LETTER

## A Convenient Synthesis of 1-[6-Fluoro-(2S)-3H,4H-dihydro-2H-2-chromenyl]-(1R)-1,2-ethanediol and 1-[6-Fluoro-(2R)-3H,4H-dihydro- 2H-2-chromenyl]-(1R)-1,2-ethanediol

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**Abstract:** 1-[6-Fluoro-(2S)-3H,4H-dihydro-2H-2-chromenyl]-(1R)-1,2-ethanediol and 1-[6-fluoro-(2R)-3H,4H-dihydro-2H-2-chromenyl]-(1R)-1,2-ethanediol, important pharmaceutical intermediates, were synthesized from natural chiral pool D-mannitol.

Key words: chiral pool, reductions, ketones, aldol reactions

Chiral chromans are a class of important compounds possessing significant biological properties. For example, vitamin E<sup>1</sup> and its analogs trolox<sup>2</sup> and MDL-73404<sup>3</sup> are important lipophilic antioxidants. Daurichromenic acid and rhodod-aurichromanic acid A show potent anti-HIV activity,<sup>4</sup> while siccanin has potent antifugal activity.<sup>5</sup> Our interests in synthesizing Nebivolol, a new selective  $\beta_1$ adrenergic blocker with antihypertensive activity,<sup>6</sup> prompted us to develop a general and efficient methodology for the construction of chiral chroman intermediates **1a** (*S*,*R*) and **1b** (*R*,*R*). Previously, Chandrasekhar et al.<sup>7</sup> reported the synthesis of chroman **1a** and **1b** starting from 4-fluorophenol, which involves eight and ten steps, respectively; a Sharpless asymmetric epoxidation is required for the stereoselective introduction of the two stereogenic centers. In their approach,<sup>7</sup> the preparation of **1** is long and tedious, discouraging practical application. Furthermore, this preparation involves multiple isolations and chromatographic purifications, rendering it unacceptable for larger kiloscale production.

Herein, we report a convenient method for the preparation of enantiomerically pure 1-[6-fluoro-(2*S*)-3*H*,4*H*-dihydro-2*H*-2-chromenyl]-(1*R*)-1,2-ethanediol (1**a**) and 1-[6fluoro-(2*R*)-3*H*,4*H*-dihydro-2*H*-2-chromenyl]-(1*R*)-1,2ethanediol (1**b**) from readily available starting material Dmannitol in four steps. The general retrosynthetic analysis is illustrated in Scheme 1. In the synthesis of chromanone 2**a** (*S*,*R*) and 2**b** (*R*,*R*), the Kabbe reaction<sup>8,9</sup> was applied



Scheme 1

SYNLETT 2005, No. 9, pp 1465–1467 Advanced online publication: 29.04.2005 DOI: 10.1055/s-2005-868508; Art ID: U05005ST © Georg Thieme Verlag Stuttgart · New York to build up the pyranone skeleton of chromanone. The first asymmetric centere of (R)-2,3-isopropyrideneglycerolaldehyde (**3**) was incorporated into the backbone of the chromanone **2** (only C2*R*), while the second chiral center (C1*R* or C1*S*) was generated during the ring closing. The resulting diastereomeric compounds **2a** and **2b** could be isolated easily. Then **2a** and **2b** were reduced to **1a** (*S*,*R*) and **1b** (*R*,*R*); intermediates **1a** and **1b** are the precursors to (*S*,*R*,*R*,*R*)-nebivolol which was obtained by a coupling reaction. Therefore, our new synthetic methodology reported here not only has the advantage of atom economy but also requires fewer synthetic steps.

Multigram quantities of (R)-2,3-isopropyrideneglycerolaldehyde can be readily obtained from cheap and commercially available D-mannitol as previously reported<sup>10</sup> and acetylfluorophenol (**4**) was obtained from 4-fluorophenol.

D-Mannitol was converted to (R)-2,3-isopropyrideneglycerolaldehyde in two steps in 40% overall yield on a 100-g scale (Scheme 2).



**Scheme 2** Reagents and conditions: (a) glyme, 2,2-dimethoxypropane, SnCl<sub>2</sub> (54%); (b) NaIO<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>, NaHCO<sub>3</sub> (77%).

4-Fluorophenol (6) was converted to its acetate, which was used in the next step without work-up. Acetyl-fluorophenol 4 was obtained by Fries rearrangement of the acetate in 89% overall yield on an 80 g scale (Scheme 3).



Scheme 3 Reagents and conditions: (a) AcCl; (b) AlCl<sub>3</sub>, heating, 130 °C (89%).

With the required building blocks in hand, the stage was set for the crucial segment couplings (Scheme 4). Kabbe reaction of the fragments **3** and **4** gave chromanone **2a** and **2b**;<sup>11</sup> a mixture of **3**, **4**, and pyrrolidine in toluene was

allowed to stand for a while and then heated to reflux in an apparatus fitted with a water separator. The chromanone was obtained as a mixture of two diastereoisomers in 40% yield [2a(S,R)/2b(R,R), 60:40], which were isolated easily by flash column chromatography.

