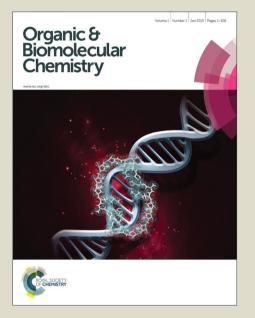
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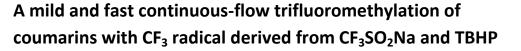
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Previous work:

Xiaodan Zhang, Ping Huang, Yaming Li⁺ and Chunying Duan

A mild and fast Cu(I)-catalyzed trifluoromethylation of coumarins with CF₃SO₂Na and TBHP in continuous-flow reactor has been developed. This method is experimentally simple and carried out at mild condition, affording corresponding products in moderate to good yields, and showing wide substrate tolerance. The scale-up flow process results in an isolated yield of 68% and a productivity of 305 mg/h of 3-trifluoromethyl-7-diethylamino-4-methyl coumarin when concentration was magnified five-fold. Given these features and the widespread applications of coumarin, this method may find use from laboratory to manufacturing.

Introduction

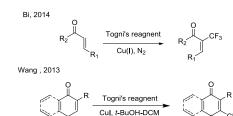
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Coumarin derivates represent a vast family of compounds which are mostly extracted and isolated from traditional Chinese herbs¹. It has arisen as promising and valuable natural products with significant and high biological activities², such as anti-inflammatory³, anti-oxidant^{3b, 4}, anti-coagulants⁵. Meanwhile, coumarin is also very suitable to act as fluorescent chromospheres, and have been widely utilized in photosensitive polymeric materials⁶, laser⁷, and fluorescent probe for metal ion⁸.

The trifluoromethyl group is highly electron withdrawing, and its introduction can remarkably improve molecular properties⁹. Trifluoromethylation has recently been adopted as a tool for the desired molecular characteristics. The improving trifluoromethyl group is becoming an increasingly versatile component and common trait among molecules found in pharmaceuticals, agrochemicals, dyes, polymers and organic materials¹⁰. Trifluoromethyl radical generated from the inexpensive Langlois reagent (CF₃SO₂Na) and its partner tert-butyl hydroperoxide (THBP) is а popular approach for Trifluoromethylation^{10c, 11}

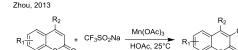
α, β-unsaturated carbonyls that contain an electron-deficient carbon-carbon double bond are not only versatile synthetic intermediates but also a structural motif in biologically active molecules¹². Recently Bi¹³ has developed the first general, regioselective C-H α-trifluoromethylation of α, β-unsaturated carbonyl compounds, and this reaction allowed diverse substrates (Scheme 1). In 2013, Wang¹⁴ has developed a copper-catalytic trifluoromethylation of quinone. Coumarin compounds contain α, β-Unsaturated carbonyl subunit, Dmowski¹⁵ reported preparation of 3-trifluoromethyl-coumarin with 3-carboxylic acid coumarin and sulfur tetrafluoride. In 2013, Zou¹⁶ reported a

straightforward method of Mn(OAc)₃ mediate

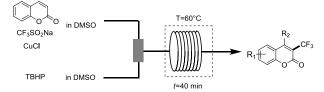








This work



Scheme 1 Syntheses of unsaturated α -trifluoromethyl ketones and 3-trifluoromethyl coumarins

Continuous flow reaction has attracted much attention of industry and academia for safety and sustainability 17 . Recent studies have demonstrated that economic savings can be realized

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Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/x0xx00000x

trifluoromethylation by coumarins with CF_3SO_2Na .

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for certain cases by transforming a batch reaction into a continuous process. Herein, we report a mild and fast method for Cu(I)-catalyzed trifluoromethylation of coumarin by using CF_3SO_2Na -TBHP partners in continuous-flow system.

