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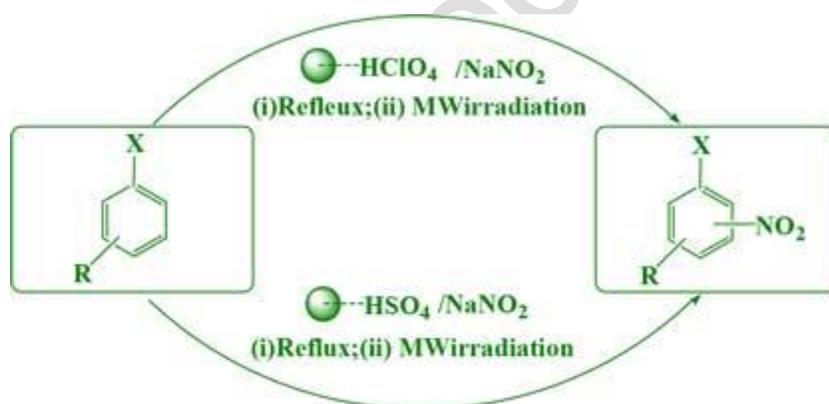
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**Supplemental data (full experimental details, and spectroscopic data) are attached a separate
file website

ABSTRACT

Silica supported perchloric acid and bisulfate ($\text{SiO}_2/\text{HClO}_4$ and $\text{SiO}_2/\text{KHSO}_4$) have been developed as reusable green catalysts for nitration of aromatic compounds using NaNO_2 in acetonitrile medium under conventional and solvent free microwave conditions. The reaction times under microwave irradiation are significantly shorter than conventional method even though the yields obtained in microwave assisted reactions are comparable with those obtained under reflux conditions.

GRAPHICAL ABSTRACT



KEYWORDS: aromatic compounds, microwave irradiation, NaNO_2 , nitration, rate acceleration, $\text{SiO}_2/\text{HClO}_4$, $\text{SiO}_2/\text{KHSO}_4$

Introduction

Nitro aromatic compounds are important precursors for various industrial products such as pharmaceuticals, plastics and dyes. In spite of voluminous literature is reported for alternative protocols, many of the catalysts used could not be recycled. Therefore, Nitro aromatic compounds are yet, mainly produced by using mixed acid (nitric acid and sulfuric acid) for nitration.^[1-3] However, this classical nitration protocol is not only hazardous, but also causes environmental pollution when the remaining (unused) nitration mixture is sent to the industry or laboratory drains. In order to eliminate and/reduce such environmental issues, there has been an upsurge in the development of environmentally safe chemistry protocols following Paul Anastas principles.^[4] Rajesh Vekariya and Hitesh Patel^[5] summarized recent advances in the synthesis of nitrophenols following green chemistry approaches.

On the other hand, design and synthesis of reusable heterogeneous catalysts received much more attention, because these catalysts can be removed easily by filtration and reused after completion of the reaction. This reusability makes the whole process eco-friendly, and thus plays a prominent role in organic chemistry due to environmental and economic considerations. In addition, heterogeneous and reusable catalysts are superior over homogeneous catalysts. Silica supported catalyst could be placed in the forefront because of its unique features such as high efficiency due to large surface area, high mechanical and thermal stabilities, greater selectivity, low toxicity, reusability, and simplicity of handling. Recently, potassium bisulphate immobilized on silica ($\text{SiO}_2\text{-KHSO}_4$) has been found to be an efficient, recyclable heterogeneous catalyst for synthesis of propargyl indoles.^[6] Literature survey reveals that NaHSO_4 immobilized on silica ($\text{SiO}_2\text{-NaHSO}_4$) could also employed as efficient heterogeneous catalyst for various organic transformations.^[9-16] On the other hand, silica supported perchloric acid ($\text{SiO}_2/\text{HClO}_4$) has also been accomplished as an eco-friendly heterogeneous catalyst for various types of organic reactions.^[17-24] Encouraged by these features, we wish to report clean and environment friendly protocols for nitration of aromatic compounds using NaNO_2 in presence of reusable heterogeneous green

catalysts $\text{SiO}_2\text{-HClO}_4$ and $\text{SiO}_2\text{-KHSO}_4$ under reflux conditions. And we have also explored the same reactions under Microwave condition. Nevertheless, Heravi and other co-workers^[25,26] recently reported the nitration of aromatic compounds using NaNO_2 in presence of KHSO_4 in acetonitrile medium under un-immobilized conditions.

