this paper, we describe the C- and N-glycosidations of glucopyranoses, derived from D-glucopyranose, with methyl, ethyl, *n*-butyl, allyl, benzyl, and phenyl groups at the anomeric carbon using several trimethylsilylated nucleophiles in the presence of TMSOTf.

2,3,4,6-Tetra-*O*-benzyl-1-*C*-methyl- α -D-glucopyranose (**1a**), 2,3,4,6-tetra-*O*-benzyl-1-*C*-ethyl- α -D-glucopyranose (**1b**),⁸ 2,3,4,6-tetra-*O*-benzyl-1-*C*-*n*-butyl- α -D-glucopyranose (**1c**), 1-*C*-allyl-2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranose (**1d**),⁹ 1-*C*-benzyl-2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranose (**1e**),⁹ and 2,3,4,6-tetra-*O*-benzyl-1-*C*-phenyl- α -D-glucopyranose (**1f**)¹⁰ were used as the D-glucopyranose derivatives (Figure 1). The glucopyranoses could be prepared in 86–98% yield by the addition of the

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organometallic reagent (RLi or RMgX) to 2,3,4,6-tetra-*O*-benzyl-D-glucono-1,5-lactone.

$$BnO \qquad BnO \qquad OH$$
$$BnO \qquad OH$$
$$R^{1} = Me; \mathbf{1a}$$

Figure 1

As previously reported, the C-allylation of 1a with allyltrimethylsilane in the presence of TMSOTf produced benzyl 2,3,4,6-tetra-O-benzyl-1-C-methyl- α -D-glucopyranoside $(2a)^{11}$ (Figure 2) as a major byproduct along with the desired C-allylated glucopyranoside 3a (Scheme 1). This was attributed to benzyl alcohol, produced with the degradation of 1a under the given reaction conditions, acting as a glycosyl acceptor of 1a to afford the glycoside 2a. Therefore, we investigated the effects of different solvents, temperatures, and amounts of reagents on the C-allylation reaction using **1a** in the presence of the drying agent, calcium sulfate. We found that the reaction conditions using three equivalents of allyltrimethylsilane in acetonitrile at -40 °C in the presence of 20 mol% TMSOTf smoothly produced 3a in 88% yield with almost no formation of 2a (Table 1, entry 7). The reaction conditions were also effective for the C-allylation of **1b**, **1c**, and **1f**, containing normal alkyl and phenyl groups at the anomeric center, to afford the C-allylated glucopyranosides **3b**, **3c**, and **3f** in 88–95% yield (entries 8, 9, and 12, respectively). Under the same reaction conditions, however, glucopyranoses **1d** and **1e** did not produce the corresponding *C*-glucopyranosides **3d** and **3e** in satisfactory yields and the benzyl glycosides **4d** and **4e** (Figure 2), respectively, were still produced as major byproducts. It appeared that the electronic or steric effects of the functional groups at the anomeric centers of **1d** and **1e** influenced the leaving ability of the hemiacetal hydroxy group and the production of **4d** and **4e**.





We then investigated the reactions of glucopyranoses **1a–f** with various kinds of trimethylsilylated nucleophiles, i.e. trimethylsilyl azide, trimethylsilyl cyanide, and 1-phenyl-1-(trimethylsiloxy)ethene, under similar reaction conditions in order to demonstrate the synthesis of various kinds of *C*- and *N*-glucopyranosides (Scheme 1, Table 1). All the reactions of **1a–c** and **1f** with these nucleophiles (3



Scheme 1

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equiv) in acetonitrile at -40 °C in the presence of 20 mol% TMSOTf successfully produced the desired glucopyranosides (i.e., **5a–c** and **5f**, **6a–c**, and **7a–c** and **7f**) in 78–99% yields. For the corresponding reactions of **1d** and **1e**, using trimethylsilyl azide afforded **5d** and **5e** both in 80% yield, while the reactions using trimethylsilyl cyanide and 1-phenyl-1-(trimethylsiloxy)ethene gave **6d** and **6e** and 7d and 7e, respectively, in 53–73% yields. The differences in the nucleophilic species significantly influenced the yields of these glucopyranosides. In general, the yields of the *C*- and *N*-glucopyranosides were lower for the reactions using 1d and 1e than for those using 1a-c and 1f. This was a similar result to that obtained for the reactions using allyltrimethylsilane, as mentioned above.

 Table 1
 Reactions of Glucopyranoses 1 or Glucopyranosyl Acetates 9 with Various C- or N-Nucleophiles in the Presence of Trimethylsilyl Trifluoromethanesulfonate

Entry ^a	Substrate	Nucleophile	Solvent	Temp (°C)	Product	Yield (%)
1 ^b	1a	TMSCH ₂ CH=CH ₂	CH ₂ Cl ₂	-10	3a	49 (30) ^c
2 ^b	1a	TMSCH ₂ CH=CH ₂	Et ₂ O	-10	3a	trace (25) ^c
3 ^b	1a	TMSCH ₂ CH=CH ₂	MeCN	-10	3a	67 (15) ^c
4 ^d	1a	TMSCH ₂ CH=CH ₂	MeCN	-10	3a	76 (9)°
5 ^d	1a	TMSCH ₂ CH=CH ₂	MeCN	-20	3a	79 (7)°
6 ^d	1a	TMSCH ₂ CH=CH ₂	MeCN	-40	3a	84 (3) ^c
7	1a	TMSCH ₂ CH=CH ₂	MeCN	-40	3a	88
8	1b	TMSCH ₂ CH=CH ₂	MeCN	-40	3b	88
9	1c	TMSCH ₂ CH=CH ₂	MeCN	-40	3c	88
10	1d	TMSCH ₂ CH=CH ₂	MeCN	-40	3d	31 (17) ^e
11	1e	TMSCH ₂ CH=CH ₂	MeCN	-40	3e	18
12	1f	TMSCH ₂ CH=CH ₂	MeCN	-40	3f	95
$13^{\rm f}$	1d	TMSCH ₂ CH=CH ₂	$MeCN-CH_2Cl_2(1:1)$	-78	3d	53 (16) ^g
14 ^h	1e	TMSCH ₂ CH=CH ₂	$MeCN-CH_2Cl_2(1:1)$	-78	3e	78
15	1a	TMSN ₃	MeCN	-40	5a	99
16	1b	TMSN ₃	MeCN	-40	5b	96
17	1c	TMSN ₃	MeCN	-40	5c	94
18	1d	TMSN ₃	MeCN	-40	5d	80
19	1e	TMSN ₃	MeCN	-40	5e	80
20	1f	TMSN ₃	MeCN	-40	5f	96
21	1a	TMSCN	MeCN	-40	6a	95
22	1b	TMSCN	MeCN	-40	6b	90
23	1c	TMSCN	MeCN	-40	6c	92
24	1d	TMSCN	MeCN	-40	6d	65
25	1e	TMSCN	MeCN	-40	6e	73
26	1a	H ₂ C=C(OTMS)Ph	MeCN	-40	7a	98
27	1b	H ₂ C=C(OTMS)Ph	MeCN	-40	7b	91
28	1c	H ₂ C=C(OTMS)Ph	MeCN	-40	7c	87
29	1d	H ₂ C=C(OTMS)Ph	MeCN	-40	7d	53
30	1e	H ₂ C=C(OTMS)Ph	MeCN	-40	7e	61

 Table 1
 Reactions of Glucopyranoses 1 or Glucopyranosyl Acetates 9 with Various C- or N-Nucleophiles in the Presence of Trimethylsilyl Trifluoromethanesulfonate (continued)

Entry ^a	Substrate	Nucleophile	Solvent	Temp (°C)	Product	Yield (%)
31	1f	H ₂ C=C(OTMS)Ph	MeCN	-40	7f	78
32	9e	TMSCH ₂ CH=CH ₂	MeCN	-40	3e	66 (10) ⁱ
33	9e	TMSCH ₂ CH=CH ₂	MeCN– CH_2Cl_2 (1:1)	-78	3e	80
34	9d	TMSCH ₂ CH=CH ₂	MeCN–CH ₂ Cl ₂ $(1:1)$	-78	3d	72
35	9d	TMSN ₃	MeCN–CH ₂ Cl ₂ $(1:1)$	-78	5d	94
36	9e	TMSN ₃	MeCN– CH_2Cl_2 (1:1)	-78	5e	91
37	9d	TMSCN	MeCN–CH ₂ Cl ₂ $(1:1)$	-78	6d	95
38	9e	TMSCN	MeCN–CH ₂ Cl ₂ $(1:1)$	-78	6e	86
39	9d	H ₂ C=C(OTMS)Ph	MeCN–CH ₂ Cl ₂ $(1:1)$	-78	7d	93
40	9e	H ₂ C=C(OTMS)Ph	MeCN– CH_2Cl_2 (1:1)	-78	7e	91

^a Conditions: molar ratio (glucopyranose derivative/nucleophile/TMSOTf) 1:3:0.2, 2-3 h.

