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ACS Catal., Just Accepted Manuscript • DOI: 10.1021/acscatal.0c00239 • Publication Date (Web): 10 Jul 2020

Downloaded from pubs.acs.org on July 10, 2020

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Atomically Dispersed Co Catalyst for Efficient Hydrodeoxygenation of Lignin-derived Species and Hydrogenation of Nitro-aromatics

Longkang Zhang, ^a† Ningzhao Shang, ^a† Shutao Gao, ^a†* Junmin Wang, ^a Tao Meng, ^a Congcong Du, ^c Tongde Shen, ^c Jianyu Huang, ^c Qiuhua Wu, ^a Haijun Wang, ^b Yuqing Qiao, ^d* Chun Wang, ^a*

Yongjun Gao, b* and Zhi Wang, a

^a College of Science, Hebei Agricultural University, Baoding 071001, China

^b College of Chemical and Environmental Science, Hebei University, Baoding 071000, China

^c Clean Nano Energy Center, State Key Laboratory of Metastable Materials Science and Technology, Yanshan University, Qinhuangdao 066004, China

^d College of Environmental and Chemical Engineering, Yanshan University, Qinhuangdao 066004,

China

ABSTRACT

Single atom catalysts (SACs) have attracted much attention due to their outstanding catalytic performance in heterogeneous catalysis. Here, we reported a template sacrificial method to fabricate atomically dispersed Co catalyst, three kinds of silica template with different microstructure (MCM-41, SBA-15 and FDU-12) were employed and the impact of pore structure of the templates on the dispersity of Co was investigated. The catalysts fabricated with different template presented different Co dispersity, leading to distinguishing catalytic performance. The optimized Co₁@NC-(SBA) catalyst with atomically dispersed Co displayed outstanding catalytic activity for the hydrodeoxygenation (HDO) of lignin-derived species as well as the hydrogenation of various nitro-aromatics. The reaction mechanism of HDO of vanillin was investigated by using density functional theory calculations as well.

KEYWORDS: single atom Co, lignin-derived species, vanillin, nitroarenes, hydrodeoxygenation, hydrogenation, density functional theory

INTRODUCTION

The conversion of biomass into value-added aromatic chemicals and liquid fuels has been considered as an effective way to reduce the world dependence on fossil resources and environment pollution simultaneously.¹⁻⁴ Lignin, a representative example of biomass, can be transformed into phenolic compounds such as bio-oil by fast pyrolysis approach. However, the high oxygen content and unsaturated degree of the obtained products always make them undesirable due to their high viscosities, low energy density, low heating value, low chemical and thermal stability.⁵⁻⁶ Thus, many strategies such as hydrotreating, hydrodeoxygenation (HDO), hydrocracking and steam reforming of the model species of lignin-derived bio-oil have been proposed to reduce the oxygen concentration.⁷⁻⁹ Among them, hydrodeoxygenation is an effective bio-oil upgrading strategy and has received intensive attention.

Vanillin, a typical model substance of lignin-derived bio-oil, can be selectively converted to 2methoxy-4-methylphenol (MMP), which has been widely used as fragrances or the intermediates of drugs.¹⁰ Owing to the distinguished catalytic performance of precious metal-based catalysts, tremendous efforts have been devoted to develop high-performance noble metal catalysts such as Au,¹¹ Ru¹²⁻¹³ and Pd¹⁴⁻¹⁸ for the HDO of vanillin. Nevertheless, the practical applications of noble metal-based catalysts are hindered by their prohibitive cost and low reserves. In this regard, the development of highly efficient and economic catalysts for the upgrading of bio-oil is of great significance. Several non-noble metal-based catalysts have been developed for the HDO of vanillin.¹⁹⁻²⁷ For example, Petitjean reported that Cu-PMO can convert vanillin into MMP with 90% yield at the condition of 180 °C, 4 MPa H₂, 18 h.²¹ Although Ni/NCB-900 can also catalyze the HDO of vanillin, but the selectivity of MMP was poor under mild reaction conditions.²² Jiang and co-workers developed a non-noble metal catalyst named Co/N-C-600, in which the cobalt nanoparticles were supported on nitrogen-doped carbon. Co/N-C-600 can converted vanillin into MMP with 99% yield in 8 h at 150 °C, 1 MPa H₂.²⁴ Ga-doped Cu supported on H-nanozeolite-Y (Cu/HNZY) was fabricated by Verma et al and employed to catalyzing the HDO of vanillin. 99%

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selectivity was achieved with methanol as solvent after 2 h reaction at 160 °C.²⁵ Vanillin was converted to MMP with 87% yield in 12 h at the condition of 150 °C, 2.5 MPa H₂ over Cu-Ni/CeO₂-SiO₂ catalyst.²⁶ ZnO/Co@N-CNT can also catalyze the HDO of vanillin, but the yield of MMP was low (89.1%) and the dosage of metal was large.²⁷ Despite recent progress, the reported non-noble metal-based catalysts still suffer one or more shortcomings, such as high catalyst loading, high H₂ pressure, poor selectivity and long reaction time. Thus, exploring highly efficient non-noble metal-based catalysts for the HDO of lignin-derived species still remains a challenge.