Results and discussion

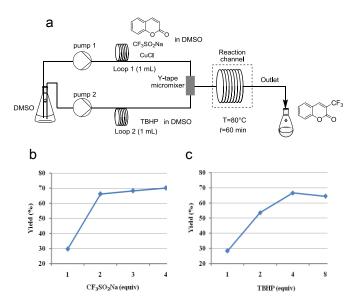
Initially, trifluoromethylation of coumarin (1a) with CF₃SO₂Na was selected as the model to screen the reaction parameters in batch (Table 1). Firstly, CuCl₂ as catalyst gave 3-trifluoromethyl coumarin (2a) in 30% GC yield (entry 1). Next, when Cul, CuSCN or CuCl was used as catalyst, the yields of product rose to 38%, 45% and 65% respectively (entries 2-4). Screening copper catalysts revealed that CuCl could promote the yield in the case of DMSO as solvent, then several solvents were investigated. For the better dissolution of CF₃SO₂Na, a solvent mixture DMSO/H₂O was examined. However, the yields of 2a dropped from 45% to 35% as the proportion of DMSO to water decreased from 2 \div 1 to 1 \div 1 (entries 5 and 6), the DCM and H_2O mixture also gave poor yield (13%, entry 7). Other solvents MeOH, THF, DMF and acetone, failed to lead a better conversion as well (entries 8-12). With CuCl catalyst and DMSO solvent, the yield of 2a still kept 65% while shortening time to 6 h (entry 13). If further shortening time to 2 h, the yield would decrease to 52% (entry 14). When 2 equiv of CF₃SO₂Na was applied, the trifluoromethylation reaction only gave 34% yield (entry 15). Finally, when carrying this reaction at 120 °C, there is no benefit effect on 2a (59%, entry 16).

Table 1 Optimization of the reaction conditions in batch^a

		20 mol% [Cu CF ₃ SO ₂ Na <u>6 equiv TBH</u> 80 °C, 24 h	→ ()	$\begin{array}{c} & & \\$	
Entry	Catalysis	Solvent	Time (h)	Yield ^b (%)	
1	CuCl ₂	DMSO	24	30	
2	Cul	DMSO	24	38	
3	CuSCN	DMSO	24	45	
4	CuCl	DMSO	24	65	
5	CuCl	$\text{DMSO:} H_2O~(2:1)$	24	45	
6	CuCl	$DMSO:H_2O~(1:1)$	24	35	
7	CuCl	$\text{DCM:} H_2O \ (2:1)$	24	13	
8	CuCl	CH₃CN	24	53	
9	CuCl	MeOH	24	10	
10	CuCl	THF	24	21	
11	CuCl	DMF	24	15	
12	CuCl	acetone	24	22	
13	CuCl	DMSO	6	65	
14	CuCl	DMSO	2	52	
15 ^c	CuCl	DMSO	6	34	
16 ^d	CuCl	DMSO	6	59	

^{*a*} Reaction Conditions: coumarin (1a, 0.1 mmol), CF₃SO₂Na (0.4 mmol), Cu salt (0.02 mmol), TBHP 70% in water (0.6 mmol) , Solvent (1.5 mL) at 80 °C under air, Reaction time (24 h). ^{*b*} Yields are determined by GC analysis using *n*-dodecane as an internal standard.^{*c*} CF₃SO₂Na (0.2 mmol). ^{*d*} Temperature 120 °C.

With optimized batch conditions in hand, a continuous-flow microreactor was assembled as described in 3cheme 2(a) Outlields, we investigated the amount of CF₃SO₂Na on the reaction in continuous-flow system, keeping reaction time 60 min at a flow rate of 66 μ L/min (reactor volume 4 mL, reaction time 60 min). With 2 equiv of CF₃SO₂Na, the yield of **2a** achieved to 66%, further with 4 equiv of CF₃SO₂Na, the yield of **2a** increased slightly to 70% (Scheme 2(b)). Therefore, 2 equiv of CF₃SO₂Na was applied in the following experiments considering the cost of CF₃SO₂Na. However, in batch it must take 4 equiv of CF₃SO₂Na and react 6 h to achieve 65% yield of **2a**. Subsequently, exploration of amount of TBHP on this reaction showed that 4 equiv of TBHP gave the highest yield of trifluoromethylation (Scheme 2(c)).



Scheme 2 Optimization of the amounts of CF_3SO_2Na and TBHP in continuous-flow reactor. Reaction conditions: coumarin (0.1 mmol), CuCl (0.02 mmol), flow rate (66 μ L/min, 60 min), yields were determined by GC analysis using *n*-dodecane as an internal standard. (a) Schematic diagram of trifluoromethylation of coumarin in continuous-flow reactor. (b) The yields of **2a** *vs* 0.1, 0.2, 0.3 and 0.4 mmol of CF₃SO₂Na, TBHP 70% in water (0.6 mmol); (c) The yields of **2a** *vs* 0.1, 0.2, 0.4 and 0.8 mmol of TBHP 70% in water, CF₃SO₂Na (0.2 mmol).

