



Bioorganic & Medicinal Chemistry Letters 13 (2003) 867-872

BIOORGANIC & MEDICINAL CHEMISTRY LETTERS

Design and Synthesis of the Tumor-Activated Prodrug of Dihydropyrimidine Dehydrogenase (DPD) Inhibitor, RO0094889 for Combination Therapy with Capecitabine

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Received 30 September 2002; accepted 13 December 2002

Abstract—A series of tumor-activated prodrugs of the inhibitors of dihydropyrimidine dehydrogenase (DPD), an enzyme catabolizing 5-fluorouracil (5-FU: 4g), has been designed and synthesized. RO0094889 (11c) is a prodrug of 5-vinyluracil (4c), a known DPD inhibitor, and was designed to generate 4c selectively in tumor tissues by sequential conversion of 11c by three enzymes: esterase, cytidine deaminase and thymidine phosphorylase, the latter two of which are known to be highly expressed in various tumor tissues. When capecitabine (1), a tumor-activated prodrug of 5-FU, was co-administered orally with 11c, 5-FU in tumor tissues was significantly increased with only a slight increase of 5-FU in plasma as compared with oral capecitabine alone. \bigcirc 2003 Published by Elsevier Science Ltd.

Introduction

Previously, we designed an oral fluoropyrimidine, capecitabine (1),^{1,2} which generates 5-fluorouracil (5-FU: 4g) selectively in tumors through its sequential metabolism by three enzymes highly expressed in the liver and tumors: carboxylesterase, cytidine deaminase (Cyd deaminase) and thymidine phosphorylase (dThdPase). The susceptibility of human cancer xenografts to capecitabine correlated with the ratio of two enzymes in tumors, dThdPase and dihydropyrimidine dehydrogenase (DPD),³ which respectively generate 5-FU from the intermediate 5'-deoxy-5-fluorouridine (3: 5'-DFUR) and catabolize 5-FU to an inactive 5,6-dihydro-5-fluorouracil (FUH₂) (Fig. 1).

DPD exists in various types of human cancers.⁴ Therefore, modulators of either dThdPase or DPD in tumors would optimize capecitabine therapy. To enhance the efficacy of capecitabine, but not its toxicity, we designed a series of 5'-deoxy-5-(substituted)-cytidine derivatives as prodrugs of known DPD inhibitors so as to generate an active DPD inhibitor, 5-(substituted)-uracil derivative⁵ selectively in tumors, similar to the design of capecitabine.² These cytidine derivatives were screened for sequential activation by carboxylesterase, Cyd deaminase and dThdPase in vitro (Fig. 2). We identified RO0094889 (**11c**) as a tumor-activated prodrug of 5-vinyluracil (5-VU: **4c**). When both capecitabine and **11c** were given orally, a much higher concentration of 5-FU in tumor was attained without an increase in plasma or other normal tissues as compared with oral capecitabine alone.

In this paper, we describe the discovery of RO0094889 as well as its potentiation of the antitumor activity of capecitabine in vivo.

Chemistry

After evaluation of known DPD inhibitors,⁵ we selected the following six 5-substituted-uracil derivatives as parent drugs with IC₅₀ values of less than 1 μ M: **4a** (0.014

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⁰⁹⁶⁰⁻⁸⁹⁴X/03/\$ - see front matter \odot 2003 Published by Elsevier Science Ltd. doi:10.1016/S0960-894X(02)01082-X



Figure 1.

Figure 2.