Single atom catalysts (SACs), as a rising star in catalysis, have attracted broad attention since it shows the merits of maximize atomic utilization, well-defined mononuclear structures and remarkably promoted catalytic properties.²⁸⁻³⁰ The SACs have already been employed in the field of electrocatalysis (CO₂ reduction,³¹ O₂ reduction,³² H₂ reduction reaction³³), photocatalysis (CO₂ reduction³⁴⁻³⁵ and H₂ evolution reduction³⁶) and catalytic hydrogenation reaction (alkynes³⁷ and styrene³⁸ hydrogenation, nitroarene hydrogenation³⁹), oxidation reaction (benzene oxidation,⁴⁰ glucose oxidation,⁴¹ selective oxidation of alcohols⁴² and C-H bonds⁴³) and other coupling reactions.⁴⁴⁻⁴⁵ Thanks to the properties of higher metal loading and exposing more active sites on the support surface of the obtained SACs, sacrificial hard template method received more attention for the preparation of SACs compared with other thermal condensation strategies.⁴⁶⁻⁴⁹ For example, Xu et al ⁵⁰ employed Fe-phenanthroline as the precursor and SBA-15 as the hard template, after cacilined at 950 °C followed by alkali and acid leaching, the obtained Fe SAs/MC exhibited excellent ORR activity and durability. Zhang and co-workers⁵¹ fabricated single atom catalyst Ni-N-C by employing Ni-phenanthroline as the precuesor and MgO as the template, which was active for hydrogenation of various unsaturated substrates and extraordinary durability for cellulose conversion under harsh conditions. ISAS-Co/OPNC⁵² and Co-N-C⁵³ were also fabricated by hard template assistant method and exhibited outstanding catalytic performance for catalyzing reaction.

Until now, only single atom Ru catalyst, $Ru_1/mpg-C_3N_4^{54}$, was reported for the HDO of vanillin. Considering the economic benefits and catalytic efficiency, non-noble metal SACs with improved

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catalytic activity and selectivity are highly desirable.

In this paper, Co supported on nitrogen-doped carbon catalysts were fabricated with $Co(NO_3)_2 \cdot 6H_2O$ and glycine as the precursor and three kinds of SiO₂ (MCM-41, SBA-15 and FDU-12) with different microstructure as the hard template, respectively. The impact of pore structure of the templates on the dispersity of Co was investigated for the first time. The coordination of metal with ligands as well as the introduction of hard template might increase the dispersion of metal and endow the catalysts with more exposed active sites and high surface area, which might render the catalysts with enhanced activity. After calcinated at 800 °C followed by alkali leaching, atomically dispersed Co supported on porous nitrogen-doped carbon (Co₁@NC-(SBA)) was obtained with SBA-15 as the template (Scheme 1). The Co₁@NC-(SBA) was characterized by high-angle annular dark field aberration-corrected scanning transmission electron microscopy (HAADF-STEM) and X-ray absorption spectroscopy (XAS). Co₁@NC-(SBA) manifested outstanding catalytic performance for the hydrodeoxygenation of lignin-derived species as well as the hydrogenation of series nitroarenes.



Scheme 1. Schematic illustration for the formation of Co₁@NC-(SBA).

EXPERIMENTAL SECTION

Preparation of FDU-12. The ordered poucus silica FDU-12 was prepared according to the reported method reported by Bao et al.⁵⁵ Briefly, 0.50 g of Pluronic F127, 0.60 g of (TMB) and 2.5 g of KCl were dissolved in 30 ml of 2 M HCl at $15 \pm 0.1^{\circ}$ C. After 2 h stirring, 2.08 g of tetraethyl

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orthosilicate (TEOS) was added to this solution. After stirring for 24 h at 15°C, the mixture was transferred into an autoclave and heated at 100°C for 24 h. The as-made products were obtained by filtration and dried at room temperature in air. For the high-temperature hydrothermal treatment, 0.50 g of as-made products was added to a solution of 30 ml 2 M HCl in an autoclave and the mixture was heated at desired temperature for another 48 h. The obtained solid was calcinated at 550 °C for 4h (5 °C/min, N₂) to remove the organic templates.

Preparation of Series Catalysts. $Co_1@NC-(SBA)$ was fabricated by using a support-sacrificing method. Briefly, 2 g SBA-15 and 2 g glycine were first dissolved in a solution of 100 mL water and 100 mL ethanol, then 0.85 mmol $Co(NO_3)_2 \cdot 6H_2O$ in 10 mL water was mixed with the above solution. The resulting pink suspension was refluxed at 80°C for 12 h followed by removing the solvent via rotary evaporation at 70°C. The obtained powder was calcinated at 800°C for 2 h (5 °C/min, N₂) followed by etching SBA-15 template and Co nanoparticles with 6 M NaOH at 60°C for 24 h.

For comparison, Co@NC-(FDU) and Co@NC-(MCM) were synthesized by the above method except that SBA-15 was replaced by FDU-12 and MCM-41, respectively. Cu@NC-(SBA) and Ni@NC-(SBA) and Fe@NC-(SBA) were prepared in the same way of Co₁@NC-(SBA) except that 0.85 mmol Cu(NO₃)₂·4H₂O, 0.85 mmol Ni(NO₃)₂·6H₂O and 0.85 mmol Fe(NO₃)₃·9H₂O were added to replace Co(NO₃)₂·6H₂O, respectively.