Due to the high surface-to-volume ratio of microreactor, heat transfer and mass transfer take place rapidly¹⁸. Hence, we hope to further optimize the flow rate (reaction time) and temperature in continuous-flow reactor. The results showed that there are no big differences of **2a** yields (about 68%) when reaction carried out at 60 °C or at 80 °C. The yield decreased significantly while the temperature went down to 40 °C (Scheme 3). On the other hand, the yields of **2a** increased from 48% to 68% as the flow rate decreased from 400 to 100 μ L/min (reaction time ranged from 10 to 40 min) under either 60 °C or 80 °C. Further decreasing the flow rate to 80 even 66 μ L/min, the yields of **2a** kept around 68% (extending reaction time to 50 or 60 min). Finally, we established the optimal reaction conditions: using 2 equiv of CF₃SO₂Na, the trifluoromethylation of coumarin was performed at flow rate 100 μ L/min, and reacted at 60 °C for 40 min in continuous-flow reactor.

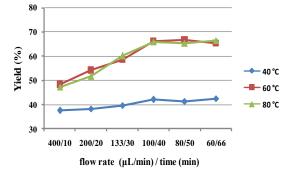
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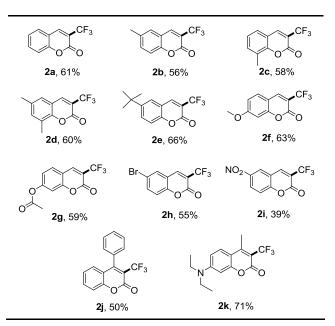
Having optimized the reaction conditions in hand, we next investigated the substrate scope of a series of substituted coumarins with a continuous-flow reactor. As shown in Table 2, both electron-rich and electron-deficient function group at coumarins could be tolerated. Alkyl-substituted coumarins provided



Scheme 3 Optimization of the flow rate (reaction time) and temperature in continuous-flow reactor. Reaction conditions: coumarin (0.1 mmol), CuCl (0.02 mmol), CF₃SO₂Na (0.2 mmol), TBHP 70% in water (0.4 mmol), yields were determined by GC analysis using n-dodecane as an internal standard.

target products in moderate yields (56-66%, 2b-2d), among these, tert-butyl coumarin (2e) was better than methyl- coumarins. Good yields could be also obtained with 7-methoxyl substituted derivative, giving a relatively higher 63% yield (2f). In the case of a weak electron-withdrawing groups acetoxyl or bromo- at the 6position, moderate yields of 59% and 55% were obtained respectively (2g and 2h). However, the strongly electronwithdrawing group nitro- at the 6-position afforded a poor yield

Table 2 Substrate scope of trifluoromethyl coumarin^a

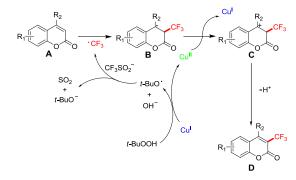


^aReaction Conditions: coumarin (0.4 mmol), CF₃SO₂Na, 0.8 mmol), CuCl (0.08 mmol) as the catalyst, TBHP 70% in water (1.6 mmol).

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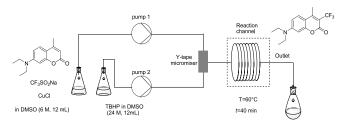
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(39%, 2i). Since 4-phenyl-coumarins as the family members of coumarin derivates are widely distributed in natural products and biological studies¹⁹, the 3-trifluoromethyl-4-phenyl-coumarin **2j** was obtained in moderate yield of 50%. The 3-trifluoromethyl-7diethylamino-4-methyl coumarin derivate afforded to a higher yield of 71% (2k).



Scheme 4 Proposed mechanism for coumarin trifloromethylation

Based on our experiment and others work^{11, 13, 14, 20}, a plausible mechanism (Scheme 4) for synthesis of 3-trifluoromethyl-coumarin was proposed. Firstly, CF₃SO₂Na was reduced by Cu(I) to generate a CF₃ radical via a single-electron-transfer process, with oxidation of Cu(I) to Cu(II). Then the CF₃ radical attacked the α -position of coumarin (A) so that the more stable free radical intermediate (B) was formed. Afterwards the electron at C4-position of the carbocation intermediate (B) was oxidized by Cu(II), with reduction of Cu(II) to Cu(I). After that, the carbocation intermediate (C) was produced via another single-electron-transfer process. Finally 3trifluoromethyl-coumarin (D) was obtained in a process of deprotonation.