 μ M),⁶ **4b** (0.22 μ M),⁷ **4c** (0.089 μ M), **4d** (0.20 μ M), **4e** $(0.097 \ \mu\text{M})$ and **4f** $(0.043 \ \mu\text{M})$. These compounds were either purchased or synthesized according to the procedures in the literature.⁸ The synthesis of the corresponding 5'-deoxyuridine, 5'-deoxycytidine and N^4 alkoxycarbonyl-5'-deoxycytidine derivatives are outlined in Figures 3 and 4. The 5'-deoxyuridine derivatives, 6a, 6b and 6e, were synthesized by glycosidation reaction of 5-substituted uracil derivatives and 1,2,3-tri-O-acetyl-5-deoxyribose with SnCl₄, followed by hydrolysis of the acetyl group with NaOH in aqueous methanol. The vinyl derivative (6c) was synthesized by the Stille coupling reaction of 5b with tri-butylvinylstanane, followed by hydrolysis of the acetyl group under the same conditions. The cyano derivative (6d) was synthesized by substitution reaction of the 5-iodo derivative (7b) with sodium cyanide, followed by removal of the TBS group with tetrabutylammonium fluoride (TBAF). The (Z)-styryl derivative (6f) was synthesized by palladium-catalyzed coupling reaction of 7b with phenylacetylene, followed by hydrogenation with Lindlar catalyst and then removal of the TBS group with TBAF. The 5'-deoxycytidine derivatives (9a) and (9e) were synthesized by treatment of the TBS derivatives (7a and 7e respectively) with POCl₃ in pyridine/acetonitrile in the presence of dimethylaminopyridine, followed by aminolysis with aqueous ammonia or liquid ammonia and then removal of the TBS group with HF-NEt₃ or HF-pyridine.

The 5'-deoxycytidine derivative (9b) was synthesized from 5-iodocytosine (10) under similar reaction conditions as the 5'-deoxyuridine derivative (5b) as mentioned above, followed by hydrolysis of the acetyl group with NaOH in aqueous methanol. The cyano derivative (9d) was synthesized from the 5-iodo derivative (8b) under the same reaction conditions as the 5'-deoxyuridine derivative (6d). 2',3'-Di-O-acetyl-5'-deoxy-5-vinylcytidine (11c: RO0094889) was synthesized from 11b under the same reaction conditions as the 5'-deoxyuridine derivatives (6c) as mentioned above. The 5'-deoxycytidine derivative (9c) was prepared by hydrolysis of 11c with NaOH in aqueous methanol. The N^4 -pentyloxycarbonyl-5'-deoxycytidine derivatives, 12a, 12b, 12c (RO0094226), 12d and 12e, were prepared by acylation of the intermediates (8a-e and 11c) with n-pentyl chloroformate in pyridine/CH₂Cl₂, followed by removal of the O-protecting group with TBAF (for the TBS group) or K_2CO_3 in aqueous methanol (for the Ac group).

Results and Discussion

The 5-substituted-5'-deoxycytidine derivatives synthesized above were screened for sequential activation by carboxylesterase/esterase, Cyd deaminase and dThdPase in vitro (Fig. 2). We selected the compounds whose susceptibility to those enzymes were more than 0.1 relative to that of capecitabine (1), 5'-DFCR (2) and



Figure 3. Reagents: (A) Synthesis of **5a** (starting from **4a**): (i) HMDS, (NH₄)₂SO₄, reflux, 5 h; (ii) 1,2,3-tri-*O*-acetyl-5-deoxyribose, SnCl₄, CH₃CN, CH₃NO₂, 0°C, 2 h (64%, two steps); Synthesis of **5b** (starting from **4b**): (i) HMDS, (NH₄)₂SO₄, benzene, reflux, 2 h; (ii) 1,2,3-tri-*O*-acetyl-5-deoxyribose, SnCl₄, CH₃CN, CH₃NO₂, 0°C, 2 h (quant, two steps); Synthesis of **5e** (starting from **4e**): (i) HMDS, (NH₄)₂SO₄, benzene, reflux, 2 h; (ii) 1,2,3-tri-*O*-acetyl-5-deoxyribose, SnCl₄, CH₃CN, CH₃NO₂, 0°C, 2 h (quant, two steps); Synthesis of **5e** (starting from **4e**): (i) HMDS, (NH₄)₂SO₄, reflux, 5 h; (ii) 1,2,3-tri-*O*-acetyl-5-deoxyribose, SnCl₄, CH₃CN, CH₃NO₂, 0°C, 3 h (89%, two steps); (B) Synthesis of **6a**, **6b** and **6e** (starting from the corresponding **5**): NaOH, MeOH, H₂O, 0°C, 0.5 h; (C) Synthesis of **7a** (starting from **6a**): TBSCl, imidazole, DMF, rt, 23 h (76% from **5a**); Synthesis of **7b** (starting from **6b**): TBSCl, imidazole, DMF, 60°C, 23 h (94% from **5b**); Synthesis of **7e** (starting from **6e**): TBSCl, imidazole, DMF, rt, 23 h (quant. from **5e**); (D) Synthesis of **6d** (starting from **7b**): (i) NaCN, DMF, rt, 17 h; (ii) TBAF, THF, rt, 3 h (63% two steps); (E) Synthesis of **6f** (starting from **7b**): (i) phenylacetylene, PdCl₂(PPh₃)₂, CuI, NEt₃, CH₂Cl₂, reflux, 6 h; (ii) H₂, Lindlar cat., quinoline, hexane, rt, 36 h; (iii) TBAF, THF, rt, 1 h (12% three steps); (G) Synthesis of **6a** (starting from **7a**): POCl₃, DMAP, pyridine, CH₃CN, then NH₄OH, 0°C to rt, 2 h (99%); Synthesis of **8e** (starting from **7e**): POCl₃, DMAP, pyridine, CH₃CN, then NH₄OH, 0°C to rt, 2 h (99%); Synthesis of **8e** (starting from **7e**): HF-NEt₃, THF, rt, 1 h (36%).