Results and Discussion

Initially, we have prepared Si-adsorbed catalyst ($\text{SiO}_2\text{-HClO}_4$ and $\text{SiO}_2\text{-KHSO}_4$) and characterized by SEM and XRD data. As shown in Figures 1 and 2. These observations are largely similar to those reported by Zeba Siddiqui,^[27] confirming the heterogeneous nature of catalysts which comprise adsorbed KHSO_4 and HClO_4 on silica. We have optimized the quantity of the prepared catalyst required for nitration reaction using phenol as a model substrate, and varied amounts of catalysts as shown in **Table 1**. Accordingly we used the optimized amount of catalyst in the conventional and microwave assisted nitration reactions. It is also important to note that no nitro product was observed in the absence of the catalyst.

The data compiled in **Table 1** revealed that optimum quantity of $\text{SiO}_2\text{-HClO}_4$ catalyst for nitration reaction is 0.2gms where as $\text{SiO}_2\text{-KHSO}_4$ catalyst is 0.25gms. Further increase of catalyst amount did not appreciably affect the yield of the product. The conversion yields of the nitration of phenol presented in **Table 1** also indicate that best results are obtained with $\text{SiO}_2\text{-HClO}_4$ over $\text{SiO}_2\text{-KHSO}_4$ catalyst because HClO_4 is stronger acid than KHSO_4 (Perchloric acid is a superacid with very low pK_a , and HSO_4^- with $\text{pK}_a = 1.92$; or $\text{K}_a = 1.2 \times 10^{-2}$).^[28] Thus HClO_4 provides strong acidity with minimal interference because perchlorate is weakly nucleophile, whereas KHSO_4 creates an acidic environment due to the complete protolysis of the ion HSO_4^- . Scheme 2 shows a general conversion of aromatic compound to nitroarene.

To examine the reusability of the catalysts ($\text{SiO}_2\text{-HClO}_4$ and $\text{SiO}_2\text{-KHSO}_4$) after completion of the reaction, the catalysts were separated from the reaction mixture by simple filtration, treated with ethyl acetate, and dried. The catalyst thus obtained was reused under otherwise similar conditions (same set of experimental conditions used in initially) and used again to corroborate the results obtained earlier. The recycled catalysts were found to be active up to four or five cycles, with a slight reduction of catalytic activity, as shown in **Figure 3**.

Nitration of aromatic compounds proceeds smoothly with NaNO_2 in presence of $\text{SiO}_2\text{-HClO}_4$ and $\text{SiO}_2\text{-KHSO}_4$ under reflux conditions in acetonitrile medium. Data presented in **Tables 2** and **3** clearly demonstrate that silica supported Perchloric acid is efficient over silica supported bisulfate in terms of reaction times and yields obtained. The reaction with phenol was completed in 1.5 hours in presence of $\text{SiO}_2\text{-HClO}_4$ and where as 2.5 hours in case of $\text{SiO}_2\text{-KHSO}_4$. In both the cases 2-nitro phenol and 4-nitro phenols were obtained as products. Similarly, other aromatic compounds (entries 2-12) provided the corresponding nitro products in good to excellent yields under similar reaction conditions. The reaction times for all the studied reactions under conventional reflux condition are in the range of 1.5 hours to 3.5 hours in presence of $\text{SiO}_2\text{-HClO}_4$, where as in the case of $\text{SiO}_2\text{-KHSO}_4$ is 2.5 to 5 hours. The products obtained were identified by spectroscopic methods and compared with literature reports.^[29] In order to decrease the reaction times and avoid the use of solvent, reactions were conducted under microwave (MW) irradiation. Reaction times reduced from 1.5-5 hours (under reflux) to 1-4 min in MW assisted reactions. Rate enhancements under microwave could be attributed due to bulk activation phenomenon,^[29] which is achieved due to rapid heating and pressure effects. On the basis of observed results, a plausible mechanism for $\text{SiO}_2\text{-HClO}_4$ and $\text{SiO}_2\text{-KHSO}_4$ catalyzed nitration could be proposed as shown in Scheme 2. The reactions in presence of silica supported

catalysts with NaNO_2 gives HNO_2 in the first step, due to acidic nature of silica catalysts. Nitrous acid thus formed might convert to nitric acid under reflux temperature. Ultimately, NO_2 + electrophile is generated due to the reaction between HNO_3 and silica catalysts, which then interact with aromatic compound to afford nitro compound, and catalyst is regenerated as shown in mechanistic pathway of Scheme 3.