Scheme 5 Procedure for scale-up trifluoromethlation reaction of 7diethylamino-4-methyl coumarin

In order to investigate the applicability of this trifluoromethyl reaction on an industrial scale beyond laboratory scale, the developed gram-scale procedure was scaled-up (scheme 5). The 7diethylamino-4-methyl coumarin derivate is highly fluorescent, which makes this fluorophore attractive for use in biological studies, and 7-diethylamino-4-methyl coumarin derivative has aslo been incorporated into ligands used for studies of y-aminobutyric acid type A $(GABA_A)^{21}$ receptors. The 7-diethylamino-4-methyl coumarin (6 mmol, 1.386 g) was carried out as scale-up experiment using the optimized conditions at 100 µL/min flow rate in continuous-flow

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system. The scale-up flow process was run continuously for 240 min to obtain 1.22 g of 2k, 68 % yield when the concentration was magnified five-fold (0.5 M) than the optimization condition (0.1 M). This corresponds to a product output of 305 mg/h.

Conclusion

In conclusion, we have developed a fast and mild conversion of coumarin to 3-trifluoromethy-coumarin in the continuous flow reactor, using less amount of trifluoromethylation reagent and taking shorter reaction time than batch reaction. The reactions are easy to set up at 60 °C under air, using CuCl as the catalyst and a stable and inexpensive CF_3SO_2Na as the trifluoromethyl reagent. This reaction proceeds well for a wide range of substituent coumarins. The up-scale reaction resulted in a productivity of 305 mg/h of 3-trifluoromethyl-7-diethylamino-4-methyl coumarin with an isolated yield of 68%. Given these features and the widespread applications of coumarin, this method may find use from laboratory to manufacturing.

Experiment

General information

All reagents unless otherwise noted were obtained from commercial sources and used without further purification. DMSO (98.0%) and CF₃SO₂Na (>95.0%) were used without any purification. All these reactions were monitored by TLC with silica gel GF₂₅₄ precoated plates. The products were isolated by column chromatography on silica gel (200-300 mesh size). ¹H NMR, ¹³C NMR and $^{19}\mathrm{F}$ NMR spectra were recorded on INOVA 400 or 500 instruments with operating frequency of 400 or 500, 100 or 126 and 377 or 470 MHz, respectively. Chemical shifts for ¹H NMR were reported in ppm relative to TMS. All ¹³C NMR spectra were reported in ppm relative to deuterated chloroform (77.00 ppm). The following abbreviations are used to set multiplicities: s=singlet, d=doublet, t=triplet, dd=doublet of doublets, q=quartet, m=multiplet. Coupling constants (J) were reported in Hertz (Hz). Gas chromatography analyses were performed with an FID detector. GC-MS data were also performed. High-resolution mass data were recorded on a high-resolution mass spectrometer in the ESI mode.

Procedure for the synthesis of 3-trifloromethyl-coumarin in batch

A flame-dried reaction vessel with a magnetic stirring bar was charged with coumarin (0.1 mmol, 14.6 mg), CF₃SO₂Na (0.4 mmol, 62.4 mg), CuCl (0.02 mmol, 2 mg), and DMSO (1.5 mL) in sequence. An aqueous solution of TBHP (70% solution in water, 0.6 mmol, 82 μ L) was slowly added dropwise into the reaction mixture with stirring at room temperature. The mixture was stirred at 80 °C under air for 24 h. The reaction mixture was cooled to ambient temperature and poured into deionized water. The resulting mixture was extracted with ethyl acetate, analyzed by GC using *n*-dodecane as an internal standard for yields.

Procedure for the synthesis of 3-trifloromethyl-coumarin in continuous-flow reactor

General optimized reaction condition procedure

A solution 1 of coumarin (0.1 mmol), CF_3SO_2Na , and CuCl (0.02 mmol) in DMSO (1.0 mL) was injected into the 1 mL PTFE-FEP

sample loop 1. The other 1 mL sample loop 2 was loaded with a solution 2 of TBHP (70% in water) in 1 mL DMSQ The values of the both loops were set to load and the reagents pumped through the system using DMSO as a system solvent at a given same flow rate. The reagents were combined in a Y-tape mixer before entering a 4 mL convection flow coil (CFC) reactor (1/32 inner diameter), which was maintained at given temperature. The product stream exiting the reactor was collected into a test tube, diluted with deionized water, and extracted with ethyl acetate, analyzed by GC using *n*-dodecane as an internal standard.