Co@NC was prepared as follows: 2 g glycine were dissolved in a solution of 50 mL water and 50 mL ethanol, then 251 mg Co(NO₃)₂·6H₂O in 10 mL water was mixed with the above solution. The obtained pink solution was kept stirring for 6 h at room temperature followed by rotary evaporation at 70 °C to remove the solvent. The pink powder was calcined at 800 °C for 2 h at a heating rate of 5 °C/min under the protection of N₂ and then cooled to room temperature naturally. The obtained material was grinded into powder, named as Co@NC.

Procedure for the Hydrogenation Reaction. The catalytic hydrogenation of lignin-derived species was carried out in a 50 mL Teflon-lined autoclave. Typically, 0.5 mmol of substrate, 30 mg

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of Co₁@NC-(SBA) and 4 mL of water were added into the autoclave, which was purged with nitrogen gas and then purged with hydrogen for four times, respectively. The final H₂ pressure was set at 1 MPa. The autoclave was heated to 140 °C for a certain time with stirring at 1000 rpm. Cold water was employed to cool down the autoclave quickly after the reaction finished. The products were extracted by dichloromethane and analyzed by GC-MS. The catalyst was separated by filtration and washed with ethanol, and then dried at 60°C for further use.

The hydrogenation of nitroarenes was carried out in a 50 mL Teflon-lined autoclave. Typically, 0.5 mmol of nitro-compound, 28 mg of Co₁@NC-(SBA) and 4 mL of ethanol were added into the autoclave which was purged with nitrogen gas and then purged with hydrogen for four times, respectively. The final H₂ pressure was set at 1 MPa. The autoclave was heated to 90 °C for a certain time with stirring at 1000 rpm. Finally, the products were analyzed by GC-MS. The catalyst was separated by filtration and washed with ethanol, and then dried at 60 °C for further use.

RESULTS AND DISSCUSION

Characterization of the Catalysts. High resolution transmission electron microscope (HRTEM) images showed that MCM-41, SBA-15 and FDU-12 with different pore size all exhibited ordered pore structure (Figure 1, a-c) and the Barrett-Joyner-Halenda (BJH) median pore width of MCM-41, SBA-15 and FDU-12 are 2.66, 11.10 and 17.20 nm, respectively (Table S1 and Figure 2a-b). The Brunner-Emmet-Teller (BET) surface area of MCM-41, SBA-15 and FDU-12 were 1065, 619 and 475 m²/g, respectively (Table S1).

When the templates were etched away, Co@NC-(MCM) fabricated with MCM-41 as the template exhibited layered structure and no obvious pores can be observed (Figure 1d). Co₁@NC-(SBA) fabricated with SBA-15 as the template possessed an ordered porous structure (Figure 1e). HRTEM image of Co@NC-(FDU) (Figure 1f) fabricated with FDU-12 as the template showed that its pore structure was complementary to that of FDU-12, but the pores of Co@NC-(FDU) partly collapsed. The BET surface area and pore size of the prepared catalysts were listed in Table S1 as well. Co₁@NC-(SBA) possessed largest BET surface area, pore size as well as pore volume. No

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obvious cobalt particles were detected in the HRTEM images of the prepared catalysts, signifying the cobalt was anchored on the support with high dispersity. Besides, the X-ray diffraction (XRD) patterns of Co@NC-(MCM), Co₁@NC-(SBA) and Co@NC-(FDU) only displayed a broad peak at $2\theta = 24^{\circ}$, corresponding to the (002) plane of graphitic carbon, no diffraction peak of Co was found, which further demonstrated the well dispersion of the cobalt sites (Figure S1). As for Co@NC prepared in the absence of a hard template, obvious cobalt particles were observed in the HRTEM image (Figure S2). XRD patterns of Co@NC showed distinct peaks at 44.2°, 51.5°, and 75.8° (Figure S1), which correspond to the (111), (200) and (220) planes of metallic Co (JCPDS No. 15-0806), respectively.⁵⁶ The BET surface area, pore volume and pore size of Co@NC were 433 m²/g, 0.51 cm³/g and 2.25 nm, respectively (Table S1, entry 7).



Figure 1. HRTEM images of MCM-41 (a), SBA-15 (b), FDU-12 (c), Co@NC-(MCM) (d), Co₁@NC-(SBA) (e) and Co@NC-(FDU) (f). HAADF-STEM images of Co@NC-(MCM) (g), Co₁@NC-(SBA) (h) and Co@NC-(FDU) (i).

Furthermore, high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) was performed to characterize the dispersion of Co in the prepared catalysts. Both Co nanoparticles or clusters were observed in Co@NC-(MCM) (Figure 1g) and Co@NC-(FDU) (Figure 1i). As shown in Figure 1h, the observed brighter spots (highlighted by red circles) were identified as isolated Co single sites in Co₁@NC-(SBA), and no cobalt cluster or nanoparticles was found in the sample.



Figure 2. N_2 sorption isotherms (a) and BJH pore size distributions (b) of the employed SiO₂ templates. N_2 sorption isotherms (c) and BJH pore size distributions (d)of the series catalysts.