^b Molar ratio (glucopyranose/allyltrimethylsilane/TMSOTf) 1:2:0.1.

^c The yield in parenthesis is that of byproduct 2a.

^d Molar ratio (glucopyranose/allyltrimethylsilane/TMSOTf) 1:2:0.2.

^e The yield in parenthesis is that of byproduct 4d.

^f Molar ratio (glucopyranose/allyltrimethylsilane/TMSOTf) 1:6:0.2.

^g The yield in parenthesis is that of byproduct **8**.

^h Molar ratio (glucopyranose/allyltrimethylsilane/TMSOTf) 1:6:0.4.

ⁱ The yield in parenthesis is that of byproduct **4e**.

Our next effort was directed at improving in the yields for the reactions of **1d** and **1e** with allyltrimethylsilane (Scheme 1). First, we attempted changing the reaction temperatures and amounts of the reagents. Although for the reactions using excess amounts of the reagents, the yields of **3d** and **3e** increased to 53 and 78% (Table 1, entries 13 and 14), respectively, they were not satisfactory yields. In addition, the production of *exo*-glycal derivative **8**⁹ as a novel byproduct was observed in 16% yield for the reaction of **1d** (Figure 2).

In order to increase the reactivities of 1d and 1e, we transformed them into the corresponding glucopyranosyl acetates. Acetates **9d** and **9e**^{4c,d} were obtained in 82 and 94% yield, respectively, from the reactions of 1d and 1e with acetic anhydride using *n*-butyllithium in tetrahydrofuran. Compounds 9d and 9e were expected to be highly reactive as glycosyl donors based on our findings that glucopyranose derivatives with an acetoxy leaving group were good glycosyl donors in our O-glycosidation method. The C-allylation of 9e with allyltrimethylsilane in the presence of 20 mol% TMSOTf in acetonitrile at -40 °C afforded 3e in 66% yield (Table 1, entry 32), and the reaction in acetonitrile–dichloromethane (1:1) at -78 °C successfully gave **3e** in good yield (80%, entry 33). Under similar conditions using the latter solvent mixture, all the reactions of 9d and 9e with allyltrimethylsilane, trimethylsilyl azide, trimethylsilyl cyanide, and 1-phenyl-1-(trimethylsiloxy)ethene produced the corresponding glucopyranosides 3d and 3e, 5d and 5e, 6d and 6e, and 7d and 7e in excellent yields (entries 33-40) (Scheme 1).

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All the glucopyranosides were produced as single isomers, and their NMR spectra indicated that there were nuclear Overhauser effect (NOE) interactions between the H-1' (or aromatic H) and H-3 protons as shown in Figure 3. These observations indicated that the nucleophilic attack took place stereoselectively at the α -side of the oxocarbenium cation intermediates generated from **1a–f**. The axial attack was advantageous for the direct formation of the chair conformation from the oxocarbenium cation intermediates, and it forced the original anomeric functional groups of **1a–f** to take an equatorial orientation, which would contribute to the stabilization of the ⁴C₁ conformation (Scheme 2).

In summary, we have investigated the synthesis of various kinds of C- and N-glucopyranosides by TMSOTf-cata-





Scheme 2

lyzed nucleophilic substitutions to glucopyranoses **1a–f** using several trimethylsilylated nucleophiles. Generally, the C- and N-glycosidations performed in the presence of 20 mol% TMSOTf in acetonitrile at -40 °C proceeded smoothly with α -stereoselectivity to afford the glucopyranosides in excellent yields. For those reactions using **1d** and **1e**, the yields of the produced glucopyranosides decreased. The yields of these glucopyranosides were remarkably improved by using glucopyranosyl acetates **9d** and **9e** as the substrates in the presence of 20 mol% TMSOTf in acetonitrile–dichloromethane (1:1) at -78 °C.

¹H and ¹³C NMR spectra were recorded on JEOL EX-400 and ECA-600 spectrometers (JEOL) in CDCl₃ using TMS as the internal standard. Optical rotations were recorded on a JASCO DIP-360 digital polarimeter. HRMS were obtained using a Mariner spectrometer (PerSeptive Biosystems Inc.). Preparative TLC was performed on Merck silica gel 60GF254. Column chromatography was conducted using silica gel 60N (40–50 μ m, Kanto Chemical Co., Inc.) All dry solvents were purified according to the standard methods. The spectral data of **2a**, **3a**, **5a**, **6a**, **7a** and **8a** are reported in the literature.^{4b,9,11}

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-methyltetrahydropyran (3a) (Table 1, Entry 7)

TMSOTf (7.2 μ L, 0.04 mmol) was added to a solution of **1a** (110.0 mg, 0.2 mmol) and allyltrimethylsilane (94.7 μ L, 0.6 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h. The reaction was then quenched by the addition of sat. NaHCO₃ soln (5 mL). The mixture was extracted with CHCl₃, and the organic layer was washed with H₂O and sat. NaCl soln. After the organic layer was dried (Na₂SO₄), the solvent was evaporated under reduced pressure. The crude product was purified by preparative TLC (silica gel, EtOAc–hexane, 1:4) to give **3a**^{4b} as a white oil. Yield: 101 mg (88%).

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-methyltetrahydropyran (3a) and (2*S*,3*R*,4*S*,5*R*,6*R*)-2,3,4,5-Tetrakis(benzyloxy)-6-(benzyl-

oxy)methyl-2-methyltetrahydropyran (2a) (Table 1, Entry 4) TMSOTf (7.2 μ L, 0.04 mmol) was added to a solution of 1a (110.9 mg, 0.2 mmol) and allyltrimethylsilane (63.5 μ L, 0.4 mmol) in MeCN (3 mL) at -10 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of 3a. The crude mixture was separated by preparative TLC (silica gel, EtOAc-hexane, 1:4) to give 3a and 2a¹¹ as white oils; Yield of 3a: 88.2 mg (76%); yield of 2a: 11.8 mg (9%).

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-ethyltetrahydropyran (3b) (Table 1, Entry 8)

TMSOTf (7.3 μ L, 0.04 mmol) was added to a solution of **1b** (113.2 mg, 0.2 mmol) and allyltrimethylsilane (94.9 μ L, 0.6 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **3b** as a white oil. Yield: 104.4 mg (88%).

$[\alpha]_{D}^{23}$ +47.3 (*c* 4.31, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 0.90$ (t, J = 7.4 Hz, 3 H, CH₂CH₃), 1.52–1.61 (m, 1 H, CH_aH_bCH₃), 1.76–1.85 (m, 1 H, CH_aH_bCH₃), 2.38 (dd, J = 7.8, 15.4 Hz, 1 H, CH_aH_bCH=CH₂), 2.69 (dd, J = 6.3, 15.4 Hz, 1 H, CH_aH_bCH=CH₂), 3.59 (d, J = 9.5 Hz, 1 H, H-3), 3.60 (t, J = 9.5 Hz, 1 H, H-5), 3.64–3.67 (m, 1 H, H-6), 3.68–3.69 (m, 1 H, H_a-7), 3.75 (dd, J = 4.2, 11.2 Hz, 1 H, H_b-7), 3.93 (t, J = 9.5 Hz, 1 H, H-4), 4.53–4.93 (m, 8 H, CH_2Ph), 5.08–5.12 (m, 2 H, $CH_2CH=CH_2$), 5.80–5.91 (m, 1 H, $CH_2CH=CH_2$), 7.19–7.35 (m, 20 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 7.2 (CH₂CH₃), 28.5 (CH₂CH₃), 34.8 (CH₂CH=CH₂), 69.4 (C-7), 72.4 (C-6), 73.3 (CH₂Ph), 75.0 (CH₂Ph), 75.6 (2 CH₂Ph), 78.1 (C-2), 79.2 (C-5), 80.7 (C-3), 84.4 (C-4), 117.7 (CH₂CH=CH₂), 127.3–128.3 (Ph), 133.0 (CH₂CH=CH₂), 138.1–138.5 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₉H₄₄O₅: 615.3086; found: 615.3081.

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-butyltetrahydropyran (3c) (Table 1, Entry 9)

TMSOTf (6.9 μ L, 0.038 mmol) was added to a solution of **1c** (112.7 mg, 0.19 mmol) and allyltrimethylsilane (94.9 μ L, 0.6 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **3c** as a white oil. Yield: 103.2 mg (88%).