5'-DFUR (3), respectively, in order to minimize the release of an active DPD inhibitor in the blood stream and to achieve the delivery of the prodrug to tumor tissues. The enzyme conversion assays were carried out by the same method described in our previous paper.⁹

Table 1 shows the susceptibility of 5'-deoxyuridine derivatives, 6a-6f, to dThdPase with a value relative to that of 5'-DFUR (3). 5-Ethynyl- (6a) and 5-iodo- (6b) uridine derivatives were 5, and 2.3 times more susceptible to dThdPase than 5'-DFUR, respectively. 5-Vinyl derivative (6c) was 5 times less susceptible than 5'-DFUR. 5-Cyano- (6d), 5-(3-benzyloxybenzyl)- (6e) and 5-(Z)-styryl- (6f) uridine derivatives were not susceptible to dThdPase. Thus, 6a, 6b and 6c were selected and converted to the corresponding cytidine derivatives (9a-c). The compounds (9a-c) were then evaluated for the susceptibility to Cyd deaminase.

Table 2 shows the susceptibility of 5'-deoxycytidine derivatives (9a–c) to Cyd deaminase, with a value relative to that of 5'-DFCR (2). Among them, the susceptibility of 5-iodo derivative (9b) and 5-vinyl derivative (9c) were more than 0.1 relative to that of 5'-DFCR (2). The 5-ethynyl derivative (9a) was the least susceptible among them. Thus, 9b and 9c were selected and converted to the corresponding N^4 -alkoxycarbonyl-5'-deoxycytidine derivatives (12b and 12c), which were

evaluated for susceptibility to carboxylesterase from human liver and intestine.

Table 3a shows the susceptibility of N^4 -alkoxycarbonyl-5'-deoxycytidine derivatives (12b and 12c) to carboxylesterase, in which the conversion rates are expressed in ng/mg protein/h. Between these two compounds, 5-vinyl derivative (12c: RO0094226) showed a higher selectivity to human liver carboxylesterase over intestinal carboxylesterase (>22 times). The selectivity ratio of 12b was only 5. The potentiation effect of **12b** on the antitumor activity of capecitabine in human colon cancer xenograft (HCT 116) was inferior to that of 12c (data not shown). Thus, we selected 5-vinyl derivative (12c) for further evaluation of tumor selectivity and potentiation of the antitumor activity of capecitabine in other xenograft models. However, it was found that 12c was chemically unstable, and easily underwent dimerization through Diels-Alder cyclo-addition reaction between the vinyl group and the diene system composed of the 5,6-double bond and the vinyl side chain even at room temperature.¹⁰ This enabled us to search for another chemically stable prodrug.