Based on the results of BET data, HRTEM and HAADF-STEM analysis, we can conclude that the SiO₂ templates with different pore structure directly affect the morphologies of the prepared catalysts and the dispersity of cobalt. For Co@NC-(MCM), Co(NO₃)₂·6H₂O-glycine precursor was hard to transfer into the narrow pore of MCM-41, part of Co(NO₃)₂·6H₂O-glycine precursor might adsorbe on the surface of MCM-41, which led to the agglomeration of cobalt during the

carbonization process. For FDU-12, although the Co(NO₃)₂·6H₂O-glycine precursor can migrate into the pores of FDU-12 easily, but the relatively large pores of FDU-12 did not have a strong confinement and anchoring effect for Co complex during the pyrolysis process, resulting in the formation of cobalt cluster. However, when SBA-15 was employed as the template, the $Co(NO_3)_2 \cdot 6H_2O$ -glycine can be anchored in the pores of SBA-15 with moderate pore size via hydrogen bonding interaction between the silicon hydroxyl in SBA-15 and the amino and carboxyl groups in glycine. The confinement effect of SBA-15 with proper pore structure might prevent the cobalt from aggregation during the carbonization process, guaranteeing the cobalt were homogenously dispersed on the ordered nitrogen-doped carbon support after etching the template away. The results of inductively coupled plasma atomic emission spectrometry (ICP-AES) can also provide some evidence. The Co content in Co@NC-(MCM), Co₁@NC-(SBA) and Co@NC-(FDU) measured by ICP-AES were 5.3 wt%, 3.2 wt% and 3.8 wt%, respectively, where Co@NC-MCM showed highest content of Co as compared with Co@NC-SBA and Co@NC-FDU. The results indicated the formation of more Co clusters in the catalysts when MCM-41 and FDU-12 were employed as the templates. In addition, compared with MCM-41 and FDU-12, the unique threedimensional interconnected channel structure of SBA-15 would provide Co1@NC-(SBA) with much more ordered pores, leading to expose more catalytic active sites.

X-ray absorption near-edge structure (XANES) and extended X-ray absorption fine structure (EXAFS) measurements were performed to analyze the electronic structure and coordination environment of Co₁@NC-(SBA). As shown in Figure 3a, the absorption edge position of Co₁@NC-(SBA) was located between that of CoO and Co₃O₄, suggesting that Co in the Co₁@NC-(SBA) carried a positive charge and the valence state of the Co was between Co²⁺ and Co^{3+,57} The Fourier-transformed (FT) k_3 -weighted EXAFS spectrum of Co₁@NC-(SBA) displayed a strong peak at 1.35 Å, corresponding to the Co-N or Co-C (Figure 3b), the absence of Co-Co coordination peak (2.18 Å) further excluded the presence of metallic cobalt nanoparticles and confirmed that the Co in Co₁@NC-(SBA) sample was atomically dispersed.⁵⁸ Furthermore, the EXAFS wavelet transform

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(WT) plot (Figure 3c) of Co₁@NC-(SBA) showed only one intensity maximum at around k = 4 Å⁻¹, corresponding to the Co-N/C coordination. Compared with the WT plots of Co foil, CoO, Co₃O₄ and CoPC (cobalt porphyrin) in Figure 3c, no WT maximum corresponding to Co-Co bonding can be observed in the R range from 1~3 Å.⁵⁹⁻⁶⁰ Quantitative EXAFS fitting was then conducted to extract the structural parameters and obtain the precise coordination configuration of Co atom for Co₁@NC-(SBA). The Co *K*-edges k³ χ (k) oscillation curve in Figure 4d suggested the distinct local atomic arrangement of Co₁@NC-(SBA), which was consistent with reported literature.⁶¹⁻⁶² The best-fitting analyses (Figure 3e) clearly presented a main peak originating from Co-N/C first shell coordination. As shown in Table S2, the Co-N shell presented a coordination number of 5.3 at a distance of 1.91 Å. The error of the best-fitting results was within an acceptable error.



Figure 3 XANES spectra (a) and Fourier transform (FT) EXAFS at the Co *K*-edge (b) of Co foil, CoO, Co₃O₄, CoPC and Co₁@NC-(SBA). Wavelet transform (WT) for the k^3 -weighted EXAFS signals of Co foil, CoO, Co₃O₄, CoPC and Co₁@NC-(SBA) (c). EXAFS spectra of Co₁@NC-(SBA) and Co foil at *K* space (d). The corresponding

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EXAFS fitting curves of $Co_1@NC-(SBA)$ at *R* space (e), the inset of (e) is the schematic model of $Co_1@NC-(SBA)$, Co (pink), N (blue), O (red), C (grey).

The chemical states of Co and N in Co₁@NC-(SBA) were also analyzed by X-ray photoelectron spectroscopy (XPS). As shown in Figure S3a, the binding energy (BE) of Co $2p_{3/2}$ was located at 781.1 eV, corresponding to the Co-N_x sites.⁶³ The N 1s XPS spectrum can be deconvoluted into three peaks at 398.3, 400.7 and 404.8 eV (Figure S3b), corresponding to pyridinic N, graphitic N and chemisorbed N-oxide, respectively.⁵² The predominance of pyridinic N may coordinate with cobalt and served as an anchor for stabilizing the atomically dispersed cobalt sites more efficiently. The Co $2p_{3/2}$ peaks of Co@NC-(MCM) (Figure S3c) with a BE of 779.6, 780.9 and 782.2 eV were attributed to Co₃O₄⁶⁴ and the Co $2p_{3/2}$ peak with a BE of 781.1 eV was attributed to Co-N_x. The Co $2p_{3/2}$ peaks of Co@NC-(FDU) (Figure S3d) with a BE of 780.0 and 782.1 eV can be assigned to CoO⁶⁴ and the Co $2p_{3/2}$ peak with a BE of 781.1 eV was attributed to Co-N_x. The content of Co-N_x in Co@NC-(MCM) and Co@NC-(FDU) were about 6.6% and 14.4%, respectively, which is much lower than that in Co₁@NC-(SBA). No metallic Co peak was found in the spectrum Co@NC-(MCM) and Co@NC-(FDU), the presence of cobalt oxide was due to the surface oxidation of Co nanoparticles or clusters in Co@NC-(MCM) and Co@NC-(FDU) during storage in the air.⁶⁵