Initially both **2a** and **2b** were reduced by the Wolff– Kishner reduction under different conditions including at different temperatures; however changing the ratio of potassium hydroxide to hydrazine hydrate failed because the high temperature resulted in the degradation of the product; therefore the Clemmensen reduction was exploited and good results were obtained. Treatment of chromanone **2a** and **2b** with zinc amalgam in 15% hydrochloric acid gave chroman **1a** and **1b**<sup>12</sup> in good yield (62%).

In conclusion, an efficient and convenient synthetic methodology for the synthesis of 1-[6-fluoro-(2S)-3H,4H-dihydro-2H-2-chromenyl]-(1R)-1,2-ethanediol and 1-[6fluoro-(2R)-3H,4H-dihydro-2H-2-chromenyl]-(1R)-1,2ethanediol was presented. Chromans **1a** and **1b** prepared by this method possessed excellent chemical and enantiomeric purity; this route is shorter than previously reported. The utilization of the natural chiral pool makes the synthesis quite efficient with overall atom economy.

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Scheme 4 Reagents and conditions: (a) pyrrolidine, toluene (40%); (b) Zn amalgam, 15% HCl, EtOH (62%).

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- (11) Selected data for compound 2a: pale yellow solid: mp 94–95 °C; [a]<sub>D</sub>+30.65 (*c* = 0.0802, MeOH); IR (KBr): 2997, 2916, 2900, 1687, 1621, 1487, 1371 cm<sup>-1</sup>; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta = 7.54$  (dd, 1 H, J = 8.2 Hz, 3.1 Hz, C<sub>6</sub>H<sub>3</sub>F), 7.24– 7.17 (m, 1 H,  $C_6H_3F$ ), 6.96 (dd, 1 H, J = 9.0 Hz, 4.1Hz, C<sub>6</sub>H<sub>3</sub>F), 4.36–4.32 (m, 2 H, CH<sub>2</sub>O), 4.23–4.18 (m, 1 H, FC<sub>6</sub>H<sub>3</sub>OCH), 4.06–4.02 (m, 1 H, CHCHCH<sub>2</sub>), 2.93–2.75 (m, 2 H, O=CCH<sub>2</sub>), 1.45 (s, 3 H, CH<sub>3</sub>), 1.40 (s, 3 H, CH<sub>3</sub>); <sup>13</sup>C NMR (100 Hz,CDCl<sub>3</sub>):  $\delta = 25.0$  (CH<sub>3</sub>), 26.2 (CH<sub>3</sub>), 39.0 (O=CCH<sub>2</sub>), 66.4 (CH<sub>2</sub>O), 76.3 (CH<sub>2</sub>CHO), 78.4 (CHOC), 110.3 (CH<sub>3</sub>CCH<sub>3</sub>), 112.1 (FC<sub>6</sub>H<sub>3</sub>), 119.5 (FC<sub>6</sub>H<sub>3</sub>), 123.7 (FC<sub>6</sub>H<sub>3</sub>), 156.1 (FC<sub>6</sub>H<sub>3</sub>), 157.1 (FC<sub>6</sub>H<sub>3</sub>), 158.5 (FC<sub>6</sub>H<sub>3</sub>), 190.8 (O=C); EIMS: m/z = 266, 101, 43; Anal. Calcd for C<sub>14</sub>H<sub>15</sub>FO<sub>4</sub>: C, 63.15; H, 5.68; F, 7.14; O, 24.04. Found: C, 63.47; H, 5.92. Selected data for compound 2b: pale yellow solid: mp 84–86 °C;  $[\alpha]_D$  13.53 (c = 0.2142, CHCl<sub>3</sub>); IR (KBr): 2997, 2916, 2900, 1687, 1622, 1487, 1371 cm<sup>-1</sup>; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta$  = 7.53 (dd, 1 H, J = 8.1 Hz, 3 Hz, C<sub>6</sub>H<sub>3</sub>F), 7.25–7.18 (m, 1 H, C<sub>6</sub>H<sub>3</sub>F), 7.04 (dd, 1 H, J = 9 Hz, 4.1 Hz, C<sub>6</sub>H<sub>3</sub>F), 4.51–4.46 (m, 1 H, C<sub>6</sub>H<sub>3</sub>OCH), 4.41– 4.35 (m, 1 H, CHOC), 4.15 (dd, 1 H, J = 8.3 Hz, 6.3 Hz, OCCH<sub>2</sub>), 4.03 (dd, 1 H, J = 8.3 Hz, 6.3 Hz, OCCH<sub>2</sub>), 2.87  $(dd, 1 H, J = 16.8 Hz, 12.9 Hz, O=CCH_2), 2.66 (dd, 1 H, J =$ 16.8 Hz,12.9 Hz, O=CCH<sub>2</sub>), 1.43 (s, 3 H, CH<sub>3</sub>), 1.41 (s, 3 H,