 $[\alpha]_{D}^{23}$ +32.1 (*c* 5.16, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 0.86$ (t, J = 6.9 Hz, 3 H, CH₂CH₂CH₂CH₂CH₃), 1.17–1.29 (m, 3 H, CH₂CH_aH_bCH₂CH₃), 1.50–1.57 (m, 2 H, CH_aH_bCH_aCH_aCH₂CH₃), 1.67–1.72 (m, 1 H, CH_aH_bCH₂CH₂CH₃), 2.37 (dd, J = 7.8, 15.4 Hz, 1 H, CH_aH_bCH=CH₂), 2.68 (dd, J = 6.3, 15.4 Hz, 1 H, CH_aH_bCH=CH₂), 3.59 (t, J = 9.3 Hz, 1 H, H-5), 3.60 (d, J = 9.3 Hz, 1 H, H-3), 3.63–3.65 (m, 1 H, H-6), 3.65–3.68 (m, 1 H, H_a-7), 3.74 (dd, J = 4.1, 11.1 Hz, 1 H, H_b-7), 3.92 (t, J = 9.0 Hz, 1 H, H-4), 4.53–4.92 (m, 8 H, CH₂Ph), 5.08–5.12 (m, 2 H, CH₂CH=CH₂), 5.81–5.91 (m, 1 H, CH₂CH=CH₂), 7.18–7.36 (m, 20 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 14.3 (CH₂CH₂CH₂CH₃), 23.2 (CH₂CH₂CH₂CH₃), 25.0 (CH₂CH₂CH₂CH₃), 34.8 (CH₂CH=CH₂), 35.8 (CH₂CH₂CH₂CH₃), 69.3 (C-7), 72.4 (C-6), 73.2 (CH₂Ph), 75.0 (CH₂Ph), 75.1 (CH₂Ph), 75.5 (CH₂Ph), 78.2 (C-2), 79.2 (C-5), 81.3 (C-3), 84.5 (C-4), 117.7 (CH₂CH=CH₂), 127.3–128.3 (Ph), 133.0 (CH₂CH=CH₂), 138.1–138.5 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₁H₄₈O₅: 643.3399; found: 643.3416.

(3*R*,4*S*,5*R*,6*R*)-2,2-Diallyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (3d) (Table 1, Entry 34)

TMSOTf (8.4 μ L, 0.046 mmol) was added to a solution of **9d** (143.5 mg, 0.23 mmol) and allyltrimethylsilane (220 μ L, 1.38 mmol) in MeCN–CH₂Cl₂ (1:1, 3 mL) at –78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **3d** as a white oil. Yield: 139.4 mg (72%).

$[\alpha]_{D}^{23}$ +72.6 (*c* 1.90, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 2.24$ (dd, J = 9.4, 14.8 Hz, 1 H, β-CH_aH_bCH=CH₂), 2.31 (dd, J = 8.1, 15.4 Hz, 1 H, α-CH_aH_bCH=CH₂), 2.51 (dd, J = 4.6, 14.6 Hz, 1 H, β-CH_aH_bCH=CH₂), 2.63 (dd, J = 6.1, 15.4 Hz, 1 H, α-CH_aH_bCH=CH₂), 3.50 (t, J = 9.5 Hz, 1 H, H-5), 3.53 (d, J = 9.5 Hz, 1 H, H-3), 3.57–3.61 (m, 1 H, H-6), 3.62–3.69 (m, 2 H, H-7), 3.83 (t, J = 9.3 Hz, 1 H, H-4), 4.47–4.84 (m, 8 H, CH₂Ph), 4.94–5.06 (m, 4 H, CH₂CH=CH₂), 5.74–5.94 (m, 2 H, CH₂CH=CH₂), 7.20–7.34 (m, 20 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 34.3 (α-CH₂CH=CH₂), 40.7 (β-CH₂CH=CH₂), 69.3 (C-7), 72.6 (C-6), 73.3 (CH₂Ph), 74.7 (CH₂Ph), 75.1 (CH₂Ph), 75.5 (CH₂Ph), 78.7 (C-2), 79.1 (C-5), 81.3 (C-3), 84.4 (C-4), 117.9 (α-CH₂CH=CH₂), 118.1 (β-CH₂CH=CH₂), 127.0–128.3 (Ph), 132.5 (α-CH₂CH=CH₂), 134.4 (β-CH₂CH=CH₂), 138.0–138.8 (Ph).

Synthesis 2007, No. 19, 3021–3031 © Thieme Stuttgart · New York

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₀H₄₄O₅: 627.3086; found: 627.3031.

(3*R*,4*S*,5*R*,6*R*)-2,2-Diallyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (3d) and (2*S*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-2,3,4,5-tetrakis(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (4d) (Table 1, Entry 10)

TMSOTf (7.2 μ L, 0.04 mmol) was added to a solution of **1d** (114.9 mg, 0.2 mmol) and allyltrimethylsilane (94.3 μ L, 0.59 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**. The crude mixture was separated by preparative TLC (silica gel, EtOAc–hexane 1:4) to give **3d** and **4d** as white oils. Yield of **3d**: 37.3 mg (31%); yield of **4d**: 22.3 mg (17%).

4d

 $[\alpha]_{D}^{23}$ +66.7 (*c* 0.3, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 2.65 (dd, *J* = 9.0, 13.7 Hz, 1 H, CH_aH_bCH=CH₂), 2.69–2.73 (m, 1 H, CH_aH_bCH=CH₂), 3.56 (d, *J* = 9.6 Hz, 1 H, H-3), 3.61 (t, *J* = 9.6 Hz, 1 H, H-5), 3.67 (d, *J* = 11.0 Hz, 1 H, H_a-7), 3.74 (dd, *J* = 4.1, 11.0 Hz, 1 H, H_b-7), 3.77–3.79 (m, 1 H, H-6), 4.13 (t, *J* = 9.6 Hz, 1 H, H-4), 4.52–4.96 (m, 10 H, CH₂Ph), 5.01–5.07 (m, 2 H, CH₂CH=CH₂), 5.83–5.90 (m, 1 H, CH₂CH=CH₂), 7.08–7.47 (m, 25 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 38.3 (CH₂CH=CH₂), 62.3 (CH₂Ph), 68.9 (C-7), 72.1 (C-6), 73.3 (CH₂Ph), 74.7 (CH₂Ph), 75.0 (CH₂Ph), 75.4 (CH₂Ph), 78.8 (C-5), 81.3 (C-3), 83.4 (C-4), 102.1 (C-2), 118.1 (CH₂CH=CH₂), 127.0–128.3 (Ph), 133.6 (CH₂CH=CH₂), 138.2–138.9 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₄H₄₆O₆: 693.3192; found: 693.3167.

(3*R*,4*S*,5*R*,6*R*)-2,2-Diallyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (3d) and (*Z*)-(3*R*,4*S*,5*R*,6*R*)-2-Allylidene-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (8) (Table 1, Entry 13)

TMSOTf (7.5 μ L, 0.041 mmol) was added to a solution of **1d** (119.9 mg, 0.21 mmol) and allyltrimethylsilane (196.9 μ L, 1.24 mmol) in MeCN–CH₂Cl₂ (1:1, 3 mL) at –78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**. The crude mixture was separated by preparative TLC (silica gel, EtOAc–hexane 1:4) to give **3d** and **8**⁹ as white oils. Yield of **3d**: (66.3 mg, 53%); yield of **8**: 18.2 mg (16%).

(2*S*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-2-benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (3e) (Table 1, Entry 14)

TMSOTf (14.8 μ L, 0.081 mmol) was added to a solution of **1e** (128.5 mg, 0.20 mmol) and allyltrimethylsilane (194.2 μ L, 1.22 mmol) in MeCN–CH₂Cl₂ (1:1, 2 mL) at –78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **3e** as a white oil. Yield: 103.5 mg (78%).

(2*S*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-2-benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (3e) (Table 1, Entry 33)

TMSOTf (4.5 μ L, 0.024 mmol) was added to a solution of **9e** (83.7 mg, 0.12 mmol) and allyltrimethylsilane (59.3 μ L, 0.37 mmol) in MeCN–CH₂Cl₂ (1:1, 2 mL) at –78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **3e** as a white oil. Yield: 64.8 mg (80%).