Vanillin Hydrodeoxygenation. The HDO of vanillin was selected as a model substrate to examine the catalytic activity of the series catalysts. The catalytic conditions including different catalysts, reaction temperature, initial H₂ pressure and solvent were optimized. The catalysts fabricated with different microstructure and degrees of Co dispersity exhibited distinguishing catalytic performance for the HDO of vanillin (Table 1). No conversion was observed with Co@NC contained large Co nanoparticles as catalyst (Table 1, entry 1), which was fabricated by directly carbonization of $Co(NO_3)_2 \cdot 6H_2O$ -glycine complex complex without a template. 20.3% yield of MMP was obtained in 3 h when the reaction was performed with Co@NC-(MCM) as catalyst, the yield was only increased to 25.3% when the reaction time was extended to 6 h (Table 1, entries 2-3). For Co@NC-(FDU) catalyst, 32.6% and 57.6% yield of MMP were achieved after 3 h and 6 h

reaction, respectively (Table 1, entries 5-6). The results revealed that the cobalt in the form of nanoparticles or clusters displayed a relatively poor catalytic activity toward the HDO of vanillin. To our delight, vanillin can be transformed to MMP with 99.2% yield in H₂O-MeOH (1:1, v/v) over $Co_1@NC-(SBA)$ at 140 °C, 1 MPa H₂ within 3 h (Table 1, entry 4). According to the results of XPS, the content of Co-N_x in Co₁@NC-(SBA) is much higher than that in Co@NC-(MCM) and Co@NC-(FDU), which further demonstrated the Co-N_x sites were the active sites for the HDO of vanillin. We also prepared Fe@NC-(SBA), Ni@NC-(SBA) and Cu@NC-(SBA) to investigate the effect of the metal type on the catalytic performance (Table 1, entries 7-9), only Fe@NC-(SBA) was active for the HDO of vanillin, 7.5% yield of MMP was achieved in 3 h.

Table 1. HDO catalytic	performance	of vanillin ^a
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CHO CHO OH Vanillin	H ₂ , Catalyst Me OH DMP	+ (DMe I	CH ₂ OH OMe OH HMP	CH ₃ OMe OH MMP
Entry	Catalysts	Time (h)	Conv. (%)	MMP Yield (%)
1	Co@NC	3	0	0
2	Co@NC-(MCM)	3	25.7	20.3
3	Co@NC-(MCM)	6	31.6	25.3
4	Co ₁ @NC-(SBA)	3	100	99.2
5	Co@NC-(FDU)	3	43.2	32.6
6	Co@NC-(FDU)	6	88.9	57.6
7	Fe@NC-(SBA)	3	8.2	7.5
8	Ni@NC-(SBA)	3	0	0
9	Cu@NC-(SBA)	3	0	0

^{*a*} Reaction conditions: 0.5 mmol vanillin, 3.25 mol% Co,1 MPa H₂,140 °C, 2 mL H₂O, 2 mL MeOH.

The reaction pathway of the HDO of vanillin over $Co_1@NC-(SBA)$ in H₂O-MeOH (1:1, v/v) was further investigated (Figure 4a). In the initial reaction stage, the reaction was carried out with a mild increase in the conversion of vanillin and the yield of MMP. The yield of HMP increased until 30 min and then decreased slowly. 68.1% conversion of vanillin and 53% yield of MMP were achieved within 1 h. When the reaction time prolonged to 3 h, vanillin was completely converted and the

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selectivity for MMP was 99.2%. It should be mentioned that the formation of 4-hydroxymethyl-2methoxyphenol (HMP) and 2-methoxy-4-(methoxymethyl) phenol (DMP) were relatively low (<10%) in the whole reaction process (Figure 4a, S4).



Figure 4. Optimization of the reaction conditions for HDO reaction of vanillin over $Co_1@NC-(SBA)$. Reaction conditions: 0.5 mmol vanillin, 30 mg $Co_1@NC-(SBA)$ (3.25 mol% Co): Effect of reaction time. 1 MPa H₂, 2 mL H₂O, 2 mL MeOH, 140 °C (a). Effect of reaction temperature. 1 MPa H₂, 2 mL H₂O, 2 mL MeOH, 3 h (b). Effect of H₂ pressure. 2 mL H₂O, 2 mL MeOH, 140 °C, 3 h (c). Effect of the type of solvent. 1 MPa H₂, 4 mL solvent, 140 °C, 3 h (d).