General substituted-coumarins reaction procedure

A solution 1 of substituted coumarins (0.4 mmol), CF₃SO₂Na (0.8 mmol, 124.8mg), and CuCl (0.08 mmol, 8mg) in DMSO (4 mL) was injected into one of the 1 mL PTFE-FEP sample loop 1. The other 1 mL sample loop 2 was loaded with a solution 2 of TBHP (70% in water, 1.6 mmol, 218 $\mu\text{L})$ in 4 mL DMSO. The solution 1 and 2 in both needles were separately injected into the sample loop 1 and 2 at four times, with 1 mL each time (When the previous 1 mL of solution flew into the reactor, the following 1 mL of solution was immediately injected into the sample loop.).The valves of the both loops were then set to load and the reagents pumped through the system using DMSO as a system solvent at the same flow rate of 50 μ L/min (the residence time = 40 min). The reagents were combined in a Y-tape before entering a 4 mL convection flow coil (CFC) reactor (1/32 inner diameter), which was maintained at 60 °C (residence time=40 min). The product stream exiting the reactor was collected into a test tube, diluted with deionized water, and extracted with ethyl acetate (3×5 mL). The combined organic layer was dried with Na₂SO₄ and then concentrated under vacuum. After evaporation, the residue was purified by column chromatography on silica gel (200-300 mesh size) using petroleum ether/EtOAc as eluent to give the product.

Procedure for scale-up trifluoromethlation reaction of 7diethylamino-4-methyl coumarin

A test tube was filled with 12 mL of DMSO, in which 7-diethylamino-4-methyl coumarin (6 mmol, 1.386 g), CF₃SO₂Na (12 mmol, 1.872 g), CuCl (0.6 mmol, 60 mg) were dissolved. Another test tube was filled 12 mL of DMSO containing TBHP (24 mmol, 3.27 mL). The concentrations of 7-diethylamino-4-methyl coumarin and reagent in DMSO were both magnified five-fold (0.5 M) than the optimization reaction (0.1 M). The reagent solutions were separately pumped into PTFE-FEP tubes (1/32 inner diameter) by two pumps (Syrris Ltd) at flow rate of 50 µL/min. The two solution streams flowed and mixed into a Y-Tape mixture, and then immediately entered a 4 mL convection flow coil (CFC) reactor (1/32 inner diameter) at a flow rate of 100 $\mu\text{L/min.},$ which was maintained at 60 °C (residence time=40 min). The flow process was run continuously for 240 min. The product stream exiting the reactor was collected into a test tube, diluted with deionized water, and extracted with ethyl acetate (3×50 mL). The combined organic layer was dried with Na₂SO₄ and then concentrated under vacuum. After evaporation, the residue was purified by column chromatography on silica gel (200-300 mesh size) using petroleum ether/EtOAc as eluent to give the 1.22 g product. This flow process gived the product output of 305 mg/h.

3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2a)^{16, 22}. White powder (52.2 mg, 61%); mp 120-121 °C; ¹H NMR (400 MHz, CDCl₃) δ 8.17 (s, 1H), 7.69 (t, *J* = 7.9 Hz, 1H), 7.63 (d, *J* = 7.7 Hz, 1H), 7.40 (m, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 155.89 (s), 154.59 (s), 143.33 (q, *J* = 4.6 Hz), 134.43 (s), 129.46 (s), 125.31 (s), 121.31 (q, *J* = 271.1 Hz), 117.67 (q, *J* = 33.0 Hz), 116.98 (s), 116.74 (s); ¹⁹F NMR (470 MHz,

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CDCl₃) δ -66.19(s, 3F); GC-MS (EI, m/z): 214(M $^{+}$, 100), 186(57), 136(52), 63(34).

6-Methyl-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2b)¹⁶. White powder (51.0mg, 56%); mp 122-123 °C; ¹H NMR (500 MHz, CDCl₃) δ 8.11 (s, 1H), 7.48 (d, *J* = 8.4 Hz, 1H), 7.40 (s, 1H), 7.28 (d, *J* = 8.3 Hz, 1H), 2.44 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 155.19 (s), 151.73 (s), 142.38 (q, *J* = 4.8 Hz), 134.56 (s), 134.24 (s), 128.14 (s), 120.42 (q, *J* = 271.9 Hz), 116.38 (q, *J* = 33.3 Hz), 115.65 (s), 115.48 (s), 19.67 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ -66.13 (s, 3F); GC–MS (EI, m/z): 228(M⁺, 100), 200(48), 199(43), 131(43).