Conclusions

In summary, we have demonstrated that nitration of aromatic compounds using NaNO_2 in presence of $\text{SiO}_2/\text{HClO}_4$ and $\text{SiO}_2/\text{KHSO}_4$ (Silica supported) catalysts proceeds smoothly under reflux and solvent free microwave conditions, with high yields, short reaction times, The chosen catalysts could be recycled easily, showing that the developed protocols could also be included as good examples of green chemistry methods and advantageous over several protocols.

Experimental Details

Preparation of $\text{SiO}_2/\text{KHSO}_4$ and $\text{SiO}_2/\text{HClO}_4$ catalysts

Silica gel (4g, 100–200 mesh) was added to a solution of KHSO_4 (20 mmol) in distilled water (25ml), and stirred for about 30min at room temperature, for the adsorption of KHSO_4 onto the surface of the silica gel. Water was removed in vacuum to give a powder which was dried in an oven at 120°C for 2-3hrs to afford a $\text{SiO}_2/\text{KHSO}_4$ catalyst. Procedure for the preparation of $\text{SiO}_2/\text{HClO}_4$ catalyst is same as mentioned in the previous section for the preparation of $\text{SiO}_2/\text{KHSO}_4$ catalyst.

SEM and XRD analysis of $\text{SiO}_2/\text{KHSO}_4$ and $\text{SiO}_2/\text{HClO}_4$ catalysts

Scanning electron microscopic pictures of SiO₂/KHSO₄ and SiO₂/HClO₄ catalysts (Figures 1 and 2) under different magnifications in the range of 50 to 200µm revealed non-uniform morphologies with polynomial cubic crystals and flakes embedded with grain and spike like species. XRD analysis of the samples (Figure 1d) and **Figure 2d**) probably indicate amorphous nature of the catalysts. Broad peaks observed around 23 and 25 respectively (on 2θ scale) could be attributed to silica. These observations are largely similar to those reported by Zeba Siddiqui,^[27] confirming the heterogeneous nature of catalysts which comprise adsorbed KHSO₄ and HClO₄ on silica.

Nitration of aromatics using SiO₂/KHSO₄ under conventional conditions

The optimum amount of the catalyst (SiO₂/KHSO₄ or SiO₂/HClO₄) was added to the mixture of aromatic compound (10 mmol), NaNO₂ (10 mmol) and acetonitrile, in a previously cleaned round bottom flask and stirred under reflux till the reaction is completed. Progress of the reaction was monitored by TLC. After the completion of reaction, the catalyst was separated by filtration, and the reaction mixture is treated with NaHCO₃ solution, followed by the addition of ethyl acetate. Organic layer was then separated, dried over Na₂SO₄, purified with column chromatography and evaporated under vacuum to get final product. Products thus obtained were characterized spectroscopically and obtained data were confirmed with earlier reports.^[30] Nitration of phenol in the present study afforded 2-NO₂ phenol as major product and 4-NO₂ phenol as minor component respectively.

2-NO₂ Phenol: (yellow crystalline solid) ¹HNMR (300MHz, CDCl₃): δ 9.52 (s, 1H, OH), 8.15 (dd, 1H, J = 8.5Hz, J = 8Hz), 8.12 (d, 1H, J = 8Hz) 7.55 (dd, 1H, J = 8Hz J = 7.5Hz) 6.95

(d, 1H, $J = 8.5\text{Hz}$); ^{13}C NMR (75MHz, CDCl_3): δ 155.2, 137.6, 133.8, 125.1, 120.2, 119.9; mp = 43-48°C; HRMS (EI) Calcd. M, 139.1088, Found: 139.0272

4-NO₂ Phenol: (yellow powder), ^1H NMR (300MHz, CDCl_3): δ 9.95 (s, 1H, OH), 6.95 (d, 2H, $J = 8\text{Hz}$), 8.15 (d, 2H, $J = 8\text{Hz}$); ^{13}C NMR (75MHz, CDCl_3): δ 161.7, 141.3, 126.3, 115.8; mp = 111-113°C; HRMS (EI) Calcd. M, 139.1086, Found: 139.0274