The reaction temperature played a significant role in the conversion of vanillin and selectivity of MMP. As shown in Figure 4b, the HDO of vanillin was not occurred when the temperature was lower than 100 °C. HMP and DMP were formed when the reaction temperature was between 100 °C and 140 °C. The increment of temperature led to the improvement of vanillin conversion and MMP selectivity. Vanillin was completely converted to MMP when the reaction was executed at 140 °C. The impact of initial H_2 pressure on the hydrodeoxygenation of vanillin was also investigated at 140 °C for 3 h. As shown in Figure 4c, increasing the initial H_2 pressure can

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accelerate the conversion of vanillin and the yield of MMP with the H_2 pressure increase from 0.25 MPa to 1 MPa, which can be ascribed to the capacity for adsorption of H_2 . Complete conversion of vanillin and excellent MMP yield of 99.2% was achieved with 1 MPa H_2 pressure.

The influence of reaction solvent for the HDO of vanillin over $Co_1@NC-(SBA)$ catalyst was further conducted (Figure 4d). Among the various solvent examined, high conversion of vanillin was achieved in the common solvents including water, isopropanol (IPA), ethanol, methanol, tetrahydrofuran (THF) and ethyl acetate (EA). When water was employed as the solvent, 99% conversion was achieved in 2 h, no HMP and other by-products were detected, whereas the mass balance of MMP was only 64%. Besides, when HMP was selected the substance, HMP was completely converted in 1 h with water as the solvent and the MMP yield was 52%. According to the previous reports, the loss in mass balance was mainly caused by the polymerization of the substrates and the oligomer was formed during the polycondensation process.^{20, 66} When methanol was employed as the solvent, the mass balance was 100% when the reaction time prolonged to 3 h, but the conversion of vanillin and the yield of MMP were 90% and 86.8%, respectively. Vanillin was completely converted to MMP with 99.2% yield in 3 h when methanol-H₂O (1:1, v/v) was used as the solvent. It can be concluded from above results that the selectivity of MMP was mainly affected by the reaction temperature, reaction time and solvent rather than H₂ pressure.



Scheme 2. Reaction pathways of hydrodeoxygenation of vanillin.

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For comparison, control experiment for hydrogenolysis of HMP was conducted and the results were shown in Figure S5. Nearly 100% conversion of HMP was achieved in the first 40 min. As the reaction conducted further, the main initial product, DMP, was gradually converted to MMP via hydrogenolysis. These results indicated that the transformation of HMP to MMP was much easier than that of vanillin to MMP. So, when vanillin was used as substrate, the content of HMP and DMP during the whole reaction was low (Figure 4a).

To further reveal the reaction mechanism, the HDO of the mixture of vanillin and HMP was also conducted under the optimal reaction conditions. When the mole ratio of vanillin and HMP was 1:1 (0.25 mmol vanillin and 0.25 mmol HMP) and 9:1, the conversion of vanillin after 2 h reaction was 12% and 18%, respectively, which were much lower than that with only vanillin as substrate; while HMP was coverted completely. The results demonstrated that the presence of HMP may inhibit the conversion of vanillin to some extent.

The kinetic studies were further conducted to obtain more insights into the conversion of vanillin to MMP. The calculated activation energy of the hydrogenation of vanillin to HMP and the hydrogenolysis of HMP to MMP based on the slope value of Arrhenius plots (Figure S6) were 130.2 kJ/mol and 86.5 kJ/mol, respectively. The activation energy of the HMP hydrogenolysis reaction was lower than that of vanillin hydrogenation, which further suggested that the hydrogenolysis of HMP was more easily than the hydrogenation of vanillin.

The possible reaction pathways of the HDO of vanillin were proposed in Scheme 2. Previously, it has been reported that two reaction pathways existed for the transformation of a carbonyl group into a methyl group in aqueous solution, MMP can be obtained by the direct hydrogenolysis of vanillin (Scheme 2, path 1) or the hydrogenation of vanillin into HMP, and subsequent hydrogenolysis of HMP into MMP (Scheme 2, path 2a).¹⁷ As for the HDO of vanillin in methanol media, it was reported that the reaction can also be proceeded via the path 2a; moreover, the presence of DMP revealed that another pathway existed,²⁵ in which DMP was formed by the *o*-methylation of HMP, followed by the hydrogenolysis of DMP to produce MMP (Scheme 2, path 2b). On the basis of the

time course reaction data and the kinetic studies, we proposed that MMP was mainly obtained via the hydrogenation-hydrogenolysis route (Scheme 2, path 2).

For other lignin-derived species, *o*-vanillin, syringaldehyde and acetovanillone can be completely converted to corresponding HDO products on $Co_1@NC-(SBA)$ under the optimized conditions (Table 2, entries 1-3). After 3 h reaction, isoeugenol was transformed into 2-methoxy-4-propylphenol with 99% yield (Table 2, entry 4). 5-hydroxymethylfurfural (HMF) can also be transformed to 2, 5-dimethylfuran (DMF) with 99% conversion and 82.6% selectivity at mild conditions (Table 2, entry 5). Besides, cinnamyl alcohol was converted to phenylpropanol at mild condition with 91.4% yield (Table 2, entry 6).