8-Methyl-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2c)¹⁶. White powder (52.9 mg, 58%), mp 121-122 °C; ¹H NMR (500 MHz, CDCl₃): δ 8.14 (s, 1H), 7.53 (d, *J* = 7.5 Hz, 1H), 7.45 (d, *J* = 7.6 Hz, 1H), 7.28 (t, *J* = 7.6 Hz, 1H), 2.48 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 156.06 (s), 153.02 (s), 143.64 (q, *J* = 4.9 Hz), 135.68 (s), 127.12 (s), 126.70 (s), 124.81 (s), 121.44 (q, *J* = 271.9 Hz), 117.33 (q, *J* = 33.3 Hz), 116.55 (s), 15.36 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ -66.10 (s, 3F). GC-MS (EI, m/z): 228(M⁺, 100), 200(54), 199(52), 131(95).

6,8-Dimethyl-3-(trifluoromethyl)-2*H*-1-Benzopyran-2-one (2d). White powder (57.4mg, 60%); mp 126-127 °C; ¹H NMR (500 MHz, CDCl₃) δ 8.07 (s, 1H), 7.34 (s, 1H), 7.22 (s, 1H), 2.44 (s, 3H), 2.40 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 156.26 (s), 151.24 (s), 143.56 (q, J = 4.8 Hz), 136.90 (s), 134.60 (s), 126.77 (s), 126.30 (s), 121.55 (q, J = 271.8 Hz), 117.19 (q, J = 32.8 Hz), 116.37 (s), 20.59 (s), 15.23 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ -66.20 (s, 3F); HRMS (ESI) m/z: [M+Na]⁺ Calcd. For C₁₂H₉F₃O₂Na 265.0452; found 265.0456.

6-tert-Butyl-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2e). White powder (71.2 mg, 66%); mp 162-163 °C; ¹H NMR (400 MHz, CDCl₃) δ 8.11 (s, 1H), 7.66 (dd, J = 8.8, 2.2 Hz, 1H), 7.51 (d, J = 2.2 Hz, 1H), 7.26 (d, J = 8.8 Hz, 1H), 1.29 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 156.26 (s), 152.63 (s), 148.57 (s), 143.84 (q, J = 4.5 Hz), 132.25 (s), 125.67 (s), 121.53 (q, J = 271.3 Hz), 117.25 (q, J = 32.9 Hz), 116.51 (s), 116.20 (s), 34.61 (s), 31.18 (s); ¹⁹F NMR (377 MHz, CDCl₃) δ - 66.56 (s, 3F); HRMS (ESI) m/z: [M+Na]⁺ Calcd. For C₁₄H₁₃F₃O₂Na 293.0765; found 293.0759.

7-Methoxyl-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2f)¹⁶. White powder (60.5 mg, 63%); mp 124-125 °C; ¹H NMR (500 MHz, CDCl₃) δ 8.08 (s, 1H), 7.51 (d, *J* = 8.7 Hz, 1H), 6.93 (dd, *J* = 8.7, 2.4 Hz, 1H), 6.85 (d, *J* = 2.3 Hz, 1H), 3.92 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 164.93 (s), 156.78 (s), 156.36 (s), 143.22 (q, *J* = 4.2 Hz), 130.53 (s), 121.67 (q, *J* = 277.7 Hz), 113.74 (s), 113.71 (q, *J* = 33.6 Hz), 110.31 (s), 100.67 (s), 56.00 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ -65.68 (s, 3F); GC-MS (EI, m/z): 244(M⁺, 78), 216(73), 201 (100), 69(40).