 $[\alpha]_{D}^{23}$ +27.4 (*c* 5.18, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 2.53$ (dd, J = 8.0, 15.3 Hz, 1 H, CH_aH_bCH=CH₂), 2.79 (d, J = 14.4 Hz, 1 H, CCH_aH_bPh), 2.81 (dd, J = 7.3, 14.8 Hz, 1 H, CH_aH_bCH=CH₂), 3.19 (d, J = 14.4 Hz, 1 H, CCH_aH_bPh), 3.35 (d, J = 9.5 Hz, 1 H, H-3), 3.49 (t, J = 9.5 Hz, 1 H, H-5), 3.68–3.74 (m, 1 H, H-6), 3.75–3.82 (m, 2 H, H-7), 3.92 (t, 1 H, J = 9.2 Hz, H-4), 4.22–4.90 (m, 8 H, CH₂Ph), 5.15–5.19 (m, 2 H, CH₂CH=CH₂), 5.90–5.98 (m, 1 H, CH₂CH=CH₂), 7.13–7.37 (m, 25 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 35.1 (CH₂CH=CH₂), 42.3 (CCH₂Ph), 69.5 (C-7), 72.5 (C-6), 73.3 (CH₂Ph), 74.3 (CH₂Ph), 75.1 (CH₂Ph), 75.6 (CH₂Ph), 79.0 (C-5), 79.5 (C-2), 80.3 (C-3), 84.7 (C-4), 118.1 (CH₂CH=CH₂), 126.1–131.1 (Ph), 132.7 (CH₂CH=CH₂), 137.4–139.1 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₄H₄₆O₅: 677.3237; found: 677.3176.

(2*S*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-2-benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (3e) and (2*S*,3*R*,4*S*,5*R*,6*R*)-2-Benzyl-2,3,4,5-tetrakis(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (4e) (Table 1, Entry 32)

TMSOTf (5.0 μ L, 0.027 mmol) was added to a solution of **9e** (91.8 mg, 0.14 mmol) and allyltrimethylsilane (65 μ L, 0.41 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**. The crude mixture was separated by preparative TLC (silica gel, EtOAc-hexane, 1:4) to give **3e** and **4e** as white oils. Yield of **3e**: 59.3 mg (66%); yield of **4e**: 10 mg (10%).

4e

 $[\alpha]_{D}^{23}$ +48.7 (*c* 1.03, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 3.05 (d, *J* = 13.8 Hz, 1 H, CCH_aH-_bPh), 3.24 (d, *J* = 9.0 Hz, 1 H, H-3), 3.29 (d, *J* = 13.8 Hz, 1 H, CCH_aH_bPh), 3.47 (t, *J* = 9.6 Hz, 1 H, H-5), 3.68–3.76 (m, 3 H, H-6, H-7), 4.10 (t, *J* = 9.6 Hz, 1 H, H-4), 4.32–4.85 (m, 8 H, CH₂Ph), 7.13–7.37 (m, 30 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 40.0 (CCH₂Ph), 62.3 (OCH₂Ph), 69.1 (C-7), 72.2 (C-6), 73.2 (CH₂Ph), 74.0 (CH₂Ph), 75.1 (CH₂Ph), 75.4 (CH₂Ph), 78.7 (C-5), 80.0 (C-3), 83.5 (C-4), 102.9 (C-2), 126.9–130.5 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₈H₄₈O₆: 743.3349; found: 743.3385.

(2*S*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-phenyltetrahydropyran (3f) (Table 1, Entry 12)

TMSOTf (8.1 μ L, 0.044 mmol) was added to a solution of **1f** (136.6 mg, 0.22 mmol) and allyltrimethylsilane (105.6 μ L, 0.66 mmol) in MeCN (3.0 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **3f** as a white oil. Yield: 134.1 mg (95%).

 $[\alpha]_{D}^{23}$ +12.4 (*c* 6.31, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 2.92 (dd, J = 7.6, 16.5 Hz, 1 H, CH_aH_bCH=CH₂), 3.19 (dd, J = 6.2, 16.5 Hz, 1 H, CH_aH_bCH=CH₂), 3.41 (d, J = 9.6 Hz, 1 H, H-3), 3.77 (d, J = 11.0 Hz, 1 H, H_a-7), 3.82–3.86 (m, 3 H, H-5, H-6, CH_aH_bPh), 3.88 (dd, J = 2.8, 10.3 Hz, 1 H, H_b-7), 3.98–4.01 (m, 1 H, H-4), 4.54–4.91 (m, 7 H, CH₂Ph, CH_aH_bPh), 4.96 (d, J = 10.3 Hz, 1 H, CH₂CH=CH_aH_b), 5.08 (d, J = 17.2 Hz, 1 H, CH₂CH=CH_aH_b), 5.50–5.67 (m, 1 H, CH₂CH=CH₂), 7.14–7.40 (m, 23 H, Ph), 7.65 (d, J = 7.5Hz, 2 H, CPh).

¹³C NMR (150 MHz, CDCl₃): δ = 31.9 (CH₂CH=CH₂), 69.5 (C-7), 72.3 (C-6), 73.4 (CH₂Ph), 75.1 (CH₂Ph), 75.5 (2 CH₂Ph), 79.0 (C-5), 79.8 (C-2), 84.2 (C-4), 86.8 (C-3), 117.7 (CH₂CH=CH₂), 126.5–128.4 (Ph), 132.6 (CH₂CH=CH₂), 138.2–143.2 (Ph). HRMS (ESI): m/z [M + Na⁺] calcd for C₄₃H₄₄O₅: 663.3081; found: 663.3128.

(2S,3R,4S,5R,6R)-2-Azido-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-methyltetrahydropyran (5a) (Table 1, Entry 15) TMSOTf (9.3 µL, 0.051 mmol) was added to a solution of 1a (141.6 mg, 0.26 mmol) and TMSN₃ (101.7 µL, 0.77 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of 3a, giving $5a^{4b}$ as a white oil. Yield: 147.1 mg (99%).

(2S,3R,4S,5R,6R)-2-Azido-3,4,5-tris(benzyloxy)-6-(benzyl-

oxy)methyl-2-ethyltetrahydropyran (5b) (Table 1, Entry 16) TMSOTf (7.6 µL, 0.042 mmol) was added to a solution of 1b (118.4 mg, 0.21 mmol) and TMSN₃ (82.9 µL, 0.62 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of 3a, giving 5b as a white oil. Yield: 119.1 mg (96%).

 $[\alpha]_{D}^{23}$ +58.9 (*c* 5.96, CHCl₃).

¹H NMR (600 MHz, CDCl₃): $\delta = 0.94$ (t, J = 7.4 Hz, 3 H, CH₂CH₃), 1.86–1.91 (m, 1 H, $CH_{a}H_{b}CH_{3}$), 2.03–2.08 (m, 1 H, $CH_{a}H_{b}CH_{3}$), 3.49 (d, *J* = 9.3 Hz, 1 H, H-3), 3.64–3.69 (m, 2 H, H-5, H_a-7), 3.76 $(dd, J = 3.5, 14.9 \text{ Hz}, 1 \text{ H}, \text{H}_{b}\text{-}7), 3.85\text{-}3.87 \text{ (m, 1 H, H-6)}, 4.00 \text{ (t,}$ J = 9.3 Hz, 1 H, H-4), 4.49–4.93 (m, 8 H, CH_2 Ph), 7.19–7.32 (m, 20 H. Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 7.3 (CH₂CH₃), 28.4 (CH₂CH₃), 68.4 (C-7), 73.3 (CH₂Ph), 73.5 (C-6), 74.9 (CH₂Ph), 75.3 (CH₂Ph), 75.7 (CH₂Ph), 77.7 (C-5), 81.3 (C-3), 83.7 (C-4), 94.3 (C-2), 127.4-138.3 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₆H₃₉N₃O₅: 616.2787; found: 616.2749.

(2S,3R,4S,5R,6R)-2-Azido-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-butyltetrahydropyran (5c) (Table 1, Entry 17)

TMSOTf (3.3 µL, 0.018 mmol) was added to a solution of 1c (53.6 mg, 0.09 mmol) and TMSN₃ (35.8 µL, 0.27 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **5c** as a white oil. Yield: 52.6 mg (94%).

 $[\alpha]_{D}^{23}$ +52.5 (*c* 2.63, CHCl₃).

¹H NMR (600 MHz, CDCl₃): $\delta = 0.86$ (t, J = 6.9 Hz, 3 H, CH₂CH₂CH₂CH₃), 1.22-1.54 (m, 4 H, CH₂CH₂CH₂CH₃), 1.78-1.93 (m, 2 H, $CH_2CH_2CH_2CH_3$), 3.49 (d, J = 9.2 Hz, 1 H, H-3), 3.63–3.67 (m, 2 H, H-5, H_a-7), 3.75 (dd, J = 3.7, 11.1 Hz, 1 H, H_b-7), 3.84–3.86 (m, 1 H, H-6), 3.99 (t, J = 9.2 Hz, 1 H, H-4), 4.51– 4.94 (m, 8 H, CH₂Ph), 7.19–7.33 (m, 20 H, Ph).