Table 2. The hydrogenation reactions of serious ligin-derived species over Co₁@NC-(SBA)^a

Entry	Substrates	Products	Conv. (%)	Sel. (%)
1	СНО	CH ₃ OH	99	99
2	СНО	CH ₃ O O O O O O O O O O O O O O O O O O O	99	99
3	HO	HO	99	99
4	но-	но-	99	99
5 ^b	ОСОСОН		99	82.6
6 ^{<i>c</i>}	O H	ОН	99	91.4

^{*a*} Reaction conditions: 0.5 mmol substrate, 30 mg Co₁@NC-(SBA) (3.25 mol% Co), 2 mL H₂O, 2 mL MeOH, 140 °C, 1 MPa H₂ 3 h. ^{*b*} 2 MPa H₂, 4 mL EtOH, 180 °C, 4 h, ^{*c*} 2 MPa H₂, 4 mL EtOH, 120 °C, 2 h.

Density Functional Theory (DFT) Calculations. DFT calculations were further applied to uncover the intrinsic influence of Co electronic structure on the catalytic activity of CoN_x . Three

typical Co-Nx models with different coordination numbers, including Co-N4 (a CoN4 moiety embedded in graphene layer), Co-N4O and Co-N5 (possible structures when the coordination number is five) (Figure S7),⁶⁷⁻⁶⁸ were built to conduct the calculation by using first principle method. The computational details were provided in the Supporting Information (Table S3-S4, Figure S8-S12). For comparison, Co particles (Co₁₂ cluster) were used to simulate the Co@NC catalyst. According to the optimized structures, compared with the Co-N bond length (1.86 Å) in CoN₄ sites, the Co-N bond length (1.89 Å) in the Co-N5 or Co-N4O site was closest to that of EXAFS fitting results (1.91Å). The adsorption energies of the main species (H₂, H*, vanillin, HMP, DMP and MMP) involved in the reaction process on the four possible active sites, Co-N₅, Co-N₄O, CoN₄ and Co particles, were calculated and the results were shown in Table S3. Calculation results revealed that the adsorption energies of the main species on Co₁₂ were too large and led to the catalyst deactivation. The conclusion was consistent with the experimental results. In addition, DFT calculations also confirmed that the adsorption energy of HMP on CoN4 sites was lower than that of vanillin (Table S3), suggesting that HMP is more easily adsorbed and then activated (Figure S8). The result was consistent with the experimental result: in detail the transformation of HMP to MMP was easier than that of vanillin to HMP. So, the reaction pathway most probably undergo a hydrogenation-hydrogenolysis route.

The adsorption energies of H₂ on the three active sites were low (-0.14 eV~ -0.38 eV) (Table S3, entry 2). The adsorption distances between Co and H₂ on the active sites were about 3.0 Å (Table S4, entry 1). The bond lengths of H₂ molecule and the adsorbed H₂^{*} on Co N₄O or CoN₅ had no evident difference (Table S4, entry 2), which indicated that the interaction between hydrogen molecule and CoN₄O or CoN₅ was weak, and there was no obvious chemical interaction between them, so the adsorption of H₂ on CoN₄O or CoN₅ belonged to physically adsorption.⁶⁹ The bond length of hydrogen molecule adsorbed on CoN₄ sites was 0.799 Å (Figure S9), which was larger than that of free hydrogen molecule (0.751 Å). This result indicated that the Co₁@NC-(SBA) catalyst could indeed activate hydrogen molecule. However, the activation of H₂ on the model

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catalyst was not easier than that on metal cobalt nanoparticle catalyst because the system energy increases slightly (about 0.11 eV) in contrast to the energy of free catalyst and hydrogen. However, in the presence of vanillin, homolytic cleavage of H-H bond of the activated hydrogen occurred (Figure S10). And one active H* is captured by carbonyl oxygen of vanillin and the other H* is left on the cobalt site of CoN_4 sites (Figure S10, step 1). The energy in this step has a slight increase (0.1 eV), which can be achieved easily at high reaction temperature.

According to the results reported in the literatures, although the adsorption energy of H₂ on the active sites was low, the spontaneous dissociation of H₂ over the metal sites can still occur efficiently.⁶⁹⁻⁷⁰ The dissociated H can be adsorbed on Co atoms and the nearby O or N atoms to form Co-H, O-H and N-H species,⁷⁰ respectively. The *d* band center model is a good descriptor of the adsorbate-metal interaction.⁷¹ The greater the energy difference between the *d*-band center of the active sites and the corresponding Fermi level ($E_f = 0$), the weaker the adsorption of the adsorbate on the active sites. In order to discuss the role of *d*-orbital electron involved in the reactions, the occupied *d*-band center of the three active sites were calculated (Table S4, entry 4). The results suggested that the adsorption energies of the active H were relatively low (Table S4, entry 5) and the adsorption of the active H on the active sites was weak, which facilitated the desorption of H from the catalyst sites and enhanced the catalytic reaction.

The Bader charge analysis of the Co-N₅, Co-N₄O and CoN₄ sites were shown in Table S5. According to the calculation data, the charge of Co atom was greatly affected by the outer coordination atom. Because of the large electronegativity of O and N atoms, the charge of Co atom increased from 0.83 e⁻ on Co-N₄ sites to above 1.0 e⁻ on Co-N₄O sites and Co-N₅ sites. Vanillin was easier to be adsorbed and H* radicals were easier to be desorbed on the Co-N₄O sites and Co-N₅ sites and Co-N₅ sites because the increased positive charge of Co. The Bader charge analysis also approved the results of adsorption energy.