Microwave assisted nitration of aromatics under solvent free conditions

For the purpose of microwave assisted nitration of aromatics Aromatic compound (10 mmol), NaNO_2 (10 mmol) and optimum quantity of the catalyst (**$\text{SiO}_2/\text{KHSO}_4$** or **$\text{SiO}_2/\text{HClO}_4$**) were taken in a previously cleaned beaker, mixed thoroughly and placed in micro-wave oven (CEM-908010, bench mate model, 300W laboratory microwave reactor), till the reaction is completed. Progress of the reaction was monitored by TLC. After the completion, the reaction mixture is treated with ethyl acetate, catalyst is separated by filtration. The filtrate and is washed with NaHCO_3 solution. Organic layer was then separated, dried over Na_2SO_4 , purified with column chromatography and evaporated under vacuum to get final product as mentioned above.

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Table 1. Catalyst optimization for nitration of Phenol.

Entry	Phenol (mmol)	Amount of catalyst (gms)			
		SiO ₂ -HClO ₄	Yield (%)	SiO ₂ -KHSO ₄	Yield (%)
1	10	0.1	50	0.1	48
2	10	0.15	65	0.15	58
3	10	0.20	91	0.20	67
4	10	0.25	92	0.25	76
5	10	0.3	92	0.3	76
6	10	–	–	0.4	77

Table 2. Nitration of aromatic compounds in presence of SiO₂/HClO₄ catalyst.

S. No	Substrate	Product	Conventional		Microwave	
			R. T (hrs)	Yield (%)	R. T (min)	Yield (%)
1	Phenol	2- NO ₂ :4- NO ₂ Phenol	1.5	75:16	1	78:20
2	β- Naphthol	1-NO ₂ -2-naphthol	3	82	2	90
3	Anisole	4- NO ₂ :2- NO ₂ Anisole	2	74:15	2	85:12
4	Toulene	4- NO ₂ :2- NO ₂ Toulene	2	70:20	1	82:15
5	p-Cresol	4-Me-2-NO ₂ Phenol	1.5	82	2	94
6	o-Cresol	2-Me-4-NO ₂ Phenol	2.5	76	2	85
7	Chloro benzene	4- NO ₂ :2- NO ₂ Cl benzene	3	65:18	2	72:18
8	Indole	3-NO ₂ Indole	2.5	80	1	92
9	Napthalene	2-NO ₂ :1-NO ₂ Napthalene	3	64:15	2	72:16
10	Benzoic acid	3- NO ₂ Benzoic acid	3.5	72	2	80
11	Thiophene	2-NO ₂ Thiophene	3	74	2	85
12	Furan	2- NO ₂ furan	2	75	2	82

Table 3. Nitration of aromatic compounds in presence of SiO₂/KHSO₄ catalyst.

S. No	Substrate	Product	Conventional		Microwave	
			R. T (hrs)	Yield (%)	R. T (min)	Yield (%)
1	Phenol	2- NO ₂ :4- NO ₂ Phenol	2.5	64:12	2	68:15
2	β- Naphthol	1-NO ₂ -2-naphthol	5	62	4	70
3	Anisole	4- NO ₂ :2- NO ₂ Anisole	3	65:15	4	70:16
4	Toulene	4- NO ₂ :2- NO ₂ Toulene	3	58:20	2	60:22
5	p-Cresol	4-Me-2-NO ₂ Phenol	3	75	3	82
6	o-Cresol	2-Me-4-NO ₂ Phenol	3.5	70	3	74
7	Chloro benzene	4- NO ₂ :2- NO ₂ Cl benzene	4	54:15	3	62:18
8	Indole	3-NO ₂ Indole	2.5	78	2	85
9	Napthalene	2-NO ₂ :1- NO ₂ Napthalene	4	50:16	3	62:15
10	Benzoic acid	3- NO ₂ Benzoic acid	4	68	4	75
11	Thiophene	2-NO ₂ Thiophene	3.5	65	4	70
12	Furan	2- NO ₂ furan	3	70	3	75

Figure 1. (a) SEM of *Si-KHSO4* with 100 μ m magnification. (b): XRD analysis of $\text{SiO}_2/\text{KHSO}_4$ catalyst.