¹³C NMR (150 MHz, CDCl₃): $\delta = 14.1$ (CH₂CH₂CH₂CH₃), 22.7 $(CH_2CH_2CH_2CH_3),$ $(CH_2CH_2CH_2CH_3),$ 25.0 35.1 (CH₂CH₂CH₂CH₃), 68.4 (C-7), 73.2 (CH₂Ph), 73.5 (C-6), 75.0 (CH₂Ph), 75.3 (CH₂Ph), 75.7 (CH₂Ph), 77.8 (C-5), 81.4 (C-3), 83.8 (C-4), 94.2 (C-2), 127.5-138.3 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₈H₄₃N₃O₅: 644.3100; found: 644.3062.

(2S,3R,4S,5R,6R)-2-Allyl-2-azido-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (5d) (Table 1, Entry 18)

TMSOTf (5.3 μ L, 0.029 mmol) was added to a solution of 1d (84.9 mg, 0.15 mmol) and TMSN $_3$ (58.2 μ L, 0.44 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of 3a, giving 5d as a white oil. Yield: 71.3 mg (80%).

(2S,3R,4S,5R,6R)-2-Allyl-2-azido-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (5d) (Table 1, Entry 35)

TMSOTf (4.7 µL, 0.026 mmol) was added to a solution of 9d (80.3 mg, 0.13 mmol) and TMSN_3 (51.3 $\mu L,$ 0.39 mmol) in MeCN– CH_2Cl_2 (1:1, 2 mL) at –78 $^\circ C$ in the presence of CaSO_4 (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of 3a, giving 5d as a white oil. Yield: 73.1 mg (94%).

 $[\alpha]_{D}^{23}$ +68.8 (*c* 3.3, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 2.69 (dd, *J* = 7.8, 14.4 Hz, 1 H, $CH_aH_bCH=CH_2$), 2.78 (dd, J = 6.1, 14.2 Hz, 1 H, $CH_aH_bCH=CH_2$), $3.52 (d, J = 9.2 Hz, 1 H, H-3), 3.64-3.69 (m, 2 H, H-5, H_a-7), 3.78$ $(dd, J = 3.6, 11.2 \text{ Hz}, 1 \text{ H}, \text{H}_{b}\text{-}7), 3.87\text{-}3.89 \text{ (m, 1 H, H-6)}, 3.98 \text{ (t,}$ J = 9.3 Hz, 1 H, H-4), 4.51–4.94 (m, 8 H, CH₂Ph), 5.16 (t, J = 17.1Hz, 2 H, CH₂CH=CH₂), 5.85-5.88 (m, 1 H, CH₂CH=CH₂), 7.19-7.35 (m, 20 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 40.0 (*C*H₂CH=CH₂), 68.4 (C-7), 73.3 (CH₂Ph), 73.8 (C-6), 75.0 (CH₂Ph), 75.3 (CH₂Ph), 75.7 (CH₂Ph), 77.7 (C-5), 81.4 (C-3), 83.7 (C-4), 93.7 (C-2), 119.7 (CH₂CH=CH₂), 127.5-128.4 (Ph), 131.3 (CH₂CH=CH₂), 138.0-138.4 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₇H₃₉N₃O₅: 628.2787; found: 628.2737.

(2S,3R,4S,5R,6R)-2-Azido-2-benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (5e) (Table 1, Entry 19)

TMSOTf (4.2 µL, 0.023 mmol) was added to a solution of 1e (72.2 mg, 0.11 mmol) and TMSN₃ (45.6 µL, 0.34 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of 3a, giving 5e as a white oil. Yield: 60.9 mg (80%).

(2S,3R,4S,5R,6R)-2-Azido-2-benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (5e) (Table 1, Entry 36)

TMSOTf (4.5 µL, 0.025 mmol) was added to a solution of 9e (81.3 mg, 0.12 mmol) and TMSN3 (49.2 $\mu L, 0.37$ mmol) in MeCN-CH₂Cl₂ (1:1, 2 mL) at -78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of 3a, giving 5e as a white oil. Yield: 74.7 mg (91%).

 $[\alpha]_{D}^{23}$ +58.6 (*c* 3.24, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 3.17 (d, J = 13.9 Hz, 1 H, CCH_aH-_bPh), 3.32 (d, J = 13.9 Hz, 1 H, CCH_aH_bPh), 3.40 (d, J = 9.3 Hz, 1 H, H-3), 3.64 (t, J = 9.0 Hz, 1 H, H-5), 3.71 (dd, J = 1.7, 11.0 Hz, 1 H, H_a-7), 3.80 (dd, J = 3.4, 11.0 Hz, 1 H, H_b-7), 3.85–3.88 (m, 1 H, H-6), 4.01 (t, J = 9.2 Hz, 1 H, H-4), 4.52–4.95 (m, 8 H, CH_2Ph), 7.17–7.38 (m, 25 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 41.7 (CCH₂Ph), 68.4 (C-7), 73.2 (CH₂Ph), 73.7 (C-6), 75.0 (CH₂Ph), 75.1 (CH₂Ph), 75.7 (CH₂Ph), 77.7 (C-5), 81.0 (C-3), 83.9 (C-4), 94.3 (C-2), 127.0-138.2 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₁H₄₁N₃O₅: 678.2944; found: 678.2951.

(2S,3R,4S,5R,6R)-2-Azido-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-phenyltetrahydropyran (5f) (Table 1, Entry 20)

TMSOTf (7.5 μ L, 0.041 mmol) was added to a solution of 1f (126 mg, 0.20 mmol) and TMSN₃ (81.4 µL, 0.61 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed

as for the remaining preparation of 3a, giving 5f as a white oil. Yield: 125.6 mg (96%).

$[\alpha]_{D}^{23}$ +11.1 (*c* 4.02, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 3.43 (d, *J* = 9.6 Hz, 1 H, H-3), 3.81 (d, *J* = 11.0 Hz, 2 H, H_a-7, *CH*₂Ph), 3.89 (t, *J* = 9.6 Hz, 1 H, H-5), 3.91 (dd, *J* = 3.5, 11.0 Hz, 1 H, H_b-7), 4.06 (t, *J* = 9.6 Hz, 1 H, H-4), 4.09–4.10 (m, 1 H, H-6), 4.41–4.92 (m, 7 H, *CH*₂Ph), 7.02–7.43 (m, 23 H, Ph), 7.67 (d, 2 H, CPh).

¹³C NMR (150 MHz, CDCl₃): δ = 68.7 (C-7), 73.4 (*C*H₂Ph), 74.1 (C-6), 75.1 (*C*H₂Ph), 75.7 (*C*H₂Ph), 75.8 (*C*H₂Ph), 77.9 (C-5), 83.2 (C-4), 84.8 (C-3), 95.7 (C-2), 126.9–138.6 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for $C_{40}H_{39}N_3O_5$: 664.2787; found: 664.2750.

(2*R*,3*R*,4*S*,5*R*,6*R*)-3,4,5-Tris(benzyloxy)-6-(benzyloxy)methyl-2-methyltetrahydropyran-2-carbonitrile (6a) (Table 1, Entry 21)

TMSOTf (4.9 μ L, 0.027 mmol) was added to a solution of **1a** (75.9 mg, 0.14 mmol) and TMSCN (54.7 μ L, 0.41 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **6a**^{4b} as a white oil. Yield: 73.4 mg (95%).

(2R,3R,4S,5R,6R)-3,4,5-Tris(benzyloxy)-6-(benzyloxy)methyl-

2-ethyltetrahydropyran-2-carbonitrile (6b) (Table 1, Entry 22) TMSOTf (6.8 μ L, 0.037 mmol) was added to a solution of **1b** (105.7 mg, 0.19 mmol) and TMSCN (74.4 μ L, 0.56 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **6b** as a white oil. Yield: 96.1 mg (90%).

 $[\alpha]_{D}^{23}$ +42.2 (*c* 4.72, CHCl₃).