7-Acetyloxy-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2g)¹⁶. White powder (64.1 mg, 59%); mp 146-147 °C; ¹H NMR (500 MHz, CDCl₃) δ 8.15 (s, 1H), 7.64 (d, *J* = 8.5 Hz, 1H), 7.21 (d, *J* = 2.0 Hz, 1H), 7.17 (dd, *J* = 8.5, 2.1 Hz, 1H), 2.37 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 168.32 (s), 155.55 (d, *J* = 0.6 Hz), 155.33 (s), 155.18 (s), 142.74 (q, *J* = 4.8 Hz), 130.30 (s), 121.28 (q, *J* = 272.0 Hz), 119.34 (s), 116.98 (q, *J* = 33.4 Hz), 114.44 (s), 110.48 (s), 21.08 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ -66.13 (s, 3F); GC-MS (EI, m/z): 230(M⁺, 26), 202(27), 43(100), 32(38).

6-Bromo-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2m). White powder (66.1 mg, 55%); mp 162-163 °C; ¹H NMR (500 MHz, CDCl₃) δ 8.08 (s, 1H), 7.76 (m, 2H), 7.30 (d, J = 9.4 Hz, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 155.29 (s), 153.65 (s), 142.16 (q, J = 3.9 Hz), 137.34 (s), 131.78 (s), 121.21 (q, J = 272.4 Hz), 118.96 (q, J = 34.2 Hz), 118.93 (s), 118.41 (s), 118.01 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ - 66.34 (s, 3F); GC-MS (EI, m/z): 292(M⁺, 71), 294(70)_{Article} 7(89) 87(100). DOI: 10.1039/C50801516B

6-Nitro-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2i)¹⁶. Yellow powder (41.6mg, 39%); mp 188-189 °C; ¹H NMR (500 MHz, CDCl₃) δ 8.58 (d, *J* = 2.6 Hz, 1H), 8.54 (dd, *J* = 9.1, 2.6 Hz, 1H), 8.26 (s, 1H), 7.56 (d, *J* = 9.1 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 157.80 (s), 154.15 (s), 144.43 (s), 142.07 (q, *J* = 4.9 Hz), 128.85 (s), 125.24 (s), 120.66 (q, *J* = 272.9 Hz), 120.05 (q, *J* = 34.1 Hz), 118.40 (s), 116.77 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ -66.51 (s); GC-MS (EI, m/z): 256(M⁺, 59), 157(100), 87(83), 62(55).

4-Phenyl-3-(trifluoromethyl)-*2H***-1-Benzopyran-2-one (2/)**^{16, 22}. White powder (57.5 mg, 50%); mp: 132-133°C; ¹H NMR (500 MHz, CDCl₃) δ 7.66 -7.59 (m, 1H), 7.57 - 7.51 (m, 3H), 7.41 (d, *J* = 8.3 Hz, 1H), 7.28 - 7.24 (m, 2H), 7.21 (t, *J* = 7.7 Hz, 1H), 7.02 (d, *J* = 8.1 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 156.85 (d, *J* = 2.1 Hz), 156.37 (s), 153.38 (s), 134.09 (s), 132.79 (s), 129.26 (d, *J* = 5.5 Hz), 128.46 (s), 127.23 (d, *J* = 1.6 Hz), 124.76 (s), 121.82 (q, *J* = 275.3 Hz), 119.43 (s), 116.82 (s), 114.98 (q, *J* = 30.3 Hz); ¹⁹F NMR (470 MHz, CDCl₃) δ - 57.46 (s); GC-MS (EI, m/z): 190(M⁺, 71), 262(63), 165(100), 82(38).

7-(Diethylamino)-4-methyl-3-(trifluoromethyl)-2H-1-Benzopyran-2-one (2k)²³. Yellow powder (86.2 mg, 71%); mp: 92-93 °C; ¹H NMR (500 MHz, CDCl₃) δ 7.56 (d, *J* = 9.2 Hz, 1H), 6.64 (dd, *J* = 9.2, 2.1 Hz, 1H), 6.45 (d, *J* = 2.2 Hz, 1H), 3.44 (q, *J* = 7.1 Hz, 4H), 2.56 (d, *J* = 2.0 Hz, 3H), 1.23 (t, *J* = 7.1 Hz, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 157.39 (d, *J* = 0.7 Hz), 155.95 (s), 155.06 (d, *J* = 0.6 Hz), 151.98 (s), 127.22 (s), 123.84 (q, *J* = 274.0 Hz), 109.39 (s), 108.02 (s), 107.97 (q, *J* = 30.2 Hz), 96.92 (s), 44.96 (s), 15.31 (s), 12.50 (s); ¹⁹F NMR (470 MHz, CDCl₃) δ -55.47 (s); GC-MS (EI, m/z): 299(M⁺, 34), 284(100), 256(43).

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