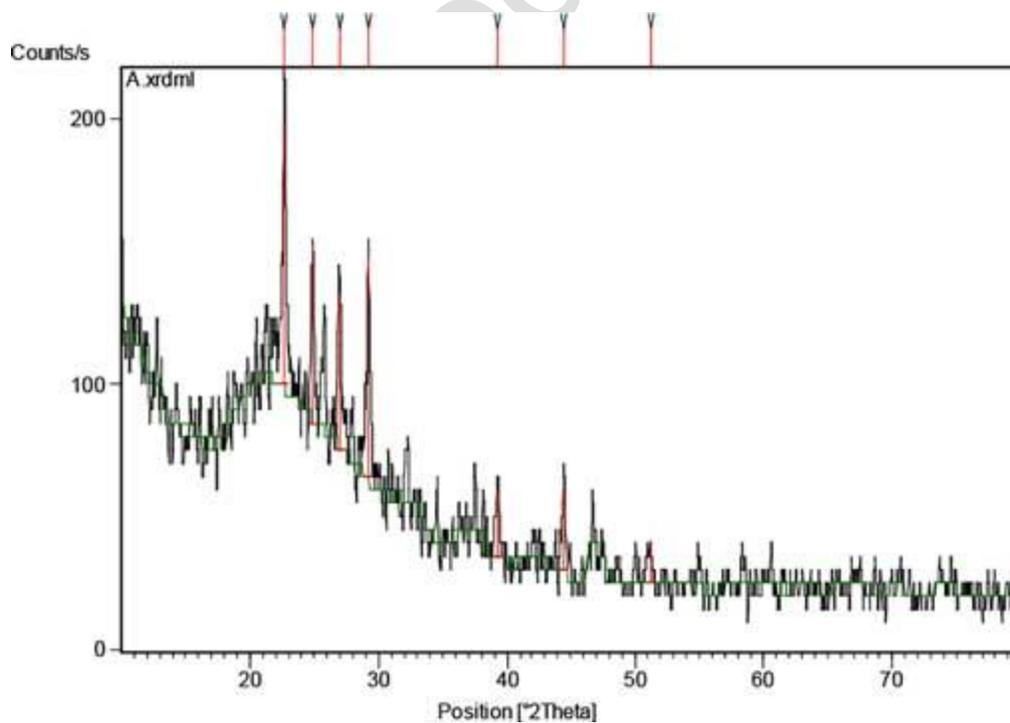
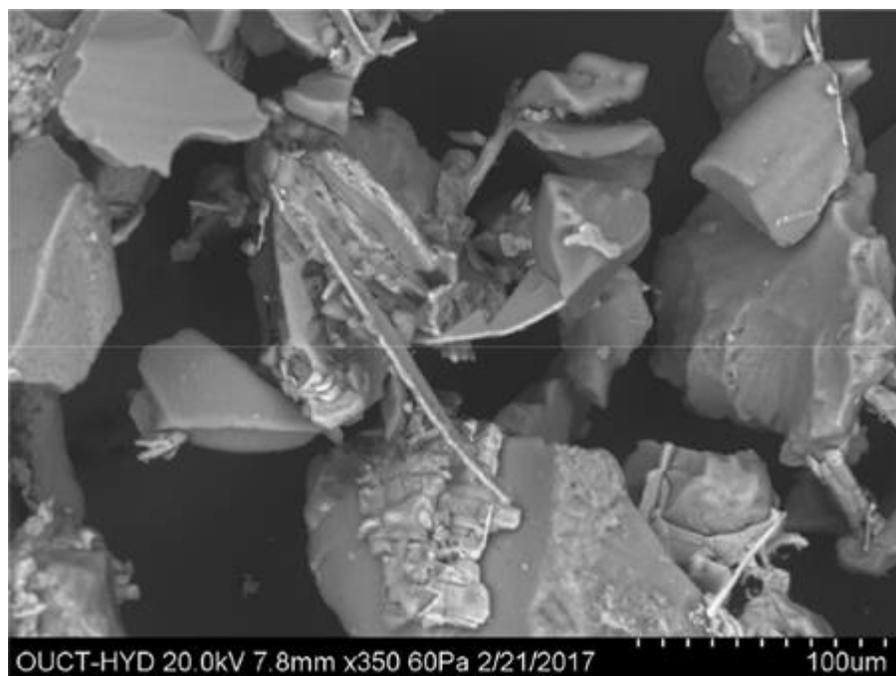


Figure 2 (a): SEM of *Si-HClO4* with 100 μ m magnification. (b): XRD analysis of Si-HClO4 catalyst.