¹H NMR (600 MHz, CDCl₃): $\delta = 1.05$ (t, J = 7.4 Hz, 3 H, CH₂CH₃), 1.62–1.71 (m, 1 H, CH_aH_bCH₃), 2.03–2.12 (m, 1 H, CH_aH_bCH₃), 3.35 (d, J = 9.3 Hz, 1 H, H-3), 3.68–3.86 (m, 4 H, H-5, H-6, H-7), 3.96 (t, J = 9.7 Hz, 1 H, H-4), 4.49–4.96 (m, 8 H, CH₂Ph), 7.17– 7.35 (m, 20 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 7.8 (CH₂CH₃), 29.9 (CH₂CH₃), 68.0 (C-7), 73.3 (CH₂Ph), 75.0 (CH₂Ph), 75.4 (CH₂Ph), 75.8 (CH₂Ph), 76.5 (C-6), 77.0 (C-5), 79.1 (C-2), 81.0 (C-3), 84.6 (C-4), 117.2 (CN), 127.5–138.0 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₇H₃₉NO₅: 600.2726; found: 600.2679.

(2*R*,3*R*,4*S*,5*R*,6*R*)-3,4,5-Tris(benzyloxy)-6-(benzyloxy)methyl-2-butyltetrahydropyran-2-carbonitrile (6c) (Table 1, Entry 23) TMSOTf (7.8 μ L, 0.043 mmol) was added to a solution of 1c (128.3 mg, 0.21 mmol) and TMSCN (86 μ L, 0.64 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **6c** as a white oil. Yield: 119.9 mg (92%).

$[\alpha]_{D}^{23}$ +52.5 (*c* 2.63, CHCl₃).

¹H NMR (600 MHz, CDCl₃): $\delta = 0.86$ (t, J = 7.2 Hz, 3 H, CH₂CH₂CH₂CH₂CH₃), 1.27 (m, 2 H, CH₂CH₂CH₂CH₃), 1.48–1.58 (m, 3 H, CH_aH_bCH₂CH₂CH₃), 1.90–1.97 (m, 1 H, CH_aH_bCH₂CH₂CH₃), 3.34 (d, J = 9.3 Hz, 1 H, H-3), 3.67–3.82 (m, 4 H, H-5, H-6, H-7), 3.95 (t, J = 9.2 Hz, 1 H, H-4), 4.48–4.96 (m, 8 H, CH₂Ph), 7.18–7.32 (m, 20 H, Ph).

 (CH₂Ph), 75.9 (CH₂Ph), 76.7 (C-5), 77.0 (C-6), 78.6 (C-2), 81.0 (C-3), 84.6 (C-4), 117.3 (CN), 127.5–138.0 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₉H₄₃NO₅: 628.3039; found: 628.3005.

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-carbonitrile (6d) (Table 1, Entry 24)

TMSOTf (4.5 μ L, 0.025 mmol) was added to a solution of **1d** (71.8 mg, 0.12 mmol) and TMSCN (49.5 μ L, 0.37 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **6d** as a white oil. Yield: 47.4 mg (65%).

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-carbonitrile (6d) (Table 1, Entry 37)

TMSOTf (5.2 μ L, 0.029 mmol) was added to a solution of **9d** (89.2 mg, 0.14 mmol) and TMSCN (57.3 μ L, 0.43 mmol) in MeCN–CH₂Cl₂ (1:1, 2 mL) at -78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **6d** as a white oil. Yield: 80.6 mg (95%).

 $[\alpha]_{D}^{23}$ +48.5 (*c* 2.21, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 2.47–2.51 (m, 1 H, CH_aH_b -CH=CH₂), 2.72–2.76 (m, 1 H, $CH_aH_bCH=CH_2$), 3.41 (d, J = 9.0 Hz, 1 H, H-3), 3.69–3.73 (m, 2 H, H-5, H_a-7), 3.80 (dd, J = 3.4, 11.0 Hz, 1 H, H_b-7), 3.85–3.86 (m, 1 H, H-6), 3.96 (t, J = 10.0 Hz, 1 H, H-4), 4.51–4.97 (m, 8 H, CH_2Ph), 5.15 (d, J = 17.1 Hz, 1 H, CH₂CH=CH_aH_b), 5.21 (d, J = 11.6 Hz, 1 H, CH₂CH=CH_aH_b), 5.82–5.89 (m, 1 H, CH₂CH=CH₂), 7.15–7.35 (m, 20 H, Ph).

 ^{13}C NMR (150 MHz, CDCl₃): δ = 40.6 (CH₂CH=CH₂), 68.0 (C-7), 73.3 (CH₂Ph), 75.0 (CH₂Ph), 75.2 (CH₂Ph), 75.8 (CH₂Ph), 76.7 (C-6), 76.8 (C-5), 78.3 (C-2), 80.3 (C-3), 84.7 (C-4), 117.1 (CN), 120.5 (CH₂CH=CH₂), 127.5–128.4 (Ph), 130.3 (CH₂CH=CH₂), 137.5–138.1 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₈H₃₉NO₅: 612.2726; found: 612.2690.

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-carbonitrile (6e) (Table 1, Entry 25)

TMSOTf (5.7 μ L, 0.031 mmol) was added to a solution of **1e** (99.5 mg, 0.16 mmol) and TMSCN (63.1 μ L, 0.47 mmol) in MeCN (2 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **6e** as a white oil. Yield: 74.1 mg (73%).

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-carbonitrile (6e) (Table 1, Entry 38)

TMSOTf (4.1 μ L, 0.023 mmol) was added to a solution of **9e** (75.9 mg, 0.11 mmol) and TMSCN (45.1 μ L, 0.34 mmol) in MeCN–CH₂Cl₂ (1:1, 2 mL) at -78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **6e** as a white oil. Yield: 61.8 mg (86%).

$[\alpha]_D^{23}$ +34.7 (*c* 1.2, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 2.95 (d, *J* = 14.2 Hz, 1 H, CCH_aH_b-Ph), 3.25 (d, *J* = 14.1 Hz, 1 H, CCH_aH_bPh), 3.39 (d, *J* = 9.6 Hz, 1 H, H-3), 3.65–3.78 (m, 4 H, H-5, H-6, H-7), 3.99 (t, *J* = 9.1 Hz, 1 H, H-4), 4.53–5.03 (m, 8 H, CH₂Ph), 7.22–7.37 (m, 25 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 42.2 (CCH₂Ph), 68.0 (C-7), 73.3 (CH₂Ph), 75.0 (CH₂Ph), 75.2 (CH₂Ph), 75.9 (CH₂Ph), 76.5 (C-6), 77.0 (C-5), 79.0 (C-2), 80.3 (C-3), 84.8 (C-4), 116.8 (CN), 127.4–138.0 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₂H₄₁NO₅: 662.2882; found: 662.2913.

1-Phenyl-2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-methyltetrahydropyran-2-yl]ethanone (7a) (Table 1, Entry 26)

TMSOTf (6.8 μ L, 0.037 mmol) was added to a solution of **1a** (119 mg, 0.21 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (132 μ L, 0.64 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7a**^{4b} as a white oil. Yield: 137.4 mg (98%).

1-Phenyl-2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-ethyltetrahydropyran-2-yl]ethanone (7b) (Table 1, Entry 27)

TMSOTf (6.8 μ L, 0.037 mmol) was added to a solution of **1b** (105.9 mg, 0.19 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (114.5 μ L, 0.56 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7b** as a white oil. Yield: 112.0 mg (91%).

 $[\alpha]_{D}^{23}$ +35.7 (*c* 3.47, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 0.90$ (t, J = 7.3 Hz, 3 H, CH₂CH₃), 1.76–1.80 (m, 1 H, CH_aH_bCH₃), 1.84–1.88 (m, 1 H, CH_aH_bCH₃), 3.09 (d, J = 14.4 Hz, 1 H, CH_aH_bCOPh), 3.61 (d, J = 14.4 Hz, 1 H, CH_aH_bCOPh), 3.64 (d, J = 9.3 Hz, 1 H, H-3), 3.66–3.69 (m, 1 H, H_a-7), 3.72 (t, J = 9.3 Hz, 1 H, H-5), 3.82 (dd, J = 3.6, 11.3 Hz, 1 H, H_b-7), 3.88–3.92 (m, 1 H, H-6), 3.92 (t, J = 9.1 Hz, 1 H, H-4), 4.50–4.90 (m, 8 H, CH₂Ph), 7.19–7.96 (m, 25 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 7.5 (CH₂CH₃), 29.7 (CH₂CH₃), 36.9 (CH₂COPh), 69.0 (C-7), 72.9 (C-6), 73.3 (CH₂Ph), 75.0 (CH₂Ph), 75.2 (CH₂Ph), 75.4 (CH₂Ph), 78.8 (C-5), 79.8 (C-2), 80.7 (C-3), 84.0 (C-4), 127.3–138.8 (Ph), 198.4 (CH₂COPh).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₄H₄₆O₆: 693.3192; found: 693.3144.