Hydrogenation Reaction of Nitroarenes. To verify the application potential of Co₁@NC-(SBA), the hydrogenation reaction of nitro-compounds to corresponding aromatic amines was further

investigated since they play an important part in the manufacture of dyes, pharmaceuticals, pigments as well as their intermediates.⁷²⁻⁷⁴ The hydrogenation of *p*-nitrochlorobenzene was employed as the model reaction to optimize the reaction conditions. As shown in the Table S6, both the activity and selectivity were significantly affected by the H_2 pressure, reaction temperature, time and solvent.

Table 3. Substrates scope of the hydrogenation reaction of nitro-compounds.^a



140 °C.

The hydrogenation of series nitroarenes were carried out under the optimized conditions (90 °C,

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1 MPa H₂, ethanol as the solvent, 0.5 mmol substrate, 28 mg Co₁@NC-(SBA)) and the results were summarized in Table 3. Most of the functionalized nitroarenes can be converted to corresponding aromatic amines within 2 h. The series nitroarenes with electron donating groups such as *p*-amino, *p*-hydroxyl, *o*-hydroxyl, *p*-methyl, *p*-ethyl and *p*-nitroanisole can be transformed to the corresponding amines with 100% yield within 2 h (Table 3, entries 2-7). Nitro-compounds with electron absorption groups such as *p*-formyl, *p*-halogen, *p*-acetyl, *m*-acetyl, *p*-cyano and 1-nitronaphthalene achieved 99% conversion and 99% selectivity too (Table 3, entries 8, 10-16). Furthermore, the aldehyde group on *p*-nitrobenzaldehyde was transformed to methyl as well when the reaction was conducted at 140 °C (Table 3, entry 9), the results were in good consistence with the HDO reaction of vanillin.

One of the greatest concerns regarding the use of SACs for liquid-phase reactions is its stability. Generally, the hydrogenation of *p*-nitrochlorobenzene was conducted to verify the reusability of $Co_1@NC-(SBA)$. As shown in Figure S13a, after ten continuous runs, the conversion and selectivity of *p*-nitrochlorobenzene kept at 94% and 94%, respectively. HAADF-STEM image of the recycled $Co_1@NC-(SBA)$ displayed that the cobalt was still atomically dispersed and no cluster was observed (Figure S13b), indicating the outstanding reusability and high stability of the Co-N_x bonds.

In addition, we summarized the materials recently reported for catalyzing the HDO of vanillin and hydrogenation of nitro-compounds, the results were listed in Table S7 and Table S8, respectively. The catalytic performance for the HDO of vanillin of $Co_1@NC-(SBA)$ was comparable or even superior to some of the previously reported noble metal catalysts (Table S7, entries 1-4) or higher than the reported non-noble catalysts (Table S7, entries 6-16). Besides, the catalytic performance for the hydrogenation of nitro-compounds on $Co_1@NC-(SBA)$ was comparable or superior to the reported non-noble catalysts as well (Table S8, 7-12). Those results further demonstrated the highly catalytic activity of $Co_1@NC-(SBA)$ in the heterogeneous hydrogenation reaction.

CONCLUSIONS

A hard-template sacrificial strategy was developed to prepare SACs Co catalyst $Co_1@NC-(SBA)$ by employing $Co(NO_3)_2 \cdot 6H_2O$ -glycine complex as the precursor and SBA-15 as the template. For comparison, the catalysts fabricated by MCM-41 and FDU-12 presented obviously difference of Co dispersity. Among all the prepared catalysts, atomically dispersed Co catalyst $Co_1@NC-(SBA)$ exhibited the best catalytic activity, which was not only active for the hydrodeoxygenation of lignin-derived species with excellent yield, but also exhibited highly catalytic activity for the hydrogenation of various nitroarenes under mild conditions. $Co_1@NC-(SBA)$ also manifested good reusability for the heterogeneous hydrogenation reaction. The highly catalytic activity and good stability of $Co_1@NC-(SBA)$ were attributed to the atomical dispersity of Co and its CoN_4O structure.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: Chemicals and reagents, apparatus, DFT Calculation details, XRD and XPS patterns of the series catalysts, HRTEM image of Co@NC, catalyst recycle and HAADF-STEM of reused Co₁@NC-(SBA), surface area and pore size of the series SiO₂ templates and catalysts, EXAFS data fitting results of Co₁@NC-(SBA), optimization of the hydrogenation of nitro-compounds, summary of reported literatures for the HDO of vanillin and hydrogenation of nitro-compounds

AUTHOR INFORMATION

[†] These authors contributed equally to this work.

Corresponding Author

* Chun Wang, Phone: +86-312-7528291. Fax: +86-312-7528292. E-mail: wangchun@hebau.edu.cn, chunwang69@126.com.

Shutao Gao, E-mail: gaoshutao@hebau.edu.cn

Yuqing Qiao, E-mail: <u>qiaoyq@ysu.edu.cn</u>.

Yongjun Gao, E-mail: <u>yjgao@hbu.edu.cn</u>.

ORCID

Chun Wang:

Yongjun Gao:

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

Financial supports from National Natural Science Foundation of China (31671930, 21773053),

Natural Science Foundation of Hebei Province (B2020204003, B2019204023, B2018204145,

B2016204131, B2015204003) and the One Hundred Talent Project of Hebei Province

(E2016100015) are acknowledged. The DFT calculation was carried out on TianHe-2 at LvLiang

Cloud Computing Center of China.

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