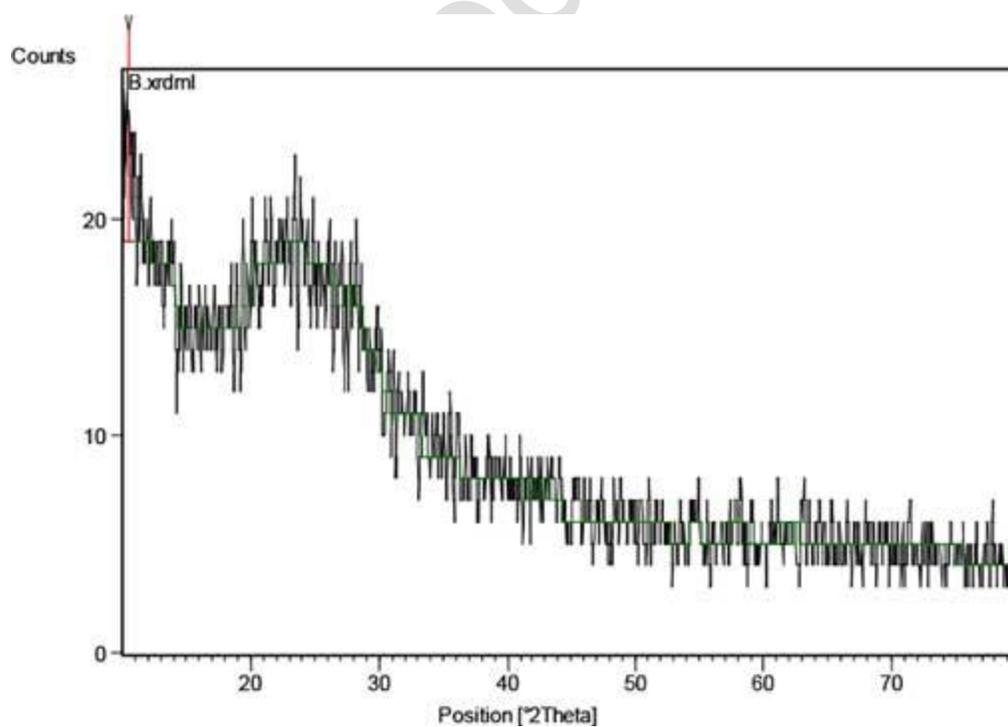
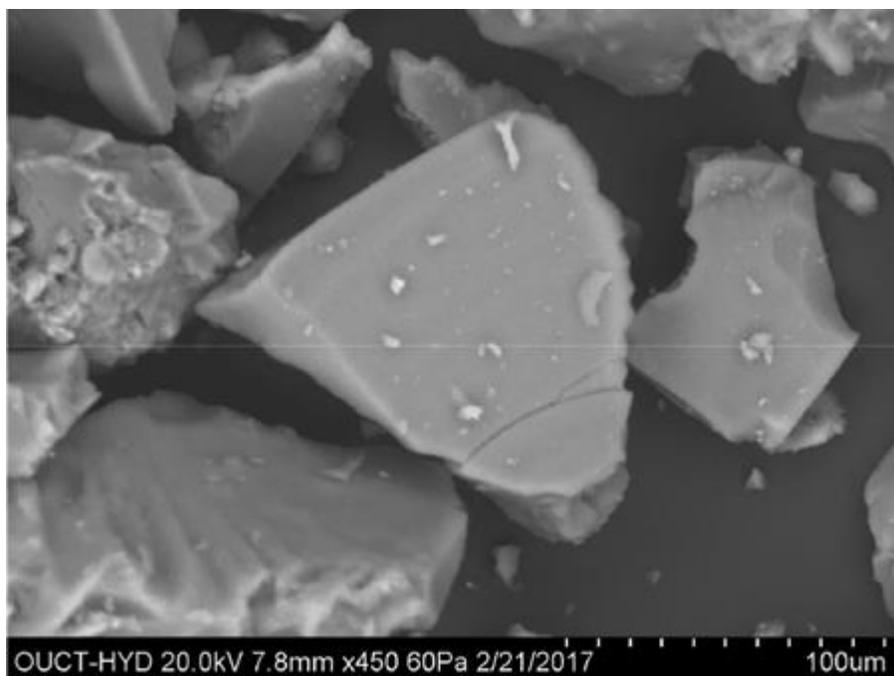
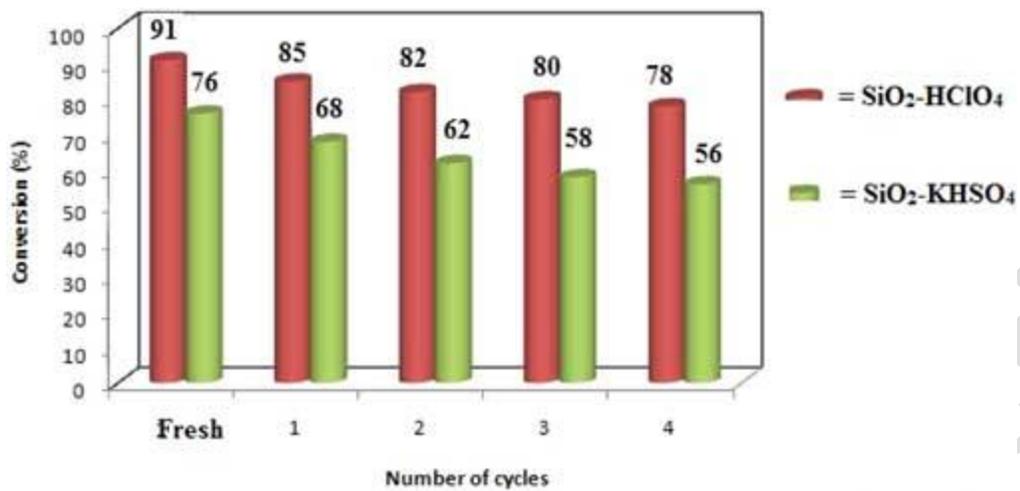
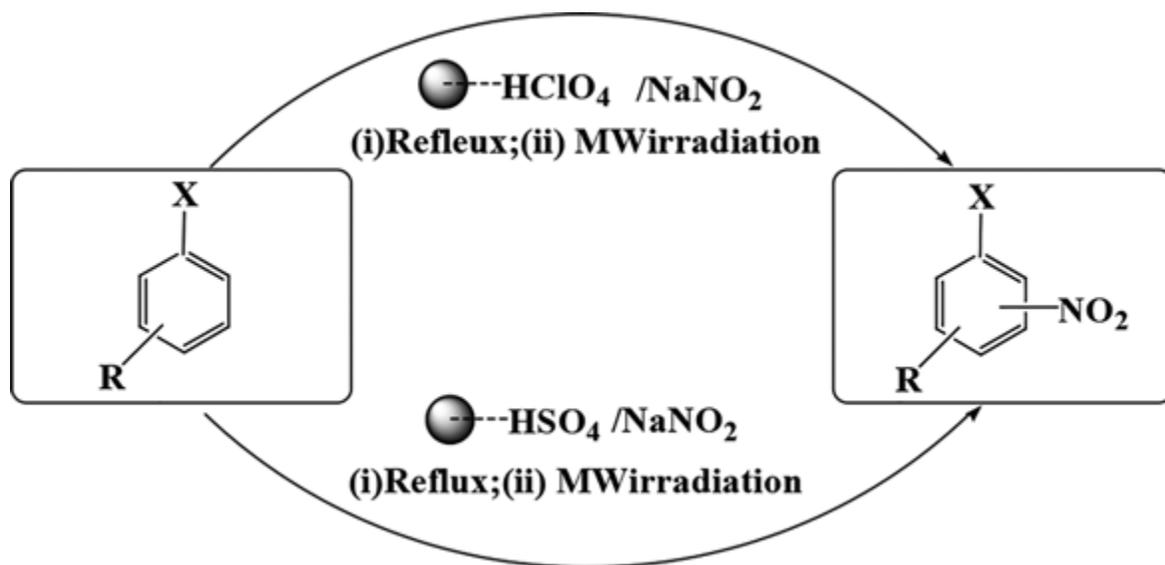


Figure 3. Bar diagram for recyclability SiO₂-HClO₄ and SiO₂-KHSO₄ catalysts.



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Scheme 1. Nitration of aromatic compounds using Si-supported HClO₄ and KHSO₄ as catalysts in presence of NaNO₂.



Scheme 2. Adsorption of HClO₄ and KHSO₄ on SiO₂ to get SiO₂-HClO₄ and SiO₂-KHSO₄.



Scheme 3. Mechanism of nitration in presence of SiO₂-HClO₄ and SiO₂-KHSO₄.