1-Phenyl-2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-butyltetrahydropyran-2-yl]ethanone (7c) (Table 1, Entry 28)

TMSOTf (7.4 μ L, 0.041 mmol) was added to a solution of **1c** (121 mg, 0.20 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (124.7 μ L, 0.61 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7c** as a white oil. Yield: 123.6 mg (87%).

 $[\alpha]_D^{23}$ +23.3 (*c* 3.47, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 0.80$ (t, J = 6.9 Hz, 3 H, CH₂CH₂CH₂CH₂CH₃), 1.18–1.28 (m, 3 H, CH₂CH_aH_bCH₂CH₃), 1.43–1.53 (m, 1 H, CH₂CH_aH_bCH₂CH₃), 1.68–1.84 (m, 2 H, CH₂CH₂CH₂CH₂CH₃), 3.10 (d, J = 14.4 Hz, 1 H, CH_aH_bCOPh), 3.59 (d, J = 14.4 Hz, 1 H, CH_aH_bCOPh), 3.64 (d, J = 9.3 Hz, 1 H, H-3), 3.65 (d, J = 11.0 Hz, 1 H, H_a-7), 3.70 (t, J = 9.6 Hz, 1 H, H-5), 3.80 (dd, J = 3.6, 11.1 Hz, 1 H, H_b-7), 3.84–3.89 (m, 1 H, H-6), 3.91 (t, J = 9.3 Hz, 1 H, H-4), 4.51–4.90 (m, 8 H, CH₂Ph), 7.19–7.88 (m, 25 H, Ph).

 ^{13}C NMR (100 MHz, CDCl₃): δ = 14.2 (CH₂CH₂CH₂CH₃), 23.0 (CH₂CH₂CH₂CH₃), 25.2 (CH₂CH₂CH₂CH₃), 36.9 (CH₂COPh), 37.1 (CH₂CH₂CH₂CH₃), 69.0 (C-7), 72.9 (C-6), 73.3 (CH₂Ph), 75.0

(CH₂Ph), 75.2 (CH₂Ph), 75.3 (CH₂Ph), 78.8 (C-5), 79.8 (C-2), 81.3 (C-3), 84.0 (C-4), 127.2–138.9 (Ph), 198.3 (CH₂COPh).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₆H₅₀O₆: 721.3505; found: 721.3552.

2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-yl]-1-phenylethanone (7d) (Table 1, Entry 29)

TMSOTf (7.3 μ L, 0.04 mmol) was added to a solution of **1d** (117.1 mg, 0.2 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (124 μ L, 0.6 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7d** as a white oil. Yield: 72.7 mg (53%).

2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-yl]-1-phenylethanone (7d) (Table 1, Entry 39)

TMSOTf (5.8 µL, 0.032 mmol) was added to a solution of **9d** (99.2 mg, 0.16 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (98 µL, 0.47 mmol) in MeCN–CH₂Cl₂ (1:1, 2 mL) at –78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7d** as a white oil. Yield: 100.5 mg (93%). $[\alpha]_{\rm D}^{23}$ +43.1 (*c* 3.48, CHCl₃).

¹H NMR (400 MHz, CDCl₃): δ = 2.38 (dd, *J* = 9.3, 14.4 Hz, 1 H, CH_aH_bCH=CH₂), 2.52 (dd, *J* = 9.3, 14.6 Hz, 1 H, CH_aH_bCH=CH₂), 3.02 (d, *J* = 14.6 Hz, 1 H, CH_aH_bCOPh), 3.40 (d, *J* = 14.4 Hz, 1 H, CH_aH_bCOPh), 3.46–3.49 (m, 1 H, H_a-7), 3.50 (d, *J* = 9.0 Hz, 1 H, H-3), 3.53 (t, *J* = 9.3 Hz, 1 H, H-5), 3.62 (dd, *J* = 3.4, 11.3 Hz, 1 H, H_b-7), 3.70–3.73 (m, 1 H, H-6), 3.73 (t, *J* = 9.0 Hz, 1 H, H-4), 4.33–4.73 (m, 8 H, CH₂Ph), 4.84–4.92 (m, 2 H, CH₂CH=CH₂), 5.74–5.85 (m, 1 H, CH₂CH=CH₂), 7.01–7.77 (m, 25 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 36.9 (CH₂COPh), 41.6 (CH₂CH=CH₂), 68.9 (C-7), 73.0 (C-6), 73.3 (CH₂Ph), 74.8 (CH₂Ph), 74.9 (CH₂Ph), 75.3 (CH₂Ph), 78.7 (C-5), 79.9 (C-2), 81.3 (C-3), 83.8 (C-4), 118.4 (CH₂CH=CH₂), 127.2–132.9 (Ph), 133.8 (CH₂CH=CH₂), 136.9–138.7 (Ph), 198.2 (CH₂COPh).

Anal. Calcd for $C_{45}H_{46}O_6$: C, 79.15; H, 6.79. Found: C, 78.79; H, 6.74.

2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-yl]-1-phenylethanone (7e) (Table 1, Entry 30)

TMSOTf (6.8 μ L, 0.037 mmol) was added to a solution of **1e** (117.9 mg, 0.19 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (115 μ L, 0.56 mmol) in MeCN (3.0 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7e** as a white oil. Yield: 83.7 mg (61%).

2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran-2-yl]-1-phenylethanone (7e) (Table 1, Entry 40)

TMSOTf (2.7 μ L, 0.015 mmol) was added to a solution of **9e** (50.4 mg, 0.075 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (46.1 μ L, 0.22 mmol) in MeCN–CH₂Cl₂ (1:1, 2 mL) at –78 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 2 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7e** as a white oil. Yield: 46.4 mg (91%).

$[\alpha]_D^{23}$ +34.2 (*c* 2.85, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 3.05$ (d, J = 14.4 Hz, 1 H, CCH_aH_b-Ph), 3.22 (d, J = 14.4 Hz, 1 H, CH_aH_bCOPh), 3.30 (d, J = 14.1 Hz, 1 H, CCH_aH_bPh), 3.47 (d, J = 9.0 Hz, 1 H, H-3), 3.63 (d, J = 9.3 Hz, 1 H, H-5), 3.69 (d, J = 14.4 Hz, 1 H, CH_aH_bCOPh), 3.71–3.73 (m,

1 H, H_a-7), 3.82 (dd, J = 3.1, 10.8 Hz, 1 H, H_b-7), 3.89–3.93 (m, 2 H, H-4, H-6), 4.51–4.86 (m, 8 H, CH₂Ph), 7.09–7.96 (m, 30 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 37.6 (*C*H₂COPh), 43.1 (C*C*H₂Ph), 69.2 (C-7), 72.8 (C-6), 73.2 (*C*H₂Ph), 74.4 (*C*H₂Ph), 74.8 (*C*H₂Ph), 75.2 (*C*H₂Ph), 78.6 (C-5), 80.4 (C-3), 80.7 (C-2), 84.0 (C-4), 126.3–138.8 (Ph), 198.5 (CH₂COPh).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₉H₄₈O₆: 755.3349; found: 755.3376.

1-Phenyl-2-[(2*R*,3*R*,4*S*,5*R*,6*R*)-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyl-2-phenyltetrahydropyran-2-yl]ethanone (7f) (Table 1, Entry 31)

TMSOTf (6.9 μ L, 0.038 mmol) was added to a solution of **1f** (116.8 mg, 0.19 mmol) and 1-phenyl-1-(trimethylsiloxy)ethene (109.3 μ L, 0.53 mmol) in MeCN (3 mL) at -40 °C in the presence of CaSO₄ (ca. 100 mg). The resulting mixture was stirred for 3 h, and then the same procedure was followed as for the remaining preparation of **3a**, giving **7f** as a white oil. Yield: 105.5 mg (78%).

 $[\alpha]_{D}^{23}$ +33.9 (*c* 4.39, CHCl₃).

¹H NMR (400 MHz, CDCl₃): $\delta = 3.47$ (d, J = 8.9 Hz, 1 H, H-3), 3.71 (d, J = 17.2 Hz, 1 H, CH_aH_bCOPh), 3.77 (dd, J = 1.4, 11.0 Hz, 1 H, H_a-7), 3.85–3.87 (m, 1 H, H-6), 3.89 (dd, J = 2.8, 10.3 Hz, 1 H, H_b-7), 3.91 (d, J = 10.3 Hz, 1 H, CH_2Ph), 3.92 (d, J = 9.6 Hz, 1 H, H-5), 4.00 (t, J = 9.6 Hz, 1 H, H-4), 4.14 (d, J = 17.2 Hz, 1 H, CH_aH_bCOPh), 4.59–4.95 (m, 7 H, CH_2Ph), 7.17–7.44 (m, 26 H, Ph), 7.61 (d, J = 6.9 Hz, 2 H, CPh), 7.77 (d, J = 6.9 Hz, 2 H, Ph).