We examined the possibility of 2',3'-di-O-acetyl-5'deoxy-5-vinylcytidine (11c: RO0094889) as an alternative prodrug. Interestingly, the crystalline form of 11c was chemically stable and its stability was better than the corresponding deacetyl derivative (9c).¹⁰



Figure 4. (I) Synthesis of **11b** (starting from **10**): (i) HMDS, toluene, reflux, 3 h; (ii) 1,2,3-tri-*O*-acetyl-5-deoxyribose, TiCl₄, CH₂Cl₂, 0 °C, 2 h (78%, two steps); (J) Synthesis of **9b** (starting from **11b**): NaOH, MeOH, 0 °C, 0.5 h (quant); (K) Synthesis of **8b** (starting from **9b**): TBSCl, imidazole, DMF, 60 °C, 3 h (quant); (L) Synthesis of **9d** (starting from **8b**): (i) NaCN, DMF, rt, 24 h; (ii) TBAF, THF, rt, 0.5 h (44% two steps); (M) Synthesis of **11c** (starting from **11b**): vinyltributylstannane, Pd₂(dba)₃, tri-2-furylphosphine, DMF, rt, 96 h (86%); (N) Synthesis of **9c** (starting from **11c**): NaOH, MeOH, H₂O, 0 °C, 0.5 h (98%); (O) Synthesis of **12a** (starting from **8a**): (i) *n*-pentyl chloroformate, pyridine, CH₂Cl₂, rt, 2 h; (ii) TBAF, THF, rt, 2 h (80%, two steps); Synthesis of **12b** (starting from **8b**): (i) *n*-pentyl chloroformate, pyridine, CH₂Cl₂, rt, 1 h; (ii) TBAF, THF, rt, 2 h (80%, two steps); Synthesis of **12d** (starting from **8b**): (i) *n*-pentyl chloroformate, pyridine, CH₂Cl₂, rt, 2 h; (ii) TBAF, THF, rt, 2 h (45%, two steps); Synthesis of **12d** (starting from **8b**): (i) *n*-pentyl chloroformate, pyridine, CH₂Cl₂, rt, 2 h; (ii) TBAF, THF, rt, 2 h (80%, two steps); Synthesis of **12d** (starting from **8b**): (i) *n*-pentyl chloroformate, pyridine, CH₂Cl₂, rt, 2 h; (ii) TBAF, THF, rt, 2 h (80%, two steps); Synthesis of **12d** (starting from **8b**): (i) *n*-pentyl chloroformate, pyridine, CH₂Cl₂, rt, 2 h; (ii) TBAF, THF, rt, 2 h (45%, two steps); (P) Synthesis of **12c** (starting from **11c**): (i) *n*-pentyl chloroformate, pyridine, CH₂Cl₂, rt, 2 h; (ii) TBAF, THF, rt, 0.5 h (85%, two steps).

 $\label{eq:table_$

	$\begin{array}{c} & & \\$	4a-41 DPDi
Compd.	Х	Relative susceptibility ^a (analogues/5'-DFUR)
6a		5.0
6b	I	2.3
6с	\checkmark	0.20
6d	•N	< 0.01
6e	$\sim 0_{\circ \circ \circ}$	< 0.01
6f	5	< 0.01
5'-DFUR (3)	F	1

 Table 2.
 Susceptibility of 5-substituted cytidine derivatives to Cyd deaminase

NH2 NH2 H-O O.H	•X Cyd deaminase → 9a-9c, 2	HN HN K HO HO HO HO HO HO HO HO HN HN HN HN HN HN HN HN HN HN
Compd.	Х	Relative susceptibility ^a (analogues/5'-DFCR)
9a	• <u></u>	0.034
9b 9c		0.33 0.14
5'-DFCR (2)	F	1

^aConcn of the substrate: 2.0 mM.

enzyme than intestinal enzyme (crude enzyme extract): the susceptibility to human liver and intestinal enzymes were 130 and 28 nmol/mg protein/h, respectively.

The tumor-selective delivery of active DPD inhibitor, 5-VU, by oral RO0094889 in vivo, and tumor-selective increase of 5-FU concentration by its co-administration with capecitabine

The tumor selective delivery of the active DPD inhibitor, 5-vinyluracil was demonstrated by the following experiment in vivo (Fig. 5). RO0094889 (33.7 mg/kg)

^a Concn o	of the	substrate:	1.0	mM.