CH<sub>3</sub>); <sup>13</sup>C NMR (100 Hz,CDCl<sub>3</sub>):  $\delta = 25.2$  (CH<sub>3</sub>), 26.1 (CH<sub>3</sub>), 38.6 (O=CCH<sub>2</sub>), 64.9 (CH<sub>2</sub>O), 76.4 (CH<sub>2</sub>CHO), 77.5 (CHOC), 110.3 (CH<sub>3</sub>CCH<sub>3</sub>), 112.0 (FC<sub>6</sub>H<sub>3</sub>), 119.6 (FC<sub>6</sub>H<sub>3</sub>), 123.7 (FC<sub>6</sub>H<sub>3</sub>), 156.1 (FC<sub>6</sub>H<sub>3</sub>), 157.3 (FC<sub>6</sub>H<sub>3</sub>), 158.5 (FC<sub>6</sub>H<sub>3</sub>), 190.6 (O=C); EIMS: *m*/*z* = 266, 101, 43; Anal. Calcd for C<sub>14</sub>H<sub>15</sub>FO<sub>4</sub>: C, 63.15; H, 5.68; F, 7.14; O, 24.04. Found: C, 63.48; H, 5.89.

(12) Selected data for compound **1a**: mp 87–89 °C;  $[\alpha]_D$  +70.30 (*c* = 0.1, MeOH); IR (KBr): 3590, 3518, 2967, 2937, 2849, 1607, 1493, 1217, 511 cm<sup>-1</sup>; <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta = 6.96-6.84$  (m, 3 H, C<sub>6</sub>H<sub>3</sub>F), 4.18–4.05 (m, 1 H, FC<sub>6</sub>H<sub>3</sub>OCH), 4.05–3.99 (m, 3 H, CHOH, CH<sub>2</sub>OH), 3.01– 2.94 (m, 2H, FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>), 2.32–2.27 (m, 1H, FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>), 2.03–2.01 (m, 1 H, FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>); <sup>13</sup>C NMR (100 Hz, CDCl<sub>3</sub>):  $\delta = 23.0$  (FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>), 24.5 (FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>), 63.3 (CH<sub>2</sub>OH), 73.5 (CHOH), 76.5 (OCHCH), 113.9 (C<sub>6</sub>H<sub>3</sub>F), 115.5 (C<sub>6</sub>H<sub>3</sub>F), 117.5 (C<sub>6</sub>H<sub>3</sub>F), 123.1 (C<sub>6</sub>H<sub>3</sub>F), 150.1 (C<sub>6</sub>H<sub>3</sub>F), 158.1 (C<sub>6</sub>H<sub>3</sub>F); EIMS: m/z =212, 150; Anal. Calcd for C<sub>11</sub>H<sub>13</sub>FO<sub>3</sub>: C, 62.26; H, 6.17; F, 8.95; O, 22.62. Found: C, 61.97; H, 6.12. Selected data for compound **1b**: mp 92–94 °C;  $[\alpha]_{D}$  +63.08 (*c* = 0.1, MeOH); IR (KBr): 3406, 3281, 2960, 2924, 2885, 1496, 1217, 1081,  $1052 \text{ cm}^{-1}$ ; <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta = 6.82-6.73 \text{ (m,}$ 3 H, C<sub>6</sub>H<sub>3</sub>F), 4.07–4.04 (m, 1 H, FC<sub>6</sub>H<sub>3</sub>OCH), 3.84–3.78 (m, 3 H, CHOH, CH<sub>2</sub>OH), 2.88–2.78 (m, 2 H, FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>), 2.40 (s, 2 H, OH), 2.00–1.93 (m, 2 H, FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>); <sup>13</sup>C NMR  $(100 \text{ Hz}, \text{CDCl}_3): \delta = 23.5 (\text{FC}_6\text{H}_3\text{CH}_2\text{CH}_2), 24.6$ (FC<sub>6</sub>H<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>), 63.6 (CH<sub>2</sub>OH), 73.6 (CHOH), 76.7 (OCHCH), 113.9 (C<sub>6</sub>H<sub>3</sub>F), 115.3 (C<sub>6</sub>H<sub>3</sub>F), 117.6 (C<sub>6</sub>H<sub>3</sub>F), 123.1 ( $C_6H_3F$ ), 150.1 ( $C_6H_3F$ ), 158.1 ( $C_6H_3F$ ); EIMS: m/z =212, 151, 57; Anal. Calcd for  $C_{11}H_{13}FO_3$ : C, 62.26; H, 6.17; F, 8.95; O, 22.62. Found: C, 62.13; H, 6.08.