¹³C NMR (100 MHz, CDCl₃): δ = 36.0 (*C*H₂COPh), 69.1 (C-7), 73.1 (C-6), 73.5 (*C*H₂Ph), 75.1 (*C*H₂Ph), 75.5 (*C*H₂Ph), 75.7 (*C*H₂Ph), 78.6 (C-5), 79.5 (C-2), 84.2 (C-4), 86.8 (C-3), 125.7-143.4 (Ph), 196.3 (*C*H₂COPh).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₈H₄₆O₆: 741.3192; found: 741.3188.

(2*S*,3*R*,4*S*,5*R*,6*R*)-3,4,5-Tris(benzyloxy)-6-(benzyloxy)methyl-2-butyltetrahydropyran-2-ol (1c)

To a solution of 2,3,4,6-tetra-O-benzyl-D-glucono-1,5-lactone (1.0037 g, 1.86 mmol) in THF (10 mL) at -78 °C was added 1.5 M *n*-BuLi in *n*-hexane (1.46 mL, 2.23 mmol) under an Ar atmosphere, and the mixture was stirred for 2 h. The reaction was then quenched with H₂O (15 mL). The mixture was extracted with CHCl₃, and the organic layer was washed with H₂O and sat. NaCl soln. After the organic layer was dried (Na₂SO₄), the solvent was evaporated under reduced pressure. The crude product was purified by flash column chromatography (silica gel, EtOAc–hexane, 1:8) to give **1c** as a white oil. Yield: 1.0562 g (95%).

¹H NMR (600 MHz, CDCl₃): $\delta = 0.86$ (t, J = 6.9 Hz, 3 H, CH₂CH₂CH₂CH₂CH₃), 1.24–1.25 (m, 3 H, CH₂CH_aH_bCH₂CH₃), 1.33–1.40 (m, 1 H, CH₂CH_aH_bCH₂CH₃), 1.63–1.66 (m, 2 H, CH₂CH₂CH₂CH₂CH₃), 2.68 (s, 1 H, OH), 3.43 (d, J = 8.9 Hz, 1 H, H-3), 3.64 (t, J = 9.6 Hz, 1 H, H-5), 3.66 (dd, J = 3.4, 9.6 Hz, 1 H, H_a-7), 3.74 (dd, J = 4.1, 11.0 Hz, 1 H, H_b-7), 3.99 (dd, J = 2.0, 12.2 Hz, 1 H, H-6), 4.01 (t, J = 8.9 Hz, 1 H, H-4), 4.52–4.93 (m, 8 H, CH₂Ph), 7.19–7.34 (m, 20 H, Ph).

¹³C NMR (150 MHz, CDCl₃): $\delta = 14.0$ (CH₂CH₂CH₂CH₃), 22.8 (CH₂CH₂CH₂CH₃), 24.7 (CH₂CH₂CH₂CH₃), 38.3 (CH₂CH₂CH₂CH₃), 68.8 (C-7), 71.5 (C-6), 73.2 (CH₂Ph), 74.8 (CH₂Ph), 75.3 (CH₂Ph), 75.5 (CH₂Ph), 78.5 (C-5), 81.3 (C-3), 83.8 (C-4), 98.4 (C-2), 126.9–138.6 (Ph).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₈H₄₄O₆: 619.3030; found: 619.3036.

(2*R*,3*R*,4*S*,5*R*,6*R*)-2-Acetoxy-2-allyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (9d)

To a solution of **1d** (417.3 mg, 0.72 mmol) in dry THF (5 mL) at -78 °C was added 1.6 M *n*-BuLi in *n*-hexane (0.54 mL, 0.86 mmol) under an Ar atmosphere, and the mixture was stirred for 1 h. The temperature was gradually raised to -20 °C, and Ac₂O (1.2 mL, 12.7 mmol) was added to the solution. The resulting mixture was stirred for 1 h. The reaction was then quenched with sat. NaHCO₃ soln (15 mL). The mixture was extracted with EtOAc, and the organic layer was washed with H₂O and sat. NaCl soln. After the organic layer was dried (Na₂SO₄), the solvent was evaporated under reduced pressure. The crude product was purified by preparative TLC (silica gel, EtOAc–hexane, 1:4) to give **9d** as a white oil. Yield: 367.7 mg (82%).

 $[\alpha]_D^{23}$ +78.2 (*c* 2.61, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 2.07 (s, 3 H, CH₃), 2.89 (dd, J = 9.0, 15.0 Hz, 1 H, CH_aH_bCH=CH₂), 3.42 (dd, J = 5.0, 15.0 Hz, 1 H, CH_aH_bCH=CH₂), 3.52 (d, J = 9.0 Hz, 1 H, H-3), 3.64 (d, J = 9.0 Hz, 1 H, H-6), 3.71 (d, J = 11.0 Hz, 1 H, H_a-7), 3.80 (t, J = 9.0 Hz, 1 H, H-5), 3.83 (dd, J = 2.8, 11.0 Hz, 1 H, H_b-7), 4.01 (t, J = 9.0 Hz, 1 H, H-4), 4.53–4.92 (m, 8 H, CH₂Ph), 5.07–5.10 (m, 2 H, CH₂CH=CH₂), 5.86–5.88 (m, 1 H, CH₂CH=CH₂), 7.17–7.36 (m, 20 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 22.2 (*C*H₃), 38.4 (*C*H₂CH=CH₂), 68.2 (C-7), 73.4 (*C*H₂Ph), 73.5 (C-6), 75.1 (2 *C*H₂Ph), 75.4 (*C*H₂Ph), 77.6 (C-5), 80.8 (C-3), 83.0 (C-4), 105.7 (C-2), 118.7 (CH₂CH=CH₂), 127.5–128.4 (Ph), 132.6 (CH₂CH=CH₂), 137.9–138.4 (Ph), 168.6 (*C*=O).

HRMS (ESI): m/z [M + Na⁺] calcd for C₃₉H₄₂O₇: 645.2828; found: 645.2811.

(2R,3R,4S,5R,6R)-2-Acetoxy-2-benzyl-3,4,5-tris(benzyloxy)-6-(benzyloxy)methyltetrahydropyran (9e)

To a solution of **1e** (362.2 mg, 0.57 mmol) in THF (6 mL) at -78 °C was added 1.6 M *n*-BuLi in *n*-hexane (0.43 mL, 0.68 mmol) under an Ar atmosphere, and the mixture was stirred for 1 h. The temperature was gradually raised to -20 °C, and Ac₂O (0.6 mL, 6.3 mmol) was added to the solution. The resulting mixture was stirred for 1 h, and then the same procedure was followed as for the remaining preparation of **9d**, giving **9e** as a white oil. Yield: 364.1 mg (94%).

 $[\alpha]_{D}^{23}$ +46.1 (*c* 1.40, CHCl₃).

¹H NMR (600 MHz, CDCl₃): δ = 2.14 (s, 3 H, CH₃), 3.25 (d, J = 13.7 Hz, 1 H, CCH_aH_bPh), 3.30 (d, J = 8.9 Hz, 1 H, H-3), 3.67–3.70 (m, 1 H, H-6), 3.73 (t, J = 9.0 Hz, 1 H, H-5), 3.80 (dd, J = 2.0, 11.0 Hz, 1 H, H_a-7), 3.87 (dd, J = 2.8, 11.0 Hz, 1 H, H_b-7), 4.03 (t, J = 8.9 Hz, 1 H, H-4), 4.20 (d, J = 13.8 Hz, 1 H, CCH_aH_bPh), 4.40–4.90 (m, 8 H, CH₂Ph), 7.15–7.37 (m, 25 H, Ph).

¹³C NMR (150 MHz, CDCl₃): δ = 22.4 (*C*H₃), 39.9 (*CC*H₂Ph), 68.5 (C-7), 73.3 (*C*H₂Ph), 73.6 (C-6), 74.5 (*C*H₂Ph), 75.2 (*C*H₂Ph), 75.4 (*C*H₂Ph), 77.6 (C-5), 79.5 (C-3), 83.3 (C-4), 106.8 (C-2), 126.6–138.8 (Ph), 168.9 (*C*=O).

HRMS (ESI): m/z [M + Na⁺] calcd for C₄₃H₄₄O₇: 695.2985; found: 695.2944.

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