As shown in Table 3b, compound 11c was also stable in aqueous solution at pH 2.0–7.4 for 2 h (37° C). The diacetate group of 11c could be rapidly hydrolyzed by the esterase mainly in the liver after oral absorption since 11c is 4.6 times more susceptible to human liver



Table 3. Susceptibility of N^4 -alkoxycarbonyl-5-substituted-5'-deoxycytidine and 2',3'-O-diacetyl-5-substituted-5'-deoxycytidine derivatives to human carboxylesterase and esterase, respectively

^aConcn of the substrate: 2.5 mM

and capecitabine (135 mg/kg) given orally to a HT-3 human cervical cancer xenograft generated high 5-VU levels in tumors (2.2 nmol/g) and the local administration site intestine (2.0 nmol/g), but only low levels in other normal tissues studied (<0.6 nmol/g). In contrast, 5-VU itself was not tumor-selective and gave 5-VU at much higher concentrations in the stomach and intestine than in tumors. Since the uridine phosphorylase¹¹ activity in mouse intestine is known to be 17 times higher than dThdPase activity in human, the exposure of 5-VU at intestine in human is expected to be lower.



Capecitabine (0.38 mmol) in combination with either RO0094889 (0.1 mmol) or 5-VU (0.1 mmol) was given orally.

Figure 5. Tumor selective delivery of active DPDi, 5-VU, by RO0094889 (po): (HT-3 human cervical cancer xenograft).

As a result of this tumor-selective delivery of active DPD inhibitor by RO0094889, a significant increase of 5-FU concentration in tumor tissues can be achieved when both capecitabine (1) and RO0094889 are given orally (Table 4). Capecitabine (135 mg/kg) alone or in combination with either 5-VU (1.38 mg/kg) or RO0094889 (33.7 mg/kg) was given orally to mice bearing HT-3 human cervical cancer. At various time points, tumor and plasma levels of 5-FU were determined by LC/MS/MS. As seen in Table 4, the combination of RO0094889 and capecitabine significantly increased the Cmax of 5-FU in tumor with only a slight

Table 4.5-FU levels in tumor and plasma after treatment withcapecitabine + 5-vinyluracil versus capecitabine + RO0094889 (HT-3human cervical cancer xenograft)

Compd	5-FU Cmax (1	Ratio T/P	
	Tumor (T)	Plasma (P)	
Capecitabine	3.5	0.62	5.6
Capecitabine + 5-vinyluracil	12	3.2	3.8
Capecitabine + RO0094889	13	1.0	13

Capecitabine (135 mg/kg) alone or in combination with either 5-VU (1.38 mg/kg) or RO0094889 (33.7 mg/kg), was given orally. At various time points, tumor and plasma levels of 5-FU were determined by LC/MS/MS.





Figure 7. Sequential bioconversion of RO0094889 to 5-VU.

increase of 5-FU in plasma, as compared with administration of capecitabine alone. This selectivity was not observed in the combination of capecitabine with 5-VU.

Enhancement of antitumor activity of capecitabine in combination with RO0094889 in human non-small cell lung carcinoma (NSCLC) xenografts

In the NCI-H460 human NSCLC xenograft, a combination of capecitabine (377 mg/kg) and RO0094889 (10.1 mg/kg) given orally five times a week for 2 weeks resulted in a significant increase of tumor growth inhibition as compared with that of the same dose of capecitabine alone (Fig. 6a).

As mentioned before, antitumor activity of capecitabine is influenced by the ratio of dThdPase and DPD. Therefore, the combination of both dThdPase up-regulator and DPD inhibitor is expected to maximize the antitumor activity of capecitabine as a result of a maximum increase of 5-FU concentration in tumor tissues. Ishitsuka et al. reported taxotere up-regulates dThdPase in tumors.¹² Thus, the following triple combination was investigated (Fig. 6b). In the Calu-3 human NSCLC xenograft, a triple combination of capecitabine (269 mg/ kg/day, po), RO0094889 (10.1 mg/kg/day, po) plus taxotere (7.5 mg/kg/weekly, iv) showed more than additive tumor growth inhibition as compared with that of the same dose of capecitabine plus RO0094889 (Fig. 6b).

In conclusion, RO0094889 generates the DPD inhibitor 5-VU preferentially in tumors by the same enzymes as in capecitabine activation. The combination of RO0094889 and capecitabine is therefore expected to give the active compounds selectively in tumor tissues and show better efficacy against tumors that express high DPD levels,¹³ such as NSCLC,¹⁴ than capecitabine alone (Fig. 7).

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10. The remaining amount (%) of **12c**, **9c** and **11c** in crystalline form at room temperature after 7 days were 91, 95 and >99.9%, respectively.

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